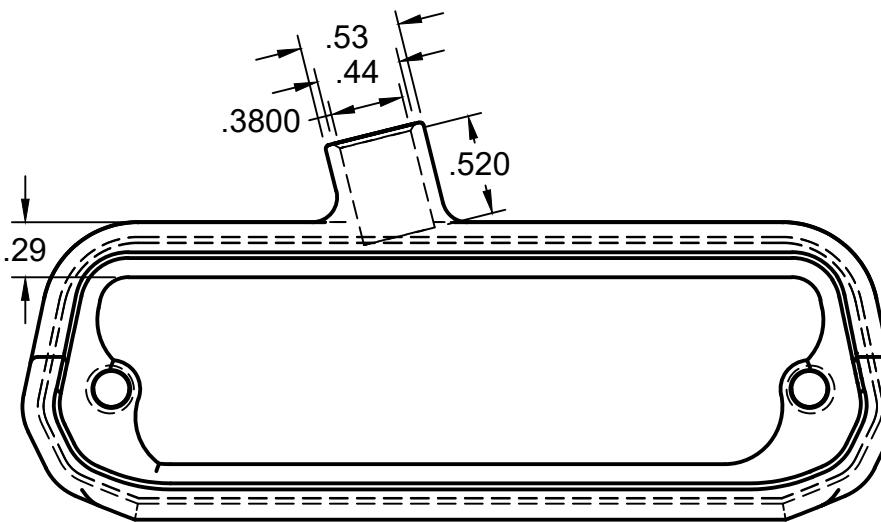
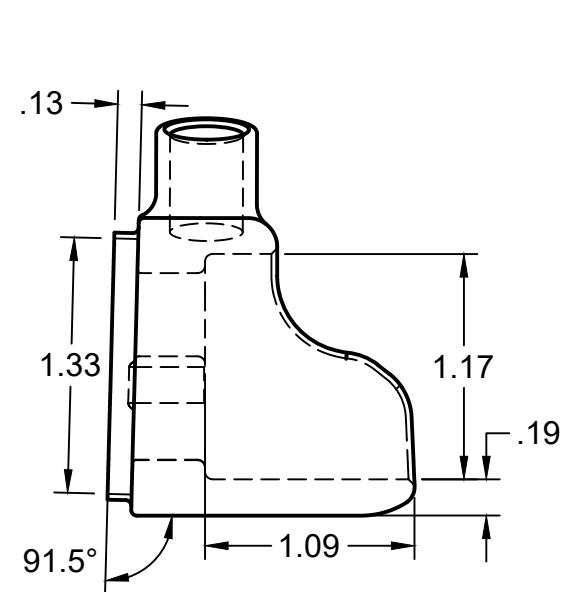
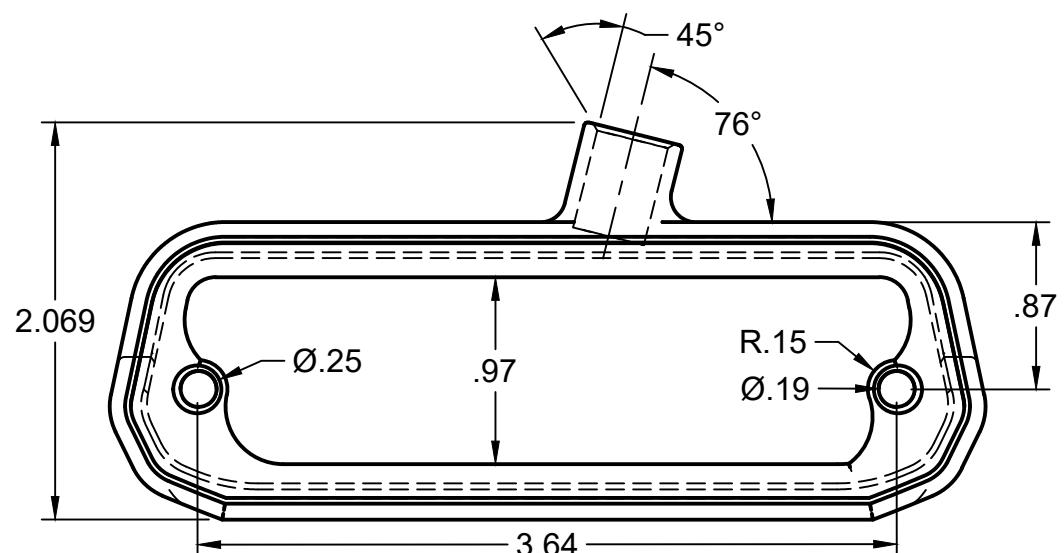
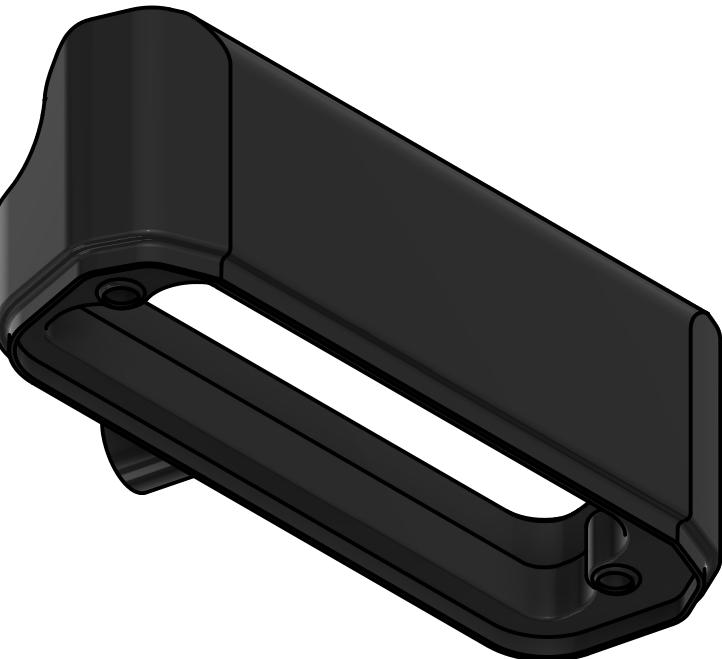
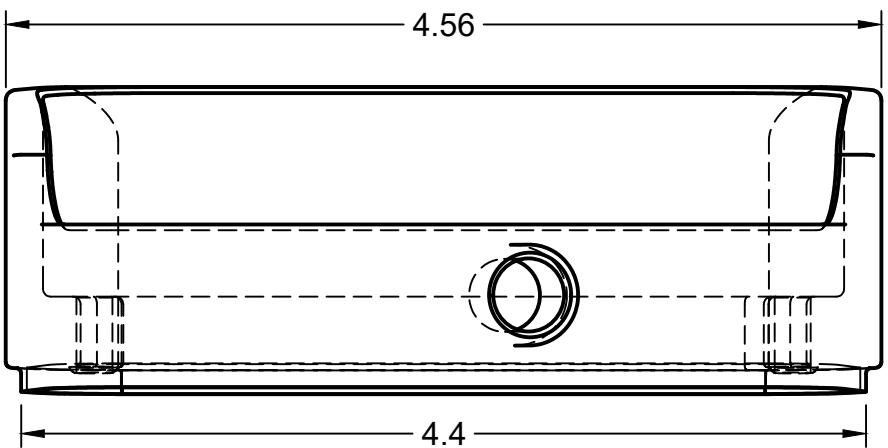


MATERIAL: 6061-T6 aluminum.
 PROCESS: CNC machining from solid billet. No casting. All features to be fully machined unless otherwise specified.
 MACHINING ALLOWANCE: Not applicable (no as-cast surfaces). Remove all material to final dimensions per model/drawing.
 DIMENSIONS: All dimensions are in inches. Do not scale drawing.
 FINISHING: All exterior show surfaces to receive a uniform brushed satin finish (machine finish then post-process polish).
 Interior/non-show surfaces may remain as-machined unless otherwise noted.
 HANDLING: Part shall be free of scratches, dents, gouges, chatter marks, and excessive tool witness lines.
 WEIGHT: Final finished head weight target: 350 g ± 3 g (adjust machining ops as needed to achieve final mass).
 MARKING: Heat/lot number or part ID to be laser-etched or stamped in a non-functional, non-visible location.
 Surface finish:
 • Standard machined surfaces: ≤63 µin Ra
 • Show surfaces: ≤32 µin Ra
 • Break all sharp edges R.010–R.020 unless otherwise specified.

| | | | | |
|---|--------------------|------------|-----------|---------------|
| Tolerance Unless Otherwise Specified | PROJECT | | | |
| | Allegro | | | |
| | TITLE | | | |
| | Front Plate | | | |
| | APPROVED | SIZE | CODE | DWG NO |
| | | B | | 1000-100-001A |
| CHECKED | | | | REV A |
| DRAWN | Taylor Good | 11/18/2025 | SCALE 1:1 | WEIGHT |
| | | | | SHEET 1/2 |



MATERIAL: 316 Stainless Steel (UNS S31600), annealed or solution-annealed condition unless otherwise specified.
 PROCESS: CNC machining from solid billet. No casting. All features to be fully machined unless otherwise specified.
 MACHINING ALLOWANCE: Not applicable (no as-cast surfaces). Remove all material to final dimensions per model/drawing.
 DIMENSIONS: All dimensions are in inches. Do not scale drawing.
 FINISHING: All exterior show surfaces to receive a uniform brushed satin finish (machine finish then post-process polish).
 Interior/non-show surfaces may remain as-machined unless otherwise noted.
 HANDLING: Part shall be free of scratches, dents, gouges, chatter marks, and excessive tool witness lines.
 WEIGHT: Final finished head weight target: 350 g ± 3 g (adjust machining ops as needed to achieve final mass).
 MARKING: Heat/lot number or part ID to be laser-etched or stamped in a non-functional, non-visible location.
 Surface finish:
 • Standard machined surfaces: ≤63 µin Ra
 • Show surfaces: ≤32 µin Ra
 • Break all sharp edges R.010–R.020 unless otherwise specified.

Tolerance
Unless Otherwise Specified
 .X ± .03
 .XX ± .01
 .XXX ± .005
 .XXXX ± .001

PROJECT
Allegro
TITLE
Head

| APPROVED | SIZE | CODE | DWG NO | REV |
|----------|-------------|------------|-------------------------|-----------|
| CHECKED | B | | 1000-100-001A | A |
| DRAWN | Taylor Good | 11/18/2025 | SCALE 1:1 (From parent) | WEIGHT |
| | | | | SHEET 2/2 |