

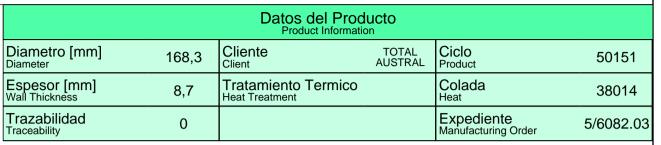
CERTIFICADO PATRON DE CND

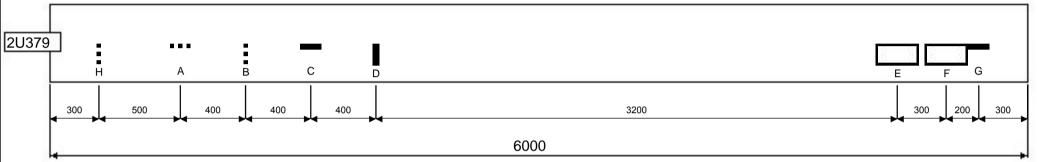
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

2U379





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 30,00 | 29,00 | 0,484 | 0,440 | 0,94 | Sebastian Monteros | 23/06/05 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 30,00 | 29,00 | 0,495 | 0,470 | 0,94 | Sebastian Monteros | 23/06/05 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 30,00 | 30,00 | 0,491 | 0,497 | 0,94 | Sebastian Monteros | 23/06/05 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 30,00 | 29,00 | 0,485 | 0,492 | 0,97 | Sebastian Monteros | 23/06/05 |
| Е | Chavetero Grove | 6,00 | 50 | ±15 | 5,003 | 3,698 | 4,350 | 15,00 | 14,50 | 4,400 | 4,400 | 5,70 | Sebastian Monteros | 23/06/05 |
| F | Chavetero Grove | 6,00 | 50 | ±15 | 5,003 | 3,698 | 4,350 | 80,00 | 79,00 | 4,300 | 4,300 | 5,60 | Sebastian Monteros | 23/06/05 |
| G | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 30,00 | 28,50 | 0,400 | 0,403 | 0,97 | Sebastian Monteros | 23/06/05 |
| Н | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 30,00 | 29,00 | 0,456 | 0,465 | 0,92 | Sebastian Monteros | 23/06/05 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES



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| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|------------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] Diameter | 168,3 | Cliente Client | TOTAL AUSTRAL | Ciclo Product | 50151 | | | | |
| Espesor [mm] Wall Thickness | 8,7 | Tratamiento Termico | | Colada _{Heat} | 38014 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/6082.03 | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES