

CERTIFICADO PATRON DE CND

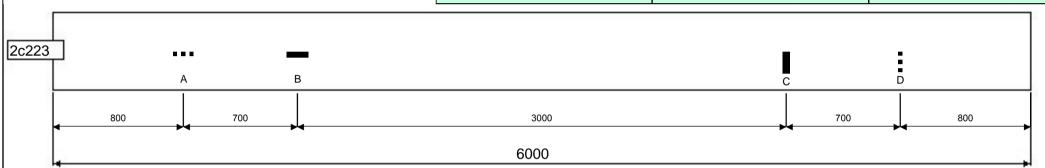
TEND

NDT Reference Standard Certificate



2c223

| Datos del Producto Product Information | | | | | | | | |
|--|-------|---------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter | 152,4 | Cliente Client | Ciclo Product | 78852 | | | | |
| Espesor [mm] Wall Thickness | 9,27 | Tratamiento Termico | Colada _{Heat} | 0 | | | | |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| ι Δ | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,533 | 0,394 | 0,464 | 50,00 | 50,00 | 0,502 | 0,430 | 0,94 | Sebastian Monteros | 03/09/04 |
| ıĸ | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,533 | 0,394 | 0,464 | 50,00 | 48,50 | 0,501 | 0,499 | 0,94 | Sebastian Monteros | 03/09/04 |
| C | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,533 | 0,394 | 0,464 | 50,00 | 50,00 | 0,520 | 0,519 | 0,98 | Sebastian Monteros | 03/09/04 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,533 | 0,394 | 0,464 | 50,00 | 44,00 | 0,493 | 0,473 | 0,98 | Sebastian Monteros | 03/09/04 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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TAND-001-05 17/04/2006