COVID-19 3D Print settings and resin protocol

AWAITING PROTOCAL DR. GRANT

COVID-19 3D Printed Swab Cleaning Protocol (Unsterile Clean Environment)	
	5 minute clean wash with <90% isopropyl alcohol (ultrasonic agitation preferred) 5 minutes wash with new clean alcohol <90% using (ultrasonic agitation preferred) Convection dry at 37C for 30 minutes
COVID	-19 3D Printed Swab Curing Protocol (Unsterile Clean Environment)
	Cure in UV curing box at 100% power capacity for 15 minutes Max upper temp limit set to 60C
COVID-19 3D Printed Swab Packaging Protocol (Unsterile Clean Environment)	
	Using nitrile gloved hands package in sterilization pouch for sterilization procedure
ETO Sterilization protocol (Sterile, Clean Environment)	
	Preconditioning and humidification Gas introduction Exposure Evacuation Air washes
Viral Transport Media Protocol (utilizing CDC guidelines) (Sterile, Clean Environment)	
From the WHO 2006 guidelines here is an alternative to commercial VTM:	
A suitable VTM for use in collecting throat and nasal swabs from human patients is prepared as follows:	
	Add 10g veal infusion broth and 2g bovine albumin fraction V to sterile distilled water (to 400 ml). Add 0.8 ml gentamicin sulfate solution (50 mg/ml) and 3.2 ml amphotericin B (250 μ g/ml) Sterilize by filtration.
COVID 19 Test Kit Assembly Protocol (Sterile, Clean Environment)	
	See attached SOP (COVID-19 Sample Collection Kit Assembly SOP ndf)

