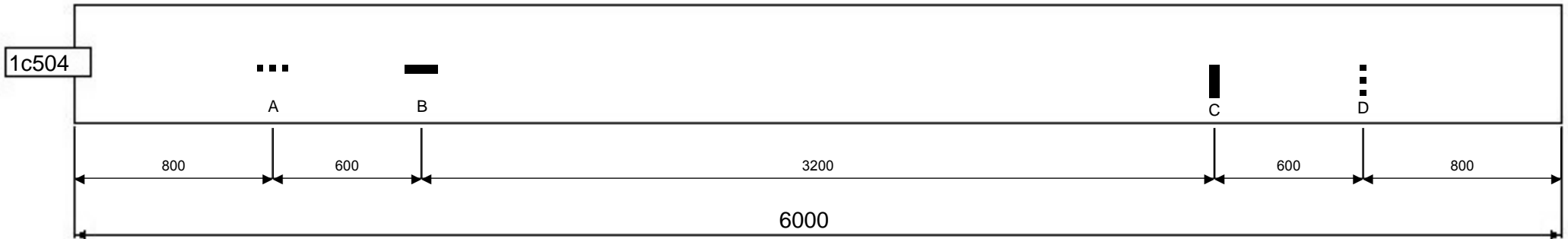


Tubo patrón número
Reference standard #

1c504

Datos del Producto Product Information

| | | | | |
|--------------------------------|-------|---------------------------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 127 | Cliente Client | Ciclo Product | 67542 |
| Espesor [mm] Wall Thickness | 12,14 | Tratamiento Termico Heat Treatment | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 1,396 | 1,032 | 1,214 | 50,80 | 49,00 | 1,280 | 1,250 | 0,98 | Sebastian Monteros | 13/09/04 |
| B | Longitudinal Externo Longitudinal OD | 1,00 | 5 | ±15 | 0,698 | 0,516 | 0,607 | 50,80 | 49,00 | 0,660 | 0,640 | 0,91 | Sebastian Monteros | 13/09/04 |
| C | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,698 | 0,516 | 0,607 | 50,80 | 48,70 | 0,490 | 0,610 | 0,94 | Sebastian Monteros | 13/09/04 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 1,396 | 1,032 | 1,214 | 50,80 | 46,80 | 1,040 | 1,360 | 0,88 | Sebastian Monteros | 13/09/04 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ300 Codigo: 302-916E

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

- All dimensions in milimeters unless stated.
- Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 13/09/2004 11:33:49 a.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|