PAKISTAN NAVY SPECIFICATION

FOR

TECHNICAL INSIGNIA FOR AVIATION TECHNICAL OFFICERS / CPOs AND SAILORS

DRAWING NOS.

TD-1515/2001 dated 27 June 2001.(Officers) TD-1516/2001 dated 29 June 2001.(CPOs / Sailors)

FOREWORD

1. This specification is promulgated by Inspection and Technical Development Directorate, Naval Headquarters. Karachi, to provide necessary guidance to the potential manufacturers/suppliers of the items mentioned herein. This specification is to be used for testing and deciding upon acceptance, or otherwise, of the items mentioned. Any alteration or addition in this specification can be suggested to ITD Directorate, however, it can not be implemented without approval of DITD. This specification supersedes all other specifications promulgated earlier in relation to the items mentioned herein.

SCOPE

2. This specification covers manufacturing/inspection requirements of technical insignia to be used by aviation technical Officers / CPOs and Sailors of Pakistan Navy.

MATERIAL SPECIFICATIONS

3. BASE MATERIAL

a.	Commercial	Brass	-BS	2870	CZ-1	106
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		Officers	CPOs/Sailors
i)	Copper	61.88%	64.61%
ii)	Iron	0.50%	0.37%
iii)	Zinc	Remainder	Remainder

b. MECHANICAL TESTS

i)	Hardness in VPN	105.6	101.7
	at 10 Kg		
ii)	Condition	Cast	Cast

MANUFACTURING DETAILS

4. For all dimensional details drawing Nos. TD-1515/2001 dated 27 June 2001 and TD-1516/2001 dated 29 June 2001 shall be consulted.



INSPECTION DETAILS

- 5. For each contract following material shall be supplied by the manufacturer at the time of tendering:
 - a. Material

100 gms (For each Officers & CPOs/Sailors)

b. Complete sample

03 pairs (For each Officers & CPOs/Sailors)

ACCEPTANCE OF STORES

6. Inspection of the item is to be carried out to the satisfaction of CINS:

PACKING INSTRUCTIONS

7. Packing (preservation of identification) is to be accordance with the terms of the contract.

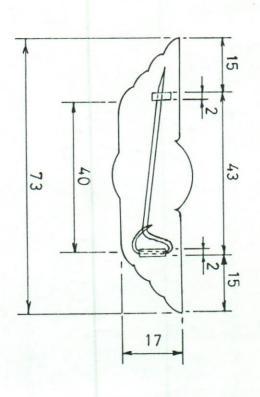
SALEEM AKHTAR Captain Pakistan Navy Director

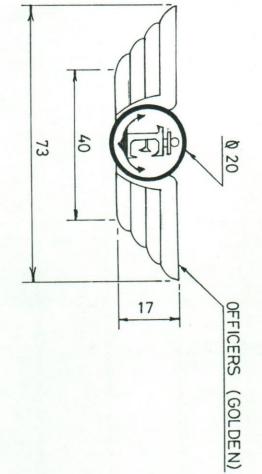
Note:

- A. Tender sample to be approved by CINS.
- B. This specification will be subjected to changes as and when required.
- C. Insignia should be one piece moulding, smoothly gold plated (for officers), silver plated (for CPOs/Sailors), neatly buffed and finally lacquered.

Encl:

Drawing No.TD-1515/2001 dated 27 June 2001 and TD-1516/2001 dated 29 June 2001.







DITD NHQ KARACHI

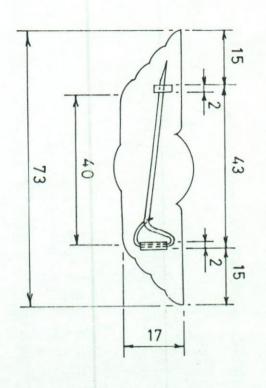
TECHNICAL OFFICER

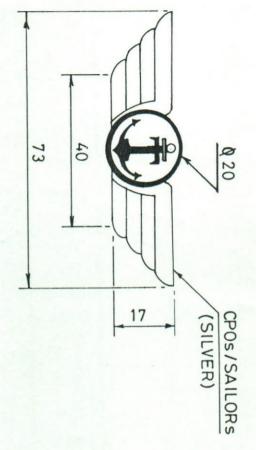
DWG.No.

TD - 1515 /2001 DIMENSION:

mm

Toporullahurke 1/C DRG. SEC. Z - U - KHAN D/M-I	DRAWN BY	DATE: 27 -6
LT MAROOF ABDUL MAROOF SO.R&D	CHECKED BY	27 -6 - 2001 SCALE:
CAPTAIN SALIM AKHTAR DITD	APPROVED BY	1:1







DITD NHQ KARACHI

TECHNICAL CPOS SAILORS

DATE: 29 - 6 - 2001 SCALE: 1:1

DRAWN BY CHECKED BY APPROVED BY

APPROVED BY

CAPTAIN SALIM AKHTAR DITD

Z - U - KHAN

D/M-I

ABDUL MAROOF SO R&D