



1. MATERIAL: 360 BRASS
2. FINISH: BLACK OXIDE OR BLACK NICKEL PLATING (SEE NOTE 10)
3. REMOVE ALL BURRS AND SHARP EDGES, BREAK EDGES .005"-.015" UNLESS OTHERWISE SPECIFIED
4. DIMENSIONS ARE IN INCHES
5. DO NOT SCALE DRAWING
6. SURFACE FINISH: 63 µin (RA) OR BETTER ON ALL MACHINED SURFACES
7. THREADS TO CONFORM TO UNIFIED THREAD STANDARD CLASS 2A/2B (IF APPLICABLE)
8. POLISH ALL EXTERIOR SURFACES TO UNIFORM BRUSHED SATIN BEFORE FINISHING
9. FINISH CALL-OUT: BLACKENED BRASS USING EITHER BLACK NICKEL PLATE OR BLACK OXIDE FOR BRASS, FINAL FINISH TO BE EVEN, GLOSSY, AND DURABLE.
10. PART TO BE FREE OF SCRATCHES, DENTS, AND HANDLING DAMAGE
11. INSPECT TO PRINT PRIOR TO SHIPMENT
12. PART DIMENSIONS "A" "B" & "C" ARE REFERENCE ONLY PART MUST BE TUNED AT MACHINE

Tolerance UNLESS OTHERWISE SPECIFIED: ANGULAR TOLERANCES: $\pm 0.5^\circ$ FRACTIONAL: $\pm 1/64$		PROJECT Harmoniq TITLE Putter Head		
$.X \pm .01$ $.XX \pm .005$ $.XXX \pm .001$ $.XXXX \pm .0005$				
APPROVED	SIZE	CODE	DWG NO	REV
CHECKED	B		1000-099-0001	
DRAWN	Taylor Good	8/19/2025	SCALE 1:1	WEIGHT 453 grams
			SHEET 1/1	