

CERTIFICADO PATRON DE CND

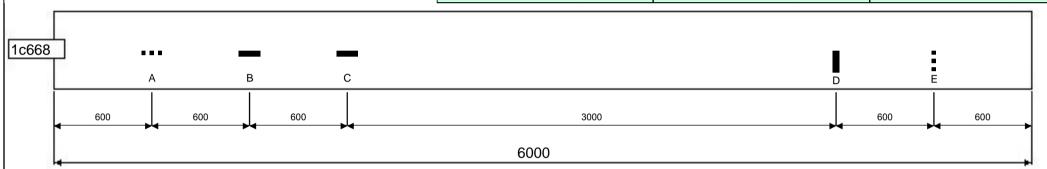
TEND

NDT Reference Standard Certificate



1c668

| Datos del Producto Product Information | | | | | | | | |
|--|------|------------------------------------|----|-----------------------------------|------|--|--|--|
| Diametro [mm] Diameter | 82,2 | Cliente Client | | Ciclo Product | 6780 | | | |
| Espesor [mm] Wall Thickness | 6,5 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 0 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Ι Δ | Longitudinal Interno Longitudinal ID | 1,00 | 8 | ±15 | 0,598 | 0,442 | 0,520 | 50,80 | 46,00 | 0,445 | 0,451 | 0,94 | Sebastian Monteros | 17/11/04 |
| 1 8 | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,748 | 0,553 | 0,650 | 50,80 | 49,00 | 0,665 | 0,660 | 0,94 | Sebastian Monteros | 17/11/04 |
| 1 (- | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,374 | 0,276 | 0,325 | 50,80 | 49,00 | 0,370 | 0,378 | 0,92 | Sebastian Monteros | 17/11/04 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,374 | 0,276 | 0,325 | 50,80 | 43,00 | 0,347 | 0,352 | 0,94 | Sebastian Monteros | 17/11/04 |
| E | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,374 | 0,276 | 0,325 | 50,80 | 42,00 | 0,371 | 0,326 | 0,95 | Sebastian Monteros | 17/11/04 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES