



1. MATERIAL: 360 BRASS
2. FINISH: BLACK OXIDE OR BLACK NICKEL PLATING (SEE NOTE 10)
3. REMOVE ALL BURRS AND SHARP EDGES, BREAK EDGES .005"-.015" UNLESS OTHERWISE SPECIFIED
4. DIMENSIONS ARE IN INCHES
5. DO NOT SCALE DRAWING
6. SURFACE FINISH: 63 µin (RA) OR BETTER ON ALL MACHINED SURFACES
7. THREADS TO CONFORM TO UNIFIED THREAD STANDARD CLASS 2A/2B (IF APPLICABLE)
8. POLISH ALL EXTERIOR SURFACES TO UNIFORM BRUSHED SATIN BEFORE FINISHING
9. FINISH CALL-OUT: BLACKENED BRASS USING EITHER BLACK NICKEL PLATE OR BLACK OXIDE FOR BRASS, FINAL FINISH TO BE EVEN, GLOSSY, AND DURABLE.
10. PART TO BE FREE OF SCRATCHES, DENTS, AND HANDLING DAMAGE
11. INSPECT TO PRINT PRIOR TO SHIPMENT
12. PART DIMENSIONS "A" "B" & "C" ARE REFFERANCE ONLY PART MUST BE TUNED AT MACHINE

Tolerance  UNLESS OTHERWISE SPECIFIED: ANGULAR TOLERANCES: ± 0.5° FRACTIONAL: ± 1/64  .X ± .01 .XX ± .005 .XXX ± .001 .XXXX ± .0005		PROJECT Harmoniq			
		TITLE Putter Head			
APPROVED		SIZE	CODE	DWG NO	REV
CHECKED		B		1000-099-0001	
DRAWN	Tylor Good	8/19/2025	SCALE 1:1	WEIGHT 453 grams	SHEET 1/1