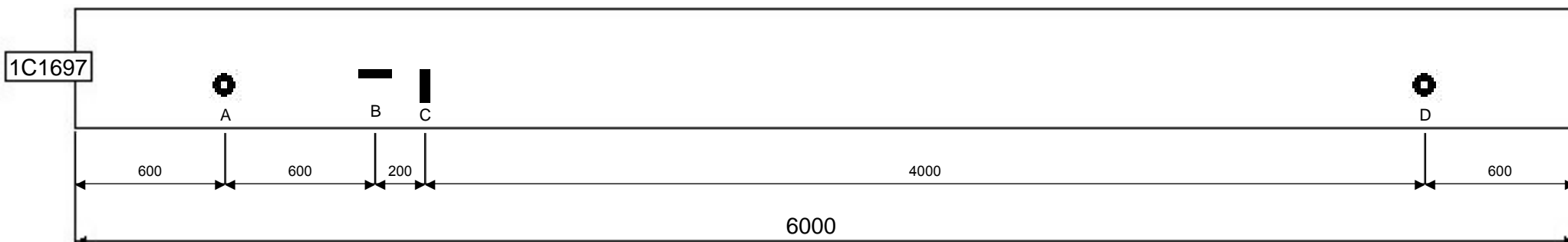


Tubo patrón número  
Reference standard #

**1C1697**

### Datos del Producto Product Information

|                                |      |                                       |            |                                   |         |
|--------------------------------|------|---------------------------------------|------------|-----------------------------------|---------|
| Diametro [mm]<br>Diameter      | 42,7 | Cliente<br>Client                     | SIPSA S.A. | Ciclo<br>Product                  | 27798   |
| Espesor [mm]<br>Wall Thickness | 10   | Tratamiento Termico<br>Heat Treatment | SI         | Colada<br>Heat                    | 87937   |
| Trazabilidad<br>Traceability   | 0    |                                       |            | Expediente<br>Manufacturing Order | 5710204 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima [mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A                    | Agujero Pasante<br>Drilled hole         | 2,20   | -                                   | -                              | -                                       | -                                       | -  | -                                     | -                          | -                                 | -                                 | 2,20                                 | Daniel Carcacha            | 12/09/07      |
| B                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 7                                   | ±15                            | 0,805                                   | 0,595                                   | 0,700                                    | 50,80                                 | 48,30                      | 0,787                             | 0,786                             | 0,85                                 | Daniel Carcacha            | 12/09/07      |
| C                    | Transversal Externo<br>Transverse OD    | 1,00   | 7                                   | ±15                            | 0,805                                   | 0,595                                   | 0,700                                    | 50,80                                 | 27,10                      | 0,740                             | 0,713                             | 0,85                                 | Daniel Carcacha            | 12/09/07      |
| D                    | Agujero Pasante<br>Drilled hole         | 3,20   | -                                   | -                              | -                                       | -                                       | -  | -                                     | -                          | -                                 | -                                 | 3,20                                 | Daniel Carcacha            | 12/09/07      |

### Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

#### Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

#### Notes:

- All dimensions in milimeters unless stated.
  - Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES