

CERTIFICADO PATRON DE CND

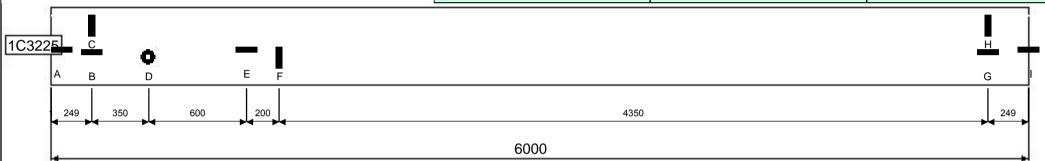
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C3225

Datos del Producto Product Information Ciclo Product Cliente Client Diametro [mm] 60,3 15786 DISTRIBUID ORES Diameter Espesor [mm] Wall Thickness Colada _{Heat} Tratamiento Termico NO 8.8 64081 **Heat Treatment** Expediente Manufacturing Order Trazabilidad 0 8314712 Traceability



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,506 | 0,374 | 0,440 | 50,00 | 50,00 | 0,381 | 0,431 | 1,00 | Sebastian Monteros | 26/11/20 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,506 | 0,374 | 0,440 | 50,00 | 50,00 | 0,431 | 0,457 | 1,00 | Sebastian Monteros | 26/11/20 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,506 | 0,374 | 0,440 | 50,00 | 25,00 | 0,482 | 0,381 | 1,00 | Sebastian Monteros | 26/11/20 |
| D | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Sebastian Monteros | 26/11/20 |
| E | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,506 | 0,374 | 0,440 | 50,00 | 50,00 | 0,432 | 0,482 | 1,00 | Sebastian Monteros | 26/11/20 |
| F | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,506 | 0,374 | 0,440 | 50,00 | 25,00 | 0,431 | 0,433 | 1,00 | Sebastian Monteros | 26/11/20 |
| G | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,506 | 0,374 | 0,440 | 50,00 | 50,00 | 0,431 | 0,482 | 1,00 | Sebastian Monteros | 26/11/20 |
| Н | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,506 | 0,374 | 0,440 | 50,00 | 25,00 | 0,501 | 0,435 | 1,00 | Sebastian Monteros | 26/11/20 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO

OT-PMANT | Fecha | 26/11/2020 | Hoja | 1/2 | Documento | TAND-001-05 | Date | 11:28:52 a.m. | Page | 1/2 | Vigencia | 17/04/2006



CERTIFICADO PATRON DE CND

TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C3225

| Datos del Producto Product Information | | | | | | | | | | | |
|--|------|---------------------------------------|--------------------|-----------------------------------|---------|--|--|--|--|--|--|
| Diametro [mm] Diameter | 60,3 | Cliente Client | DISTRIBUID ORES | Ciclo Product | 15786 | | | | | | |
| Espesor [mm] Wall Thickness | 8,8 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 64081 | | | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 8314712 | | | | | | |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Nominal [%] | | | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------|-----|-------|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| | Longitudinal Externo Iongitudinal OD | 1,00 | 5 | ±15 | 0,506 | 0,374 | 0,440 | 50,00 | 50,00 | 0,457 | 0,381 | 1,00 | Sebastian Monteros | 26/11/20 |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO