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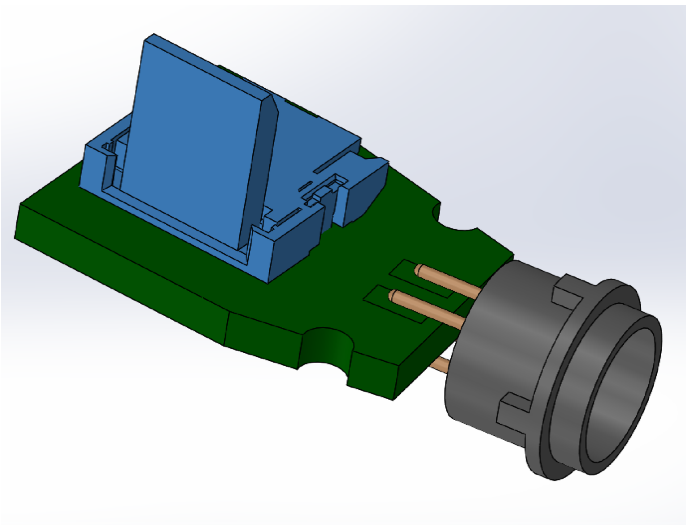
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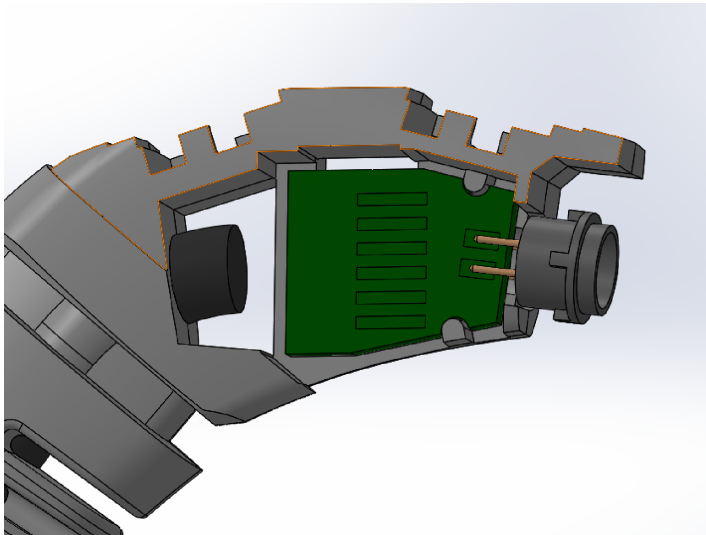
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REVISIONS				
ZONE	REV	DESCRIPTION	DATE	REV BY
ALL	A	INITIAL RELEASE	08/09/19	ELY

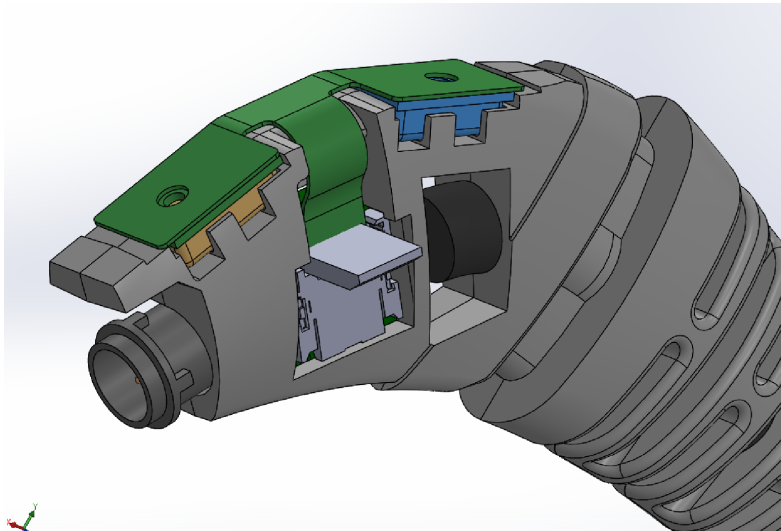
1. Place CS44 connector so that it straddles the PCB. Solder (2) leads on each side.



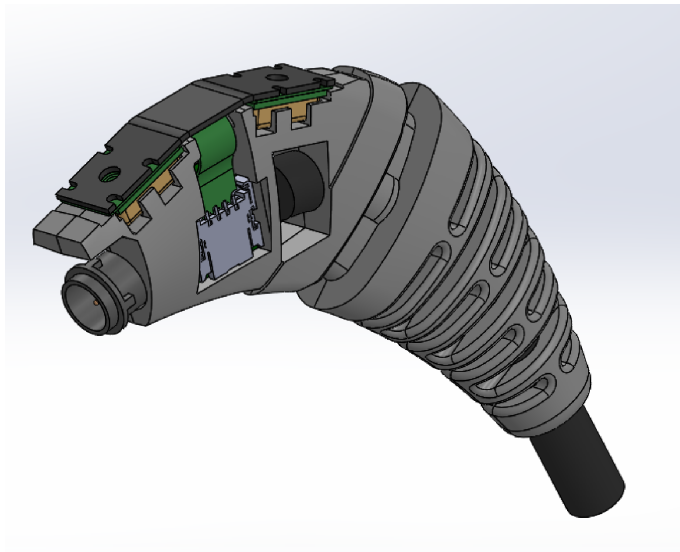
2. Place PCB onto strain relief. Solder (6) leads from the body cable to the PCB.



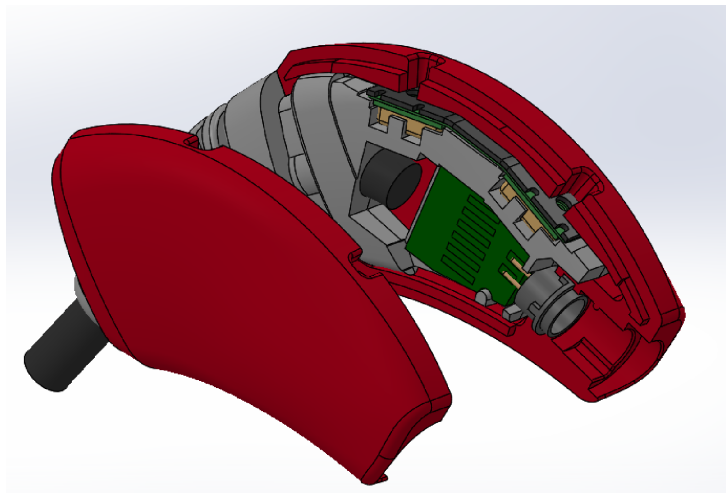
3. Insert microphones into pockets on the strain relief. Then insert the flex circuit into the connector on the PCB and close the latch.



3. Place the Mic Gasket over the Flex Circuit, taking care to line up the mic openings.





4. Insert the strain relief assembly into the left and right-side enclosures.



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MATERIAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MM. TOLERANCES ARE: <div><u>DECIMAL</u> X.X ± 0.5 X.XX ± 0.10 x.xxx ± 0.050 x.xxxx ± 0.0100</div> <div>32√ <u>FINISH</u></div> <div><u>ANGLE</u> X ± 5° X.X ± 1° x.xx ± 30'</div>
WEIGHT	

APPROVALS		
	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
ISSUED		
PROJECT NUMBER / NAME		

		HANOVER NEW HAMPSHIRE 03755		THIRD ANGLE PROJECTION 	
TITLE:					
SIZE B	CAGE CODE	DRAWING No			REV A
SCALE 8:1	DO NOT SCALE DRAWING			SHEET 1 OF 1	

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