

CERTIFICADO PATRON DE CND

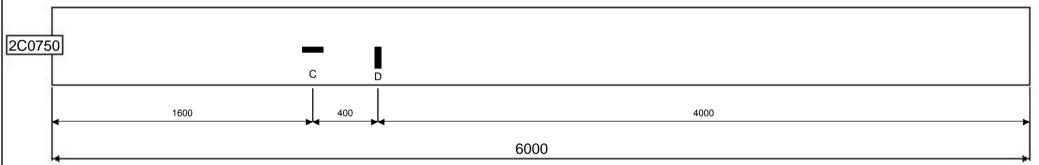
TEND

NDT Reference Standard Certificate



2C0750

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------------------------|-------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] | 219,1 | Cliente Client | ENI IRAQ BV | Ciclo Product | 60754 | | | | |
| Espesor [mm] Wall Thickness | 15,8 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 82262 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/2673.01 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Nominal [%] | | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Nom Depth | Longitud Maxima [mm] Max Length | [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------|-----|---|---|-----------|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,909 | 0,672 | 0,790 | 50,80 | 50,60 | 0,868 | 0,885 | 0,86 | Agustin Torres | 30/06/17 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,909 | 0,672 | 0,790 | 50,80 | 45,00 | 0,898 | 0,896 | 0,84 | Sebastian Monteros | 30/06/17 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

1/2

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES