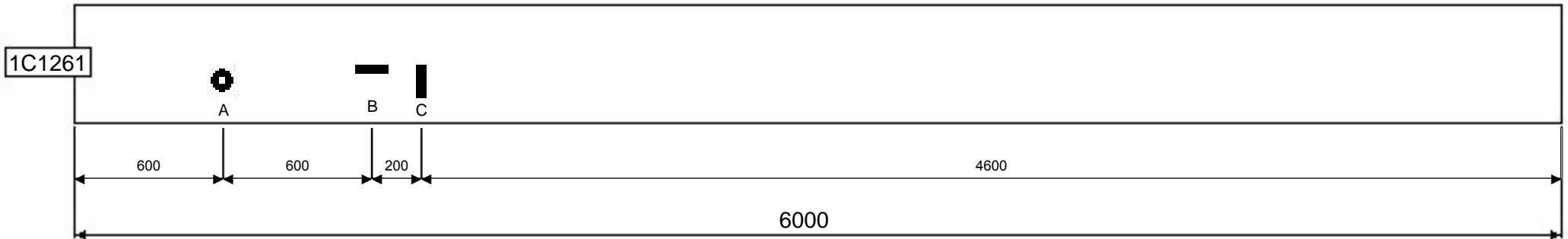


Tubo patrón número
Reference standard #

1C1261

Datos del Producto Product Information

| | | | | | |
|--------------------------------|------|---------------------------------------|-----------------------------------|----------------|-------|
| Diametro [mm] Diameter | 33,4 | Cliente Client | Ciclo Product | 6572 | |
| Espesor [mm] Wall Thickness | 2,9 | Tratamiento Termico Heat Treatment | NO | Colada Heat | 46276 |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Sebastian Monteros | 31/10/06 |
| B | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,334 | 0,247 | 0,290 | 50,00 | 48,00 | 0,314 | 0,339 | 0,94 | Sebastian Monteros | 31/10/06 |
| C | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 0,334 | 0,247 | 0,290 | 50,00 | 33,00 | 0,326 | 0,327 | 0,85 | Sebastian Monteros | 31/10/06 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- All dimensions in milimeters unless stated.
- Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT

Fecha
Date

31/10/2006
09:30:49 a.m.

Hoja
Page

1/2

Documento
Vigencia

TAND-001-05
17/04/2006