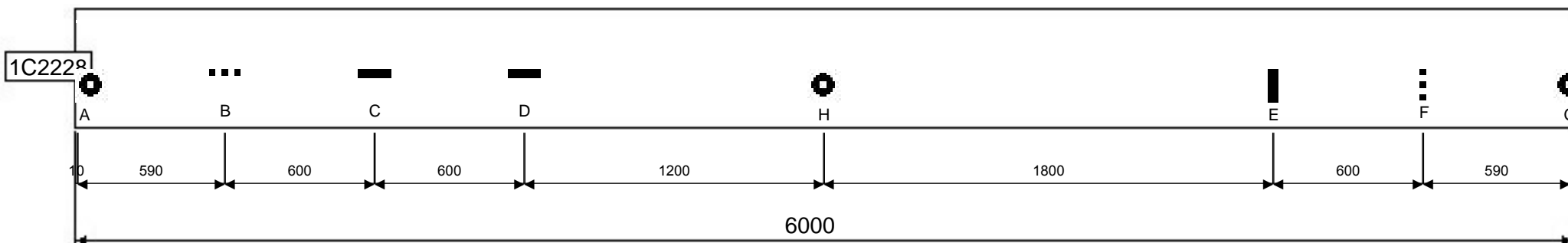


Tubo patrón número  
Reference standard #

**1C2228**

### Datos del Producto Product Information

|                                |      |                                       |                  |                                   |         |
|--------------------------------|------|---------------------------------------|------------------|-----------------------------------|---------|
| Diametro [mm]<br>Diameter      | 73   | Cliente<br>Client                     | STOCK<br>CENTCOM | Ciclo<br>Product                  | 21339   |
| Espesor [mm]<br>Wall Thickness | 6,25 | Tratamiento Termico<br>Heat Treatment | NO               | Colada<br>Heat                    | 47863   |
| Trazabilidad<br>Traceability   | 0    |                                       |                  | Expediente<br>Manufacturing Order | 5229301 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima [mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A                    | Agujero Pasante<br>Drilled hole         | 1,60   | -                                   | -                              | -                                       | -                                       | -  | -                                     | -                          | -                                 | -                                 | 1,60                                 | Daniel Carcacha            | 16/08/11      |
| B                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 5                                   | ±15                            | 0,359                                   | 0,266                                   | 0,313                                    | 50,80                                 | 48,00                      | 0,338                             | 0,332                             | 0,92                                 | Agustin Torres             | 16/08/11      |
| C                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 5                                   | ±15                            | 0,359                                   | 0,266                                   | 0,313                                    | 50,80                                 | 48,00                      | 0,345                             | 0,348                             | 0,87                                 | Daniel Carcacha            | 16/08/11      |
| D                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 10                                  | ±15                            | 0,719                                   | 0,531                                   | 0,625                                    | 50,80                                 | 48,00                      | 0,702                             | 0,708                             | 0,91                                 | Daniel Carcacha            | 16/08/11      |
| E                    | Transversal Externo<br>Transverse OD    | 1,00   | 5                                   | ±15                            | 0,359                                   | 0,266                                   | 0,313                                    | 50,80                                 | 35,00                      | 0,348                             | 0,350                             | 0,85                                 | Daniel Carcacha            | 16/08/11      |
| F                    | Transversal Interno<br>Transverse ID    | 1,00   | 5                                   | ±15                            | 0,359                                   | 0,266                                   | 0,313                                    | 50,80                                 | 25,30                      | 0,282                             | 0,287                             | 0,82                                 | Agustin Torres             | 16/08/11      |
| G                    | Agujero Pasante<br>Drilled hole         | 1,60   | -                                   | -                              | -                                       | -                                       | -  | -                                     | -                          | -                                 | -                                 | 1,60                                 | Daniel Carcacha            | 16/08/11      |
| H                    | Agujero Pasante<br>Drilled hole         | 1,60   | -                                   | -                              | -                                       | -                                       | -  | -                                     | -                          | -                                 | -                                 | 1,60                                 | Default Default            | 12/07/13      |

#### Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.  
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.  
CERTIFICADO CON REPLICA SI

#### Notes:

1.-All dimensions in milimeters unless stated.  
2.-Minimum notch nominal depth 0.3 mm.  
CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número  
Reference standard #

**1C2228****Datos del Producto**  
Product Information

|                                |      |                                       |                  |                                   |         |
|--------------------------------|------|---------------------------------------|------------------|-----------------------------------|---------|
| Diametro [mm]<br>Diameter      | 73   | Cliente<br>Client                     | STOCK<br>CENTCOM | Ciclo<br>Product                  | 21339   |
| Espesor [mm]<br>Wall Thickness | 6,25 | Tratamiento Termico<br>Heat Treatment | NO               | Colada<br>Heat                    | 47863   |
| Trazabilidad<br>Traceability   | 0    |                                       |                  | Expediente<br>Manufacturing Order | 5229301 |

**Instrumentos de Medicion Utilizados:****Proyector de Perfiles Mitutoyo PJ-A3000     Codigo: 302-711A****Calibre Pie de Rey     Codigo:**

## Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in millimeters unless stated.
  - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES