

CERTIFICADO PATRON DE CND

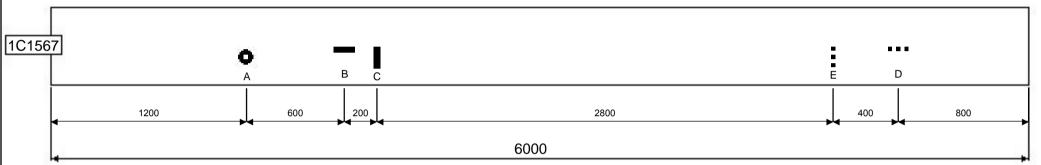
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C1567

| Datos del Producto Product Information | | | | | | | | |
|--|-----|---------------------------------------|-------------|-----------------------------------|-------|--|--|--|
| Diametro [mm] | 127 | Cliente Client | K & J UNITY | Ciclo Product | 79163 | | | |
| Espesor [mm] Wall Thickness | 12 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 21202 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 0 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Agujero Pasante Drilled hole | 3,20 | - | - | - | - | - | - | - | - | - | 3,20 | Sebastian Monteros | 02/03/07 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,690 | 0,510 | 0,600 | 50,80 | 48,00 | 0,640 | 0,646 | 0,84 | Sebastian Monteros | 02/03/07 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,690 | 0,510 | 0,600 | 50,80 | 36,00 | 0,674 | 0,687 | 0,83 | Sebastian Monteros | 02/03/07 |
| D | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,690 | 0,510 | 0,600 | 50,00 | 47,60 | 0,618 | 0,688 | 0,83 | Daniel Carcacha | 05/09/08 |
| Е | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,690 | 0,510 | 0,600 | 50,00 | 45,70 | 0,663 | 0,663 | 0,87 | Daniel Carcacha | 05/09/08 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



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| Datos del Producto Product Information | | | | | | | |
|--|-----|---------------------------------------|-------------|-----------------------------------|-------|--|--|
| Diametro [mm] Diameter | 127 | Cliente Client | K & J UNITY | Ciclo Product | 79163 | | |
| Espesor [mm] Wall Thickness | 12 | Tratamiento Termico Heat Treatment | NO | Colada Heat | 21202 | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 0 | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES