

CERTIFICADO PATRON DE CND

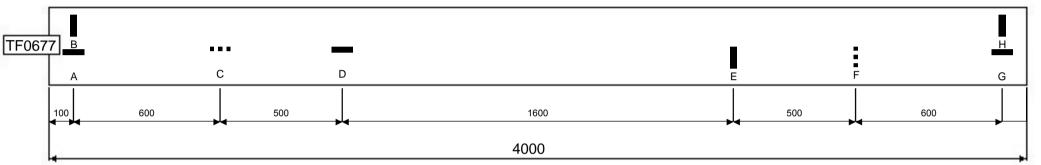
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

TF0677

| Datos del Producto Product Information | | | | | | | | |
|--|--------|---------------------|---------|-----------------------------------|-------|--|--|--|
| Diametro [mm] | 107,95 | Cliente Client | TREFILA | Ciclo Product | 27670 | | | |
| Espesor [mm] Wall Thickness | 6,35 | Tratamiento Termico | NO | Colada _{Heat} | 0 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,40 | 0,350 | 0,341 | 0,84 | Carlos Aguilar | 06/06/19 |
| В | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,20 | 0,365 | 0,360 | 0,85 | Carlos Aguilar | 06/06/19 |
| С | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,30 | 0,308 | 0,296 | 0,81 | Agustin Torres | 06/06/19 |
| D | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,30 | 0,352 | 0,361 | 0,85 | Agustin Torres | 06/06/19 |
| Е | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,40 | 0,365 | 0,363 | 0,85 | Agustin Torres | 06/06/19 |
| F | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,00 | 0,310 | 0,324 | 0,84 | Agustin Torres | 06/06/19 |
| G | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,40 | 0,330 | 0,342 | 0,84 | Carlos Aguilar | 06/06/19 |
| Н | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,30 | 0,351 | 0,350 | 0,84 | Carlos Aguilar | 06/06/19 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

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| Datos del Producto Product Information | | | | | | | | |
|--|--------|---------------------|---------|-----------------------------------|-------|--|--|--|
| Diametro [mm] Diameter | 107,95 | Cliente Client | TREFILA | Ciclo Product | 27670 | | | |
| Espesor [mm] Wall Thickness | 6,35 | Tratamiento Termico | NO | Colada _{Heat} | 0 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

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2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES