

CERTIFICADO PATRON DE CND

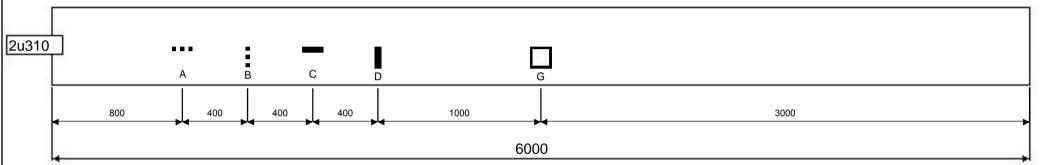
TEND

NDT Reference Standard Certificate

Tubo patrón número

2u310

| Datos del Producto Product Information | | | | | | | | |
|--|-----|---------------------------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 267 | Cliente Client | Ciclo Product | 23186 | | | | |
| Espesor [mm] Wall Thickness | 6 | Tratamiento Termico Heat Treatment | Colada _{Heat} | 0 | | | | |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 49,00 | 0,324 | 0,340 | 0,91 | Sebastian Monteros | 10/06/04 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 46,00 | 0,336 | 0,345 | 0,92 | Sebastian Monteros | 10/06/04 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 49,00 | 0,346 | 0,344 | 0,94 | Sebastian Monteros | 10/06/04 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 48,00 | 0,326 | 0,331 | 0,94 | Sebastian Monteros | 10/06/04 |
| G | Reduccion de Espesor Externo | 75,00 | 50 | ±15 | 3,450 | 2,550 | 3,000 | 50,00 | 50,00 | - | - | 75,00 | Sebastian Monteros | 10/06/04 |

Instrumentos de Medicion Utilizados:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

1.-All dimensions in milimeters unless stated.

1/2

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO