TECHNICAL DETAILS OF CAP BERET

S NO	ITEM	REQUIREMENTS
a.	Color Pantone Shade 1) Black 2) Maroon 3) Blue 4) Red	 19-4006 TCX 19-1724 TCX 19-3924 TCX BCC 210 or equivalent Pantone Shade
b.	Body of Beret 1) Material 2) Quality of wool 3) Weight of Knitted Body 4) Nature of Dye 5) Light Fastness 6) Washing fastness (Test no 2) 7) Perspiration 8) Dry Cleaning 9) Water wash	 100% pure Merino wool 60^s -64^s 593 GSM Chrome or 1:2 Metal Complex GS 4 or better GS 4 or better GS 4 or better GS 4 or better GS 4 or better
c.	Dimension stability (Wool shrinkage)	2% max
d.	Lining of Beret 1) Material 2) Weave 3) Color 4) Washing 5) Perspiration 6) Sea Water 7) Water 8) Nature of Dye 9) Weight (GSM)	 Artificial Silk. Satin 19-4006 TCX GS 4 or better GS 4 or better GS 4 or better GS 4 or better Disperse dyes 60± 2 grams
e.	Binding	Tape textile Silk Corded 25 mm wide
f.	Thread for stitching 1) Material 2) Colour 3) Linear Density 4) Direction of Twist 5) Breaking Strength 6) Nature of Dye	 Polyester Matched with binding /Tape 2/31.5 TEX S/Z 4.92 Lbs (2.23 Kg) Disperse Dyes.

	7) Stitch/inch (2.54cm)		9-12
g.	Pad for Retaining Cap Badge 1) Material 2) Thickness		 Rexene of best trade quality 1mm
h.	Eyelets		Metallic (Stainless Steel/ Brass)
j.	<u>Amendment</u> vide DID Letter: PN/DID/PROJECTS/10588750 Dated 08 October 2024 Bevel Length 1) Front 2) Left Side 3) Right Side 4) Back		 64 mm 64 mm 70 mm 60 mm