

CUSTOMER	PART # / REVISION	DESCRIPTION	PROGRAM NAME
TITANS of CNC	TITAN-84L	TITAN ROCKET	
OPERATION	MATERIAL	SIZE	CREATED BY / DATE
1	ALUMINUM	1" DIA BAR STOCK	TITANS of CNC 12/01/19

TOOL LIST		
	DESCRIPTION	KENNAMETAL PRODUCT ID
1	TOP NOTCH NKLC HOLDER (OD TURNING & PROFILING)	1097511
	TOP NOTCH KCGX INSERT	1163281
2	TOP NOTCH NVLC HOLDER (OD TURNING & PROFILING)	1097118
	TOP NOTCH VCGR INSERT	1560781
3	LAY-DOWN PARTIAL PROFILE HOLDER (OD THREADING)	1281817
	LT-ER-60CB THREADING INSERT	1679780
4	BEYOND EVOLUTION CUT OFF HOLDER (PART OFF TOOL)	5980819
	BEYOND EVOLUTION CUT OFF INSERT	5941073
5	BEYOND EVOLUTION FRONT CLAMP HOLDER (OD GROOVER)	6180144
	BEYOND EVOLUTION GUP GROOVING INSERT	5988904

NOTES
<p>USING 1" ROYAL QUICK GRIP COLLET, PART STICKING OUT OF CHUCK 2.5"</p> <p>CLEAN PART OFF SIDE WITH EITHER A BELT SANDER OR KNIFE AND GREY WHEEL</p>