

CERTIFICADO PATRON DE CND

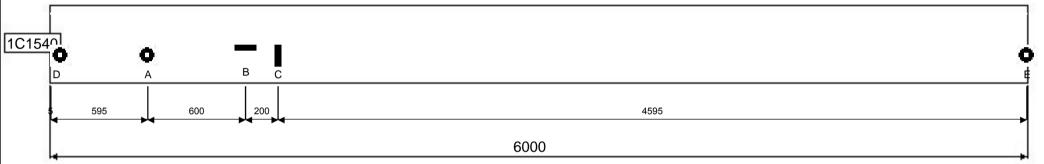
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C1540

| Datos del Producto Product Information | | | | | | | | |
|--|------|---------------------|--------------------|-----------------------------------|-------|--|--|--|
| Diametro [mm] | 33,4 | Cliente Client | CONS. INT. TYP. | Ciclo Product | 76078 | | | |
| Espesor [mm] Wall Thickness | 6,4 | Tratamiento Termico | NO | Colada _{Heat} | 0 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 0 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Sebastian Monteros | 16/02/07 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,368 | 0,272 | 0,320 | 50,80 | 49,00 | 0,349 | 0,326 | 0,83 | Sebastian Monteros | 16/02/07 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,368 | 0,272 | 0,320 | 50,80 | 21,00 | 0,358 | 0,358 | 0,86 | Sebastian Monteros | 16/02/07 |
| D | Agujero Pasante Drilled hole | 2,20 | - | - | - | - | - | - | - | - | - | 2,20 | Default Default | 01/07/09 |
| . – | Agujero Pasante Drilled hole | 2,20 | - | - | - | - | - | - | - | - | = | 2,20 | Default Default | 01/07/09 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



CERTIFICADO PATRON DE CND

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1C1540

| Datos del Producto Product Information | | | | | | | |
|--|------|---------------------|--------------------|-----------------------------------|-------|--|--|
| Diametro [mm] Diameter | 33,4 | Cliente Client | CONS. INT. TYP. | Ciclo Product | 76078 | | |
| Espesor [mm] Wall Thickness | 6,4 | Tratamiento Termico | NO | Colada _{Heat} | 0 | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 0 | | |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES