TOPLED® Black

TOPLED Black is especially designed for variable message signs (VMS) and price changers. The black package offers premium contrast for display panels.





Applications

- VMS

Features:

- Package: black PLCC-2 package, colorless resin

- Chip technology: UX:3

- Typ. Radiation: 30°

− Color: λ_{dom} = 532.0 nm (• true green)

- Corrosion Robustness Class: 3B

- ESD: 2 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)



Ordering Information		
Туре	Partial Flux $^{1)}$ I _F = 20 mA E _v	Ordering Code
LT T64G-EAFB-29-N424	7100 18000 lx	Q65112A7294



Maximum Ratings			
Parameter	Symbol		Values
Operating Temperature	T_{op}	min. max.	-40 °C 100 °C
Storage Temperature	T_{stg}	min. max.	-40 °C 100 °C
Junction Temperature	T _j	max.	125 °C
Forward current T _S = 25 °C	I _F	min. max.	5 mA 50 mA
Surge Current t \leq 10 μ s; D = 0.1 ; T _s = 25 °C	I _{FS}	max.	300 mA
Reverse voltage ²⁾ T _S = 25 °C	V_R	max.	5 V
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)	V_{ESD}		2 kV



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$I_{\rm F}$ = 20 mA; $T_{\rm S}$ = 25 °C	_ =	20	mA;	T _o	= 25	$^{\circ}C$
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Parameter	Symbol		Values
Peak Wavelength 3)	λ_{peak}	typ.	524.0 nm
Dominant Wavelength ³⁾ I _F = 20 mA	$\lambda_{ ext{dom}}$	min. typ. max.	519.0 nm 532.0 nm 546.0 nm
Spectral Bandwidth at 50% I _{rel,max}	Δλ	typ.	30.0 nm
Viewing angle at 50 % I _v	2φ	typ.	30 °
Forward Voltage ⁴⁾ I _F = 20 mA	V_{F}	min. typ. max.	2.20 V 2.60 V 3.00 V
Reverse current $^{2)}$ $V_R = 5 V$	I _R	typ. max.	0.01 μA 10 μA
Real thermal resistance junction/solderpoint ⁵⁾	R _{thJS real}	max.	280 K / W



Brightness Groups

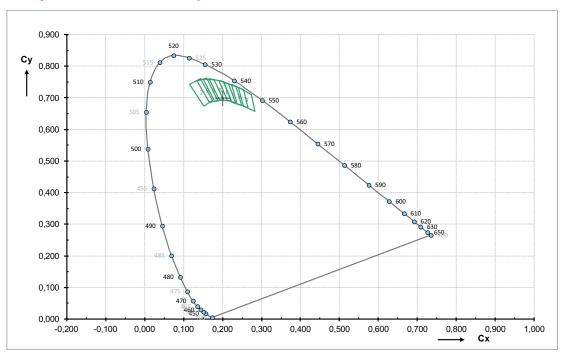
Group	Partial Flux ¹⁾ I _F = 20 mA min. E _v	Partial Flux ¹⁾ I _F = 20 mA max. E _v	Luminous Intensity ⁶⁾ I _F = 20 mA typ. I _v
EA	7100 lx	9000 lx	4550 mcd
EB	9000 lx	11200 lx	5710 mcd
FA	11200 lx	14000 lx	7120 mcd
FB	14000 lx	18000 lx	9040 mcd

Forward Voltage Groups

Group	Forward Voltage ⁴⁾ I _F = 20 mA min. V _F	Forward Voltage ⁴⁾ I _F = 20 mA max. V _F	
N4	2.20 V	2.40 V	
S4	2.40 V	2.60 V	
W4	2.60 V	2.80 V	
24	2.80 V	3.00 V	



Chromaticity Coordinate Groups



Color Chromaticity Groups

Group	Сх	Су	Group	Сх	Су	Gro	up	Cx	Су
2	0.1150	0.7420	5	0.1660	0.7600	8		0.2220	0.7420
	0.1520	0.6730		0.1920	0.6940			0.2380	0.6810
	0.1740	0.6910		0.2220	0.6900			0.2650	0.6680
	0.1440	0.7600		0.2020	0.7520			0.2530	0.7270
3	0.1340	0.7540	6	0.1900	0.7550	9		0.2400	0.7340
	0.1670	0.6850		0.2120	0.6910			0.2540	0.6740
	0.1880	0.6920		0.2330	0.6840			0.2830	0.6570
	0.1600	0.7620		0.2150	0.7450			0.2740	0.7100
4	0.1500	0.7590	7	0.2030	0.7500				
	0.1800	0.6890		0.2220	0.6870				
	0.2020	0.6940		0.2490	0.6760				
	0.1790	0.7570	-	0.2340	0.7350				

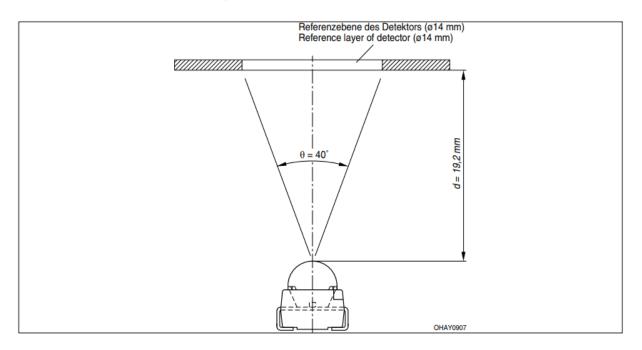


Wavelength Groups

Group	Dominant wavelength ³⁾ I _F = 20 mA	Dominant wavelength ³⁾ I _F = 20 mA
	min.	max.
	λ_{dom}	λ_{dom}
2	519 nm	525 nm
3	523 nm	528 nm
4	526 nm	531 nm
5	529 nm	535 nm
6	533 nm	537 nm
7	535 nm	540 nm
8	538 nm	543 nm
9	541 nm	546 nm



Schematic test method for partial flux measurement





Group Name on Label

Example: EA-2-24

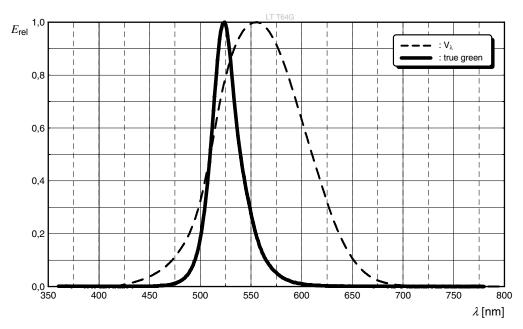
Brightness Color Chromaticity Forward Voltage

EA 2 24



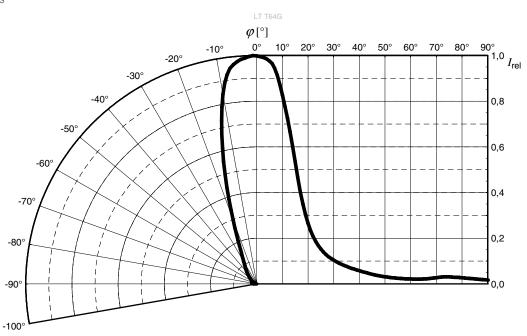
Relative Spectral Emission 6)

 E_{rel} = f (λ); I_F = 20 mA; T_S = 25 °C



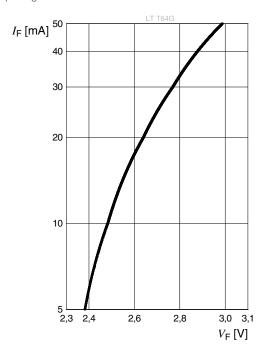
Radiation Characteristics 6)

 $I_{rel} = f(\phi); T_S = 25 \, ^{\circ}C$



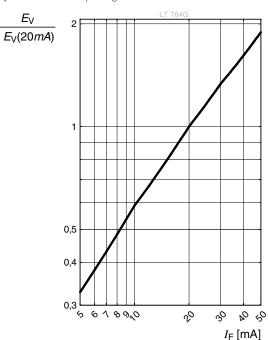
Forward current 6)

$$I_F = f(V_F); T_S = 25 \, ^{\circ}C$$



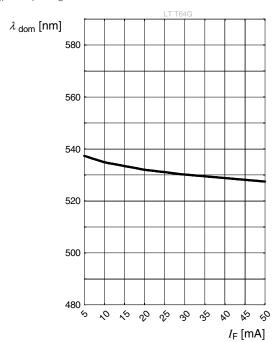
Relative Illuminance 6), 7)

$$E_V/E_V(20 \text{ mA}) = f(I_F); T_S = 25 \text{ }^{\circ}\text{C}$$



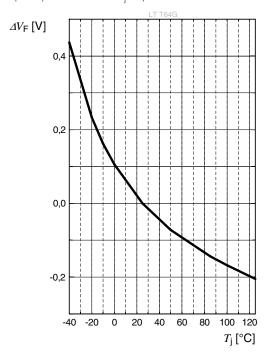
Dominant Wavelength 6)

$$\lambda_{dom} = f(I_F); T_S = 25 \text{ }^{\circ}\text{C}$$



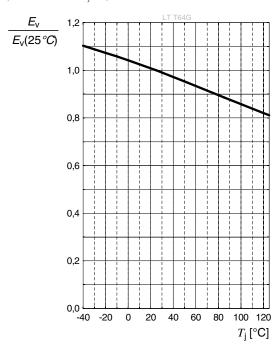
Forward Voltage 6)

$$\Delta V_{_F} = V_{_F} - V_{_F} (25~^{\circ}C) = f(T_{_j}); \ I_{_F} = 20~mA$$



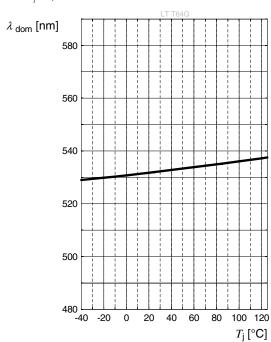
Relative Illuminance 6)

$$E_v(25 °C) = f(T_i); I_F = 20 mA$$



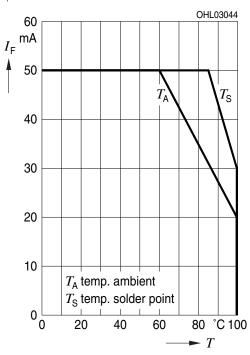
Dominant Wavelength 6)

$$\lambda_{dom} = f(T_j); I_F = 20 \text{ mA}$$



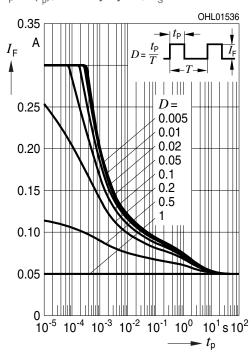
Max. Permissible Forward Current





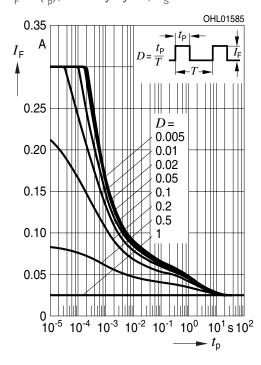
Permissible Pulse Handling Capability

$I_{_{\rm F}}$ = f($t_{_{ m D}}$); D: Duty cycle; $T_{_{ m S}}$ = 25 °C

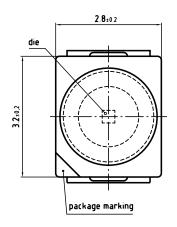


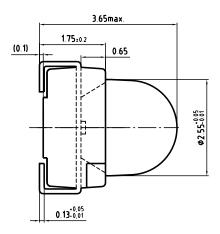
Permissible Pulse Handling Capability

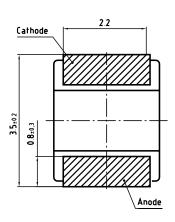
$$I_{_{\rm F}}$$
 = f(t $_{_{
m D}}$); D: Duty cycle; $T_{_{
m S}}$ = 85 °C



Dimensional Drawing 8)







general tolerance ± 0.1 lead finish Ag

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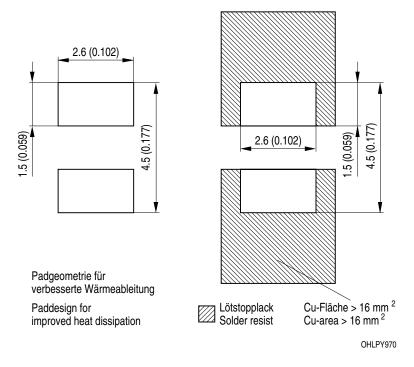
Approximate Weight: 40.0 mg **Package marking:** Anode

Corrosion test: Class: 3B

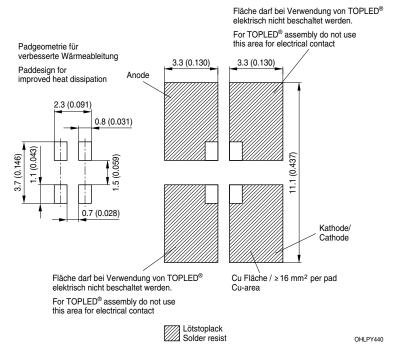
Test condition: 40°C / 90 % RH / $15 \text{ ppm H}_2\text{S}$ / 14 days (stricter then IEC

60068-2-43)

Recommended Solder Pad 8)



Recommended Solder Pad 8)

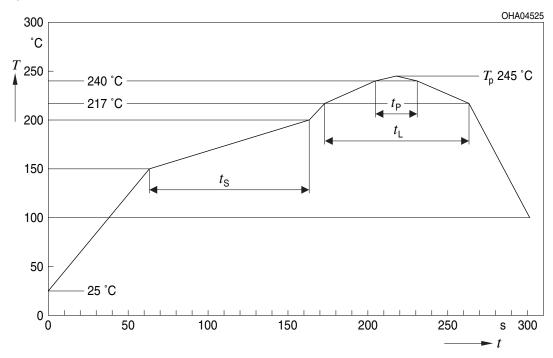


For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere.



Reflow Soldering Profile

Product complies to MSL Level 4 acc. to JEDEC J-STD-020E



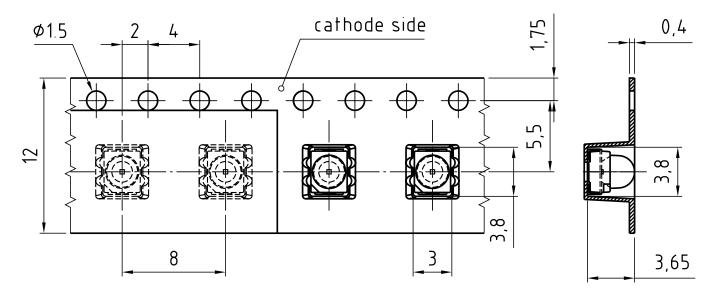
Profile Feature	Symbol	Pb-Free (S	nAgCu) Assembly		Unit
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat*)	'		2	3	K/s
25 °C to 150 °C					
Time t _s	t_s	60	100	120	S
T_{Smin} to T_{Smax}					
Ramp-up rate to peak*)			2	3	K/s
T_{Smax} to T_{P}					
Liquidus temperature	T_{L}		217		°C
Time above liquidus temperature	$t_{\scriptscriptstyle \perp}$		80	100	S
Peak temperature	T _P		245	250	°C
Time within 5 °C of the specified peak	t _P	10	20	30	S
temperature T _P - 5 K					
Ramp-down rate* T _P to 100 °C			3	4	K/s
Time				480	S
25 °C to T _P					

All temperatures refer to the center of the package, measured on the top of the component



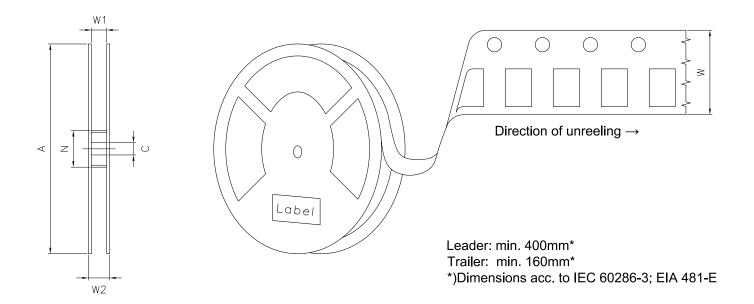
^{*} slope calculation DT/Dt: Dt max. 5 s; fulfillment for the whole T-range

Taping 8)



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Tape and Reel 9)



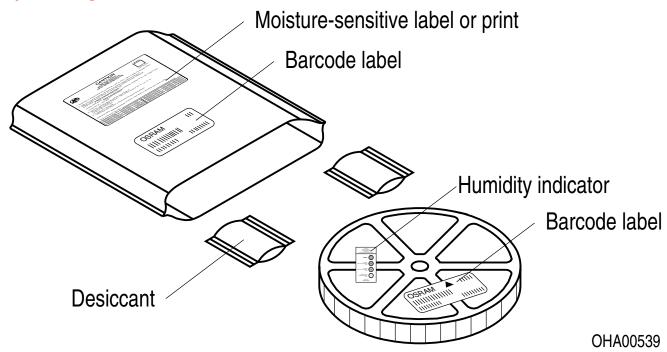
Reel dimensions [mm]

Α	W	N_{\min}	W_1	$W_{2\mathrm{max}}$	Pieces per PU
330 mm	12 + 0.3 / - 0.1	60	12.4 + 2	18.4	2000

Barcode-Product-Label (BPL)



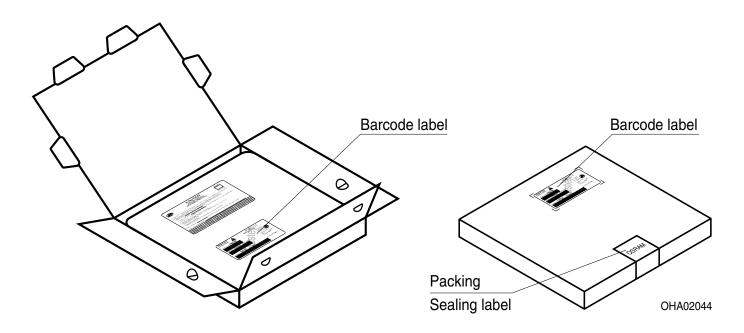
Dry Packing Process and Materials 8)



Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.



Transportation Packing and Materials 8)



Dimensions of transportation box in mm

Width	Length	Height
349 ± 5 mm	349 ± 5 mm	33 ± 5 mm



Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet falls into the class exempt group (exposure time 10000 s). Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials including silver. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize device exposure to aggressive substances during storage, production, and use. Devices that showed visible discoloration when tested using the described tests above did show no performance deviations within failure limits during the stated test duration. Respective failure limits are described in the IEC60810.

For further application related informations please visit www.osram-os.com/appnotes



Disclaimer

Disclaimer

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Glossary

- Brightness: Brightness values are measured during a current pulse of typically 25 ms, with an internal reproducibility of ±8 % and an expanded uncertainty of ±11 % (acc. to GUM with a coverage factor of
- Reverse Operation: Reverse Operation of 10 hours is permissible in total. Continuous reverse operation is not allowed.
- 3) Wavelength: The wavelength is measured at a current pulse of typically 25 ms, with an internal reproducibility of ±0.5 nm and an expanded uncertainty of ±1 nm (acc. to GUM with a coverage factor of k = 3).
- Forward Voltage: The forward voltage is measured during a current pulse of typically 8 ms, with an internal reproducibility of ±0.05 V and an expanded uncertainty of ±0.1 V (acc. to GUM with a coverage factor of k = 3).
- 5) **Thermal Resistance:** Rth max is based on statistic values (6σ) .
- Typical Values: Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- Characteristic curve: In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- Tolerance of Measure: Unless otherwise noted in drawing, tolerances are specified with ±0.1 and dimensions are specified in mm.
- 9) Tape and Reel: All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.



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