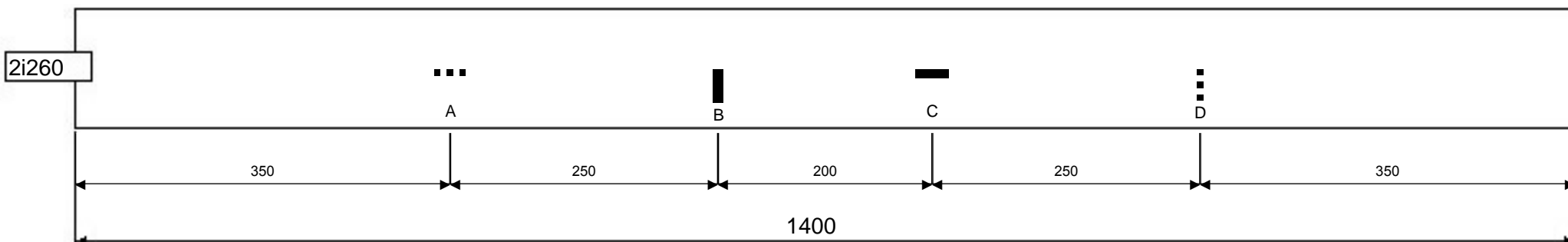


Tubo patrón número
Reference standard #

2i260

Datos del Producto Product Information

| | | | | |
|--------------------------------|-------|---------------------------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 61,92 | Cliente Client | Ciclo Product | 27346 |
| Espesor [mm] Wall Thickness | 6,55 | Tratamiento Termico Heat Treatment | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-------------------------------|-------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 8 | ±15 | 0,603 | 0,445 | 0,524 | 25,40 | 24,80 | 0,600 | 0,580 | 0,66 | Sebastian Monteros | 05/08/04 |
| B | Transversal Externo Transverse OD | 1,00 | 8 | ±15 | 0,603 | 0,445 | 0,524 | 25,40 | 25,20 | 0,540 | 0,520 | 0,68 | Sebastian Monteros | 05/08/04 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 8 | ±15 | 0,603 | 0,445 | 0,524 | 25,40 | 24,50 | 0,570 | 0,590 | 0,69 | Sebastian Monteros | 05/08/04 |
| D | Transversal Interno Transverse ID | 1,00 | 8 | ±15 | 0,603 | 0,445 | 0,524 | 25,40 | 24,00 | 0,580 | 0,560 | 0,67 | Sebastian Monteros | 05/08/04 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ300 Codigo: 302-916E

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 05/08/2004 01:25:49 p.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|