

## CERTIFICADO PATRON DE CND

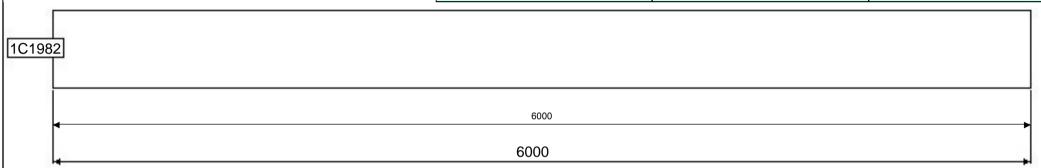
**TEND** 

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C1982

| Datos del Producto Product Information |      |                     |      |                                   |       |  |  |  |
|--|------|---------------------|------|-----------------------------------|-------|--|--|--|
| Diametro [mm]                          | 60,3 | Cliente<br>Client   | DEMO | Ciclo<br>Product                  | 60039 |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 8,3  | Tratamiento Termico | DEMO | Colada<br><sub>Heat</sub>         | 38881 |  |  |  |
| Trazabilidad<br>Traceability           | 0    |                     |      | Expediente<br>Manufacturing Order | DEMO  |  |  |  |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A |   | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|---|--------------------------------------|----------------------------|---------------|
| Α                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 0,477                                   | 0,353                                   | 0,415                                    | 50,00                                    | -                          | -                                 | - | -                                    | Daniel Carcacha            | 04/06/10      |
| В                    | Transversal Interno Transverse ID       | 1,00   | 5                                   | ±15                            | 0,477                                   | 0,353                                   | 0,415                                    | 50,00                                    | -                          |                                   |   | -                                    | Daniel Carcacha            | 04/06/10      |
| С                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 5                                   | ±15                            | 0,477                                   | 0,353                                   | 0,415                                    | 50,00                                    | -                          | -                                 | - | -                                    | Daniel Carcacha            | 04/06/10      |
| D                    | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 0,477                                   | 0,353                                   | 0,415                                    | 50,00                                    | -                          | -                                 | - | -                                    | Daniel Carcacha            | 04/06/10      |

## Instrumentos de Medicion Utilizados:

## Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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