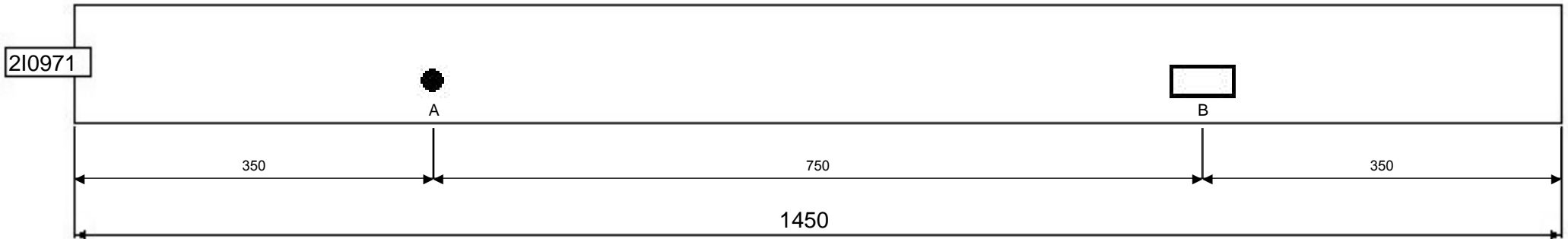


Tubo patrón número
Reference standard #

210971

Datos del Producto Product Information

| | | | | | |
|--------------------------------|------|---------------------------------------|--------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 273 | Cliente Client | aramco | Ciclo Product | 61570 |
| Espesor [mm] Wall Thickness | 24,4 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 53957 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/2603.18 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Agujero Fondo Plano Flat bottom hole | 6,40 | 33 | ±15 | 9,260 | 6,844 | 8,052 | - | - | 9,200 | - | 6,40 | Dante Antunez | 05/12/12 |
| B | Chavetero Grove | 6,00 | 33 | ±15 | 9,260 | 6,844 | 8,052 | 16,00 | 16,00 | 8,000 | 8,000 | 6,00 | Pablo Mazzeo | 06/12/12 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- All dimensions in milimeters unless stated.
 - Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES