

# Shigley's Mechanical Engineering Design | (10th Edition)

Chapter 13, Problem 36P

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## Problem

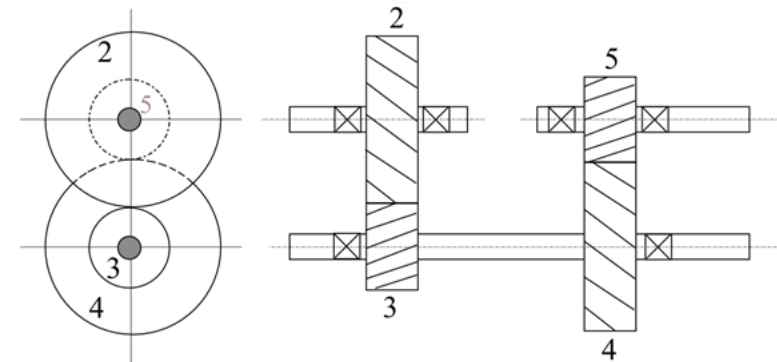
Continue Prob. 13?24 by finding the following information, assuming a diametral pitch of 6 teeth/in.

- Determine pitch diameters for each of the gears.
- Determine the pitch line velocities (in ft/min) for each set of gears.
- Determine the magnitudes of the tangential, radial, and total forces transmitted between each set of gears.
- Determine the input torque.
- Determine the output torque, neglecting frictional losses.

## Step-by-step solution

### Step 1 of 20

Draw the schematic of the compound reverted gear train.


[Comment](#)

### Step 2 of 20

To minimize gear size for minimal gear ratio let  $\omega_o = 300 \text{ rev/min}$ .

Calculate the ratio of the rotational speed.

$$\frac{\omega_o}{\omega_i} = \frac{N_2 N_4}{N_3 N_5} \dots\dots (1)$$

Here, the input speed is  $\omega_i$ , the output speed is  $\omega_o$ , the number of teeth on gear 2 is  $N_2$ , the number of teeth on gear 3 is  $N_3$ , the number of teeth on gear 4 is  $N_4$ , and the number of teeth on gear 5 is  $N_5$ .

Substitute  $300 \text{ rev/min}$  for  $\omega_o$  and  $2500 \text{ rev/min}$  for  $\omega_i$ .

$$\frac{N_2 N_4}{N_3 N_5} = \frac{300}{2500} \dots\dots (2)$$

$$\frac{N_2 N_4}{N_3 N_5} = \frac{1}{8.333}$$

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## Step 3 of 20

Let  $\frac{N_2}{N_3} = \frac{N_4}{N_5}$

Substitute  $\frac{N_2}{N_3}$  for  $\frac{N_4}{N_5}$  in equation (2).

$$\frac{N_2}{N_3} \frac{N_4}{N_5} = \frac{1}{8.333}$$

$$\frac{N_2}{N_3} \left( \frac{N_2}{N_3} \right) = \frac{1}{8.333}$$

$$\left( \frac{N_2}{N_3} \right)^2 = \frac{1}{8.333} \quad \dots (3)$$

$$\frac{N_2}{N_3} = \frac{1}{2.887}$$

[Comment](#)

## Step 4 of 20

Calculate the minimum number of teeth on smallest gear to avoid interference.

$$N_p \geq \frac{2k}{(1+2m)\sin^2 \phi} \left( m + \sqrt{m^2 + (1+2m)\sin^2 \phi} \right)$$

Here, the gear ratio is  $m$ , the constant is  $k$  and the pressure angle is  $\phi$ .

Substitute 1 for  $k$  (full depth teeth), 2.887 for  $m$ , and  $20^\circ$  for  $\phi$ .

$$N_p \geq \frac{2(1)}{(1+2(2.887))\sin^2 (20^\circ)} \left( 2.887 + \sqrt{2.887^2 + (1+2(2.887))\sin^2 (20^\circ)} \right)$$

$$\geq 14.9$$

Number of teeth should be an integer value. Therefore, consider the nearest integer.

$$N_p = 15$$

Let,

$$N_2 = 15$$

$$N_4 = 15$$

Substitute 15 for  $N_2$  in equation (3).

$$\frac{N_2}{N_3} = \frac{1}{2.887}$$

$$\frac{15}{N_3} = \frac{1}{2.887}$$

$$N_3 = 2.887(15)$$

$$= 43.31 \text{ teeth}$$

[Comment](#)

## Step 5 of 20

Try,

$$N_3 = 43 \text{ teeth}$$

$$N_5 = 43 \text{ teeth}$$

Substitute 2500 rev/min for  $\omega_1$ , 15 teeth for  $N_2, N_4$ , and 43 teeth for  $N_3, N_5$  in equation (1).



$$\omega_o = \left( \frac{43}{43} \right) \left( \frac{43}{43} \right) (2500)$$

$$= 304.2 \text{ rev/min}$$

Since, the output speed is not in the specified range.

So now try,

$$N_3 = 44 \text{ teeth}$$

$$N_5 = 44 \text{ teeth}$$

Substitute 2500 rev/min for  $\omega_i$ , 15 teeth for  $N_2, N_4$ , and 44 teeth for  $N_3, N_5$  in equation (1).

$$\frac{\omega_o}{\omega_i} = \frac{N_2 N_4}{N_3 N_5}$$

$$\omega_o = \left( \frac{15}{44} \right) \left( \frac{15}{44} \right) (2500)$$

$$= 290.55 \text{ rev/min}$$

Therefore, the out speed is within range for  $N_2, N_4$  with 15 teeth and  $N_3, N_5$  with 44 teeth.

[Comment](#)

#### Step 6 of 20

(a)

Calculate the pitch diameter for gear 2 using the following equation:

$$d_2 = \frac{N_2}{P}$$

Here, the diametric pitch is  $P$ .

Substitute 15 teeth for  $N_2$  and 6 teeth/in for  $P$ .

$$d_2 = \frac{15}{6}$$

$$= 2.5 \text{ in}$$

Therefore, the pitch diameter for gear 2 is 2.5 in.

[Comment](#)

#### Step 7 of 20

Calculate the pitch diameter for gear 4 using the following equation:

$$d_4 = \frac{N_4}{P}$$

Substitute 15 teeth for  $N_4$  and 6 teeth/in for  $P$ .

$$d_4 = \frac{15}{6}$$

$$= 2.5 \text{ in}$$

Therefore, the pitch diameter for gear 4 is 2.5 in.

[Comment](#)

#### Step 8 of 20

Calculate the pitch diameter for gear 3 using the following equation:

$$d_3 = \frac{N_3}{P}$$

Substitute 44 teeth for  $N_3$  and 6 teeth/in for  $P$ .



Therefore, the pitch diameter for gear 3 is  $\boxed{7.33 \text{ in}}$ .

[Comment](#)

#### Step 9 of 20

Calculate the pitch diameter for gear 5 using the following equation:

$$d_5 = \frac{N_5}{p}$$

Substitute 44 teeth for  $N_5$  and 6 teeth/in for  $p$ .

$$\begin{aligned} d_5 &= \frac{44}{6} \\ &= 7.33 \text{ in} \end{aligned}$$

Therefore, the pitch diameter for 5 is  $\boxed{7.33 \text{ in}}$ .

[Comment](#)

#### Step 10 of 20

(b)

Calculate the pitch line velocities for the gear set 2,3 using the following equation:

$$V_i = \frac{\pi d_2 n_2}{12}$$

Here, the rotational speed of gear 2 is  $n_2$ .

Substitute 2.5 in for  $d_2$  and 2500 rev/min for  $n_2$ .

$$\begin{aligned} V_i &= \frac{\pi (2.5)(2500)}{12} \\ &= 1636 \text{ ft/min} \end{aligned}$$

Therefore, the pitch line velocity for the gear set 2,3 is  $\boxed{1636 \text{ ft/min}}$ .

[Comment](#)

#### Step 11 of 20

Calculate the following relation for the mating gears 2-3.

$$n_3 = \frac{N_2}{N_3} (n_2)$$

Since gears 3 and 4 lie on the same shaft. So, the rotational speeds of gears 3 and 4 are same.

$$n_4 = n_3$$

$$n_4 = \frac{N_2}{N_3} (n_2)$$

Substitute 15 teeth for  $N_2$ , 44 teeth for  $N_3$ , and 2500 rev/min for  $n_2$ .

$$\begin{aligned} n_4 &= \frac{15}{44} (2500) \\ &= 852.27 \text{ rev/min} \end{aligned}$$

[Comment](#)



Calculate the pitch line velocities for the gear set 4,5 using the following equation:

$$V_o = \frac{\pi d_4 n_4}{12}$$

Substitute 2.5 in for  $d_4$  and 852.27 rev/min for  $n_4$ .

$$\begin{aligned} V_o &= \frac{\pi (2.5)(852.27)}{12} \\ &= 557.8 \text{ ft/min} \end{aligned}$$

Therefore, the pitch line velocity for the gear set 4,5 is **557.8 ft/min**.

[Comment](#)

#### Step 13 of 20

(c)

Input gears:

Calculate the tangential force transmitted by the input gears using the following relation:

$$W_n = 33000 \frac{H}{V_i}$$

Here, the power transmitted is  $H$ .

Substitute 25 hp for  $H$  and 1636 ft/min for  $V_i$ .

$$\begin{aligned} W_n &= 33000 \frac{(25)}{1636} \\ &= 504.3 \text{ lbf} \end{aligned}$$

Therefore, the tangential force transmitted by input gears is **504.3 lbf**.

[Comment](#)

#### Step 14 of 20

Calculate the radial force transmitted by the input gears using the following relation:

$$W_r = W_n \tan \phi$$

Substitute 504.3 lbf for  $W_n$  and  $20^\circ$  for  $\phi$ .

$$\begin{aligned} W_r &= 504.3 \tan(20^\circ) \\ &= 184 \text{ lbf} \end{aligned}$$

Therefore, the radial force transmitted by input gears is **184 lbf**.

[Comment](#)

#### Step 15 of 20

Calculate the total force transmitted by the input gears using the following relation:

$$W_i = \frac{W_n}{\cos \phi}$$

Substitute 504.3 lbf for  $W_n$  and  $20^\circ$  for  $\phi$ .

$$\begin{aligned} W_i &= \frac{504.3}{\cos(20^\circ)} \\ &= 537 \text{ lbf} \end{aligned}$$

Therefore, the total force transmitted by input gears is **537 lbf**.



## Step 16 of 20

Output gears:

Calculate the tangential force transmitted by the output gears using the following relation:

$$W_{to} = 33000 \frac{H}{V_o}$$

Substitute 25 hp for  $H$  and 558 ft/min for  $V_o$ .

$$\begin{aligned} W_{to} &= 33000 \frac{(25)}{558} \\ &= 1478 \text{ lbf} \end{aligned}$$

Therefore, the tangential force transmitted by output gears is **1478 lbf**.

[Comment](#)

## Step 17 of 20

Calculate the radial force transmitted by the output gears using the following relation:

$$W_{ro} = W_{to} \tan \phi$$

Substitute 1478 lbf for  $W_{to}$  and  $20^\circ$  for  $\phi$ .

$$\begin{aligned} W_{ro} &= 1478 \tan(20^\circ) \\ &= 538 \text{ lbf} \end{aligned}$$

Therefore, the radial force transmitted by output gears is **538 lbf**.

[Comment](#)

## Step 18 of 20

Calculate the total force transmitted by the output gears using the following relation:

$$W_o = \frac{W_{to}}{\cos \phi}$$

Substitute 1478 lbf for  $W_{to}$  and  $20^\circ$  for  $\phi$ .

$$\begin{aligned} W_o &= \frac{1478}{\cos(20^\circ)} \\ &= 1573 \text{ lbf} \end{aligned}$$

Therefore, the total force transmitted by output gears is **1573 lbf**.

[Comment](#)

## Step 19 of 20

(d)

Calculate the input torque using the following relation:

$$T_i = W_i \left( \frac{d_2}{2} \right)$$

Substitute 504.3 lbf for  $W_i$  and 2.5 in for  $d_2$ .

$$\begin{aligned} T_i &= 504.3 \left( \frac{2.5}{2} \right) \\ &= 630 \text{ lbf} \cdot \text{in} \end{aligned}$$

[Comment](#)

Step 20 of 20

(e)

Calculate the output torque using the following relation:

$$T_i \omega_i = T_o \omega_o$$

$$\frac{T_i}{T_o} = \frac{\omega_o}{\omega_i}$$

$$\frac{T_i}{T_o} = \frac{N_2}{N_3} \frac{N_4}{N_5}$$

$$\text{Let } \frac{N_2}{N_3} = \frac{N_4}{N_5}$$

$$\frac{T_i}{T_o} = \frac{N_2}{N_3} \frac{N_2}{N_3}$$

$$\frac{T_i}{T_o} = \left( \frac{N_2}{N_3} \right)^2$$

$$T_o = T_i \left( \frac{N_3}{N_2} \right)^2$$

Substitute 15 teeth for  $N_2$ , 44 teeth for  $N_3$ , and 630 lbf·in for  $T_i$ .

$$T_o = 630 \left( \frac{44}{15} \right)^2$$

$$= 5420 \text{ lbf} \cdot \text{in}$$

Therefore, the output torque is 5420 lbf · in.[Comment](#)

Was this solution helpful?

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## Recommended solutions for you in Chapter 13

### Chapter 13, Problem 38P

For the countershaft in Prob. 3?72, p. 138, assume the gear ratio from gear B to its mating gears 2 to 1. (a) Determine the minimum number of teeth that can be used on gear B without an interference problem in the teeth. (b) Using the number of...

[See solution](#)

### Chapter 13, Problem 7P

A parallel helical gearset consists of a 19-tooth pinion driving a 57-tooth gear. The pinion has a left-hand helix angle of 30°, a normal pressure angle of 20°, and a normal module of 2.5 mm. Find: (a) The normal, transversal and axial circular...

[See solution](#)