

File	G-code	Remark
config_switch.cfg	[gcode_macro CONFIG_TOGGLE]	Save current configuration, and toggle between the configuration with-dock and without-dock.
homing.cfg	[force_move]	Enable the ability to force the printer to move without being homed.
	[homing_override]	Override the default homing routine.
	[gcode_macro _ADJUST_Z_HOME_FOR_TOOL_OFFSET]	Correct the physical Z endstop offset, relative to T0.
	[gcode_macro _APPLY_ACTIVE_TOOL_GCODE_OFFSETS]	Apply active tool gcode offsets.
nozzle_clean.cfg	[gcode_macro CLEAN_NOZZLE]	description: [TOOL=<index>] Leave empty to clean active tool. Set tool number for specific tool. Set 'A' or 'a' to clean all tools.
	[gcode_macro _SCRUB]	Back-end function for CLEAN_NOZZLE / _CLEAN_MID_PRINT
	[gcode_macro _CLEAN]	
	[gcode_macro _CLEAN_MID_PRINT]	Clean active tool, mid print.
offsets_adjust_record.cfg	[gcode_macro _CURRENT_OFFSET]	Contain the variables for the current set of global offsets.
	[gcode_macro _RECORD]	Update the variables in _CURRENT_OFFSET
	[gcode_macro SAVE_CONFIG]	[gcode_macro SAVE_CONFIG] rename_existing: _SAVE_CONFIG Add the function of to save the z_offset from baby-stepping for tool-changer.
	[gcode_macro SET_GCODE_OFFSET]	rename_existing: _SET_GCODE_OFFSET description: [X=<pos>][X_ADJUST=<adjust>] [Y=<pos>][Y_ADJUST=<adjust>] [Z=<pos>][Z_ADJUST=<adjust>] [MOVE=<0/1>] [MOVE_SPEED=<speed>] Add the recording ability to SET_GCODE_OFFSET.
overwrite.cfg	[gcode_macro M104]	description: [T<index>] [S<temperature>] Set tool temperature. T= Tool number, optional. If this parameter is not provided, the current tool is used. S= Target temperature
	[gcode_macro M109]	description: [T<index>] [S<temperature>] Set tool temperature and wait. T= Tool number, optional. If this parameter is not provided, the current tool is used. S= Target temperature
	[gcode_macro BED_MESH_CALIBRATE]	description: { BASE_BED_MESH_CALIBRATE ADAPTIVE=1 } But, accounting for tool_z_offset.
	[gcode_macro QUAD_GANTRY_LEVEL]	Check calibration probe and initialise toolhead before QGL.
	[gcode_macro _CPI_CHECK]	Back-end function for QUAD_GANTRY_LEVEL
	[gcode_macro _QGL]	
print_time_default.cfg	[gcode_macro PRINT_START]	Print time macros
	[gcode_macro PRINT_END]	
	[gcode_macro PAUSE]	
	[gcode_macro RESUME]	
	[gcode_macro CANCEL_PRINT]	Back-end function for PRINT_END
	[gcode_macro _TOOLCHANGER_TURN_OFF_FANS]	
tool_calibrate.cfg	[gcode_macro CALIBRATE_OFFSETS]	description: [TOOL=<index>] Offsets calibration
	[gcode_macro CALIBRATE_ABSOLUTE_Z]	description: [TOOL=<index>] Absolute z offset calibration, in reference to the bed. This function is for calibration probes that can't be used for the calibration of the absolute z.
	_CALIBRATE_ABSOLUTE_Z_VARIABLE	Back-end functions for CALIBRATE_ABSOLUTE_Z. It has to be done this way to overcome some Klipper quirks with handling variables.
	_PROBE_START	
	_PROBE_TOOL	
	_PROBE_CENTRE	
	_RECORD_CURRENT_POSITION	
	_RECORD_PROBE_DEVIATION	
	_CALCULATE_Z_OFFSET	
	_SAVE_Z_OFFSET	
	_CALIBRATE_MOVE_OVER_PROBE	Back-end functions for CALIBRATE_OFFSETS.
	[gcode_macro _CHECK_PROBE]	
	[gcode_macro _CALIBRATE_OFFSETS]	
toolchanger.cfg	[gcode_macro _fan_speed]	Back-end function for _BEFORE_SELECT_TOOL
	[gcode_macro _BEFORE_SELECT_TOOL]	description: [TOOL=<index>] routine to be completed before SELECT_TOOL. Including: - part fan control
	[gcode_macro _AFTER_SELECT_TOOL]	description: [TOOL=<index>] routine to be completed after SELECT_TOOL. Including: - check for tool-change failures - turning on/off crash detection - restore position
	[gcode_macro _TOOL_BEFORE_CHANGE]	Back-end function for SELECT_TOOL. description: [TOOL=<index>]
	[gcode_macro _TOOL_AFTER_CHANGE]	
	[gcode_macro _TOOL_DROPOFF]	
	[gcode_macro _TOOL_PICKUP]	
	[gcode_macro _print_time]	Print time static variables
	[gcode_macro _TAP_PROBE_ACTIVATE]	Prevent probing if the nozzle is too hot
	[gcode_macro _INITIALIZE_FROM_DETECTED_TOOL]	Initial from detected tool
	[gcode_macro _TOOLCHANGER_CRASH]	Crash routine.

\* Unlike macros in other files, these are all back-end functions, either for each others or for the relevant section in misschanger\_settings.cfg