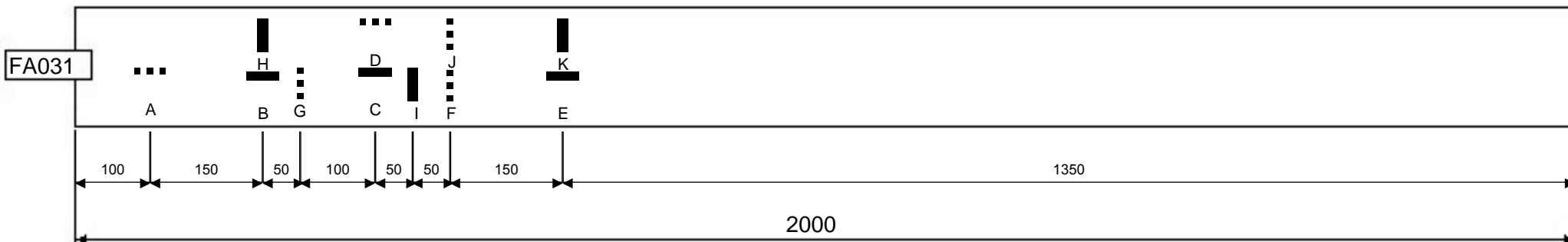


Tubo patrón número
Reference standard #

FA031

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|-----------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 139,7 | Cliente Client | ESC 1:10 mm - RED. | Ciclo Product | 80350 |
| Espesor [mm] Wall Thickness | 10,54 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 0,30 | 5 | ±10 | 0,551 | 0,451 | 0,501 | 10,00 | 10,00 | 0,491 | 0,499 | 0,30 | Daniel Carcacha | 27/10/15 |
| B | Longitudinal Externo longitudinal OD | 0,30 | 8 | ±5 | 0,836 | 0,756 | 0,796 | 10,00 | 10,00 | 0,800 | 0,791 | 0,30 | Daniel Carcacha | 27/10/15 |
| C | Longitudinal Externo longitudinal OD | 0,30 | 5 | ±5 | 0,526 | 0,476 | 0,501 | 10,00 | 10,00 | 0,491 | 0,494 | 0,30 | Daniel Carcacha | 27/10/15 |
| D | Longitudinal Interno Longitudinal ID | 0,30 | 3 | ±5 | 0,315 | 0,285 | 0,300 | 10,00 | 10,00 | 0,290 | 0,308 | 0,30 | Daniel Carcacha | 27/10/15 |
| E | Longitudinal Externo longitudinal OD | 0,30 | 3 | ±5 | 0,315 | 0,285 | 0,300 | 10,00 | 10,00 | 0,298 | 0,305 | 0,30 | Daniel Carcacha | 27/10/15 |
| F | Transversal Interno Transverse ID | 0,30 | 3 | ±5 | 0,315 | 0,285 | 0,300 | 10,00 | 10,00 | 0,302 | 0,305 | 0,30 | Daniel Carcacha | 27/10/15 |
| G | Transversal Interno Transverse ID | 0,30 | 3 | ±5 | 0,315 | 0,285 | 0,300 | 10,00 | 10,00 | 0,304 | 0,308 | 0,30 | Daniel Carcacha | 27/10/15 |
| H | Transversal Externo Transverse OD | 1,00 | 8 | ±5 | 0,836 | 0,756 | 0,796 | 10,00 | 10,00 | 0,781 | 0,793 | 0,30 | Daniel Carcacha | 27/10/15 |

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número
Reference standard #

FA031

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|-----------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 139,7 | Cliente Client | ESC 1:10 mm - RED. | Ciclo Product | 80350 |
| Espesor [mm] Wall Thickness | 10,54 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Transversal Externo Transverse OD | 0,30 | 5 | ±5 | 0,526 | 0,476 | 0,501 | 10,00 | 10,00 | 0,499 | 0,496 | 0,30 | Daniel Carcacha | 27/10/15 |
| J | Transversal Interno Transverse ID | 0,30 | 3 | ±5 | 0,315 | 0,285 | 0,300 | 10,00 | 10,00 | 0,301 | 0,302 | 0,30 | Daniel Carcacha | 27/10/15 |
| K | Transversal Externo Transverse OD | 0,30 | 3 | ±5 | 0,315 | 0,285 | 0,300 | 10,00 | 10,00 | 0,310 | 0,302 | 0,30 | Daniel Carcacha | 27/10/15 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT

Fecha
Date

27/10/2015
11:22:33 a.m.

Hoja
Page

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Documento
Vigencia

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