



MATERIAL: Investment-cast 17-4 PH stainless steel, ASTM A747 Grade CB7Cu-1, heat treated to H1025 (unless otherwise specified).  
 PROCESS: Investment casting. All external vertical faces to include 2° draft; internal features 3° draft minimum unless otherwise noted.  
 MACHINING ALLOWANCE: Provide .030-.060 in stock on all  $\text{M}$  machined surfaces  
 DIMENSIONS: All dimensions are in inches. Do not scale drawing.  
 FINISHING: All exterior show surfaces to be polished to a uniform brushed satin finish after machining.  
 HANDLING: Part to be free of scratches, dents, porosity defects, and handling damage.  
 WEIGHT: Final finished head weight target: 350 g  $\pm$  3 g.  
 MARKING: Heat/lot number to be cast or stamped in a non-functional location.

TOLERANCES:  
 As-cast linear:  $\pm$ .010 to 2.00 in,  $\pm$ .015 to 4.00 in,  $\pm$ .020 over 4.00 in.  
 As-cast hole location:  $\pm$ .015 in.  
 Machined features: Per tolerance block.

SURFACE FINISH:  
 As-cast surfaces:  $\leq$ 200  $\mu\text{in}$  Ra.  
 Machined surfaces:  $\leq$ 63  $\mu\text{in}$  Ra.  
 Break all exterior edges R.015-R.030 unless otherwise specified.

Tolerance  
 Unless Otherwise Specified  
 .X  $\pm$  .1  
 .XX  $\pm$  .05  
 .XXX  $\pm$  .01  
 .XXXX  $\pm$  .002

PROJECT  
**Harmoniq**  
 TITLE  
**Putter Head**

APPROVED	SIZE	CODE	DWG NO	REV
CHECKED	B			
DRAWN	Taylor Good	9/9/2025	SCALE 1:1 (From parent)	WEIGHT
				SHEET 1/1