

8

7

6

5

4

3

NAVSEA DWG

7117240 5 REV -

PART NUMBER	UNIT WEIGHT
7117240-1	0.02 LBS

REVISONS	
LTR	DESCRIPTION

DATE

APPROVED

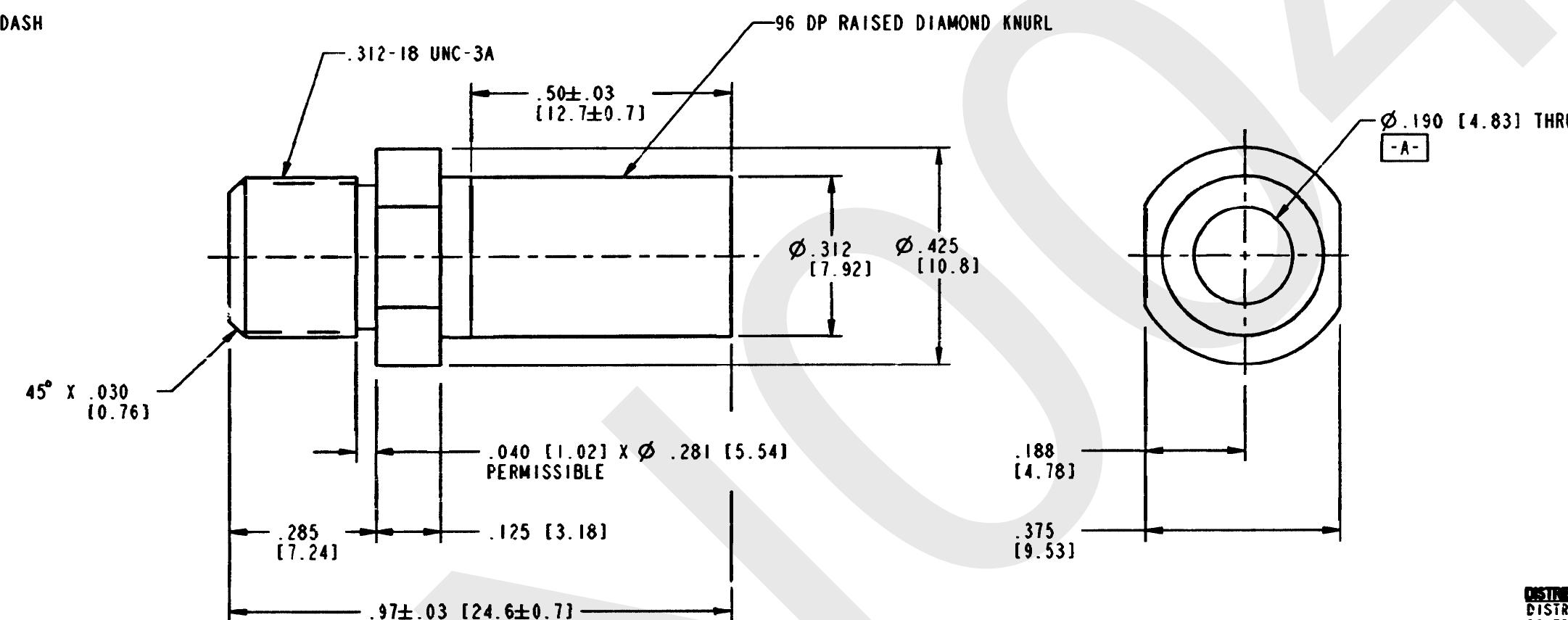
CN E040962

01-5-4

CAD MAINTAINED CHANGES SHALL BE INCOPORATED BY THE DESIGN ACTIVITY

1. INTERPRET DIMENSIONING AND TOLERANCING IAW ANSI Y14.5M-1982.
2. UNLESS OTHERWISE SPECIFIED, A FEATURE SHOWN PERPENDICULAR TO ANOTHER FEATURE SHALL BE PERPENDICULAR WITHIN THE ZONE ESTABLISHED BY THE FEATURE'S ENVELOPE TOLERANCE.
3. EXCEPT AS NOTED:
  - 3.1 EDGE BREAKS .005-.020 [13-.50]
  - 3.2 EDGE BREAK ON HOLES .010-.020 [25-.50]
  - 3.3 FILLETS R .005-.010 [13-.25]
4. ALL DIAMETERS  $\phi$  .030 [A]
5. THREADS SHALL CONFORM TO ASME B1.1
6. PASSIVATE IAW QQ-P-35, TYPE 6 OR 7 OR ASTM A380, CODE F.
7. IDENTIFY AS "57311-7117240", APPROPRIATE DASH NUMBER AND MFR CAGE CODE IAW MIL-STD-130 BY BAG, TAG OR BOX.

8. STAINLESS STEEL  
 ASTM A276  
 UNS S30400 OR S30403  
 ALTN: ASTM A479,  
 UNS S30400 OR S30303  
 ALTN: ASTM A312,  
 UNS S30400 OR 30403  
 ALTN: ASTM A276,  
 TYPE 316L  
 UNS S31603



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INTERPRET DRAWING IAW MIL-STD-100E

SUMMATION CLASSIFICATION OF CHARACTERISTICS DOD-STD-2101 (OS)		
CLASSIFICATION	QTY	HIGHEST
CRITICAL	NONE	----
MAJOR	NONE	----
ANNOTATED MINOR	NONE	----

APPLICATION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DIMENSIONS IN [ ] ARE MILLIMETERS. TOLERANCES ON DECIMALS DECIMALS ANGLES XXE - XE .015 ± 5 [.Xe - ] [.Xe±0.38]	United Defense, L.P. The FMC/BMY Partnership Armament Systems Division Minneapolis, Minnesota CAGE CODE 44114	NAVAL SEA SYSTEMS COMMAND WASHINGTON, DC 20362
DO NOT SCALE THIS PRINT	CONTR NO N00024-95-C-5328	
MATL	97-2-22 L. LUNDGREEN	NET
	97-3-1 L. MATTSON	NET
APVD	97-3-1 P. GOTTLWALDT	
	ACPT BY NAVSEA	
	APVD FOR NAVSEA Cancels 00-05-03	
SIZE	CAGE CODE	NAVSEA DWG NO.
D	53711	7117240
SCALE	6/1	REV
UNIT WT	SEE TAB	SH 1 OF 1