

CERTIFICADO PATRON DE CND

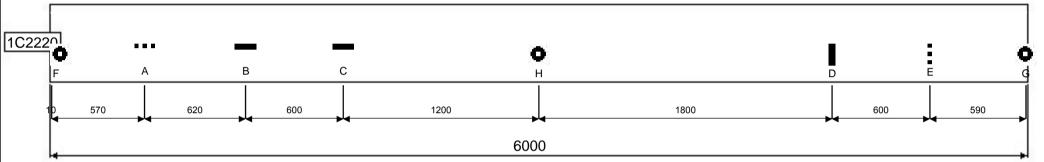
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C2220





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,359 | 0,266 | 0,313 | 50,00 | 48,00 | 0,354 | 0,351 | 0,88 | Daniel Carcacha | 04/08/11 |
| В | Longitudinal Externo longitudinal OD | 0,85 | 5 | ±15 | 0,359 | 0,266 | 0,313 | 48,00 | 48,00 | 0,351 | 0,348 | 0,85 | Daniel Carcacha | 04/08/11 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,719 | 0,531 | 0,625 | 50,00 | 48,00 | 0,700 | 0,694 | 0,88 | Daniel Carcacha | 04/08/11 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,359 | 0,266 | 0,313 | 50,00 | 38,00 | 0,347 | 0,358 | 0,85 | Daniel Carcacha | 04/08/11 |
| Е | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,359 | 0,266 | 0,313 | 50,00 | 26,00 | 0,347 | 0,352 | 0,87 | Daniel Carcacha | 04/08/11 |
| F | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | • | - | - | 1,60 | Daniel Carcacha | 04/08/11 |
| G | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | | - | - | 1,60 | Daniel Carcacha | 04/08/11 |
| Н | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | | • | - | - | 1,60 | Default Default | 18/08/11 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT | Fecha | 18/08/2011 | Hoja | 1/2 | Documento | TAND-001-05 | Date | 12:37:19 p.m. | Page | 1/2 | Vigencia | 17/04/2006



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| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------|-------------------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] Diameter | 73 | Cliente Client | stock centcomp | Ciclo Product | 21859 | | | | |
| Espesor [mm] Wall Thickness | 6,25 | Tratamiento Termico | NO | Colada _{Heat} | 47863 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5229801 | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

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CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES