

CERTIFICADO PATRON DE CND

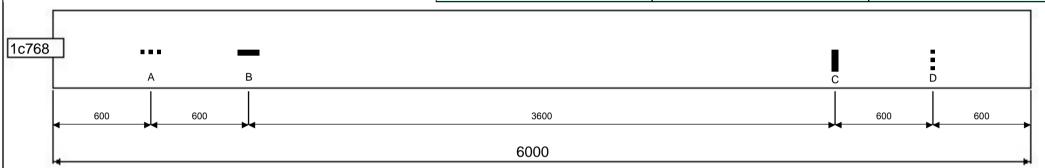
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1c768

| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------------------------|-------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 89,1 | Cliente Client | Awaji | Ciclo Product | 79119 | | | | |
| Espesor [mm] Wall Thickness | 6,3 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 33314 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 8 | ±15 | 0,580 | 0,428 | 0,504 | 38,00 | 36,00 | 0,450 | 0,553 | 0,96 | Sebastian Monteros | 03/12/04 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,362 | 0,268 | 0,315 | 38,00 | 38,00 | 0,336 | 0,326 | 0,94 | Sebastian Monteros | 03/12/04 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,362 | 0,268 | 0,315 | 38,00 | 38,00 | 0,352 | 0,350 | 0,96 | Sebastian Monteros | 03/12/04 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,362 | 0,268 | 0,315 | 38,00 | 34,00 | 0,304 | 0,288 | 0,91 | Sebastian Monteros | 03/12/04 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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