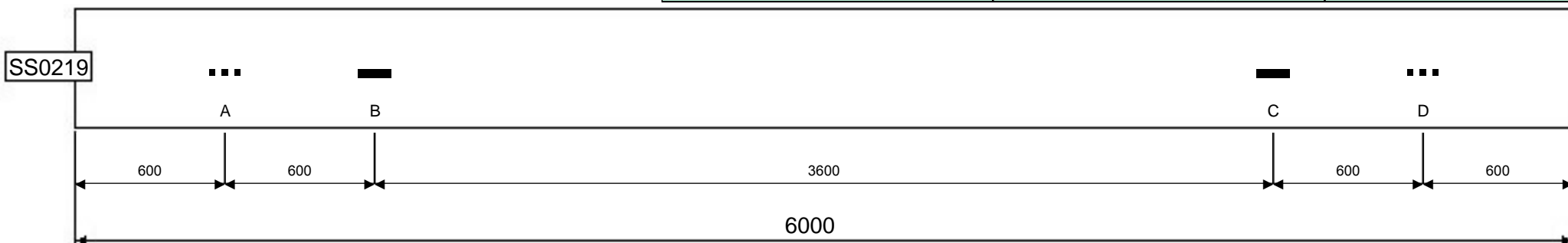


Tubo patrón número
Reference standard #

SS0219

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|------------------------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 73,02 | Cliente Client | PRUEBA LONGITUDINAL ALES 5/10 % | Ciclo Product | 65293 |
| Espesor [mm] Wall Thickness | 5,51 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 46110 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|-----------------------------------------|----------------------------------------------|-------------------------------------|--------------------------------|-----------------------------------------|-----------------------------------------|------------------------------------------|---------------------------------------|----------------------------|-------------------------------|-------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,634 | 0,468 | 0,551 | 50,80 | 48,90 | 0,629 | 0,633 | 0,86 | Dante Antunez | 26/04/11 |
| B | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 49,50 | 0,343 | 0,340 | 0,84 | Dante Antunez | 26/04/11 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 49,40 | 0,343 | 0,345 | 0,85 | Dante Antunez | 26/04/11 |
| D | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,634 | 0,468 | 0,551 | 50,80 | 48,70 | 0,625 | 0,593 | 0,85 | Dante Antunez | 26/04/11 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 26/04/2011 08:36:58 p.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|