

## CERTIFICADO PATRON DE CND

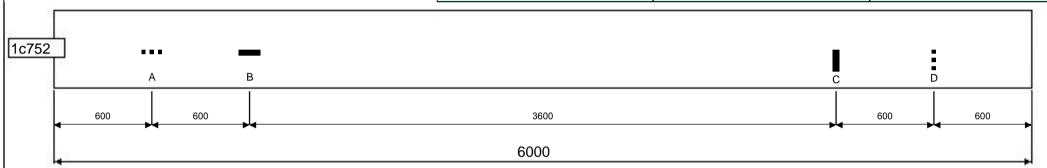
**TEND** 

NDT Reference Standard Certificate



1c752

| Datos del Producto Product Information |      |                     |                |                                   |           |  |  |  |
|----------------------------------------|------|---------------------|----------------|-----------------------------------|-----------|--|--|--|
| Diametro [mm] Diameter                 | 127  | Cliente<br>Client   | EXXON<br>MOBIL | Ciclo<br>Product                  | 28808     |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 11,1 | Tratamiento Termico | NO             | Colada<br>Heat                    | 0         |  |  |  |
| Trazabilidad<br>Traceability           | 0    |                     |                | Expediente<br>Manufacturing Order | 5/6505.01 |  |  |  |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance |       | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|-----------------------------------------|----------------------------------------------|-------------------------------------|--------------------------------|-------|-----------------------------------------|------------------------------------------|------------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Interno<br>Longitudinal ID | 1,00                                         | 10                                  | ±15                            | 1,277 | 0,944                                   | 1,110                                    | 25,40                                    | 25,00                      | 1,030                             | 1,013                             | 0,98                                 | Sebastian Monteros         | 02/12/04      |
| В                    | Longitudinal Externo longitudinal OD    | 1,00                                         | 5                                   | ±15                            | 0,638 | 0,472                                   | 0,555                                    | 25,40                                    | 25,00                      | 0,593                             | 0,536                             | 0,95                                 | Sebastian Monteros         | 02/12/04      |
| С                    | Transversal Externo Transverse OD       | 1,00                                         | 5                                   | ±15                            | 0,638 | 0,472                                   | 0,555                                    | 25,40                                    | 25,00                      | 0,589                             | 0,595                             | 0,95                                 | Sebastian Monteros         | 02/12/04      |
| D                    | Transversal Interno Transverse ID       | 1,00                                         | 10                                  | ±15                            | 1,277 | 0,944                                   | 1,110                                    | 25,40                                    | 23,00                      | 1,173                             | 1,131                             | 0,97                                 | Sebastian Monteros         | 02/12/04      |

## Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

## Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

## Notes:

Hoja

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES