

CERTIFICADO PATRON DE CND

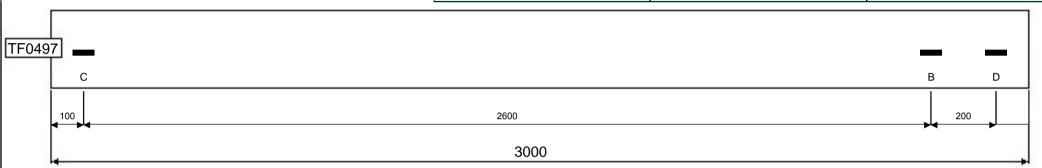
TEND

NDT Reference Standard Certificate

Tubo patrón número Reference standard #

TF0497

| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------------------------|-------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 51 | Cliente Client | Metalmecanic a | Ciclo Product | 33294 | | | | |
| Espesor [mm] Wall Thickness | 15,5 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 24633 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| В | Longitudinal Externo longitudinal OD | 0,60 | 8 | ±0,1 | 1,164 | 1,161 | 1,163 | 25,00 | 25,00 | 1,162 | 1,162 | 0,60 | Agustin Torres | 22/02/14 |
| 1 (' | Longitudinal Externo longitudinal OD | 0,60 | 10 | ±15 | 1,783 | 1,318 | 1,550 | 25,40 | 25,00 | 1,439 | 1,457 | 0,60 | Agustin Torres | 22/02/14 |
| 1 1) | Longitudinal Externo longitudinal OD | 0,60 | 10 | ±15 | 1,783 | 1,318 | 1,550 | 25,40 | 25,00 | 1,586 | 1,580 | 0,60 | Agustin Torres | 22/02/14 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2