

CERTIFICADO PATRON DE CND

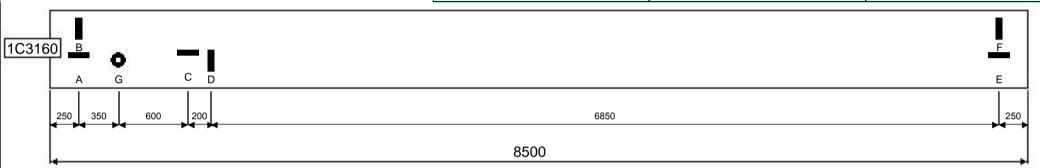
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C3160

| Datos del Producto Product Information | | | | | | | | |
|--|------|---------------------|-------------------|-----------------------------------|---------|--|--|--|
| Diametro [mm] | 50,8 | Cliente Client | Tubos de Acero | Ciclo Product | 22491 | | | |
| Espesor [mm] Wall Thickness | 9,8 | Tratamiento Termico | NO | Colada _{Heat} | 62996 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5232201 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 0,60 | 10 | ±15 | 1,127 | 0,833 | 0,980 | 25,00 | 25,00 | 0,965 | 1,092 | 0,60 | Sebastian Monteros | 03/09/20 |
| В | Transversal Externo Transverse OD | 0,60 | 10 | ±15 | 1,127 | 0,833 | 0,980 | 25,00 | 25,00 | 0,863 | 0,863 | 0,60 | Sebastian Monteros | 03/09/20 |
| С | Longitudinal Externo longitudinal OD | 0,60 | 10 | ±15 | 1,127 | 0,833 | 0,980 | 25,00 | 25,00 | 1,060 | 1,117 | 0,60 | Sebastian Monteros | 03/09/20 |
| D | Transversal Externo Transverse OD | 0,60 | 10 | ±15 | 1,127 | 0,833 | 0,980 | 25,00 | 25,00 | 0,914 | 1,090 | 0,60 | Sebastian Monteros | 03/09/20 |
| Е | Longitudinal Externo longitudinal OD | 0,60 | 10 | ±15 | 1,127 | 0,833 | 0,980 | 25,00 | 25,00 | 0,939 | 1,040 | 0,60 | Sebastian Monteros | 03/09/20 |
| F | Transversal Externo Transverse OD | 0,60 | 10 | ±15 | 1,127 | 0,833 | 0,980 | 25,00 | 25,00 | 1,117 | 1,090 | 0,60 | Sebastian Monteros | 03/09/20 |
| G | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Sebastian Monteros | 03/09/20 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO

OT-PMANT

Fecha Date

03/09/2020 02:29:34 p.m.

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TAND-001-05 17/04/2006



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| Datos del Producto Product Information | | | | | | | | |
|--|------|---------------------|-------------------|-----------------------------------|---------|--|--|--|
| Diametro [mm] Diameter | 50,8 | Cliente Client | Tubos de Acero | Ciclo Product | 22491 | | | |
| Espesor [mm] Wall Thickness | 9,8 | Tratamiento Termico | NO | Colada Heat | 62996 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5232201 | | | |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

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Notes:

1.-All dimensions in milimeters unless stated.

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