

CERTIFICADO PATRON DE CND

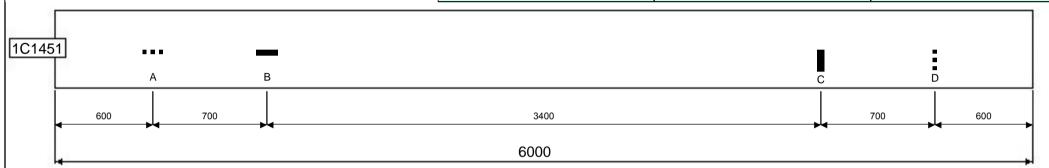
TEND

NDT Reference Standard Certificate



1C1451

| Datos del Producto Product Information | | | | | | | | |
|--|-----|---------------------|----------------|-----------------------------------|-------|--|--|--|
| Diametro [mm] Diameter | 73 | Cliente Client | THAI BENKAN | Ciclo Product | 79512 | | | |
| Espesor [mm] Wall Thickness | 6,4 | Tratamiento Termico | NO | Colada _{Heat} | 48949 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| | · · · · · · · · · · · · · · · · · · · | | | | | | | | | | | | | |
|----------------------|---------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,736 | 0,544 | 0,640 | 50,00 | 49,00 | 0,710 | 0,726 | 0,91 | Sebastian Monteros | 03/11/06 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 49,00 | 0,358 | 0,352 | 0,86 | Sebastian Monteros | 03/11/06 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 38,00 | 0,310 | 0,362 | 0,87 | Sebastian Monteros | 03/11/06 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 33,00 | 0,698 | 0,733 | 0,97 | Sebastian Monteros | 03/11/06 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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