

CERTIFICADO PATRON DE CND

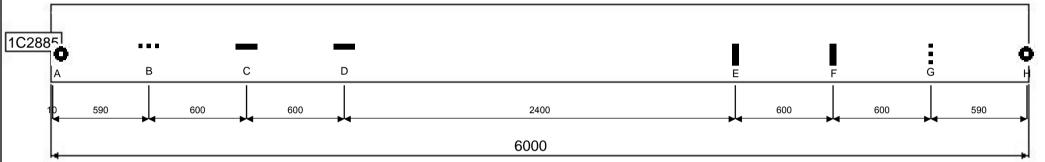
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C2885





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Agujero Pasante Drilled hole | 2,20 | - | - | - | - | - | - | - | - | - | 2,20 | Carlos Aguilar | 05/11/18 |
| В | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,639 | 0,473 | 0,556 | 50,80 | 50,20 | 0,635 | 0,637 | 0,82 | Agustin Torres | 05/11/18 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 50,60 | 0,310 | 0,311 | 0,81 | Carlos Aguilar | 05/11/18 |
| D | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,639 | 0,473 | 0,556 | 50,80 | 50,70 | 0,570 | 0,576 | 0,80 | Carlos Aguilar | 05/11/18 |
| Е | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 0,639 | 0,473 | 0,556 | 50,80 | 41,50 | 0,606 | 0,609 | 0,81 | Carlos Aguilar | 05/11/18 |
| F | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 41,50 | 0,323 | 0,327 | 0,81 | Carlos Aguilar | 05/11/18 |
| G | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,639 | 0,473 | 0,556 | 50,80 | 25,70 | 0,551 | 0,593 | 0,81 | Agustin Torres | 05/11/18 |
| Н | Agujero Pasante Drilled hole | 2,20 | - | - | - | - | - | - | - | - | - | 2,20 | Carlos Aguilar | 05/11/18 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES



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| | Datos del Producto Product Information | | | | | | | | | |
|--------------------------------|--|---------------------|------------------|-----------------------------------|---------|--|--|--|--|--|
| Diametro [mm] Diameter | 76,2 | Cliente Client | PROVEMET S.A. | Ciclo Product | 21497 | | | | | |
| Espesor [mm] Wall Thickness | 5,56 | Tratamiento Termico | NO | Colada _{Heat} | 21708 | | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5592803 | | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

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Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

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