

CERTIFICADO PATRON DE CND

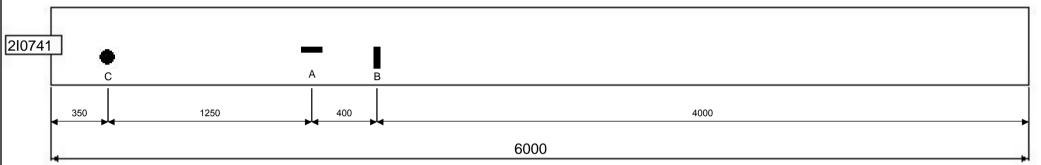
TEND

NDT Reference Standard Certificate



210741

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|------------------------------------|------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter | 273,1 | Cliente Client | Facu | Ciclo Product | 8242 | | | | |
| Espesor [mm] Wall Thickness | 26,88 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 57774 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Ι Δ | Longitudinal Externo longitudinal OD | 1,00 | 4 | ±15 | 1,113 | 0,823 | 0,968 | 50,80 | 47,40 | 0,959 | 0,964 | 0,84 | Daniel Carcacha | 16/07/08 |
| В | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,546 | 1,142 | 1,344 | 50,00 | 43,00 | 1,543 | 1,537 | 0,97 | Agustin Torres | 26/02/13 |
| С | Agujero Fondo Plano Flat bottom hole | 6,35 | 50 | ±15 | 15,456 | 11,424 | 13,440 | - | - | 13,400 | - | 6,35 | Daniel Carcacha | 11/09/09 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES