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Prepared By: TeamUp Academy

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Part Name	Qty	Material	Tools	CNC Fixture	CNC Milling	Clean & Deburr	Total (Est.)
Roll Slinger	16	Customer supplied	\$100	\$500	\$600	\$100	\$1,300

Lead Time: 7 weeks from PO & material arrival

Terms: 50% upfront, 50% upon completion

Delivery Method: TBD

Customer: Cathy