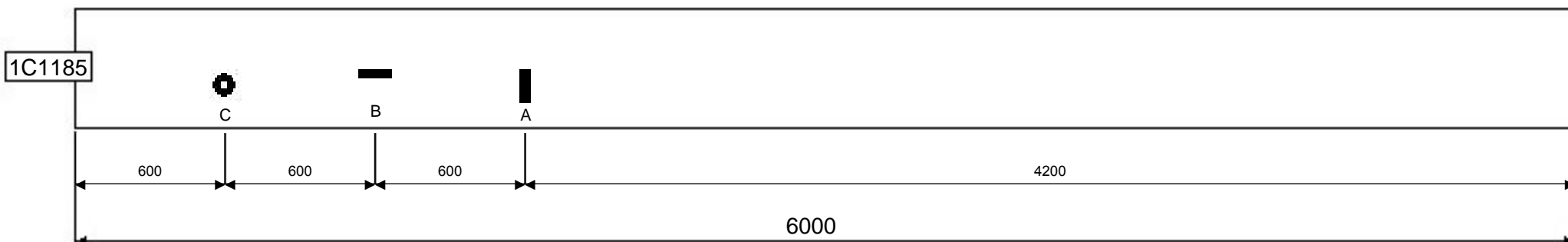


Tubo patrón número
Reference standard #

1C1185

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|-----------------------------------|----------------|-------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | Ciclo Product | 22649 | |
| Espesor [mm] Wall Thickness | 14,5 | Tratamiento Termico Heat Treatment | NO | Colada Heat | 45188 |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,834 | 0,616 | 0,725 | 50,00 | 45,00 | 0,741 | 0,756 | 0,95 | Sebastian Monteros | 23/10/06 |
| B | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,834 | 0,616 | 0,725 | 50,00 | 50,00 | 0,785 | 0,796 | 0,95 | Sebastian Monteros | 23/10/06 |
| C | Agujero Pasante Drilled hole | 3,20 | - | - | - | - | - | - | - | - | - | 3,20 | Sebastian Monteros | 23/10/06 |

Instrumentos de Medicion Utilizados:

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.
CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 23/10/2006 02:43:38 p.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|