

CERTIFICADO PATRON DE CND

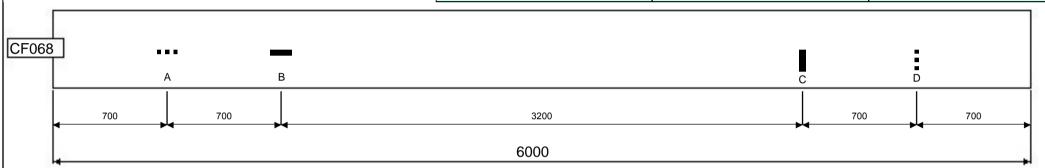
TEND

NDT Reference Standard Certificate



CF068

| Datos del Producto Product Information | | | | | | | | |
|--|-------|---------------------------------------|------|-----------------------------------|-------|--|--|--|
| Diametro [mm] | 244,5 | Cliente Client | AGIP | Ciclo Product | 28370 | | | |
| Espesor [mm] Wall Thickness | 11,99 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 27662 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 1,379 | 1,019 | 1,199 | 50,00 | 48,00 | 1,315 | 1,275 | 0,97 | Sebastian Monteros | 21/02/07 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,689 | 0,510 | 0,600 | 50,00 | 45,00 | 0,603 | 0,623 | 0,94 | Sebastian Monteros | 21/02/07 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,689 | 0,510 | 0,600 | 50,00 | 47,00 | 0,667 | 0,625 | 0,94 | Sebastian Monteros | 21/02/07 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 1,379 | 1,019 | 1,199 | 50,00 | 46,00 | 1,319 | 1,278 | 0,96 | Sebastian Monteros | 21/02/07 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2