

CERTIFICADO PATRON DE CND

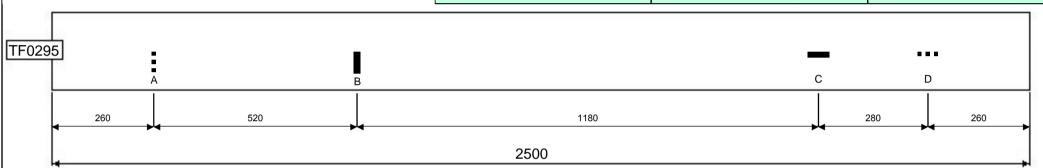
TEND

NDT Reference Standard Certificate



TF0295

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|------------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] | 39,64 | Cliente Client | SCHLUMBE RGER | Ciclo Product | 38159 | | | | |
| Espesor [mm] Wall Thickness | 4,82 | Tratamiento Termico | NO | Colada _{Heat} | 0 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 8/8690-01 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Transversal Interno Transverse ID | 0,60 | 8 | +12,95-0 | 0,436 | 0,386 | 0,386 | 25,40 | 22,20 | 0,382 | 0,352 | 0,43 | Daniel Carcacha | 22/09/08 |
| В | Transversal Externo Transverse OD | 0,60 | 8 | +12,95-0 | 0,436 | 0,386 | 0,386 | 25,40 | 18,50 | 0,344 | 0,349 | 0,43 | Daniel Carcacha | 22/09/08 |
| С | Longitudinal Externo longitudinal OD | 0,60 | 8 | +12,95-0 | 0,436 | 0,386 | 0,386 | 25,40 | 23,00 | 0,353 | 0,356 | 0,41 | Daniel Carcacha | 22/09/08 |
| D | Longitudinal Interno Longitudinal ID | 0,60 | 8 | +12,95-0 | 0,436 | 0,386 | 0,386 | 25,40 | 22,30 | 0,364 | 0,380 | 0,43 | Daniel Carcacha | 22/09/08 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO