

CERTIFICADO PATRON DE CND

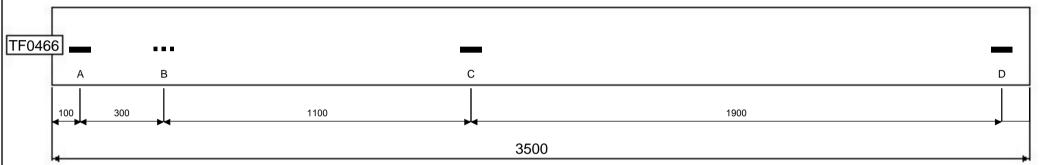
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

TF0466

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|-------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 69,85 | Cliente Client | OWEN OIL TOOLS | Ciclo Product | 35119 | | | | |
| Espesor [mm] Wall Thickness | 7,95 | Tratamiento Termico | SI | Colada _{Heat} | 24020 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 0,70 | 10 | ±15 | 0,914 | 0,676 | 0,795 | 25,40 | 24,00 | 0,828 | 0,867 | 0,59 | Pablo Mazzeo | 17/10/12 |
| В | Longitudinal Interno Longitudinal ID | 0,70 | 10 | +10-0 | 0,875 | 0,795 | 0,795 | 25,40 | 24,00 | 0,769 | 0,780 | 0,62 | Pablo Mazzeo | 17/10/12 |
| С | Longitudinal Externo longitudinal OD | 0,70 | 10 | +10-0 | 0,875 | 0,795 | 0,795 | 25,40 | 24,00 | 0,784 | 0,782 | 0,58 | Pablo Mazzeo | 17/10/12 |
| D | Longitudinal Externo | 0,70 | 10 | +10-0 | 0,875 | 0,795 | 0,795 | 25,40 | 24,00 | 0,774 | 0,776 | 0,58 | Pablo Mazzeo | 17/10/12 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

1.-All dimensions in milimeters unless stated.

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2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO