

A methodology to understand and to forecast the total demand of well-established products

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Executive Summary



OBJECTIVES

- Propose a methodology to forecast the future demand
- Implement an automated tool
- Propose accurate forecasts



METHODOLOGY

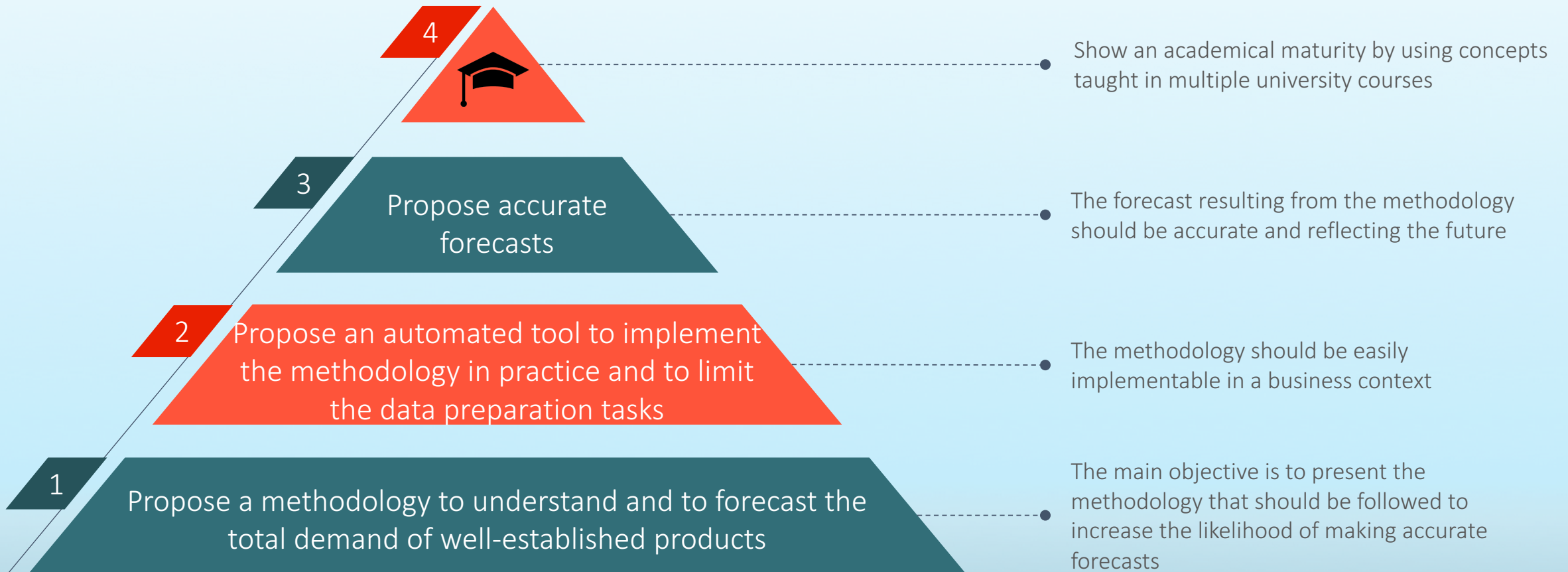
- A four step methodology
 - Take historical data
 - Generate the historical baseline
 - Forecast the future baseline
 - Forecast the final sales



RESULTS

- A precise methodology
- An automated tool taking the form of R functions regrouped in a package
- A possibility to use advanced forecasting methods without any specific knowledge
- A promising forecasting accuracy on the testing set

Objectives

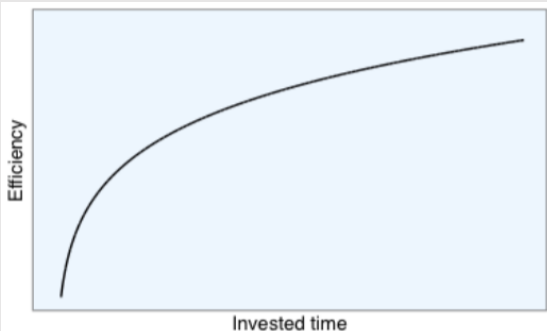


Trade-offs regarding the automated tool

Time Vs Efficiency

- “Unlimited” potential improvements...
- ...but the improvements become smaller and smaller

➤ Seek for an appropriate level of efficiency



Time Vs Accuracy

- “Unlimited” number of potential models to test...
- ...but each model takes time to be computed

➤ Test only models that are known to provide good forecasting accuracies

Automation Vs Control

- Loss of control for automated processes
- Inputting parameters is a manual work

➤ Anticipation of the user's needs
➤ Propose default values that can be changed
➤ Include intermediate results in the outputs of the function

Time Vs future time

Automation
 \approx
Investment

- Time invested today to win time tomorrow

➤ Implement feature if
time won tomorrow
 $>$
time spent today

Thesis added value

1

Presentation of a methodology that uses advanced statistical methods and that can be implemented in a business context

2

Implementation of a promotion detection algorithm to spot statistically past promotions, to remove their effects and to generate a baseline

3

Automation of the full process to do accurate forecasts using functions that split the data, tests multiple models, selects the best one, forecasts using this model and retrieves the multiple graphs

4

Creation of an R package that regroups the functions, document them and provide examples of their way of working



A lot of concepts and of models were developed by Rob J Hyndman in his book *Forecasting: Principles and Practice* (Hyndman & Athanasopoulos (2018)). My work hasn't the pretention to improve any of the models nor to come up with new statistical concepts but focuses on the automation and business implementation.

METHODOLOGY

Methodology

Step 1

Taking historical sales data

Collecting historical sales data

Uploading the data on R

Step 2

Generating the historical baseline

Spotting statistically external impactors and removing their effects

Applying a smoother to cancel phasing effects

baseline()

Step 3

Forecasting the future baseline

Taking the historical baseline and training machine learning and time series models

Selecting the model that leads to the best accuracy on the testing set

predict_baseline()
or
baseline() + predict_sales()

Step 4

Forecasting the future final sales

Taking the forecasted baseline and manually adding the external impactors

Alternative: directly predicting the final sales without using the baseline methodology

predict_baseline() + impactors
or
predict_sales()

R implementation

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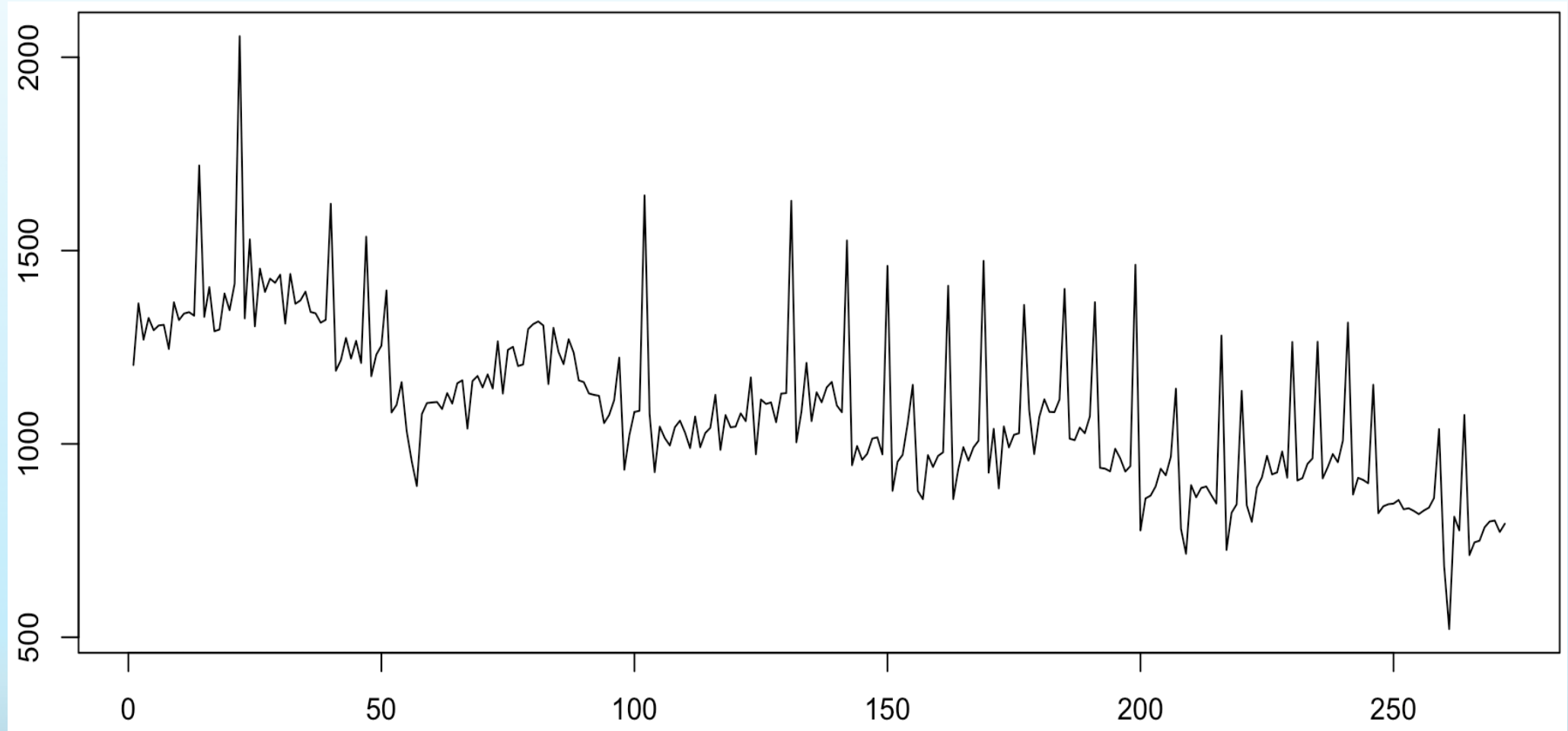
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Example: Step 1



Simple plot of historical sales data of a product that is subject to promotions

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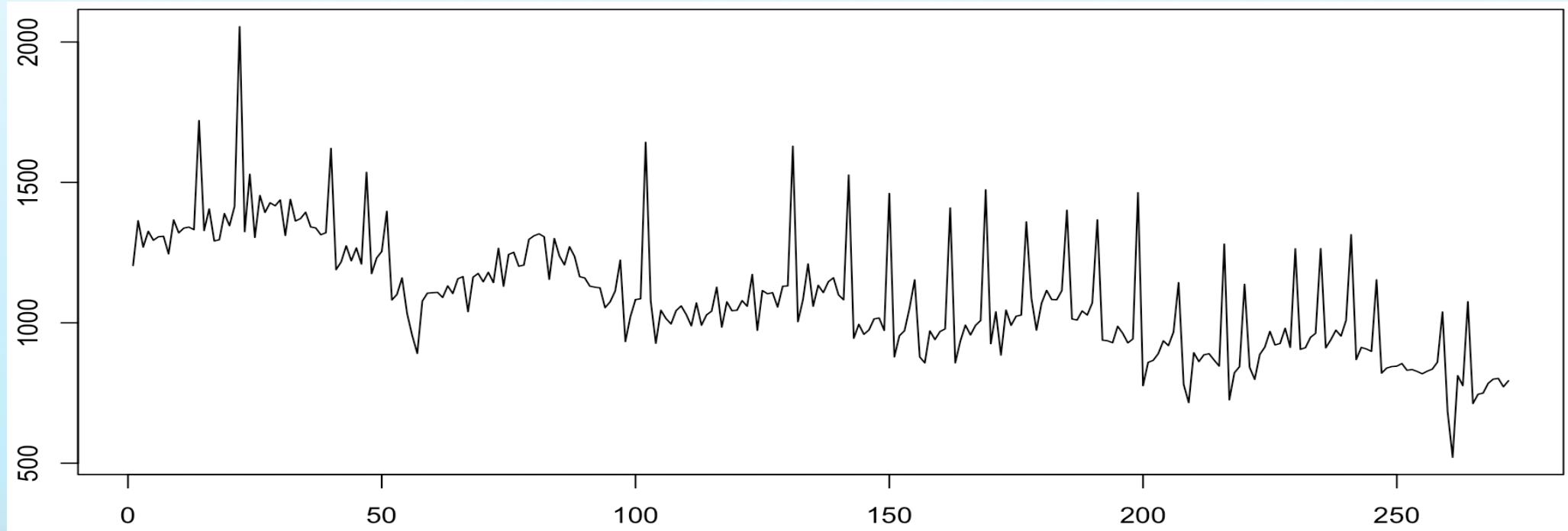
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R implementation

Example: Step 2

Baseline: The expected value of a time series given that it is not subject to any promotion, external impactor or phasing effect.

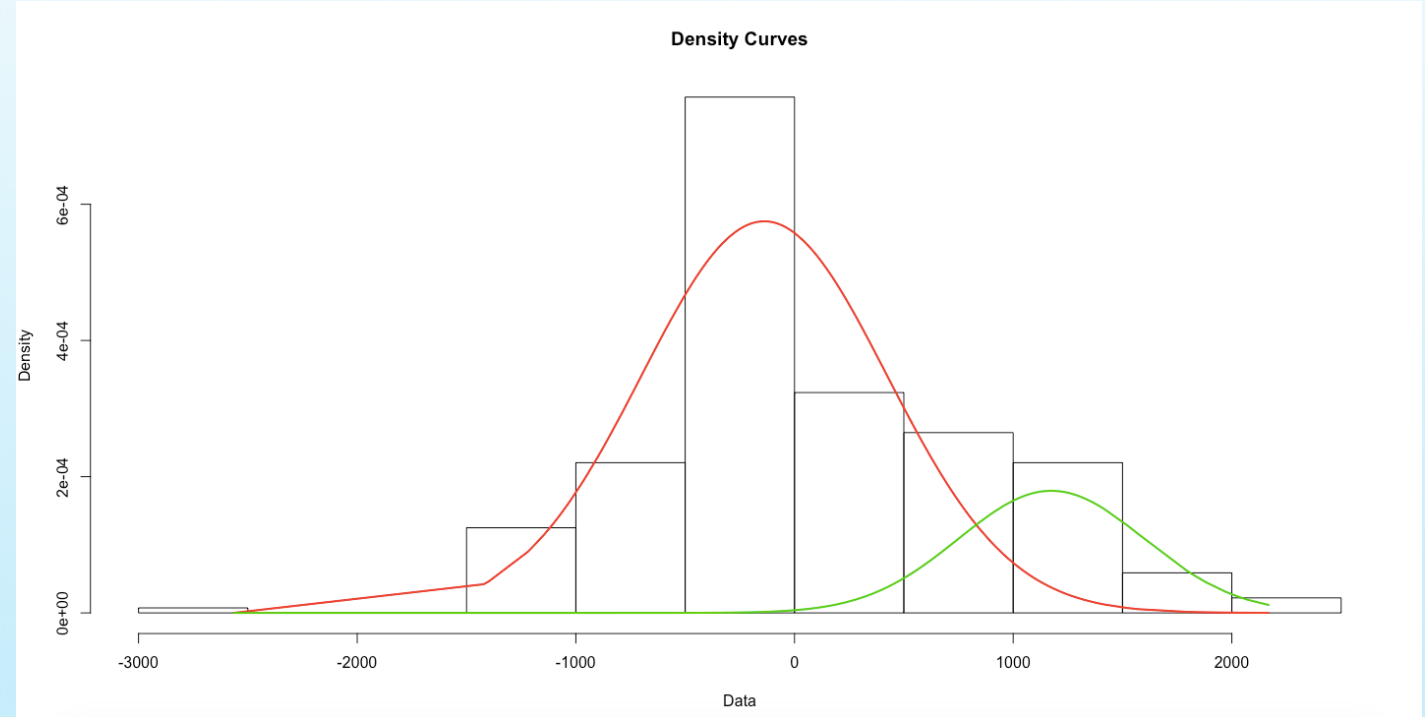


Residuals: The difference between the actuals and their moving median.

Step 2 – Generating the baseline

1) Removing external impactors effects

- Spotting the external impactors (peaks of demand) that have a significant impact statistically (*mixtools* package)
- Removing their effect

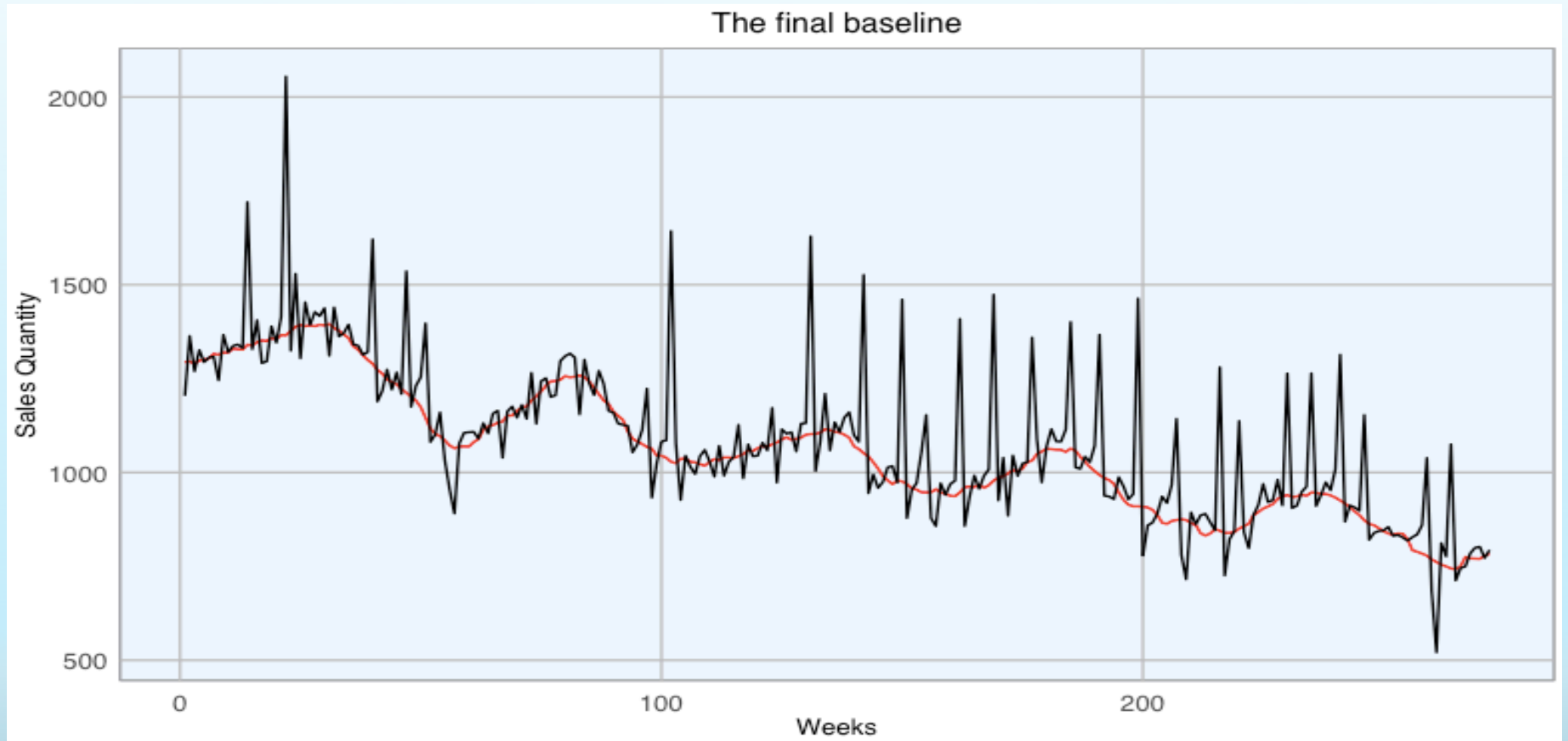


2) Apply a smoother to remove phasing effects

This process is automated in the *baseline()* function

Note that the graph is not the one of the product taken as example. It has been used here for illustration purposes only

Example: Step 2



The result of the *baseline()* function applied to the historical data of a product facing promotions

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R implementation

Step 3 – Forecasting the future baseline

1 Take the historical baseline

2 Create a training set and a testing set

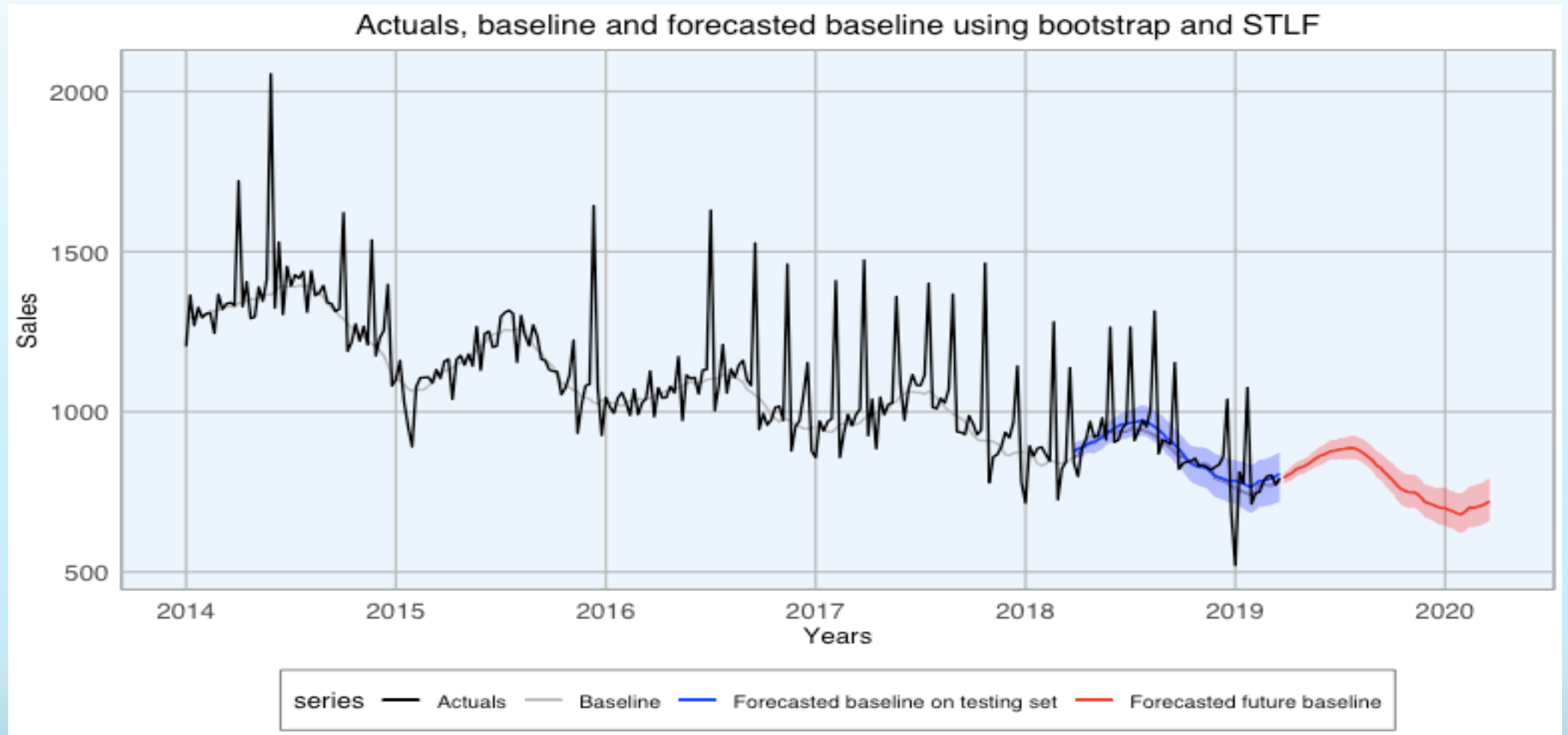
3 Train multiple time series and machine learning models

4 Evaluate the accuracy of the trained model on the testing set

5 Select the model that performs the best to predict the future baseline

This process is automated in the *predict_baseline()* function

Example: Step 3



The result of the `predict_baseline()` function

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R implementation

Step 4 – Forecasting the final sales

Option 1: Manually adding impactors to the baseline

1. Estimate the effects of external impactors based on:
 - Managerial inputs
 - Residuals (difference between the actuals and the baseline)
 - Linear regressions
2. Add these effects to the baseline

Clear and precise
Helps to understand external events / promotions
impacts / stocking effects / account switching

Additional manual work



Option 2: Directly predicting the final sales

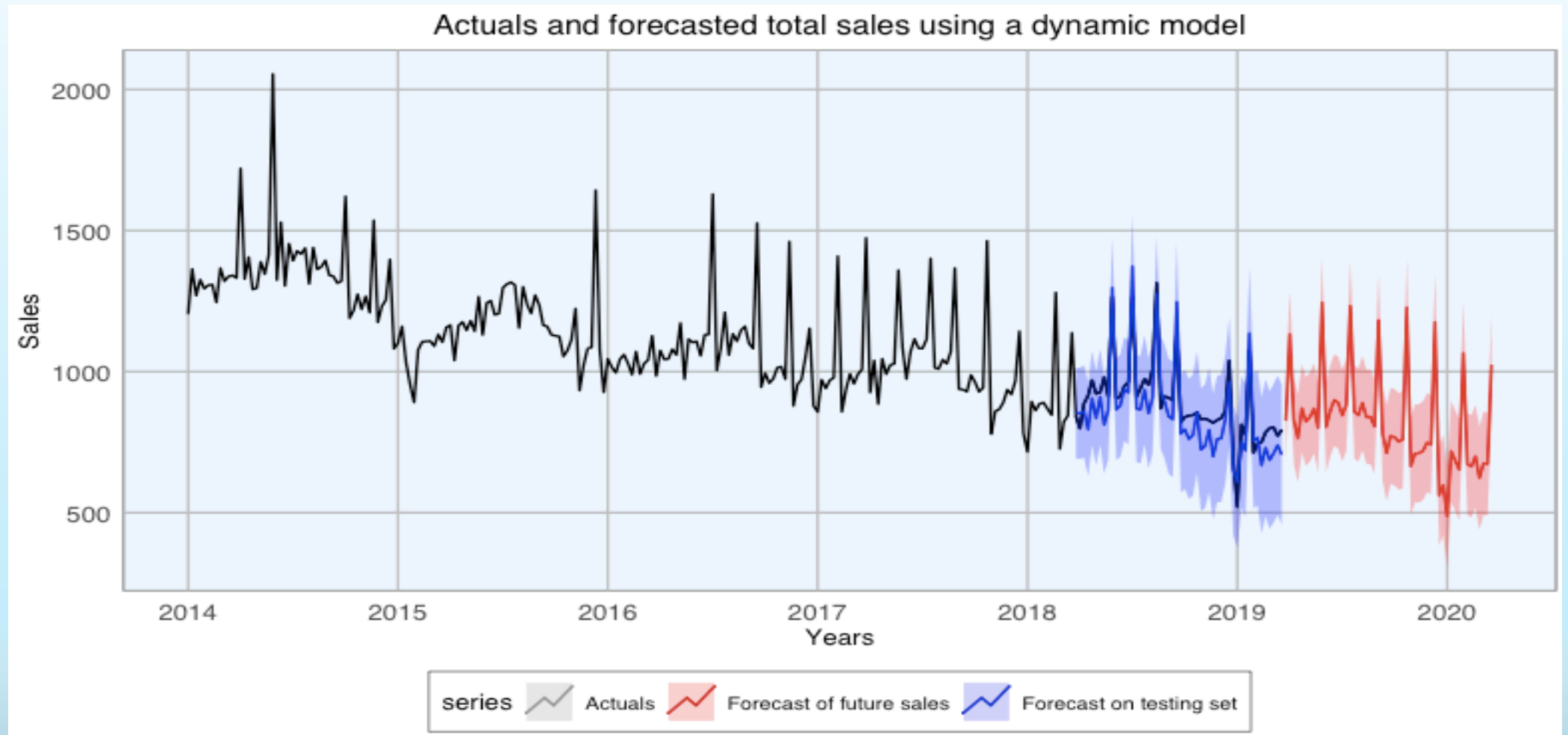
1. Forgetting about the baseline methodology
2. Directly predict the final sales of a product by only performing the “Step 3” presented previously

This process is automated in the *predict_sales()* function

Completely automated

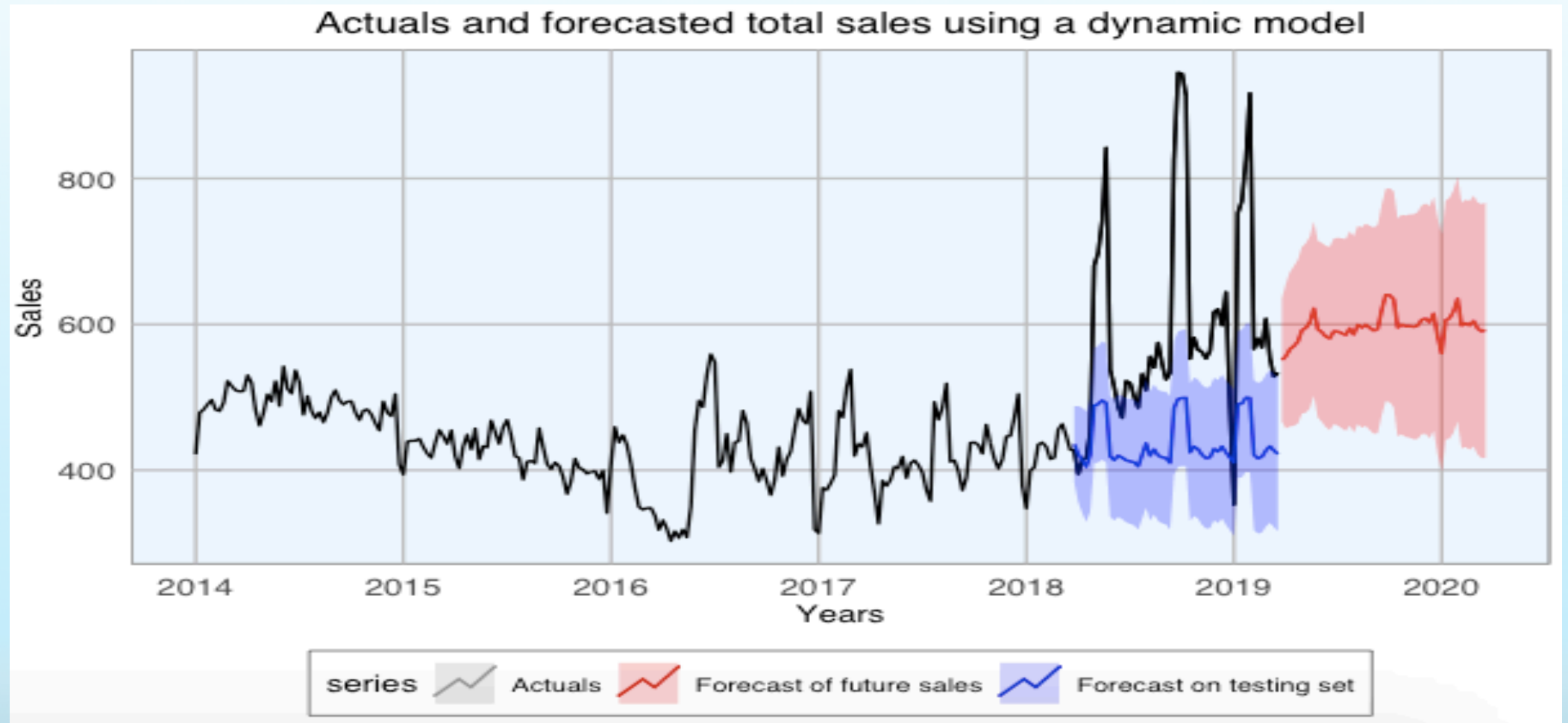
Can lead to inaccurate results
Doesn't smooth the results
Restricts the analysis to a dynamic model

Example: Step 4 – option 2



The result of the *predict_sales()* function

Example: Step 4 – option 2



The result of the *predict_sales()* function that doesn't lead to accurate results

RESULTS

Used data



Weekly
scanning
data



From 2014
To
W12 of 2019



For each brand
In each
account

19 products subject to promotions

54 products not subject to promotions

4 different scenarios

Different scenarios

Used functions

Obtained accuracy

1

2

3

4

Promotions

No promotions

All automated

Baseline + impactors

Baseline (final sales)

Final sales

predict_sales(...)
promo_done = TRUE
xreg = ...

predict_baseline (...)
+ manual impactors

predict_baseline (...)

predict_sales(...)

89%

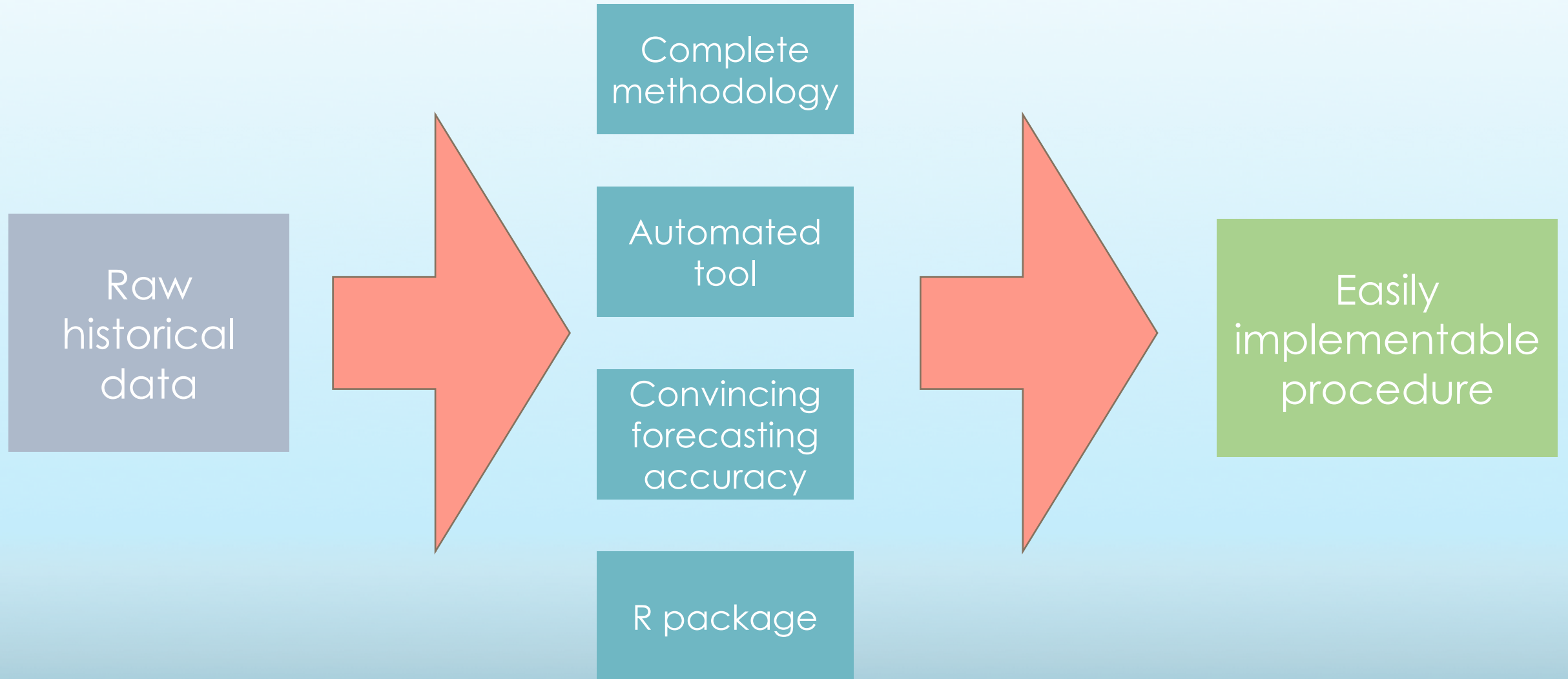
96%

97%

93%

CONCLUSION

Outputs of the thesis



Limitations and recommendations

POTENTIAL ISSUES

- Sufficient amount of data should be provided
- The tool has been built to take into account all kind of seasonality but has been tested mainly on weekly data

POSSIBLE IMPROVEMENTS

→ Implementation of a continuous improvement policy

ACCURACY ESTIMATION

- The accuracy estimation might be biased
- It selects the best model and takes this accuracy for granted

POSSIBLE IMPROVEMENTS

→ Creating a second testing set

TIME CONSUMPTION

- The functions of the package run the whole methodology
- It can take multiple minutes to be ran for each product

POSSIBLE IMPROVEMENTS

→ Identify and use only the best model
→ Explore new ways to reduce the time consumption

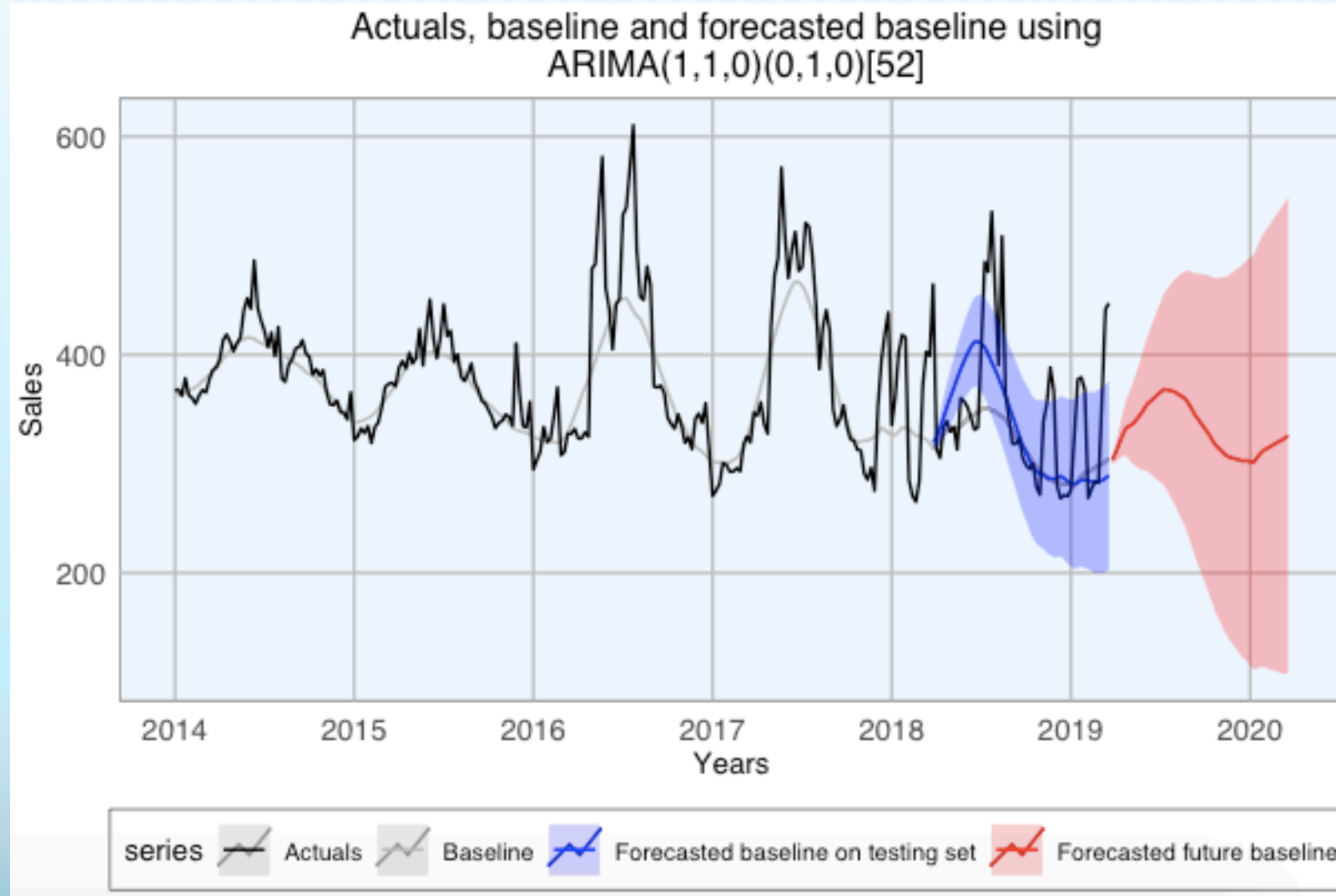
USER INTERFACE

- The user has to run the analysis on R
- Basic knowledge is assumed

POSSIBLE IMPROVEMENTS

→ Propose an adequate user interface (Shiny App, website, etc.)

Limitations



**THANK
YOU**

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