

## CERTIFICADO PATRON DE CND

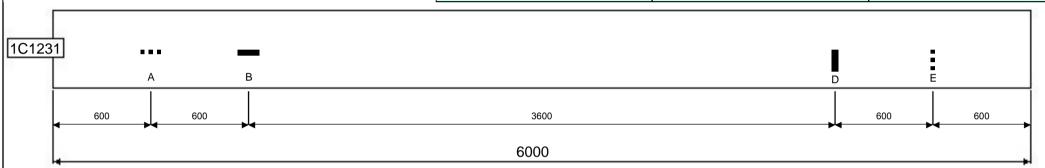
**TEND** 

NDT Reference Standard Certificate



1C1231

| Datos del Producto Product Information |       |                     |        |                                   |       |  |  |  |  |
|--|-------|---------------------|--------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm]                          | 73,02 | Cliente<br>Client   | JIDONG | Ciclo<br>Product                  | 65099 |  |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 5,51  | Tratamiento Termico | SI     | Colada<br><sub>Heat</sub>         | 78805 |  |  |  |  |
| Trazabilidad<br>Traceability           | 0     |                     |        | Expediente<br>Manufacturing Order |       |  |  |  |  |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | [mm]  | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|-------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 8                                   | ±15                            | 0,507                                   | 0,375                                   | 0,441                                    | 58,10                                    | 49,00 | 0,447                             | 0,481                             | 0,88                                 | Sebastian Monteros         | 30/10/06      |
| В                    | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 0,317                                   | 0,234                                   | 0,276                                    | 58,10                                    | 48,50 | 0,330                             | 0,332                             | 0,86                                 | Sebastian Monteros         | 30/10/06      |
| D                    | Transversal Externo<br>Transverse OD    | 1,00   | 5                                   | ±15                            | 0,317                                   | 0,234                                   | 0,276                                    | 58,10                                    | 42,00 | 0,307                             | 0,308                             | 0,93                                 | Sebastian Monteros         | 30/10/06      |
| Е                    | Transversal Interno<br>Transverse ID    | 1,00   | 8                                   | ±15                            | 0,507                                   | 0,375                                   | 0,441                                    | 58,10                                    | 32,00 | 0,503                             | 0,447                             | 0,99                                 | Sebastian Monteros         | 30/10/06      |

## Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

## Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2