

## SUPPLY CHAIN OPTIMIZATION





#### PROBLEM STATEMENT

AtliQ Mart is a growing FMCG manufacturer headquartered in Gujarat, India. It is currently operational in three cities Surat, Ahmedabad and Vadodara. They want to expand to other metro/tier1 cities in the next 2 years.

AtliQ Mart is currently facing a problem where a few key customers did not extend the annual contract due to service issues. It is speculated that some of the essential products were either not delivered on time or not delivered in full over a continued period, which could have resulted in bad customer service. Management wants to fix this issue before expanding to other cities and requested their supply chain analytics team to track the 'On time' and 'In Full' delivery service level for all the customers on a daily basis so that they can respond swiftly to these issues.

The Supply Chain team decided to use a standard approach to measure the service level in which they will measure 'on-time delivery (OT) %', 'In-full delivery (IF) %' and OnTime in full (OTIF) % of the customer orders on a daily basis against the target service level set for each customer.

#### **TASK**

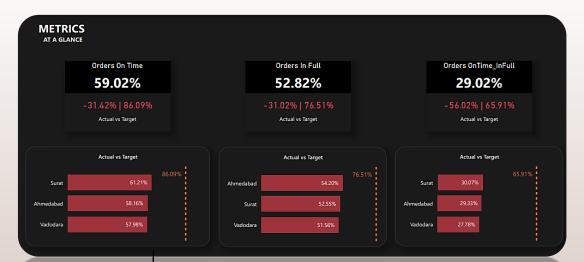
Peter Pandey is the data analyst in the supply chain team who joined Atliq Mart recently. He has been briefed about the the task in the stakeholder business review meeting. Now Imagine yourself as Peter Pandey and play the role of the new data analyst who is excited to build this dashboard and perform the following task Create the metrics according to the metrics list.

- 1. Create a dashboard according to the requirements provided by stakeholders in the business review meeting. You will be provided with the transcript of this business review meeting in the form of a comic.
- 2. Create relevant insights that are not provided in the metric list/stakeholder meeting.

# KEY FINDINGS

The Dairy category stands out as the most popular among our product offerings.





An analysis based on individual consumers reveals that Lotus Mart, Acclaimed Stores, and Coolblue (our top consumers) exhibit notably lower values for On-time Delivery (OT%), Infull Delivery (IF%), and On Time in Full (OTIF%) compared to others.

- Average OT%, IF% and OTIF% values fall significantly below the designated target levels.
- While there is no substantial disparity among cities regarding the gap between actual and target values, Vadodara stands out with the highest observed gap.





- After a thorough analysis of Ahmedabad consumers, it was revealed that Lotus Mart, despite being the top consumer, surprisingly exhibits the lowest values for both LIFR% and VOFR% values.
- Likewise, preeminent consumers in Surat (Acclaimed Stores) and Vadodara (Coolblue) demonstrate the lowest levels of LIFR% and VOFR%.

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	city	LIFR	VOFR
в	Ahmedabad		
	Acclaimed Stores	73.01%	97.38%
	Atlas Stores	75.26%	97.55%
	Chiptec Stores	75.64%	97.62%
	Coolblue	74.02%	97.33%
	Elite Mart	75.72%	97.56%
	Expert Mart	75.52%	97.48%
	Logic Stores	74.68%	97.56%
	Lotus Mart	30.77%	93.29%
	Propel Mart	75.80%	97.72%
	Rel Fresh	74.73%	97.51%
	Sorefoz Mart	30.87%	93.05%
	Vijay Stores	73.70%	97.29%
⊞	Surat	66.69%	96.65%
Ð	Vadodara	63.69%	96.33%
Ō	Vadodara	63.69%	96.33%
		00,0976	20.02%

	city	LIFR	VOFR
Ð	Ahmedabad	67.56%	96.79%
	Surat		
	Acclaimed Stores	29.37%	92.88%
	Atlas Stores	75.69%	97.56%
	Chiptec Stores	75.58%	97.64%
	Expression Stores	73.27%	97.33%
	Info Stores	30.06%	92.97%
	Logic Stores	74.11%	97.34%
	Lotus Mart	74.83%	97.46%
	Propel Mart	75.05%	97.55%
	Rel Fresh	74.74%	97.51%
	Vijay Stores	74.42%	97.34%
	Viveks Stores	74.84%	97.46%
Ę	Vadodara	63.69%	96.33%
2	Vadodara	63.69%	96.33%

	city	LIFR		VOFR
Đ	Ahmedabad	67.	56%	96.79%
Ð	Surat	66.	69%	96.65%
3	Vadodara			
	Acclaimed Stores	73.	51%	97.33%
	Coolblue	29.	19%	92.82%
	Elite Mart	29.	74%	92.85%
	Expert Mart	75.	44%	97.48%
	Expression Stores	77.	36%	97.68%
	Info Stores	76.	23%	97.60%
	Lotus Mart	74.	05%	97.25%
	Propel Mart	76.	03%	97.59%
Rel Fresh		74.	14%	97.45%
Sorefoz Mart		75.	88%	97.65%
	Vijay Stores	29.	89%	93.02%
	Viveks Stores	75.	27%	97.48%
		75.		
		29.		
		10		



On a daily basis, the examination of data reveals that the observed percentages for On-time Delivery (OT%) and In-full Delivery (IF%) consistently fall below the designated target levels.

Remarkably, there hasn't been a single day where these values have reached or

exceeded the specified target thresholds.

Once more, the daily On Time in Full (OTIF%) metrics consistently lag behind the predetermined target. The highest value achieved so far stands at a mere 37.42%, recorded towards the conclusion of the month of May.



An in-depth analysis of metrics at the consumer level reveals intriguing insights:



- Our service towards one of the key consumers, Coolblue, is notably poor.
- > The examination of the OT% metric reveals subpar performance, particularly for our top customers Lotus Mart, Coolblue, and Acclaimed Stores. The deficiency is attributed to the inability to deliver all the line items within the orders on time.
- > Consequently, the analysis of the OTIF% metric also demonstrates similar results.
- > LIFR% and VOFR% figures once again highlight our subpar performance in delivering the total number of item lines and the ordered quantity.



**Vijay Stores** experienced the maximum gap between the quantity ordered and delivered, totaling 48K, followed closely by **Lotus Mart and Acclaimed Stores**, each facing a gap of 46K.



D	elayed_by_Days	Ahmedabad	Surat	Vadodara
Ħ	-1	1243	1094	1270
Ħ	0	12531	12050	12417
В	1	2934	2389	2932
Г	Acclaimed Stores	478	475	510
	Atlas Stores	176	151	
	Chiptec Stores	167	180	
Г	Coolblue	477		495
	Elite Mart	172		154
	Expert Mart	154		169
	Expression Stores		167	159
	Info Stores		142	176
	Logic Stores	156	174	
	Lotus Mart	480	512	496

De	elayed_by_Days	Ahmedabad	Surat	Vadodara
∄	-1	1243	1094	1270
⊞	0	12531	12050	12417
Ð	1	2934	2389	2932
В	2	1819	1458	1859
	Acclaimed Stores	444	403	399
	Atlas Stores	55	64	
	Chiptec Stores	49	66	
	Coolblue	453		459
Г	Elite Mart	53		62
ı	Expert Mart	66		66
ı	Expression Stores		79	72
	Info Stores		79	75
L	Logic Stores	63	75	

D	elayed_by_Days	Ahmedabad	Surat	Vadodara
Ħ	-1	1243	1094	1270
Ħ	0	12531	12050	12417
Ħ	1	2934	2389	2932
Ħ	2	1819	1458	1859
В	3	1149	851	1100
	Acclaimed Stores	276	247	275
	Atlas Stores	40	27	
ľ	Chiptec Stores	35	27	
Г	Coolblue	284		275
Г	Elite Mart	24		36
Γ <sub>-</sub>	Expert Mart	29		28
	Expression Stores		42	38
L	Info Stores		43	29

Upon conducting a thorough analysis of delayed order lines, it is evident that the majority of delays occurred with our top consumers - **Acclaimed Stores**, **Coolblue**, and **Lotus Mart**.

### **INSIGHTS**



Consistent with previous observations, our performance has fallen short of expectations. Despite Acclaimed Stores,

Coolblue, and Lotus Mart being pivotal consumers, our service towards them has been subpar, raising concerns about their willingness to renew contracts.