



1. MATERIAL: 1018 STEEL
2. FINISH: NONE
3. REMOVE ALL BURRS AND SHARP EDGES, BREAK EDGES .005" UNLESS OTHERWISE SPECIFIED
4. DIMENSIONS ARE IN INCHES
5. DO NOT SCALE DRAWING
6. SURFACE FINISH: 63 μ in (RA) OR BETTER ON ALL MACHINED SURFACES
7. THREADS TO CONFORM TO UNIFIED THREAD STANDARD CLASS 2A/2B (IF APPLICABLE)
8. POLISH ALL EXTERIOR SURFACES TO UNIFORM BRUSHED SATIN BEFORE FINISHING
9. PART TO BE FREE OF SCRATCHES, DENTS, AND HANDLING DAMAGE

Tolerance unless otherwise specified	PROJECT		
	Team Up Academy		
	TITLE Cylinder 1		
TEAM UP ACADEMY We Change Lives™	APPROVED	SIZE	CODE
	CHECKED	B	DWG NO 1000-100-0002
DRAWN	Taylor Good	SCALE 3:2	WEIGHT
			SHEET 1/1