

CERTIFICADO PATRON DE CND

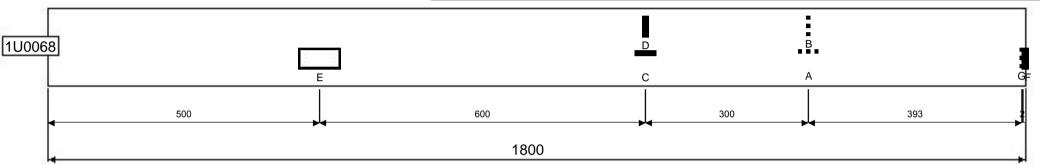
TEND

NDT Reference Standard Certificate



1U0068





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,592 | 0,438 | 0,515 | 50,00 | 48,00 | 0,512 | 0,469 | 0,97 | Sebastian Monteros | 26/12/06 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,592 | 0,438 | 0,515 | 50,00 | 34,00 | 0,471 | 0,546 | 0,96 | Sebastian Monteros | 26/12/06 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,592 | 0,438 | 0,515 | 50,00 | 49,00 | 0,571 | 0,559 | 0,84 | Sebastian Monteros | 26/12/06 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,592 | 0,438 | 0,515 | 50,00 | 46,00 | 0,562 | 0,577 | 0,94 | Sebastian Monteros | 26/12/06 |
| Е | Chavetero Grove | 6,00 | 50 | ±15 | 5,923 | 4,378 | 5,150 | 16,00 | 15,00 | 4,900 | 4,900 | 4,80 | Sebastian Monteros | 26/12/06 |
| F | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,592 | 0,438 | 0,515 | 25,40 | 25,00 | 0,590 | 0,559 | 0,93 | Sebastian Monteros | 26/12/06 |
| G | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,592 | 0,438 | 0,515 | 25,40 | 23,00 | 0,548 | 0,523 | 0,96 | Sebastian Monteros | 26/12/06 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

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Tubo patrón número
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| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------|--------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter | 88,9 | Cliente Client | CONOCO | Ciclo Product | 71945 | | | | |
| Espesor [mm] Wall Thickness | 10,3 | Tratamiento Termico | | Colada _{Heat} | 41632 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

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CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES