

## CERTIFICADO PATRON DE CND

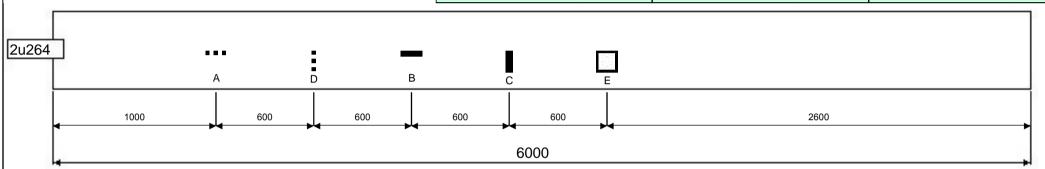
**TEND** 

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

2u264

Datos del Producto Product Information Ciclo Product Cliente Diametro [mm] 168,3 75366 Diameter Espesor [mm]
Wall Thickness Tratamiento Termico Colada 12 0 **Heat Treatment** Heat Trazabilidad Expediente Manufacturing Order 0 Traceability



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Interno Longitudinal ID    | 1,00   | 5                                   | ±15                            | 0,690                                   | 0,510                                   | 0,600                                    | 25,40                                    | 24,00                      | 0,657                             | 0,675                             | 0,96                                 | Sebastian Monteros         | 03/06/04      |
|                      | Longitudinal Externo<br>longitudinal OD | 1,00   | 5                                   | ±15                            | 0,690                                   | 0,510                                   | 0,600                                    | 25,40                                    | 24,00                      | 0,652                             | 0,656                             | 0,93                                 | Sebastian Monteros         | 03/06/04      |
| С                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 0,690                                   | 0,510                                   | 0,600                                    | 9,52                                     | 8,50                       | 0,687                             | 0,000                             | 0,95                                 | Sebastian Monteros         | 03/06/04      |
| D                    | Transversal Interno Transverse ID       | 1,00   | 5                                   | ±15                            | 0,690                                   | 0,510                                   | 0,600                                    | 25,40                                    | 24,00                      | 0,659                             | 0,661                             | 0,96                                 | Sebastian Monteros         | 03/06/04      |
| E                    | Reduccion de Espesor<br>Externo         | 40,00  | 13                                  | ±15                            | 1,725                                   | 1,275                                   | 1,500                                    | 75,00                                    | 0,00                       | -                                 | -                                 | 0,00                                 | Sebastian Monteros         | 03/06/04      |

## Instrumentos de Medicion Utilizados:

## Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

## Notes:

1.-All dimensions in milimeters unless stated.

1/2

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO