

NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONAL REQUIREMENTS MUST CONFORM TO TITLE BLOCK TOLERANCES

MAX .3737
MIN .3643
MEAN .3690

MAX .3331
MIN .3287

MAX .3060
MIN .2881

- $\phi .950$ (2)

④ R3.298

- CHAMFER .01 X 45° (5)

③ R.025

SECTION D-D
SCALE 2 : 1

1.375

1.375

1.500

1565

1.800

PITCH DIAMETER

-MINOR

—MAJOR

DETAIL B
SCALE 4 : 1

DETAIL A
SCALE 4 : 1

—CHAMFER .035 X 45° 2X (9)

—R.02 MAX 2X (11)



DWG. NO.
T84L

NOTES

UNLESS OTHERWISE SPECIFIED REMOVE ALL BURRS AND BREAK EDGES .020 MAX.
UNLESS OTHERWISE SPECIFIED, FILLET RADIUS SHALL NOT EXCEED .020
PART SHALL BE FREE OF OIL, DIRT, CHIPS, RUST, SCALE AND FOREIGN MATTER.

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DO NOT SCALE DRAWING

SCALE: 1:1

MATERIAL :	6061-T6 ALUM
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W.B. BOYCE

CHECKED

APPROVED

DIMENSIONS ARE IN INCHES

TOLERANCE
Y = 0.70
$$X = \pm .030$$

$$XY = \pm .010$$

SURFACE FINISH

63

TITANS

of CNC

TITLE: TITAN-84L

SIZE B	8/23/2022
	SHEET 1 OF 1

REV
D