



# AWP550A

## Operation and Maintenance Manual

☑ 1/2" AWP550A



### **WARNING**

To reduce the risk of injury, read and understand these safety warnings and instructions before using the tool. Keep these instructions with the tool for future reference. If you have any questions, contact your **MAC TOOLS** representative or distributor.

## 1/2" Air Impact Wrench

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## INTRODUCTION

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The **Mac Tools™ AWP550A** is a precision-built tool, designed for professionals for high torque assembly and disassembly of threaded fasteners. This tool will deliver efficient, dependable service when used correctly and with care. As with any fine power tool, for best performance the manufacturer's instructions must be followed. Please study this manual before operating the tool and understand the safety warnings and instructions. The instructions on installation, operation and maintenance should be read carefully, and the manuals kept for reference. NOTE: Additional safety measures may be required because of your particular application of the tool. Contact your **Mac Tools** representative or distributor with any questions concerning the tool and its use.

**Mac Tools**  
**505 North Cleveland Avenue**  
**Suite 200**  
**Westerville, Ohio 43082**

## WARRANTY

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We warrant that this tool shall be free from manufacturing defects for a period of ONE YEAR from the original purchase date. Our obligation to the original purchaser shall be limited to repairing or replacing, at our expense (not including shipping charges) a defective tool if returned by the original purchaser within one year from the date of purchase, all incoming shipping charges prepaid. THIS WARRANTY DOES NOT COVER DEFECTS OR DAMAGES TO THE TOOL (i) after the warranty period expires; (ii) resulting from misuse or abnormal operation; (iii) resulting from a failure to properly lubricate, maintain or operate the tool; or (iv) resulting from any repair or maintenance services performed by any party other than Mac Tools.



## WARNING

IMPORTANT SAFETY INFORMATION ENCLOSED.  
READ THIS MANUAL BEFORE OPERATING THE MACHINE.

FAILURE TO OBSERVE THE FOLLOWING WARNINGS COULD RESULT IN INJURY.



Do not use damaged, frayed or deteriorated air hoses and fittings.



Air powered tools can vibrate in use. Vibration, repetitive motions or uncomfortable positions may be harmful to your hands and arms. Stop using any tool if discomfort, tingling feeling or pain occurs. Seek medical advice before resuming use.



Do not carry the tool by the hose.



Keep body stance balanced and firm. Do not overreach when operating this tool.



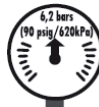
Always wear hearing protection when operating this tool.



Always turn off the air supply and disconnect the air supply hose before installing, removing or adjusting any accessory on this tool, or before performing any maintenance on this tool.



Always wear eye protection when operating or performing maintenance on this tool.



Operate at 90 psig (6.2 bar / 620 kPa) Maximum air pressure.

## GENERAL SAFETY INSTRUCTIONS



### WARNING

- Always wear ANSI Z87.1 eye protection when operating or performing maintenance on this tool. Everyday eye glasses are not safety glasses
- Always wear hearing protection when operating this tool
- Keep hands, loose clothing and long hair away from rotating end of tool
- Anticipate and be alert for sudden changes in motion during start up and operation of any power tool
- Keep body stance balanced and firm. Do not overreach when operating this tool
- Do not operate this tool for long periods of time. Vibration caused by tool action may be harmful to your hands and arms. Stop using any tool if discomfort, tingling feeling or pain occurs. Seek medical advice before resuming use
- Use impact rated accessories recommended by **Mac Tools** only. Inspect accessories before use. Do not use cracked or damaged accessories
- Do not operate this tool in the presence of flammable liquids, gasses, dust, or explosive atmospheres
- This tool is not insulated against electric shock
- Always turn off the air supply and disconnect the air supply hose before installing, removing or adjusting any accessory on this tool, or before performing any maintenance on this tool
- For safety, top performance, and maximum durability of parts, operate this tool at 90 psig (6.2 bar / 620 kPa) maximum air pressure at the inlet with 3/8" (10mm) inside diameter air supply hose
- Do not use damaged, frayed or deteriorated air hoses and fittings
- Do not lubricate tools with flammable or volatile liquids such as kerosene, diesel or jet fuel
- Do not remove any labels. Replace any damaged label



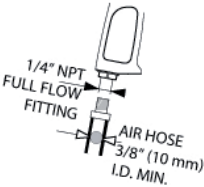
SPECIFICATIONS

Model #	Square Drive	Blow Rate	Breakaway Torque	Noise Level						Vibration Level	
	in	bpm	ft-lbs / Nm	Pressure dB(A)		Power dB(A)		Pressure dB(C)		m/s <sup>2</sup>	
AWP550A	1/2	950	750 / 1015	93	3*	104	3*	120	3*	8.4	1.33**

Model #	Free Speed	Average Air Consumption	Working Pressure	Weight	Dimensions
	rpm	cfm / l/min	psi / bar	lbs / kg	in / mm
AWP550A	8000	4.2 / 120	90 / 6.2	5.6 / 2.6	7.4 x 2.7 x 7.4 / 188 x 70 x 188

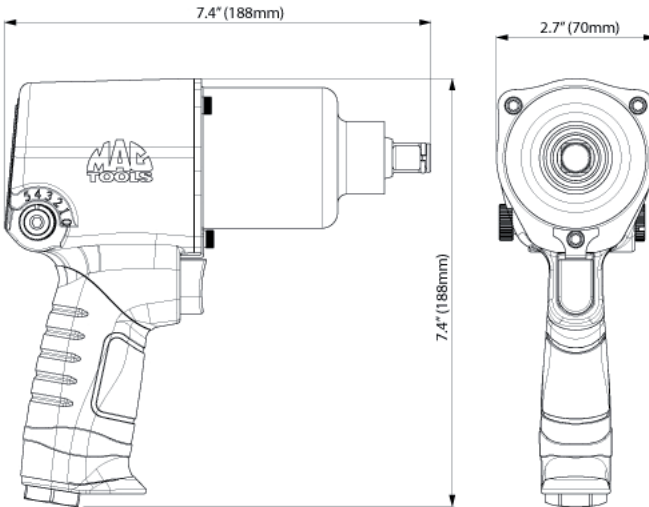
\* = measurement uncertainty in dB(A)

\*\* = measurement uncertainty in m/s<sup>2</sup>



## GETTING STARTED

- Always operate, inspect and maintain this tool in accordance with all regulations (local, state, federal and country) that may apply to hand-held / hand-operated pneumatic tools
- Be sure all hoses and fittings are the correct size and are tightly secured
- Always use clean, dry air at 90 psig maximum air pressure. Dust, corrosive fumes and/or excessive moisture can ruin the motor of an air tool
- The use of a hose whip is recommended. A coupler connected directly to the air inlet increases tool bulk and decreases tool maneuverability
- For maximum performance, the coupler on the wall should be the next size larger than the coupler used on the tool. The coupler closest to the tool should not be less than the proper air supply hose size



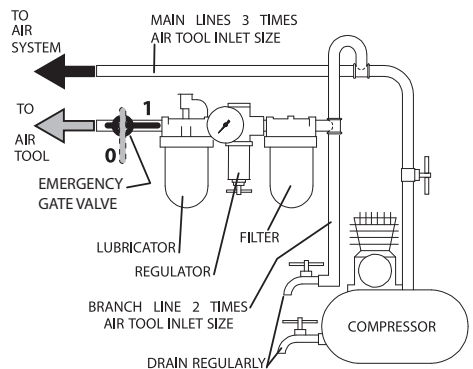
## PLACING TOOL IN SERVICE

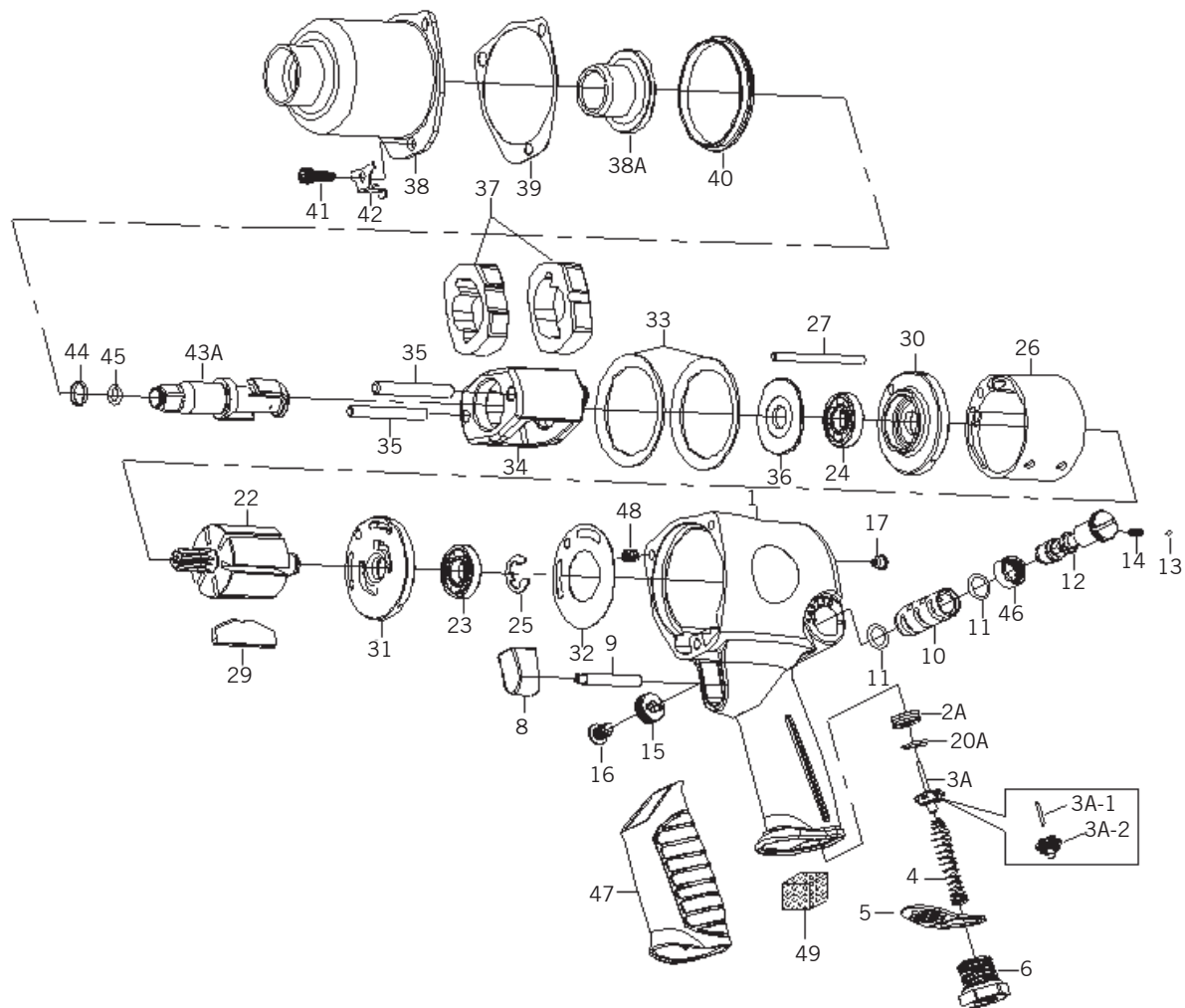
### LUBRICATION



Always use an air line lubricator with this tool. After every eight hours of operation, if a lubricator is not used on the compressed air network, inject 1/2 to 1 cc of approved air tool oil (Mac Tools part #P032) through the tool's inlet connection.

After every forty-eight hours of operation, or as experience indicates, inject about 4 cc of approved pneumatic grease (Mac Tools part #PNG16) into the grease fitting.





ITEM #	PART #	DESCRIPTION	QTY	ITEM #	PART #	DESCRIPTION	QTY
	AWP550A	1/2" Impact Wrench					
				12	31Y200037	REVERSE VALVE	1
A	31D100014	ANVIL ASSEMBLY	1	15	31Y200038	REVERSE VALVE KNOB	1
43A	31D200026	ANVIL	1	16	31R200119	SCREW	1
44	31R200113	SOCKET RETAINER	1	20A	31R200121	O-RING	1
45	31R200102	O-RING	1	22	31M200026	ROTOR	1
				26	31M200030	CYLINDER	1
B	31H100012	HAMMER CASE ASSEMBLY	1	27	31R200128	CYLINDER DOWEL	1
38		HAMMER CASE	1	30	31M200031	FRONT END PLATE	1
38A		BUSHING	1	31	31M200032	REAR END PLATE	1
				33	31R200122	MOTOR CLAMP WASHER	2
C	31D100015	IMPACT ASSEMBLY	1	36	31R200112	WASHER	1
34		HAMMER FRAME	1	40	31R200123	SEPARATOR	1
35		HAMMER PIN	2	41	31R200124	SCREW	3
37		HAMMER	2	42	31D200025	TRIGGER RETAINER	1
A	31D100014	ANVIL ASSEMBLY	1	47	31R200126	GRIP	1
1	31H100002	HOUSING ASSEMBLY	1	TK	31M100005	TUNE UP KIT	
10		REVERSE VALVE BUSHING	1	4		SPRING	1
17		GREASE FITTING	1	11		O-RING	2
46		REVERSE VALVE BUSHING GEAR	1	13		STEEL BALL	1
48		HELI-COIL	3	14		SPRING	1
				23		BALL BEARING	1
3A	31P100008	THROTTLE VALVE ASSEMBLY	1	24		BALL BEARING	1
3A-1		THROTTLE VALVE PIN	1	25		RETAINER	1
3A-2		THROTTLE VALVE	1	29		ROTOR BLADE	6
				32		GASKET	1
8	31P100007	TRIGGER ASSEMBLY	1	39		GASKET	1
9		TRIGGER PIN	1	44		SOCKET RETAINER	1
				45		O-RING	1
				49		MUFFLER ELEMENT	1
2A	31Y200011	THROTTLE VALVE SEAT	1				
5	31Y200035	EXHAUST DEFLECTOR	1				
6	31Y200036	AIR INLET	1				



## CUSTOMER SERVICE

We at Mac Tools are committed to our customers, please reference the following phone number for a direct contact to one of our customer technicians. They will be more than happy to help with any service or warranty questions you may have about your power tool.

**Mac Tools**  
**505 North Cleveland Avenue**  
**Suite 200**  
**Westerville, Ohio 43082**  
**800.MACTOOLS**  
**MACTOOLS.COM**

### CE DECLARATION OF CONFORMITY

WE, **MAC TOOLS**, 505 NORTH CLEVELAND AVENUE, SUITE 200 WESTERVILLE, OHIO 43082 DECLARE UNDER OUR OWN RESPONSIBILITY THAT THE PRODUCTS **AWP550A 1/2" AIR IMPACT WRENCH** - IS IN CONFORMITY WITH THE «MACHINERY» DIRECTIVE 2006/42/EC

- AND IS IN CONFORMITY WITH THE PROVISIONS OF THE FOLLOWING STANDARDS

ISO 12100:2010

ISO 11148-6:2012

ISO 15744:2002

ISO 28927-2:2009



A handwritten signature in black ink, appearing to read "Eric Min".

Eric Min  
QUALITY DIRECTOR  
23.12.2013