

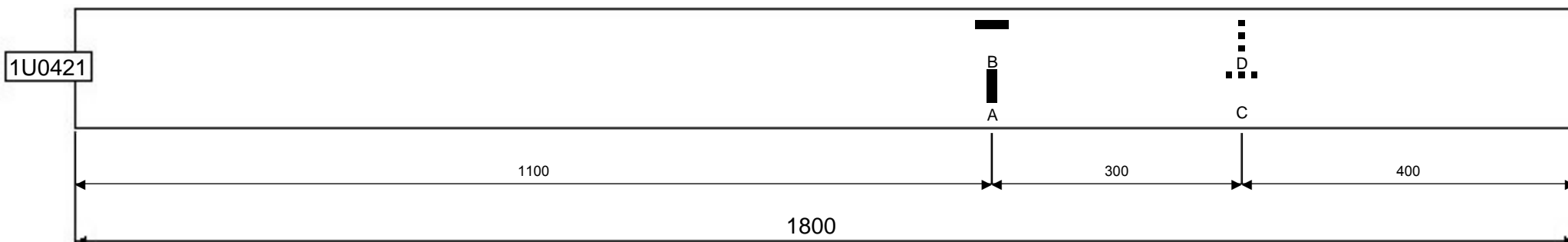
Tubo patrón número  
Reference standard #

**1U0421**

## Datos del Producto

Product Information

|                                |       |                                       |                                   |                |       |
|--------------------------------|-------|---------------------------------------|-----------------------------------|----------------|-------|
| Diametro [mm]<br>Diameter      | 114,3 | Cliente<br>Client                     | Ciclo<br>Product                  | 20851          |       |
| Espesor [mm]<br>Wall Thickness | 15,9  | Tratamiento Termico<br>Heat Treatment | SI                                | Colada<br>Heat | 36789 |
| Trazabilidad<br>Traceability   | 0     |                                       | Expediente<br>Manufacturing Order |                |       |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima [mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A                    | Transversal Externo<br>Transverse OD    | 1,00   | 5                                   | ±15                            | 0,914                                   | 0,676                                   | 0,795                                    | 50,00                                 | 37,00                      | 0,867                             | 0,870                             | 0,87                                 | Sebastian Monteros         | 07/05/10      |
| B                    | Longitudinal Externo<br>Longitudinal OD | 1,00   | 5                                   | ±15                            | 0,914                                   | 0,676                                   | 0,795                                    | 50,00                                 | 36,50                      | 0,906                             | 0,905                             | 0,86                                 | Sebastian Monteros         | 07/05/10      |
| C                    | Longitudinal Interno<br>Longitudinal ID | 0,83   | 5                                   | ±15                            | 0,914                                   | 0,676                                   | 0,795                                    | 37,50                                 | 37,50                      | 0,883                             | 0,865                             | 0,83                                 | Sebastian Monteros         | 07/05/10      |
| D                    | Transversal Interno<br>Transverse ID    | 1,00   | 5                                   | ±15                            | 0,914                                   | 0,676                                   | 0,795                                    | 50,00                                 | 32,50                      | 0,906                             | 0,909                             | 0,99                                 | Sebastian Monteros         | 07/05/10      |

## Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

### Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

### Notes:

- All dimensions in milimeters unless stated.
  - Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES