

PROGRAM TABLE AUTOMIG 230

							PROGRAM PACKAGE
Material	Diameter	Gas specification		Polarity	Program number	Item number	Standard 10681030
Manual MIG/MAG		CO ₂	100	+	002	10680002	x
Manual MIG/MAG		ArCO ₂	82/18	+	003	10680003	x
Fe SG2 ER70S6	ø 0.6 mm	CO ₂	100	+	106	10680106	x
		ArCO ₂	82/18	+	116	10680116	x
		CO ₂	100	+	101	10680101	x
	ø 0.8 mm	ArCO ₂	82/18	+	111	10680111	x
		ArCO ₂	92/8	+	130	10680130	x
		CO ₂	100	+	109	10680109	x
	ø 0.9 mm	ArCO ₂	82/18	+	119	10680119	x
		ArCO ₂	92/8	+	120	10680120	x
		CO ₂	100	+	102	10680102	x
	ø 1.0 mm	ArCO ₂	82/18	+	112	10680112	x
		ArCO ₂	92/8	+	115	10680115	x
ER 316 LSi		ø 0.8 mm	ArCO ₂	98/2	+	201	10680201
	ø 0.9 mm	ArCO ₂	98/2	+	209	10680209	x
	ø 1.0 mm	ArCO ₂	98/2	+	202	10680202	x
AlMg5 ER5356	ø 0.8 mm	Ar	100	+	311	10680311	x
	ø 0.9 mm	Ar	100	+	319	10680319	x
	ø 1.0 mm	Ar	100	+	312	10680312	x
		ArHe	70/30	+	316	10680316	x
		ArHe	50/50	+	332	10680332	x
	ø 1.2 mm	Ar	100	+	313	10680313	x
		ArHe	70/30	+	317	10680317	x
		ArHe	50/50	+	333	10680333	x
AlMg2.7Mn ER5554	ø 0.9 mm	Ar	100	+	369	10680369	x
	ø 1.0 mm	Ar	100	+	367	10680367	x
	ø 1.2 mm	Ar	100	+	368	10680368	x
AlSi5 ER4043	ø 0.9 mm	Ar	100	+	359	10680359	x
	ø 1.0 mm	Ar	100	+	352	10680352	x
		ArHe	70/30	+	356	10680356	x
	ø 1.2 mm	Ar	100	+	353	10680353	x
		ArHe	70/30	+	357	10680357	x
AlSi12 ER4047	ø 1.0mm	Ar	100	+	372	10680372	x
	ø 1.2 mm	Ar	100	+	373	10680373	x
AlSi10Cu4 ER4145	ø 1.2 mm	Ar	100	+	393	10680393	x
CuAl8 Brazing	ø 0.8 mm	Ar	100	+	501	10680501	x
	ø 0.9 mm	Ar	100	+	509	10680509	x
	ø 1.0 mm	Ar	100	+	502	10680502	x
CuAl8 Welding	ø 0.8 mm	Ar	100	+	571	10680571	x
	ø 1.0 mm	Ar	100	+	572	10680572	x
CuSi3 Brazing	ø 0.8 mm	Ar	100	+	561	10680561	x
	ø 0.9 mm	Ar	100	+	569	10680569	x
	ø 1.0 mm	Ar	100	+	562	10680562	x

Note: the number of available programs may vary from your machine, as it depends on date of purchase.

Please contact your Migatronik dealer for purchase of new licenses.