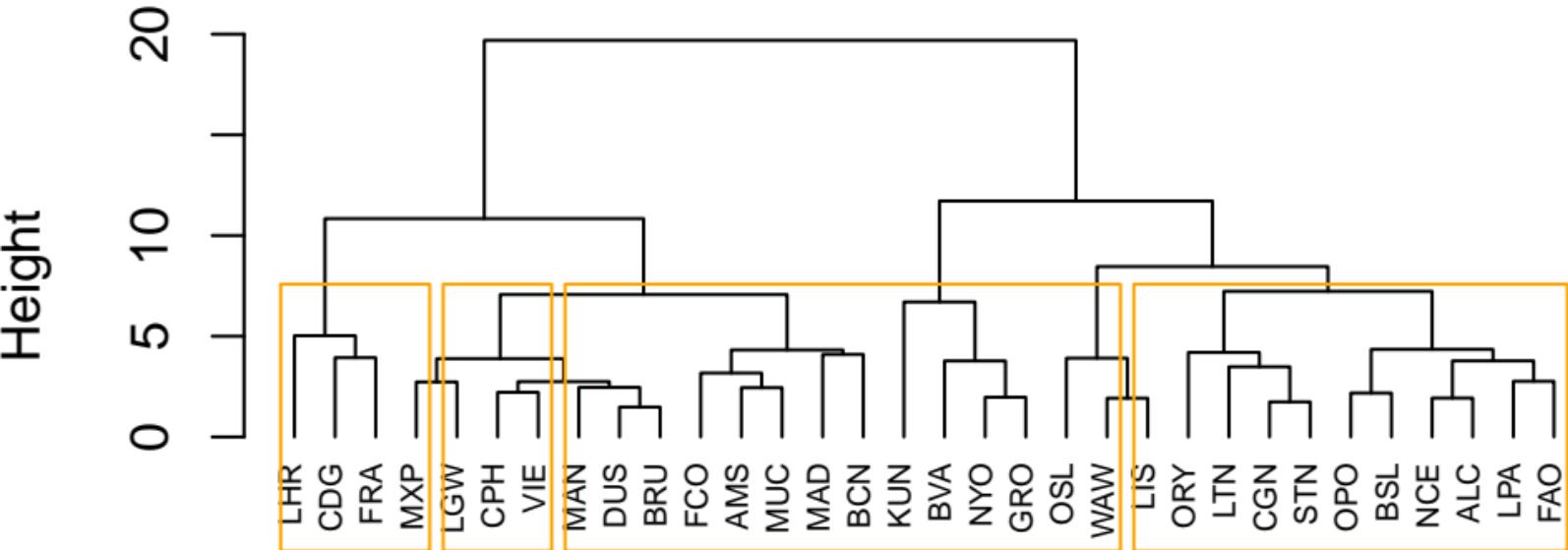


Cluster Dendrogram



Distance – Ward's method
hclust (*, "ward.D2")