

Tubo patrón número

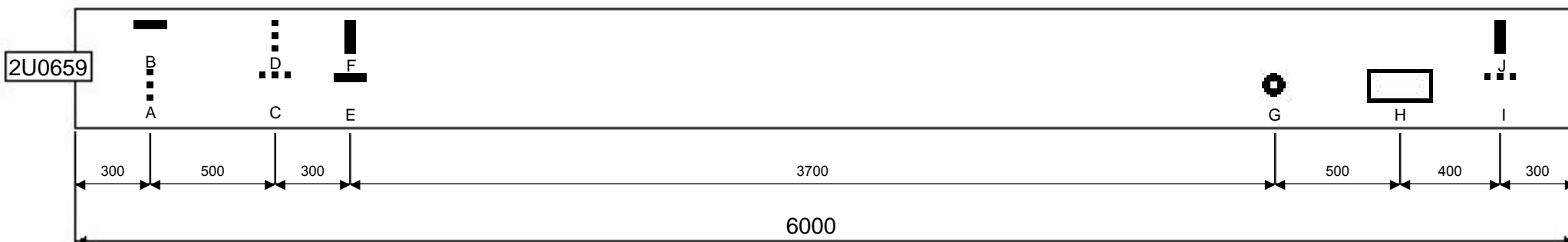
Reference standard #

2U0659

Datos del Producto

Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|--------------------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 168,3 | Cliente Client | TENGIZCHE VROIL | Ciclo Product | 50289 |
| Espesor [mm] Wall Thickness | 6,35 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 55419 |
| Trazabilidad Traceability | 64 | | | Expediente Manufacturing Order | 5/1492.01 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,40 | 0,328 | 0,343 | 0,84 | Agustin Torres | 22/05/20 |
| B | Longitudinal Externo Longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,40 | 0,338 | 0,325 | 0,82 | Agustin Torres | 22/05/20 |
| C | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,40 | 0,353 | 0,359 | 0,94 | Agustin Torres | 22/05/20 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,40 | 0,365 | 0,364 | 0,85 | Agustin Torres | 22/05/20 |
| E | Longitudinal Externo Longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,40 | 0,346 | 0,342 | 0,82 | Agustin Torres | 22/05/20 |
| F | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,40 | 0,336 | 0,335 | 0,82 | Agustin Torres | 22/05/20 |
| G | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Agustin Torres | 22/05/20 |
| H | Chavetero Grove | 5,30 | 50 | +60-0 | 5,080 | 3,175 | 3,175 | 16,80 | 16,80 | 3,000 | 3,000 | 5,30 | Agustin Torres | 21/05/20 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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| | | | | | |
|--------------------------------|-------|---------------------------------------|--------------------|-----------------------------------|-----------|
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| Trazabilidad Traceability | 64 | | | Expediente Manufacturing Order | 5/1492.01 |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,40 | 0,337 | 0,346 | 0,92 | Agustin Torres | 22/05/20 |
| J | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,40 | 0,358 | 0,355 | 0,84 | Agustin Torres | 22/05/20 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT

Fecha
Date

22/05/2020
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Documento
Vigencia

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