

CERTIFICADO PATRON DE CND

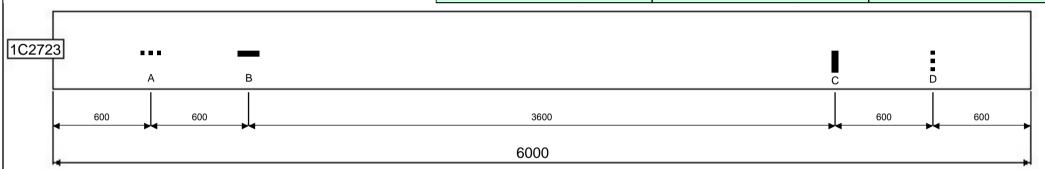
TEND

NDT Reference Standard Certificate



1C2723

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|--------------------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] | 69,85 | Cliente Client | DIAR - OIL TOOL | Ciclo Product | 14517 | | | | |
| Espesor [mm] Wall Thickness | 7,72 | Tratamiento Termico | SI | Colada _{Heat} | 74931 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 8024915 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,888 | 0,656 | 0,772 | 50,00 | 50,00 | 0,884 | 0,880 | 0,87 | Agustin Torres | 11/10/16 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,444 | 0,328 | 0,386 | 25,40 | 25,40 | 0,429 | 0,419 | 0,85 | Carlos Aguilar | 11/10/16 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,444 | 0,328 | 0,386 | 25,40 | 23,20 | 0,427 | 0,431 | 0,85 | Carlos Aguilar | 11/10/16 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,888 | 0,656 | 0,772 | 50,00 | 24,60 | 0,832 | 0,846 | 0,85 | Agustin Torres | 11/10/16 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES