


MATERIAL: Investment-cast 17-4 PH stainless steel, ASTM A747 Grade CB7Cu-1, heat treated to H1025 (unless otherwise specified).  
PROCESS: Investment casting. All external vertical faces to include 2° draft; internal features 3° draft minimum unless otherwise noted.  
MACHINING ALLOWANCE: Provide .030–.060 in stock on all  machined surfaces  
DIMENSIONS: All dimensions are in inches. Do not scale drawing.  
FINISHING: All exterior show surfaces to be polished to a uniform brushed satin finish after machining.  
HANDLING: Part to be free of scratches, dents, porosity defects, and handling damage.  
WEIGHT: Final finished head weight target: 350 g ± 3 g.  
MARKING: Heat/lot number to be cast or stamped in a non-functional location.

TOLERANCES:  
As-cast linear: ±.010 to 2.00 in, ±.015 to 4.00 in, ±.020 over 4.00 in.  
As-cast hole location: ±.015 in.  
Machined features: Per tolerance block.

SURFACE FINISH:  
As-cast surfaces: ≤200 µin Ra.  
Machined surfaces: ≤63 µin Ra.  
Break all exterior edges R.015–R.030 unless otherwise specified.

<div>Tolerance</div> <div>Unless Otherwise Specified</div> <div><div><div>.X</div><div>± .1</div></div><div><div>.XX</div><div>± .05</div></div><div><div>.XXX</div><div>± .01</div></div><div><div>.XXXX</div><div>± .002</div></div></div>	PROJECT				
	Harmoniq				
	TITLE				
	Putter Head				
APPROVED	SIZE	CODE	DWG NO		REV
CHECKED	B				
DRAWN	Tylor Good	9/9/2025	SCALE 1:1 (From parent)	WEIGHT	SHEET 1/1