

CERTIFICADO PATRON DE CND

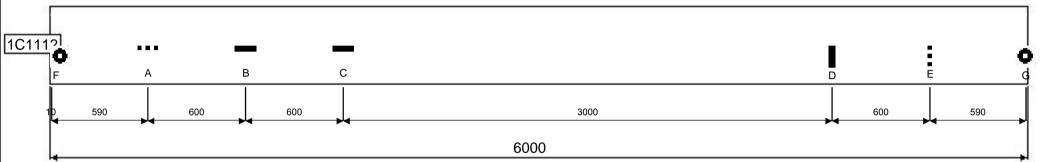
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C1112





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 8 | ±15 | 0,874 | 0,646 | 0,760 | 50,00 | 49,00 | 0,858 | 0,850 | 0,94 | Sebastian Monteros | 19/10/06 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 1,093 | 0,808 | 0,950 | 50,00 | 48,00 | 1,089 | 1,083 | 0,95 | Sebastian Monteros | 19/10/06 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,546 | 0,404 | 0,475 | 50,00 | 48,00 | 0,523 | 0,517 | 0,94 | Sebastian Monteros | 19/10/06 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,546 | 0,404 | 0,475 | 50,00 | 44,00 | 0,512 | 0,515 | 0,85 | Sebastian Monteros | 19/10/06 |
| Е | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,546 | 0,404 | 0,475 | 50,00 | 43,00 | 0,505 | 0,540 | 0,87 | Sebastian Monteros | 19/10/06 |
| F | Agujero Pasante Drilled hole | 2,20 | - | - | - | - | - | - | - | - | - | 2,20 | Default Default | 30/04/14 |
| G | Agujero Pasante Drilled hole | 2,20 | - | - | - | - | - | - | - | - | - | 2,20 | Default Default | 30/04/14 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



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| Datos del Producto Product Information | | | | | | | | |
|--|-----|------------------------------------|----|-----------------------------------|-------|--|--|--|
| Diametro [mm] Diameter | 108 | Cliente Client | | Ciclo Product | 22959 | | | |
| Espesor [mm] Wall Thickness | 9,5 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 43225 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | |

Instrumentos de Medicion Utilizados:

Notas:

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2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

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Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

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