

CERTIFICADO PATRON DE CND

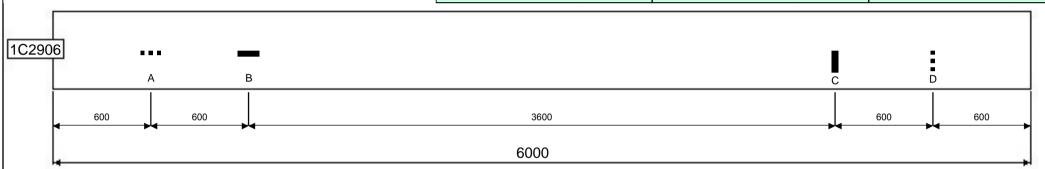
TEND

NDT Reference Standard Certificate



1C2906

| Datos del Producto Product Information | | | | | | | | |
|--|------|---------------------|-------------------|-----------------------------------|---------|--|--|--|
| Diametro [mm] Diameter | 60,3 | Cliente Client | TUBOS DE ACERO | Ciclo Product | 21141 | | | |
| Espesor [mm] Wall Thickness | 4 | Tratamiento Termico | NO | Colada _{Heat} | 23748 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5600406 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | · · | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|-------|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 8 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 50,00 | 0,334 | 0,329 | 0,83 | Carlos Aguilar | 26/12/18 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 8 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 50,00 | 0,332 | 0,317 | 0,82 | Carlos Aguilar | 26/12/18 |
| С | Transversal Externo Transverse OD | 1,00 | 8 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 34,50 | 0,312 | 0,347 | 0,82 | Carlos Aguilar | 26/12/18 |
| D | Transversal Interno Transverse ID | 1,00 | 8 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 24,40 | 0,351 | 0,365 | 0,82 | Carlos Aguilar | 27/12/18 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

1.-All dimensions in milimeters unless stated.

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2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO