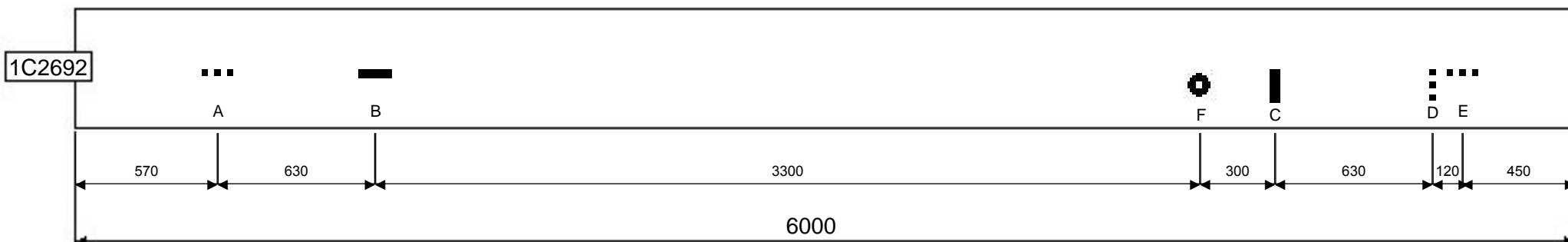


Tubo patrón número
Reference standard #

1C2692

Datos del Producto Product Information

| | | | | | |
|--------------------------------|------|---------------------------------------|------------------|-----------------------------------|---------|
| Diametro [mm] Diameter | 42,2 | Cliente Client | TUBOS DE ACER | Ciclo Product | 22344 |
| Espesor [mm] Wall Thickness | 2,9 | Tratamiento Termico Heat Treatment | NO | Colada Heat | 41553 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5791501 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,345 | 0,255 | 0,300 | 25,00 | 25,00 | 0,341 | 0,342 | 0,85 | Daniel Carcacha | 27/05/16 |
| B | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,345 | 0,255 | 0,300 | 25,00 | 25,00 | 0,342 | 0,345 | 0,92 | Daniel Carcacha | 27/05/16 |
| C | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 0,345 | 0,255 | 0,300 | 25,00 | 25,00 | 0,340 | 0,343 | 0,90 | Daniel Carcacha | 27/05/16 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,345 | 0,255 | 0,300 | 10,00 | 10,00 | 0,341 | 0,342 | 0,89 | Daniel Carcacha | 27/05/16 |
| E | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,345 | 0,255 | 0,300 | 25,00 | 25,00 | 0,344 | 0,340 | 0,84 | Agustin Torres | 31/05/16 |
| F | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Default Default | 07/06/16 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.
CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número
Reference standard #**1C2692****Datos del Producto**
Product Information

| | | | | | |
|--------------------------------|------|---------------------------------------|------------------|-----------------------------------|---------|
| Diametro [mm] Diameter | 42,2 | Cliente Client | TUBOS DE ACER | Ciclo Product | 22344 |
| Espesor [mm] Wall Thickness | 2,9 | Tratamiento Termico Heat Treatment | NO | Colada Heat | 41553 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5791501 |

Instrumentos de Medicion Utilizados:**Proyector de Perfiles Mitutoyo PJ-A3000** **Codigo: 302-711A****Calibre Pie de Rey** **Codigo:**

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI**

Notes:

- 1.-All dimensions in millimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES**