



MATERIAL: Investment-cast 17-4 PH stainless steel, ASTM A747 Grade CB7Cu-1, heat treated to H1025 (unless otherwise specified).  
PROCESS: Investment casting. All external vertical faces to include 2° draft; internal features 3° draft minimum unless otherwise noted.  
MACHINING ALLOWANCE: Provide .030–.060 in stock on all (M) machined surfaces  
DIMENSIONS: All dimensions are in inches. Do not scale drawing.  
FINISHING: All exterior show surfaces to be polished to a uniform brushed satin finish after machining.  
HANDLING: Part to be free of scratches, dents, porosity defects, and handling damage.  
WEIGHT: Final finished head weight target: 350 g ± 3 g.  
MARKING: Heat/lot number to be cast or stamped in a non-functional location.

TOLERANCES:  
As-cast linear: ±.010 to 2.00 in, ±.015 to 4.00 in, ±.020 over 4.00 in.  
As-cast hole location: ±.015 in.  
Machined features: Per tolerance block.

SURFACE FINISH:  
As-cast surfaces: ≤200 µin Ra.  
Machined surfaces: ≤63 µin Ra.  
Break all exterior edges R.015–R.030 unless otherwise specified.

| Tolerance                  |            | PROJECT     |           |        |           |
|----------------------------|------------|-------------|-----------|--------|-----------|
| Unless Otherwise Specified |            | Harmoniq    |           |        |           |
| .X ± .1                    |            | TITLE       |           |        |           |
| .XX ± .05                  |            | Putter Head |           |        |           |
| .XXX ± .01                 |            |             |           |        |           |
| .XXXX ± .002               |            |             |           |        |           |
| APPROVED                   |            | SIZE        | CODE      | DWG NO | REV       |
| CHECKED                    |            | B           |           |        | B         |
| DRAWN                      | Tylor Good | 9/9/2025    | SCALE 1:1 | WEIGHT | SHEET 1/1 |