

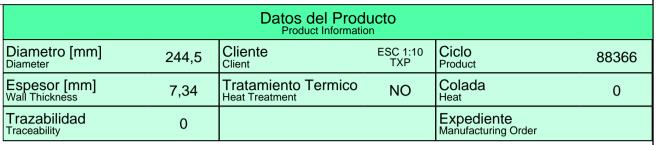
CERTIFICADO PATRON DE CND

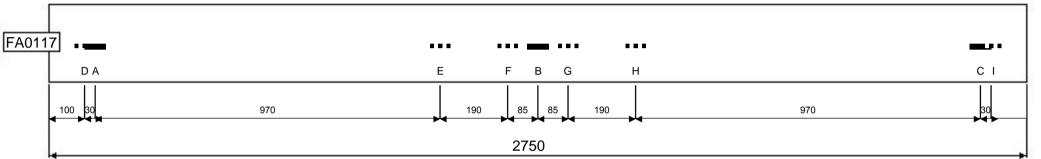
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

FA0117





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 0,30 | 7 | ±15 | 0,574 | 0,424 | 0,499 | 10,00 | 10,00 | 0,505 | 0,500 | 0,30 | Sebastian Monteros | 12/09/19 |
| В | Longitudinal Externo longitudinal OD | 0,30 | 7 | ±15 | 0,574 | 0,424 | 0,499 | 20,00 | 20,00 | 0,441 | 0,430 | 0,30 | Sebastian Monteros | 12/09/19 |
| С | Longitudinal Externo longitudinal OD | 0,30 | 7 | ±15 | 0,574 | 0,424 | 0,499 | 10,00 | 10,00 | 0,494 | 0,497 | 0,30 | Sebastian Monteros | 12/09/19 |
| D | Longitudinal Interno Longitudinal ID | 0,30 | 7 | ±15 | 0,574 | 0,424 | 0,499 | 10,00 | 10,00 | 0,485 | 0,470 | 0,30 | Sebastian Monteros | 12/09/19 |
| Е | Longitudinal Interno Longitudinal ID | 0,30 | 7 | ±15 | 0,574 | 0,424 | 0,499 | 10,00 | 10,00 | 0,440 | 0,440 | 0,30 | Sebastian Monteros | 12/09/19 |
| F | Longitudinal Interno Longitudinal ID | 0,30 | 7 | ±15 | 0,574 | 0,424 | 0,499 | 10,00 | 10,00 | 0,474 | 0,465 | 0,30 | Sebastian Monteros | 12/09/19 |
| G | Longitudinal Interno Longitudinal ID | 0,30 | 7 | ±15 | 0,574 | 0,424 | 0,499 | 10,00 | 10,00 | 0,440 | 0,437 | 0,30 | Sebastian Monteros | 12/09/19 |
| Н | Longitudinal Interno Longitudinal ID | 0,30 | 7 | ±15 | 0,574 | 0,424 | 0,499 | 10,00 | 10,00 | 0,505 | 0,500 | 0,30 | Sebastian Monteros | 12/09/19 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT | Fecha | 12/09/2019 | Hoja | 1/2 | Documento | TAND-001-05 | T



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| Datos del Producto Product Information | | | | | | | | | | |
|--|-------|---------------------|-----------------|-----------------------------------|-------|--|--|--|--|--|
| Diametro [mm] Diameter | 244,5 | Cliente Client | ESC 1:10 TXP | Ciclo Product | 88366 | | | | | |
| Espesor [mm] Wall Thickness | 7,34 | Tratamiento Termico | NO | Colada _{Heat} | 0 | | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | | |

| | Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | | | | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|---|----------------------|---|--|-------------------------------------|-----|-------|-------|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| ſ | | Longitudinal Interno Longitudinal ID | 0,30 | 7 | ±15 | 0,574 | 0,424 | 0,499 | 10,00 | 10,00 | 0,482 | 0,494 | 0,30 | Sebastian Monteros | 12/09/19 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES