

AMENDEMENTS IN PN SPECIFICATION 01/2016

FOR:

CLAUSE NO.	PAGE NO.	ITEMS
11.2	5	<p>Sole</p> <p>a. Polyurethane Direct Injection Molded Sole in double layer to be provided. Mid sole shall be in white color and outer sole shall be in gray color having tread pattern to provide adequate slip resistance.</p> <p>b. Surface of PU sloe shall be free from air bubbles, blemishes and other visible defects. All the spew shall be neatly trimmed and shall have clean edges.</p>

S. NO.	PAGE NO.	TECHNICAL DETAILS AT ANNEX A MATERIAL SPECIFICATIONS	REQUIREMENT
11.	15	Outer a. Material	PU Midsole in White Color Outer Sole in gray Color
5.	16	PERFORMANCE TESTING	
		<p>Sole</p> <p>a. Upper/ Outsole Bond Strength</p> <p>i. At Heel</p> <p>ii. At Toe</p> <p>b. Hardness of midsole and outer sole</p> <p>i. At Heel</p> <p>ii. At toe</p> <p>c. Resistance to hot contact</p>	<p>35 kg minimum</p> <p>25 kg minimum</p> <p>55-65 minimum</p> <p>55-65 minimum</p> <p>BS EN ISO 20345:2011, clause 6.4.1</p>

READ:

CLAUSE NO.	PAGE NO.	ITEMS
11.2	5	<p>Sole</p> <p>a. Polyurethane + Polyether Direct Injection Molded Sole in double layer to be provided. Mid sole shall be in white color and outer sole shall be in gray color having tread pattern to provide adequate slip resistance.</p>

		<p>b. Surface of PU + Polyether sole shall be free from air bubbles, blemishes and other visible defects. All the spew shall be neatly trimmed and shall have clean edges.</p> <p>NOTE: Shelf life of the shoes will be 3-5 years. Certificate of the hydrolysis test will be provided by the Manufacturer.</p>	
S. NO.	PAGE NO.	TECHNICAL DETAILS AT ANNEX A MATERIAL SPECIFICATIONS	REQUIREMENT
11.	15	Outer a. Material	PU + Polyether Midsole in White Color Outer Sole in gray Color
5.	16	PERFORMANCE TESTING	
		Sole a. Upper/ Outsole Bond Strength i. At Heel ii. At Toe b. Hardness of midsole and outer sole i. At Heel ii. At toe c. Resistance to hot contact d. Hydrolysis of Test out sole	35 kg minimum 25 kg minimum 55-65 minimum 55-65 minimum BS EN ISO 20345:2011, clause 6.4.1 BS EN ISO 20344:2011, clause 8.5