

# CERTIFICADO PATRON DE CND

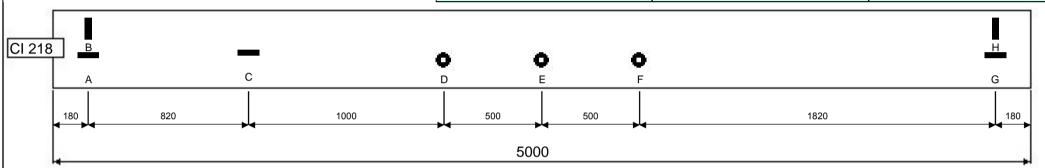
**TEND** 

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

CI 218

Datos del Producto Product Information Ciclo Product Cliente Diametro [mm] 50.8 36534 Diameter Espesor [mm]
Wall Thickness Tratamiento Termico Colada Heat **GBK** 11,11 0 **Heat Treatment** Trazabilidad Expediente Manufacturing Order 7 Traceability



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type          | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Externo longitudinal OD | 1,00   | 10                                  | ±15                            | 1,278                                   | 0,944                                   | 1,111                                    | 25,00                                    | 25,00                      | 0,800                             | 0,800                             | 0,20                                 | trefila trefila            | 07/05/10      |
| В                    | Transversal Externo Transverse OD    | 1,00   | 10                                  | ±15                            | 1,278                                   | 0,944                                   | 1,111                                    | 25,00                                    | 25,00                      | 0,800                             | 0,800                             | 0,20                                 | trefila trefila            | 07/05/10      |
| С                    | Longitudinal Externo longitudinal OD | 1,00   | 10                                  | ±15                            | 1,278                                   | 0,944                                   | 1,111                                    | 25,00                                    | 25,00                      | 0,800                             | 0,800                             | 0,20                                 | trefila trefila            | 07/05/10      |
| D                    | Agujero Pasante<br>Drilled hole      | 1,40   | -                                   | -                              | -                                       | -                                       | -  | -  | -                          | -                                 | -                                 | 1,40                                 | trefila trefila            | 07/05/10      |
| Е                    | Agujero Pasante Drilled hole         | 1,40   | ı                                   | ı                              | -                                       | -                                       | -  |  | ī                          | -                                 | -                                 | 1,40                                 | trefila trefila            | 07/05/10      |
| F                    | Agujero Pasante<br>Drilled hole      | 1,40   | •                                   | -                              | -                                       | -                                       | -  | -  | -                          | -                                 | -                                 | 1,40                                 | trefila trefila            | 07/05/10      |
| G                    | Longitudinal Externo longitudinal OD | 1,00   | 10                                  | ±15                            | 1,278                                   | 0,944                                   | 1,111                                    | 25,00                                    | 25,00                      | 0,800                             | 0,800                             | 0,20                                 | trefila trefila            | 07/05/10      |
| Н                    | Transversal Externo<br>Transverse OD | 1,00   | 10                                  | ±15                            | 1,278                                   | 0,944                                   | 1,111                                    | 25,00                                    | 25,00                      | 0,800                             | 0,800                             | 0,20                                 | trefila trefila            | 07/05/10      |

## Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO

OT-PMANT | Fecha | 07/05/2010 | Hoja | 1/2 | Documento | TAND-001-05 | Date | 12:53:07 p.m. | Page | 1/2 | Vigencia | 17/04/2006



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|                                | Datos del Producto Product Information |                                    |     |                                   |       |  |  |  |  |
|--------------------------------|--|------------------------------------|-----|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter         | 50,8                                   | Cliente<br>Client                  |     | Ciclo<br>Product                  | 36534 |  |  |  |  |
| Espesor [mm]<br>Wall Thickness | 11,11                                  | Tratamiento Termico Heat Treatment | GBK | Colada<br><sub>Heat</sub>         | 0     |  |  |  |  |
| Trazabilidad<br>Traceability   | 7                                      |                                    |     | Expediente<br>Manufacturing Order |       |  |  |  |  |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

## Notas:

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## Notes:

1.-All dimensions in milimeters unless stated.

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