

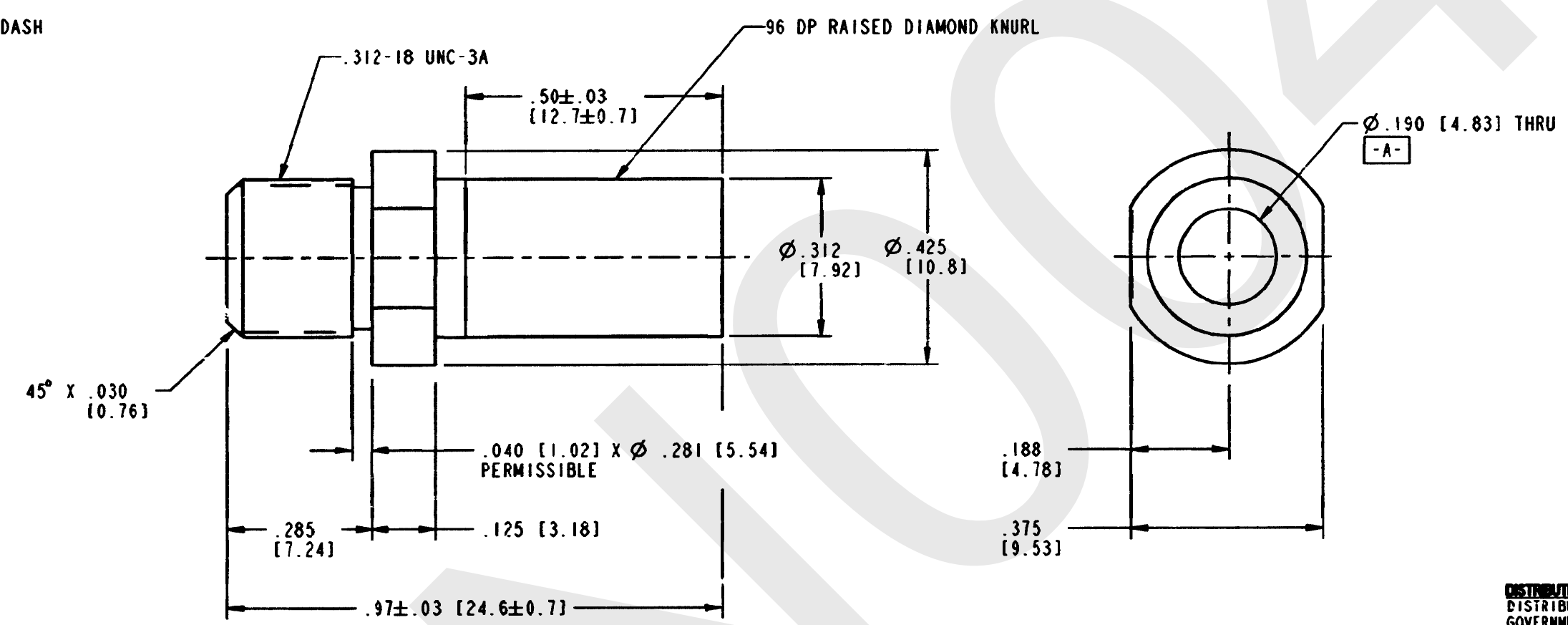
PART NUMBER	UNIT WEIGHT
7117240-1	0.02 LBS

REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
-	CN E040962	01-5-4	RE

CAD MAINTAINED CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY

1. INTERPRET DIMENSIONING AND TOLERANCING IAW ANSI Y14.5M-1982.
2. UNLESS OTHERWISE SPECIFIED, A FEATURE SHOWN PERPENDICULAR TO ANOTHER FEATURE SHALL BE PERPENDICULAR WITHIN THE ZONE ESTABLISHED BY THE FEATURE'S ENVELOPE TOLERANCE.
3. EXCEPT AS NOTED:
  - 3.1 EDGE BREAKS .005-.020 [ .13-.50 ]
  - 3.2 EDGE BREAK ON HOLES .010-.020 [ .25-.50 ]
  - 3.3 FILLETS R .005-.010 [ .13-.25 ]
4. ALL DIAMETERS  $\varnothing$  .030 [ A ]
5. THREADS SHALL CONFORM TO ASME B1.1
6. PASSIVATE IAW QQ-P-35, TYPE 6 OR 7 OR ASTM A380, CODE F.
7. IDENTIFY AS "57311-7117240", APPROPRIATE DASH NUMBER AND MFR CAGE CODE IAW MIL-STD-130 BY BAG, TAG OR BOX.

8. STAINLESS STEEL  
ASTM A276  
UNS S30400 OR S30403  
ALTN: ASTM A479,  
UNS S30400 OR S30303  
ALTN: ASTM A312,  
UNS S30400 OR S30403  
ALTN: ASTM A276,  
TYPE 316L  
UNS S31603



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INTERPRET DRAWING IAW MIL-STD-100E

SUMMATION CLASSIFICATION OF CHARACTERISTICS DOD-STD-2101 (OS)		
CLASSIFICATION	QTY	HIGHEST
CRITICAL	NONE	----
MAJOR	NONE	----
ANNOTATED MINOR	NONE	----

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONS IN [ ] ARE MILLIMETERS. TOLERANCES ON DECIMALS DECIMALS ANGLES .XX± .XXX± .015 ± 5° [ .XX± . ] [ .XXX± 0.36 ]		DO NOT SCALE THIS PRINT		MATERIAL 8.		THIRD ANGLE PROJECTION	
United Defense, L.P. The FMC/BMT Partnership Armament Systems Division Minneapolis, Minnesota CAGE CODE 44114		CONTR NO. N00024-95-C-5328		DESIGNED BY 97-2-22 L. LUNDGREN		CHECKED BY 97-3-1 L. MATTHEWSON	
APPROVED BY 97-3-1 P. GOTTFALDT		ACPT BY NAVSEA		APVD FOR NAVSEA		CAGE CODE 44114	
7116997 CSTR MK 25		NEXT ASSY USED ON		APPLICATION		SIZE D	
7117240		UNIT WT SEE TAB		SH 1 OF 1		SCALE 6/1	

DEPARTMENT OF THE NAVY  
NAVAL SEA SYSTEMS COMMAND  
WASHINGTON, DC 20362

ADAPTER