

CERTIFICADO PATRON DE CND

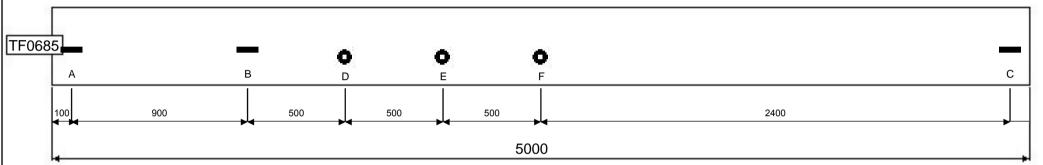
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

TF0685

| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------------------------|---------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 88,9 | Cliente Client | Pruebas | Ciclo Product | 31580 | | | | |
| Espesor [mm] Wall Thickness | 6,35 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 23754 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 0,30 | 10 | ±15 | 0,730 | 0,540 | 0,635 | 25,00 | 25,00 | 0,680 | 0,687 | 0,30 | Agustin Torres | 23/07/19 |
| В | Longitudinal Externo longitudinal OD | 0,30 | 10 | ±15 | 0,730 | 0,540 | 0,635 | 25,00 | 25,00 | 0,727 | 0,730 | 0,30 | Agustin Torres | 23/07/19 |
| С | Longitudinal Externo longitudinal OD | 0,30 | 10 | ±15 | 0,730 | 0,540 | 0,635 | 25,00 | 25,00 | 0,667 | 0,680 | 0,20 | Agustin Torres | 23/07/19 |
| | Agujero Pasante Drilled hole | 1,40 | - | - | - | - | - | - | - | - | - | 1,40 | Agustin Torres | 23/07/19 |
| Е | Agujero Pasante Drilled hole | 1,40 | - | ı | - | - | - | • | ı | - | ı | 1,40 | Agustin Torres | 23/07/19 |
| | Agujero Pasante Drilled hole | 1,40 | - | - | - | - | - | - | - | - | - | 1,40 | Agustin Torres | 23/07/19 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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CERTIFICADO PATRON DE CND

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| Datos del Producto Product Information | | | | | | | |
|--|------|---------------------|---------|-----------------------------------|-------|--|--|
| Diametro [mm] Diameter | 88,9 | Cliente Client | Pruebas | Ciclo Product | 31580 | | |
| Espesor [mm] Wall Thickness | 6,35 | Tratamiento Termico | SI | Colada _{Heat} | 23754 | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES