

CERTIFICADO PATRON DE CND

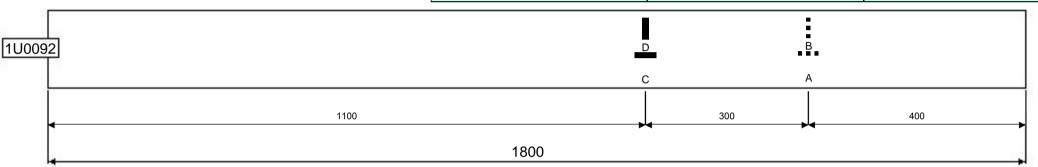
TEND

NDT Reference Standard Certificate



1U0092

| Datos del Producto Product Information | | | | | | | | |
|--|-------|---------------------------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 77,8 | Cliente Client | Ciclo Product | 14521 | | | | |
| Espesor [mm] Wall Thickness | 13,61 | Tratamiento Termico Heat Treatment | Colada Heat | 0 | | | | |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,783 | 0,578 | 0,681 | 50,80 | 50,00 | 0,770 | 0,712 | 0,85 | Sebastian Monteros | 28/12/06 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,783 | 0,578 | 0,681 | 50,80 | 25,00 | 0,777 | 0,781 | 0,94 | Sebastian Monteros | 28/12/06 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,783 | 0,578 | 0,681 | 50,80 | 49,00 | 0,720 | 0,727 | 0,98 | Sebastian Monteros | 28/12/06 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,783 | 0,578 | 0,681 | 50,80 | 48,00 | 0,710 | 0,733 | 0,87 | Sebastian Monteros | 28/12/06 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

Hoja

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES