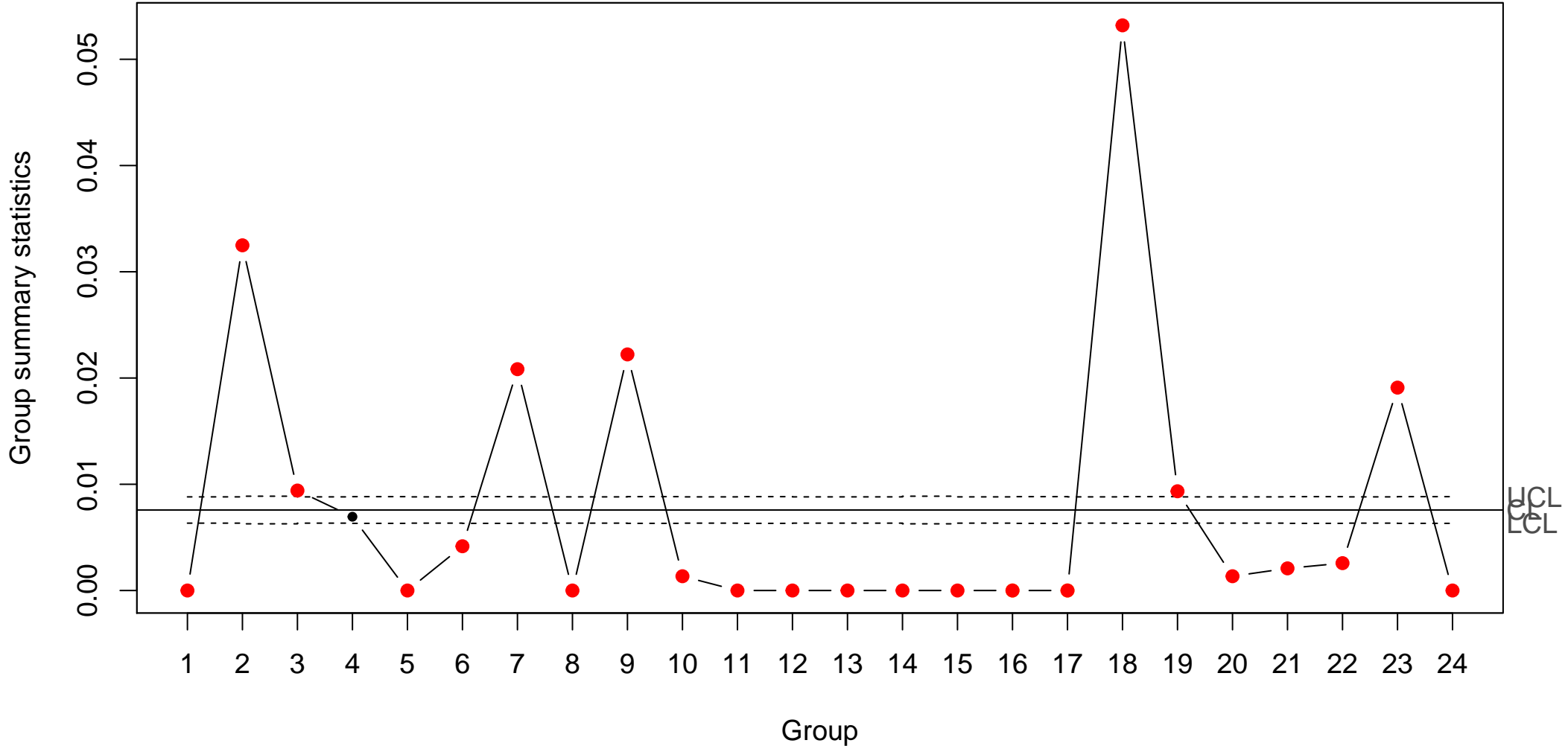


U-chart



Number of groups = 24
Center = 0.007577055
StdDev = 0.08704628

LCL is variable
UCL is variable

Number beyond limits = 23
Number violating runs = 2