

# CERTIFICADO PATRON DE CND

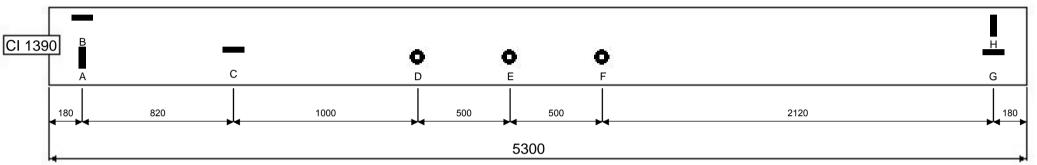
**TEND** 

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

CI 1390

| Datos del Producto Product Information |       |                                       |                 |                                   |       |  |  |  |  |
|--|-------|---------------------------------------|-----------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm]                          | 66,35 | Cliente<br>Client                     | WEATHERF<br>ORD | Ciclo<br>Product                  | 33779 |  |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 4,6   | Tratamiento Termico<br>Heat Treatment | BKS             | Colada<br><sub>Heat</sub>         | 49698 |  |  |  |  |
| Trazabilidad<br>Traceability           | 7     |                                       |                 | Expediente<br>Manufacturing Order |       |  |  |  |  |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type          | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Transversal Externo Transverse OD    | -  | -                                   | -                              | -                                       | -                                       | -  | -  | -                          | -                                 | -                                 | -                                    | trefila trefila            | 09/03/12      |
| В                    | Longitudinal Externo longitudinal OD | -  | -                                   | -                              | -                                       | -                                       | -  |  | -                          | -                                 |                                   | -                                    | trefila trefila            | 09/03/12      |
| С                    | Longitudinal Externo longitudinal OD | -  | -                                   | -                              | -                                       | -                                       | -  | ı  | -                          | -                                 | -                                 | -                                    | trefila trefila            | 09/03/12      |
| D                    | Agujero Pasante<br>Drilled hole      | 1,40   | -                                   | -                              | -                                       | -                                       | -  | -  | -                          | -                                 | -                                 | 1,40                                 | trefila trefila            | 09/03/12      |
| Е                    | Agujero Pasante<br>Drilled hole      | 1,40   | -                                   | -                              | -                                       | -                                       | -  | •  | -                          | -                                 |                                   | 1,40                                 | trefila trefila            | 09/03/12      |
| F                    | Agujero Pasante<br>Drilled hole      | 1,40   | -                                   | -                              | -                                       | -                                       | -  | ı  | -                          | -                                 | -                                 | 1,40                                 | trefila trefila            | 09/03/12      |
| G                    | Longitudinal Externo longitudinal OD | -  | -                                   | -                              | -                                       | -                                       | -  | -  | -                          | -                                 | -                                 | -                                    | trefila trefila            | 09/03/12      |
| Н                    | Transversal Externo Transverse OD    | -  | -                                   | -                              | -                                       | -                                       | -  | •  | -                          | -                                 | -                                 | -                                    | trefila trefila            | 09/03/12      |

### Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

### Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO

OT-PMANT | Fecha | 09/03/2012 | Hoja | 1/2 | Documento | TAND-001-05 | Date | 07:15:56 a.m. | Page | 1/2 | Vigencia | 17/04/2006



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| Espesor [mm]<br>Wall Thickness         | 4,6   | Tratamiento Termico | BKS             | Colada<br><sub>Heat</sub>         | 49698 |  |  |  |
| Trazabilidad<br>Traceability           | 7     |                     |                 | Expediente<br>Manufacturing Order |       |  |  |  |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

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