

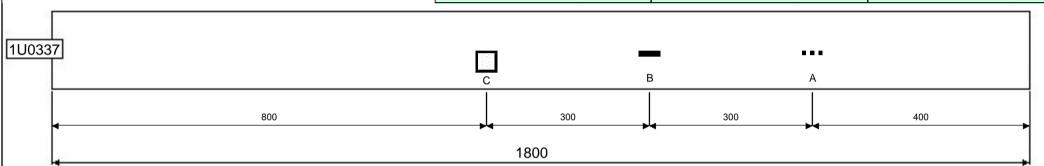
CERTIFICADO PATRON DE CND

TEND

NDT Reference Standard Certificate



| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------|------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] Diameter | 127 | Cliente Client | Eni S.P.A. | Ciclo Product | 63365 | | | | |
| Espesor [mm] Wall Thickness | 7,52 | Tratamiento Termico | NO | Colada _{Heat} | 64088 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/7172.01 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 13 | ±15 | 1,081 | 0,799 | 0,940 | 50,00 | 47,20 | 1,000 | 1,021 | 0,95 | Daniel Carcacha | 13/04/09 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 13 | ±15 | 1,081 | 0,799 | 0,940 | 50,00 | 47,70 | 1,043 | 1,036 | 0,86 | Daniel Carcacha | 13/04/09 |
| С | Reduccion de Espesor Externo | 25,00 | 13 | ±0 | 0,940 | 0,940 | 0,940 | 50,00 | 50,00 | - | - | 25,00 | Daniel Carcacha | 13/04/09 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2