

CERTIFICADO PATRON DE CND

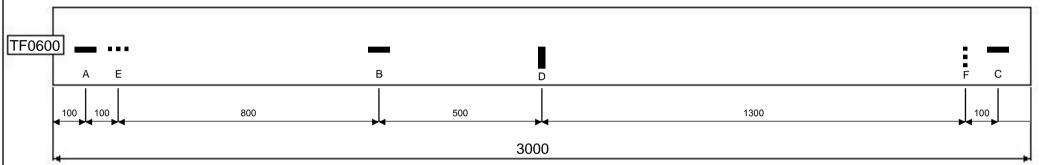
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

TF0600

| Datos del Producto Product Information | | | | | | | | | |
|--|----|---------------------------------------|--------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 99 | Cliente Client | Weatherford Int | Ciclo Product | 35669 | | | | |
| Espesor [mm] Wall Thickness | 19 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 4609 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,093 | 0,808 | 0,950 | 50,00 | 50,00 | 0,957 | 0,971 | 0,85 | Carlos Aguilar | 05/04/17 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,093 | 0,808 | 0,950 | 50,00 | 50,00 | 0,991 | 1,010 | 0,84 | Carlos Aguilar | 05/04/17 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,093 | 0,808 | 0,950 | 50,00 | 50,00 | 0,969 | 0,935 | 0,83 | Carlos Aguilar | 05/04/17 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,093 | 0,808 | 0,950 | 50,00 | 43,10 | 0,963 | 0,997 | 0,84 | Carlos Aguilar | 05/04/17 |
| Е | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 1,093 | 0,808 | 0,950 | 50,00 | 50,00 | 1,058 | 1,036 | 0,86 | Agustin Torres | 05/04/17 |
| F | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 1,093 | 0,808 | 0,950 | 50,00 | 24,00 | 1,091 | 1,088 | 0,86 | Agustin Torres | 05/04/17 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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CERTIFICADO PATRON DE CND

TEND

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| Datos del Producto Product Information | | | | | | | |
|--|----|---------------------------------------|--------------------|-----------------------------------|-------|--|--|
| Diametro [mm] Diameter | 99 | Cliente Client | Weatherford Int | Ciclo Product | 35669 | | |
| Espesor [mm] Wall Thickness | 19 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 4609 | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES