

CERTIFICADO PATRON DE CND

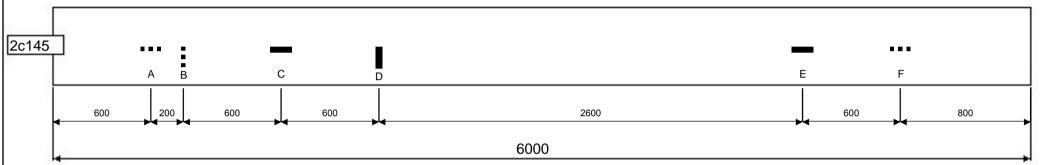
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

2c145

| Datos del Producto Product Information | | | | | | | | |
|--|-----|---------------------|-----------------------------------|---|--|--|--|--|
| Diametro [mm] | 273 | Cliente Client | Ciclo Product | 0 | | | | |
| Espesor [mm] Wall Thickness | 9,3 | Tratamiento Termico | Colada _{Heat} | 0 | | | | |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,535 | 0,395 | 0,465 | 38,10 | 37,50 | 0,487 | 0,498 | 0,99 | Sebastian Monteros | 01/09/04 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,535 | 0,395 | 0,465 | 38,10 | 37,80 | 0,456 | 0,458 | 0,99 | Sebastian Monteros | 01/09/04 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,535 | 0,395 | 0,465 | 38,10 | 37,90 | 0,448 | 0,442 | 0,99 | Sebastian Monteros | 01/09/04 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,535 | 0,395 | 0,465 | 38,10 | 38,10 | 0,446 | 0,452 | 0,99 | Sebastian Monteros | 01/09/04 |
| Е | Longitudinal Externo longitudinal OD | 1,00 | 13 | ±15 | 1,337 | 0,988 | 1,163 | 38,10 | 38,00 | 1,250 | 1,129 | 0,99 | Sebastian Monteros | 01/09/04 |
| F | Longitudinal Interno Longitudinal ID | 1,00 | 13 | ±15 | 1,337 | 0,988 | 1,163 | 38,10 | 37,60 | 1,065 | 1,056 | 0,99 | Sebastian Monteros | 01/09/04 |

Instrumentos de Medicion Utilizados:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO