



1. MATERIAL: 1018 STEEL
2. FINISH: NONE
3. REMOVE ALL BURRS AND SHARP EDGES, BREAK EDGES .005" UNLESS OTHERWISE SPECIFIED
4. DIMENSIONS ARE IN INCHES
5. DO NOT SCALE DRAWING
6. SURFACE FINISH: 63 µin (RA) OR BETTER ON ALL MACHINED SURFACES
7. THREADS TO CONFORM TO UNIFIED THREAD STANDARD CLASS 2A/2B (IF APPLICABLE)
8. POLISH ALL EXTERIOR SURFACES TO UNIFORM BRUSHED SATIN BEFORE FINISHING
9. PART TO BE FREE OF SCRATCHES, DENTS, AND HANDLING DAMAGE

Tolerance Unless Otherwise Specified	PROJECT	
	<b>Team Up Academy</b>	
	TITLE	Block 1
<b>TEAM UP ACADEMY</b> We Change Lives™	APPROVED	SIZE
	CHECKED	B
DRAWN	Taylor Good	CODE
	5/19/2025	DWG NO
		1000-100-0001
	SCALE 5:3	REV
	WEIGHT	A
	SHEET 1/1	