

CERTIFICADO PATRON DE CND

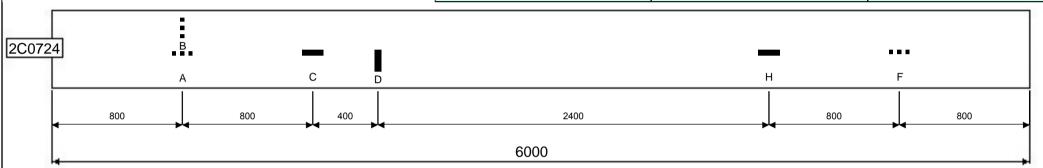
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

2C0724

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------------------------|-----------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] | 219,1 | Cliente Client | CONSULTAT IO | Ciclo Product | 60110 | | | | |
| Espesor [mm] Wall Thickness | 5,6 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 78959 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/1301-01 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Ι Δ | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,322 | 0,238 | 0,280 | 50,80 | 49,70 | 0,336 | 0,339 | 0,83 | Agustin Torres | 16/11/16 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,322 | 0,238 | 0,280 | 50,80 | 47,00 | 0,344 | 0,340 | 0,83 | Agustin Torres | 16/11/16 |
| 1 (| Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,322 | 0,238 | 0,280 | 50,00 | 50,00 | 0,332 | 0,335 | 0,81 | Carlos Aguilar | 16/11/16 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,322 | 0,238 | 0,280 | 50,80 | 45,30 | 0,326 | 0,330 | 0,79 | Carlos Aguilar | 16/11/16 |
| F | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,644 | 0,476 | 0,560 | 50,80 | 49,60 | 0,602 | 0,599 | 0,85 | Agustin Torres | 16/11/16 |
| Н | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,644 | 0,476 | 0,560 | 50,80 | 50,00 | 0,640 | 0,612 | 0,82 | Carlos Aguilar | 16/11/16 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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| Datos del Producto Product Information | | | | | | | |
|--|-------|---------------------------------------|-----------------|-----------------------------------|-----------|--|--|
| Diametro [mm] Diameter | 219,1 | Cliente Client | CONSULTAT IO | Ciclo Product | 60110 | | |
| Espesor [mm] Wall Thickness | 5,6 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 78959 | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/1301-01 | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES