

CERTIFICADO PATRON DE CND

TEND

TAND-001-05

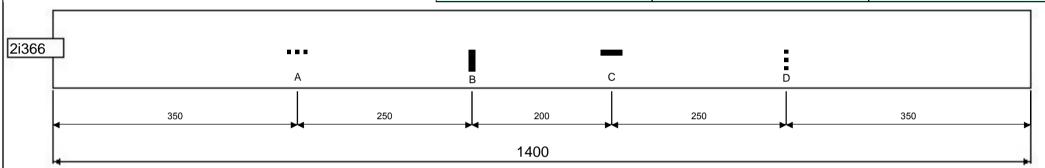
17/04/2006

NDT Reference Standard Certificate



2i366

| Datos del Producto Product Information | | | | | | | | |
|--|------|------------------------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 73 | Cliente Client | Ciclo Product | 67567 | | | | |
| Espesor [mm] Wall Thickness | 5,51 | Tratamiento Termico Heat Treatment | Colada _{Heat} | 0 | | | | |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | · · | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,342 | 0,253 | 0,298 | 50,00 | 49,00 | 0,280 | 0,310 | 0,92 | Sebastian Monteros | 09/08/04 |
| В | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,342 | 0,253 | 0,298 | 50,00 | 50,00 | 0,294 | 0,301 | 0,92 | Sebastian Monteros | 09/08/04 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,342 | 0,253 | 0,298 | 50,00 | 49,00 | 0,337 | 0,331 | 0,93 | Sebastian Monteros | 09/08/04 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,342 | 0,253 | 0,298 | 50,00 | 46,00 | 0,300 | 0,310 | 0,92 | Sebastian Monteros | 09/08/04 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO