

CERTIFICADO PATRON DE CND

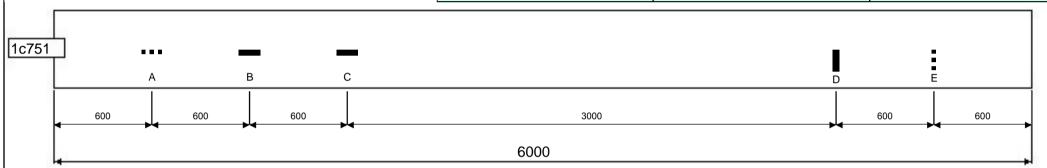
TEND

NDT Reference Standard Certificate

Tubo patrón número

1c751

| Datos del Producto Product Information | | | | | | | | |
|--|-------|------------------------------------|----|-----------------------------------|-------|--|--|--|
| Diametro [mm] | 114,3 | Cliente Client | | Ciclo Product | 60461 | | | |
| Espesor [mm] Wall Thickness | 6 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 0 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 8 | ±15 | 0,552 | 0,408 | 0,480 | 50,80 | 49,00 | 0,546 | 0,517 | 0,94 | Sebastian Monteros | 02/12/04 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,690 | 0,510 | 0,600 | 50,80 | 49,00 | 0,673 | 0,678 | 0,92 | Sebastian Monteros | 02/12/04 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 49,00 | 0,344 | 0,332 | 0,91 | Sebastian Monteros | 02/12/04 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 48,00 | 0,341 | 0,338 | 0,97 | Sebastian Monteros | 02/12/04 |
| E | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 36,00 | 0,340 | 0,345 | 0,94 | Sebastian Monteros | 02/12/04 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO