

CERTIFICADO PATRON DE CND

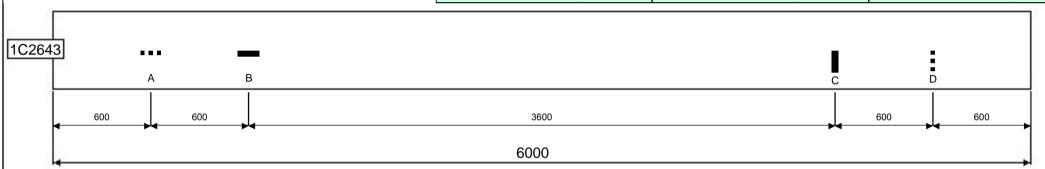
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C2643

| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------|-------------------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] Diameter | 63,5 | Cliente Client | OWEN OIL TOOLS | Ciclo Product | 17809 | | | | |
| Espesor [mm] Wall Thickness | 6,35 | Tratamiento Termico | SI | Colada _{Heat} | 37547 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5569101 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,730 | 0,540 | 0,635 | 25,40 | 25,00 | 0,718 | 0,729 | 0,82 | Pablo Mazzeo | 06/04/15 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 24,80 | 0,365 | 0,359 | 0,95 | Agustin Torres | 04/04/15 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,50 | 24,50 | 0,336 | 0,345 | 0,99 | Agustin Torres | 04/04/15 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,730 | 0,540 | 0,635 | 25,40 | 23,80 | 0,716 | 0,729 | 0,82 | Pablo Mazzeo | 06/04/15 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES