

DET	QTY	DESCRIPTION	REMARKS
1	1	BOTTOM PLATE 8"x10"x1.125"	AISI 1020 STEEL, COLD ROLED
2	6	REST BUTTONS	CARR LANE CL-1-RB
3	4	LOCATORS	CARR LANE CL-9-RP
4	4	SOCKET HEAD CAP SCREW #10-32 TAPPED HOLE	STOCK
5	2	SWING BOLTS	CARR LANE CL-2-SB
6	2	SPRING PLATE 1.75"x2x0.375"	AISI 1020 STEEL, COLD ROLLED
7	2	SPRING STOP BUTTONS FLAT-FACE (TYPE C)	CARR LANE CL-20C-SSB
10	1	TOP PLATE 8"x10"X0.75"	TOP PLATE
11	2	HAND KNOBS	CARR LANE, ALLUMINUM, CL-90-HK-9
12	1	DOWEL PINS 0.625"x3.5"	STOCK
13	2	SOCKET HEAD SHOULDER SCREWS 0.5x1.75-N	STOCK
14	3	HEAD PRESS-FIT BUSHINGS	CARR LANE H-40-6
15	1	DOWEL PINS 0.75"x3.5"	STOCK

				UNLESS OTHERWISE SPECIFIED:				NAME		DATE		CENTENNIAL COLLEGE			
				DIMENSIONS ARE IN INCHES		DRAWN		TRUC DAU		02/14/2019		TITLE: DRILLING JIG			
				TOLERANCES:		CHECKED									
				FRACTIONAL ±		ENG APPR.									
				ANGULAR: MACH ± BEND ±		MFG APPR.									
				TWO PLACE DECIMAL ±		Q.A.						SIZE B			
				THREE PLACE DECIMAL ±		COMMENTS:									
				INTERPRET GEOMETRIC TOLERANCING PER:											
				MATERIAL											
				FINISH											
NEXT ASSY		USED ON													
APPLICATION				DO NOT SCALE DRAWING				SCALE:1:4				WEIGHT:		SHEET 1 OF 1	

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