

CERTIFICADO PATRON DE CND

TEND

TAND-001-05

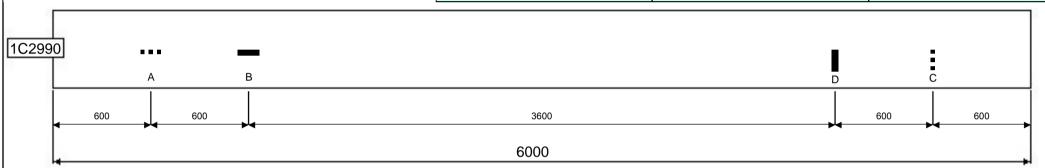
17/04/2006

NDT Reference Standard Certificate



1C2990

| Datos del Producto Product Information | | | | | | | | |
|--|-------|---------------------|------------------|-----------------------------------|---------|--|--|--|
| Diametro [mm] Diameter | 101,6 | Cliente Client | DIAR OIL TOOL | Ciclo Product | 14129 | | | |
| Espesor [mm] Wall Thickness | 17,5 | Tratamiento Termico | SI | Colada _{Heat} | 25395 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 8250601 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 2,013 | 1,488 | 1,750 | 50,00 | 50,00 | 1,889 | 1,926 | 0,88 | Agustin Torres | 18/07/19 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 50,00 | 50,00 | 0,964 | 0,986 | 0,86 | Agustin Torres | 18/07/19 |
| С | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 2,013 | 1,488 | 1,750 | 50,00 | 30,00 | 1,900 | 1,917 | 0,90 | Agustin Torres | 18/07/19 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 50,00 | 40,50 | 0,883 | 0,908 | 0,85 | Agustin Torres | 18/07/19 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES