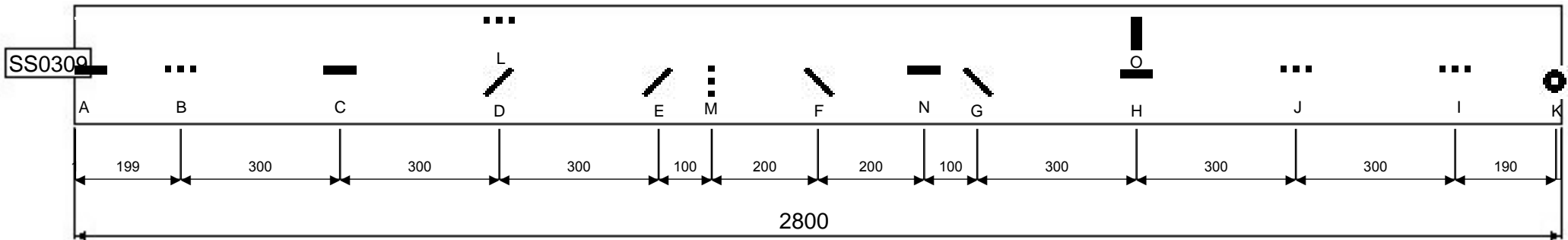


Tubo patrón número
Reference standard #

SS0309

Datos del Producto Product Information

| | | | | | |
|--------------------------------|--------|---------------------------------------|----------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 244,48 | Cliente Client | PROYECTO BAY CITY | Ciclo Product | 64900 |
| Espesor [mm] Wall Thickness | 13,84 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Externo longitudinal OD | 0,83 | 5 | ±15 | 0,796 | 0,588 | 0,692 | 25,20 | 25,20 | 0,786 | 0,761 | 0,83 | Agustin Torres | 26/02/16 |
| B | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,796 | 0,588 | 0,692 | 25,40 | 25,20 | 0,740 | 0,770 | 0,83 | Agustin Torres | 01/03/16 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,796 | 0,588 | 0,692 | 25,40 | 25,40 | 0,783 | 0,791 | 0,83 | Agustin Torres | 26/02/16 |
| D | Oblicuo Derecho Externo | 1,00 | 5 | ±15 | 0,796 | 0,588 | 0,692 | 25,40 | 25,00 | 0,771 | 0,763 | 0,82 | Agustin Torres | 29/02/16 |
| E | Oblicuo Derecho Externo | 1,00 | 5 | ±15 | 0,796 | 0,588 | 0,692 | 25,40 | 25,20 | 0,794 | 0,790 | 0,83 | Agustin Torres | 29/02/16 |
| F | Oblicuo Izquierdo Externo | 1,00 | 5 | ±15 | 0,796 | 0,588 | 0,692 | 25,40 | 25,20 | 0,773 | 0,770 | 0,83 | Agustin Torres | 29/02/16 |
| G | Oblicuo Izquierdo Externo | 1,00 | 5 | ±15 | 0,796 | 0,588 | 0,692 | 25,40 | 25,40 | 0,751 | 0,756 | 0,84 | Agustin Torres | 29/02/16 |
| H | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 1,592 | 1,176 | 1,384 | 25,40 | 25,40 | 1,547 | 1,542 | 0,88 | Agustin Torres | 26/02/16 |

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número
Reference standard #

SS0309

Datos del Producto Product Information

| | | | | | |
|--------------------------------|--------|---------------------------------------|----------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 244,48 | Cliente Client | PROYECTO BAY CITY | Ciclo Product | 64900 |
| Espesor [mm] Wall Thickness | 13,84 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 1,592 | 1,176 | 1,384 | 25,40 | 25,20 | 1,463 | 1,471 | 0,93 | Agustin Torres | 01/03/16 |
| J | Longitudinal Interno Longitudinal ID | 1,00 | 13 | ±15 | 1,990 | 1,471 | 1,730 | 25,40 | 25,20 | 1,834 | 1,855 | 0,95 | Agustin Torres | 01/03/16 |
| K | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Agustin Torres | 26/02/16 |
| L | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 1,592 | 1,176 | 1,384 | 50,80 | 48,00 | 1,254 | 1,260 | 0,90 | Default Default | 18/04/16 |
| M | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 1,592 | 1,176 | 1,384 | 50,80 | 40,00 | 1,200 | 1,187 | 0,85 | Default Default | 18/04/16 |
| N | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 1,592 | 1,176 | 1,384 | 50,80 | 48,00 | 1,221 | 1,203 | 0,86 | Default Default | 18/04/16 |
| O | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 1,592 | 1,176 | 1,384 | 50,80 | 42,00 | 1,213 | 1,207 | 0,86 | Default Default | 18/04/16 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ300 Codigo: 302-916E

Calibre Pie de Rey Codigo:

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 18/04/2016 09:34:03 a.m. | Hoja Page | 2/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|