

CERTIFICADO PATRON DE CND

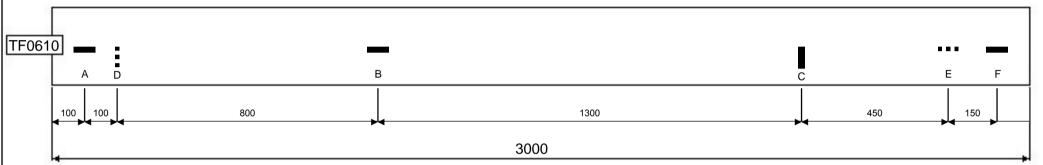
TEND

NDT Reference Standard Certificate



TF0610

| Datos del Producto Product Information | | | | | | | | |
|--|-------|------------------------------------|--------|-----------------------------------|-------|--|--|--|
| Diametro [mm] | 101,6 | Cliente Client | Laco 1 | Ciclo Product | 14460 | | | |
| Espesor [mm] Wall Thickness | 20,3 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 71660 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 1,00 | 5 | +15-0 | 1,167 | 1,015 | 1,015 | 50,00 | 50,00 | 0,932 | 0,930 | 0,84 | Carlos Aguilar | 09/05/17 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | +15-0 | 1,167 | 1,015 | 1,015 | 50,00 | 50,00 | 0,975 | 1,012 | 0,85 | Carlos Aguilar | 09/05/17 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | +15-0 | 1,167 | 1,015 | 1,015 | 50,00 | 42,30 | 0,921 | 0,917 | 0,84 | Carlos Aguilar | 10/05/17 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | +15-0 | 1,167 | 1,015 | 1,015 | 50,00 | 25,70 | 0,903 | 0,930 | 0,85 | Agustin Torres | 09/05/17 |
| E | Longitudinal Interno Longitudinal ID | 1,00 | 5 | +15-0 | 1,167 | 1,015 | 1,015 | 50,00 | 50,00 | 0,975 | 1,009 | 0,86 | Agustin Torres | 09/05/17 |
| F | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,167 | 0,863 | 1,015 | 50,00 | 50,00 | 0,985 | 0,947 | 0,85 | Carlos Aguilar | 09/05/17 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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CERTIFICADO PATRON DE CND

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NDT Reference Standard Certificate

Tubo patrón número Reference standard #

| Datos del Producto Product Information | | | | | | | |
|--|-------|------------------------------------|--------|-----------------------------------|-------|--|--|
| Diametro [mm] Diameter | 101,6 | Cliente Client | Laco 1 | Ciclo Product | 14460 | | |
| Espesor [mm] Wall Thickness | 20,3 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 71660 | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES