

CERTIFICADO PATRON DE CND

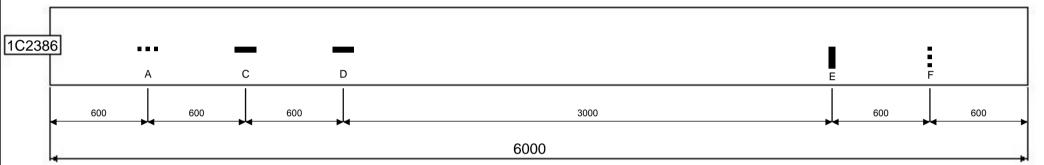
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C2386

| Datos del Producto Product Information | | | | | | | | |
|--|-------|---------------------|------------------|-----------------------------------|---------|--|--|--|
| Diametro [mm] Diameter | 114,3 | Cliente Client | T.AUST WINTER | Ciclo Product | 50938 | | | |
| Espesor [mm] Wall Thickness | 4,8 | Tratamiento Termico | SI | Colada _{Heat} | 20831 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5448201 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,552 | 0,408 | 0,480 | 50,80 | 48,20 | 0,457 | 0,483 | 0,83 | Agustin Torres | 24/04/12 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 48,50 | 0,320 | 0,331 | 0,91 | Agustin Torres | 24/04/12 |
| D | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,552 | 0,408 | 0,480 | 50,80 | 48,50 | 0,493 | 0,501 | 0,92 | Agustin Torres | 24/04/12 |
| Е | Transversal Externo Transverse OD | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 44,50 | 0,325 | 0,319 | 0,92 | Agustin Torres | 24/04/12 |
| F | Transversal Interno Transverse ID | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 40,00 | 0,311 | 0,297 | 0,92 | Agustin Torres | 24/04/12 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

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CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES