

CERTIFICADO PATRON DE CND

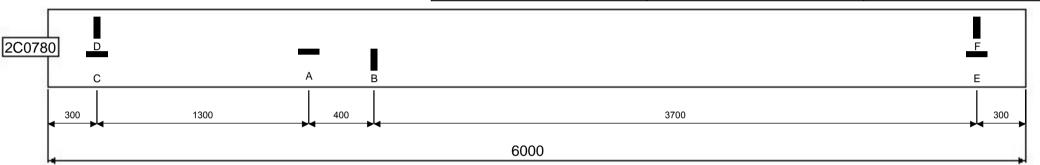
TEND

NDT Reference Standard Certificate



2C0780





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|----------------------------------------------|-------------------------------------|--------------------------------|-----------------------------------------|-----------------------------------------|------------------------------------------|------------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,047 | 0,774 | 0,910 | 50,80 | 50,40 | 0,993 | 0,984 | 0,86 | Carlos Aguilar | 13/06/18 |
| В | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,047 | 0,774 | 0,910 | 50,80 | 45,80 | 1,016 | 0,992 | 0,87 | Carlos Aguilar | 13/06/18 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,047 | 0,774 | 0,910 | 50,80 | 50,40 | 0,990 | 0,968 | 0,85 | Agustin Torres | 10/11/20 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,047 | 0,774 | 0,910 | 50,80 | 44,50 | 1,020 | 1,040 | 0,85 | Agustin Torres | 10/11/20 |
| Е | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,047 | 0,774 | 0,910 | 50,80 | 50,40 | 0,965 | 0,970 | 0,85 | Agustin Torres | 11/11/20 |
| F | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,047 | 0,774 | 0,910 | 50,80 | 44,50 | 0,968 | 0,990 | 0,85 | Agustin Torres | 11/11/20 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



CERTIFICADO PATRON DE CND

TEND

NDT Reference Standard Certificate

Tubo patrón número Reference standard #

2C0780

| Datos del Producto Product Information | | | | | | | | | |
|----------------------------------------|-------|---------------------|--------------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] Diameter | 219,1 | Cliente Client | CHEVRON AUSTRAL | Ciclo Product | 61496 | | | | |
| Espesor [mm] Wall Thickness | 18,2 | Tratamiento Termico | SI | Colada _{Heat} | 49628 | | | | |
| Trazabilidad Traceability | 61 | | | Expediente Manufacturing Order | 5/4845.04 | | | | |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES