

CERTIFICADO PATRON DE CND

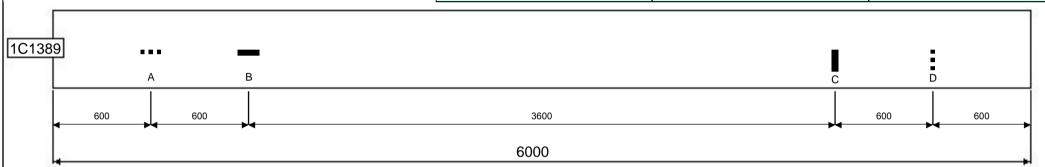
TEND

NDT Reference Standard Certificate



1C1389

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|---------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter | 73,02 | Cliente Client | SP CAMPANA | Ciclo Product | 65507 | | | | |
| Espesor [mm] Wall Thickness | 5,51 | Tratamiento Termico | No | Colada _{Heat} | 47971 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,634 | 0,468 | 0,551 | 50,80 | 49,00 | 0,609 | 0,620 | 0,88 | Sebastian Monteros | 02/11/06 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,634 | 0,468 | 0,551 | 50,80 | 48,00 | 0,576 | 0,558 | 0,81 | Sebastian Monteros | 02/11/06 |
| С | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 0,634 | 0,468 | 0,551 | 50,80 | 41,00 | 0,525 | 0,548 | 0,94 | Sebastian Monteros | 02/11/06 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,634 | 0,468 | 0,551 | 50,80 | 34,00 | 0,622 | 0,631 | 0,86 | Sebastian Monteros | 02/11/06 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES