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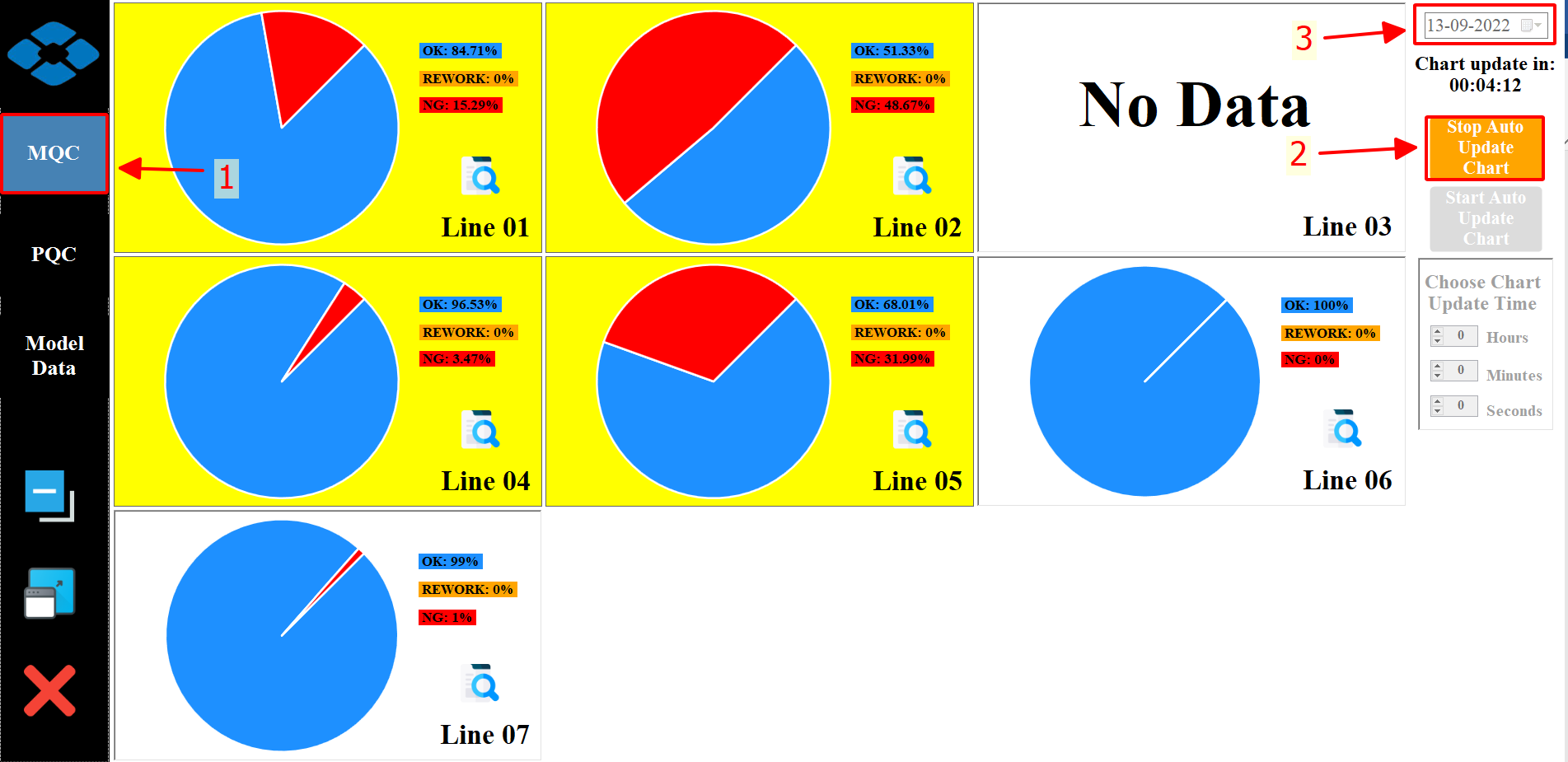
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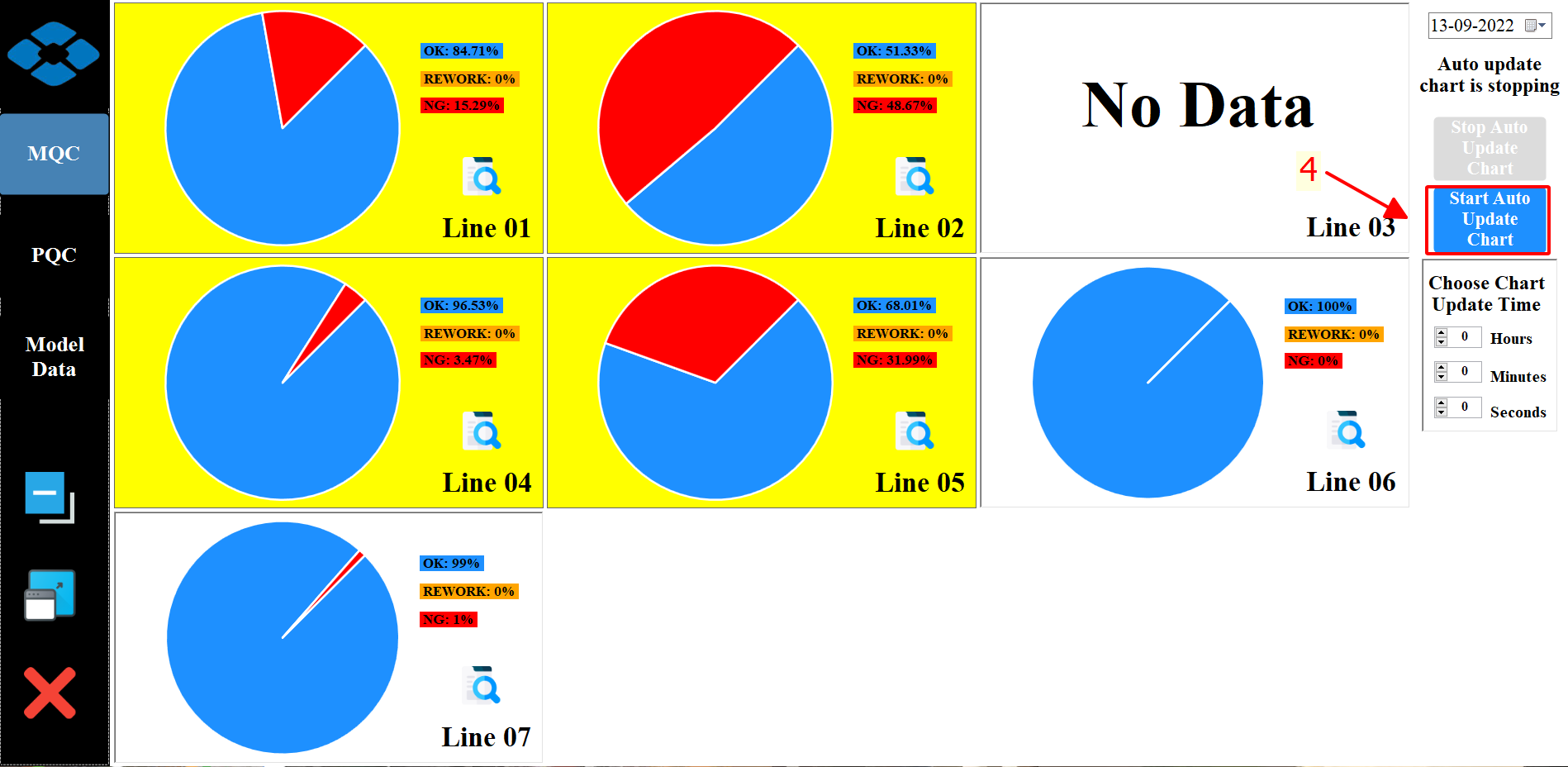
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software instruction manual for diagramming MES data

# 1. Review the data from earlier days.

## 1.1 Review the MQC data from earlier days.





**Step 1:** The control bar's MQC button should be clicked to view the MQC 7-line data for today.

**Step 2**: Stop updating software diagrams automatically.

**Step 3**: Choose the day on which you want to examine the MQC data and wait for the software to load.

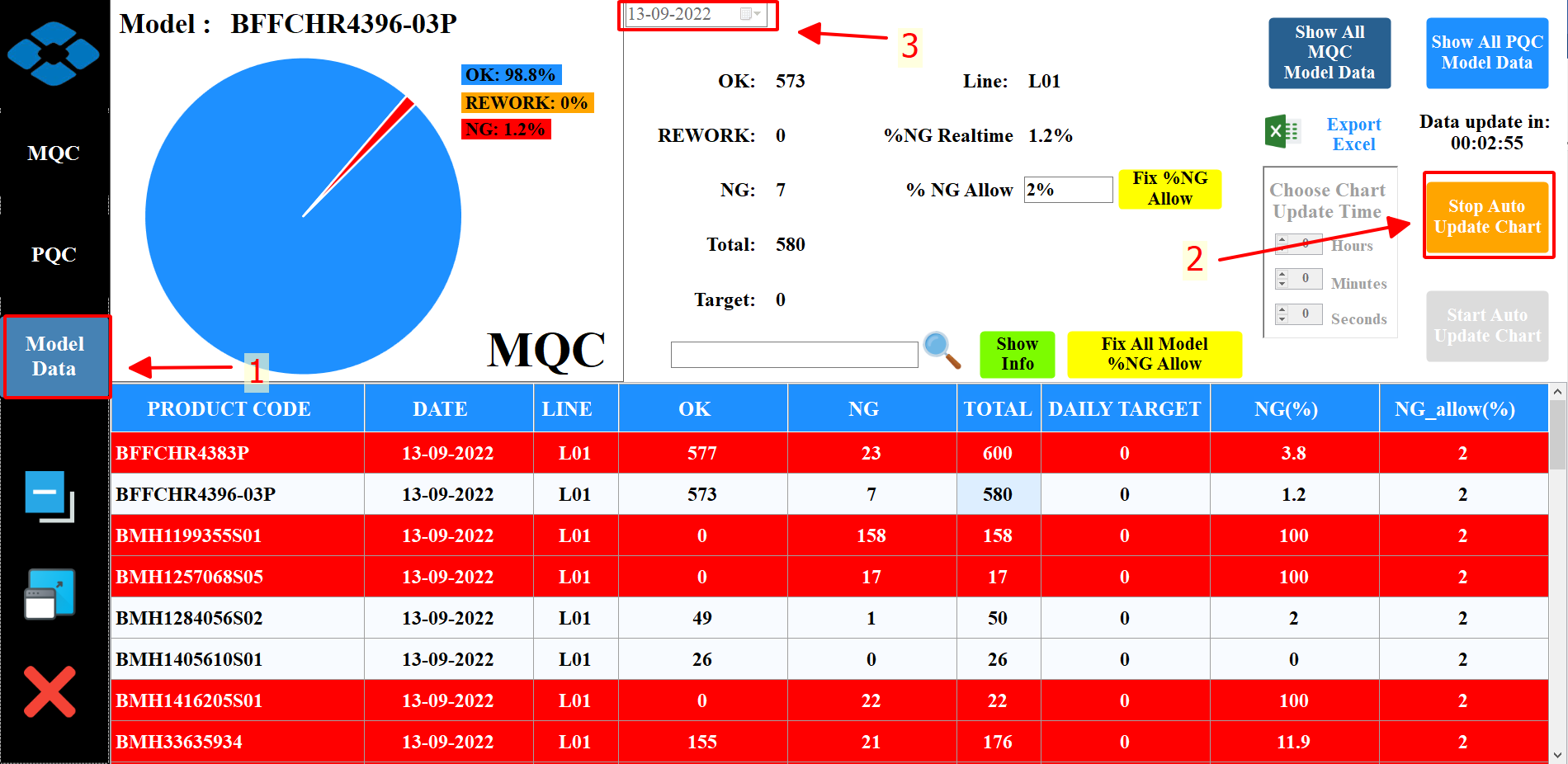
**Step 4**: Complete the MQC data review.

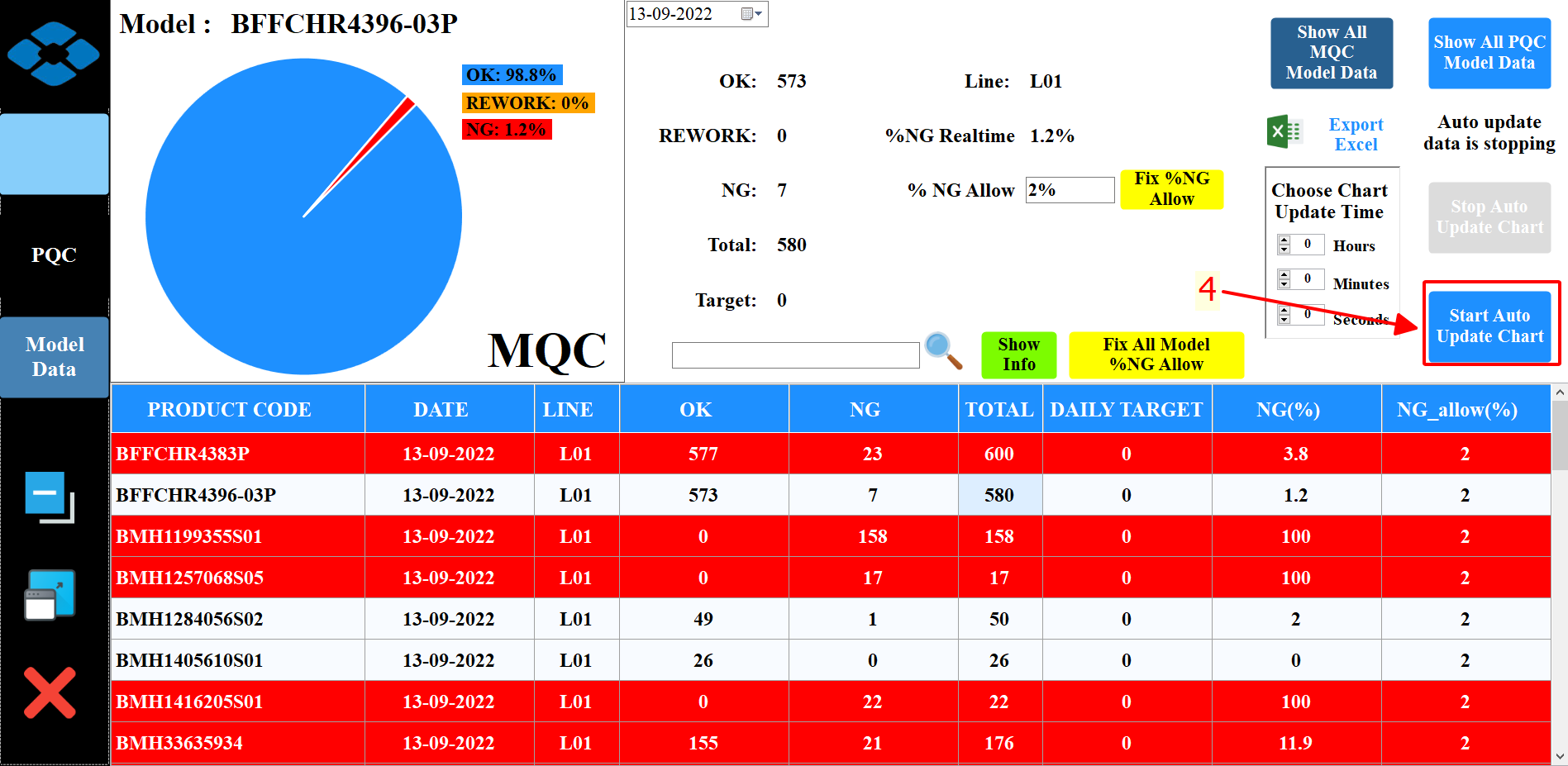
## 1.2. Review the PQC data from earlier days.

**Step 1:** The control bar's PQC button should be clicked to view the PQC 7-line data for today.

**Step 2, Step 3, Step 4:** Steps are same as **Review the MQC data from earlier days.**

## 1.3. Review the all Product Codes data from earlier days.





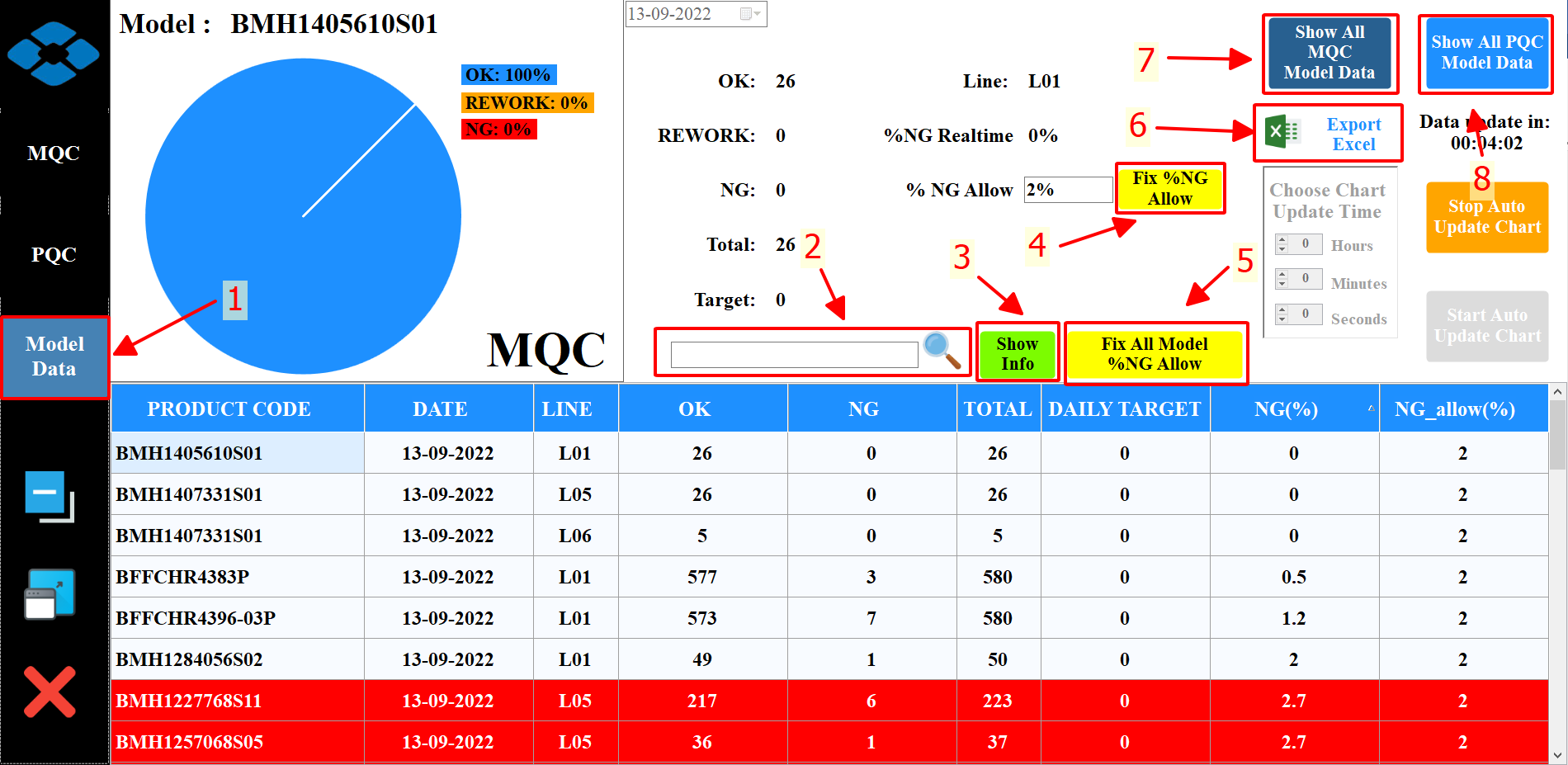
**Step 1:** The control bar's Model Data button should be clicked to view information for all Product Codes on seven lines.

**Step 2**: Stop updating software diagrams automatically.

**Step 3**: Choose the day on which you want to examine the MQC data and wait for the software to load.

**Step 4**: Complete the Product Code data review.

# 2. Functions on the Model Data dashboard.

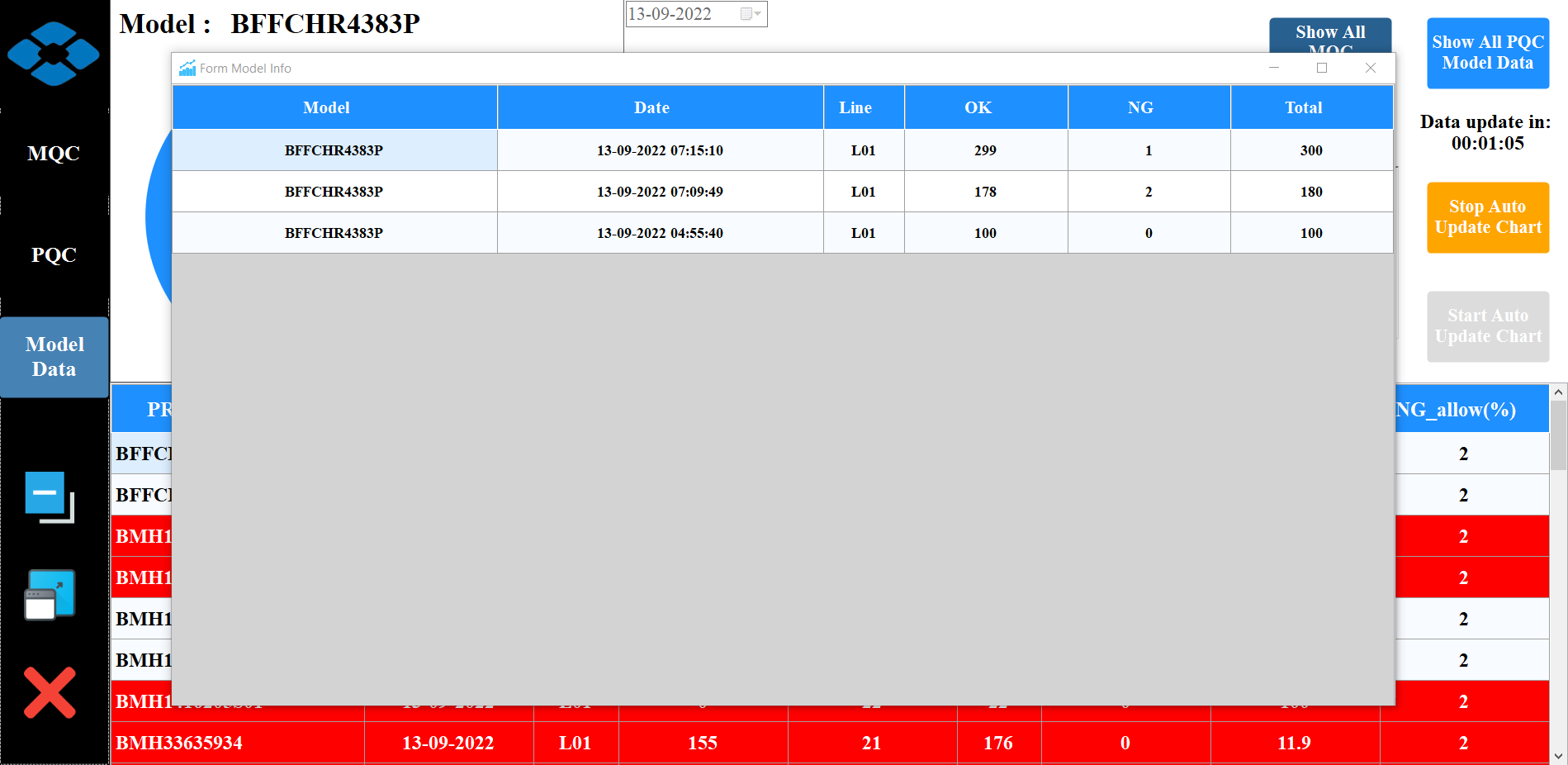


**1:** The control bar's Model Data button should be clicked to view information for all Product Codes on seven lines.

**2:** Search Product Code here.

**3:** View thorough details for 1 product code.

Example: After pressing the show info button for product code BFFCHR4383P of MQC.



**4, 5:** Fix NG rate allow

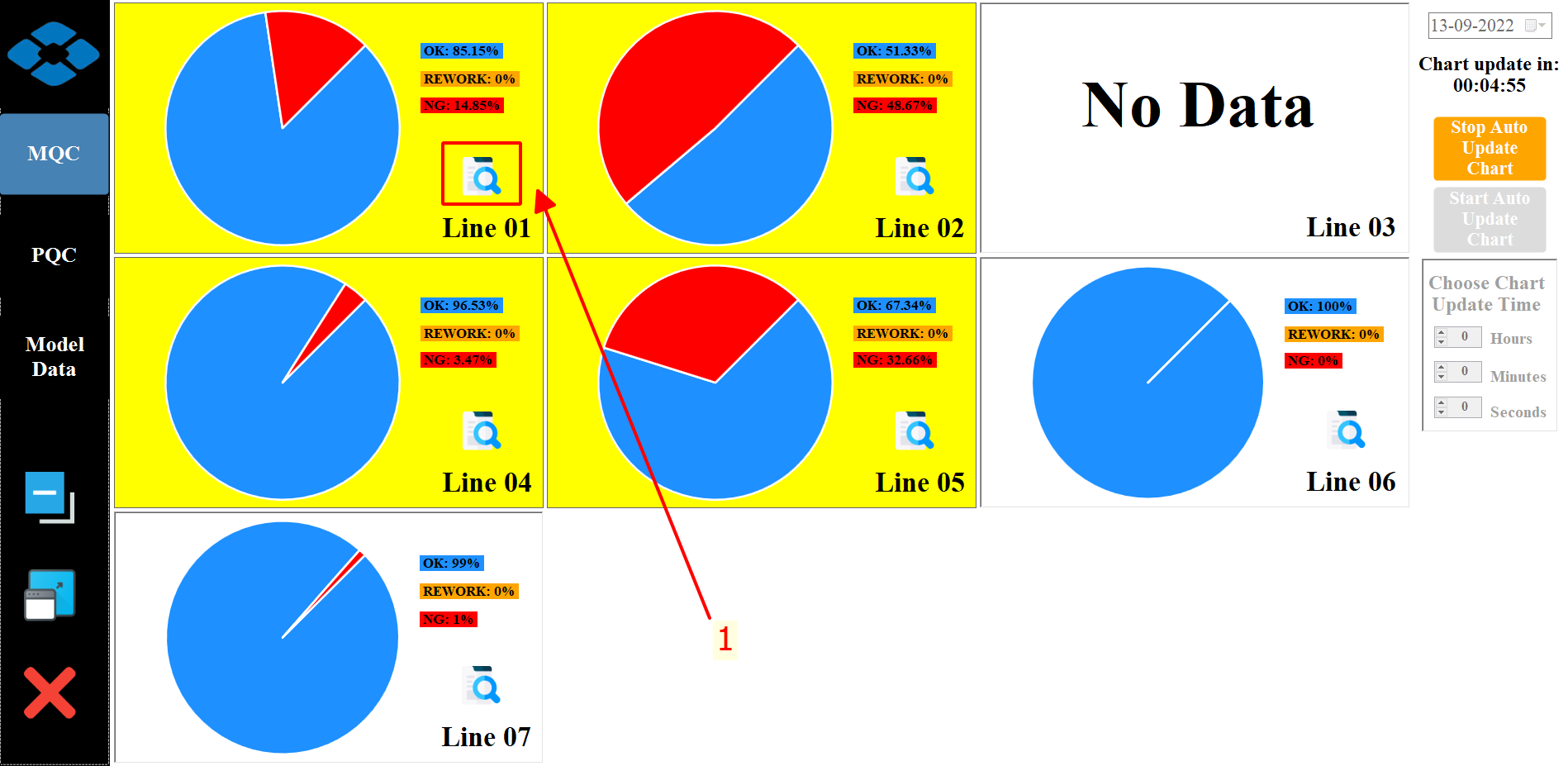
**6:** Export an Excel document with the current day's MQC and PQC data.

**7:** Show all MQC Product Code data.

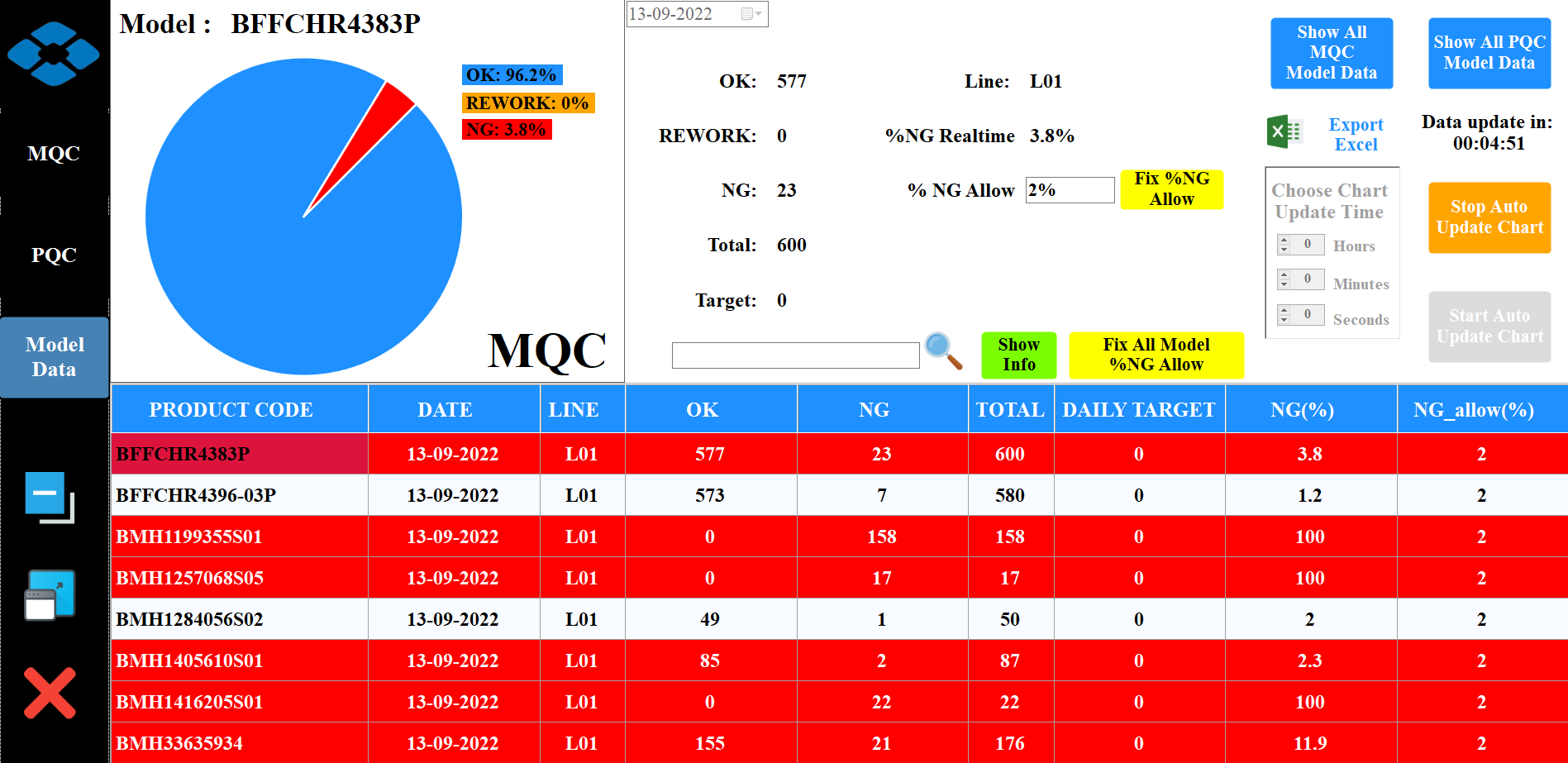
**8:** Show all PQC Product Code data.

# 3. See product code information on just one line.

## 3.1. See product code information on just one line in MQC.



**Step 1:** Press this button.

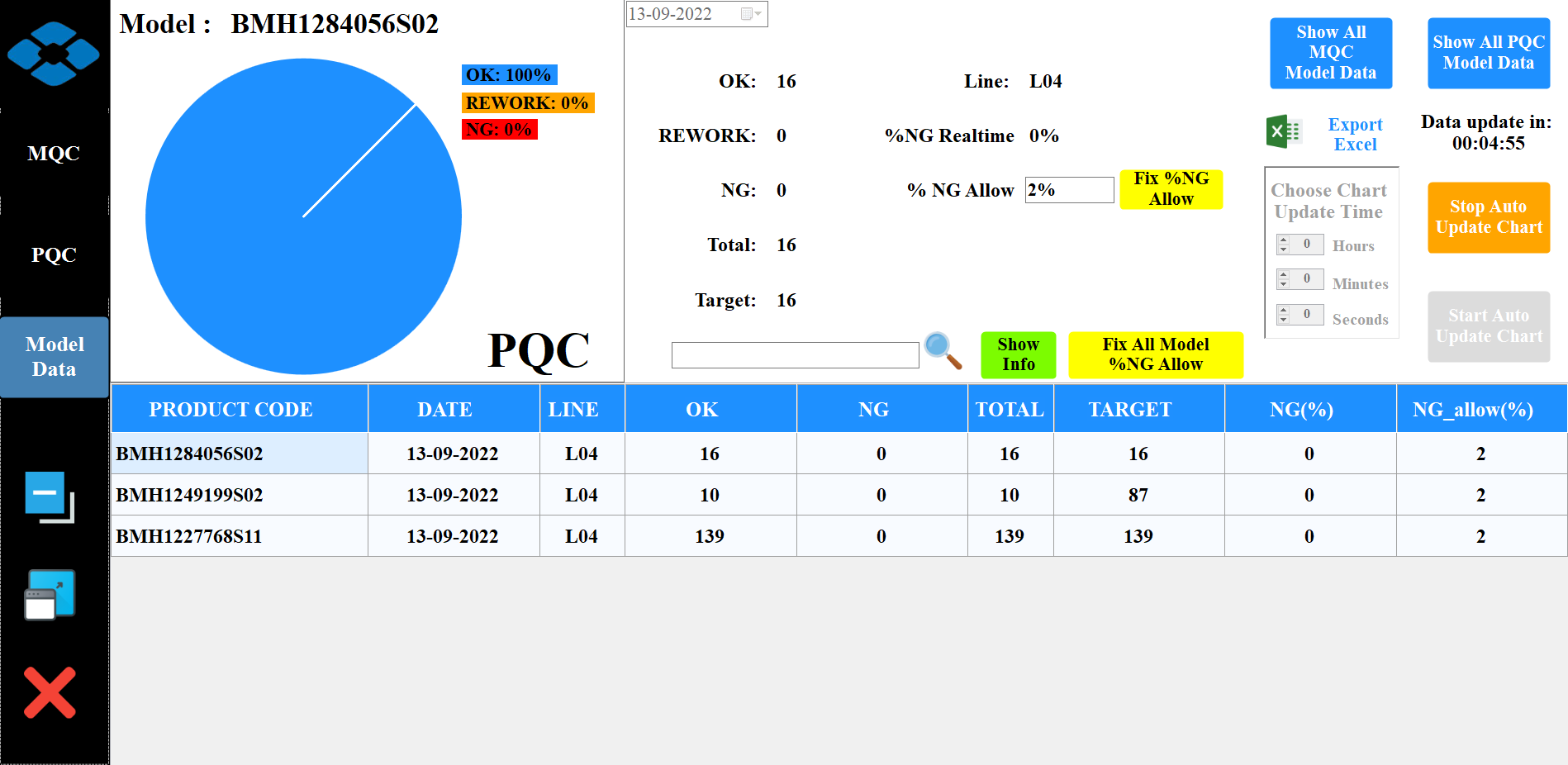
Example: The program only shows details about all Product Codes of MQC on Line 1 after pressing the button.

## 3.2. See product code information on just one line in PQC.

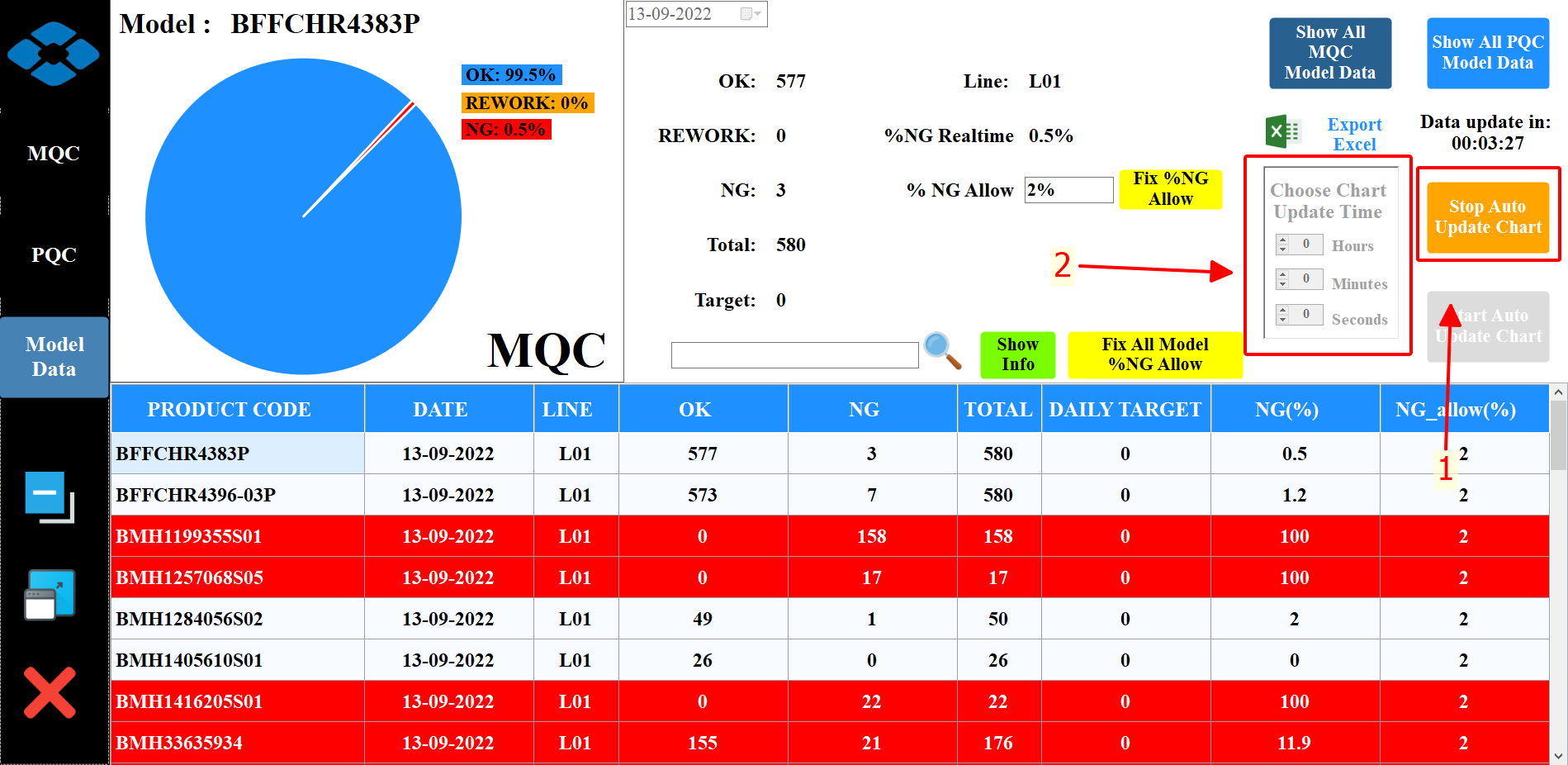


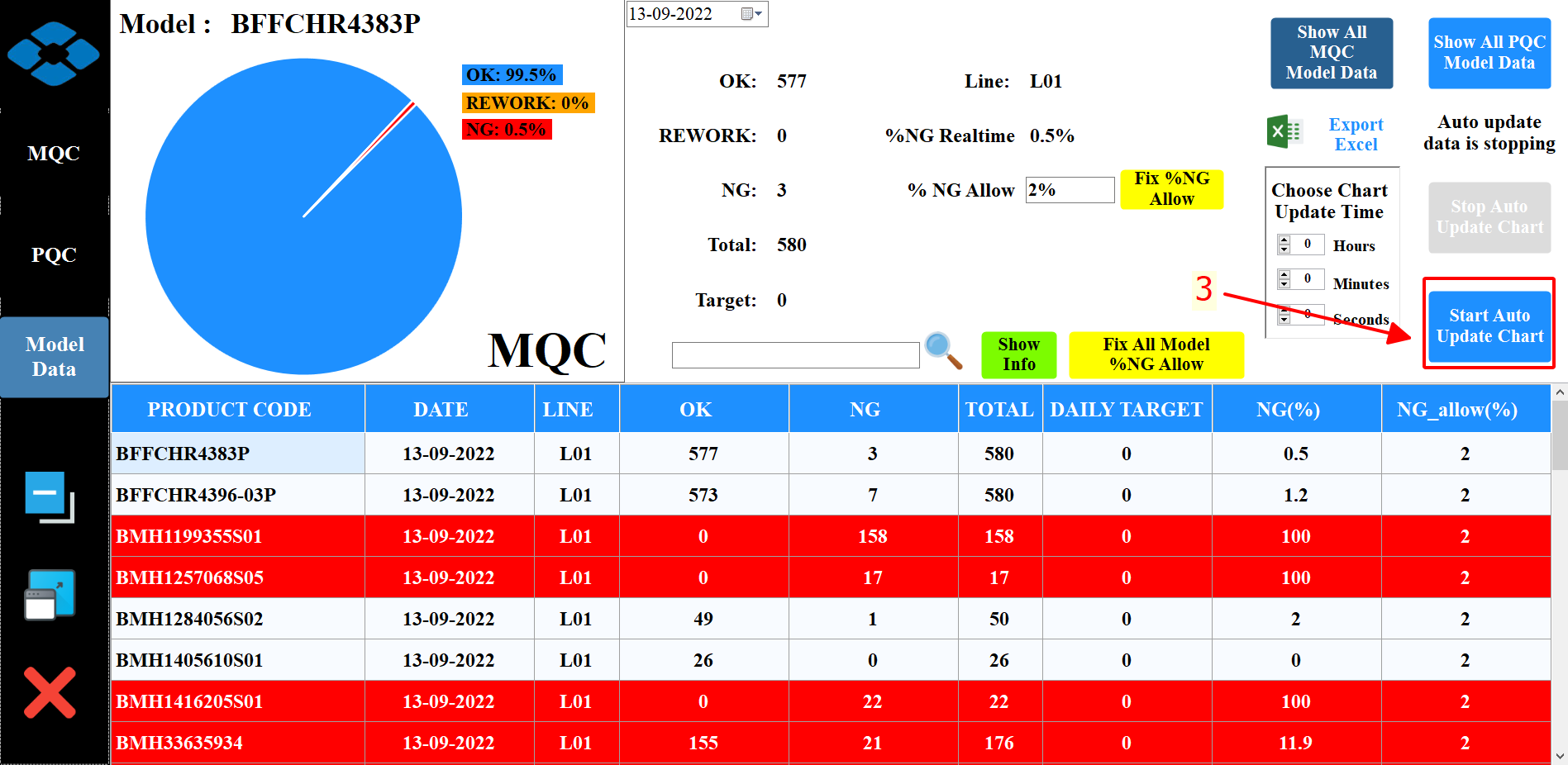
**Step 1:** Press this button.

Example: The program only shows details about all Product Codes of PQC on Line 4 after pressing the button.



# 4. Change the software's automatic update schedule.





**Step 1:** Stop updating software diagrams automatically.

**Step 2**: Choose update time.

**Step 3**: Complete change the software's automatic update schedule.