

The School Board of Broward County, Florida Office of Facilities & Construction 1643 North Harrison Parkway

1643 North Harrison Parkway Sunrise, FL 33323

Document 01330a (00 62 11)-Submittal Form

(754) 321-1500

To:	
(Project consultant)	
	Submittal Date: 12/26/2019
Attn: Vanessa Smith Torres	No.: ⁰¹³
Project No: P.001866	Resubmittal
Project Title: GOB Renovations	Lymn 1
Facility Name: River Glades Elementary School	(One Submittal item per form)
Location No: 2891	, , ,
We hereby submit:	
Reference Title/Description/	Spec Section Title, Paragraph/
Qty Number Manufacturer	Drawing Detail Reference
1 013 Metal Ducts	SBBC No= 15.810 CSI No= 23 3113
	CS1 NO- 23 3113
Submitted for Review and Approval.	ies with contract requirements.
<u> </u>	available to meet construction Schedule.
	ved, coordinated and approved by the Contractor.
Other remarks concerning submittal:	Digitally signed by Clara Uzcategui
Lunacon Construction Group Clara Uzcateg	Digitally signed by Class Decoraging of the Decoraging of the Class Class Decoraging of the Class Clas
Contractor: By: (Signa	ture) Contractor:
Retain copy for Project Files	
*	
To: Date (Contractor)	
(Contractor)	ceived: Returned:
FROM: Pro	ject Consultant
110	jost concatant
The referenced submitted has been fee	
The referenced submittal has been/is:	

Provide file copy with corrections identified.

Approval Process.

Other:

Distribution:

Contractor
Owner
Retain Copy for Project File

By: (Signature)

Full Point by Point Comparative Data Required for Evaluation and

Project Consultant:

Approved

Approved as Noted

Disapproved/Resubmit Not Subject to Review

Incomplete/Resubmit

Submittal

Job: P.001866

GOB Renovation

Riverglades Elementary School

Location No: 2891

Spec Section No: 15.810Submittal No: 013

Revision No:

Contractor's Stamp

Sent Date: 12/26/2019

X Approved

Rejected

Submittal: -

Revise & Resubmit

Approved As Noted

Submittal Title: Metal Ducts

Contractor:Lunacon Construction Group

16890 S Dixie Highway Miami FL 33157 (786)293-0035

VIA Design Studio, LLC Vanessa Smith Torres

			Checked as to General Arrangement and Conformity with Contract Document.
		LUNACON CONSTRUCTION GROUP	Subcontractor Is Advised That Failure Of The Architect-Engineer Or The General Contractor To Direct And Correct An Error In The Material Submitted For Approval Or Errors In Either Size Or Location Dimensions, Does Not In Any Way Relieve The Supplier/ Subcontractor Of His Responsibility To Comply In All Details With The True Meaning A Intent Of The Contract Documents.
x	NO EXCEPTIONS		
			By: Clara Uzcategui Date: 12/26/2019
	EXCEPTIONS AS NOTED		15 010 Date.

FOR INFORMATION ONLY Architect's Stamp SUBMITTAL REVIEW This review is for conformance with the information given in the design concept expressed in the Contract Documents.

The Contractor remains responsible for:
1 Compliance with the Contract Documents 2 Confirming and correlating quantities and dimensions 3 Selecting fabrication processes and techniques of construction 4 Coordination of this Work with other 5 Performing this Work in a safe and satisfactory manner 6 Compliance with the Contractor's construction schedule 7 All other provisions of the Agreement It is understood that the Architect's notation on the submittal is not to be construed as an authorization for additional work or additional cost. VDS VIA DESIGN STUDIO Checked: VST AA26002071 Checked: VST Date: 01/17/

RESUBMIT

Engineer's Stamp

JOHNSON, AVEDANO, LOPEZ, RODRIGUEZ & WALEWSKI ENGINEERING GROUP, INC.				
SUBMITTAL REVIEW IS FOR GENI AND CONTRACT DOCUMENTS.	ERAL CONFORMANCE WIT	H THE DESIGN CO	NCEPT	
MARKING OR COMMENTS SHALL CONTRACTOR FROM COMPLIAN NOR DEPARTURES THEREFROM DETAILS AND ACCURACY FOR ASCERTAINING THAT DIMENSION FIT WITHIN THE ALLOCATED SPA SELECTING FABRICATING PROCI CONSTRUCTION AND FOR PERF	CE WITH THE PROJECT PL. THE CONTRACTOR REMAINS AND CORRELA IS OF EQUIPMENT AND MA CE, JOB CONDITIONS AND ESS, FOR TECHNIQUES OF	ANS AND SPECIFIC LINS RESPONSIBLE LTING ALL QUANTI TERIALS SUBMITI DIMENSIONS, FO ASSEMBLY AND	E FOR TIES, FOR TED WILL	
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	VED AS REVISE TED RESUB		JECTED	
REVIEWED BY: John G. Cu	umper, P.E.			
SUBMITTAL No.: 013 - Meta	I Ducts	DATE: Jan 1	7, 2020.	

Rectangular Duct and Fittings

- ❖ All rectangular duct and fittings are fabricated using galvanized steel in accordance with the 3rd edition 2005 SMACNA Duct Construction Standards.
- ❖ Fabrication of rectangular duct and fittings using aluminum, stainless steel, or black iron is available at client's request or as necessary in accordance with project plans.

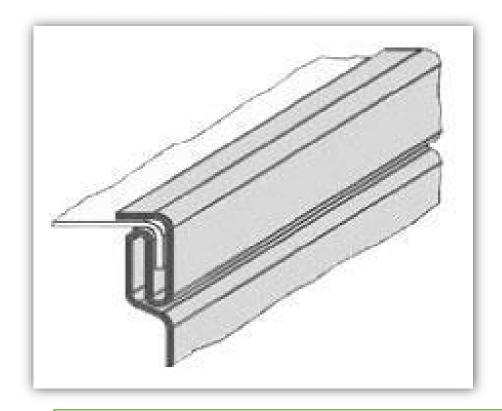
Galvanized	26-18 gauge	A-653	G90
Aluminum	0.04	ASTM B209	3003 H14
Stainless Steel	18 gauge	A-240	316L
Black Iron	16 gauge	A-569	N/A

- ❖ Fabrication using other material standards that is not mentioned above is available upon client's request otherwise specified on project plans.
- ❖ All fabricated duct and fittings using 20-26 gauge are beaded.
- Straight duct and fittings are assembled otherwise are unassembled upon request.





Longitudinal Seam



- ❖ Fabrication of rectangular duct and fittings is completed using a Pittsburgh Lock Seam.
- Duct sections are secured and leak-free under pressure.





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TDX Connection

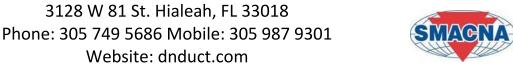
All fabrication of rectangular duct and fittings that use a TDX connection is based on the <u>3rd edition 2005 SMACNA Duct</u> Construction Standards.



Benefits

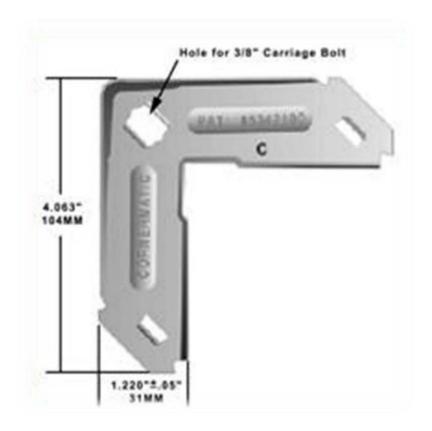
- * Reduces leakage.
- ❖ Can be assembled and disassembled on the ground without damage to duct or fitting.
- ❖ No additional sealing is necessary.





TDX Corner

- ❖ Corners used to complete the TDX flange connection is the Cornermatic Corner which is manufactured by Ductmate Industries.
- ❖ The corner is made out of 16 Gauge galvanized steel.
- ❖ It has a hole for 3/8" carriage bolt.
- ❖ Used to install into 26-18 gauge TDX flanges.



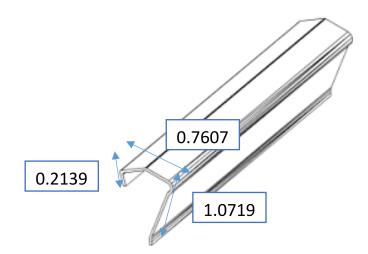


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Cleats

- Cleats used in TDX flange connection is the Ductmate Versa Cleat.
- ❖ The cleat is snapped on between TDX connections when ductwork is installed.
- ❖ It is manufactured using 22 gauge galvanized steel.
- ❖ It is provided in union with the ductwork that requires a TDX connection.
- ❖ The cleat's opening has the following dimensions.
 - Height-1.0719"
 - Width- .7607"
 - Length-.2139"







4" W.G. STATIC POS. OR NEG.

(Galvanized Steel and Stainless Steel Ductwork)

Duct Size	Duct Gauge	Joint Length	Wide Side Connector	Narrow Side Connector
0 - 10"	26	59''	STANDING SLIP T- 11 26 GA	FLAT DRIVE T-1 24 GA
11 - 12"	26	59"	T.D.C. T-25a	T.D.C. T-25a
13 - 22"	24	56"	T.D.C. T-25a	T.D.C. T-25a
23 - 28"	22	56''	T.D.C. T-25a	T.D.C. T-25a
29 - 42"	22	56''	T.D.C. W/ C.T.R. & J.T.R. T-25a	T.D.C. W/ C.T.R. & J.T.R. T-25a
43 - 60"	20	56''	T.D.C. W/ C.T.R. & J.T.R. T-25a	T.D.C. W/ C.T.R. & J.T.R. T-25a
61- 72"	20	56''	T.D.C. W/ 2 C.T.R & J.T.R T-25a	T.D.C. W/ 2 C.T.R & J.T.R T-25a
73 - 96 "	18	56''	T.D.C. W/ 2 C.T.R & J.T.R T-25a	T.D.C. W/ 2 C.T.R & J.T.R T-25a
97 – 120"	18	56''	T.D.C. W/ CENTER A.R & J.T.R T-25a	T.D.C. W/ CENTER A.R & J.T.R T-25a

J.T.R – Joint Tie Rod.

C.T.R – Center Tie Rod.

A.R. – Angle Reinforcement.

Tie Rods are ½" EMT.

If MPT(Mid-point Tie Rods) are used, the reinforcement spacing is based on 2-1/2".



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6" W.G. STATIC POS. OR NEG.

(Galvanized Steel and Stainless Steel Ductwork)

Duct Size	Duct Gauge	Joint Length	Wide Side Connector	Narrow Side Connector
0 - 8"	26	59''	STANDING SLIP T-11 26 GA	FLAT DRIVE T-1 24 GA
9 - 12"	24	56"	T.D.C. T-25a	T.D.C. T-25a
13 - 24"	22	56"	T.D.C. T-25a	T.D.C. T-25a
25 - 26"	22	56"	T.D.C. T-25a	T.D.C. T-25a
27 - 30"	22	56"	T.D.C. W/ C.T.R. T- 25a	T.D.C. W/ C.T.R. T- 25a
31 - 36"	20	56"	T.D.C. W/ C.T.R. T- 25a	T.D.C.W/ C.T.R. T- 25a
37 - 60"	20	56"	T.D.C. W/ C.T.R. & J.T.R. T-25a	T.D.C. W/ C.T.R. & J.T.R. T-25a
61 - 72"	18	56"	T.D.C. W/ C.T.R. & J.T.R. T-25a	T.D.C. W/ C.T.R & J.T.R T-25a
73 – 84"	18	56"	T.D.C. W/ 2C.T.R. & J.T.R. T-25a	T.D.C. W/ 2 C.T.R. &J.T.R. T-25a
85 – 96"	16	56"	T.D.C. W/ 2C.T.R. & J.T.R. T-25a	T.D.C. W/ 2 C.T.R. &J.T.R. T-25a

J.T.R – Joint Tie Rod.

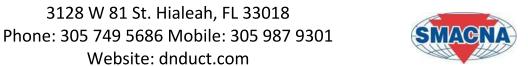
C.T.R – Center Tie Rod.

A.R. – Angle Reinforcement.

Tie Rods are ½" EMT.

If MPT(Mid-point Tie Rods) are used, the reinforcement spacing is based on 2-1/2".





Slip & Drive Connection

Available Connections









Hemmed "S"

Standing "S"

Plain "S"

Drive Slip





- ❖ Slip and Drives are cut in accordance with the 3rd edition 2005 SMACNA Duct Construction Standards.
- ❖ Bundles of 10 are provided in accordance with the project or as requested by client.
- * Rigid and leak-proof connection.
- Slips and drives are commonly cut at 3', 5', and 8' lengths.
- ❖ Are cut using 26 and 24 gauge galvanized metal.

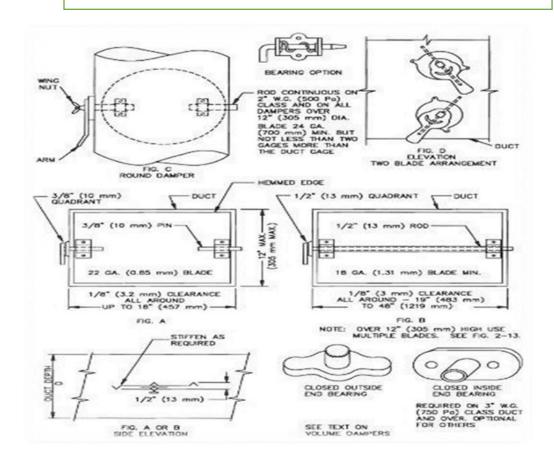


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Volume Damper

- ❖ All fabricated volume dampers are in accordance with the requested sizes and types specified in project's plan.
- ❖ Damper blade is made using galvanized steel.
- ❖ Damper bearings is made out of stainless steel which causes it to have low friction which reduces the torque when turning the blade.
- ❖ The blade pin is made out of 0.040 aluminum.



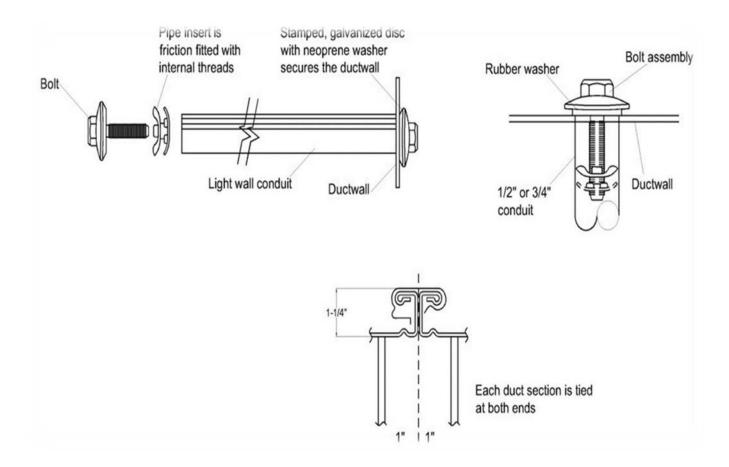


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Tie Rod Reinforcement

- ❖ Tie rod is cut to length in accordance to the duct dimensions.
- ❖ Tie rod reinforcements are used for both mid panel and joint reinforcement.
- ❖ Tie rod are manufactured using ¾" conduit with 5/16" threaded inserts at each end.
- ❖ All specifications regarding the implementation of the tie rod are conducted in accordance with the 3rd edition 2005 SMACNA Duct Construction Standards.



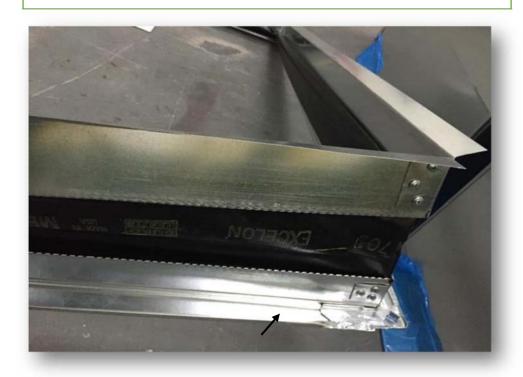


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Flexible Duct Connector

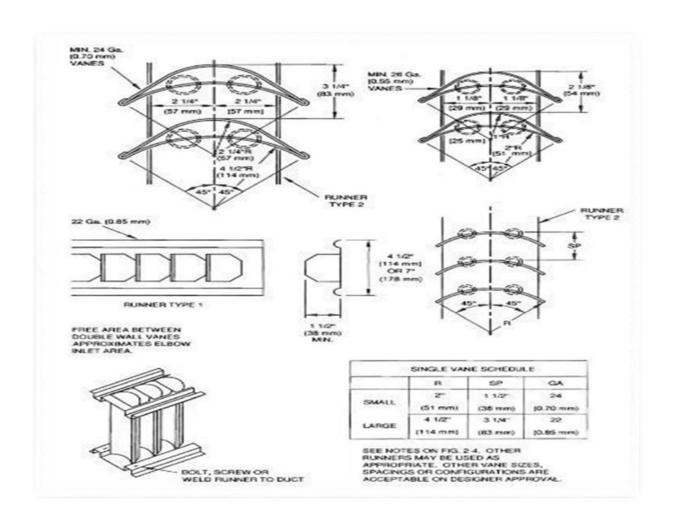
- ❖ Fabricated using G-90 galvanized steel.
- Corners are clinched to completely conform the connector.
- ❖ TDX and slip & drive connections are available in accordance with requests.
- ❖ Fabric used is Excelon and meets NFPA-90A and NFPA-90B.
- ❖ Flexible duct has a flame retardant coating and has a waterproof seal.
- ❖ Fabric has a high tear strength and high abrasion.





SMAGNA

Turning Vanes

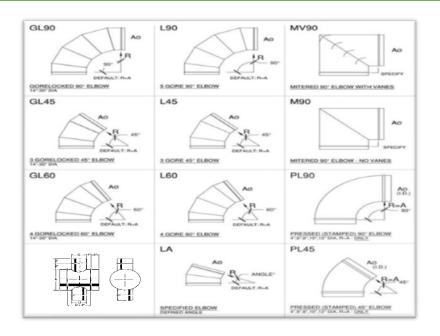






Spiral Duct: Single Wall

- ❖ Pipe and fittings are fabricated using G-90 galvanized steel in accordance with 3rd edition 2005 SMACNA Duct Construction Standards.
 - o Pipe
 - Spiral lock-seam on sizes 3"-64".
 - o Fittings
 - Elbows will have a radius of 1.5 x standard diameter.
 - Available in 5-90 degrees.
 - All fittings will have a standing seam using a gore lock.







Up to 10" W.G. Positive Pressure

(Single Wall)

Duct Diameter	Pipe Gauge	Fittings Gauge	Pipe Length
3-16"	26	24	10' or cut to length
17-18"	24	24	10' or cut to length
19-22"	24	22	10' or cut to length
24-26"	24	22	10' or cut to length
28-36"	22	20	10' or cut to length
38-50"	20	20	10' or cut to length
52-64"	18	18	10' or cut to length





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