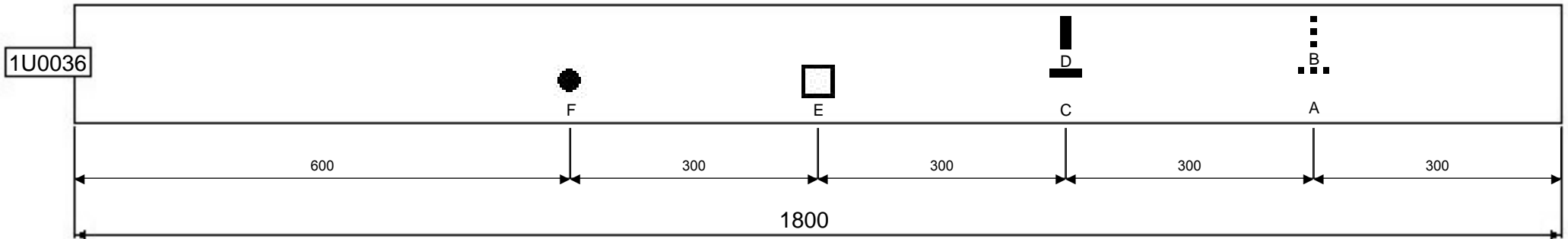


Tubo patrón número  
Reference standard #

**1U0036**

### Datos del Producto Product Information

|                                |       |                                       |                                   |       |
|--------------------------------|-------|---------------------------------------|-----------------------------------|-------|
| Diametro [mm]<br>Diameter      | 108   | Cliente<br>Client                     | Ciclo<br>Product                  | 27835 |
| Espesor [mm]<br>Wall Thickness | 15,88 | Tratamiento Termico<br>Heat Treatment | Colada<br>Heat                    | 0     |
| Trazabilidad<br>Traceability   | 0     |                                       | Expediente<br>Manufacturing Order |       |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima [mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 5                                   | ±15                            | 0,913                                   | 0,675                                   | 0,794                                    | 25,40                                 | 24,00                      | 0,870                             | 0,870                             | 0,86                                 | Sebastian Monteros         | 21/12/06      |
| B                    | Transversal Interno<br>Transverse ID    | 1,00   | 5                                   | ±15                            | 0,913                                   | 0,675                                   | 0,794                                    | 25,40                                 | 25,00                      | 0,770                             | 0,770                             | 0,85                                 | Sebastian Monteros         | 21/12/06      |
| C                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 5                                   | ±15                            | 0,913                                   | 0,675                                   | 0,794                                    | 25,40                                 | 24,00                      | 0,872                             | 0,872                             | 0,85                                 | Sebastian Monteros         | 21/12/06      |
| D                    | Transversal Externo<br>Transverse OD    | 1,00   | 5                                   | ±15                            | 0,913                                   | 0,675                                   | 0,794                                    | 25,40                                 | 25,00                      | 0,892                             | 0,892                             | 0,85                                 | Sebastian Monteros         | 21/12/06      |
| E                    | Reduccion de Espesor<br>Externo         | 25,00  | 13                                  | ±15                            | 2,283                                   | 1,687                                   | 1,985                                    | 25,00                                 | 25,00                      | -                                 | -                                 | 25,00                                | Sebastian Monteros         | 21/12/06      |
| F                    | Agujero Fondo Plano<br>Flat bottom hole | 12,70  | 50                                  | ±15                            | 9,131                                   | 6,749                                   | 7,940                                    | -                                     | -                          | 8,200                             | -                                 | 12,00                                | Sebastian Monteros         | 21/12/06      |

#### Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

#### Notes:

- All dimensions in milimeters unless stated.
- Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número  
Reference standard #**1U0036****Datos del Producto**  
Product Information

|                                |       |                                       |                                   |       |
|--------------------------------|-------|---------------------------------------|-----------------------------------|-------|
| Diametro [mm]<br>Diameter      | 108   | Cliente<br>Client                     | Ciclo<br>Product                  | 27835 |
| Espesor [mm]<br>Wall Thickness | 15,88 | Tratamiento Termico<br>Heat Treatment | Colada<br>Heat                    | 0     |
| Trazabilidad<br>Traceability   | 0     |                                       | Expediente<br>Manufacturing Order |       |

**Instrumentos de Medicion Utilizados:****Proyector de Perfiles Nikon V-16E     Codigo: 90012410**

## Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI**

## Notes:

- 1.-All dimensions in millimeters unless stated.
  - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES**