

CERTIFICADO PATRON DE CND

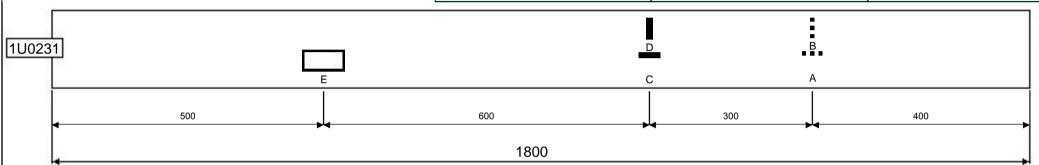
TEND

NDT Reference Standard Certificate



1U0231





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 8 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 47,50 | 0,307 | 0,315 | 0,86 | Dante Antunez | 20/09/07 |
| В | Transversal Interno Transverse ID | 1,00 | 8 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 23,70 | 0,290 | 0,343 | 0,80 | Dante Antunez | 20/09/07 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 8 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 47,00 | 0,363 | 0,355 | 0,82 | Dante Antunez | 20/09/07 |
| D | Transversal Externo Transverse OD | 1,00 | 8 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 40,50 | 0,358 | 0,356 | 0,00 | Dante Antunez | 20/09/07 |
| Е | Chavetero Grove | 6,00 | 50 | ±15 | 2,300 | 1,700 | 2,000 | 16,00 | 15,00 | 1,900 | 1,900 | 5,70 | Daniel Carcacha | 16/09/09 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

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Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

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1/2



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Tubo patrón número
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| | Datos del Producto Product Information | | | | | | | | | |
|--------------------------------|--|------------------------------------|------------|-----------------------------------|-----------|--|--|--|--|--|
| Diametro [mm] Diameter | 60,3 | Cliente Client | Tamsa Exin | Ciclo Product | 21141 | | | | | |
| Espesor [mm] Wall Thickness | 4 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 23633 | | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/6986.02 | | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

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Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES