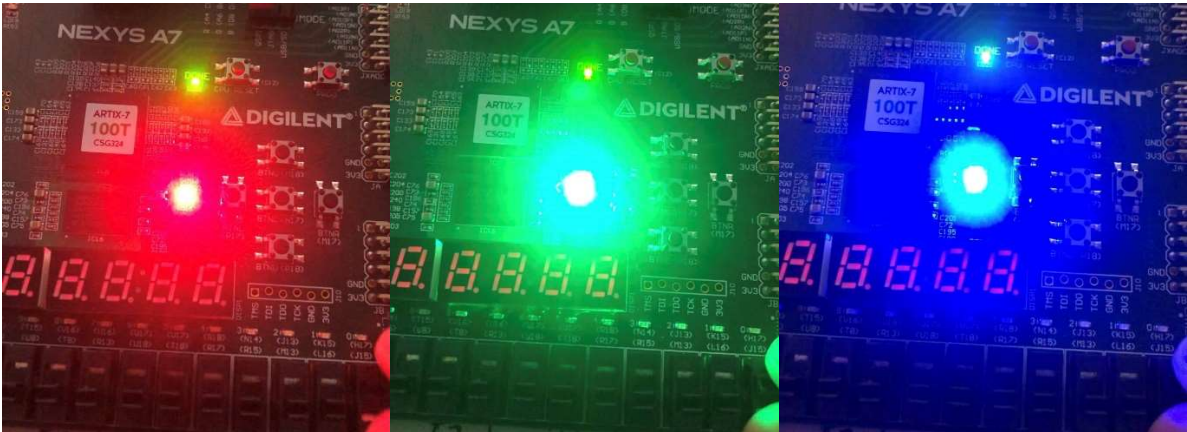


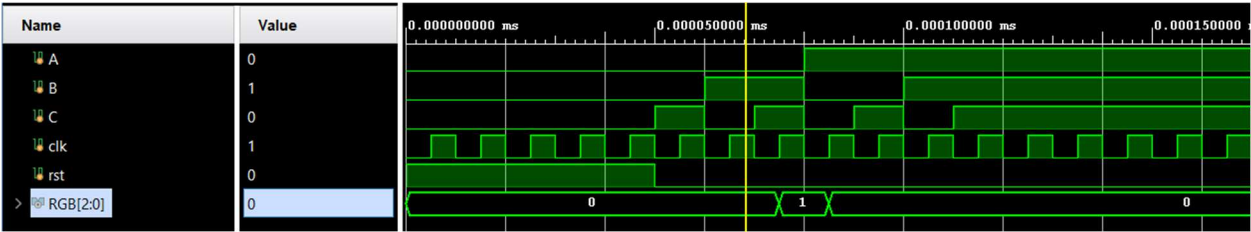


The stuck-at-one fault is detected with an inconsistency on gate five (F1) when the inputs are {A,B,C} = 001. We look for the AND-gate that leads to gate five. This is where our stuck-at-one fault is coming from (not necessarily where it originates). This happens to be on gate three. Since the detection occurs when C = 1, our focus now turns to the XOR-gate. The two inputs are A and B, and the output splits two ways. Our fault has to originate from one of these three locations. When C is zero, all combinations of A and B are consistent with the figure one truth table. This means that the origin of the stuck-at-one fault stems from where the output of gate one (XOR) splits. By looking at the test cases shown on the waveform for SA2 below, it can be seen that the issue lies in t11 (test case 11).

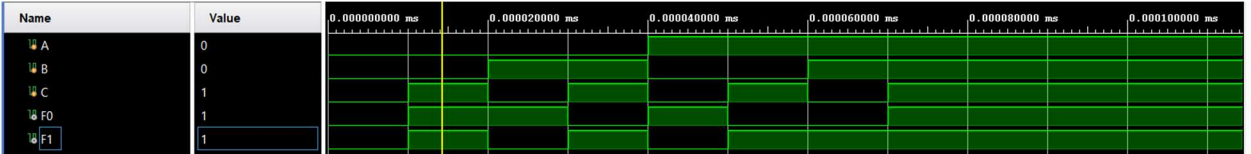
RGB onboard



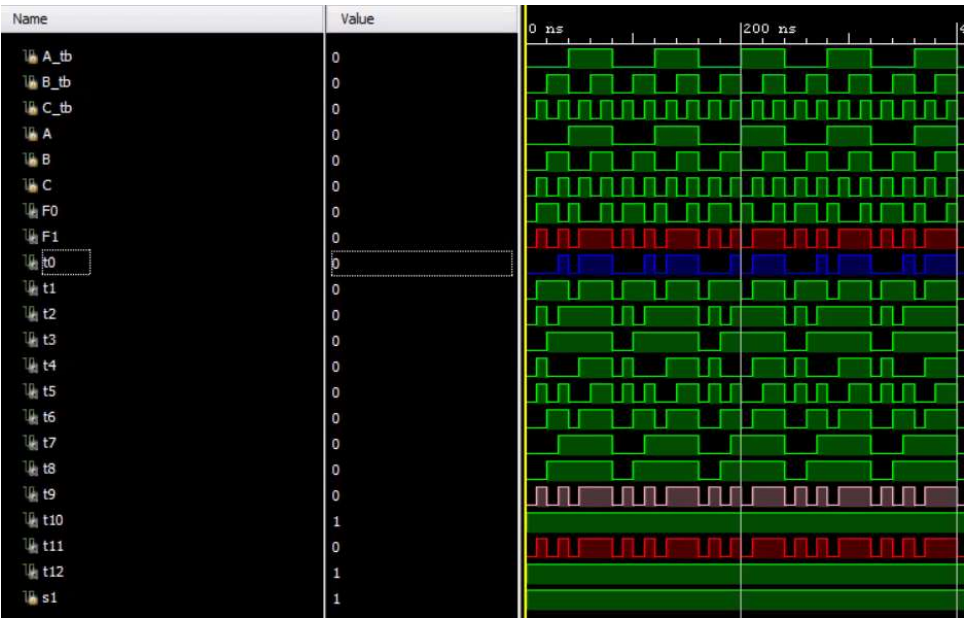
top waveform



SA1 waveform



SA2 test cases



ticker waveform

