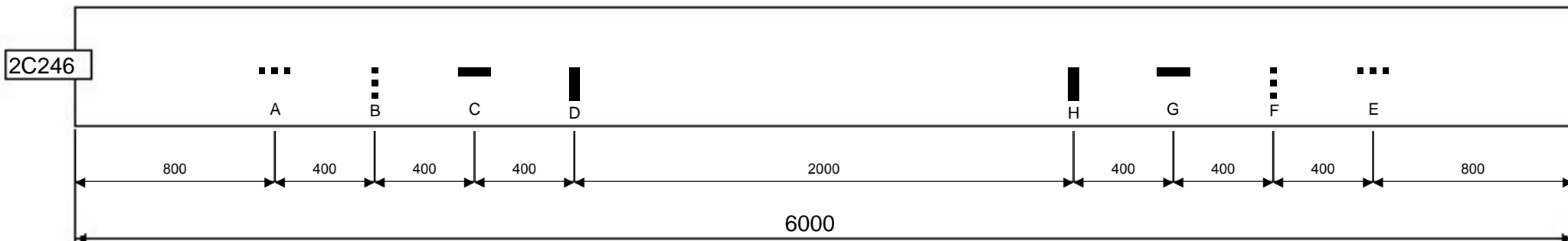


Tubo patrón número  
Reference standard #

**2C246**

### Datos del Producto Product Information

|                                |       |                                       |                                   |           |
|--------------------------------|-------|---------------------------------------|-----------------------------------|-----------|
| Diametro [mm]<br>Diameter      | 168,3 | Cliente<br>Client                     | Ciclo<br>Product                  | 28855     |
| Espesor [mm]<br>Wall Thickness | 8,94  | Tratamiento Termico<br>Heat Treatment | Colada<br>Heat                    | 63987     |
| Trazabilidad<br>Traceability   | 0     |                                       | Expediente<br>Manufacturing Order | 5/0111.02 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima [mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundidad<br>A [mm]<br>Depth A | Profundidad<br>B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 5                                   | ±15                            | 0,514                                   | 0,380                                   | 0,447                                    | 50,00                                 | 48,00                      | 0,510                            | 0,502                            | 0,93                                 | Sebastian Monteros         | 05/12/06      |
| B                    | Transversal Interno<br>Transverse ID    | 1,00   | 5                                   | ±15                            | 0,514                                   | 0,380                                   | 0,447                                    | 50,00                                 | 47,00                      | 0,483                            | 0,476                            | 0,94                                 | Sebastian Monteros         | 05/12/06      |
| C                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 5                                   | ±15                            | 0,514                                   | 0,380                                   | 0,447                                    | 50,00                                 | 46,00                      | 0,507                            | 0,509                            | 0,95                                 | Sebastian Monteros         | 05/12/06      |
| D                    | Transversal Externo<br>Transverse OD    | 1,00   | 5                                   | ±15                            | 0,514                                   | 0,380                                   | 0,447                                    | 50,00                                 | 44,80                      | 0,515                            | 0,481                            | 0,84                                 | Sebastian Monteros         | 05/12/06      |
| E                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 10                                  | ±15                            | 1,028                                   | 0,760                                   | 0,894                                    | 50,00                                 | 47,00                      | 0,994                            | 1,007                            | 0,96                                 | Daniel Carcacha            | 21/12/10      |
| F                    | Transversal Interno<br>Transverse ID    | 1,00   | 10                                  | ±15                            | 1,028                                   | 0,760                                   | 0,894                                    | 50,00                                 | 42,00                      | 0,984                            | 1,014                            | 0,96                                 | Daniel Carcacha            | 21/12/10      |
| G                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 10                                  | ±15                            | 1,028                                   | 0,760                                   | 0,894                                    | 50,80                                 | 48,00                      | 0,920                            | 0,940                            | 0,94                                 | Default Default            | 23/08/11      |
| H                    | Transversal Externo<br>Transverse OD    | 1,00   | 10                                  | ±15                            | 1,028                                   | 0,760                                   | 0,894                                    | 50,80                                 | 45,30                      | 0,917                            | 0,902                            | 0,92                                 | Default Default            | 19/10/12      |

#### Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

#### Notes:

- All dimensions in milimeters unless stated.
  - Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número  
Reference standard #**2C246****Datos del Producto**  
Product Information

|                                |       |                                       |                                   |           |
|--------------------------------|-------|---------------------------------------|-----------------------------------|-----------|
| Diametro [mm]<br>Diameter      | 168,3 | Cliente<br>Client                     | Ciclo<br>Product                  | 28855     |
| Espesor [mm]<br>Wall Thickness | 8,94  | Tratamiento Termico<br>Heat Treatment | Colada<br>Heat                    | 63987     |
| Trazabilidad<br>Traceability   | 0     |                                       | Expediente<br>Manufacturing Order | 5/0111.02 |

**Instrumentos de Medicion Utilizados:****Proyector de Perfiles Mitutoyo PJ-A3000   Codigo: 302-711A**

## Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in millimeters unless stated.
  - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES