

Shop Lingo: Thousandths Worksheet

In a machine shop setting, decimals are often referred to in 'thou' or 'thousandths' instead of the formal decimal name. This worksheet will help you learn how to translate decimal values into common shop lingo.

Decimal (inches)	Spoken Shop Lingo	Also Called
.0001	One tenth	One tenth of a thou
.001	One thou	One thousandth
.002	Two thou	Two thousandths
.005	Five thou	Five thousandths
.010	Ten thou	Ten thousandths
.025	Twenty-five thou	Twenty-five thousandths
.050	Fifty thou	Fifty thousandths
.100	One hundred thou	One tenth
.250	Two hundred fifty thou	Quarter inch
.500	Five hundred thou	Half inch
.750	Seven hundred fifty thou	Three quarter inch
.875	Eight seventy-five thou	Seven eighths
.999	Nine hundred ninety-nine thou	Almost one inch
1.000	One inch	