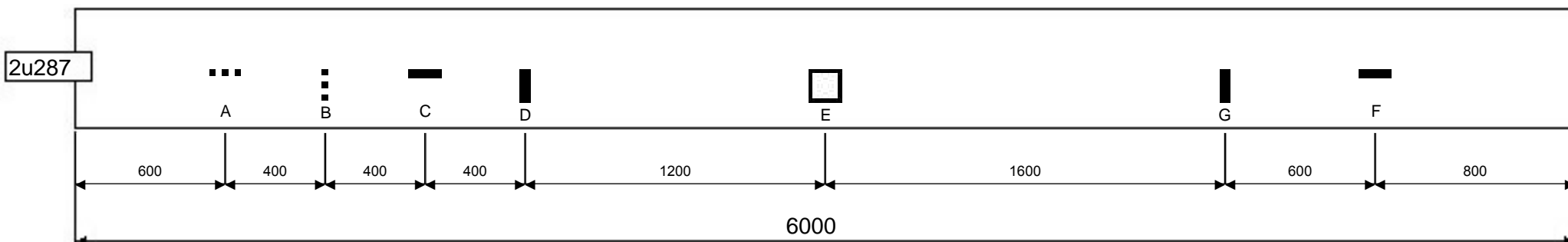


Tubo patrón número  
Reference standard #

**2u287**

### Datos del Producto Product Information

|                                |       |                                       |      |                                   |           |
|--------------------------------|-------|---------------------------------------|------|-----------------------------------|-----------|
| Diametro [mm]<br>Diameter      | 153,7 | Cliente<br>Client                     | FACU | Ciclo<br>Product                  | 3866      |
| Espesor [mm]<br>Wall Thickness | 20    | Tratamiento Termico<br>Heat Treatment |      | Colada<br>Heat                    | 58507     |
| Trazabilidad<br>Traceability   | 0     |                                       |      | Expediente<br>Manufacturing Order | 0/9274-96 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima [mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundidad A [mm]<br>Depth A | Profundidad B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-------------------------------|-------------------------------|--------------------------------------|----------------------------|---------------|
| A                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 5                                   | ±15                            | 1,150                                   | 0,850                                   | 1,000                                    | 50,00                                 | 49,00                      | 1,037                         | 1,110                         | 0,99                                 | Sebastian Monteros         | 07/06/04      |
| B                    | Transversal Interno<br>Transverse ID    | 1,00   | 5                                   | ±15                            | 1,150                                   | 0,850                                   | 1,000                                    | 50,00                                 | 45,00                      | 1,056                         | 0,989                         | 0,99                                 | Sebastian Monteros         | 07/06/04      |
| C                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 5                                   | ±15                            | 1,150                                   | 0,850                                   | 1,000                                    | 50,00                                 | 49,00                      | 0,968                         | 0,981                         | 0,95                                 | Sebastian Monteros         | 07/06/04      |
| D                    | Transversal Externo<br>Transverse OD    | 1,00   | 5                                   | ±15                            | 1,150                                   | 0,850                                   | 1,000                                    | 50,00                                 | 47,00                      | 0,988                         | 1,030                         | 0,98                                 | Sebastian Monteros         | 07/06/04      |
| E                    | Reduccion de Espesor<br>Externo         | 50,00  | 13                                  | ±15                            | 2,875                                   | 2,125                                   | 2,500                                    | 75,00                                 | 75,00                      | -                             | -                             | 50,00                                | Sebastian Monteros         | 07/06/04      |
| F                    | Longitudinal Externo<br>longitudinal OD | 2,50   | 1                                   | ±15                            | 0,230                                   | 0,170                                   | 0,200                                    | 50,00                                 | 49,00                      | 0,459                         | 0,462                         | 0,94                                 | Sebastian Monteros         | 07/06/04      |
| G                    | Transversal Externo<br>Transverse OD    | 1,00   | 3                                   | ±15                            | 0,575                                   | 0,425                                   | 0,500                                    | 50,00                                 | 41,00                      | 0,504                         | 0,543                         | 0,99                                 | Sebastian Monteros         | 24/11/06      |

#### Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

#### Notes:

- 1.-All dimensions in milimeters unless stated.
  - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número  
Reference standard #**2u287****Datos del Producto**  
Product Information

|                                |       |                                       |      |                                   |           |
|--------------------------------|-------|---------------------------------------|------|-----------------------------------|-----------|
| Diametro [mm]<br>Diameter      | 153,7 | Cliente<br>Client                     | FACU | Ciclo<br>Product                  | 3866      |
| Espesor [mm]<br>Wall Thickness | 20    | Tratamiento Termico<br>Heat Treatment |      | Colada<br>Heat                    | 58507     |
| Trazabilidad<br>Traceability   | 0     |                                       |      | Expediente<br>Manufacturing Order | 0/9274-96 |

**Instrumentos de Medicion Utilizados:****Proyector de Perfiles Nikon V-16E      Codigo: 90012410**

## Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in milimeters unless stated.
  - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES