

CERTIFICADO PATRON DE CND

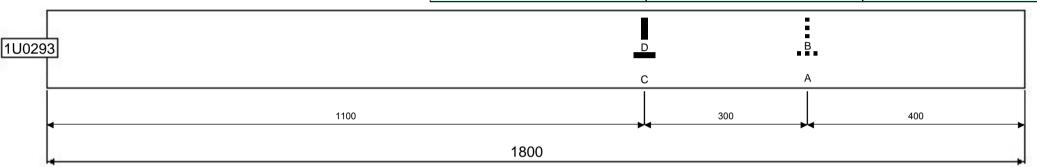
TEND

NDT Reference Standard Certificate



1U0293

| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------|---------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] | 88,9 | Cliente Client | BARIVEN | Ciclo Product | 66149 | | | | |
| Espesor [mm] Wall Thickness | 7,34 | Tratamiento Termico | SI | Colada _{Heat} | 29256 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5593701 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| · · · · · · · · · · · · · · · · · · · | | | | | | | | | | | | | | |
|---------------------------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
| ι Δ | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,422 | 0,312 | 0,367 | 50,00 | 48,20 | 0,381 | 0,360 | 0,82 | Daniel Carcacha | 23/05/08 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,422 | 0,312 | 0,367 | 50,00 | 30,80 | 0,376 | 0,387 | 0,82 | Daniel Carcacha | 23/05/08 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,422 | 0,312 | 0,367 | 50,00 | 48,00 | 0,376 | 0,378 | 0,83 | Daniel Carcacha | 23/05/08 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,422 | 0,312 | 0,367 | 50,00 | 34,50 | 0,381 | 0,376 | 0,83 | Daniel Carcacha | 23/05/08 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

 $\ensuremath{\text{2.-Minimum}}$ notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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