

Tubo patrón número

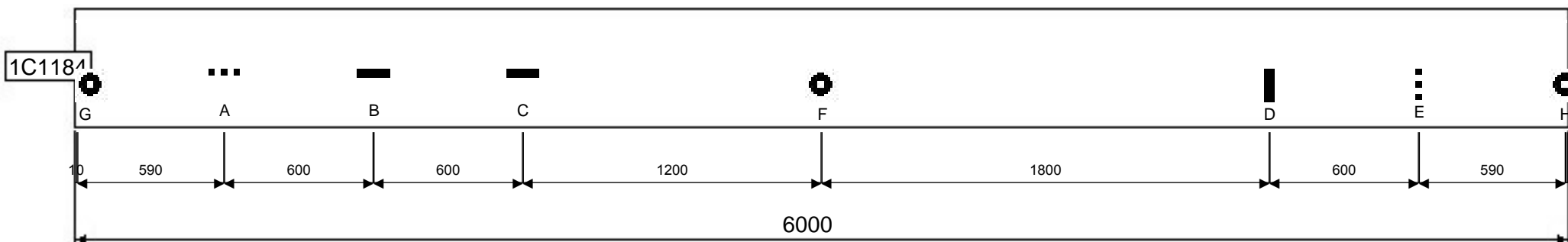
Reference standard #

**1C1184**

### Datos del Producto

Product Information

|                                |      |                                       |                                   |                |       |
|--------------------------------|------|---------------------------------------|-----------------------------------|----------------|-------|
| Diametro [mm]<br>Diameter      | 60,3 | Cliente<br>Client                     | Ciclo<br>Product                  | 79597          |       |
| Espesor [mm]<br>Wall Thickness | 8,48 | Tratamiento Termico<br>Heat Treatment | No                                | Colada<br>Heat | 45280 |
| Trazabilidad<br>Traceability   | 0    |                                       | Expediente<br>Manufacturing Order |                |       |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima [mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundidad<br>A [mm]<br>Depth A | Profundidad<br>B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 8                                   | ±15                            | 0,780                                   | 0,577                                   | 0,678                                    | 50,00                                 | 47,00                      | 0,777                            | 0,754                            | 0,99                                 | Sebastian Monteros         | 23/10/06      |
| B                    | Longitudinal Externo<br>Longitudinal OD | 1,00   | 10                                  | ±15                            | 0,975                                   | 0,721                                   | 0,848                                    | 50,00                                 | 48,00                      | 0,929                            | 0,942                            | 0,94                                 | Sebastian Monteros         | 23/10/06      |
| C                    | Longitudinal Externo<br>Longitudinal OD | 1,00   | 5                                   | ±15                            | 0,488                                   | 0,360                                   | 0,424                                    | 50,00                                 | 48,00                      | 0,432                            | 0,429                            | 0,93                                 | Sebastian Monteros         | 23/10/06      |
| D                    | Transversal Externo<br>Transverse OD    | 1,00   | 5                                   | ±15                            | 0,488                                   | 0,360                                   | 0,424                                    | 50,00                                 | 44,00                      | 0,392                            | 0,451                            | 0,85                                 | Sebastian Monteros         | 23/10/06      |
| E                    | Transversal Interno<br>Transverse ID    | 1,00   | 5                                   | ±15                            | 0,488                                   | 0,360                                   | 0,424                                    | 50,00                                 | 27,00                      | 0,474                            | 0,483                            | 0,85                                 | Sebastian Monteros         | 23/10/06      |
| F                    | Agujero Pasante<br>Drilled hole         | 1,60   | -                                   | -                              | -                                       | -                                       | -  | -                                     | -                          | -                                | -                                | 1,60                                 | Sebastian Monteros         | 11/12/06      |
| G                    | Agujero Pasante<br>Drilled hole         | 1,60   | -                                   | -                              | -                                       | -                                       | -  | -                                     | -                          | -                                | -                                | 1,60                                 | Default Default            | 08/08/11      |
| H                    | Agujero Pasante<br>Drilled hole         | 1,60   | -                                   | -                              | -                                       | -                                       | -  | -                                     | -                          | -                                | -                                | 1,60                                 | Default Default            | 08/08/11      |

#### Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

#### Notes:

- 1.-All dimensions in milimeters unless stated.
  - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

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**Instrumentos de Medicion Utilizados:****Proyector de Perfiles Mitutoyo PJ-A3000     Codigo: 302-711A**

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