

CERTIFICADO PATRON DE CND

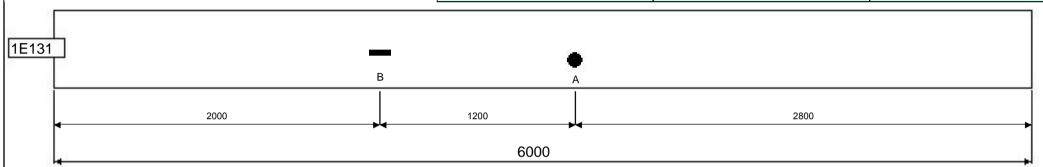
TEND

NDT Reference Standard Certificate



1E131

| Datos del Producto Product Information | | | | | | | | | |
|----------------------------------------|------|------------------------------------|----|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter | 88,9 | Cliente Client | | Ciclo Product | 76794 | | | | |
| Espesor [mm] Wall Thickness | 9,5 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 41173 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | | | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | | Longitud Maxima [mm] Max Length | [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|----------------------------------------------|----|-----|-----------------------------------------|-----------------------------------------|-------|------------------------------------------|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Circular de ecualización Externo | 1,00 | 10 | ±15 | 1,093 | 0,808 | 0,950 | - | - | 0,461 | 0,458 | 0,99 | Sebastian Monteros | 18/12/06 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 13 | ±15 | 1,366 | 1,009 | 1,188 | 150,00 | 140,00 | 0,780 | 0,775 | 0,99 | Sebastian Monteros | 18/12/06 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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