

CERTIFICADO PATRON DE CND

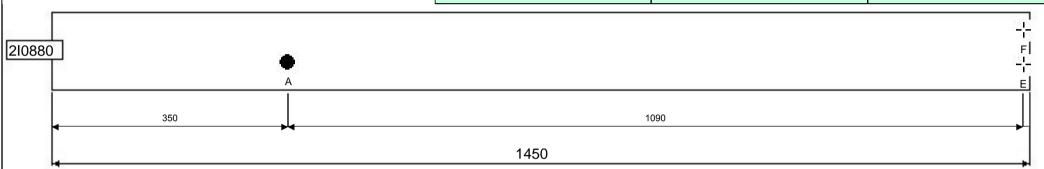
TEND

NDT Reference Standard Certificate



210880

| Datos del Producto Product Information | | | | | | | | | |
|--|--------|---------------------|-------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] Diameter | 120,65 | Cliente Client | Tube Supply | Ciclo Product | 15378 | | | | |
| Espesor [mm] Wall Thickness | 15,88 | Tratamiento Termico | SI | Colada _{Heat} | 44384 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/6148.01 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | | | Profundidad Minima [mm] Min Depth | Nominal [mm] | Longitud Maxima [mm] Max Length | [mm] Length | Profundid ad A [mm] Depth A | | | Espesor Remanente [mm] Thickness | Responsable Responsible | Fecha Date |
|----------------------|--|---|-------------------------------------|-----|-------|---|-----------------|--|----------------|-----------------------------------|---|------|---|----------------------------|---------------|
| Α | Agujero Fondo Plano Flat bottom hole | 6,40 | 50 | ±15 | 9,131 | 6,749 | 7,940 | ı | ı | 8,100 | - | 6,30 | - | Agustin Torres | 28/02/11 |
| Е | Punto de Espesor Wall thickness point | - | - | - | - | - | - | | | - | - | - | 15,50 | Agustin Torres | 28/02/11 |
| F | Punto de Espesor Wall thickness point | - | - | - | - | - | - | - | - | - | - | - | 16,02 | Agustin Torres | 28/02/11 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES