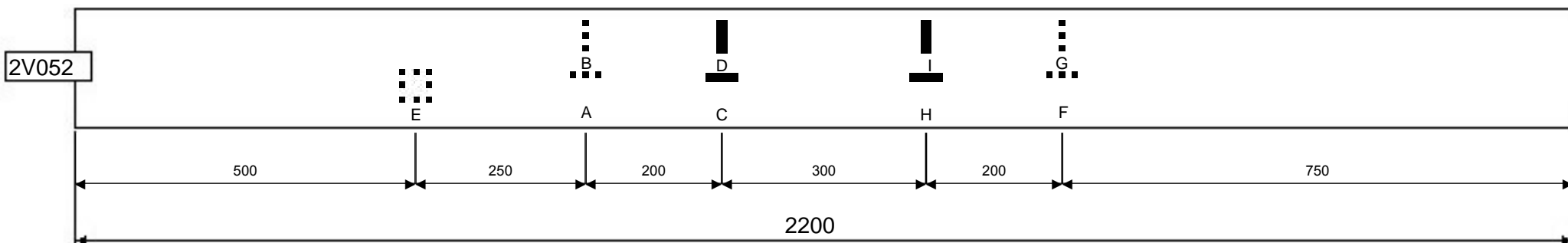


Tubo patrón número
Reference standard #

2V052

Datos del Producto Product Information

| | | | | | |
|--------------------------------|--------|---------------------------------------|-----|-----------------------------------|-----------|
| Diametro [mm] Diameter | 193,68 | Cliente Client | KOC | Ciclo Product | 68056 |
| Espesor [mm] Wall Thickness | 19,05 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 72637 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/3655-01 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|-----------------------------------------|----------------------------------------------|-------------------------------------|--------------------------------|-----------------------------------------|-----------------------------------------|------------------------------------------|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 0,93 | 5 | ±15 | 1,095 | 0,810 | 0,953 | 47,00 | 47,00 | 1,041 | 1,052 | 0,93 | Daniel Carcacha | 16/07/10 |
| B | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 1,095 | 0,810 | 0,953 | 50,00 | 40,00 | 1,059 | 1,062 | 0,93 | Daniel Carcacha | 16/07/10 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,095 | 0,810 | 0,953 | 50,00 | 47,00 | 1,053 | 1,048 | 0,92 | Daniel Carcacha | 16/07/10 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,095 | 0,810 | 0,953 | 50,00 | 43,00 | 1,035 | 1,052 | 0,92 | Daniel Carcacha | 16/07/10 |
| E | Reduccion de espesor interno | 25,40 | 10 | ±0 | 1,905 | 1,905 | 1,905 | 50,80 | 46,00 | - | - | 23,00 | Default Default | 18/12/15 |
| F | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 1,095 | 0,810 | 0,953 | 19,05 | 19,00 | 1,085 | 1,092 | 0,86 | Agustin Torres | 12/07/19 |
| G | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 1,095 | 0,810 | 0,953 | 19,05 | 18,80 | 1,087 | 1,095 | 0,86 | Agustin Torres | 12/07/19 |
| H | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,095 | 0,810 | 0,953 | 19,05 | 19,00 | 1,053 | 1,064 | 0,86 | Agustin Torres | 12/07/19 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.
CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número
Reference standard #**2V052****Datos del Producto**
Product Information

| | | | | | |
|--------------------------------|--------|---------------------------------------|-----|-----------------------------------|-----------|
| Diametro [mm] Diameter | 193,68 | Cliente Client | KOC | Ciclo Product | 68056 |
| Espesor [mm] Wall Thickness | 19,05 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 72637 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/3655-01 |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|----------------------------------------------|-------------------------------------|--------------------------------|-----------------------------------------|-----------------------------------------|------------------------------------------|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,095 | 0,810 | 0,953 | 19,05 | 19,00 | 1,087 | 1,094 | 0,86 | Agustin Torres | 12/07/19 |

Instrumentos de Medicion Utilizados:**Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A**

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES