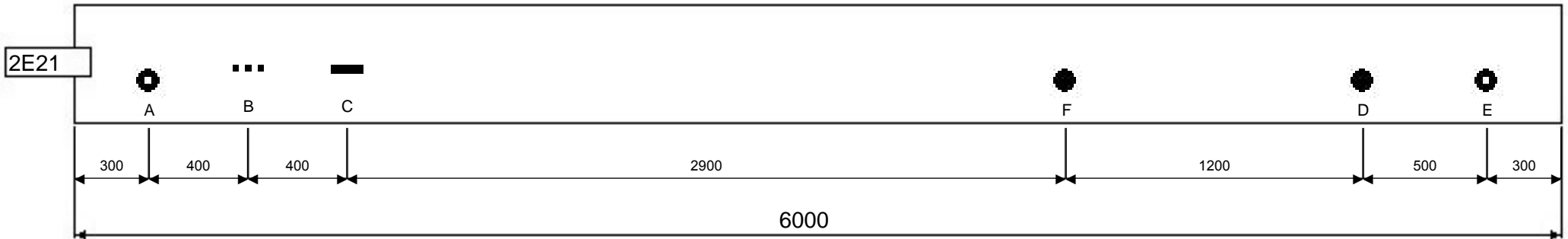


Tubo patrón número
Reference standard #

2E21

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|-------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 177,8 | Cliente Client | ARGOS | Ciclo Product | 28869 |
| Espesor [mm] Wall Thickness | 10,36 | Tratamiento Termico Heat Treatment | | Colada Heat | 62050 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/0374.02 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Agujero Pasante Drilled hole | 3,20 | - | - | - | - | - | - | - | - | - | 3,20 | Sebastian Monteros | 12/12/06 |
| B | Longitudinal Interno Longitudinal ID | 1,00 | 13 | ±15 | 1,489 | 1,101 | 1,295 | 50,00 | 48,00 | 1,350 | 1,330 | 0,99 | Sebastian Monteros | 12/12/06 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,596 | 0,440 | 0,518 | 200,00 | 195,50 | 0,572 | 0,568 | 0,56 | Sebastian Monteros | 12/12/06 |
| D | Circular de ecualización Externo | 1,00 | 5 | ±15 | 0,596 | 0,440 | 0,518 | - | - | 0,570 | 0,560 | 0,95 | Sebastian Monteros | 12/12/06 |
| E | Agujero Pasante Drilled hole | 3,20 | - | - | - | - | - | - | - | - | - | 3,20 | Sebastian Monteros | 12/12/06 |
| F | Ecualizacion/Calibracion Argos | 15,00 | 5 | ±15 | 0,578 | 0,427 | 0,502 | 35,00 | 35,00 | 0,500 | 0,500 | 15,00 | Default Default | 10/01/11 |

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- All dimensions in milimeters unless stated.
- Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número
Reference standard #**2E21****Datos del Producto**
Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|-------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 177,8 | Cliente Client | ARGOS | Ciclo Product | 28869 |
| Espesor [mm] Wall Thickness | 10,36 | Tratamiento Termico Heat Treatment | | Colada Heat | 62050 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/0374.02 |

Instrumentos de Medicion Utilizados:**Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A**

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in millimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES