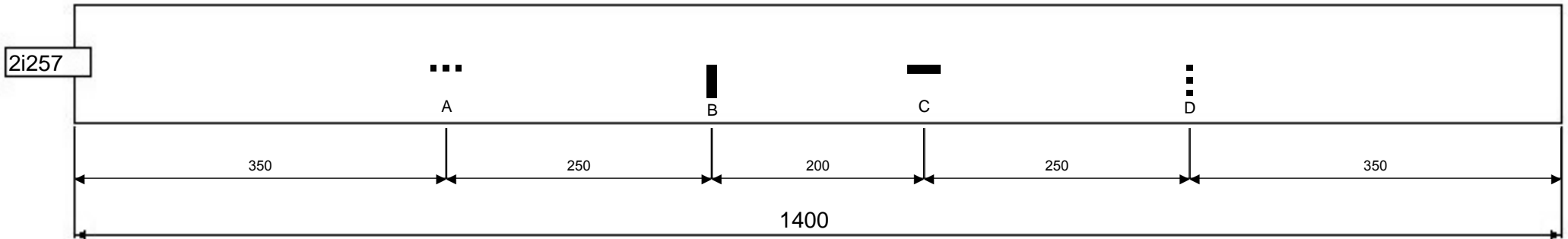


Tubo patrón número
Reference standard #

2i257

Datos del Producto Product Information

| | | | | |
|--------------------------------|-------|---------------------------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | Ciclo Product | 70468 |
| Espesor [mm] Wall Thickness | 7,9 | Tratamiento Termico Heat Treatment | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-------------------------------|-------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,454 | 0,336 | 0,395 | 50,00 | 48,50 | 0,350 | 0,410 | 0,70 | Sebastian Monteros | 05/08/04 |
| B | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,454 | 0,336 | 0,395 | 50,00 | 47,00 | 0,392 | 0,430 | 0,70 | Sebastian Monteros | 05/08/04 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,454 | 0,336 | 0,395 | 50,00 | 48,50 | 0,370 | 0,355 | 0,73 | Sebastian Monteros | 05/08/04 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,454 | 0,336 | 0,395 | 50,00 | 47,00 | 0,370 | 0,300 | 0,70 | Sebastian Monteros | 05/08/04 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ300 Codigo: 302-916E

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA NO

Notes:

- All dimensions in milimeters unless stated.
 - Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 05/08/2004 12:53:04 p.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|