



PAKISTAN NAVY SPECS PN/UNIFORM/02/2001

PROMULGATION DATE: 08 JUNE 2001

TROUSER SERGE DRESS NO 8

Prepared by:

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PAKISTAN NAVY SPECIFICATIONS

FOR *vide DITD letter PD/2400/10/GEN/9/*
~~2502~~ *2502* *dt-29-11-2011*
BLACK
TROUSER SERGE BLUE DRESS NO.8

CPOs & SAILORSDRAWING NO.TD-1470 / 2000 DATED 02 NOV 2000FOREWORD

1. This specification is promulgated by Inspection and Technical Development Directorate, Naval Headquarters, Karachi, to provide necessary guidance to the potential manufacturers/suppliers of the items mentioned herein. This specification is to be used for testing and deciding upon acceptance, or otherwise, of the items mentioned. Any alteration or addition in this specification can be suggested to ITD Directorate, however, it can not be implemented without approval of DITD. This specification supersedes all other specifications promulgated earlier in relation to the items mentioned herein.

SCOPE

2. This Specification covers manufacturing/inspection requirements for *★ Trousers Serge Black*
 Dress No.8 intended to be used by CPOs & Sailors of Pakistan Navy.

MATERIAL SPECIFICATIONS3. BASE MATERIAL

- | a. | Material | Cloth Serge
(Wool & Polyester mixed) | | | | | | | | | | |
|------|---------------------|---|------|--------|----|----|----|------|------|-------|------|--------|
| b. | Blending percentage | 45% ± 3% Wool
55% ± 3% Polyester | | | | | | | | | | |
| c. | Quality of Wool | 64 s (21 microns) | | | | | | | | | | |
| d. | Shade | <i>★ Black (sample held at CSD and CINS)</i> <table border="1"> <thead> <tr> <th>L*</th> <th>a*</th> <th>b*</th> <th>C*</th> <th>h*</th> </tr> </thead> <tbody> <tr> <td>17.6</td> <td>0.30</td> <td>-2.60</td> <td>2.60</td> <td>276.70</td> </tr> </tbody> </table> | L* | a* | b* | C* | h* | 17.6 | 0.30 | -2.60 | 2.60 | 276.70 |
| L* | a* | b* | C* | h* | | | | | | | | |
| 17.6 | 0.30 | -2.60 | 2.60 | 276.70 | | | | | | | | |
| e. | Width | 56" Exclusive of selvedge | | | | | | | | | | |

Test	Requirement	Relevant Standard
Flammability	Class 1 - Flame Spread Time ≥ 3.5 sec	a. 16 CFR 1610 - b. ASTM D 1230
AMENDED vide DITD letter PD/2400/10/GEN/167 dt 13 Jan 2015		

Care Label

Care instructions in English and Urdu shall be attached with Clothing Items and should have following instruction, as Applicable.

AMENDED vide DITD letter PN/MDITD/03/88756 dt 20 Jan 2016

- | | | | |
|----|-----------------------|----|-----------------------|
| a. | Washing instructions. | c. | Ironing instructions. |
| b. | Drying instructions. | d. | Any Prohibitions. |

1★ *vide DITD letter PD/2400/10/GEN/9/*
~~2502~~ *2502* *dt-29-11-2011*
 2502

Page 1 of 4



PN / UNIFORM / 02 / 2001

✓ g.	Threads per inch	
	Warp	72 ± 2
	Weft	63 ± 2
✓ h.	Count of yarn	
	Warp	$2/36 \text{ s} \pm 5\% (\text{EWC})$
	Weft	$2/36 \text{ s} \pm 5\% (\text{EWC})$
j.	Weight / L. Yard	$13.3 \pm 0.5 \text{ Ozs}$
	(RH 65% Temp 20 °C)	
k.	Shrinkage	
	Warp	1% (Max)
	Weft	1% (Max)
l.	Breaking strength	
	(B.G. 6 5/8" x 6 5/8")	
	(RH 65% Temp 20 °C)	
	Warp	$550 \pm 50 \text{ Lbs}$
	Weft	$500 \pm 50 \text{ Lbs}$
m.	Scouring loss	2% (Max)
n.	Nature of dyes	1&2 Metal complex dyes (Woollen) Disperse and or Dope Dyed (Polyester)
p.	Dye fastness to Washing	
	Test No.2	
	Staining on cotton	GS-4
	Staining on woollen	GS-4
	Change in shade	GS-4
q.	Dye fastness to dry Cleaning	
	Staining on cotton	GS-4/5
	Staining on woollen	GS-4/5
	Change in shade	GS-5
r.	Dye fastness to perspiration	GS-4
s.	Dye fastness to light	GS-5
t.	Crease Recovery	75% Minimum (Warp & Weft)

4. INNER CLOTH

- a. Waist Band
- b. Pockets

Fused Buckram (best trade quality)

~~Cotton Black (BCC-220)~~

Polyester/cotton blended black - vide DITD letter

Stain Black

*PD/2400/10/GEN/9/
2502 dt-29-11-2011*

5. Backing Cloth

6. ZIPPER

- a. Material

High quality continuous element zipper with nylon chain, metallic cam lock slider and top / bottom stops. (All material parts shall be non corrosive with fresh water and other commercial detergents).

- b. Colour

Black

- c. Test

Operability and crosswise strength of zippers to be ensured manually.

7. Waist Securing Hook & Retainer

~~Stainless Steel~~

Chrome / Iron / Stainless steel - vide DITD letter

8. Buttons

Heat resistant

*PD/2400/10/GEN/9/
2502 dt-29-11-2011*

- a. Shade

Black

9. Stitching / over-locking thread

100% Polyester

10. Make, Shape, Design and Dimensions

As per drawing No. TD-1470/2000 dt.02 Nov 2000 and Schedule of measurement (Annex 'A') shall be consulted.

MANUFACTURING DETAILS

11. All trousers are to be made to a high quality standards and to this end sound tailoring production techniques are to be applied in their construction. Attention must be paid to features which have a bearing on a neat smooth superior finish.

12. Uniformity in appearance is essential, therefore, there is to be no noticeable variation between production and standard pattern. All trousers are to be identical in detail.

13. Trousers are to be made to wearers measurement to be supplied with the contract.

14. Special measure uniforms are to be made to the wearer's measurements to be supplied to the contractor, the schedule is then to be used as a guide for measurements.



INSPECTION DETAILS

For each contract following material shall be supplied by the manufacturer at the time of ordering:

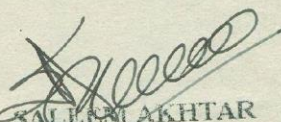
a.	Base material	03 Meter
b.	Buckram	01 Meter
c.	Zipper	03 Nos.
d.	Hook & retainers	10 Nos.
e.	Buttons	10 Nos.
f.	Stitching thread	50 Gms
g.	Finished product	03 Nos.

ACCEPTANCE OF STORES

Inspection of the uniform items is to be carried out to the satisfaction of CINS.

PACKING INSTRUCTIONS

Packing (preservation, identification) is to be in accordance with the terms of the contract.


SALEEM AKHTAR
 Captain Pakistan Navy
 Director

NOTES:

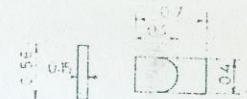
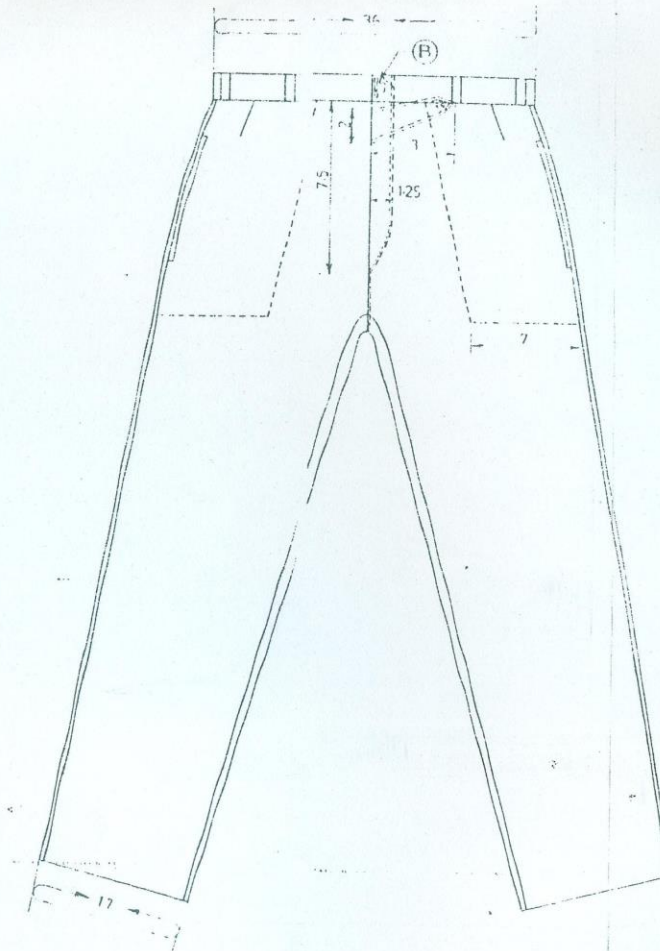
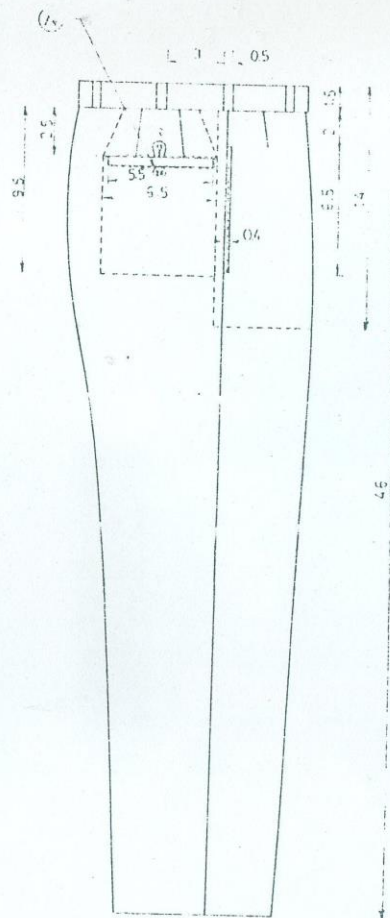
- All stitching should be overlapped.
- Tender sample to be approved by CINS.
- Trouser shall be of free length.
- Shade of base material will be checked against tender sample held with CINS.
- This specification will be subjected to changes as and when necessary.

Annex:

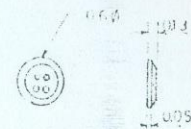
- Schedule of measurement

Encl:

Drawing No.TD-1470/2000 dated 02 Nov 2000



DETAIL 'B'



DETAIL 'A'

NOTE:-

- 1 MATERIAL AS PER TECHNICAL DATA
- 2 STITCHING SIZE 11 PER INCH
- 3 OVER LOCKING 11 8 PER INCH

268

DITD NHQ KARACHI

TITLE:

TROUSER SERGE BLUE

(DRESS NO 2 SIZE 36)

DWG NO TD-1470/2000 DIMENSION: inch

DATE: 02-11-2000 SCALE: AS SHOWN

DRAWN BY CHECKED BY APPROVED BY

M ASGHAR MASOOLAHMED

CAPTAIN SALEEM AKHTER

ANNEX 'A' TO FN SPECIFICATION
NO. FN UNIFORM 02 2001

SCHEDULE OF MEASUREMENTS OF TROUSER SERGE BLUE DRESS NO.8

All measurements in inches

S.No.	Waist	Hip	Length	Inside	Knee	Bottom	Thigh Rise	Front	Back
1.	28	38	46(Open)	34	20	17	25	12	16
2.	30	40	46(Open)	34	20	17	25	12	16
3.	32	42	46(Open)	34	20	17	25	12	16
4.	34	44	46(Open)	33.5 - 34	20	17	26	12.5	16.5
5.	36	46	46(Open)	33.5 - 34	21	17	27.5	12.5	16.5
6.	38	48	46(Open)	33.5 - 34	21	18	28	12.5	17
7.	40	50	46(Open)	33.5 - 34	22	18	30	12.5	18
8.	42	52	46(Open)	33.5 - 34	22	18	32	12.5	18.5