

CERTIFICADO PATRON DE CND

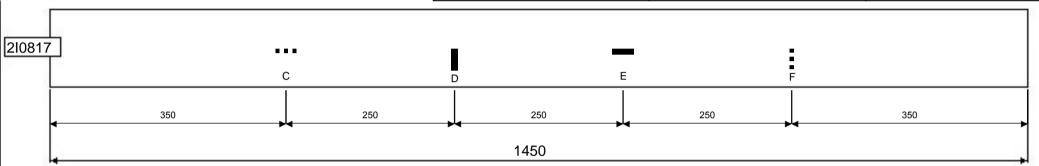
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

210817





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | | | Profundidad Minima [mm] Min Depth | Nominal [mm] | Longitud Maxima [mm] Max Length | Length | Profundid ad A [mm] Depth A | | Ancho / Diam [mm] Width / Diam | Espesor Remanente [mm] Thickness | Responsable Responsible | Fecha Date |
|----------------------|--|---|-------------------------------------|---|---|---|-----------------|--|--------|-----------------------------------|-------|--------------------------------------|---|----------------------------|---------------|
| Α | Punto de Espesor Wall thickness point | - | - | - | - | - | - | - | - | - | - | - | - | N/A N/A | 21/05/10 |
| В | Punto de Espesor Wall thickness point | - | - | - | - | - | - | - | - | - | - | - | - | N/A N/A | 21/05/10 |
| С | Longitudinal Interno Longitudinal ID | - | - | - | ı | - | - | - | 24,30 | 0,889 | 0,896 | 0,86 | - | N/A N/A | 21/05/10 |
| D | Transversal Externo Transverse OD | - | - | - | - | - | - | - | 23,70 | 0,907 | 0,921 | 0,85 | - | N/A N/A | 21/05/10 |
| E | Longitudinal Externo longitudinal OD | - | - | - | - | - | - | - | 24,70 | 0,545 | 0,540 | 0,85 | - | N/A N/A | 21/05/10 |
| F | Transversal Interno Transverse ID | - | - | - | - | - | - | - | 23,00 | 0,865 | 0,878 | 0,84 | - | N/A N/A | 21/05/10 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

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| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------|------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter | 127 | Cliente Client | DEMO | Ciclo Product | 27210 | | | | |
| Espesor [mm] Wall Thickness | 17,5 | Tratamiento Termico | DEMO | Colada _{Heat} | 38800 | | | | |
| Trazabilidad Traceability | 56 | | | Expediente Manufacturing Order | DEMO | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

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Notes:

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2.-Minimum notch nominal depth 0.3 mm.

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