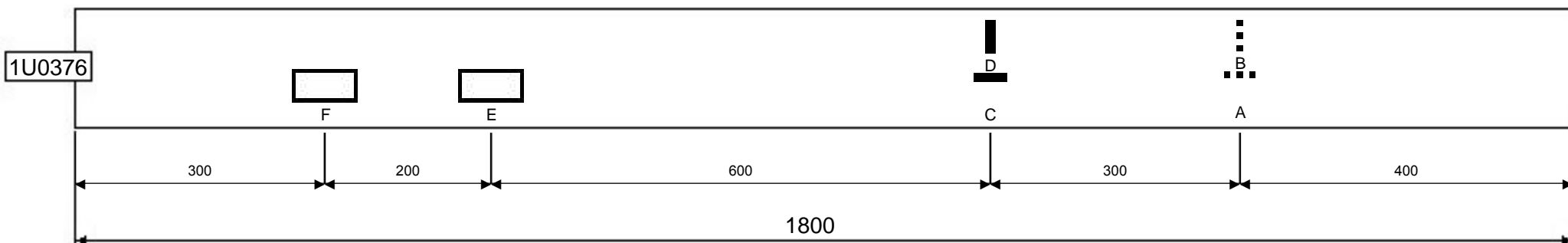


Tubo patrón número
Reference standard #

1U0376

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|---------------------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | PETROVIET NAM/PE | Ciclo Product | 60146 |
| Espesor [mm] Wall Thickness | 7,9 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 66629 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/0757.04 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,454 | 0,336 | 0,395 | 50,00 | 48,50 | 0,419 | 0,414 | 0,84 | Dante Antunez | 22/09/09 |
| B | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,454 | 0,336 | 0,395 | 50,00 | 40,70 | 0,372 | 0,353 | 0,85 | Dante Antunez | 22/09/09 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,454 | 0,336 | 0,395 | 50,00 | 48,80 | 0,451 | 0,450 | 0,87 | Dante Antunez | 22/09/09 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,454 | 0,336 | 0,395 | 50,00 | 42,20 | 0,447 | 0,452 | 0,83 | Dante Antunez | 22/09/09 |
| E | Chavetero Grove | 6,00 | 50 | +40-0 | 5,530 | 3,950 | 3,950 | 17,00 | 14,90 | 3,800 | 3,800 | 5,40 | Dante Antunez | 22/09/09 |
| F | Chavetero Grove | 6,00 | 33 | +15-0 | 2,998 | 2,607 | 2,607 | 16,00 | 15,00 | 2,500 | 2,500 | 5,40 | Dante Antunez | 15/05/12 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.
CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número
Reference standard #**1U0376****Datos del Producto**
Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|---------------------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | PETROVIET NAM/PE | Ciclo Product | 60146 |
| Espesor [mm] Wall Thickness | 7,9 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 66629 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/0757.04 |

Instrumentos de Medicion Utilizados:**Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A****Calibre Pie de Rey Codigo:**

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in millimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES