

CERTIFICADO PATRON DE CND

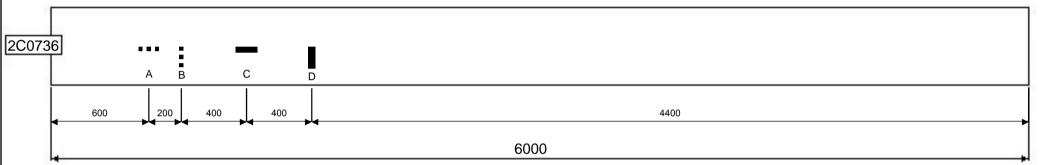
TEND

NDT Reference Standard Certificate

Tubo patrón número Reference standard #

2C0736

| Datos del Producto Product Information | | | | | | | | |
|--|-------|---------------------------------------|-------------------|-----------------------------------|-----------|--|--|--|
| Diametro [mm] Diameter | 177,8 | Cliente Client | TEGNIZCHE VRON | Ciclo Product | 82246 | | | |
| Espesor [mm] Wall Thickness | 11,51 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 80491 | | | |
| Trazabilidad Traceability | 88 | | | Expediente Manufacturing Order | 5/1692-01 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| | · · · · · · · · · · · · · · · · · · · | | | | | | | | | | | | | |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,662 | 0,489 | 0,576 | 50,80 | 50,20 | 0,597 | 0,613 | 0,84 | Agustin Torres | 10/03/17 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,662 | 0,489 | 0,576 | 50,80 | 49,80 | 0,574 | 0,630 | 0,85 | Agustin Torres | 10/03/17 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,662 | 0,489 | 0,576 | 19,05 | 18,80 | 0,591 | 0,610 | 0,84 | Agustin Torres | 10/03/17 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,662 | 0,489 | 0,576 | 9,52 | 9,40 | 0,640 | 0,640 | 0,82 | Agustin Torres | 10/03/17 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES