

## CERTIFICADO PATRON DE CND

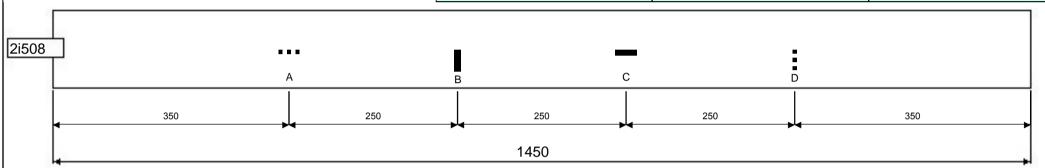
**TEND** 

NDT Reference Standard Certificate



*2i508* 

| Datos del Producto Product Information |       |                                    |                                   |       |  |  |  |  |
|--|-------|------------------------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm]                          | 114,3 | Cliente<br>Client                  | Ciclo<br>Product                  | 75406 |  |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 8,6   | Tratamiento Termico Heat Treatment | Colada<br><sub>Heat</sub>         | 0     |  |  |  |  |
| Trazabilidad<br>Traceability           | 0     |                                    | Expediente<br>Manufacturing Order |       |  |  |  |  |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | [mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Δ                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 5                                   | ±15                            | 0,495                                   | 0,366                                   | 0,430                                    | 50,00                                    | 48,00          | 0,445                             | 0,483                             | 0,94                                 | Sebastian Monteros         | 26/08/04      |
| В                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 0,495                                   | 0,366                                   | 0,430                                    | 50,00                                    | 44,00          | 0,448                             | 0,436                             | 0,99                                 | Sebastian Monteros         | 26/08/04      |
| ( .                  | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 0,495                                   | 0,366                                   | 0,430                                    | 50,00                                    | 48,00          | 0,463                             | 0,455                             | 0,94                                 | Sebastian Monteros         | 26/08/04      |
| D                    | Transversal Interno Transverse ID       | 1,00   | 5                                   | ±15                            | 0,495                                   | 0,366                                   | 0,430                                    | 50,00                                    | 45,00          | 0,398                             | 0,419                             | 0,98                                 | Sebastian Monteros         | 26/08/04      |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ300 Codigo: 302-916E

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

1.-All dimensions in milimeters unless stated.

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2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO