

## CERTIFICADO PATRON DE CND

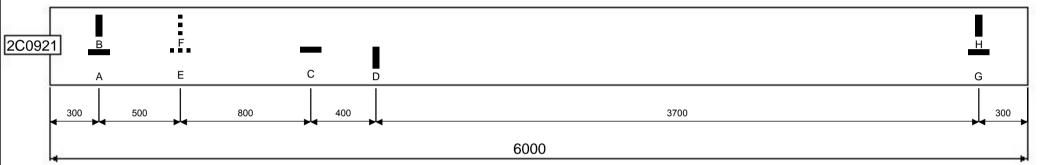
**TEND** 

NDT Reference Standard Certificate



2C0921

| Datos del Producto Product Information |      |                     |                 |                                   |           |  |  |
|--|------|---------------------|-----------------|-----------------------------------|-----------|--|--|
| Diametro [mm] Diameter                 | 203  | Cliente<br>Client   | ACOVISA<br>IND. | Ciclo<br>Product                  | 14987     |  |  |
| Espesor [mm]<br>Wall Thickness         | 25,4 | Tratamiento Termico | SI              | Colada<br><sub>Heat</sub>         | 65259     |  |  |
| Trazabilidad<br>Traceability           | 0    |                     |                 | Expediente<br>Manufacturing Order | 5/2904.35 |  |  |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 1,461                                   | 1,080                                   | 1,270                                    | 50,80                                    | 50,00                      | 1,320                             | 1,325                             | 0,99                                 | Sebastian Monteros         | 28/01/21      |
| В                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 1,461                                   | 1,080                                   | 1,270                                    | 50,80                                    | 45,00                      | 1,295                             | 1,310                             | 0,99                                 | Sebastian Monteros         | 28/01/21      |
| С                    | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 1,461                                   | 1,080                                   | 1,270                                    | 50,80                                    | 45,00                      | 1,270                             | 1,275                             | 0,99                                 | Sebastian Monteros         | 28/01/21      |
| D                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 1,461                                   | 1,080                                   | 1,270                                    | 50,80                                    | 45,00                      | 1,265                             | 1,255                             | 0,99                                 | Sebastian Monteros         | 28/01/21      |
| E                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 5                                   | ±15                            | 1,548                                   | 1,144                                   | 1,346                                    | 50,80                                    | 50,00                      | 1,530                             | 1,156                             | 0,90                                 | Agustin Torres             | 28/01/21      |
| F                    | Transversal Interno Transverse ID       | 1,00   | 5                                   | ±15                            | 1,548                                   | 1,144                                   | 1,346                                    | 50,80                                    | 45,00                      | 1,495                             | 1,476                             | 0,90                                 | Agustin Torres             | 28/01/21      |
| G                    | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 1,461                                   | 1,080                                   | 1,270                                    | 50,80                                    | 50,00                      | 1,346                             | 1,360                             | 0,99                                 | Sebastian Monteros         | 28/01/21      |
| Н                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 1,461                                   | 1,080                                   | 1,270                                    | 50,80                                    | 45,00                      | 1,380                             | 1,360                             | 0,99                                 | Sebastian Monteros         | 28/01/21      |

## Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES



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Tubo patrón número Reference standard #

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Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

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