

CERTIFICADO PATRON DE CND

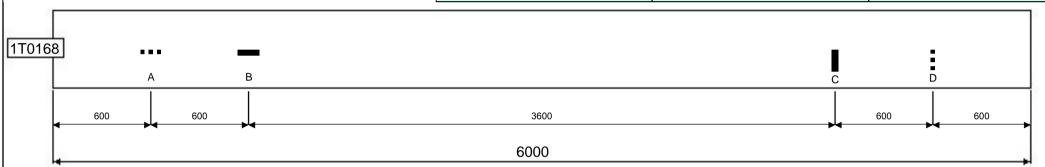
TEND

NDT Reference Standard Certificate

Tubo patrón número Reference standard #

1T0168

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------------------------|--------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 73,02 | Cliente Client | PETROBEL EGIPTO | Ciclo Product | 66147 | | | | |
| Espesor [mm] Wall Thickness | 5,51 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 30411 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,634 | 0,468 | 0,551 | 50,80 | 48,00 | 0,620 | 0,633 | 0,84 | Pablo Mazzeo | 05/11/13 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 48,60 | 0,341 | 0,336 | 0,82 | Agustin Torres | 04/11/13 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 44,30 | 0,317 | 0,338 | 0,81 | Agustin Torres | 04/11/13 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,634 | 0,468 | 0,551 | 50,80 | 28,00 | 0,616 | 0,631 | 0,84 | Pablo Mazzeo | 05/11/13 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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