

CERTIFICADO PATRON DE CND

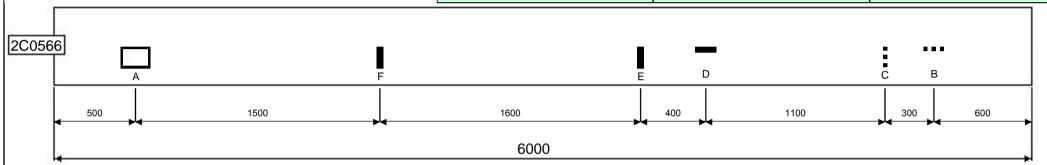
TEND

NDT Reference Standard Certificate



2C0566

Datos del Producto Product Information Ciclo Product Cliente Client Diametro [mm] Kioshi 232 23022 Compress (TSU) Diameter Espesor [mm] Wall Thickness Colada _{Heat} Tratamiento Termico NO 5.6 82270 **Heat Treatment** Expediente Manufacturing Order Trazabilidad 0 5397301 Traceability



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | [mm] | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|-------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Defecto Natural Natural defect | - | - | - | - | - | - | - | - | - | - | - | Sebastian Monteros | 02/01/12 |
| В | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 48,00 | 0,340 | 0,341 | 0,85 | Daniel Carcacha | 04/01/12 |
| С | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 48,00 | 0,342 | 0,339 | 0,84 | Daniel Carcacha | 04/01/12 |
| D | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 48,00 | 0,343 | 0,339 | 0,85 | Daniel Carcacha | 04/01/12 |
| Е | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 3600,00 | 50,00 | 0,342 | 0,341 | 0,86 | Daniel Carcacha | 04/01/12 |
| F | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 0,644 | 0,476 | 0,560 | 50,80 | 44,40 | 0,539 | 0,557 | 0,93 | Default Default | 14/11/12 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

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Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

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Tubo patrón número Reference standard #

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| | Datos del Producto Product Information | | | | | | | | | |
|--------------------------------|--|---------------------|-----------------------------|-----------------------------------|---------|--|--|--|--|--|
| Diametro [mm] Diameter | 232 | Cliente Client | Kioshi Compress (TSU) | Ciclo Product | 23022 | | | | | |
| Espesor [mm] Wall Thickness | 5,6 | Tratamiento Termico | NO | Colada _{Heat} | 82270 | | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5397301 | | | | | |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES