

CERTIFICADO PATRON DE CND

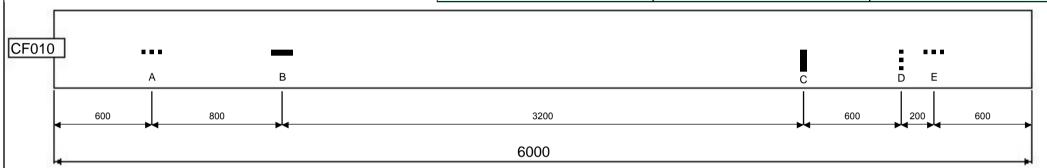
TEND

NDT Reference Standard Certificate



CF010

| Datos del Producto Product Information | | | | | | | | |
|--|------|------------------------------------|------|-----------------------------------|-------|--|--|--|
| Diametro [mm] Diameter | 88,9 | Cliente Client | AGIP | Ciclo Product | 65322 | | | |
| Espesor [mm] Wall Thickness | 6,45 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 39817 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 8 | ±15 | 0,593 | 0,439 | 0,516 | 50,00 | 49,00 | 0,550 | 0,550 | 0,95 | Sebastian Monteros | 21/02/07 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,371 | 0,274 | 0,323 | 50,00 | 49,00 | 0,360 | 0,360 | 0,93 | Sebastian Monteros | 21/02/07 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,371 | 0,274 | 0,323 | 50,00 | 50,00 | 0,330 | 0,350 | 0,92 | Sebastian Monteros | 21/02/07 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,371 | 0,274 | 0,323 | 50,00 | 44,50 | 0,350 | 0,320 | 0,92 | Sebastian Monteros | 21/02/07 |
| E | Longitudinal Interno Longitudinal ID | 1,00 | 8 | ±15 | 0,593 | 0,439 | 0,516 | 50,00 | 48,80 | 0,620 | 0,620 | 0,94 | Sebastian Monteros | 21/02/07 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ300 Codigo: 302-916E

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES