

CERTIFICADO PATRON DE CND

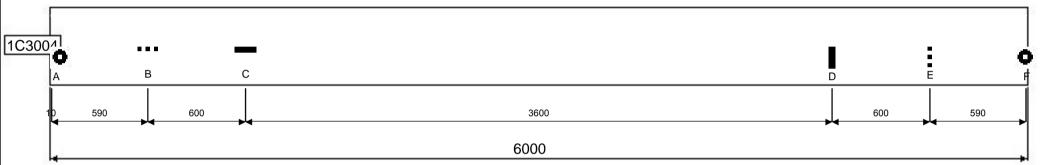
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C3004

| Datos del Producto Product Information | | | | | | | | |
|--|------|---------------------|-------------------|-----------------------------------|---------|--|--|--|
| Diametro [mm] | 60,3 | Cliente Client | TEXAS PIPE AND | Ciclo Product | 54620 | | | |
| Espesor [mm] Wall Thickness | 5,54 | Tratamiento Termico | NO | Colada _{Heat} | 26570 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5783408 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Ι Δ | Agujero Pasante Drilled hole | 2,20 | - | - | - | - | - | • | ı | - | - | 2,20 | Agustin Torres | 30/07/19 |
| В | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,637 | 0,471 | 0,554 | 50,00 | 50,00 | 0,576 | 0,610 | 0,83 | Agustin Torres | 30/07/19 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,637 | 0,471 | 0,554 | 50,00 | 50,00 | 0,592 | 0,604 | 0,83 | Agustin Torres | 30/07/19 |
| D | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 0,637 | 0,471 | 0,554 | 50,00 | 36,50 | 0,599 | 0,608 | 0,83 | Agustin Torres | 30/07/19 |
| Е | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,637 | 0,471 | 0,554 | 50,00 | 22,70 | 0,518 | 0,570 | 0,83 | Carlos Aguilar | 30/07/19 |
| F | Agujero Pasante Drilled hole | 2,20 | - | - | - | - | - | - | - | - | - | 2,20 | Agustin Torres | 31/07/19 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



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| Datos del Producto Product Information | | | | | | | |
|--|------|---------------------------------------|-------------------|-----------------------------------|---------|--|--|
| Diametro [mm] Diameter | 60,3 | Cliente Client | TEXAS PIPE AND | Ciclo Product | 54620 | | |
| Espesor [mm] Wall Thickness | 5,54 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 26570 | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5783408 | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES