

CERTIFICADO PATRON DE CND

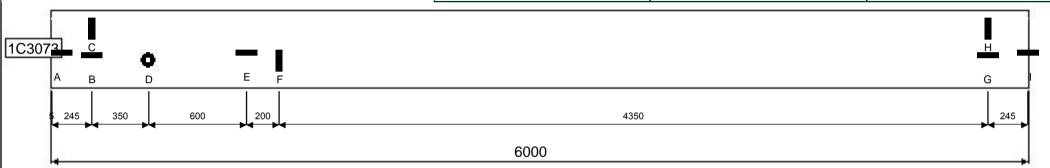
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C3073

| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------|-----------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] Diameter | 127 | Cliente Client | Tubos Renard | Ciclo Product | 20532 | | | | |
| Espesor [mm] Wall Thickness | 6,35 | Tratamiento Termico | NO | Colada _{Heat} | 61094 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/1680.01 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 50,00 | 50,00 | 0,303 | 0,304 | 0,99 | Sebastian Monteros | 16/06/20 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 50,00 | 50,00 | 0,300 | 0,300 | 0,99 | Sebastian Monteros | 16/06/20 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 50,00 | 50,00 | 0,275 | 0,365 | 0,99 | Sebastian Monteros | 16/06/20 |
| D | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Sebastian Monteros | 16/06/20 |
| E | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 50,00 | 50,00 | 0,275 | 0,280 | 0,99 | Sebastian Monteros | 16/06/20 |
| F | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 50,00 | 50,00 | 0,365 | 0,360 | 0,99 | Sebastian Monteros | 16/06/20 |
| G | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 50,00 | 50,00 | 0,279 | 0,365 | 0,99 | Sebastian Monteros | 16/06/20 |
| Н | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 50,00 | 50,00 | 0,365 | 0,360 | 0,99 | Sebastian Monteros | 16/06/20 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO

OT-PMANT Fecha 16/06/2020 Hoja 1/2 Documento TAND-001-05 Vigencia 17/04/2006



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| Posic Positi | · · · · · · · · · · · · · · · · · · · | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | | | | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|-----------------|---------------------------------------|--|-------------------------------------|-----|-------|-------|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| 1 | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 50,00 | 50,00 | 0,300 | 0,304 | 1,00 | Sebastian Monteros | 16/06/20 |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

Notas:

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Notes:

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