

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : Alchemix PU 365A
Product code : 365A

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use
Use of the substance/mixture : Casting compound

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Alchemie Ltd
Warwick Road
Kineton
Warwick, CV35 0HU
United Kingdom
T +44 (0) 1926 641 600
sales@alchemie.com - www.alchemie.com

1.4. Emergency telephone number

Emergency number : +44 (0) 1926 641 600
Office hours only (08:30 - 17:00)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Serious eye damage/eye irritation, Category 2	H319
Carcinogenicity, Category 2	H351
Specific target organ toxicity – Single exposure, Category 3, Narcosis	H336
Aspiration hazard, Category 1	H304
Hazardous to the aquatic environment – Chronic Hazard, Category 2	H411
Full text of H- and EUH-statements: see section 16	

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Contains

: Hydrocarbons, C10, aromatics, >1% naphthalene; naphthalene

Hazard statements (CLP)

: H304 - May be fatal if swallowed and enters airways.

H319 - Causes serious eye irritation.

H336 - May cause drowsiness or dizziness.

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Precautionary statements (CLP)

H351 - Suspected of causing cancer.
H411 - Toxic to aquatic life with long lasting effects.
: P201 - Obtain special instructions before use.
P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P280 - Wear protective gloves, protective clothing, eye protection.
P301+P310+P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting.
P308+P313 - IF exposed or concerned: Get medical advice/attention.
P391 - Collect spillage.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Hydrocarbons, C10, aromatics, >1% naphthalene	EC-No.: 919-284-0 REACH-no: 01-2119463588-24	≥ 25	Carc. 2, H351 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411
1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol	CAS-No.: 102-60-3 EC-No.: 203-041-4 REACH-no: 01-2119552434-41	25 – 50	Eye Irrit. 2, H319
naphthalene substance with a Community workplace exposure limit	CAS-No.: 91-20-3 EC-No.: 202-049-5 EC Index-No.: 601-052-00-2	0.05 – 25	Acute Tox. 4 (Oral), H302 Carc. 2, H351 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Phosphoric acid polyester (72243-070628, Germany)	-	1 – 25	Eye Irrit. 2, H319
phosphoric acid ... %, orthophosphoric acid ... % substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit	CAS-No.: 7664-38-2 EC-No.: 231-633-2 EC Index-No.: 015-011-00-6	< 0.05	Skin Corr. 1B, H314

Specific concentration limits:

Name	Product identifier	Specific concentration limits
phosphoric acid ... %, orthophosphoric acid ... %	CAS-No.: 7664-38-2 EC-No.: 231-633-2 EC Index-No.: 015-011-00-6	(10 \leq C < 25) Skin Irrit. 2, H315 (10 \leq C < 25) Eye Irrit. 2, H319 (25 \leq C \leq 100) Skin Corr. 1B, H314

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

No additional information available

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4.2. Most important symptoms and effects, both acute and delayed

No additional information available

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

No additional information available

5.2. Special hazards arising from the substance or mixture

No additional information available

5.3. Advice for firefighters

No additional information available

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

No additional information available

6.1.2. For emergency responders

No additional information available

6.2. Environmental precautions

No additional information available

6.3. Methods and material for containment and cleaning up

No additional information available

6.4. Reference to other sections

No additional information available

SECTION 7: Handling and storage

7.1. Precautions for safe handling

No additional information available

7.2. Conditions for safe storage, including any incompatibilities

No additional information available

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

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naphthalene (91-20-3)	
EU - Indicative Occupational Exposure Limit (IOEL)	
IOEL TWA	50 mg/m ³
IOEL TWA [ppm]	10 ppm
phosphoric acid ... %, orthophosphoric acid ... % (7664-38-2)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Orthophosphoric acid
IOEL STEL	2 mg/m ³
Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
United Kingdom - Occupational Exposure Limits	
Local name	Orthophosphoric acid
WEL TWA (OEL TWA) [1]	1 mg/m ³
WEL STEL (OEL STEL)	2 mg/m ³
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

No additional information available

8.2.2. Personal protection equipment

No additional information available

8.2.3. Environmental exposure controls

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: white.
Odour	: Pungent.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available

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Vapour pressure	: No data available
Relative vapour density at 20°C	: No data available
Relative density	: No data available
Density	: 0.97 – 1.02 g/cm ³ (25°C)
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: 100 – 200 mPa.s (25°C)
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

No additional information available

10.3. Possibility of hazardous reactions

No additional information available

10.4. Conditions to avoid

No additional information available

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

No additional information available

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol (102-60-3)

LD50 oral rat	2890 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))

Hydrocarbons, C10, aromatics, >1% naphthalene

LD50 oral rat	6318 mg/kg
LD50 dermal rabbit	> 2000 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:
LC50 Inhalation - Rat (Vapours)	4688 mg/l/4h

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naphthalene (91-20-3)	
LD50 oral rat	490 mg/kg
LD50 oral	533 mg/kg mouse
LD50 dermal rabbit	> 2000 mg/kg
LD50 dermal	> 2500 mg/kg mouse
LC50 Inhalation - Rat	> 0.4 mg/l air Animal: rat, Guideline: other:, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Guideline: EPA OPPTS 870.1300 (Acute inhalation toxicity), Remarks on results: other:
LC50 Inhalation - Rat (Vapours)	> 0.4 mg/l Source: ECHA

phosphoric acid ... %, orthophosphoric acid ... % (7664-38-2)	
LD50 oral rat	3500 mg/kg Source: ECHA
LD50 dermal rabbit	2740 mg/kg Source: ECHA

Skin corrosion/irritation : Not classified

1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol (102-60-3)	
pH	6 – 8 (20°C)

Serious eye damage/irritation : Causes serious eye irritation.

1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol (102-60-3)	
pH	6 – 8 (20°C)

Respiratory or skin sensitisation : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Suspected of causing cancer.

naphthalene (91-20-3)	
IARC group	2B - Possibly carcinogenic to humans

Reproductive toxicity : Not classified

naphthalene (91-20-3)	
LOAEL (animal/female, F1)	450 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: other:

STOT-single exposure : May cause drowsiness or dizziness.

Hydrocarbons, C10, aromatics, >1% naphthalene	
STOT-single exposure	May cause drowsiness or dizziness.

STOT-repeated exposure : Not classified

Hydrocarbons, C10, aromatics, >1% naphthalene	
NOAEL (oral, rat, 90 days)	300 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: EPA OPP 82-1 (90-Day Oral Toxicity)

naphthalene (91-20-3)	
LOAEL (oral, rat, 90 days)	400 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
LOAEC (inhalation, rat, vapour, 90 days)	0.011 mg/l air Animal: rat, Guideline: EPA OPP 82-4 (90-Day Inhalation Toxicity), Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
NOAEL (oral, rat, 90 days)	200 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
NOAEL (dermal, rat/rabbit, 90 days)	1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)

Aspiration hazard : May be fatal if swallowed and enters airways.

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SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Toxic to aquatic life with long lasting effects.

Not rapidly degradable

1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol (102-60-3)

LC50 - Fish [1]	≈ 4600 mg/l Test organisms (species): Leuciscus idus
EC50 - Crustacea [1]	> 100 mg/l Daphnia magna (Water flea)
EC50 72h - Algae [1]	150.67 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 96h - Algae [1]	661.806 mg/l Source: ECOSAR
LOEC (chronic)	> 10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	≥ 10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

naphthalene (91-20-3)

LC50 - Fish [1]	1.6 mg/l Oncorhynchus mykiss (Rainbow trout)
LC50 - Fish [2]	7.6 mg/l Pimephales promelas
EC50 - Crustacea [1]	2.16 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	0.4 – 0.5 mg/l Skeletonema costatum (marine diatom)
NOEC (chronic)	0.59 mg/l Test organisms (species): Daphnia pulex Duration: '125 d'

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol (102-60-3)

Partition coefficient n-octanol/water (Log Pow)	-2.08
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naphthalene (91-20-3)

Partition coefficient n-octanol/water (Log Pow)	3.3 Source: hsbdb
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12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

HP Code : HP5 - "Specific Target Organ Toxicity (STOT)/Aspiration Toxicity:" waste which can cause specific target organ toxicity either from a single or repeated exposure, or which cause acute toxic effects following aspiration.
HP7 - "Carcinogenic:" waste which induces cancer or increases its incidence
HP4 - "Irritant – skin irritation and eye damage:" waste which on application can cause skin irritation or damage to the eye.
HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for one or more sectors of the environment

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
Special provision(s) applied : 375	Special provision(s) applied : 969	Special provision(s) applied : A197	Special provision(s) applied : 375	Special provision(s) applied : 375

These substances when carried in single or combination packagings containing a net quantity per single or inner packaging of 5 l or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids, are not subject to any other provisions of ADR provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

14.1. UN number

UN 3082	UN 3082	UN 3082	UN 3082	UN 3082
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14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Hydrocarbons, C10, aromatics, >1% naphthalene)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Hydrocarbons, C10, aromatics, >1% naphthalene)	Environmentally hazardous substance, liquid, n.o.s. (CONTAINS : Hydrocarbons, C10, aromatics, >1% naphthalene)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Hydrocarbons, C10, aromatics, >1% naphthalene)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Hydrocarbons, C10, aromatics, >1% naphthalene)
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Transport document description

UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Hydrocarbons, C10, aromatics, >1% naphthalene), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Hydrocarbons, C10, aromatics, >1% naphthalene), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (CONTAINS : Hydrocarbons, C10, aromatics, >1% naphthalene), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Hydrocarbons, C10, aromatics, >1% naphthalene), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Hydrocarbons, C10, aromatics, >1% naphthalene), 9, III
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14.3. Transport hazard class(es)

9	9	9	9	9
				

14.4. Packing group

III	III	III	III	III
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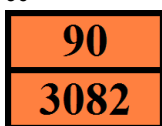
according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

ADR	IMDG	IATA	ADN	RID
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: M6
Special provisions (ADR)	: 274, 335, 375, 601
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Special packing provisions (ADR)	: PP1
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1, TP29
Tank code (ADR)	: LGBV
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Special provisions for carriage - Loading, unloading and handling (ADR)	: CV13
Hazard identification number (Kemler No.)	: 90
Orange plates	:



Tunnel restriction code (ADR)	: -
EAC code	: •3Z

Transport by sea

Special provisions (IMDG)	: 274, 335, 969
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: LP01, P001
Special packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1, TP29
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-F
Stowage category (IMDG)	: A

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y964
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 964
PCA max net quantity (IATA)	: 450L
CAO packing instructions (IATA)	: 964
CAO max net quantity (IATA)	: 450L
Special provisions (IATA)	: A97, A158, A197, A215
ERG code (IATA)	: 9L

Inland waterway transport

Classification code (ADN)	: M6
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Special provisions (ADN)	: 274, 335, 375, 601
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: M6
Special provisions (RID)	: 274, 335, 375, 601
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Special packing provisions (RID)	: PP1
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T4
Portable tank and bulk container special provisions (RID)	: TP1, TP29
Tank codes for RID tanks (RID)	: LGBV
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W12
Special provisions for carriage - Loading, unloading and handling (RID)	: CW13, CW31
Colis express (express parcels) (RID)	: CE8
Hazard identification number (RID)	: 90

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

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15.2. Chemical safety assessment

No additional information available

SECTION 16: Other information

Full text of H- and EUH-statements:

Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Asp. Tox. 1	Aspiration hazard, Category 1
Carc. 2	Carcinogenicity, Category 2
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Narcosis

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.