

ANNEX D TO
PN SPECIFICATION NO 02/2018
PROMULGATION DATE 26 Mar 2018

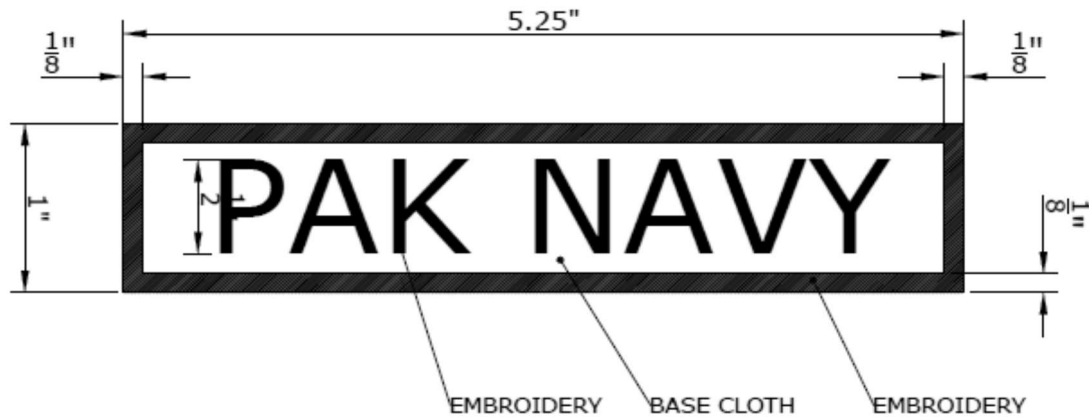
MANUFACTURING DETAILS OF 'PAK NAVY' SOFT TALLY

- 1 PAK NAVY Soft Tally shall be fabricated in accordance with the shape and design as illustrated in the drawing at Appendix I of this Annex.
- 2 The thickness of embroidery shall be 3mm.
- 3 The embroidery shall be neat and clean and all loose ends shall be trimmed off. The embroidery shall be parallel to the centre line of the tally.

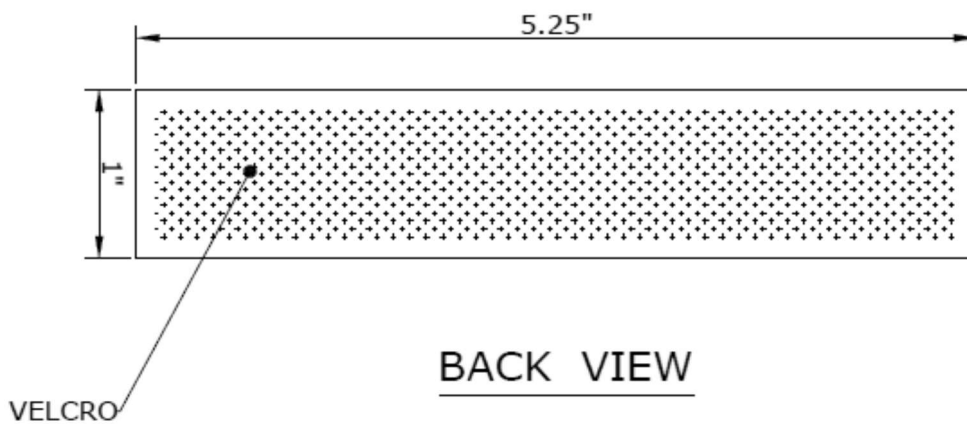
Appendix:

- I DRAWING OF 'PAK NAVY' SOFT TALLY.

APPENDIX I TO ANNEX D TO
PN SPECIFICATION NO 02/2018
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FRONT VIEW



BACK VIEW

1235

DITD KARACHI		
TITLE: SOFT PAK NAVY TALLY FOR CAMOUFLAGE DRESSES		
DWG.NO. TD-2428/2018	DIMENSIONS: INCHES	
DATE: 21-03-2018	SCALE:	N.T.S
DRAWN BY --SD-- H.D/M M.ASGHAR I/c DWG	CHECKED BY --SD-- LT,CDR ASMA SOHAIL SO, R&D	APPROVED BY --SD-- CDR AZHAR MIR DITD

NOTE:
FOR FURTHER DETAILS SEE STOCK SAMPLE

TECHNICAL DETAILS FOR CAMOUFLAGE JOCKEY / SEA CAP

S NO	ITEM	REQUIREMENT
BASE FABRIC MATERIAL SPECIFICATION		
1.	Material specification	As per Annex A of this specification
STITCHING THREAD MATERIAL SPECIFICATION		
1.	Material	Polyester
2.	Color	Light grey or Pantone # 15-4003 TCX
3.	Count of yarn	26/3 3/22.7 Tex \pm 3%
4.	Construction	3 cord each single
STITCHING THREAD PERFORMANCE TESTING		
1.	Color fastness to washing (Test No. 3) a. Change in Shade b. Staining	GS: 4 GS: 4
2.	Strength, cN	2680
3.	Tenacity, cN/Tex	39.24
4.	Elongation %	18.53
PLASTIC PEAK MATERIAL SPECIFICATION		
1.	Material	Plastic (virgin)
2.	Thickness	1.5 -1.7 mm
3.	Hardness	97 \pm 1 IRHD
4.	Density	0.92 g/cc \pm 0.01
CARE LABEL MATERIAL SPECIFICATION		
1.	Material	Polyester with visible printing which remain satisfactory after washing test.
2.	Shade	Nearest to ground fabric color i.e. light grey
EMBROIDERY THREAD MATERIAL SPECIFICATION		
1.	Colour	Black Pantone# 19-4006 TCX
2.	Material	Viscose
3.	Count of yarn	2/44 \pm 2
<u>EMBROIDERY THREAD PERFORMANCE TESTING</u>		
1.	Colour fastness to washing Test No. 3 1. Change in Shade 2. Staining Cotton	GS: 4 GS: 4

	Wool	GS: 4
<u>VELCRO TAPE MATERIAL SPECIFICATION</u>		
1.	Material Male Female	Nylon Nylon
2.	Colour	Light Grey or Pantone # 15-4003 TCX
<u>VELCRO TAPE PERFORMANCE TESTING</u>		
1.	<u>Performance Test</u> 1. Before sticking / unsticking 300 times at 300 g. 2. After sticking / unsticking 300 times at 300g.	Satisfactory Satisfactory
2.	Peel Strength (lbs per in width)	1.5
3.	Shear strength(PSI)	10