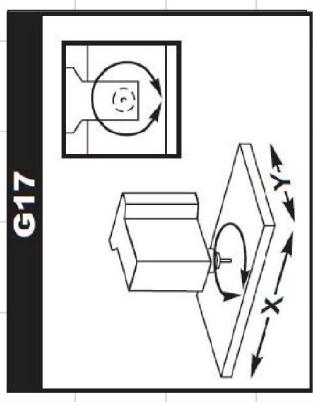


G17 Milling (XY)Plane

Y+ Y-

X+ X- X-



G17