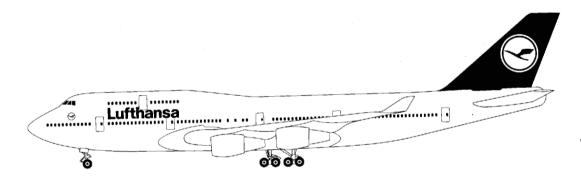
Training Manual

B747-430

ATA 49
Practical Training
Handbook



WF-12-E/M

Ausgabe: 07.95 Nur zur Schulung

Lufthansa
TECHNISCHE SCHULUNG

Bestellnr:

DLH B747-4 49 PTH



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Lufthansa Technical Training GmbH

Lufthansa Base Frankfurt

D-60546 Frankfurt/Main

Tel. +49 69 / 696 41 78

Fax +49 69 / 696 63 84

Lufthansa Base Hamburg

Weg beim Jäger 193

D-22335 Hamburg

Tel. +49 40 / 5070 24 13

Fax +49 40 / 5070 47 46

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ATA 49 AIRBORNE AUXILIARY POWER STUDENT PACED PRACTICAL TRAINING ITEMS

B-1-M QUALIFICATION

B-12-M QUALIFICATION

SP - PRAXIS LOCATION:

- APU im Lager (Tor 23) oder
- APU in der Triebwerkwerkstatt oder
- · APU im Flugzeug

APU AIR INLET SYSTEM:

- APU AIR INLET DOOR
- APU AIR INLET DOOR ACTUATOR / HOUSING
- APU AIR INLET DOOR POSITION SWITCH

BOROSKOP ACCESS

EXHAUST SYSTEM

APU OIL SYSTEM:

- APU OIL PUMP
- APU OIL FILTER
- APU OIL PRESSURE REGULATING VALVE
- FUEL COOLED OIL COOLER (FCOC)
- AIR COOLED OIL COOLER (ACOC)
- MAIN OIL TEMPERATURE SENSOR
- LOW OIL PRESSURE SWITCH
- OIL FILTER DIFF. PRESSURE INDICATOR
- OIL LEVEL SENSOR

LGB-/AGB CHIP DETECTOR

APU FUEL SYSTEM

- APU FUEL PUMP
- APU FUEL METERING UNIT (FMU)
- FLOW DIVIDER AND DUMP VALVE
- FUEL MANIFOLD AND NOZZLES

APU COOLING AIR SYSTEM:

- P-3 FILTER
- DIVERTER VALVE CONTROL
- RATE SENSOR
- DIVERTER VALVE
- IGV ACTUATOR

APU DRAIN SYSTEM COMPONENTS

IGNITION AND STARTING SYSTEM:

- STARTER MOTOR
- IGNITION EXCITER

IGNITION PLUGS

APU CONTROLS :

- APU CONTROLLER
- N1 SPEED SENSOR
- N2 SPEED SENSOR
- T6 TRIM UNIT
- S/N IDENTIFICATION UNIT
- P1 INLET PRESSURE SENSOR
- 71 INLET TEMPERATURE SENSOR
- T1.2 LOAD COMPRESSOR INLET TEMPERA-TURE SENSOR
- T1.3 LOAD COMPRESSOR OUTLET TEMPE-RATURE SENSOR
- T6 EXHAUST GAS THERMOCOUPLES
- APU CURRENT TRANSFORMER

STUDENT PACES PREATICAL TRAINING ITEMS

B-1-E QUALIFICATION

B-12-E QUALIFICATION

SP - PRAXIS LOCATION:

- APU im Lager (Tor 23) oder
- APU in der Triebwerkwerkstatt oder
- · APU im Flugzeug

APU AIR INLET SYSTEM:

- APU AIR INLET DOOR
- APU AIR INLET DOOR ACTUATOR / HOUSING
- APU AIR INLET DOOR POSITION SWITCH

APU OIL SYSTEM:

- MAIN OIL TEMPERATURE SENSOR
- LOW OIL PRESSURE SWITCH
- OIL FILTER DIFF. PRESSURE INDICATOR
- OIL LEVEL SENSOR

APU FUEL SYSTEM

- APU FUEL PUMP
- APU FUEL METERING UNIT (FMU)
- FLOW DIVIDER AND DUMP VALVE
- FUEL MANIFOLD AND NOZZLES

APU COOLING AIR SYSTEM:

- P-3 FILTER
- DIVERTER VALVE CONTROL
- RATE SENSOR
- DIVERTER VALVE
- IGV ACTUATOR

IGNITION AND STARTING SYSTEM:

- STARTER MOTOR
- IGNITION EXCITER
- IGNITION PLUGS

APU CONTROLS:

- APU CONTROLLER
- N1 SPEED SENSOR
- N2 SPEED SENSOR
- T6 TRIM UNIT
- S/N IDENTIFICATION UNIT
- P1 INLET PRESSURE SENSOR
- 71 INLET TEMPERATURE SENSOR
- T1.2 LOAD COMPRESSOR INLET TEMPERA-TURE SENSOR
- T1.3 LOAD COMPRESSOR OUTLET TEMPE-RATURE SENSOR
- T6 EXHAUST GAS THERMOCOUPLES
- APU CURRENT TRANSFORMER

AUXILIARY POWER UNIT

49-11

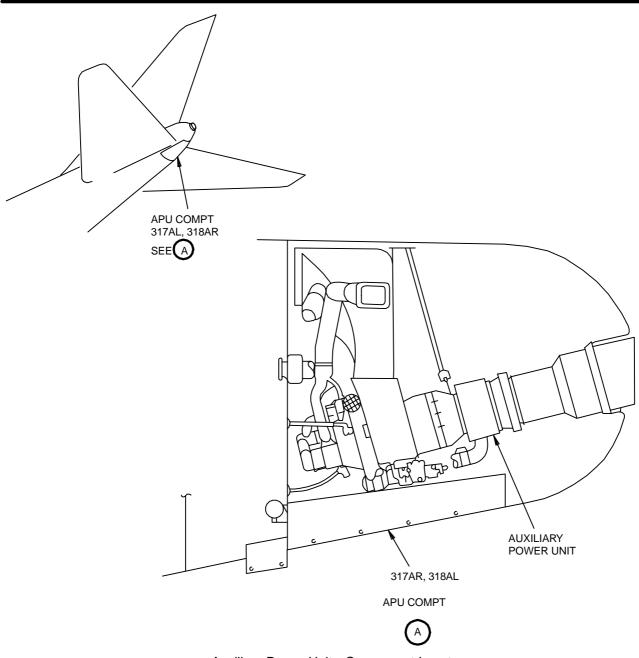
ATA 49 AIRBORNE AUXILIARY POWER

49-11 AUXILIARY POWER UNIT

AUXILIARY POWER UNIT

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
AUXILIARY POWER UNIT		1	317AL,318AR, APU COMPT	49-11-01

Auxiliary Power Unit - Component Index Figure 101



Auxiliary Power Unit - Component Locator Figure 102

Figure 1 AUXILIARY POWER UNIT - COMPONENT LOCATOR

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49-13 APU AIR INLET SYSTEM

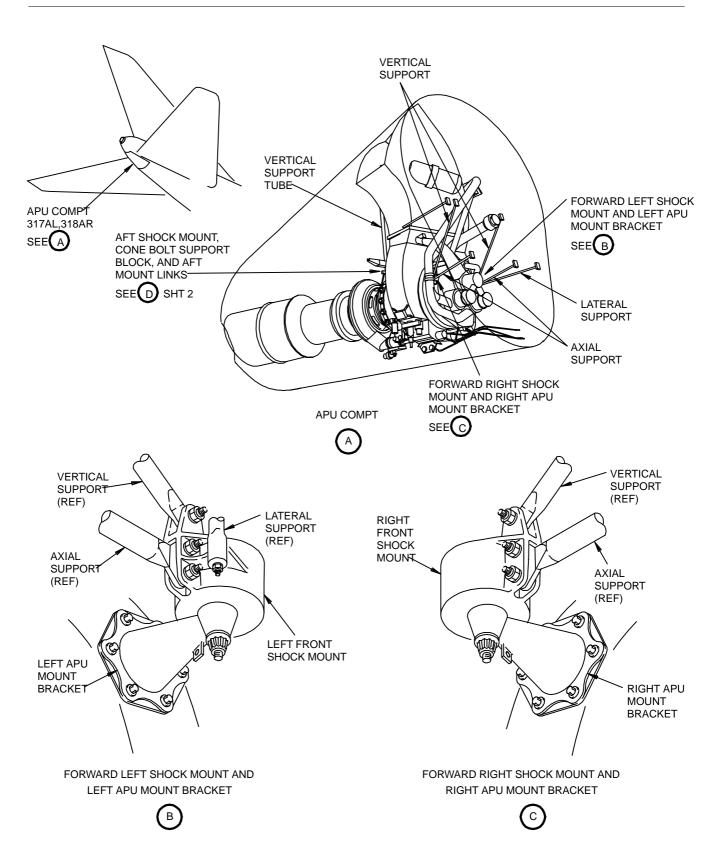
<u>APU MOUN</u>TS

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
BLOCK - CONE BOLT SUPPORT	2	1	317AL,318AR, APU COMPT	49-13-06
BRACKET - APU MOUNT	1	2	317AL,318AR, APU COMPT	49-13-03
LINK - AFT MOUNT	2	2	317AL,318AR, APU COMPT	49-13-07
SHOCKMOUNT - LEFT FRONT	1	1	317AL,318AR, APU COMPT	49-13-01
SHOCKMOUNT - RIGHT FRONT	1	1	317AL,318AR, APU COMPT	49-13-01
SHOCKMOUNT - AFT	2	1	317AL,318AR, APU COMPT	49-13-05
SUPPORT - AXIAL	1	2	317AL,318AR, APU COMPT	49-13-00
SUPPORT - LATERAL	1	1	317AL,318AR, APU COMPT	49-13-00
SUPPORT - VERTICAL	1	2	317AL,318AR, APU COMPT	49-13-00
TUBE - VERTICAL SUPPORT	1	1	317AL,318AR, APU COMPT	49-13-04

APU Mounts - Component Index Figure 101

Figure 2 APU MOUNTS - COMPONENT INDEX

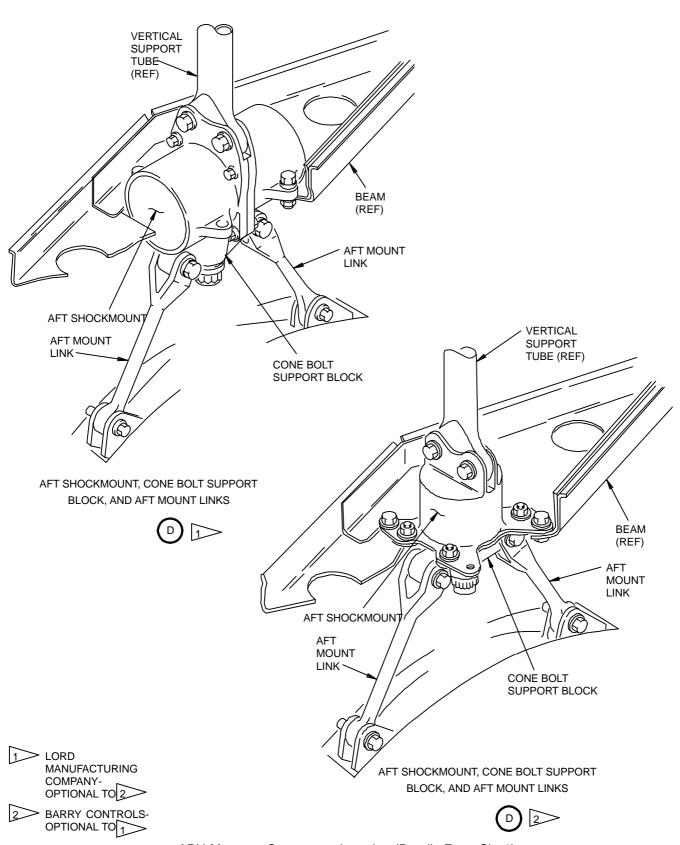
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APU Mounts - Component Location Figure 102 (Sheet 1)

Figure 3 APU MOUNTS - COMPONENT LOCATION

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APU Mounts - Component Location (Details From Sht 1) Figure 102 (Sheet 2)

Figure 4 APU MOUNTS - COMPONENT LOCATION

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49-15 APU AIR INLET SYSTEM

APU AIR INLET

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
ACTUATOR - AIR INLET DOOR, M83 CIRCUIT BREAKERS - APU INLET DOOR, C389 APU START, C8816 CONTROLLER - (REF 49-61-00, FIG. 101) APU, M7847	1 2	1 1 1	317AL,318AR, APU COMPT 835L, AFT EQUIP CTR E8, P83	49-15-04 * *
APU, M7847 DOOR - AIR INLET DUCT - AIR INLET RELAYS - (REF 31-01-15, FIG. 101) AIR/GND, R359 APU INLET CLOSED, R460 APU INLET OPEN, R461 APU INLET DRIVE, R7176 RELAY - (REF 31-01-36, FIG. 101) EXT SHT DN, R7204	1 1	1 1	317AL,318AR, APU COMPT 317AL,318AR, APU COMPT	49-15-03 49-15-00
RELAY - (REF 31-01-39, FIG. 101) SYSTEM PRIMARY AIR/GND, R263 SEAL - AIR INLET DUCT SWITCH - APU DOOR POSITION, S1598 UNIT - (REF 31-61-00, FIG. 101) C EICAS INTERFACE, M7352 L EICAS INTERFACE, M7353 R EICAS INTERFACE, M7351	1 1	1 1	317AL,318AR, APU COMPT 317AL,318AR, APU COMPT	49-15-02 49-15-05

^{*} SEE WDM EQUIPMENT LIST

APU Air Inlet - Component Index Figure 101

Figure 5 APU AIT INLET - COMPONENT INDEX



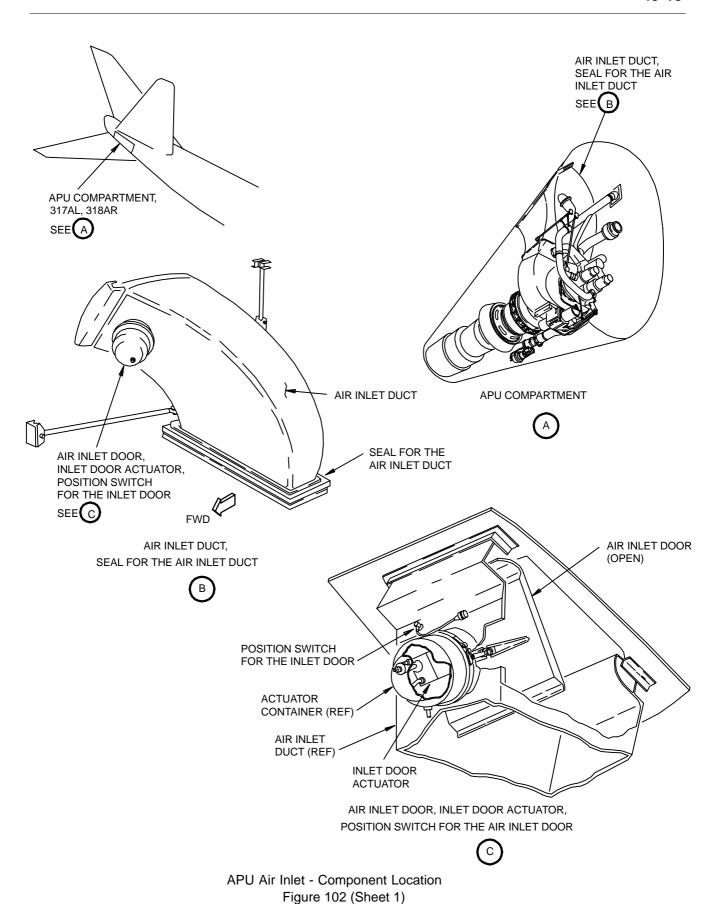
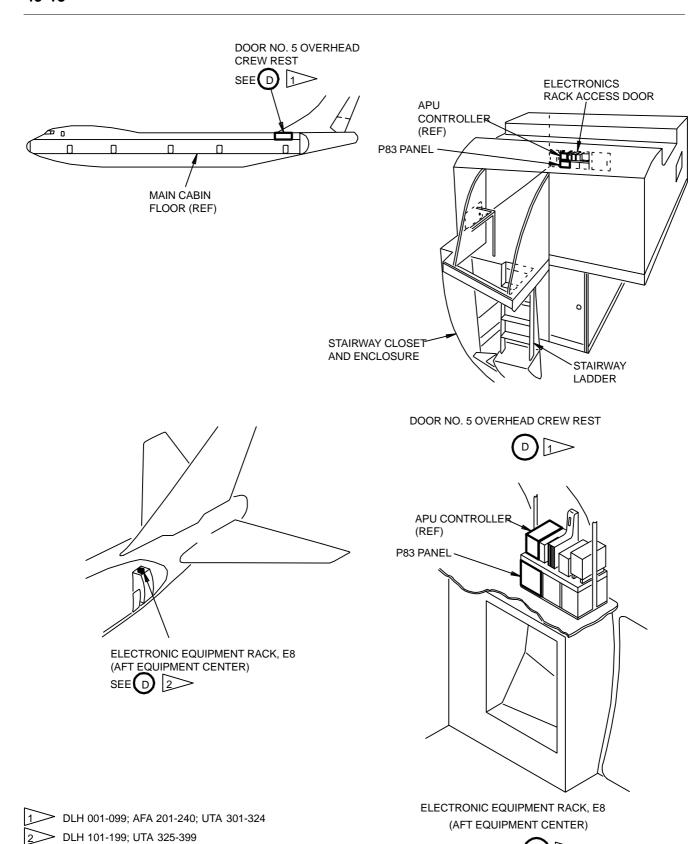


Figure 6 APU AIR INLET - COMPONENT LOCATION

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APU Air Inlet - Component Location Figure 102 (Sheet 2)

Figure 7 APU AIR INLET - COMPONENT LOCATION



49-16 APU DRAINS AND VENTS

AIRBORNE AUXILIARY POWER APU DRAINS AND VENTS

49-16

APU DRAINS AND VENTS

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
ARRESTER - APU FUEL DRAIN FLAME DRAIN - AFT APU FUEL LINE SHROUD MAST - APU DRAIN VALVE - COMBUSTION CHAMBER DRAIN	 	1 1 1	315AL, ACCESS DOOR 315AL, ACCESS DOOR 315AL, ACCESS DOOR 317AL,318AR, APU COMPT	49-16-00 49-16-00 49-16-03 49-16-01

APU Drains and Vents - Component Index Figure 101

Figure 8 APU DRAINS AND VENTS - COMPONENT INDEX



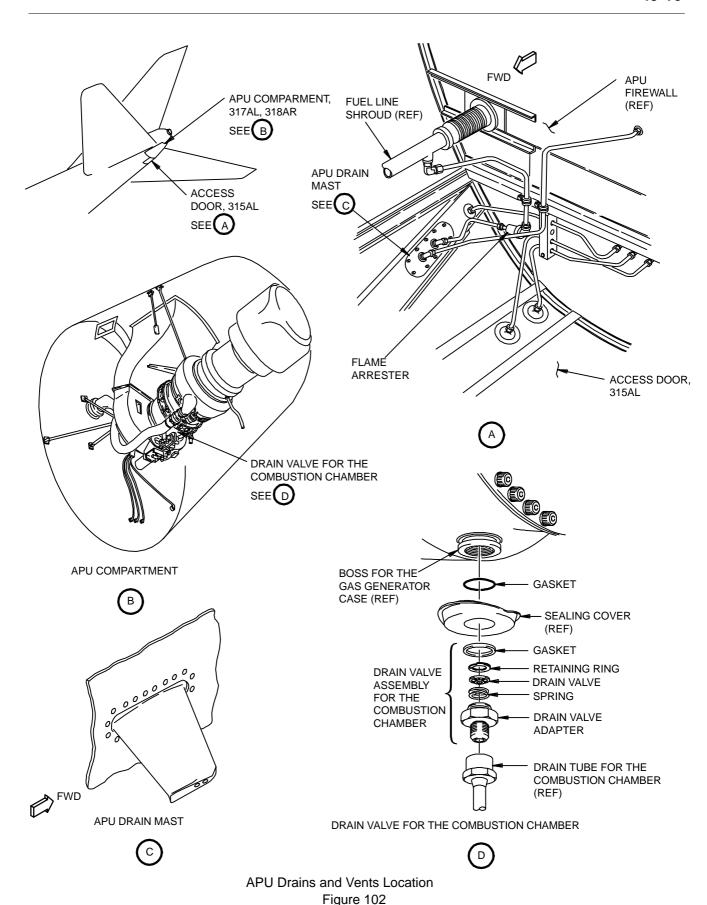


Figure 9 APU DRAINS AND VENTS LOCATION

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49-27 APU ENGINE LUBRICATION SYSTEM

AIRBORNE AUXILIARY POWER APU ENGINE LUBRICATION SYSTEM

49-27

APU ENGINE LUBRICATION SYSTEM

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
DETECTOR - APU ACCESSORY GEARBOX CHIP DETECTOR - APU LOAD GEARBOX CHIP ELEMENT - OIL FILTER	 	1 1 1	317AL,318AR, APU COMPT 317AL,318AR, APU COMPT 317AL,318AR, APU COMPT	49-27-04 49-27-04 49-27-03

APU Engine Lubrication System - Component Index Figure 101

Figure 10 APU ENGINE LUBRICATION SYSTEM - COMPONENT INDEX



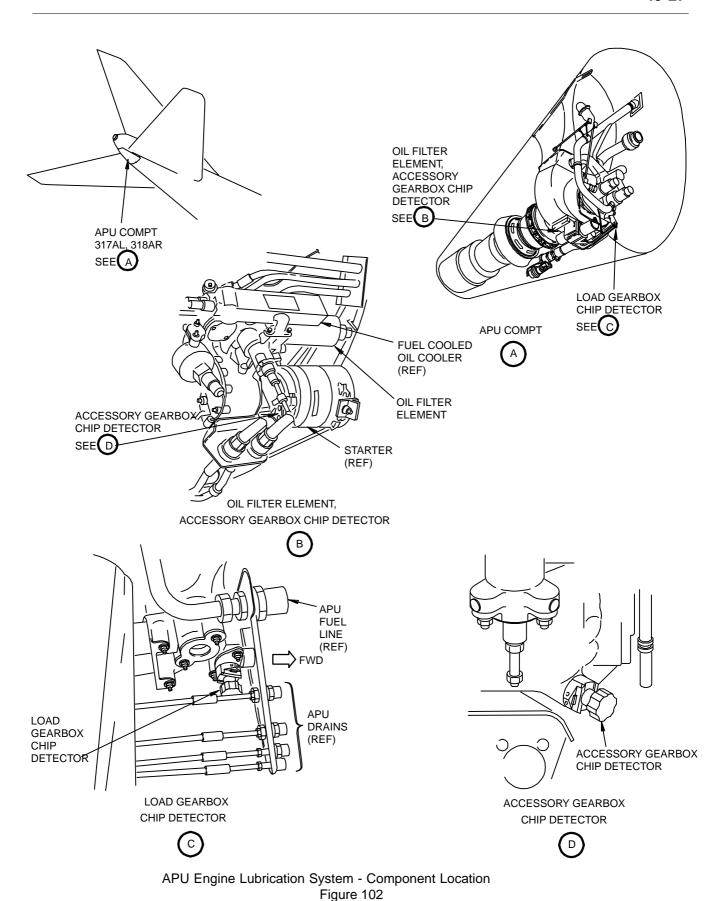


Figure 11 APU ENGINE LUBRICATION SYSTEM - COMPONENT LOCATION

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49-31 APU ENGINE FUEL SYSTEM

APU FUEL SYSTEM

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
ADAPTER - FUEL METERING ADAPTERS - FUEL NOZZLE COOLER - (REF 49-91-00, FIG. 101) FUEL COOLED OIL FILTER - FUEL PUMP INLET FILTER - FUEL PUMP OUTLET INDICATOR - FUEL FILTER BYPASS MANIFOLD - FUEL PRIMARY MANIFOLD - FUEL SECONDARY PUMP- FUEL UNIT - FUEL METERING VALVE - FLOW DIVIDER AND DUMP		1 14 1 1 1 1 1 1	317AL,318AR, APU COMPT 317AL,318AR, APU COMPT	49-31-02 49-31-04 49-31-00 49-31-05 49-31-04 49-31-04 49-31-03 49-31-01 49-31-00

APU Fuel System - Component Index Figure 101

Figure 12 APU FUEL SYSTEM - COMPONENT INDEX



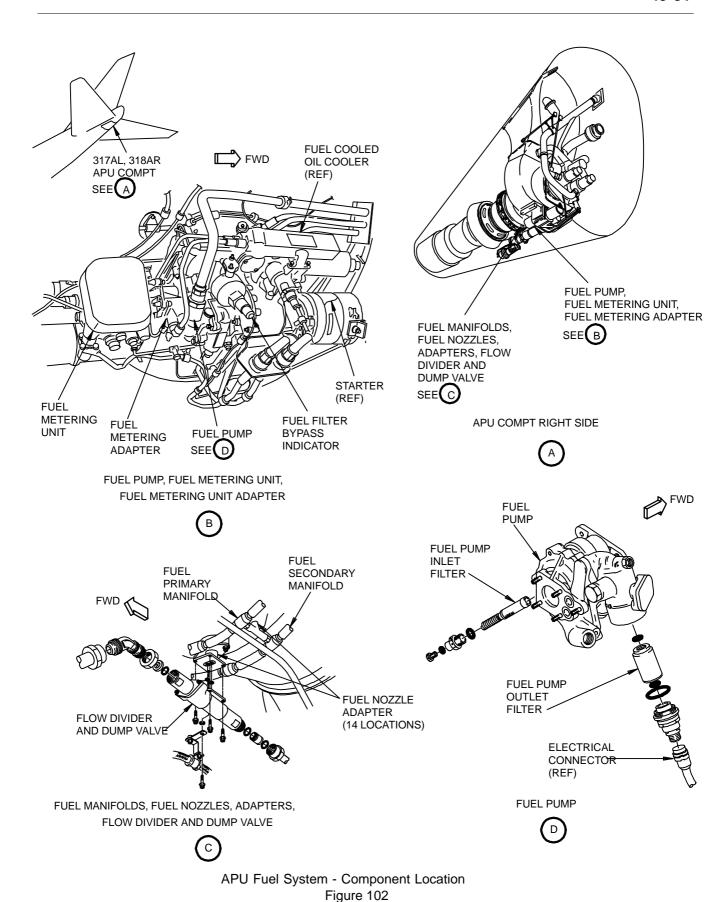


Figure 13 APU FUEL SYSTEM - COMPONENT LOCATION

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49-41 APU STARTING AND IGNITION SYSTEM

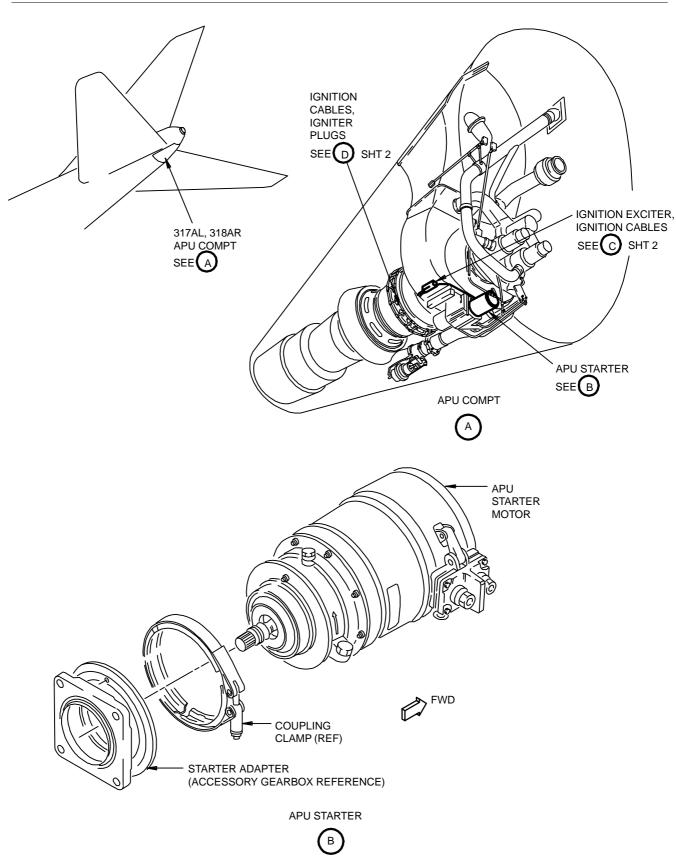
APU STARTING AND IGNITION

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
CABLES - IGNITION CIRCUIT BREAKERS - APU START. C8816	2 2	2	317AL,318AR, APU COMPT 835L, AFT EQUIP CTR, P83	49-41-01 *
CONTACTOR - APU CRANK, R7184 CONTROLLER - (REF 49-61-00, FIG. 101) APU, M7847 DIODE - (REF 31-01-06, FIG. 101) M3555 DIODE - (REF 31-01-39, FIG. 101) M4575 M4590	2	1	835L, AFT EQUIP CTR, P183	*
EXCITER - IGNITION MODULE - (REF 24-20-00, FIG. 101) ELEC SYSTEM CONT. M7307	2	1	317AL,318AR, APU COMPT	49-41-03
MOTOR - STARTER, M3194 PLUG - IGNITER RELAY - (REF 31-01-06, FIG. 101) APU START LATCH, R7730 RELAY - (REF 31-01-15, FIG. 101) APU INLET DOOR, R7176 APU START, R7188 RELAY - (REF 31-01-39, FIG. 101) APU FAULT, R7198 APU FUEL CONTROL, R7200	1 2	1 2	317AL,318AR, APU COMPT 317AL,318AR, APU COMPT	49-41-01 49-41-04

^{*} SEE WDM EQUIPMENT LIST

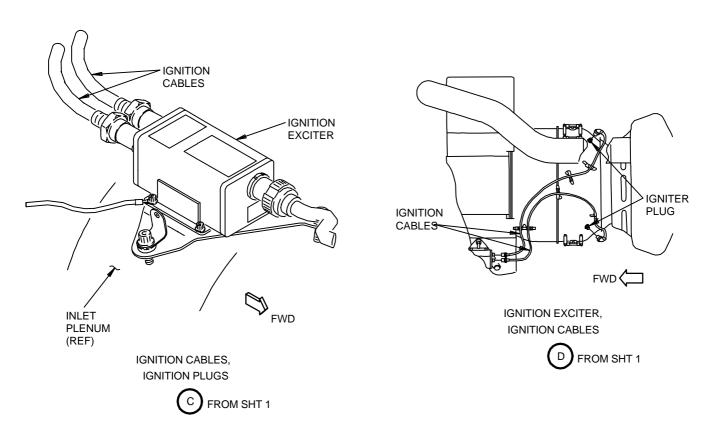
APU Starting and Ignition - Component Index Figure 101

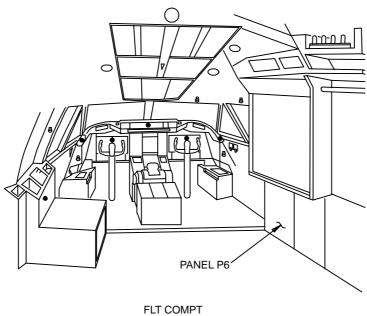
Figure 14 APU STARTING AND IGNITION - COMPONENT INDEX



APU Starting and Ignition - Component Location Figure 102 (Sheet 1)

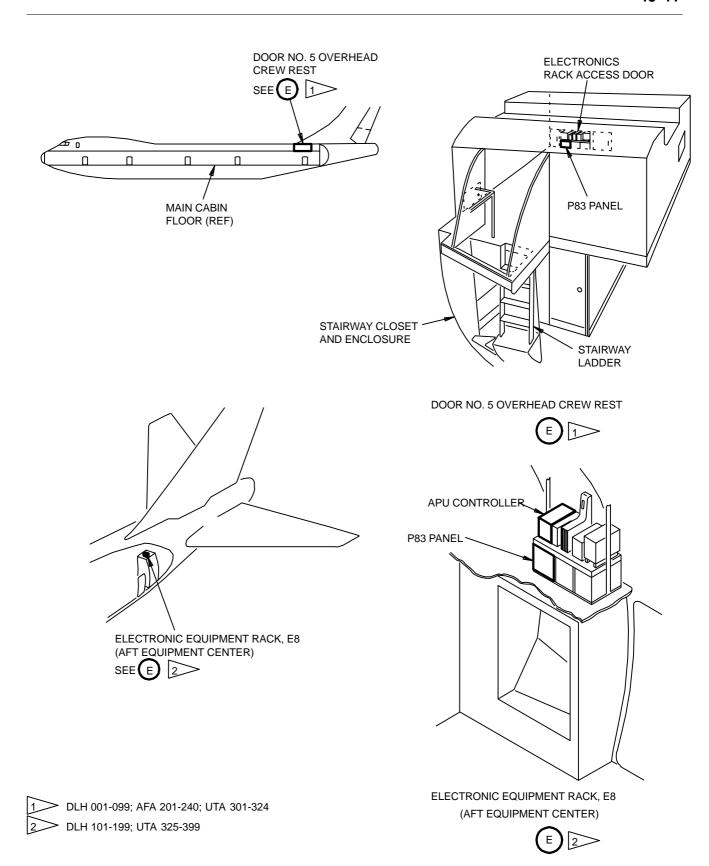
Figure 15 APU STARTING AND IGNITION - COMPONENT LOCATION





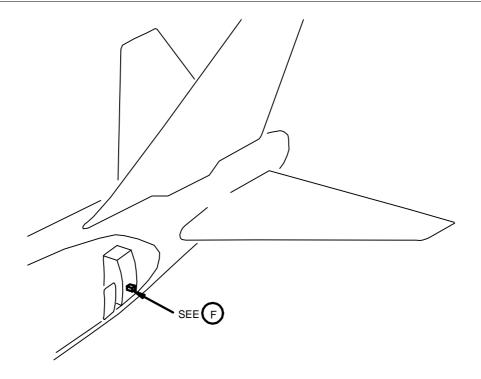
APU Starting and Ignition - Component Location Figure 102 (Sheet 2)

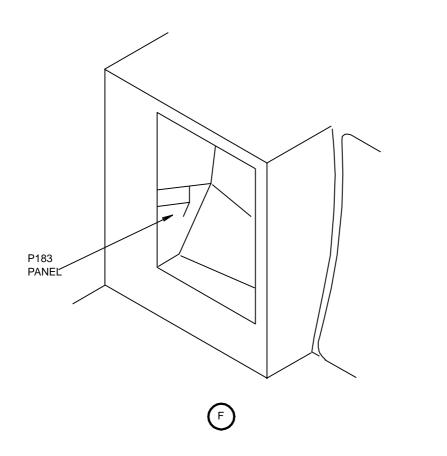
Figure 16 APU STARTING AND IGNITION - COMPONENT LOCATION



APU Starting and Ignition - Component Location Figure 102 (Sheet 3)

Figure 17 APU STARTING AND IGNITION - COMPONENT LOCATION





APU Starting and Ignition - Component Location Figure 102 (Sheet 4)

Figure 18 APU STARTING AND IGNITION - COMPONENT LOCATION

49-51 APU COOLING AIR SYSTEM

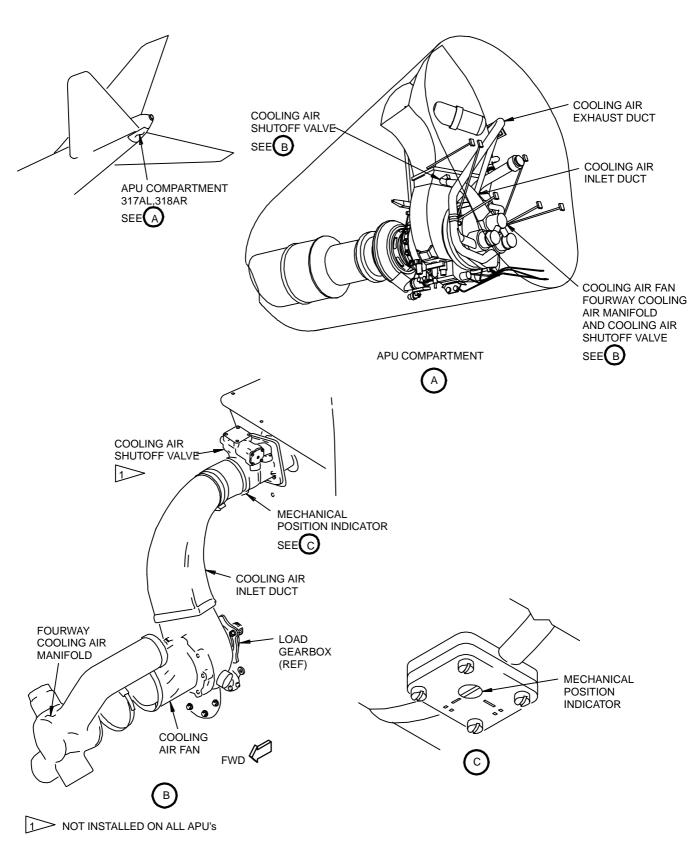
APU COOLING AIR SYSTEM

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
DUCT - COOLING AIR EXHAUST DUCT - COOLING AIR INLET FAN - COOLING AIR MANIFOLD - FOURWAY COOLING AIR VALVE - COOLING AIR SHUTOFF	 	1 1 1 1	317AL,318AR, APU COMPT 317AL,318AR, APU COMPT 317AL,318AR, APU COMPT 317AL,318AR, APU COMPT 317AL,318AR, APU COMPT	49-51-00 49-51-00 49-51-02 49-51-00 49-51-01

NOT INSTALLED ON ALL APU'S

APU Cooling Air System - Component Index Figure 101

Figure 19 APU COOLING AIR SYSTEM - COMPONENT INDEX



APU Cooling Air System - Component Location Figure 102

Figure 20 APU COOLING AIR SYSTEM - COMPONENT LOCATION

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49-52 APU DIVERTER AND IGV CONTROL SYSTEM

APU DIVERTER AND INLET GUIDE VANE CONTROL SYSTEMS

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
ACTUATOR - INLET GUIDE VANE CIRCUIT BREAKERS - APU DUCT OVERHEAT, C385 APU START, C8816 CONTROLLER - (REF 49-61-00, FIG. 101) APU, M7847	2 2	1 1 1	317AL,318AR, APU COMPT 835L, AFT EQUIP CTR, P83	49-52-03 *
MPU, M7847 DIODES - M3886,M3887,M3888 M3889 3 M3890,M3891 M4648,M4649	2	1 1 1 1	835L, AFT EQUIP CTR	* * *
FILTER - P3 AIR LIGHT - (REF 31-01-15, FIG. 101) APU DUCT OVERHEAT, L6 RELAY - (REF 31-01-15, FIG. 101) BLEED VALVE CLOSED, R8079 DUCT OVERHEAT, R686	1	1	317AL,318AR, APU COMPT	49-52-08
PACK 1 CLOSED, R8077 PACK 3 CLOSED, R8078 SENSOR - RATE SWITCH - (REF 31-01-15, FIG. 101) APU DUCT OVERHEAT RESET, S220 SWITCHES - THRM (REF 26-19-00, FIG. 1) S969 THRU S986	1	1	317AL,318AR, APU COMPT	49-52-07
S1173,S1924 S2207 THRU S2213 UNIT - DIVERTER VALVE CONTROL UNIT - (REF 31-61-00, FIG. 101) C EICAS INTERFACE, M7352 L EICAS INTERFACE, M7353 R EICAS INTERFACE, M7351	1	1	317AL,318AR, APU COMPT	49-52-06
VALVE - DIVERTER	2	1	317AL,318AR, APU COMPT	49-52-04

^{*} SEE THE WDM EQUIPMENT LIST

DLH 002

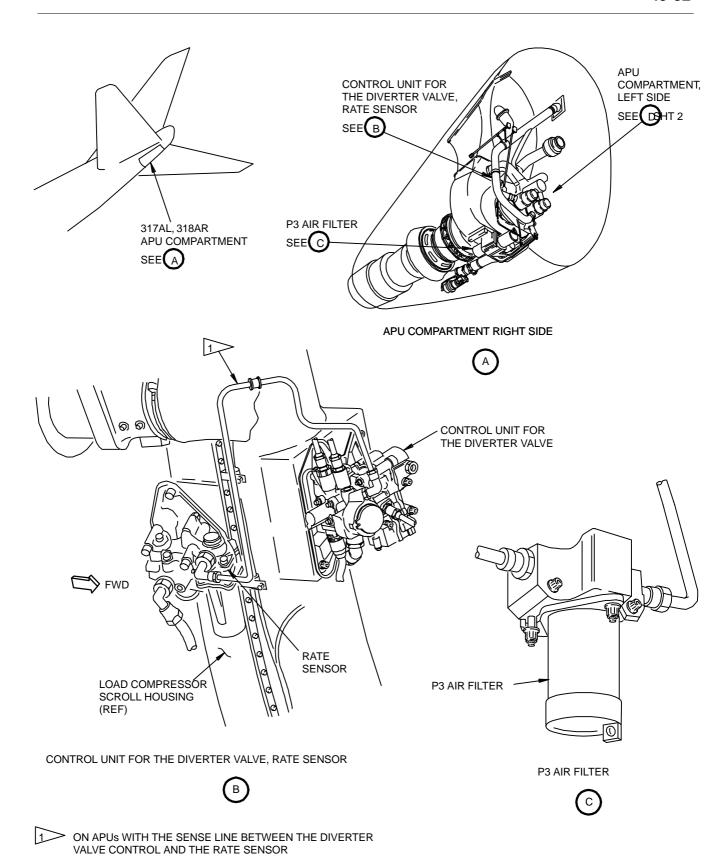
ALL EXCEPT DLH 002

DLH 001-006,101-104

ALL EXCEPT DLH 001-006,101-104

APU Diverter and Inlet Guide Vane Control Systems - Component Index Figure 101

Figure 21 APU DIVERTER AND IGV CONTROL - COMPONENT INDEX



APU Diverter Control and Inlet Guide Vane Control System - Component Location Figure 102 (Sheet 1)

Figure 22 APU DIVERTER AND IGV CONTROL - COMPONENT LOCATION

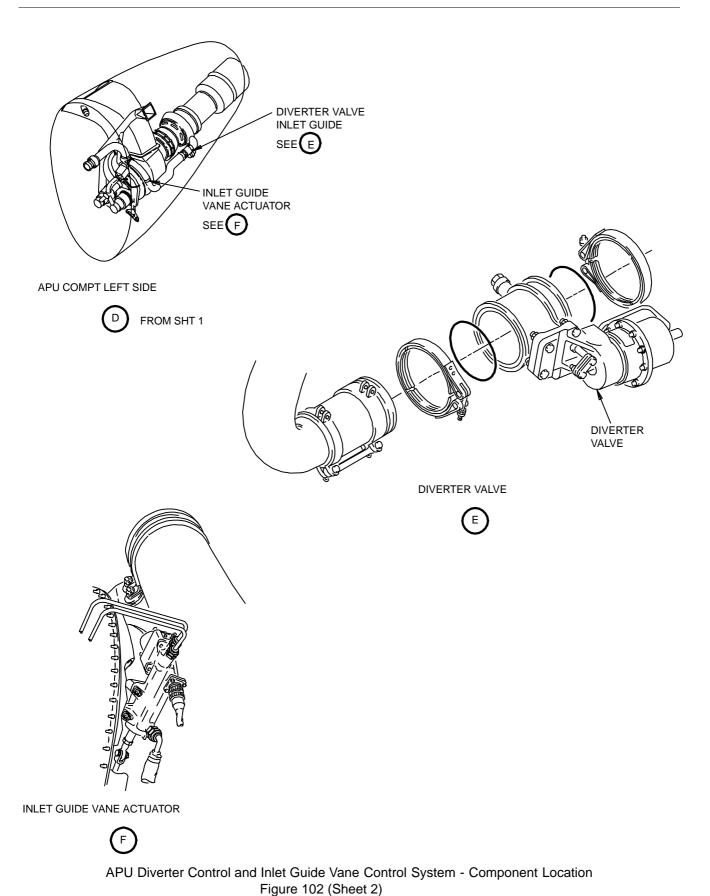
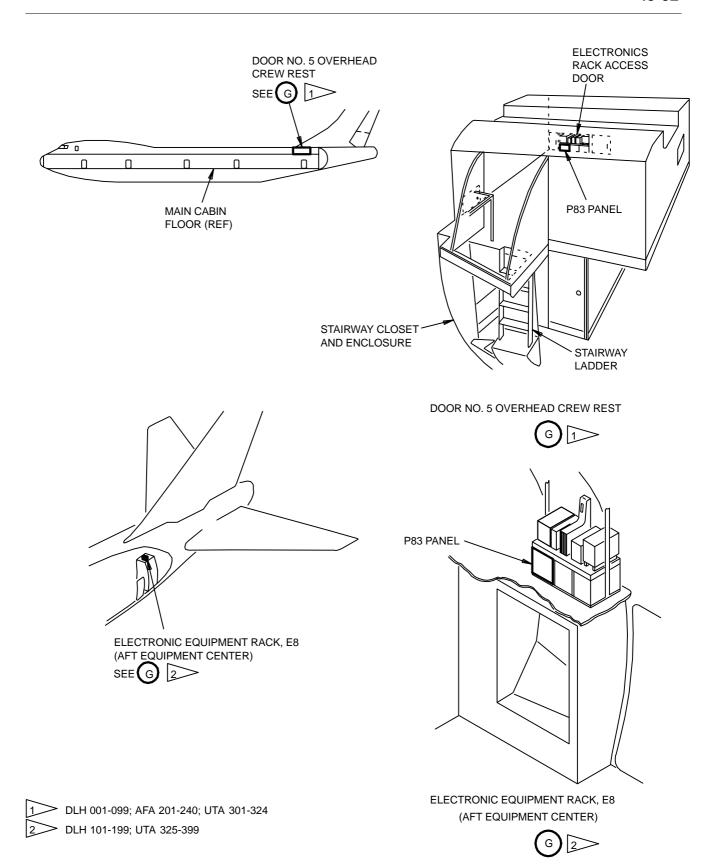


Figure 23 APU DIVERTER AND IGV CONTROL - COMPONENT LOCATION



APU Diverter Control and Inlet Guide Vane Control System - Component Location Figure 102 (Sheet 3)

Figure 24 APU DIVERTER AND IGV CONTROL - COMPONENT LOCATION

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49-61 APU CONTROLS

APU CONTROLS

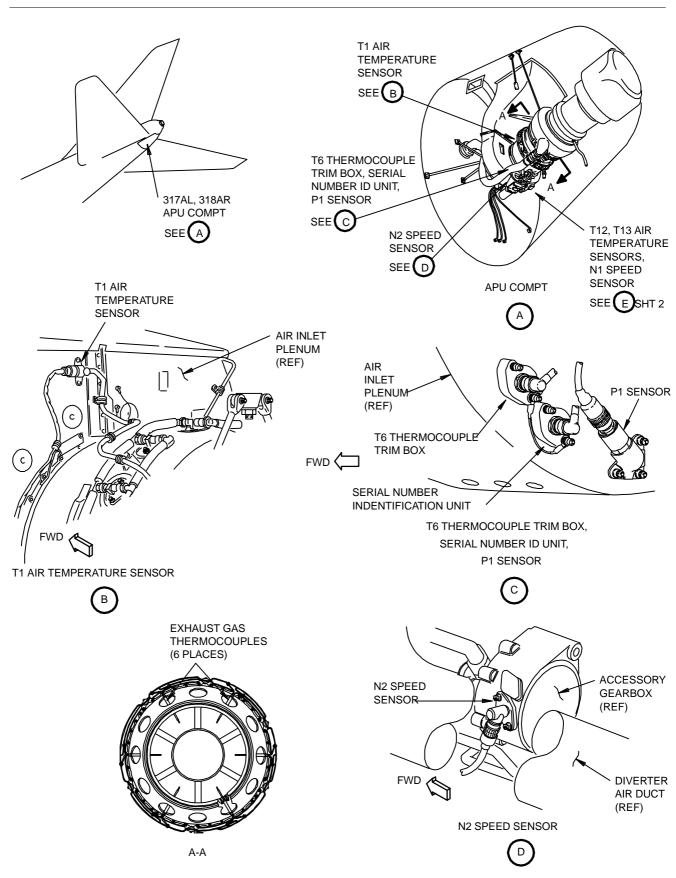
COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
BOX - T6 THERMOCOUPLE TRIM CIRCUIT BREAKER APU ALTN CTRL, C8814 CIRCUIT BREAKERS - APU DRIVE CONT, C8815 APU START, C8816 CONTROLLER - APU, M7847 DIODE - (REF 31-01-15, FIG. 101) M3200 M3202 RELAY - (REF 31-01-15, FIG. 101) AIR/GND, R359 APU 95% GEN AVAIL, R8310 APU 95% SPEED, R7715 ECS ON, R7802 RELAY - (REF 31-01-36, FIG. 101) ENABLE 7, R8059 RELAY - (REF 31-01-39, FIG. 101) APU FAULT, R7198 SENSORS - AIR TEMPERATURE, T1, T1515 AIR TEMPERATURE, T12, T1513 AIR TEMPERATURE, T13, T1514 SENSOR - INLET PRESSURE (P1), T1502 SENSOR - SPEED (N1), T1506 SWITCH - APU MASTER CONT, M7307 THERMOCOUPLES - EXHAUST GAS, T1508 TRANSFORMER - CURRENT, T1503	1 2 3 4 4 1 2 1 1 2 1 4 4	1 1 1 1 1 1 1 1 1 1 6 1	317AL,318AR, APU COMPT FLT COMPT, P6 6K18 835L, AFT EQUIP CTR, E8, P83 835L, AFT EQUIP CTR, E8 317AL,318AR, APU COMPT 517AL,318AR, APU COMPT 517AL,318AR, APU COMPT 517AL,318AR, APU COMPT FLT COMPT, P5 517AL,318AR, APU COMPT 146AZ, ACCESS STA 2160 BULKHEAD	49-61-04 * 49-61-07 49-61-07 49-61-05 49-61-05 49-61-06 49-61-02 49-61-02 * 49-61-03 49-61-1 1
TRANSFORMER - CURRENT, T1504 UNITS - (REF 31-61-00, FIG. 101) C EICAS INTERFACE, M7352 L EICAS INTERFACE, M7353	4	1	DOOR 146AZ, ACCESS STA 2160 BULKHEAD DOOR	49-61-1 1
R EICAS INTERFACE, M7351 UNIT - SERIAL NUMBER IDENTIFICATION, M3373	1	1	317AL,318AR, APU COMPT	49-61-10

^{*} SEE WDM EQUIPMENT LIST

APU Controls - Component Index Figure 101

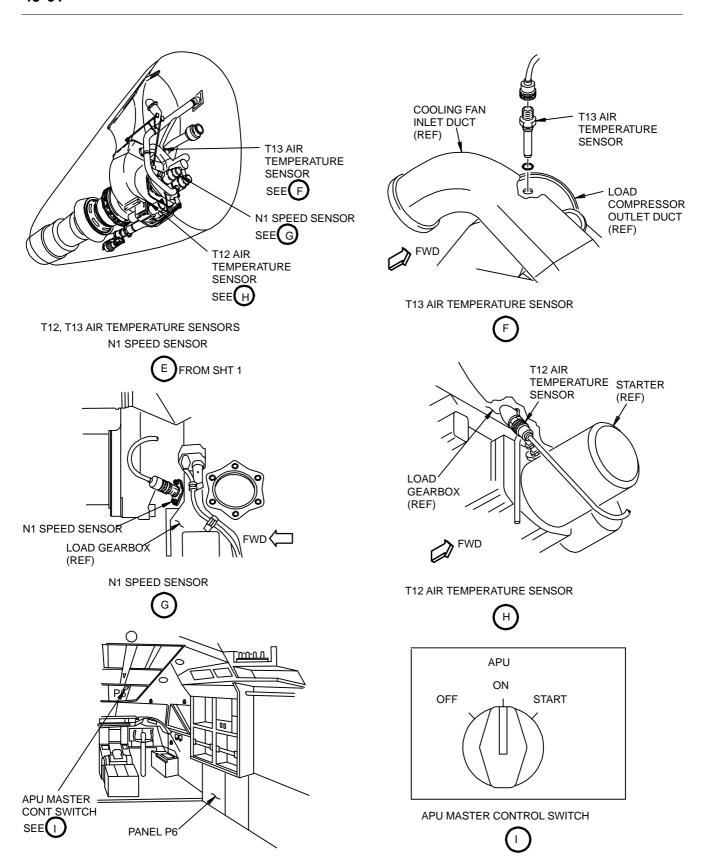
Figure 25 APU CONTROLS - COMPONENT INDEX





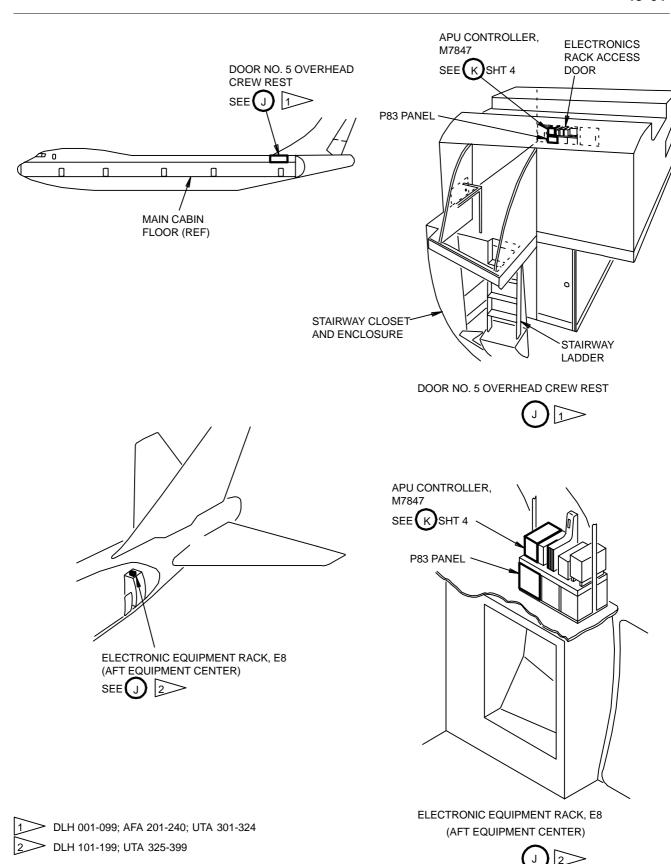
APU Controls - Component Location Figure 102 (Sheet 1)

Figure 26 APU CONTROLS - COMPONENTS LOCATION



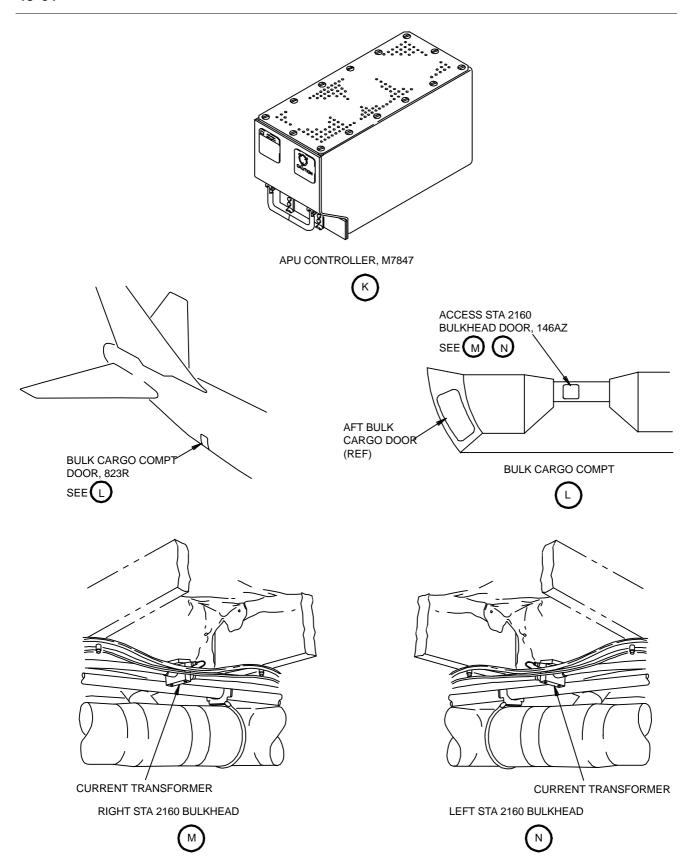
APU Control - Component Location Figure 102 (Sheet 2)

Figure 27 APU CONTROLS - COMPONENT LOCATION



APU Controls - Component Location Figure 102 (Sheet 3)

Figure 28 APU CONTROLS - COMPONENT LOCATION



APU Controls - Component Location Figure 102 (Sheet 4)

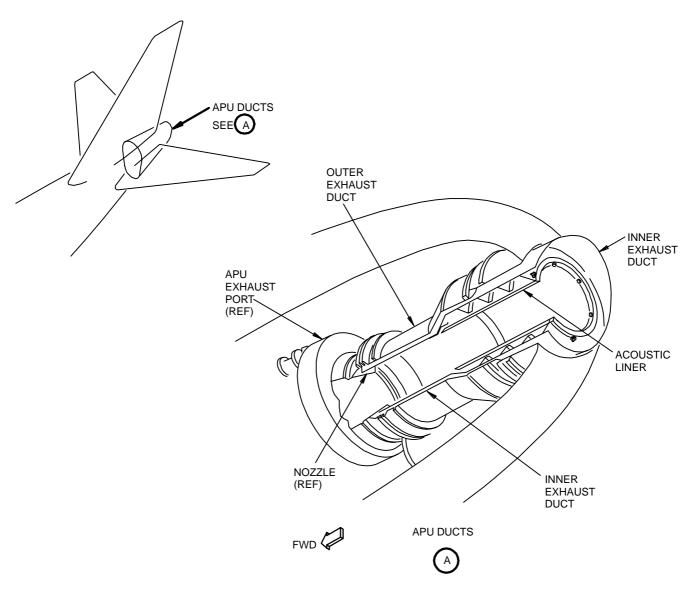
Figure 29 APU CONTROL - COMPONENT LOCATION

49-81 APU EXHAUST

APU EXHAUST SYSTEM

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
DUCT - INNER EXHAUST		1	317AL,318AR, APU COMPT	49-81-02
DUCT - OUTER EXHAUST		1	317AL,318AR, APU COMPT	49-81-01
LINER - ACOUSTIC		1	317AL,318AR	49-81-03

APU Exhaust System - Component Index Figure 101



APU Exhaust System - Component Location Figure 102

Figure 30 APU EXHAUST SYSTEM - COMPONENT LOCATION

49-91 APU OIL EXTERNAL DISTRIBUTION SYSTEM

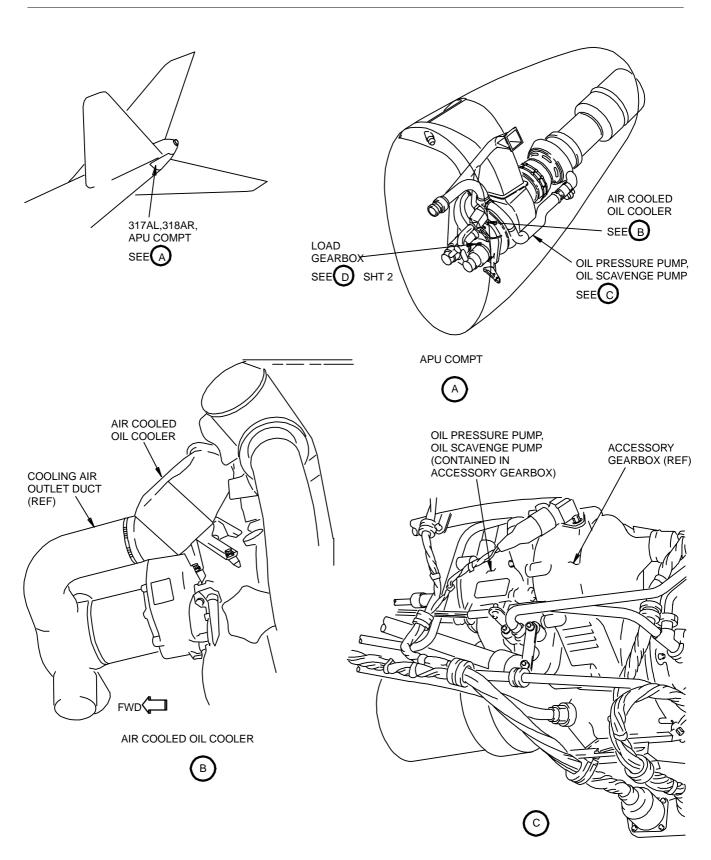
APU OIL EXTERNAL DISTRIBUTION SYSTEM

COMPONENT	FIG. 102 SHT	QTY	ACCESS/AREA	REFERENCE
COOLER - AIR COOLED OIL COOLER - FUEL COOLED OIL GEARBOX - LOAD (OIL TANK) PUMP - OIL PRESSURE PUMP - OIL SCAVENGE VALVE - PRESSURE REGULATING	1 2 2 1 1 2	1 1 1 1 1	317AL,318AR, APU COMPT 317AL,318AR, APU COMPT 317AL,318AR, APU COMPT 317AL,318AR, APU COMPT 317AL,318AR, APU COMPT 317AL,318AR, APU COMPT	49-91-00 49-91-00 49-91-00 49-91-00 49-91-00

APU Oil External Distribution - Component Index Figure 101

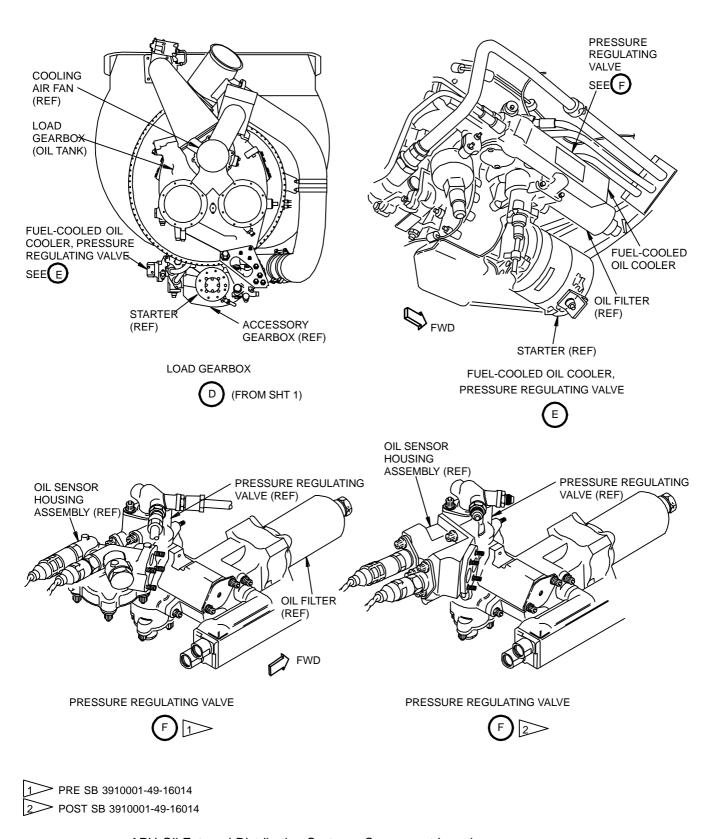
Figure 31 APU OIL EXT DISTRIBUTION - COMPONENT INDEX





APU Oil External Distribution System - Component Location Figure 102 (Sheet 1)

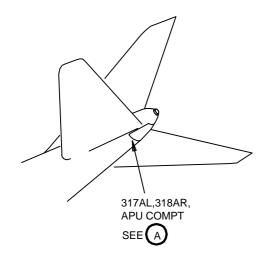
Figure 32 APU OIL EXT DISTRIBUTION - COMPONENT LOCATION

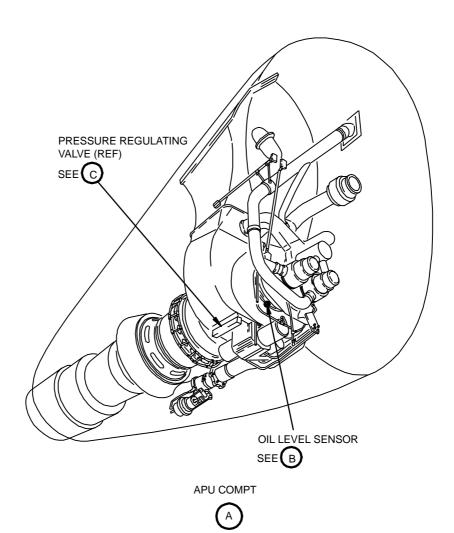


APU Oil External Distribution System - Component Location Figure 102 (Sheet 2)

Figure 33 APU OIL EXT DISTRIBUTION SYSTEM - COMPONENT LOCATION

49-94 APU OIL INDICATING SYSTEM





APU Oil Indicating System - Component Location Figure 102 (Sheet 1)

Figure 34 APU OIL INDICATING SYSTEM

Lufthansa Technical Training

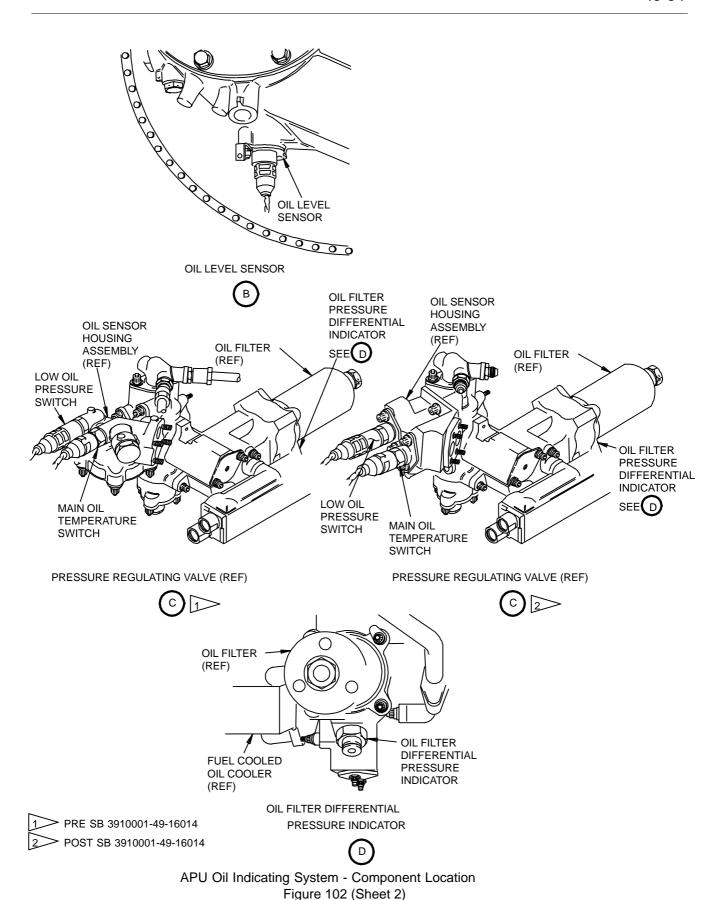


Figure 35 APU OIL INDICATING SYSTEM

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