

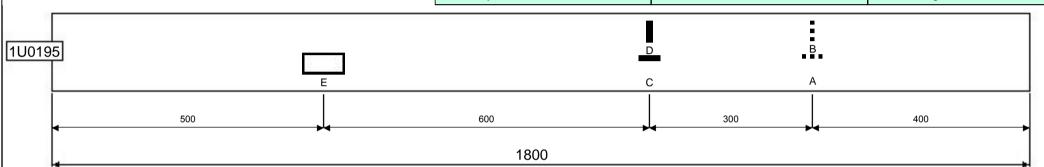
CERTIFICADO PATRON DE CND

TEND

NDT Reference Standard Certificate



Datos del Producto Product Information CONOCO UK Ciclo Product Cliente Diametro [mm] 88.9 85356 Diameter Espesor [mm]
Wall Thickness Tratamiento Termico Colada 11,1 21141 **Heat Treatment** Heat Trazabilidad Expediente Manufacturing Order 0 Traceability



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|-----------------------------------------|----------------------------------------------|-------------------------------------|--------------------------------|-----------------------------------------|-----------------------------------------|------------------------------------------|------------------------------------------|----------------------------|-----------------------------------|-------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,638 | 0,472 | 0,555 | 50,00 | 48,10 | 0,530 | 0,556 | 0,85 | Sebastian Monteros | 22/02/07 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,638 | 0,472 | 0,555 | 50,00 | 31,50 | 0,607 | 0,516 | 0,88 | Sebastian Monteros | 22/02/07 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,638 | 0,472 | 0,555 | 50,00 | 45,07 | 0,598 | 0,597 | 0,99 | Sebastian Monteros | 22/02/07 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,638 | 0,472 | 0,555 | 50,00 | 35,30 | 0,605 | 0,624 | 0,83 | Sebastian Monteros | 22/02/07 |
| Е | Chavetero Grove | 6,00 | 50 | ±15 | 6,383 | 4,718 | 5,550 | 16,00 | 15,20 | 5,739 | 5,739 | 5,61 | Sebastian Monteros | 22/02/07 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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