

## CERTIFICADO PATRON DE CND

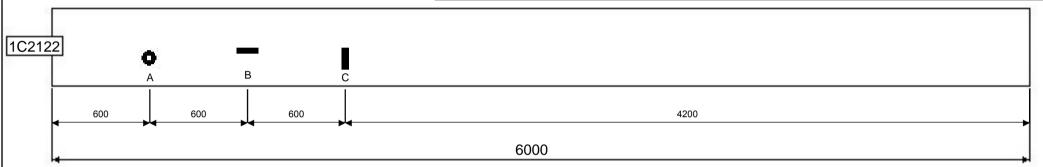
**TEND** 

NDT Reference Standard Certificate

Tubo patrón número Reference standard #

1C2122

| Datos del Producto Product Information |      |                     |           |                                   |         |  |  |  |  |
|--|------|---------------------|-----------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] Diameter                 | 42,2 | Cliente<br>Client   | TRAFICAÑO | Ciclo<br>Product                  | 21538   |  |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 7,01 | Tratamiento Termico | NO        | Colada<br><sub>Heat</sub>         | 43935   |  |  |  |  |
| Trazabilidad<br>Traceability           | 0    |                     |           | Expediente<br>Manufacturing Order | 5717002 |  |  |  |  |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type          | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth |     | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A |       | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|--------------------------------------|--|-------------------------------------|-----|---|---|--|--|----------------------------|-----------------------------------|-------|--------------------------------------|----------------------------|---------------|
| 1 A 1                | Agujero Pasante<br>Drilled hole      | 1,60   | -                                   | -   | -                                       | -                                       | -  | -  | -                          | -                                 | -     | 1,60                                 | Pablo Mazzeo               | 14/02/11      |
| В                    | Longitudinal Externo longitudinal OD | 1,00   | 5                                   | ±15 | 0,403                                   | 0,298                                   | 0,351                                    | 50,00                                    | 48,00                      | 0,391                             | 0,389 | 0,85                                 | Daniel Carcacha            | 14/02/11      |
| С                    | Transversal Externo Transverse OD    | 1,00   | 5                                   | ±15 | 0,403                                   | 0,298                                   | 0,351                                    | 50,00                                    | 47,00                      | 0,370                             | 0,374 | 0,82                                 | Pablo Mazzeo               | 14/02/11      |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2