

P/N:	Material: 6061-T6 Aluminum	Size: 1 x 2 Bar Cut 4.1 +.03/-0	Date:
Company:		Program Name:	REV: 1
Operation #: 1		Set Up Time:	Run Time:
Tooling Box:			

Setup Checklist

	DESCRIPTION	RELATED VIDEO TUTORIAL
<input type="checkbox"/>	Follow Safety Guidelines	 (COMING SOON)
<input type="checkbox"/>	Simulate CAM Program / Post Code	 (COMING SOON)
<input type="checkbox"/>	Upload Coded Program into CNC Machine	 (COMING SOON)
<input type="checkbox"/>	Install and Prepare Chuck	 (COMING SOON)
<input type="checkbox"/>	Set Collet Stop (If Applicable)	 (COMING SOON)
<input type="checkbox"/>	Insert Draw Tube Liner if Running Extended Bar Stock	 (COMING SOON)
<input type="checkbox"/>	Set Chuck/Collet Clamping Pressure	 (COMING SOON)
<input type="checkbox"/>	Extend Material to Documented Length/Clamp Material in Place	 (COMING SOON)
<input type="checkbox"/>	Install Tools Per Setup Sheet (Set Inserts)	 (COMING SOON)
<input type="checkbox"/>	Touch Off Tools and Indicate Drills	 (COMING SOON)
<input type="checkbox"/>	Set Machine Fixture Offset G54/Z0	 (COMING SOON)
<input type="checkbox"/>	Adjust Coolant Lines for Optimal Flow	 (COMING SOON)
<input type="checkbox"/>	Simulate Program in Machine	 (COMING SOON)
<input type="checkbox"/>	Dry Run Part with 6" Positive Z Offset at Reduced Rapid and Feed Rate	 (COMING SOON)
<input type="checkbox"/>	Verify and Double Check Entire Process	 (COMING SOON)
<input type="checkbox"/>	Run your Program Using Optional Stop and Reduced Rapid	 (COMING SOON)

NOTES
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