

CERTIFICADO PATRON DE CND

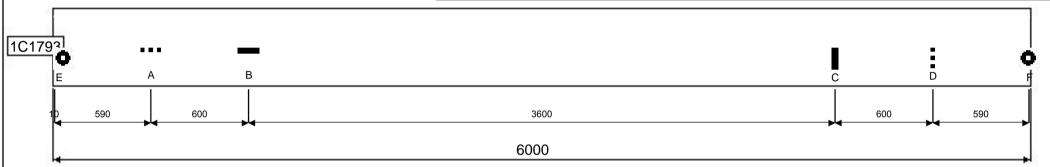
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C1793

| Datos del Producto Product Information | | | | | | | | |
|--|------|------------------------------------|--------|-----------------------------------|---------|--|--|--|
| Diametro [mm] Diameter | 60,3 | Cliente Client | INAGIP | Ciclo Product | 86738 | | | |
| Espesor [mm] Wall Thickness | 6,4 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 28488 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5622418 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 0,84 | 10 | ±15 | 0,736 | 0,544 | 0,640 | 47,90 | 47,90 | 0,668 | 0,692 | 0,84 | Nicolas Lorenzato | 27/03/08 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,368 | 0,272 | 0,320 | 50,80 | 48,60 | 0,348 | 0,345 | 0,84 | Nicolas Lorenzato | 27/03/08 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,368 | 0,272 | 0,320 | 50,80 | 39,80 | 0,326 | 0,334 | 0,84 | Nicolas Lorenzato | 27/03/08 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,736 | 0,544 | 0,640 | 50,80 | 32,10 | 0,697 | 0,685 | 0,84 | Nicolas Lorenzato | 27/03/08 |
| Е | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Default Default | 29/08/11 |
| F | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Default Default | 29/08/11 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



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|--|------|------------------------------------|--------|-----------------------------------|---------|--|--|--|
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| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5622418 | | | |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

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CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES