

CERTIFICADO PATRON DE CND

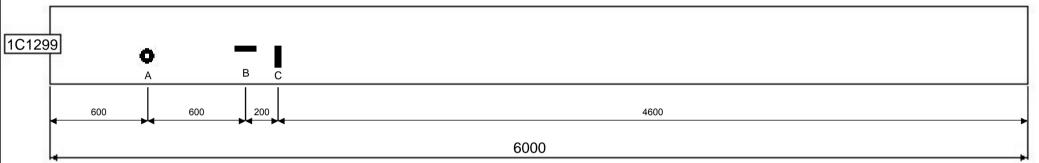
TEND

NDT Reference Standard Certificate



1C1299

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|-----------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter | 101,6 | Cliente Client | CONTOLO HNOS | Ciclo Product | 79384 | | | | |
| Espesor [mm] Wall Thickness | 11,13 | Tratamiento Termico | No | Colada _{Heat} | 46692 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| | · · · · · · · · · · · · · · · · · · · | | | | | | | | | | | | | |
|----------------------|---------------------------------------|--|-------------------------------------|-----|---|---|--|--|----------------------------|-----------------------------------|-------|--------------------------------------|----------------------------|---------------|
| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
| ι Δ | Agujero Pasante Drilled hole | 2,20 | - | - | - | - | - | - | - | - | - | 2,20 | Sebastian Monteros | 31/10/06 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,640 | 0,473 | 0,557 | 50,00 | 49,00 | 0,638 | 0,616 | 0,99 | Sebastian Monteros | 31/10/06 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,640 | 0,473 | 0,557 | 50,00 | 40,00 | 0,625 | 0,622 | 0,87 | Sebastian Monteros | 31/10/06 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES