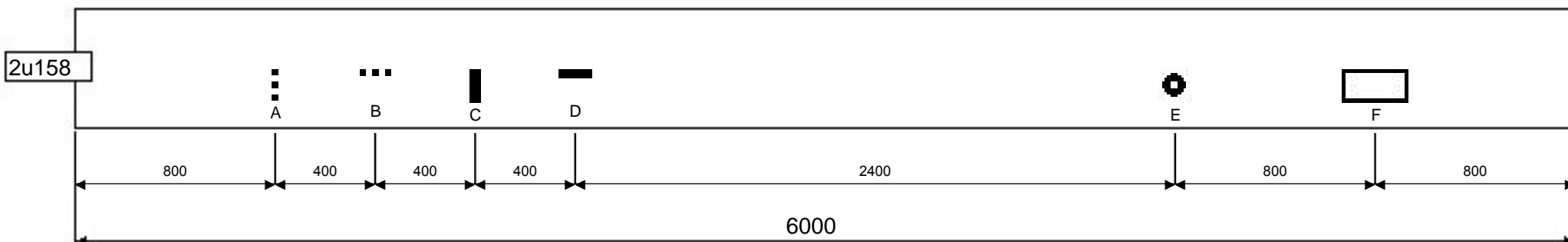


Tubo patrón número  
Reference standard #

**2u158**

### Datos del Producto Product Information

|                                |       |                                       |                                   |       |
|--------------------------------|-------|---------------------------------------|-----------------------------------|-------|
| Diametro [mm]<br>Diameter      | 273,1 | Cliente<br>Client                     | Ciclo<br>Product                  | 71852 |
| Espesor [mm]<br>Wall Thickness | 25,4  | Tratamiento Termico<br>Heat Treatment | Colada<br>Heat                    | 0     |
| Trazabilidad<br>Traceability   | 0     |                                       | Expediente<br>Manufacturing Order |       |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima [mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A                    | Transversal Interno<br>Transverse ID    | 1,00   | 5                                   | ±15                            | 1,461                                   | 1,080                                   | 1,270                                    | 50,80                                 | 48,50                      | 1,240                             | 1,280                             | 0,88                                 | Sebastian Monteros         | 29/06/04      |
| B                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 5                                   | ±15                            | 1,461                                   | 1,080                                   | 1,270                                    | 50,80                                 | 50,00                      | 1,210                             | 1,270                             | 0,88                                 | Sebastian Monteros         | 29/06/04      |
| C                    | Transversal Externo<br>Transverse OD    | 1,00   | 5                                   | ±15                            | 1,461                                   | 1,080                                   | 1,270                                    | 50,80                                 | 49,00                      | 1,250                             | 1,250                             | 0,86                                 | Sebastian Monteros         | 29/06/04      |
| D                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 5                                   | ±15                            | 1,461                                   | 1,080                                   | 1,270                                    | 50,80                                 | 50,00                      | 1,220                             | 1,230                             | 0,86                                 | Sebastian Monteros         | 29/06/04      |
| E                    | Agujero Pasante<br>Drilled hole         | 4,80   | -                                   | -                              | -                                       | -                                       | -  | -                                     | -                          | -                                 | -                                 | 4,70                                 | Sebastian Monteros         | 29/06/04      |
| F                    | Chavetero<br>Grove                      | 16,00  | 50                                  | ±15                            | 14,605                                  | 10,795                                  | 12,700                                   | 30,00                                 | 29,75                      | 12,950                            | 12,950                            | 16,02                                | Sebastian Monteros         | 29/06/04      |

#### Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

#### Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO

Tubo patrón número  
Reference standard #

**2u158****Datos del Producto**  
Product Information

|                                |       |                                       |                                   |       |
|--------------------------------|-------|---------------------------------------|-----------------------------------|-------|
| Diametro [mm]<br>Diameter      | 273,1 | Cliente<br>Client                     | Ciclo<br>Product                  | 71852 |
| Espesor [mm]<br>Wall Thickness | 25,4  | Tratamiento Termico<br>Heat Treatment | Colada<br>Heat                    | 0     |
| Trazabilidad<br>Traceability   | 0     |                                       | Expediente<br>Manufacturing Order |       |

**Instrumentos de Medicion Utilizados:****Proyector de Perfiles Mitutoyo PJ300     Codigo: 302-916E**

## Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA NO

## Notes:

- 1.-All dimensions in millimeters unless stated.
  - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO