

PART NUMBER	UNIT WEIGHT
7117225-1	0.09 LBS

REVISIONS	
LTR	DESCRIPTION

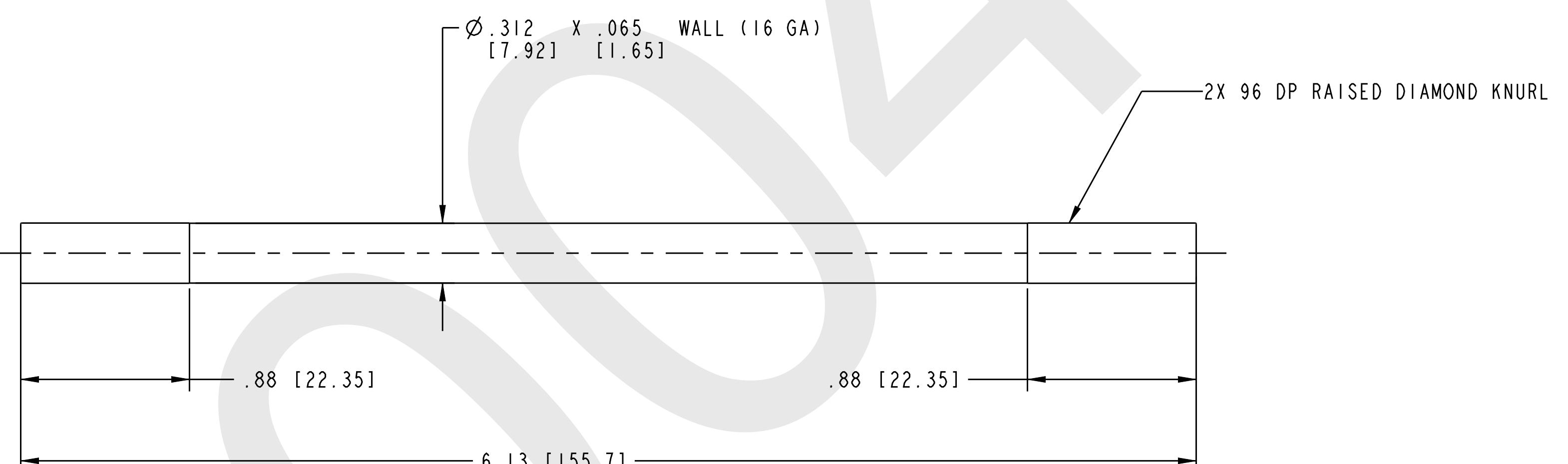
DATE APPROVED  
18-08-06 RAT

1. INTERPRET DIMENSIONING AND TOLERANCING IAW ANSI Y14.5M-1982.
2. EXCEPT FOR KNULED SURFACES, EDGE BREAKS .005-.010 [.01-.25]
3. UNLESS OTHERWISE SPECIFIED, A FEATURE SHOWN PERPENDICULAR TO ANOTHER FEATURE SHALL BE PERPENDICULAR WITHIN THE ZONE ESTABLISHED BY THE FEATURE'S ENVELOPE TOLERANCE.
4. THREADS SHALL CONFORM TO ASME B1.1.

5. MATERIAL:  
 STAINLESS STEEL  
 ASTM A269,  
 TYPE 304L  
 UNS S30403  
 ALTN: ASTM A269,  
 TYPE 316L  
 UNS S31603

6. PASSIVATE IAW SAE AMS2700, METHOD 1, TYPE 6 OR 7, OR ASTM A 380, CODE F.
7. IDENTIFY AS "53711-7117225" WITH APPROPRIATE DASH NUMBER, PART REVISION AND MFR CAGE CODE IAW MIL-STD-130. METHOD, LOCATION AND CHARACTER SIZE OPTIONAL.

CAD MAINTAINED CHANGES SHALL BE INCORPORATED BY THE DESIGN ACTIVITY



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## INTERPRET DRAWING IAW MIL-STD-100E

SUMMATION CLASSIFICATION OF CHARACTERISTICS DOD-STD-2101 (QS)		
CLASSIFICATION	QTY	HIGHEST
CRITICAL	NONE	----
MAJOR	NONE	----
ANNOTATED MINOR	NONE	----

APPLICATION
7116997-9 CSTR MK 25 NEXT ASSY USED ON Cant M Guide MAY 3 00

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONS IN [ ] ARE MILLIMETERS. TOLERANCES ON DECIMALS, DECIMALS, ANGLES [XX±.06] [XXX±.010] ± [X±.51] [XXX±.025]
DO NOT SCALE THIS PRINT
MATL
5
THIRD ANGLE PROJECTION

United Defense, L.P. The FMC/BMY Partnership Armament Systems Division Minneapolis, Minnesota CAGE CODE 44114
CONTR NO. N00024-95-C-5328
DWN 97-2-20 L. LUNDREN MFG
CHK 97-3-1 L. MATTSON MET
APVD 97-3-1 P. GOTTWALDT
ACPT BY NAVSEA
APVD FOR NAVSEA

SIZE	CAGE CODE	NAVSEA DWG NO.	REV
D	53711	7117225	A
SCALE	2/1	UNIT WT SEE TAB	SH 1 OF 1