

DRAWING TO BE INCORPORATED IN ACCORDANCE WITH STANDING RULES.

2. MATERIALS
 2.1 ALUMINUM ALLOY 3003 TIGER BONE 5000 AND 6061-T6
 2.2 ALUMINUM ALLOY 2011-T6 SPEC. SM. ASME BPV-2011
 2.3 MACHINING MACHINING AND SURFACE FINISHING
 2.4 PLATE CUTTING

3. MANUFACTURING PROCESS AND SURFACE FINISHING

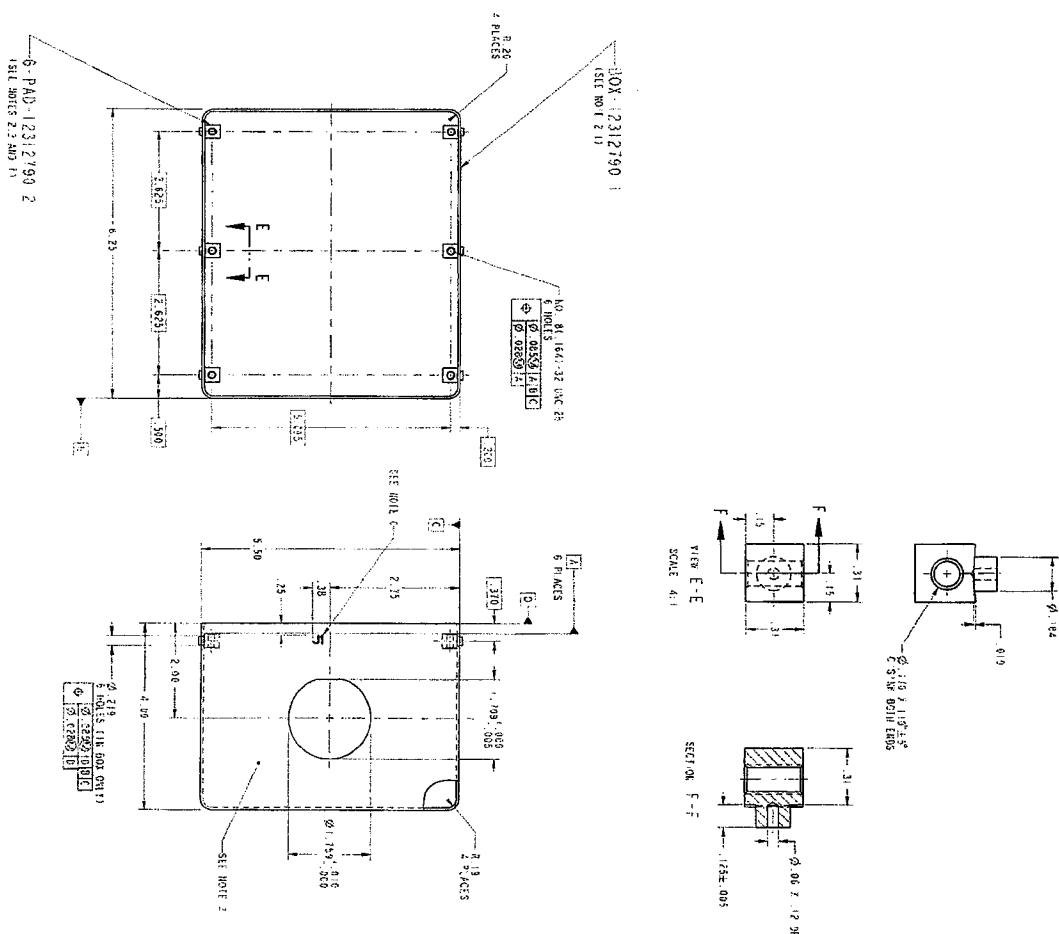
4. INSPECTION, TESTS, AND INSPECTION REQUIREMENTS

5. CHARACTERS IN THE DRAWINGS ARE THE ONLY VALID FOR DESIGN, MANUFACTURE, AND ASSEMBLY. PAPER OR ELECTRONIC DRAWING NO. IS NOT A CONTRACTUAL DOCUMENT.

6. SPANNING OF 1000 MM, CLEAT, CHAMFER, AND OTHERS ARE NOT PERMITTED.

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8. BURRS AND SURFACE FINISHES



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