

CERTIFICADO PATRON DE CND

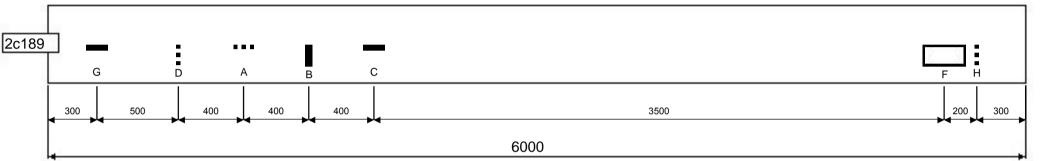
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

2c189





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,00 | 0,340 | 0,340 | 0,96 | Sebastian Monteros | 02/09/04 |
| В | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 24,00 | 0,350 | 0,350 | 0,96 | Sebastian Monteros | 02/09/04 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 24,50 | 0,340 | 0,340 | 0,95 | Sebastian Monteros | 02/09/04 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,20 | 0,360 | 0,360 | 0,94 | Sebastian Monteros | 02/09/04 |
| F | Chavetero Grove | 6,00 | 50 | ±15 | 3,651 | 2,699 | 3,175 | 15,00 | 14,00 | 3,100 | 3,100 | 5,00 | Sebastian Monteros | 02/09/04 |
| G | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 50,80 | 25,10 | 0,360 | 0,360 | 0,96 | Sebastian Monteros | 02/09/04 |
| Н | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 50,80 | 25,20 | 0,320 | 0,320 | 0,94 | Sebastian Monteros | 02/09/04 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

1/2

2.-Minimum notch nominal depth 0.3 mm.

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| | Datos del Producto Product Information | | | | | | | | |
|--------------------------------|--|---------------------------------------|-----------------------------------|---|--|--|--|--|--|
| Diametro [mm] Diameter | 168,3 | Cliente Client | Ciclo Product | 0 | | | | | |
| Espesor [mm] Wall Thickness | 6,35 | Tratamiento Termico Heat Treatment | Colada _{Heat} | 0 | | | | | |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | | | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

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Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

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