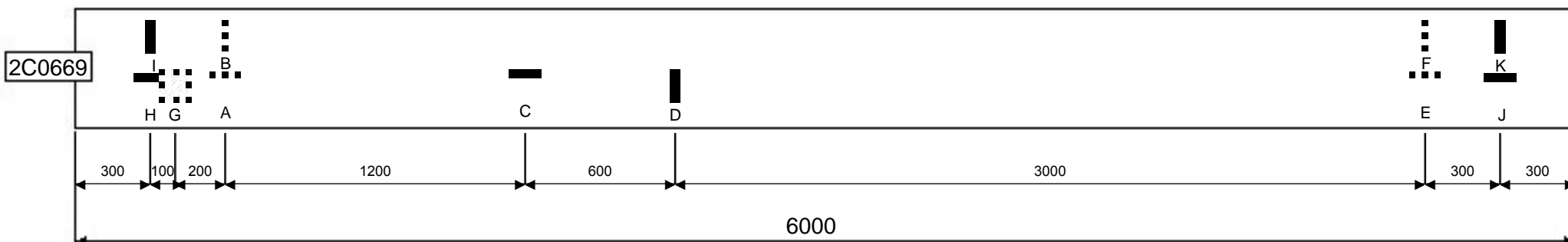


Tubo patrón número
Reference standard #

2C0669

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|----------|-----------------------------------|-------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | ENI IRAQ | Ciclo Product | 88418 |
| Espesor [mm] Wall Thickness | 6,88 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 27263 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,396 | 0,292 | 0,344 | 50,80 | 48,00 | 0,382 | 0,395 | 0,82 | Pablo Mazzeo | 23/09/14 |
| B | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,396 | 0,292 | 0,344 | 50,80 | 41,00 | 0,371 | 0,389 | 0,82 | Pablo Mazzeo | 23/09/14 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,396 | 0,292 | 0,344 | 50,80 | 48,00 | 0,387 | 0,379 | 0,81 | Pablo Mazzeo | 23/09/14 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,396 | 0,292 | 0,344 | 50,80 | 43,00 | 0,369 | 0,382 | 0,81 | Pablo Mazzeo | 23/09/14 |
| E | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,791 | 0,585 | 0,688 | 50,80 | 48,00 | 0,738 | 0,765 | 0,96 | Agustin Torres | 23/09/14 |
| F | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,791 | 0,585 | 0,688 | 50,80 | 40,00 | 0,722 | 0,748 | 0,92 | Agustin Torres | 23/09/14 |
| G | Reduccion de espesor interno | 25,40 | 10 | ±0 | 0,688 | 0,688 | 0,688 | 25,40 | 24,00 | - | - | 24,00 | Dante Antunez | 01/12/14 |
| H | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,396 | 0,292 | 0,344 | 50,00 | 50,00 | 0,395 | 0,385 | 0,99 | Sebastian Monteros | 21/01/21 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.
CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número
Reference standard #

2C0669

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|----------|-----------------------------------|-------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | ENI IRAQ | Ciclo Product | 88418 |
| Espesor [mm] Wall Thickness | 6,88 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 27263 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,396 | 0,292 | 0,344 | 50,00 | 40,00 | 0,382 | 0,390 | 0,99 | Sebastian Monteros | 21/01/21 |
| J | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,396 | 0,292 | 0,344 | 50,00 | 50,00 | 0,375 | 0,380 | 0,99 | Sebastian Monteros | 21/01/21 |
| K | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,396 | 0,292 | 0,344 | 50,00 | 40,00 | 0,381 | 0,390 | 0,99 | Sebastian Monteros | 21/01/21 |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT

Fecha
Date

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Documento
Vigencia

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