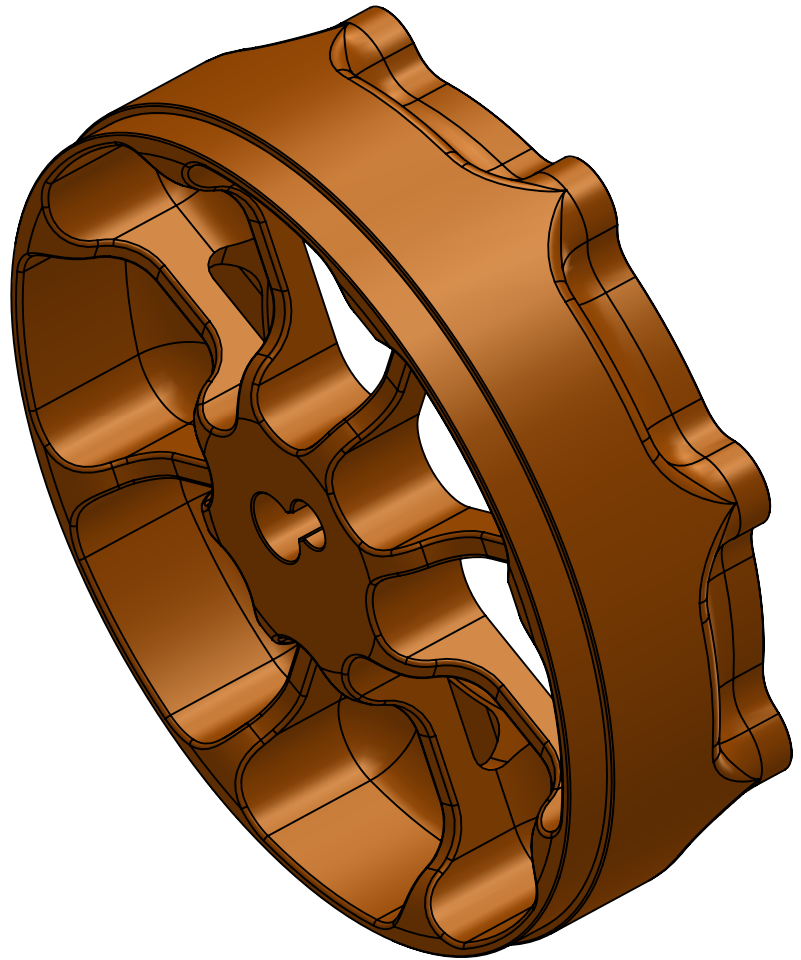
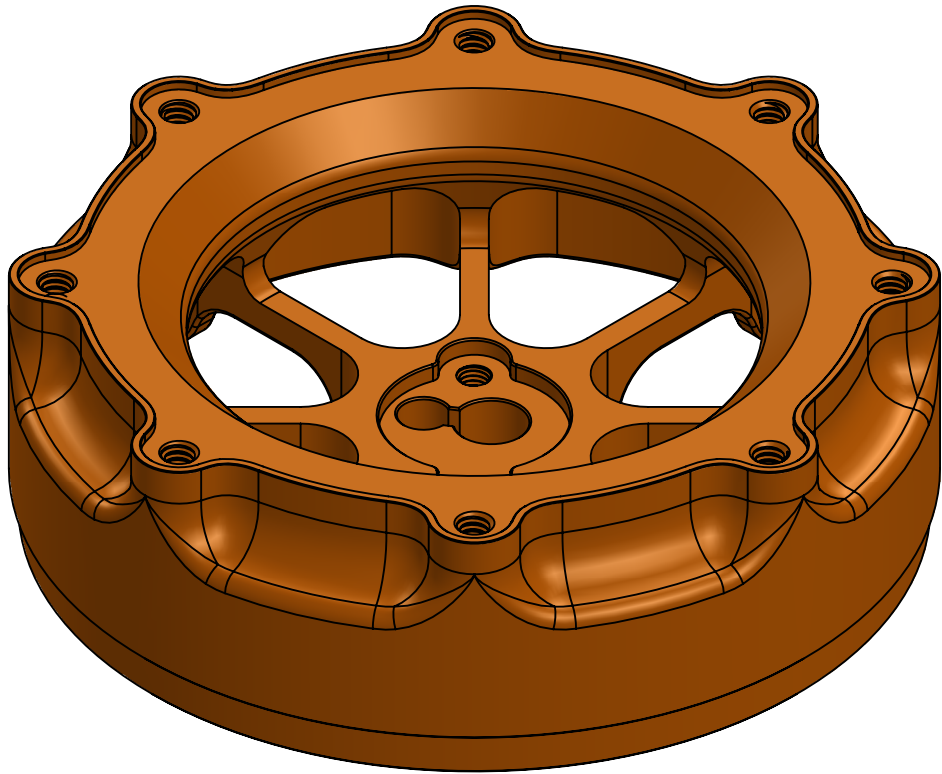


NOTES : UNLESS OTHERWISE SPECIFIED

1. THIS IS A MINIMAL DIMENSION DRAWING
THE CAD MODEL IS THE MASTER FOR ALL DIMENSIONS NOT SHOWN ON THE DRAWING.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
1	INITIAL ACADEMY RELEASE	10-30-2018	TITAN



DWG. NO.
T509LM

NOTES

UNLESS OUTHERGE SPECIFIED REMOVE ALL BURRS AND BREAK EDGES .010
UNLESS OTHERWISE SPECIFIED, FILLET RADIUS SHALL NOT EXCEED .020
PART SHALL BE FREE OF OIL, DIRT, CHIPS, RUST, SCALE AND FOREIGN MATTER.

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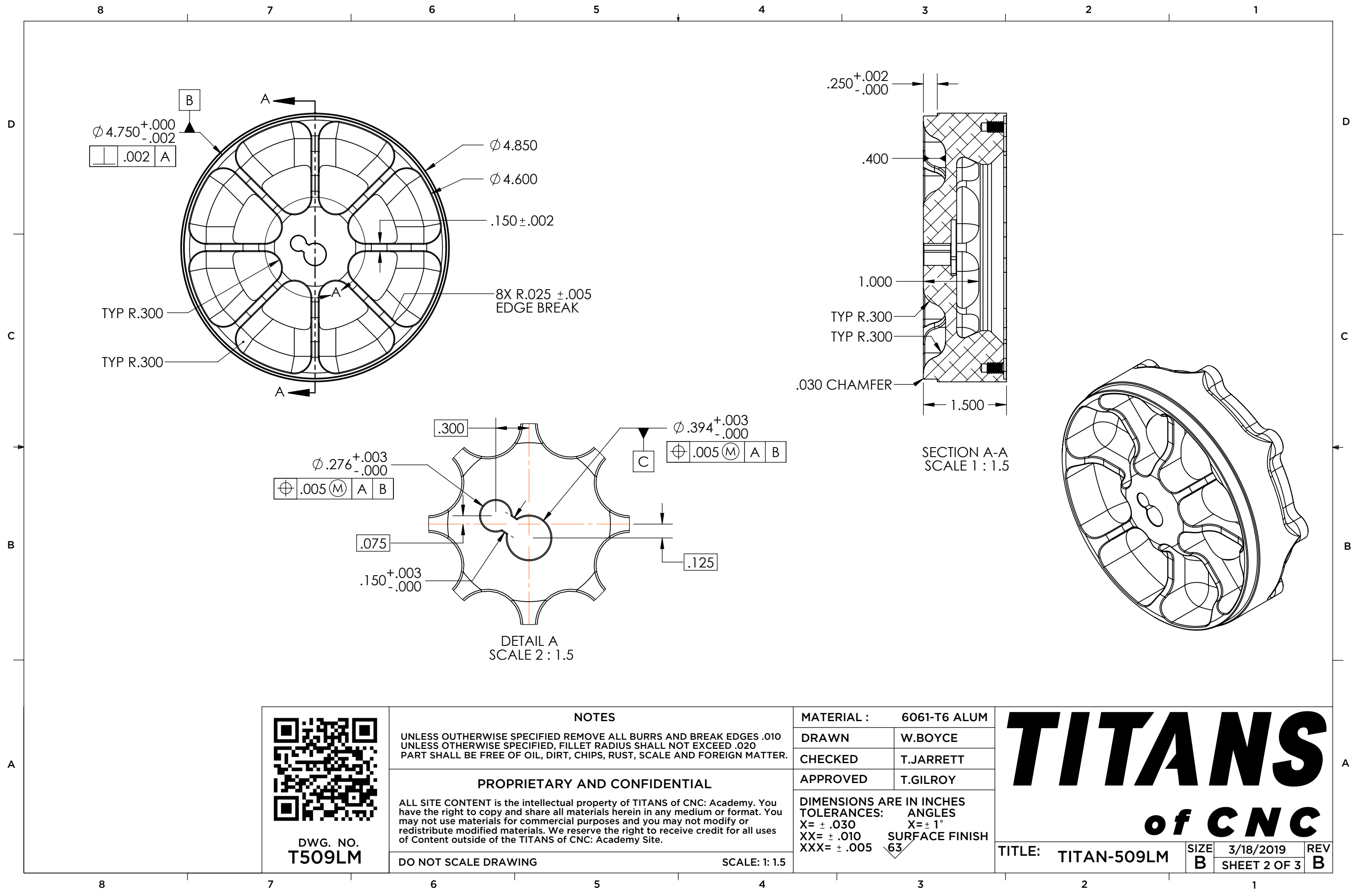
DO NOT SCALE DRAWING


SCALE: 1:1

MATERIAL :	6061-T6 ALUM
DRAWN	W.BOYCE
CHECKED	T.JARRETT
APPROVED	T.GILROY
DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES X= $\pm .030$ X= $\pm 1^\circ$ XX= $\pm .010$ XXX= $\pm .005$ SURFACE FINISH 63	

TITANS
of CNC

TITLE: TITAN-509LM	SIZE B	3/18/2019	REV B
		SHEET 1 OF 3	





DWG. NO.
T509LM

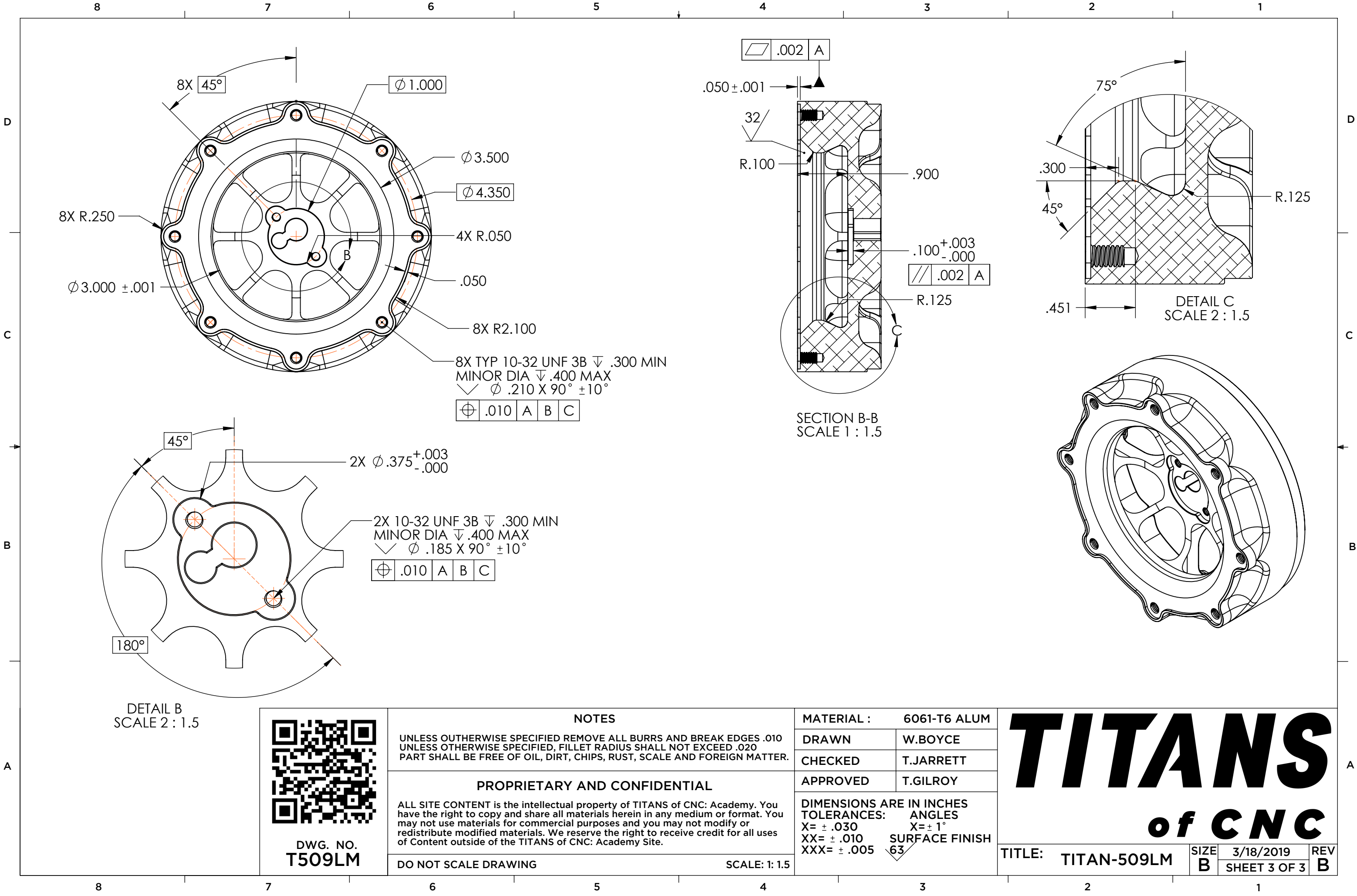
NOTES	
UNLESS OTHERWISE SPECIFIED REMOVE ALL BURRS AND BREAK EDGES .010 UNLESS OTHERWISE SPECIFIED, FILLET RADIUS SHALL NOT EXCEED .020 PART SHALL BE FREE OF OIL, DIRT, CHIPS, RUST, SCALE AND FOREIGN MATTER.	
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DO NOT SCALE DRAWING	SCALE: 1: 1.5

MATERIAL :		6061-T6 ALUM	
DRAWN		W.BOYCE	
CHECKED		T.JARRETT	
APPROVED		T.GILROY	
DIMENSIONS ARE IN INCHES		ANGLES	
TOLERANCES:		X= ± .030	
XX= ± .010		X= ± 1°	
XXX= ± .005		SURFACE FINISH	
		63	

TITANS

of CNC

TITLE: TITAN-509LM	SIZE	3/18/2019	REV
	B	SHEET 2 OF 3	B



DWG. NO.
T509LM

NOTES

UNLESS OTHERWISE SPECIFIED REMOVE ALL BURRS AND BREAK EDGES .010
UNLESS OTHERWISE SPECIFIED, FILLET RADIUS SHALL NOT EXCEED .020
PART SHALL BE FREE OF OIL, DIRT, CHIPS, RUST, SCALE AND FOREIGN MATTER.

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DO NOT SCALE DRAWING

SCALE: 1: 1.5

MATERIAL : 6061-T6 ALUM

DRAWN W.BOYCE

CHECKED T.JARRETT

APPROVED T.GILROY

DIMENSIONS ARE IN INCHES
TOLERANCES: ANGLES

X= ± .030

XX= ± .010

XXX= ± .005

X= ± 1°

SURFACE FINISH

63

TITANS
of CNC

TITLE: TITAN-509LM

SIZE
B

3/18/2019
SHEET 3 OF 3

REV
B