

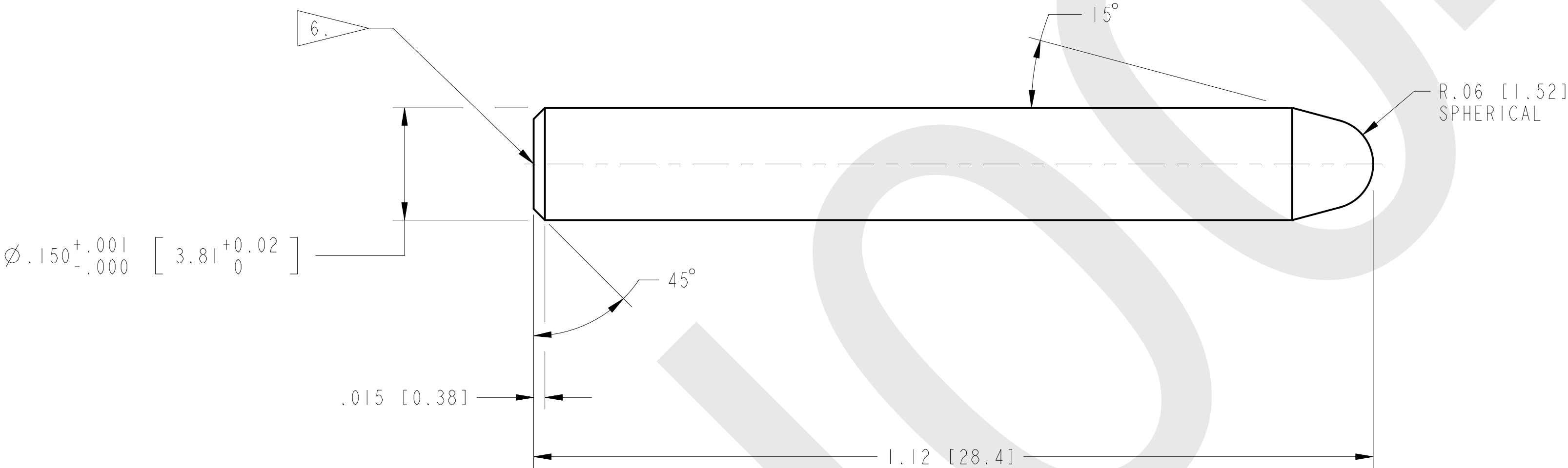
PART NUMBER	UNIT WEIGHT	REVISION HISTORY				NAVSEA Standard
8408687-1	0.01 LBS	REV	DESCRIPTION	DATE	APPROVED	2016.03.04 13:56:39 49297
		-	CN E179135	160301	O. WAGNER	

NOTES:

1. APPLICABLE STANDARDS/SPECIFICATIONS:
- 1.1 INTERPRET DRAWING IAW ASME Y14.100-2000
- 1.2 INTERPRET DIMENSIONING AND TOLERANCING IAW ASME Y14.5M-1994
2. UNLESS OTHERWISE SPECIFIED, A FEATURE SHOWN PERPENDICULAR TO ANOTHER FEATURE SHALL BE PERPENDICULAR WITHIN THE ZONE ESTABLISHED BY THE FEATURE'S ENVELOPE TOLERANCE
3. EDGE BREAK .005-.015 [0.12-0.38]
4. IDENTIFY AS "53711-8408687" APPROPRIATE DASH NUMBER AND MFR CAGE CODE IAW MIL-STD-130 BY TAG, BAG OR BOX
5. MATERIAL:

STAINLESS STEEL
ASTM A582
TYPE 303
UNS S30300
ALTN: ASTM A314
UNS S30300

6. CENTER PERMISSIBLE



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		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS DECIMALS ANGLES .XX±0.03 .XXX±0.015 ±5°		BAE SYSTEMS LAND & ARMAMENTS L.P. U.S. COMBAT SYSTEMS MINNEAPOLIS, MINNESOTA CAGE CODE 44114		DEPARTMENT OF THE NAVY NAVAL SEA SYSTEMS COMMAND WASHINGTON, DC 20362	
		DO NOT SCALE THIS PRINT		CONTR NO. N00024-13-C-5325		PIN, GUIDE	
		THIRD ANGLE PROJECTION		DWN 15-2-23 MFG			
				CHK 15-2-24 MET			
				APVD 15-2-25 QA			
8408689-9 CSTR MK 25				R. LUTZ		SIZE CAGE CODE NAVSEA DWG NO. REV	
NEXT ASSY USED ON				ACPT BY NAVSEA		D 53711 8408687 -	
APPLICATION				APVD FOR NAVSEA <i>[Signature]</i>		SCALE 8/1 UNIT WT SEE TABLE SHEET 1 OF 1	