

Satellite Management Agent

by

Ulrich Louw

Thesis presented in fulfilment of the requirements for the degree of
Master of Engineering (Electronic Engineering)
in the Faculty of Engineering at Stellenbosch University

Supervisor: Dr HW Jordaan
Co-supervisor: Dr JC Engelbrecht

September 2022

Declaration

By submitting this thesis electronically, I declare that the entirety of the work contained therein is my own, original work, that I am the sole author thereof (save to the extent explicitly otherwise stated), that reproduction and publication thereof by Stellenbosch University will not infringe any third party rights and that I have not previously in its entirety or in part submitted it for obtaining any qualification.

Date: September 1, 2022

Abstract

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam

nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Opsomming

Skryf jou Afrikaanse opsomming hier.

Acknowledgements

The author wishes to acknowledge the following people and institutions for their various contributions towards the completion of this work:

-
-
-

Table of Contents

Abstract	iii
Opsomming	v
Acknowledgements	vii
Glossary	xiii
List of Reserved Symbols	xv
List of Acronyms	xvii
List of Figures	xix
List of Tables	xxi
List of Algorithms	xxiii
1 Introduction	1
1.1 Background	1
1.2 Informal problem description	2
1.3 Research hypothesis	2
1.4 Scope and objectives	3
1.5 Research methodology	4
1.6 Project/thesis/dissertation organisation	4
2 Literature Study	5
2.1 Anomaly Detection on Satellites	6
2.1.1 Analysis and Prediction of Satellite Anomalies	6
2.1.2 Agent-based algorithm for fault detection and recovery of gyroscope's drift in small satellite missions	6

2.1.3	Fault isolation of reaction wheels onboard three-axis controlled in-orbit satellite using ensemble machine learning	6
2.1.4	Fault tolerant control for satellites with four reaction wheels	6
2.1.5	Innovative Fault Detection, Isolation and Recovery Strategies On-Board Spacecraft: State of the Art and Research Challenges	7
2.1.6	Machine learning methods for spacecraft telemetry mining	7
2.1.7	Machine learning techniques for satellite fault diagnosis	7
2.2	Statistical Methods	7
2.2.1	Pearson Correlation	7
2.2.2	Variance	7
2.2.3	Kalman-Filter	7
2.2.4	Multivariate Guassian Distribution	8
2.2.5	Kullback-Leibler Divergence	8
2.2.6	Canonical Correlation Analysis	9
2.3	Feature Extraction	10
2.3.1	Prony's Method	10
2.3.2	Convolutional Networks	10
2.3.3	Principal Component Analysis	10
2.3.4	Partial Least Square	10
2.3.5	Independent Component Analysis	10
2.3.6	Locally Linear Embedding	10
2.3.7	Linear Discriminant Analysis	10
2.3.8	Autoencoder	10
2.3.9	t-Distributed Stochastic Neighbor Embedding	10
2.4	Supervised Learning	10
2.4.1	Long Short Term Memory	10
2.4.2	Support Vector Machines	10
2.4.3	Naive Bayes	10
2.4.4	K-nearest neighbours	10
2.4.5	Artificial Neural Networks	11
2.5	Unsupervised Learning	11
2.5.1	Random Forests	11
2.5.2	Isolation Forests	11
2.5.3	Local Outlier Factor	12
2.5.4	K-means Clustering	12
2.5.5	Kernel Adaptive Density-based	13

2.5.6	Loda	13
2.5.7	Robust-kernel Density Estimation	13
2.6	Reinforcement Learning	13
2.7	Summary	13
3	Simulation	15
3.1	Satellites	15
3.2	ADCS	15
3.3	Typical Faults	15
4	Conclusion	17
4.1	Project/thesis/dissertation summary	17
4.2	Appraisal of project/thesis/dissertation contributions	18
4.3	Suggestions for future work	18
4.4	What the student has learnt during this project	18
	References	19
	A Project Timeline	21
	B Data	23

Glossary

Something Description of that something.

Something Description of that something.

Something Description of that something.

List of Reserved Symbols

Symbols in this thesis conform to the following font conventions:	
A	Symbol denoting a some general thing (Roman capitals)
\mathcal{A}	Symbol denoting a some general thing (Calligraphic capitals)

Symbol	Meaning
\times	Symbol used to denote the multiplication operator
\times	Symbol used to denote the multiplication operator
\times	Symbol used to denote the multiplication operator
\times	Symbol used to denote the multiplication operator
\times	Symbol used to denote the multiplication operator

List of Acronyms

WISF: What It Stands For

WISF: What It Stands For

WISF: What It Stands For

List of Figures

2.1	Guassian Distributions	9
2.2	Isolation Forest	11
2.3	Slicing of Isolation Forest	12
A.1	Expected timeline in Gannt-chart form.	22

List of Tables

B.1 Do not end short caption with full-stop	23
---	----

List of Algorithms

2.1	Multi-variate Guassian Distribution	8
-----	---	---

CHAPTER 1

Introduction

Contents

1.1	Background	1
1.2	Informal problem description	2
1.3	Research hypothesis	2
1.4	Scope and objectives	3
1.5	Research methodology	4
1.6	Project/thesis/dissertation organisation	4

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

1.1 Background

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem

ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

1.2 Informal problem description

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

1.3 Research hypothesis

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

1.4 Scope and objectives

The following objectives will be pursued in this project/thesis/dissertation:

- I To *conduct* a thorough survey of the literature related to:
 - (a) facility location problems in general,
 - (b) models for the placement of a network of radio transmitters in particular,
 - (c) the nature of parameters required to describe effective radio transmission, and
 - (d) terrain elevation data required to generate an instance of the bi-objective radio transmitter location problem described in the previous section.
- II To *establish* an suitable framework for evaluating the effectiveness of a given set of placement locations for a network of radio transmitters in respect of its total area coverage and its mutual area coverage.
- III To *formulate* a bi-objective facility location model suitable as a basis for decision support in respect of the location of a network of radio transmitters with a view to identify high-quality trade-offs between maximising total coverage area and maximising mutual coverage area. The model should take as input the parameters and data identified in Objective I(c)–(d) and function within the context of the framework of Objective II.

- IV To *design* a generic *decision support system* (DSS) capable of suggesting high-quality trade-off locations for user-specified instances of the bi-objective radio transmitter location problem described in the previous section. This DSS should incorporate the location model of Objective III.
- V To *implement* a concept demonstrator of the DSS of Objective IV in an applicable software platform. This DSS should be flexible in the sense of being able to take as input an instance of the bi-objective radio transmitter location problem described in the previous section via user-specification of the parameters and data of Objectives I(c)–(d) and produce as output a set of high-quality trade-off transmitter locations for that instance.
- VI To *verify* and validate the implementation of Objective V according to generally accepted modelling guidelines.
- VII To *apply* the concept demonstrator of Objective V to a special case study involving realistic radio transmission parameters and real elevation data for a specified portion of terrain.
- VIII To *evaluate* the effectiveness of the DSS and associated concept demonstrator of Objectives IV–VI in terms of its capability to identify a set of high-quality trade-off solutions for a network of radio transmitter locations.
- IX To *recommend* sensible follow-up work related to the work in this project which may be pursued in future.

1.5 Research methodology

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

1.6 Project/thesis/dissertation organisation

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

CHAPTER 2

Literature Study

Contents

2.1	Anomaly Detection on Satellites	6
2.1.1	Analysis and Prediction of Satellite Anomalies	6
2.1.2	Agent-based algorithm for fault detection and recovery of gyroscope's drift in small satellite missions	6
2.1.3	Fault isolation of reaction wheels onboard three-axis controlled in-orbit satellite using ensemble machine learning	6
2.1.4	Fault tolerant control for satellites with four reaction wheels	6
2.1.5	Innovative Fault Detection, Isolation and Recovery Strategies On-Board Spacecraft: State of the Art and Research Challenges	7
2.1.6	Machine learning methods for spacecraft telemetry mining	7
2.1.7	Machine learning techniques for satellite fault diagnosis	7
2.2	Statistical Methods	7
2.2.1	Pearson Correlation	7
2.2.2	Variance	7
2.2.3	Kalman-Filter	7
2.2.4	Multivariate Guassian Distribution	8
2.2.5	Kullback-Leibler Divergence	8
2.2.6	Canonical Correlation Analysis	9
2.3	Feature Extraction	10
2.3.1	Prony's Method	10
2.3.2	Convolutional Networks	10
2.3.3	Principal Component Analysis	10
2.3.4	Partial Least Square	10
2.3.5	Independent Component Analysis	10
2.3.6	Locally Linear Embedding	10
2.3.7	Linear Discriminant Analysis	10
2.3.8	Autoencoder	10
2.3.9	t -Distributed Stochastic Neighbor Embedding	10
2.4	Supervised Learning	10
2.4.1	Long Short Term Memory	10
2.4.2	Support Vector Machines	10
2.4.3	Naive Bayes	10

2.4.4	<i>K</i> -nearest neighbours	10
2.4.5	Artificial Neural Networks	11
2.5	Unsupervised Learning	11
2.5.1	Random Forests	11
2.5.2	Isolation Forests	11
2.5.3	Local Outlier Factor	12
2.5.4	<i>K</i> -means Clustering	12
2.5.5	Kernel Adaptive Density-based	13
2.5.6	Loda	13
2.5.7	Robust-kernel Density Estimation	13
2.6	Reinforcement Learning	13
2.7	Summary	13

The implementation of FDIR on satellites have multiple complications with regards to the type of data generated by a satellite and the methodologies that can be implemented within the time and memory constraint of a cube-sat processor.

2.1 Anomaly Detection on Satellites

Various methodologies have been tested on different component of satellites. Therefore a summary of these research articles are provided in this section.

2.1.1 Analysis and Prediction of Satellite Anomalies

Wintoft et al. [29]

2.1.2 Agent-based algorithm for fault detection and recovery of gyroscope's drift in small satellite missions

To ensure that the ADCS of satellites are autonomous every aspect of the control must be able to recover from faults. Carvajal-Godinez et al. [4] developed an algorithm to evaluate the control of a gyroscope and detect whether drifting exists. If drifting is detected the another algorithm is deployed to ensure the recovery of the gyroscope drift by updating the error state vector.

2.1.3 Fault isolation of reaction wheels onboard three-axis controlled in-orbit satellite using ensemble machine learning

[23]

2.1.4 Fault tolerant control for satellites with four reaction wheels

[21]

2.1.5 Innovative Fault Detection, Isolation and Recovery Strategies On-Board Spacecraft: State of the Art and Research Challenges

[28]

2.1.6 Machine learning methods for spacecraft telemetry mining

[17]

2.1.7 Machine learning techniques for satellite fault diagnosis

[18]

2.2 Statistical Methods

2.2.1 Pearson Correlation

Vectors of certain sensors are highly correlated. For instance the vector of the earth sensor is highly correlated since the magnitude of the vector remains more or less constant. To detect anomalies the correlation of vectors can be measured and with a specified threshold the correlation can be indicated as an anomaly or not.

The squared Pearson correlation coefficient (SPCC) for vectors depicted as

$$\begin{aligned} a &= [a_1, a_2, \dots, a_L]^T, \\ b &= [b_1, b_2, \dots, b_L]^T, \end{aligned}$$

is defined as [3]

$$\rho^2(a, b) = \frac{E^2(a, b)}{E(a^T a)E(b^T b)}. \quad (2.1)$$

The correlation coefficient is proven to be constraint as

$$0 \leq \rho \leq 1, \quad (2.2)$$

where $\rho = 1$ is perfect linear correlation.

2.2.2 Variance

Within a sequential data sample of the satellite, the variance of the variables should be within a given threshold if the satellite is in a stable condition. The variance of the data sample is defined as

$$S^2 = \frac{\sum (x_i - \bar{x})^2}{n - 1} \quad (2.3)$$

where x defines the variable within the dataset.

2.2.3 Kalman-Filter

The Kalman-filter application would require the state-space matrices to be provided in the log file.

2.2.4 Multivariate Guassian Distribution

The assumption that the error of our data is generated with a Guassian distribution with a specific mean, μ , and variance, σ^2 , provides the opportunity for using multi-variate Gaussian distribution to determine the probability of a data-sample within a dataset.

$$\mu_j = \frac{1}{m} \sum_{i=1}^m x_j^{(i)} \quad (2.4)$$

$$\sigma_j^2 = \frac{1}{m} \sum_{i=1}^m (x_j^{(i)} - \mu_j)^2 \quad (2.5)$$

$$p(x) = \prod_{j=1}^n \frac{1}{\sqrt{2\pi}\sigma_j} \exp\left(-\frac{(x_j - \mu_j)^2}{2\sigma_j^2}\right) \quad (2.6)$$

For multi-variate Guassian distribution [12].

$$\Sigma = \frac{1}{m} \sum_{i=1}^m (x^{(i)} - \mu)(x^{(i)} - \mu)^T \quad (2.7)$$

$$p(x) = \frac{1}{(2\pi)^{\frac{n}{2}} |\Sigma|^{\frac{1}{2}}} \exp\left(-\frac{1}{2}(x - \mu)^T \Sigma^{-1} (x - \mu)\right) \quad (2.8)$$

The Anomalies will be classified based on probabilities smaller than a given threshold $p(x) < \epsilon$.

Algorithm 2.1: Multi-variate Guassian Distribution Algorithm

Input : Data sample from satellite orbit.

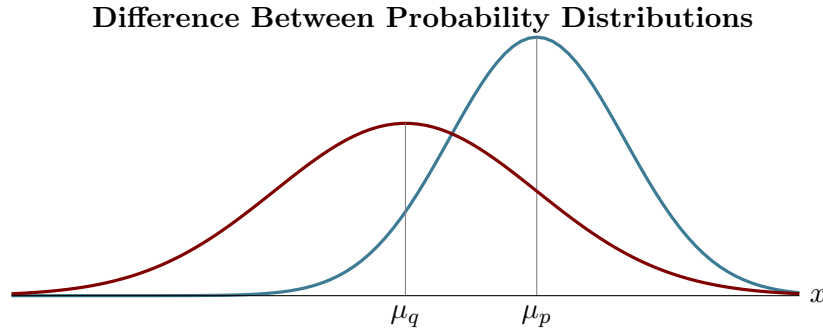
Output: Whether dataset contains anomaly.

- 1 Determine feature vectors x_i
 - 2 Determine threshold probabily, ϵ
 - 3 Calculate μ_j with Eq 2.4
 - 4 Calculate σ_j with Eq 2.5
 - 5 Calculate $p(x)$ with Eq 2.6
 - 6 **if** $p(x) < \epsilon$ **then**
 - 7 Anomaly = *True*
 - 8 **else**
 - 9 Anomaly = *False*
-

2.2.5 Kullback-Leibler Divergence

The Kullback-Leibler divergence quantifies the difference between two probability density functions, denoted as $p(x)$ and $q(x)$ [16]. Satellites are systems that are predictable within a time-series. The divergence between two sequential data buffers from the satellite will have a very similar probability distribution. Therefore calculating the difference between two datasets can be used to detect an anomaly based on a given threshold.

The difference between the probability distributions from datasets, a and b , in Figure 2.1 cannot simply be calculated as the difference in the mean or the difference in the variance. To overcome this, the divergence between the two distributions can be calculated. Intuitively a point x with a high probability in the dataset a should have a high probability in the dataset b if the two datasets have a small divergence.

FIGURE 2.1: *Guassian Distributions*

The divergence can be expressed as

$$KL(P||Q) = \int p(x) \log \left(\frac{q(x)}{p(x)} \right) dx. \quad (2.9)$$

2.2.6 Canonical Correlation Analysis

Due to the orbital nature of satellites there exist a correlation between various sensors. For instance the sun sensor, magnetometer and earth sensor are correlated based on the desired orientation and orbit of the satellite. This correlation might not be of linear nature, but with non-linear correlation methods such as kernel canonical correlation the correlation can be measured.

However, canonical correlation provides the measure of correlation between a multi-dimensional variable with another multi-dimensional variable. Although this seems profitable for satellite fault detection, it will only be applicable for each the comparison between individual sensors. This will indicate the non-linear correlation of the sun sensor with regards to the magnetometer. The problem however, according to Chen et al. [6] is to, determine the appropriate threshold for which to classify a fault. Chen et al. [6] proposed a method for determining the appropriate threshold on page 5, algorithm 1. [13] [30]

Python - Pyrcca package

K-means-based

Guassian Mixture Model

Just-In-Time-Learning

[7]

2.3 Feature Extraction

To <https://towardsdatascience.com/feature-extraction-techniques-d619b56e31be>

2.3.1 Prony's Method

2.3.2 Convolutional Networks

2.3.3 Principal Component Analysis

[9] [11]

2.3.4 Partial Least Square

2.3.5 Independent Component Analysis

2.3.6 Locally Linear Embedding

2.3.7 Linear Discriminant Analysis

2.3.8 Autoencoder

2.3.9 t-Distributed Stochastic Neighbor Embedding

2.4 Supervised Learning

Supervised learning consists of models that are trained on labelled data. This is not a problem with simulation, but with the real data, it is a problem and to provide tests on the real data to label it must be proficient. If unsupervised learning and statistical methods are not sufficient in their accuracy, a method for labelling the real data must be provided.

2.4.1 Long Short Term Memory

Time-series data: LSTM or DLSTM

2.4.2 Support Vector Machines

Support Vector Machines

2.4.3 Naive Bayes

Naive Bayes

2.4.4 K-nearest neighbours

K-nearest neighbours

2.4.5 Artificial Neural Networks

Artificial Neural Networks

2.5 Unsupervised Learning

Density-based, distance, Clustering

2.5.1 Random Forests

2.5.2 Isolation Forests

This unsupervised learning methods is based on the principle of isolating data points by slicing the data with random conditions [27]. The data is randomly split into specified sample sizes with a randomly selected dimension and a randomly selected cut-off value. For each sample size the data must be split until each data point within the sample is isolated from all other data points. Training of a single tree is completed when all the data points are isolated and this training must be repeated for all the data samples, however many are predefined.

The distance measured from the first split the *tree top* to the isolated data point is used to determine whether a data point is anomalous or not [15]. The logical reasoning for support of this algorithm is that data points which are non-anomalous will be more closely related and hence have more splits to separate the data points until isolation is achieved. Therefore, the distance from the tree top for non-anomalous data points will be longer than anomalous data points which will have a shorter distance from the tree top. Therefore non-anomalous data points are closer to the *root*.

Figure 2.2 demonstrates the splitting of the data points until isolated. Each split or *branch* only splits the data into two groups. After training multiple trees, a single data point is "sent through the forest" and the distance from the tree top for each tree is calculated and the average of all the trees are used to calculated the average distance for the data point. Using a threshold for the distance, the data point is classified as anomalous or not.

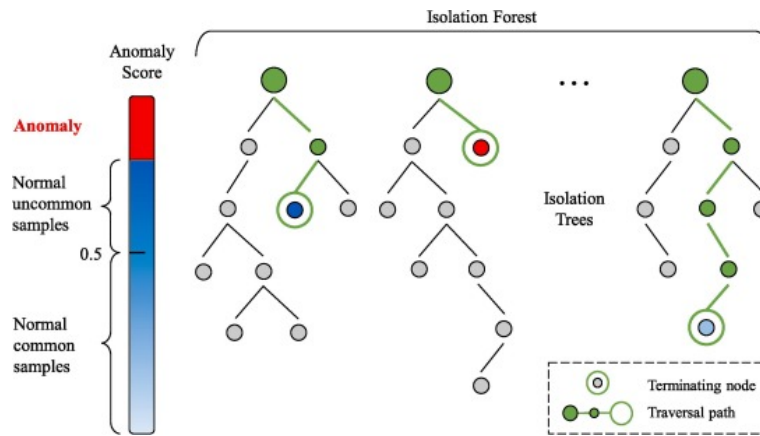


FIGURE 2.2: Isolation Forests [5]

The anomaly score is calculated with Eq 2.10

$$s(x, n) = 2^{-E(h(x))/c(n)} \quad (2.10)$$

where $E(h(x))$ is the average value of the distance measured from the tree top for a single data point in all the trees [15] and n is the size of a data sample used to train a single tree. For the distance to be normalized, $c(n)$ — the mean distance from the tree top in an unsuccessful search in a *Binary Search Tree* (BST) — is used and is calculated as

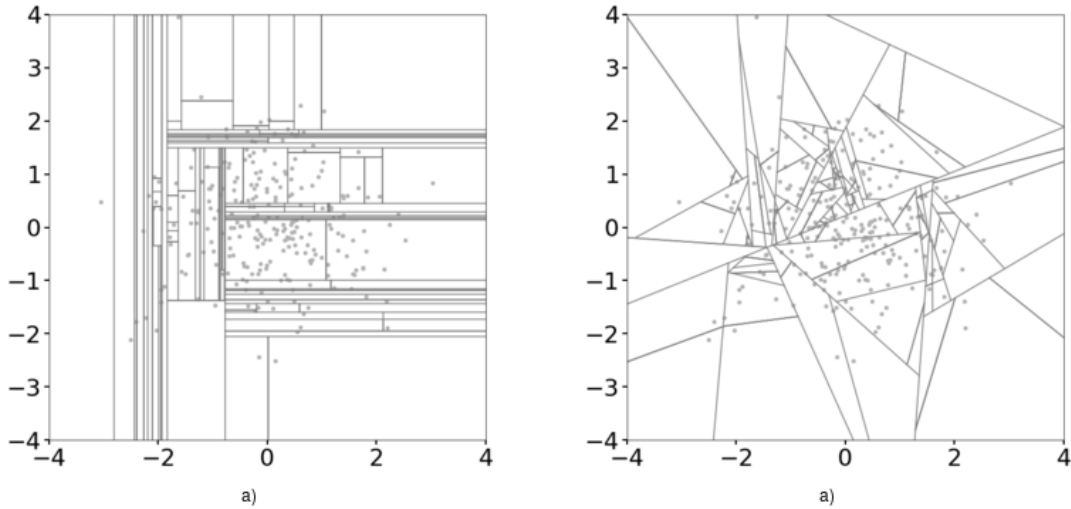
$$c(n) = 2H(n-1) - \frac{2(n-1)}{n}. \quad (2.11)$$

$H(i)$ in Eq 2.11 is the harmonic number and is estimated with Euler's constant as

$$H(i) \approx \ln(i) + 0.5772156649. \quad (2.12)$$

Isolation Forests, however have multiple issues, since it splits data in rectangles as seen in Figure 2.3(a). This is due to the slicing algorithm selecting a feature, x and a cut-off value, v . Consequently, the data is either split vertically or horizontally — if seen as a two dimensional dataset. This split method is unable to categorise complex data structures. These issues however are addressed by Hariri et al. [15] and led to the *Extended Isolation Forest* algorithm.

The extended isolation forest algorithm generalises the isolation forest algorithm by applying a slope to each slice. Data points are therefore divided into two groups depending on the "side" of the plane or slice as seen in Figure 2.3(b).



(a) Isolation Forest Slicing example

(b) Extended Isolation Forest Slicing example

FIGURE 2.3: The slicing of Isolation Forest vs Extended Isolation Forest

It is evident that applying an angle of 0° to all the slices the general algorithm of the extended isolation forest produces the standard isolation forest algorithm where planes or slices are perpendicular to the axis of the randomly selected feature, x .

2.5.3 Local Outlier Factor

LOF: Local outlier factor is a method of determining how much an outlier a specific data point is relative to a neighbourhood of other data points.

2.5.4 K-means Clustering

K-clustering: Clustering multiple points with similar features.

2.5.5 Kernel Adaptive Density-based

Kernel adaptive density-based: Is an algorithm that uses the density factor of a data point relative to other data points to determine whether the data point is an outlier or not.

2.5.6 Loda

Loda: Is a fast and efficient anomaly detection algorithm that used histograms to evaluate data points to determine whether a data point is an outlier. Loda is an on-line method and not a batch method.

2.5.7 Robust-kernel Density Estimation

Robust-kernel density estimation

2.6 Reinforcement Learning

Active Anomaly detection with meta-policy (Meta-AAD) is a deep reinforcement learning approach that is based on the actor-critic model. The agent must query data points within the given dataset (where the queried point is the data top 1 data point). The query is given to a human

2.7 Summary

CHAPTER 3

Simulation

Contents

3.1 Satellites	15
3.2 ADCS	15
3.3 Typical Faults	15

3.1 Satellites

The focus of this thesis is on small satellites and more specifically cubesats. For the simulation of the ADCS of the satellite [2, 20, 22] were referenced during the development of the satellite. The simulation was developed in Python to simulate the dynamics and kinematics during a satellite orbit.

The faults for the subsystems are also developed within the simulation and will be discussed within this chapter.

3.2 ADCS

3.3 Typical Faults

For the simulation of the satellite and the induced faults to train and test various anomaly detection methodologies a database of typical faults is required. Tafazoli [26] made a study of the percentage of failure per subsystem.

Faults

The occurrence of a fault depends on the reliability of that equipment. Guo et al. [14] studied the reliability of small satellites and calculated the parameters for the Weibull distribution based on real data. A set of typical faults for the ADCS is shown in Table ??.

Internal Faults					
Fault classes	Failure rate per hour	Fault causes	References	Possible effect	Possible permutations
Reaction wheels	2.5E-7 [25]	Reaction wheel electronics fail	[1] [19]	Does not respond to control inputs	Momentum remains the same or decreases slightly due to friction
		Overheated reaction wheel	[29]	Decrease in speed	1% of initial speed per second
		Catastrophic failure (cause unknown)	[8]	Stops rotating	0
		Increase in rotation speed (Unknown cause)	Gerhard Janse van Vuuren	Wheel speed increases	Between 90-100% of maximum wheel speed
Magnetorquers	8.15E-9 [25]	Polarities are inverted	[10]	Incorrect rotation	
Magnetometers	8.15E-9 [25]	Unknown	Gerhard Janse van Vuuren	Stops reacting	Provides no feedback or the output remains constant
		Magnetometers and magnetorquers interfered with each other	[19]	Noise on magnetometers and noise on control of magnetorquers	Between x3 and x5 times the normal noise magnitude Gaussian distribution
Earth Sensor	-	Unknown	[24]	Noisy Earth Sensor effected pointing accuracy	Between x5 and x10 times the normal sensor noise based on Gaussian distribution
Sun sensor	-	Cross-wired during installation	[10]	Erroneous measurements	Uniform random values
Star tracker	-	Unknown	[19]	Sun sensor fails	output is 0
		Shutter on star tracker is closed	[10]	Star tracker fails	output is 0
Overall control	-	Incorrect control law or variation thereof	Gerhard Janse van Vuuren	Angular velocity suddenly increases or decreases or oscillation results	Increase to 75 - 100% Decrease to 0 - 25% Oscillates
Common data transmission errors	-	Sign flip	[10]	Processor-based	Processor outputs and/or inputs experience a sign flip
		Bit flip	N/A		Processor outputs and/or inputs experience a bit flip
		Insertion of zeros	[19]		Processor outputs and/or inputs experience an insertion of a zero
Possible sensors errors	-	Unknown	N/A	High sensor noise	Between x5 and x10 times the normal sensor noise based on Gaussian distribution

CHAPTER 4

Conclusion

Contents

4.1	Project/thesis/dissertation summary	17
4.2	Appraisal of project/thesis/dissertation contributions	18
4.3	Suggestions for future work	18
4.4	What the student has learnt during this project	18

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

4.1 Project/thesis/dissertation summary

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante

lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

4.2 Appraisal of project/thesis/dissertation contributions

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

4.3 Suggestions for future work

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

4.4 What the student has learnt during this project

Lorem ipsum dolor sit amet, consectetur adipiscing elit. Etiam lobortis facilisis sem. Nullam nec mi et neque pharetra sollicitudin. Praesent imperdiet mi nec ante. Donec ullamcorper, felis non sodales commodo, lectus velit ultrices augue, a dignissim nibh lectus placerat pede. Vivamus nunc nunc, molestie ut, ultricies vel, semper in, velit. Ut porttitor. Praesent in sapien. Lorem ipsum dolor sit amet, consectetur adipiscing elit. Duis fringilla tristique neque. Sed interdum libero ut metus. Pellentesque placerat. Nam rutrum augue a leo. Morbi sed elit sit amet ante lobortis sollicitudin. Praesent blandit blandit mauris. Praesent lectus tellus, aliquet aliquam, luctus a, egestas a, turpis. Mauris lacinia lorem sit amet ipsum. Nunc quis urna dictum turpis accumsan semper.

References

- [1] ALLEN J, 2012, *Satellite Anomalies, database, National Oceanic and Atmospheric Administration, National Geophysical Data Center, 1993*, As of December, **6**.
- [2] AURET J, 2012, *Design of an aerodynamic attitude control system for a CubeSat*, PhD thesis, Stellenbosch: Stellenbosch University.
- [3] BENESTY J, “Pearson correlation coefficient”, in: *Noise reduction in speech processing*, Springer, 2009, pp. 1–4.
- [4] CARVAJAL-GODINEZ J, 2017, *Agent-based algorithm for fault detection and recovery of gyroscope’s drift in small satellite missions*, *Acta Astronautica*, **139**, pp. 181–188.
- [5] CHEN H, 2020, *Anomaly detection and critical attributes identification for products with multiple operating conditions based on isolation forest*, *Advanced Engineering Informatics*, **46(July)**, pp. 101139.
- [6] CHEN Z, 2017, *Fault detection for non-Gaussian processes using generalized canonical correlation analysis and randomized algorithms*, *IEEE Transactions on Industrial Electronics*, **65(2)**, pp. 1559–1567.
- [7] CHEN Z, 2020, *A Just-In-Time-Learning Aided Canonical Correlation Analysis Method for Multimode Process Monitoring and Fault Detection*, *IEEE Transactions on Industrial Electronics*.
- [8] CHOI HS, 2011, *Analysis of GEO spacecraft anomalies: Space weather relationships*, *Space Weather*, **9(5)**, pp. 1–12.
- [9] CHOI SW, 2005, *Fault detection and identification of nonlinear processes based on kernel PCA*, *Chemometrics and intelligent laboratory systems*, **75(1)**, pp. 55–67.
- [10] CROWELL CW, 2011, *Development and Analysis of a Small Satellite Attitude Determination and Control System Testbed*, **(June)**, pp. 269.
- [11] DING S, 2010, *On the application of PCA technique to fault diagnosis*, *Tsinghua Science and Technology*, **15(2)**, pp. 138–144.
- [12] DO CB, 2008, *The multivariate Gaussian distribution*, Section Notes, Lecture on Machine Learning, CS, **229**.
- [13] FUKUMIZU K, 2007, *Statistical Consistency of Kernel Canonical Correlation Analysis.*, *Journal of Machine Learning Research*, **8(2)**.
- [14] GUO J, 2014, *Statistical analysis and modelling of small satellite reliability*, *Acta Astronautica*, **98(1)**, pp. 97–110.
- [15] HARIRI S, 2021, *Extended Isolation Forest*, *IEEE Transactions on Knowledge and Data Engineering*, **33(4)**, pp. 1479–1489.

- [16] HERSHEY JR, 2007, *Approximating the Kullback Leibler divergence between Gaussian mixture models*, Proceedings of the 2007 IEEE International Conference on Acoustics, Speech and Signal Processing-ICASSP'07, pp. IV–317.
- [17] IBRAHIM SK, 2018, *Machine learning methods for spacecraft telemetry mining*, IEEE Transactions on Aerospace and Electronic Systems, **55**(4), pp. 1816–1827.
- [18] IBRAHIM SK, 2020, *Machine learning techniques for satellite fault diagnosis*, Ain Shams Engineering Journal, **11**(1), pp. 45–56.
- [19] JACKLIN SA, 2019, *Small-Satellite Mission Failure Rates*, NASA Ames Research Center, (March).
- [20] JANSE VAN VUUREN GH, 2015, *the Design and Simulation Analysis of an Attitude Determination and Control System for a Small*, (March).
- [21] JIN J, 2008, *Fault tolerant control for satellites with four reaction wheels*, Control Engineering Practice, **16**(10), pp. 1250–1258.
- [22] JORDAAN HW, 2016, *Spinning Solar Sail: The Deployment and Control of a Spinning Solar Sail Satellite*, (March).
- [23] RAHIMI A, 2020, *Fault isolation of reaction wheels onboard three-axis controlled in-orbit satellite using ensemble machine learning*, Aerospace Systems, pp. 1–8.
- [24] ROBERTSON B, 2019, *Am Satellite GN & C Anomaly Trends SATELLITE GN & C ANOMALY TRENDS*, pp. 0–14.
- [25] SPILHAUS AF, 1987, *Space station?*, Eos, Transactions American Geophysical Union, **68**(39), pp. 770–770.
- [26] TAFAZOLI M, 2009, *A study of on-orbit spacecraft failures*, Acta Astronautica, **64**(2-3), pp. 195–205.
- [27] TONY LIU F, 2008, *Isolation Forest ICDM08*, Icdm.
- [28] WANDER A, 2013, *Innovative fault detection, isolation and recovery strategies on-board spacecraft: state of the art and research challenges*, Deutsche Gesellschaft für Luft-und Raumfahrt-Lilienthal-Oberth eV.
- [29] WINTOFT P, *Analysis and prediction of satellite anomalies*, World, (1), pp. 19–22.
- [30] ZHU Q, 2017, *Quality-relevant fault detection of nonlinear processes based on kernel concurrent canonical correlation analysis*, Proceedings of the 2017 American Control Conference (ACC), pp. 5404–5409.

APPENDIX A

Project Timeline

The expected timeline is given in Figure A.1 in Gantt-chart form.

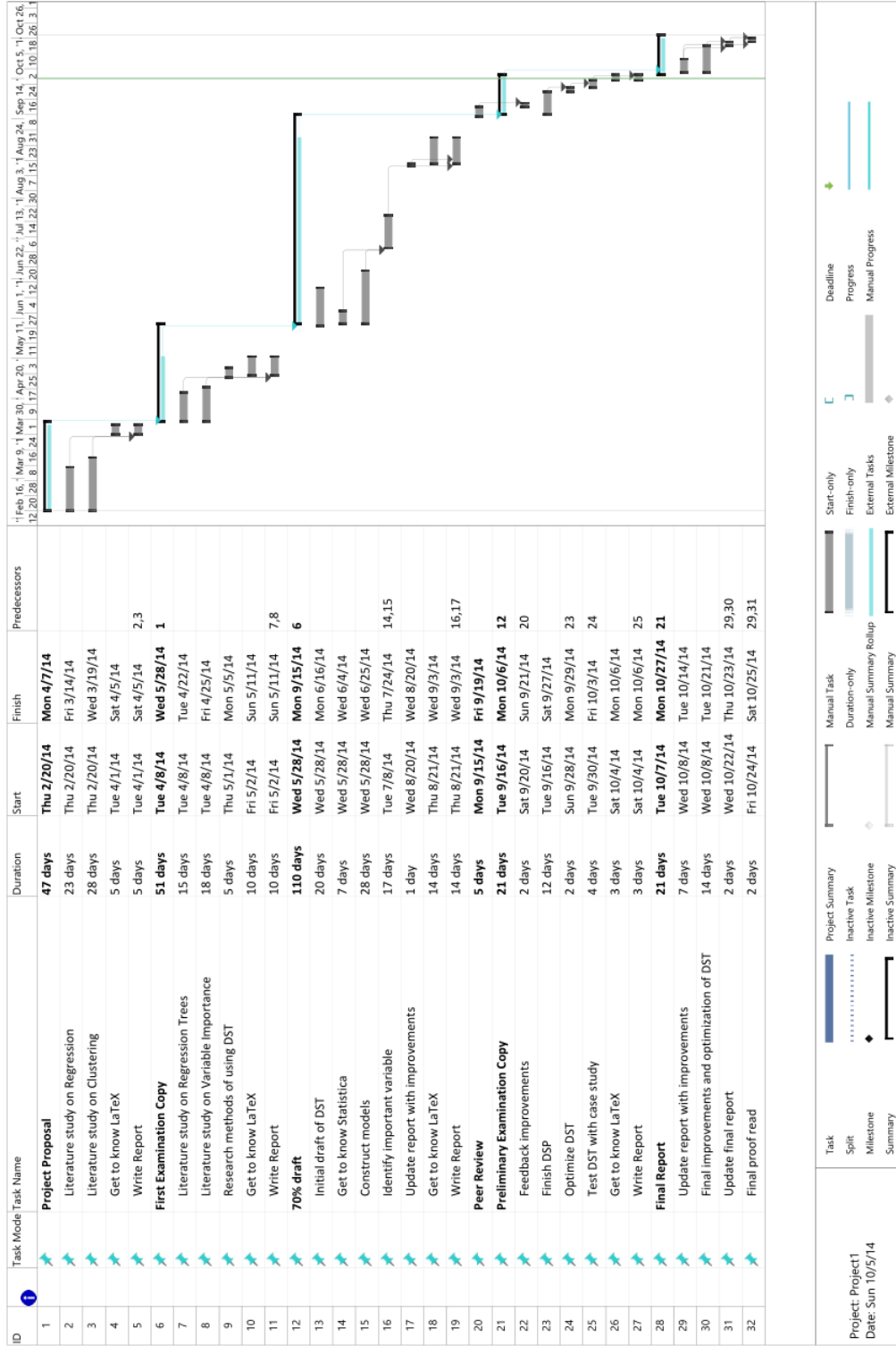


FIGURE A.1: Expected timeline in Gantt-chart form.

APPENDIX B

Data

Data related to the Case Study in Chapter 5 are presented in Table B.1.

		this goes across 6 columns					
		col a	col b	col c	col d	col e	col f
this is sideways, and goes across six rows	row 1						
	row 2						
	row 3						
	row 4						
	row 5						
	row 6						

TABLE B.1: *Type full caption here.*