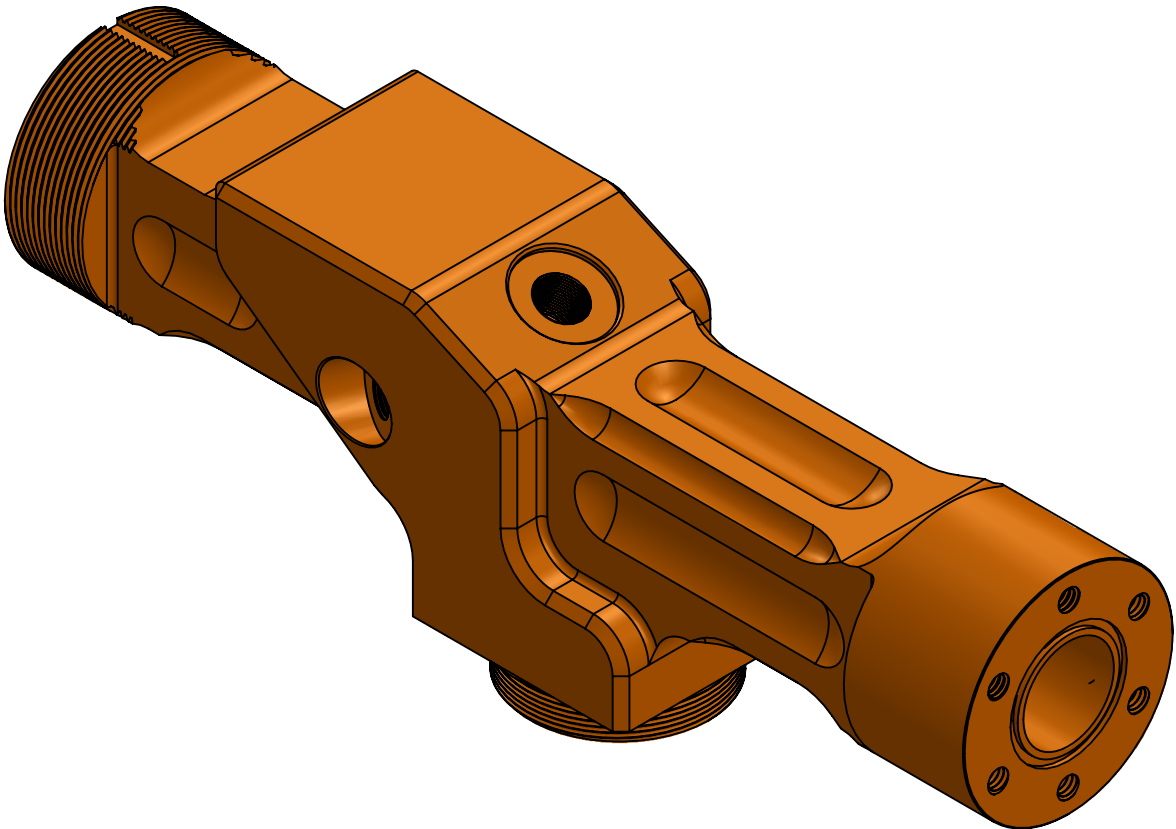


NOTES : UNLESS OTHERWISE SPECIFIED:

- 1. ALL DIMENSIONS ARE IN INCHES.
- 2. THIS IS A MINIMAL DIMENSION DRAWING. THE CAD MODEL IS THE MASTER FOR ALL DIMENSIONS NOT SHOWN ON THE DRAWING.
- 3. MATERIAL: 6061-T6 ALUMINUM
- 4. INLET PORTS ARE SAE AS5202 AEROSPACE STANDARD PORTS
- 5. EDGE BREAK ALL SHARP CORNERS WITH A .010 MAX CHAMFER @ 45°

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL ACADEMY RELEASE	13-8-2018	



ISOMETRIC VIEW
FOR REFERENCE ONLY



DWG. NO.
T506M

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DO NOT SCALE DRAWING SCALE: 1:4

NOTES

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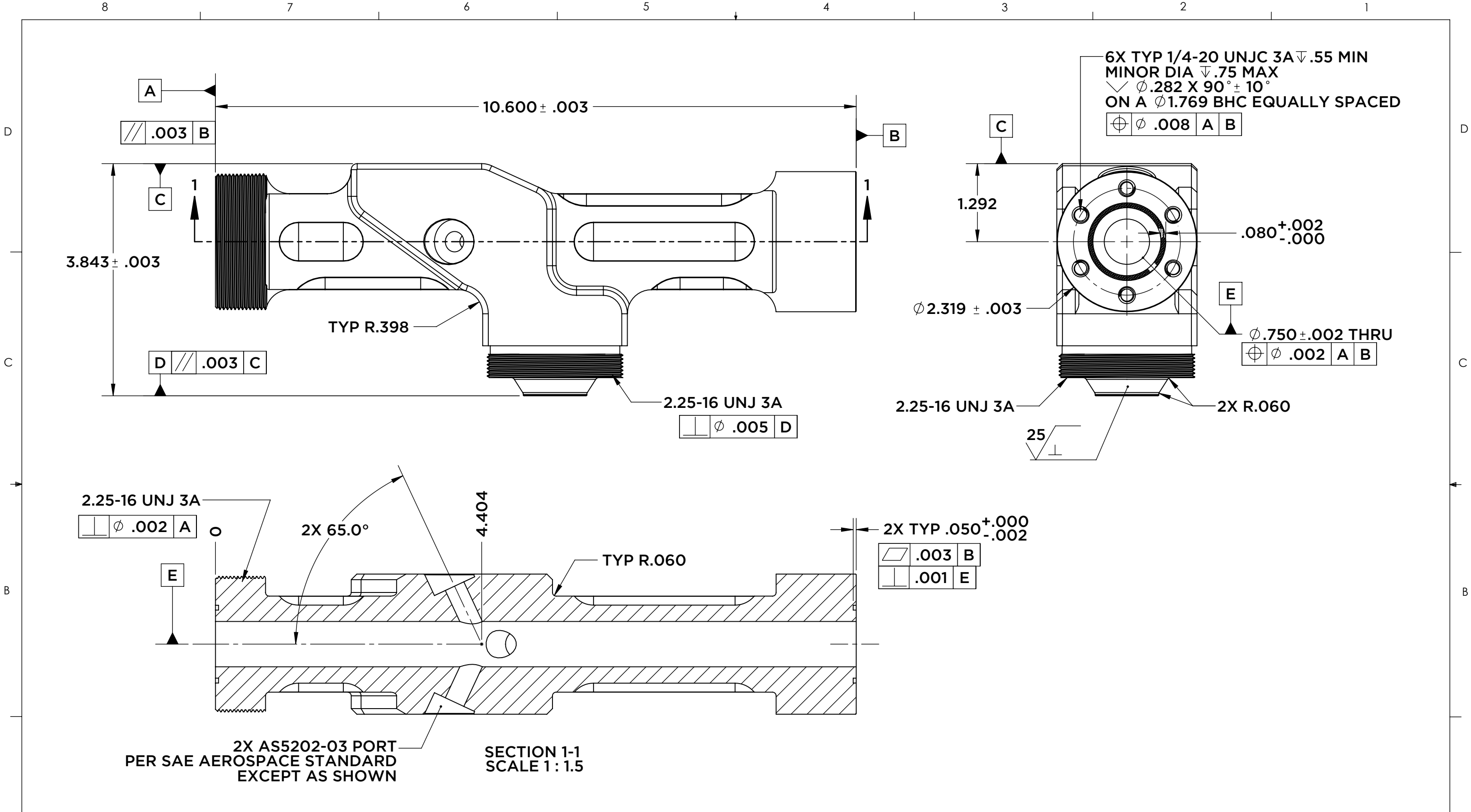
MATERIAL : 6061-T6 ALUM
STOCK SIZE : 2.5" X 4.5" x 10.75"
DRAWN BY: W.BOYCE
DIMENSIONS ARE IN INCHES
TOLERANCES:
X= ± .030
XX= ± .010
XXX= ± .005


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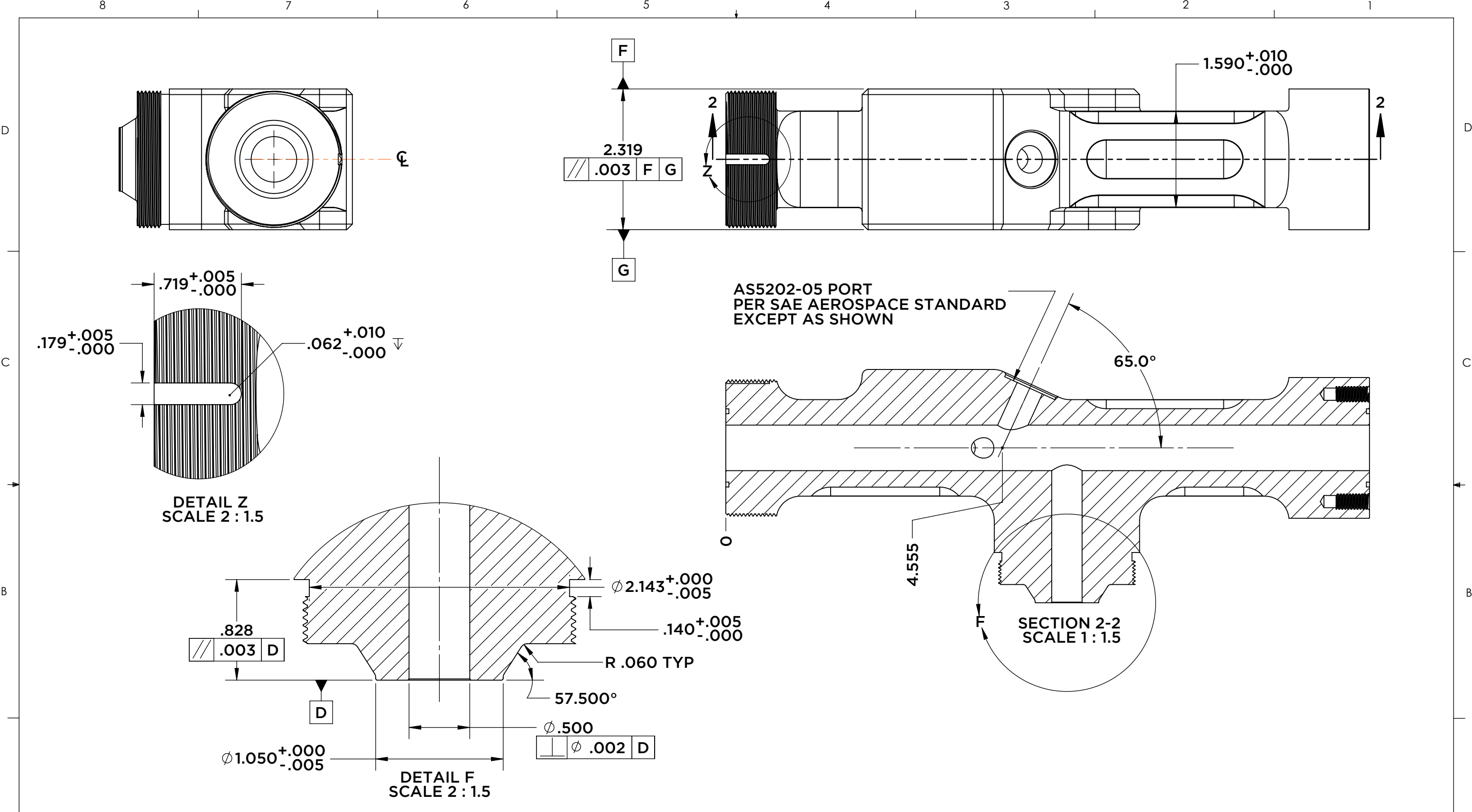
ACADEMY


TITLE: **TITAN-506M**

SIZE B	11/13/2018 SHEET 1 OF 4	REV A
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 DWG. NO. T506M		ALL SITE CONTENT is the intellectual property of TITANS of CNC: Academy. You have the right to copy and share all materials herein in any medium or format. You may not use materials for commercial purposes and you may not modify or redistribute modified materials. We reserve the right to receive credit for all uses of Content outside of the TITANS of CNC: Academy Site.		DO NOT SCALE DRAWING SCALE: 1:4		NOTES UNLESS OTHERWISE SPECIFIED REMOVE ALL BURRS AND SHARP EDGES. MATERIAL REMOVAL SHALL NOT EXCEED 10% OF SECTION THICKNESS. MAXIMUM MATERIAL REMOVAL SHALL BE .020". UNLESS OTHERWISE SPECIFIED, FILLET RADIUS SHALL BE .020" MAXIMUM. PART SHALL BE FREE OF OIL, DIRT, CHIPS, RUST, SCALE AND FOREIGN MATTER. REFERENCE THE SOLID MODEL FOR DIMENSIONS NOT PROVIDED		MATERIAL : 6061-T6 ALUM STOCK SIZE : 2.5" X 4.5" x 10.75" DRAWN BY: W.BOYCE DIMENSIONS ARE IN INCHES TOLERANCES: X= $\pm .030$ XX= $\pm .010$ XXX= $\pm .005$		TITANS of CNC		ACADEMY		TITLE: TITAN-506M		SIZE B		11/13/2018 SHEET 2 OF 4		REV 0	
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NOTES

UNLESS OUTHERGE SPECIFIED REMOVE ALL BURRS AND SHARP EDGES.MATERIAL REMOVAL SHALL NOT EXCEED 10% OF SECTION THICKNESS. MAXIMUM MATERIAL REMOVAL SHALL BE .020". UNLESS OTHERWISE SPECIFIED, FILLET RADIUS SHALL BE .020" MAXIMUM. PART SHALL BE FREE OF OIL, DIRT, CHIPS, RUST, SCALE AND FOREIGN MATTER. REFERENCE THE SOLID MODEL FOR DIMENSIONS NOT PROVIDED

MATERIAL : 6061-T6 ALUM

STOCK SIZE : 2.5" X 4.5" x 10.75"

DRAWN BY: W.BOYCE

DIMENSIONS ARE IN INCHES

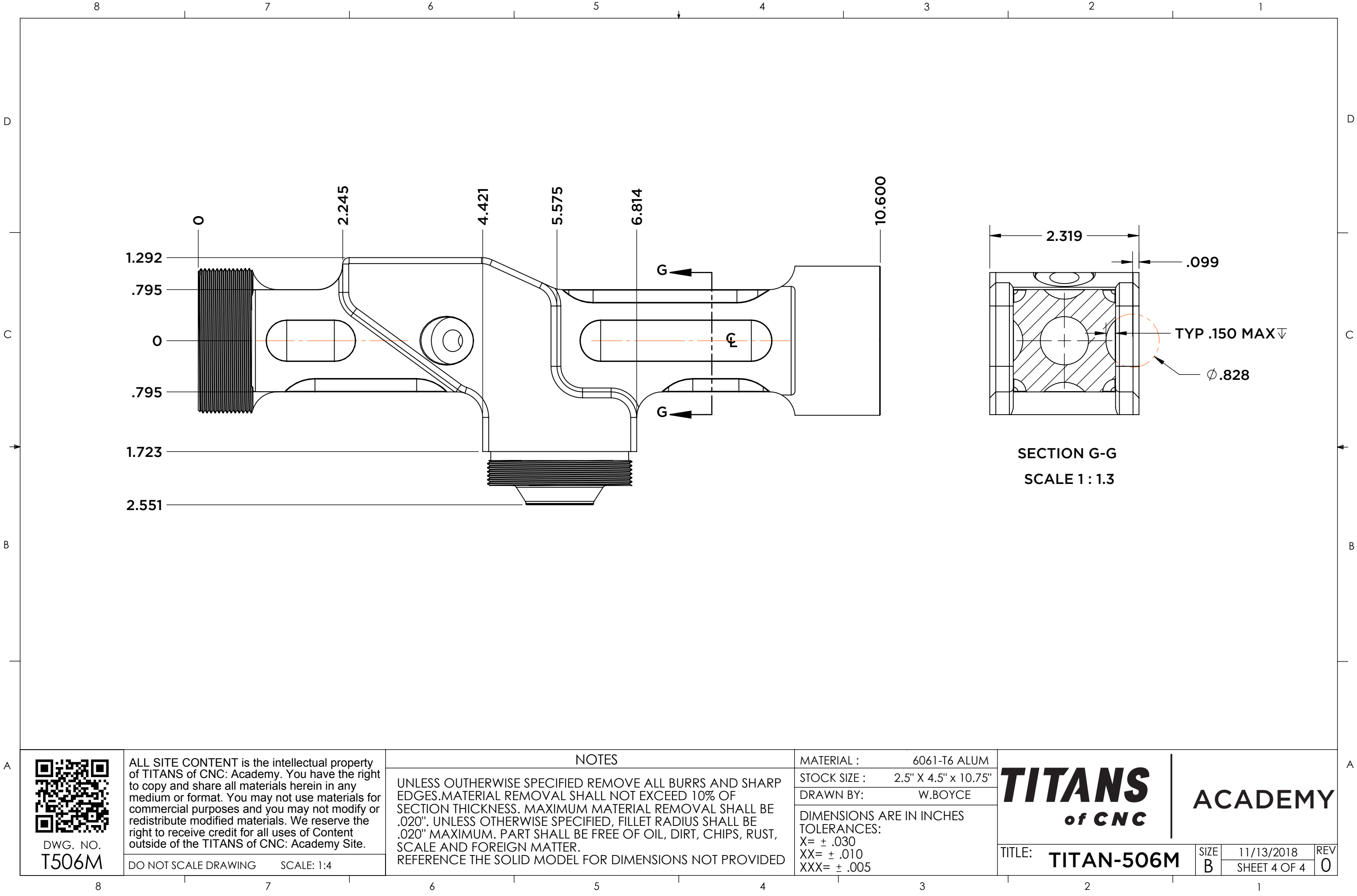
TOLERANCES:
X= ± .030
XX= ± .010
XXX= ± .005

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TITLE: **TITAN-506M**

SIZE B	11/13/2018	REV
	SHEET 3 OF 4	0



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NOTES

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MATERIAL : 6061-T6 ALUM

STOCK SIZE : 2.5" X 4.5" x 10.75"

DRAWN BY: W.BOYCE

DIMENSIONS ARE IN INCHES

TOLERANCES:

X= $\pm .030$

XX= $\pm .010$

XXX= $\pm .005$

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TITLE: **TITAN-506M**

SIZE B	11/13/2018	REV 0
	SHEET 4 OF 4	