



Approval Sheet

for

Zero Ohm Resistors Coating Type

ZOR series

YAGEO CORPORATION

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Rev.	Description	Issue Date	Drawn	Approved
00	issue new spec.	Jul 16, 2007	Sara Lin	Joyce Chung
01	Add derating curve	Nov 04, 2008	Lynn Chen	Joyce Chung
02	T.C.R is deleted; 7 test items are deleted	Apr 27, 2011	Feng Ye	Ken Hsu
03	Adjust maximum resistance and current rating.	Oct 23, 2012	Feng Ye	Ken Hsu
04	Operating temperature range is included	Dec. 17, 2015	Feng Ye	Flora Shen

Description Zero Ohm Resistors, Coating Type			
Series	ZOR	Rev.	04





1. PRODUCT: ZERO OHM RESISTORS

2. PART NUMBER:

Part number of the Zero Ohm Resistors is identified by the name, power, tolerance, packing, temperature coefficient, special type and resistance value.

Example:

ZOR	-25	-	T	=	52-	0R
(1)	(2)	(3)	(4)	(5)	(6)	(7)
Series	Power	Resistance	Packing	Temperature	Special	Resistance
Name	Rating	Tolerance	Style	Coefficient	Type	Value
				of Resistance		

(1) Style: ZOR SERIES

(2) Power Rating : $-12 = 1/6W \cdot -25 = 1/4W$

(3) Tolerance: --

(4) Packaging Type: R=Paper Taping Reel

T=Tape on Box Packing

B=Bulk Packing

(5) Temperature Coefficient : --

(6) Special Type : 26- = 26mm

52 - = 52.4mm

M = M-Type Forming for Bulk

MT = MTsert (ZOR-12 size only)
FT = FTsert (ZOR-25 size only)
PN = PANAsert (ZOR-25 size only)
AV = Avlsert (ZOR-25 size only)

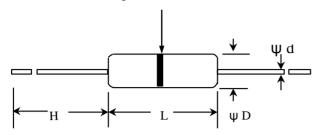
(7) Resistance Value: 0R





3. DIMENSIONS

Single Black Color Band Denotes Zero Resistance

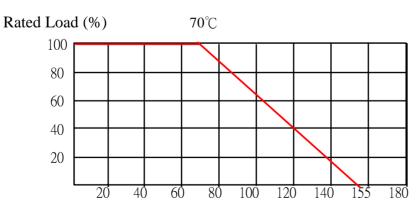


STYLE	L	ψD	Н	ψd
ZOR-12	3.3±0.4	1.8±0.3	28±2.0	0.45±0.05
ZOR-25	6.3±0.5	2.3±0.3	28±2.0	0.55±0.05

4. SPECIFICATIONS

Power Rating	1/6W, 1/4W
Maximum Resistance	10m Ω or less
Min. Insulation Resistance	
Dry	10000ΜΩ
Wet	100ΜΩ
Min. Dielectric Withstanding Voltage	
Atmospheric	500V RMS
Reduced	325V RMS
Insulation Flammability	Resistor Insulation is Self Extinguishing within 10 Seconds After Externally Applied Flame is Removed
Maximum Current Rating	10 AMPS at 70 °C for 1/4W
	8 AMPS at 70 $^{\circ}$ for 1/6W
Operating Temperature Range	-55°ℂ to +155°ℂ

5. DERATING CURVE



Ambient Temperature ($^{\circ}$ C)





6. ENVIRONMENTAL CHARACTERISTICS

(1) Insulation Resistance

Apply test terminal on lead and resistor body. The test resistance should be high than dry 10,000M ohm & wet 100M ohm.

(2) Solderability

Immerse the specimen into the solder pot at 260 \pm 5 °C for 5 \pm 0.5 seconds. At least 95% solder coverage on the termination.

(3) Resistance to Solvent

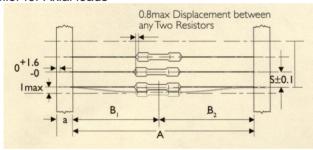
The specimen into the appropriate solvent of IPA condition of ultrasonic machine for 1 minutes. The specimen is no deterioration of coatings and colour code.

(4) Terminal Strength

Direct Load – Resistors shall be held by one terminal and the load shall be gradually applied in the direction of the longitudinal axis of the resistor unit the applied load reached 5 pounds $^{\circ}$ The load shall be held for 10 seconds. The load of weight shall be \geq 2.5 kg (24.5N).

7. PACKING METHODS

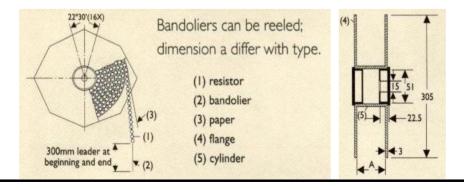
Bandolier for Axial leads



Unit: : mm

STYLE	а	Α	B1-B2	S (spacing)	T (max. deviation of spacing)
ZOR-12	6 ± 0.5	52.4 ± 1.2	1.2	E	
ZUR-12	0 ± 0.5	26.0 ± 1.0	1.0	5	0.5 mm per 5 spacing
70D 05	6 ± 0.5	52.4 ± 1.2	1.2	5	1 mm per 10 spacing
ZOR-25		26.0 ± 1.0	1.0		

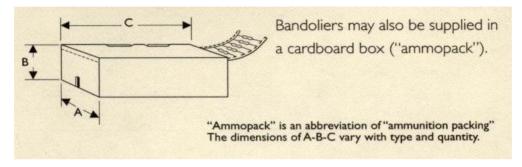
8. TAPE ON REEL PACKING





Style Across Flange (A)		QTY Per Reel
ZOR-12	72	5,000
ZOR-25	72	5,000

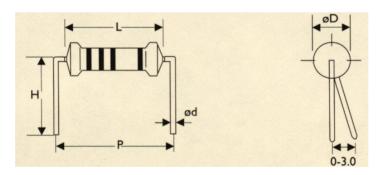
9. TAPE ON BOX PACKING



OTV/LE	Standard Lead Length			Short Lead Length			OTV Des Des	
STYLE	W (A)	H(B)	L(C)	W(A)	H(B)	L(C)	QTY Per Box	
ZOR-12	81	70	260	48	102	255	5,000	
ZOR-25	81	104	260	48	102	255	5,000	

10. SPECIAL TYPE (FORMING DIMENSIONS)

M TYPE



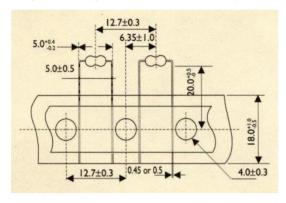
Unit: mm

STYLE	L	ψD	ψd	Р	Н
ZOR-12	3.3 ± 0.4	1.8 ± 0.3	0.45 ± 0.05	6.0 ± 1	10.0 ± 1
ZOR-25	6.3 ± 0.5	2.3 ± 0.3	0.55 ± 0.05	10.0 ± 1	10.0 ± 1

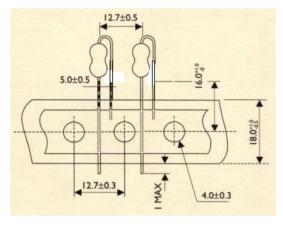




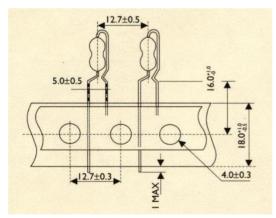
MT Type Forming for Taping (ZOR-12 size only)



FT Type Forming for Taping (ZOR-25 size only)



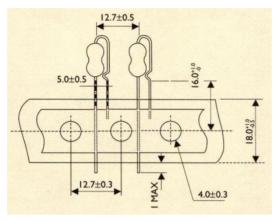
PN Type Forming for Taping (ZOR-25 size only)







AV Type Forming for Taping (ZOR-25 size only)



11. Plant Address:

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