

G-004B-E-001  
LUBE OIL COOLER (INDUCED DRAFT)

DUTY MMKAL/HR (MMBTU/HR) : 0.0079 (0.0314)  
OP. PRESS./DESIGN PRESS. barg (PSIG) : 4/12 (58/174)  
OP. TEMP./INLET/OUTLET °C (°F) : 75.4/65 (167.7/149)  
DESIGN TEMP. °C (°F) : 99/-3 (210/26.6)  
MATERIAL OF CONSTRUCTION : SS AISI 316L

G-004B-E-003  
LUBE OIL HEATER

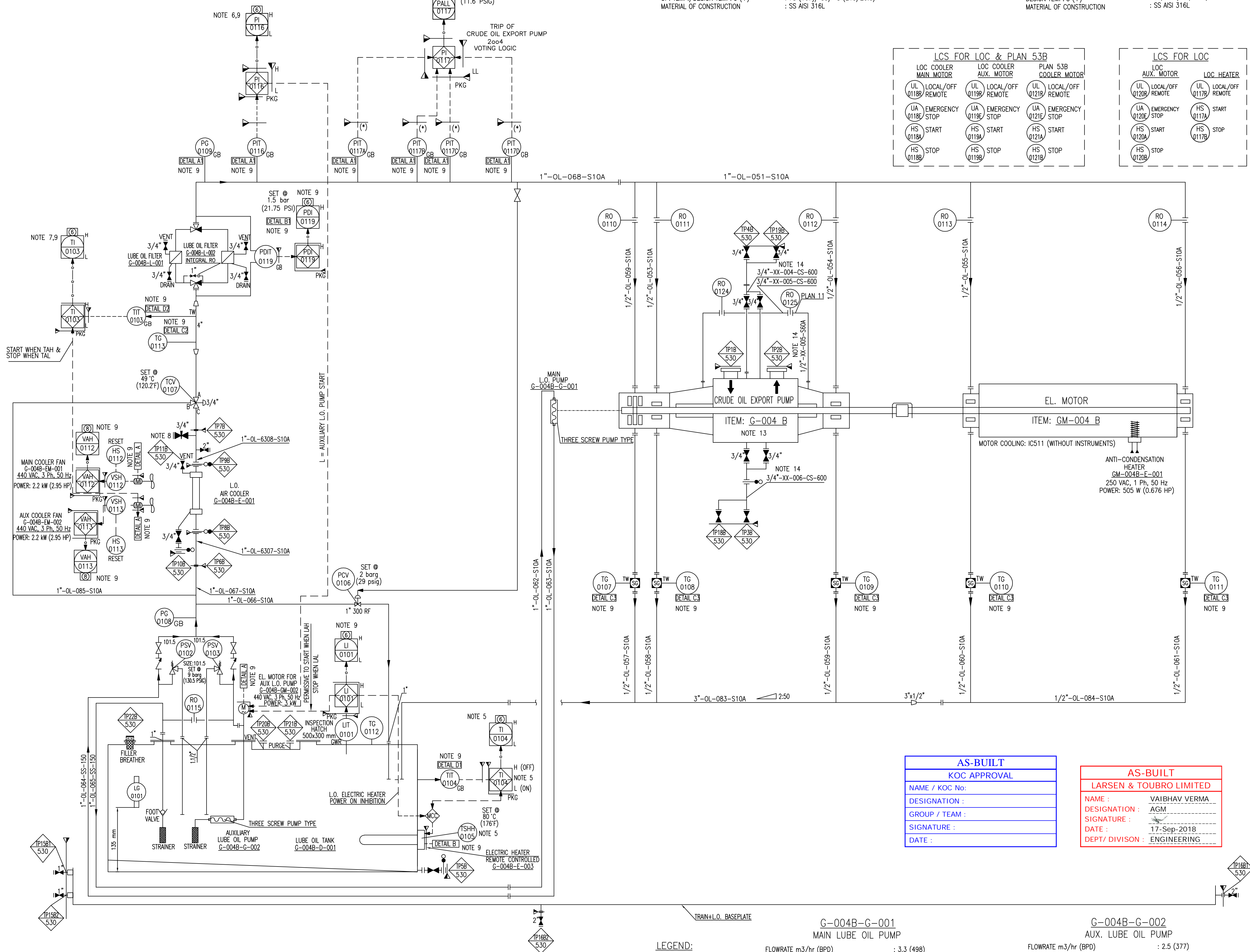
POWER SUPPLY : 440VAC, 3 Ph, 50 Hz  
POWER: KW (HP) : 2 (2.68)  
DESIGN TEMP. : 99/-3 (210/26.6)  
MATERIAL OF CONSTRUCTION : SS AISI 316L

G-004B-D-001  
LUBE OIL TANK

CAPACITY m3 (BBLs) : 0.759 (4.77)  
LENGTH mm (ft-in) : 1100 (3'-7.3")  
WIDTH mm (ft-in) : 1200 (3'-11.2")  
HEIGHT mm (ft-in) : 650 (2'-1.6")  
OP. PRESS./DESIGN PRESS. barg (PSIG) : ATM (ATM+FULL OF LIQUID)  
OP. TEMP./DESIGN TEMP. °C (°F) : 75 (167)/ 99/-3 (210/26.6)  
MATERIAL OF CONSTRUCTION : SS AISI 316L

G-004B-L-001 & 002  
LUBE OIL FILTER

CAPACITY m3 (BBLs) : 0.002 (0.0126)  
LENGTH mm (ft-in) : 300 (0.98'-0")  
WIDTH mm (ft-in) : 220 (0.72'-0")  
HEIGHT mm (ft-in) : 440 (0'-8.66")  
DESIGN PRESS. barg (PSIG) : 9.9 (143.5)  
DESIGN TEMP. °C (°F) : 99/-3 (210/26.6)  
MATERIAL OF CONSTRUCTION : SS AISI 316L



**AS-BUILT**  
KOC APPROVAL  
NAME / KOC No.:  
DESIGNATION:  
GROUP / TEAM:  
SIGNATURE:  
DATE:

**AS-BUILT**  
LARSEN & TOUBRO LIMITED  
NAME: VAIBHAV VERMA  
DESIGNATION: AGM  
SIGNATURE:  
DATE: 17-Sep-2018  
DEPT/ DIVISION: ENGINEERING

**LEGEND:**  
CONTRACTOR  
VENDOR  
(\*) SIL2 RATED TRANSMITTER

**G-004B-G-001**  
MAIN LUBE OIL PUMP  
FLOWRATE m3/hr (BPD) : 3.3 (498)  
DRIVER POWER KW (hp) : N/A  
OP PRESS/DES PRESS barg (PSIG) : 8.2/19.9 (118.9/288.5)  
OP TEMP/DESIGN TEMP °C (°F) : 75/99~-3 (67/210.2-27)  
MATERIAL OF CONSTRUCTION CASING : CS  
MAIN SCREW : 17 NICR MO 6-4  
IDLER SCREW : CAST IRON

**G-004B-G-002**  
AUX. LUBE OIL PUMP  
FLOWRATE m3/hr (BPD) : 2.5 (377)  
DRIVER POWER KW (hp) : 2.2 (2.95)  
OP PRESS/DES PRESS barg (PSIG) : 8.2/19.9 (118.9/288.5)  
OP TEMP/DESIGN TEMP °C (°F) : 75/99~-3 (67/210.2-27)  
MATERIAL OF CONSTRUCTION CASING : CS  
MAIN SCREW : 17 NICR MO 6-4  
IDLER SCREW : CAST IRON

GENERAL NOTES:

- FOR STANDARD SYMBOLS AND NOMENCLATURE SEE DRAWINGS 50489-530-020-PID-1104.001 & .002.
  - ALL EQUIPMENT NUMBERS SHOWN ON THIS P&ID ARE PRECEDED BY 530--.
  - ALL INSTRUMENT NUMBERS SHOWN ON THIS P&ID ARE PRECEDED BY 030--.
  - FOR TYPICAL INSTRUMENT CONNECTION SBOV, XV, MOV AND ESQV DETAILS SEE DRAWINGS 50489-530-020-PID-1106.001, .002, .003, .004, .006 & .007.
  - FOR MISCELLANEOUS PIPING TYPICAL VALVING, DRAINAGE AND GENERAL ARRANGEMENT OF LEVEL INSTRUMENTS, PUMPS, STRAINERS & CONTROL VALVES SEE DRAWING 50489-530-020-PID-1108.001 TO 1108.010.
  - DRAWING NUMBERS SHOWN IN P&ID CONTINUATION BOXES ARE ABBREVIATED SHOWING DRAWING SEQUENTIAL NUMBERS ONLY. THE FULL FORM OF THE DRAWING NUMBER IS 50489-530-020-PID-XXXX.SHT. NO.
  - FOR MATERIAL SELECTION DIAGRAM SEE DRAWINGS 50489-530-020-MSD-1001.001 TO 1023.
  - DETAIL NUMBERING FOR CI, SC, CC & CP SEE DRAWING 50489-530-020-PID-1108.003.
  - PAINTING & COATING ARE IN ACCORDANCE WITH KOC-P-001.
  - LOW POINT DRAIN & HIGH POINT VENT ARE PROVIDED AS PER PIPING LAYOUT.
  - FOR CAUSE & EFFECT REFER DOC. NO. 50489-530-020-PHL-1009.
  - FOR ALARM VALUES REFER DOC. NO. 50489-530-020-SUM-1006.
- NOTES:**
- DELETED.
  - REFERENCE VENDOR P&ID:- 50489-530-020-07278-PID-V001, SHEET 1 OF 3.
  - AUXILIARY LUBE OIL PUMP CONTINUES TO RUN WITHOUT ON AND OFF OPERATION TIMER TO BE ACTIVE ONLY DURING START UP.
  - LUBE OIL ELECTRICAL HEATER OFF AT 21°C (69.8°F) & ON AT 18°C (64.4°F). LUBE OIL HEATER POWER CUT AT 80°C (176°F).
  - AUXILIARY LUBE OIL PUMP STARTS AT 1.2 BARG (17.4 PSIG) & STOPS AT 1.5 BARG (21.75 PSIG).
  - LUBE OIL COOLER FAN STARTS AT 70°C (158°F) & STOPS AT 20°C (68°F).
  - SAMPLING POINT FOR LUBE OIL
  - FOR DETAILS & LEGENDS REFER: 50489-530-020-PID-1126.012.
  - FOR VENDOR CAUSE & EFFECT REFER: 50489-530-020-07278-CAE-V001.
  - FOR VENDOR ALARM VALUES REFER: 50489-530-020-07278-LST-V003.
  - FOR VENDOR PIPING DETAILS REFER 50489-530-040-07278-GAD-V006, V-0005.
  - CRUDE OIL EXPORT PUMP (G-004B) PERMISSIVE FOR START IF  
a. LUBE OIL HEATER PRESSURE (PIT-0116 > 1.5 BARG)  
b. LUBE OIL TEMPERATURE TIT-0104 > 20°C)  
c. LUBE OIL TANK LEVEL (LAL-0101 > 275MM)  
d. SEAL SYSTEM PRESSURE (PIT-0130/0133 > 13 BARG)  
e. LUBE OIL COOLER FAN STATUS (RUNNING)  
f. SEAL SYSTEM COOLER FAN STATUS (RUNNING)
  - 'XX'-USED FOR CASING VENT/DRAIN INSIDE THE PACKAGE. REFER P&ID NO. 50489-530-020-PID-1108.005.

PIPING CONNECTIONS		
REF.	DIMENSION	SERVICE
TP1B	10" 600 RF	PUMP SUCTION
TP2B	6" 600 RF	PUMP DISCHARGE
TP3B	3/4" 600 RF	PUMP DRAIN
TP4B	3/4" 600 RF	PUMP VENT
TP5B	1" 150 RF	L.O. TANK DRAIN
TP6B	1" 150 RF	L.O. TO AIR COOLER
TP7B	1" 150 RF	L.O. FROM AIR COOLER
TP8B	1" 150 RF	L.O. AIR COOLER INLET
TP9B	1" 150 RF	L.O. AIR COOLER OUTLET
TP10B	3/4" 150 RF	L.O. AIR COOLER DRAIN
TP11B	3/4" 150 RF	L.O. AIR COOLER VENT
TP14B1	3/4" 600 RF	FILLING FLAN 53B
TP15B1/B2	1" 150 RF	L.O. BASE DRAIN
TP16B1/B2	2" 150 RF	BASE PLATE DRAIN
TP18B	3/4" 600 RF	BLEED PUMP DRAIN
TP19B	3/4" 600 RF	BLEED PUMP VENT
TP20B	1" 150 RF	VENT PROVISION
TP21B	1" 150 RF	PURGING PROVISION
TP22B	2" NPT	FILLER BREATHER

REV.	DESCRIPTION	DRAWN	CHECKED	HOD	PEM	DATE
ZO	ISSUED FOR AS-BUILT	BAK/SSI	AKG	SRA	RAK	17.09.18
O1	ISSUED FOR CONSTRUCTION	BAK/SSI	AKG	SRA	RAK	30.11.16
O	ISSUED FOR CONSTRUCTION	PAK/PRS	AKG	SRA	RAK	09.06.16
D	ISSUED INCORPORATED CLIENT COMMENTS	PAK/ABY	AKG	SRA	RAK	26.04.16
C	ISSUED INCORPORATED CLIENT COMMENTS	BAK/VSA	AKG	SRA	RAK	09.09.15
B	ISSUED INCORPORATED CLIENT COMMENTS	BAK/VSA	AKG	SRA	RAK	13.02.15
A	ISSUED FOR APPROVAL	BAK/VSA	AKG	SRA	RAK	29.11.14

CONTRACTOR REVISION

**KUWAIT OIL CO. K. S. C.**  
شركة نفط الكويت  
ش.م.ك.

CONTRACTOR DETAILS:-  
**LARSEN & TOUBRO LIMITED**  
FARIDABAD

PROJECT TITLE:-  
NEW GATHERING CENTRE GC-30  
IN NORTH KUWAIT

DOCUMENT TITLE:-  
**PIPING & INSTRUMENTATION DIAGRAM**  
**LUBE OIL SYSTEM FOR CRUDE OIL EXPORT PUMP (G-004B)**

PROJECT NO.		DRAWING NO.	
EF1902	CONTRACTOR DRG. NO.	REV.	KOC DRG. NO.
	50489-530-020-PID-1126.006	Z0	
	SHEET NO. 6 OF 12	REV.	SHEET NO.
	COMPANY DRG. NO.	REV.	
EF1902-530-DCO-PID-0126.006		A1	
SHEET NO.			