



33	SUPPORT ROD	STD			12
32	EJ. PIN	STD			8
31	EJ. GUIDE PILLKER	SAE8620	0.8mm CASE HARDENED		4
30	EJ. GUIDE BUSH	SAE8620	0.8mm CASE HARDENED		4
29	EJ PLATE	EN8			1
28	EJ BACK PLATE	EN8			1
27	GUIDE BUSH	SAE8620	0.8mm CASE HARDENED		4
26	GUIDE PILLER	SAE8620	0.8mm CASE HARDENED		4
25	RISER BLOCK	EN8			2
24	BOTTOM PLATE	EN8			1
23	SUPPORT PLATE	EN8			1
22	LOCATING RING	EN8		FIT IN TOP PLATE	1
21	SPRUE BUSH	EN24	50HRC	FIT IN TOP PLATE	1
20	TOP PLATE	EN8			1
19	WEDGE BLOCK PLATE	H13			4
18	WEDGE BLOCK	EN8			4
17	CORE	H13	52HRC		2
16	CAM	STD			8
15	CAM HOLDER	EN8			8
14	CAVITY PLATE	EN8			1
13	CAVITY BLOCK 2	H13	52HRC		2
12	CAVITY BLOCK 1	H13	52HRC		2
11	GUIDE RAIL	STD			8
10	CORE PLATE	EN8	40-44 HRC		1
ITEM NO.	PART NUMBER	MATERIAL	HARDNESS	DESCRIPTION	QTY.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION			
								TITLE: DWG NO. M8 A2					
DRAWN				NAME		SIGNATURE						DATE	
CHK'D													
APPV'D													
MFG													
Q.A.								MATERIAL:		SCALE:1:5			
								WEIGHT:		SHEET 1 OF 1			