

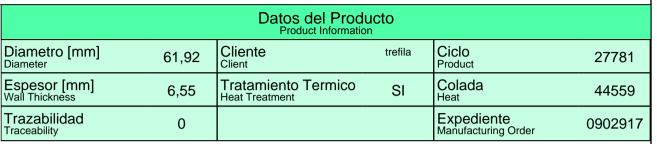
# CERTIFICADO PATRON DE CND

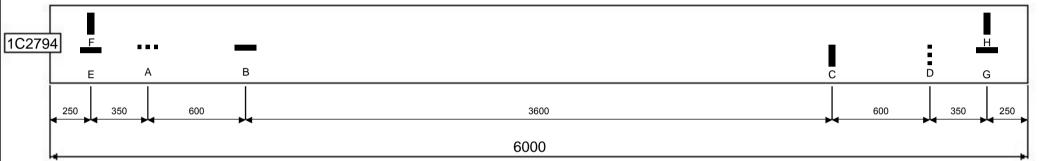
**TEND** 

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C2794





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 10                                  | ±15                            | 0,753                                   | 0,557                                   | 0,655                                    | 50,80                                    | 50,00                      | 0,716                             | 0,704                             | 0,99                                 | Agustin Torres             | 26/08/17      |
| В                    | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 0,377                                   | 0,278                                   | 0,328                                    | 50,80                                    | 50,30                      | 0,361                             | 0,363                             | 0,83                                 | Agustin Torres             | 26/08/17      |
| С                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 0,377                                   | 0,278                                   | 0,328                                    | 50,80                                    | 37,00                      | 0,344                             | 0,360                             | 0,83                                 | Carlos Aguilar             | 26/08/17      |
| D                    | Transversal Interno Transverse ID       | 1,00   | 10                                  | ±15                            | 0,753                                   | 0,557                                   | 0,655                                    | 50,80                                    | 21,00                      | 0,631                             | 0,685                             | 0,85                                 | Agustin Torres             | 26/08/17      |
| Е                    | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 0,377                                   | 0,278                                   | 0,328                                    | 50,80                                    | 50,00                      | 0,300                             | 0,280                             | 1,00                                 | Sebastian Monteros         | 28/09/20      |
| F                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 0,377                                   | 0,278                                   | 0,328                                    | 50,80                                    | 25,00                      | 0,285                             | 0,280                             | 1,00                                 | Sebastian Monteros         | 28/09/20      |
| G                    | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 0,377                                   | 0,278                                   | 0,328                                    | 50,80                                    | 45,00                      | 0,280                             | 0,285                             | 1,00                                 | Sebastian Monteros         | 28/09/20      |
| Н                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 0,377                                   | 0,278                                   | 0,328                                    | 50,80                                    | 30,00                      | 0,325                             | 0,340                             | 1,00                                 | Sebastian Monteros         | 28/09/20      |

# Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

# Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES



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| Datos del Producto Product Information |       |                                    |         |                                   |         |  |  |  |  |
|--|-------|------------------------------------|---------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] Diameter                 | 61,92 | Cliente<br>Client                  | trefila | Ciclo<br>Product                  | 27781   |  |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 6,55  | Tratamiento Termico Heat Treatment | SI      | Colada<br><sub>Heat</sub>         | 44559   |  |  |  |  |
| Trazabilidad<br>Traceability           | 0     |                                    |         | Expediente<br>Manufacturing Order | 0902917 |  |  |  |  |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

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# Notes:

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