

CERTIFICADO PATRON DE CND

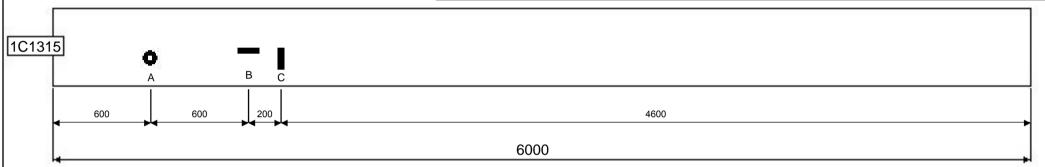
TEND

NDT Reference Standard Certificate



1C1315

| Datos del Producto Product Information | | | | | | | | | |
|--|-----|------------------------------------|-----|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 121 | Cliente Client | TDP | Ciclo Product | 22610 | | | | |
| Espesor [mm] Wall Thickness | 9,2 | Tratamiento Termico Heat Treatment | No | Colada Heat | 46797 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|-----|---|---|--|--|----------------------------|-----------------------------------|-------|--------------------------------------|----------------------------|---------------|
| ι Δ | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Sebastian Monteros | 01/11/06 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,529 | 0,391 | 0,460 | 50,00 | 48,00 | 0,540 | 0,538 | 0,95 | Sebastian Monteros | 01/11/06 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,529 | 0,391 | 0,460 | 50,00 | 42,00 | 0,542 | 0,530 | 0,95 | Sebastian Monteros | 01/11/06 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2