

SHEET 1 OF 1

REV

3279819





DRAWING NO.

CAD DRAWING. NO MANUAL CHANGES PLEASE

DO NOT SCALE DRAWING
IF IN DOUBT, ASK

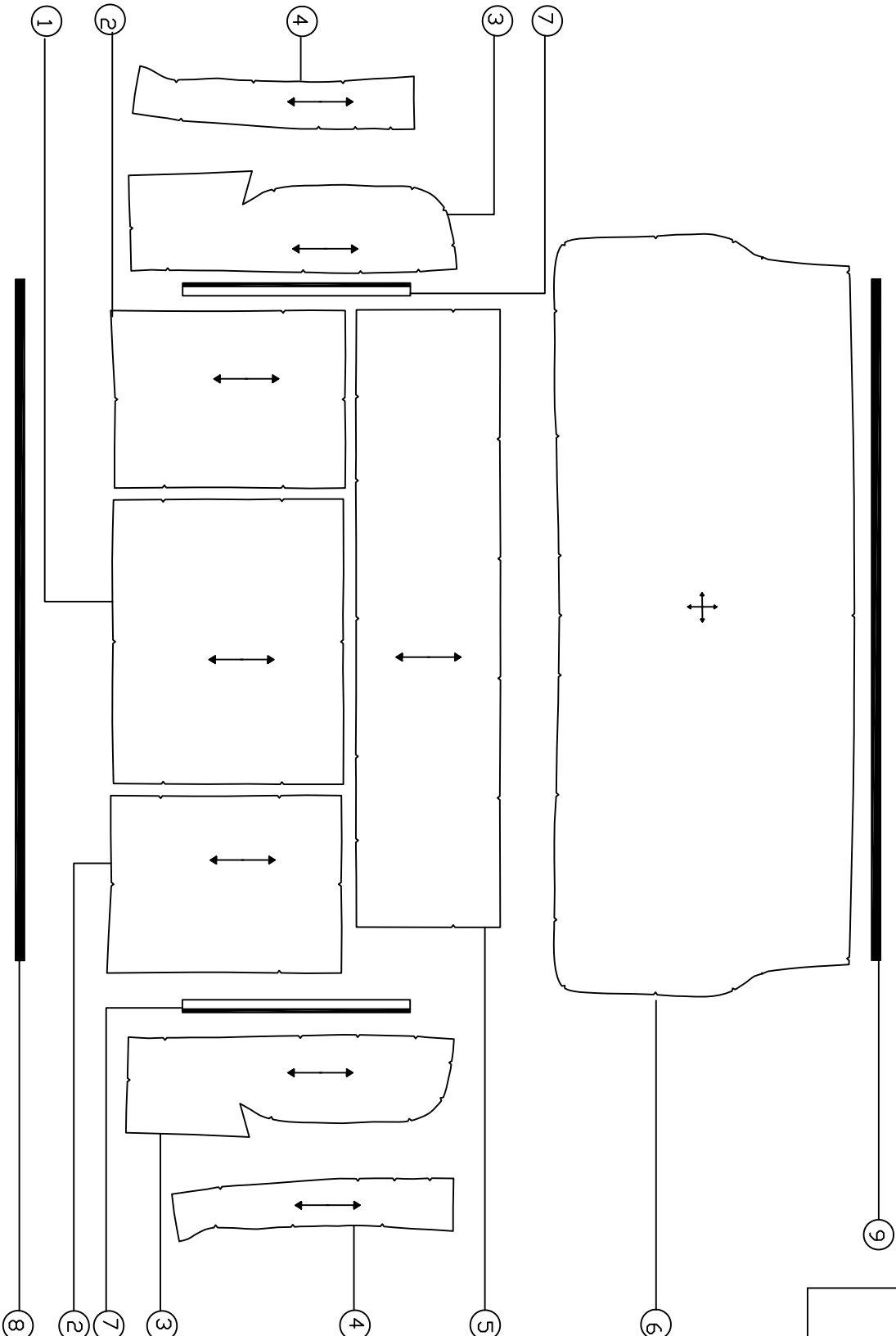
SHARP CORNERS AND BURRS NOT ALLOWED.
ALL DIMENSIONS ARE IN MM.

UNSPECIFIED TOLERANCE AS PER
IS:2102 PART 1 'm' CLASS
PART 2 'K' CLASS

DESCRIPTION	SYMBOL
NON DIRECTIONAL	
WARP AND WEFT DIRECTION	
LENGTH OF ROLL (L.R)	
NAP	

NOTES:-

SR NO	DESCRIPTION
1.	CUTTING TOLERANCE +0.3MM FROM (X,Y) 1.
2.	STITCH LENGTH FOR NORMAL STITCHING IS 5 STITCHES PER 20MM +/- 1 STITCH.
3.	NO SKIPPED STITCHES.
4.	ALL STITCH LINE REQUIRE BACK TACKS MIN 3 STITCHES MAX 6 STITCHES.
5.	SEAM OVERLAP 2MM MAX.
6.	NOTCH ALIGNMENT TOLERANCE IS +/- .6MM TO CENTER OF NOTCH.
7.	NOTCH ALIGNMENT ON START / STOP OF EXTR. LISTING (SEWING COMPONENT) IS +/- .5MM TO CENTRE OF NOTCH
8.	NO EXPOSED THREAD ENDS.
9.	LEATHER,SCRM, LAMINATED VINYL & RETAINER OF TRIM SHOULD MEET FLAMMABILITY 100mm/min,max. AS PER FMVSS 302.
10.	JOIN SEAM ALLOWANCE IS 8MM +/- .2MM UNLESS OTHERWISE SPECIFIED.
11.	STITCH LENGTH FOR RETAINER STRIP IS 4 STITCHES PER 20MM +/- 1 STITCH.
12.	STITCH LENGTH FOR DECK FRENCH SEAM IS 4 STITCHES PER 20MM +/- 1 STITCH.
13.	DISTANCE BETWEEN DECK & FRENCH SEAM FROM CENTER JOIN SEW LINE IS 4MM +/- 1 TO 2MM FOR CURVED PORTION & CORNER AREAS.
14.	DISTANCE BETWEEN DECK & FRENCH SEAM FROM CENTER JOINSEW LINE IS 4MM +/-1/2 TO 1MM FOR STRAIGHT PORTION.
15.	NO BACK TACKS ON DECK, FRENCH SEAM STITCH LINE.
16.	THREAD SPECS AS PER JCS 9000 -FOR TKT 30 – TYPE B-107 tex. Nln 30/3
17.	THREAD SPECS AS PER JCS 9000 -FOR TKT 20 – TYPE A-161 tex. Nln 20/3
18.	STITCH VERTICAL PUNCH PWP WITH L SHAPE ON FRONT SIDE OF TRIM.




ITEM NO.	PATTERN OR PART NUMBER	REV. LEVEL	PATTERN OR PART DESCRIPTION	MATERIAL DESCRIPTION	DRAWING NUMBER	RAW PART SIZE.	PCS PER COMP.
10	1690694	01	BLACK THREAD	THREAD TKT 40 POLYAMIDE	1600288	NA	1
9	2598587	01	AR RETAINER 1140MM	EXTRUDED POLYPROPYLENE	1393072	1140 MM	1
8	2568606	01	J2 RETAINER 1140MM	EXTRUDED POLYPROPYLENE	1393071	1140 MM	1
7	2087747	01	LPWP 20MM	LOCAL PRE WOVEN PLASTIC 20MM	1393068	420MM	2
6	JCP035170	01	PANEL REAR	CARPET BLACK 190GSM	1924737	4.0	1
5	JCP035169	01	INSERT UPPER	INSERT FABRIC	3279661	2.90	1
4	JCP035167/68	01	FACING SIDE RT /LT	VINYL	3279663	2.90	1/1
3	JCP035165/66	01	BOLSTER RT / LT	VINYL	3279663	2.90	1/1
2	JCP035163/34	01	INSERT RT / LT	VINYL	3279663	2.90	1/1
1	JCP035162	01	PANEL CENTER	VINYL	3279663	2.90	1

BILL OF MATERIAL

[illegible]

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MATERIAL SPECIFICATION			
TREATMENT			
FINISH			
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USED ON	SUPERSEDES	SOURCE	
ACE CLOSED VAN			
TITLE			
ASSY. BACK TRIM 3RD ROW CLOSED VAN			
SCALE	DRAWING NO.	REV	
NTS	3279819	01	SHEET 1 OF 1
