

CERTIFICADO PATRON DE CND

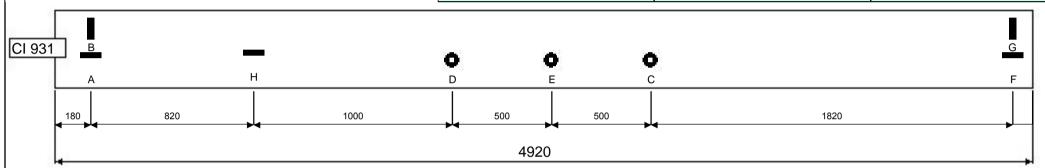
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

CI 931

Datos del Producto Product Information Ciclo Product Cliente Diametro [mm] 56.7 41 Diameter Espesor [mm]
Wall Thickness Tratamiento Termico Colada Heat **NBK** 12,15 0 **Heat Treatment** Trazabilidad Expediente Manufacturing Order 7 Traceability



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|----------------------------------------------|-------------------------------------|--------------------------------|-----------------------------------------|-----------------------------------------|------------------------------------------|------------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 1,397 | 1,033 | 1,215 | 25,00 | 25,00 | 0,800 | 0,800 | 0,20 | trefila trefila | 21/09/10 |
| В | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 1,397 | 1,033 | 1,215 | 25,00 | 25,00 | 0,800 | 0,800 | 0,20 | trefila trefila | 21/09/10 |
| С | Agujero Pasante Drilled hole | 1,25 | - | - | - | - | - | - | • | - | - | 1,25 | trefila trefila | 21/09/10 |
| D | Agujero Pasante Drilled hole | 1,25 | - | - | - | - | - | - | - | - | - | 1,25 | trefila trefila | 21/09/10 |
| Е | Agujero Pasante Drilled hole | 1,25 | - | - | - | - | - | - | - | - | - | 1,25 | trefila trefila | 21/09/10 |
| F | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 1,397 | 1,033 | 1,215 | 25,00 | 25,00 | 0,800 | 0,800 | 0,20 | trefila trefila | 21/09/10 |
| G | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 1,397 | 1,033 | 1,215 | 25,00 | 25,00 | 0,800 | 0,800 | 0,20 | trefila trefila | 21/09/10 |
| Н | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 1,397 | 1,033 | 1,215 | 25,00 | 25,00 | 0,800 | 0,800 | 0,20 | trefila trefila | 21/09/10 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO



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| Datos del Producto Product Information | | | | | | | | |
|----------------------------------------|-------|------------------------------------|-----|-----------------------------------|----|--|--|--|
| Diametro [mm] Diameter | 56,7 | Cliente Client | | Ciclo Product | 41 | | | |
| Espesor [mm] Wall Thickness | 12,15 | Tratamiento Termico Heat Treatment | NBK | Colada _{Heat} | 0 | | | |
| Trazabilidad Traceability | 7 | | | Expediente Manufacturing Order | | | | |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

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Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

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