

# CNC Machining - Trigonometry Practice Problems

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## **Problem 1:**

A CNC milling cutter moves diagonally at an angle of  $35^\circ$  relative to the X-axis. If the cutter travels a horizontal distance (X-axis) of 8 inches, what is the total distance traveled along its path?

## **Problem 2:**

A drill bit needs to enter a workpiece at a  $20^\circ$  angle. If the drill needs to reach a depth of 2 inches vertically, how far horizontally must the drill start from the target point?

## **Problem 3:**

A chamfer operation on a CNC lathe cuts at a  $45^\circ$  angle. If the chamfer must be 0.250 inches along both axes equally, what is the total length of the chamfer surface?

**Problem 4:**

A cutting tool moves from a known position horizontally 10 inches and vertically 4 inches on a CNC mill. What angle does this toolpath form relative to the X-axis?

**Problem 5:**

During a taper turning operation on a CNC lathe, the tool moves along a path forming an angle of  $12^\circ$  with the workpiece axis. If the tool moves 5 inches along the axis (Z-axis), how much does the tool move inward towards the center (X-axis)?