

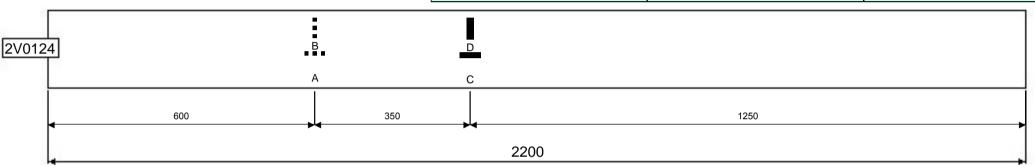
CERTIFICADO PATRON DE CND

TEND

NDT Reference Standard Certificate



| Datos del Producto Product Information | | | | | | | | | |
|--|--------|---------------------------------------|---------------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] Diameter | 273,05 | Cliente Client | OCCIDENTA L OF B | Ciclo Product | 81315 | | | | |
| Espesor [mm] Wall Thickness | 26,59 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 60091 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/7280.01 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| · · · · · · · · · · · · · · · · · · · | | | | | | | | | | | | | | |
|---------------------------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
| ι Δ | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 1,529 | 1,130 | 1,330 | 25,40 | 24,40 | 1,423 | 1,450 | 0,86 | Agustin Torres | 20/11/13 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 1,529 | 1,130 | 1,330 | 25,40 | 24,50 | 1,399 | 1,403 | 0,85 | Agustin Torres | 20/11/13 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,529 | 1,130 | 1,330 | 25,40 | 25,00 | 1,498 | 1,491 | 0,99 | Daniel Carcacha | 20/11/13 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,529 | 1,130 | 1,330 | 25,40 | 25,00 | 1,492 | 1,489 | 0,98 | Daniel Carcacha | 20/11/13 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES