


MATERIAL: Investment-cast 17-4 PH stainless steel, ASTM A747 Grade CB7Cu-1, heat treated to H1025 (unless otherwise specified).
PROCESS: Investment casting. All external vertical faces to include 2° draft; internal features 3° draft minimum unless otherwise noted.
MACHINING ALLOWANCE: Provide .030–.060 in stock on all  machined surfaces
DIMENSIONS: All dimensions are in inches. Do not scale drawing.
FINISHING: All exterior show surfaces to be polished to a uniform brushed satin finish after machining.
HANDLING: Part to be free of scratches, dents, porosity defects, and handling damage.
WEIGHT: Final finished head weight target: 350 g ± 3 g.
MARKING: Heat/lot number to be cast or stamped in a non-functional location.

TOLERANCES:
As-cast linear: ±.010 to 2.00 in, ±.015 to 4.00 in, ±.020 over 4.00 in.
As-cast hole location: ±.015 in.
Machined features: Per tolerance block.

SURFACE FINISH:
As-cast surfaces: ≤200 μin Ra.
Machined surfaces: ≤63 μin Ra.
Break all exterior edges R.015–R.030 unless otherwise specified.

Tolerance

Unless Otherwise Specified

.X ± .1
.XX ± .05
.XXX ± .01
.XXXX ± .002

PROJECT

Harmoniq

TITLE

Putter Head

APPROVED

CHECKED

DRAWN

Tylor Good

11/14/2025

SIZE

B

SCALE 1

CODE

DWG NO

1000-100-001

WEIGHT

REV

A

SHEET 1/1