

SECTION : 501-28 Roof Sheet Metal Repairs

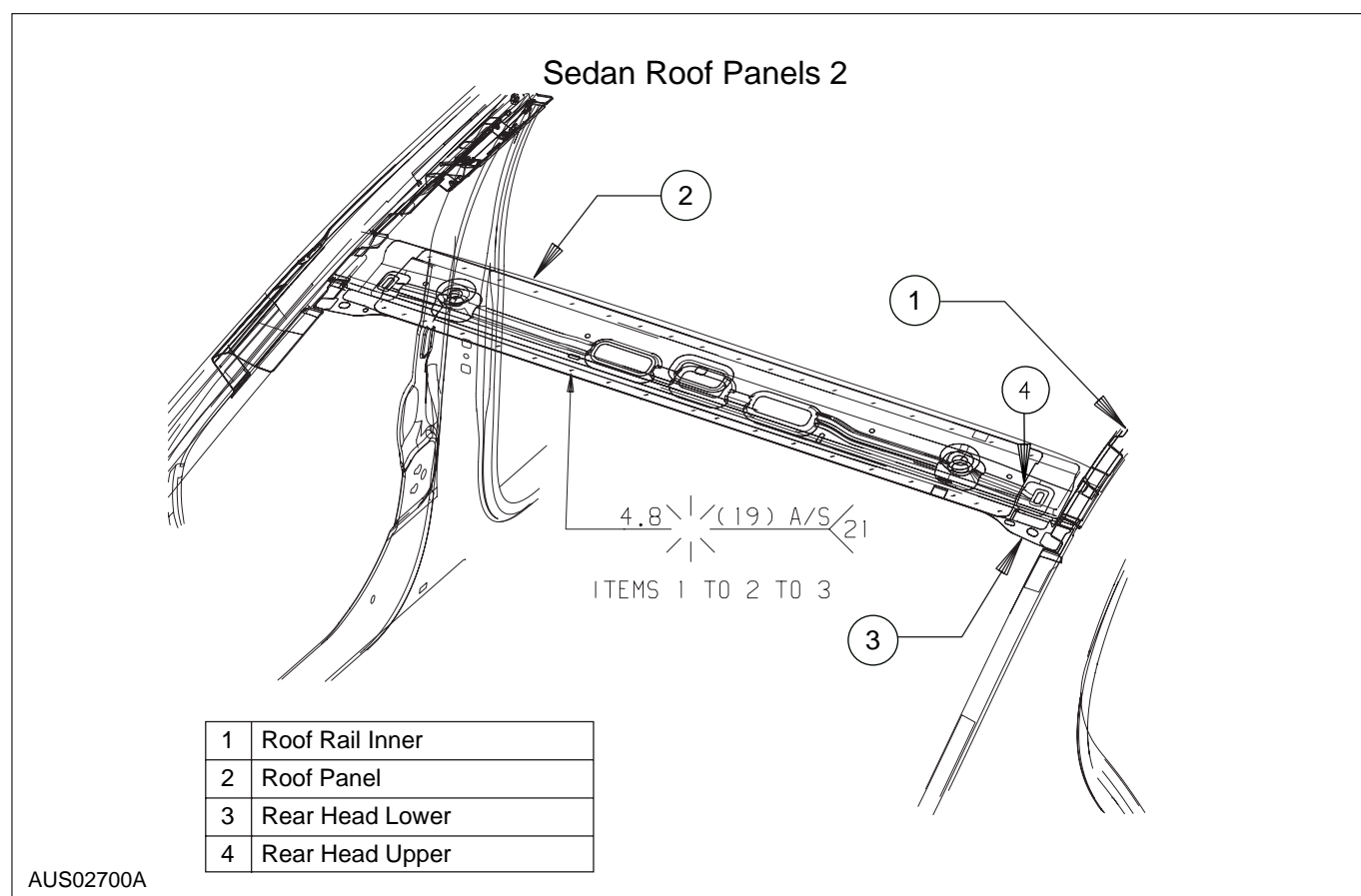
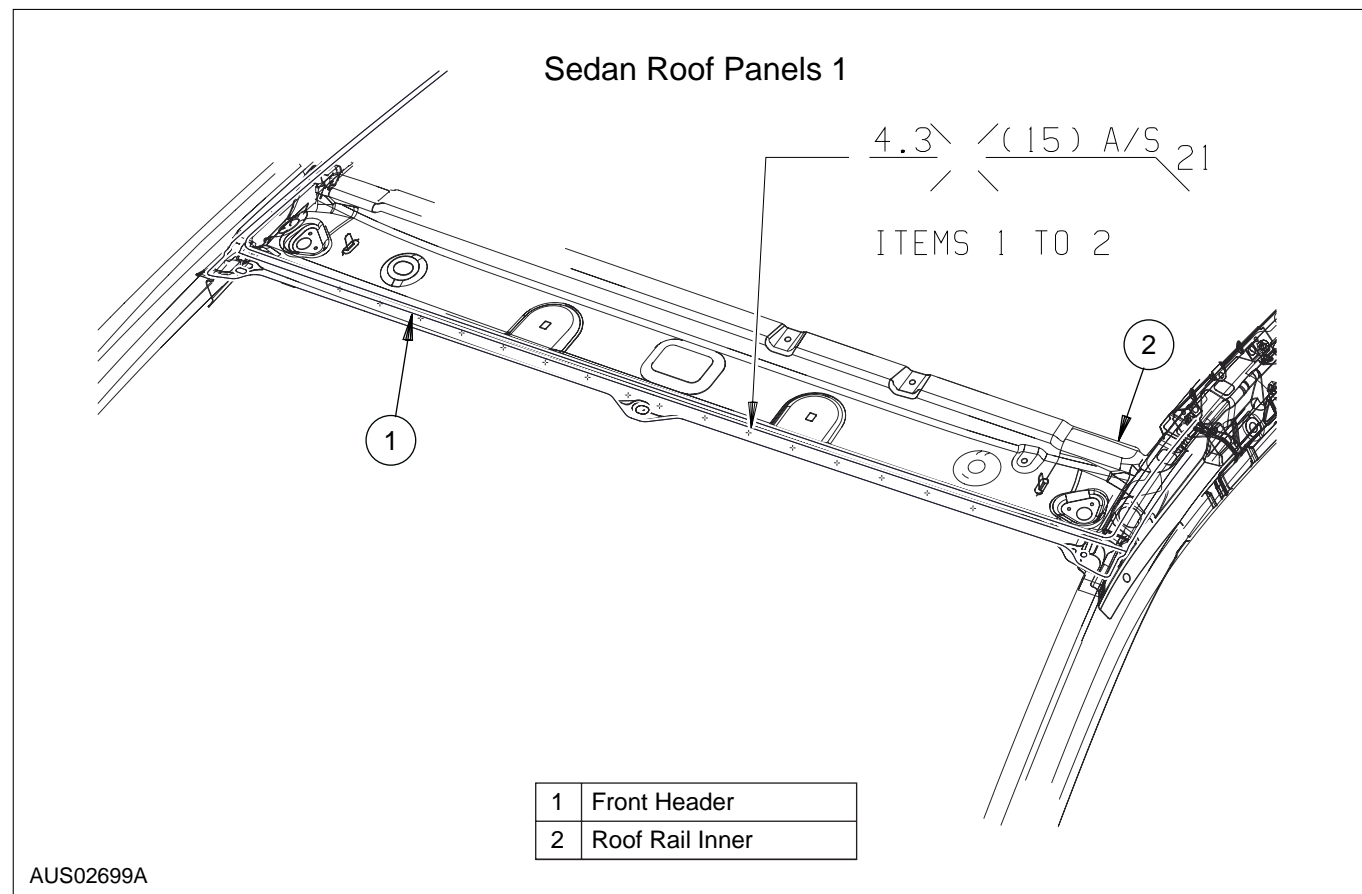
VEHICLE APPLICATION : 2008.0 Falcon

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WELD INFORMATION (Continued)

WELD INFORMATION (Continued)

Sedan Roof Panels 3

Diagram showing the roof structure with weld locations indicated by callouts 1, 2, and 3. Weld specifications are provided for items 1 to 2 and items 1 to 2 to 3.

Weld specifications:

- ITEMS 1 TO 2: 21 4.5 (7) A/S
- ITEMS 1 TO 2 TO 3: 21 4.5 (4) A/S

| | |
|---|-----------------|
| 1 | Front Header |
| 2 | Roof Rail Inner |
| 3 | Side Body Panel |

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Sedan Roof Panels 4

Diagram showing the rear roof structure with weld locations indicated by callouts 1, 2, 3, and 4. Weld specifications are provided for item 1 to 3.

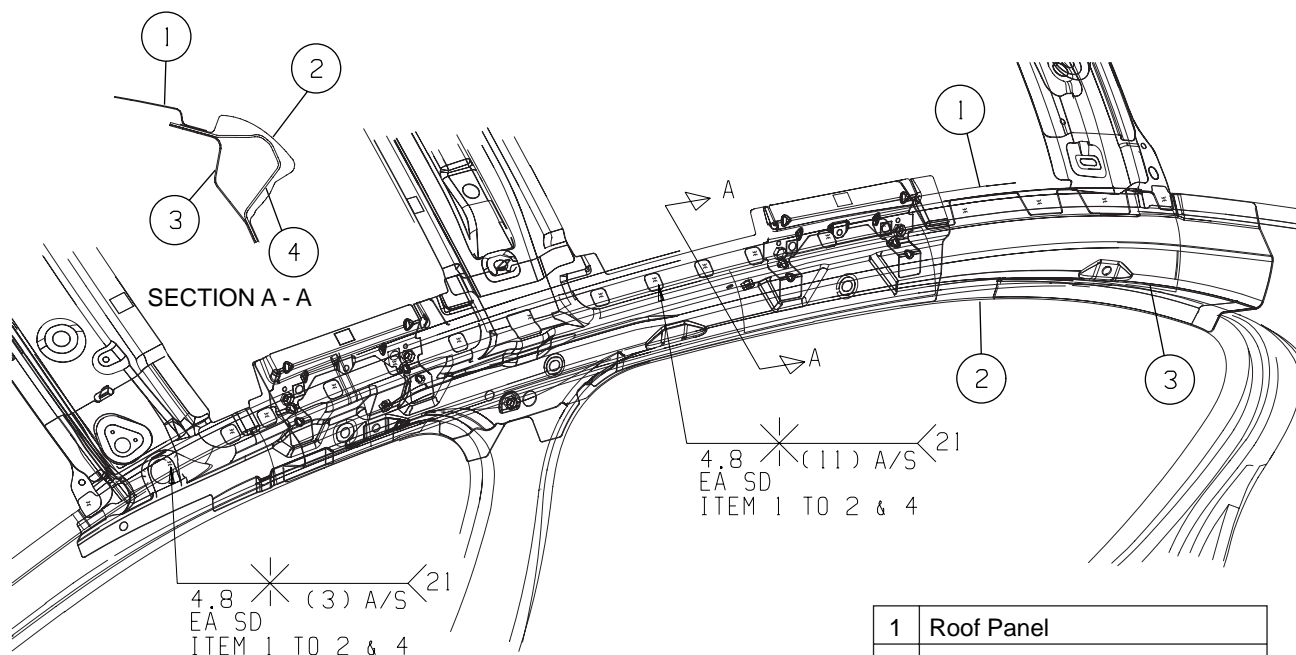
Weld specifications:

- ITEM 1 TO 3: 4.3 A/S (6) 21

| | |
|---|--------------------------------------|
| 1 | Rear Header Lower |
| 2 | Roof Rail Outer |
| 3 | Side Body Panel |
| 4 | Reinforcement RR Header to Roof Rail |

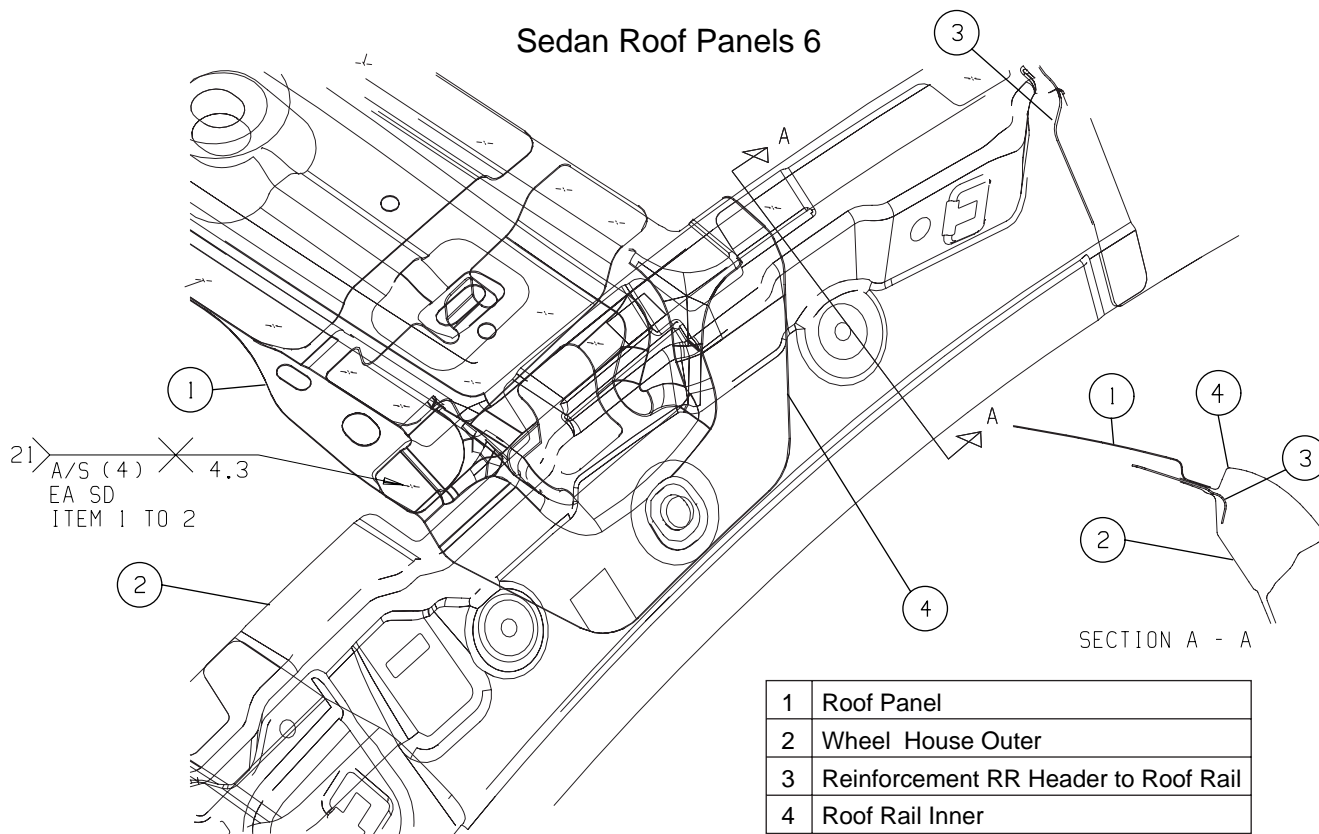
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WELD INFORMATION (Continued)**Sedan Roof Panels 5**

NOTE: WELDS TO BE IN LINE WITH CENTER
OF ACCESS HOLES IN ITEM 3

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Sedan Roof Panels 6

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