

Tubo patrón número

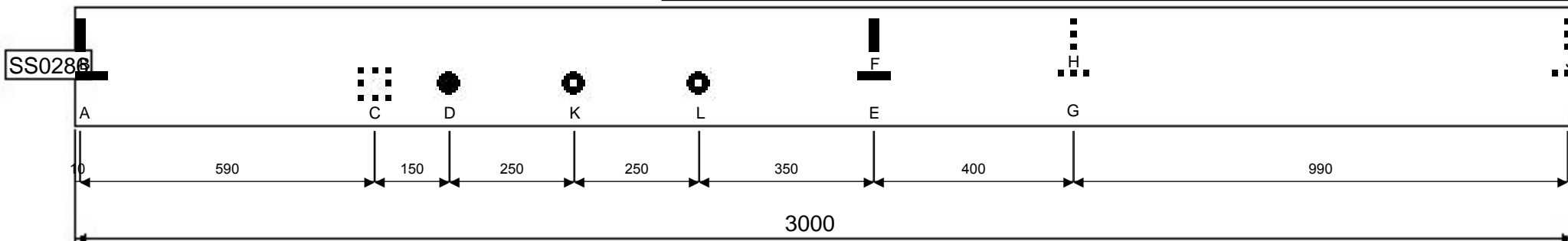
Reference standard #

SS0286

Datos del Producto

Product Information

| | | | | | |
|--------------------------------|--------|---------------------------------------|-----------------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 244,48 | Cliente Client | SELF - ASSESSMENT CVX -UTL3 | Ciclo Product | 81304 |
| Espesor [mm] Wall Thickness | 11,99 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Externo longitudinal OD | 0,50 | 5 | ±15 | 0,689 | 0,510 | 0,600 | 24,60 | 24,60 | 0,683 | 0,688 | 0,58 | Dante Antunez | 09/08/14 |
| B | Transversal Externo Transverse OD | 0,50 | 5 | ±15 | 0,689 | 0,510 | 0,600 | 9,52 | 9,50 | 0,673 | 0,673 | 0,59 | Dante Antunez | 09/08/14 |
| C | Reduccion de espesor interno | 12,70 | 5 | ±0 | 0,600 | 0,600 | 0,600 | 25,40 | 24,10 | - | - | 11,30 | Dante Antunez | 09/08/14 |
| D | Agujero Fondo Plano Flat bottom hole | 6,35 | 50 | ±15 | 6,894 | 5,096 | 5,995 | - | - | 6,600 | - | 6,10 | Dante Antunez | 09/08/14 |
| E | Longitudinal Externo longitudinal OD | 0,50 | 5 | ±15 | 0,689 | 0,510 | 0,600 | 25,40 | 25,00 | 0,676 | 0,686 | 0,57 | Dante Antunez | 09/08/14 |
| F | Transversal Externo Transverse OD | 0,50 | 5 | ±15 | 0,689 | 0,510 | 0,600 | 9,52 | 9,50 | 0,672 | 0,672 | 0,58 | Dante Antunez | 09/08/14 |
| G | Longitudinal Interno Longitudinal ID | 0,50 | 5 | ±15 | 0,689 | 0,510 | 0,600 | 25,40 | 23,00 | 0,684 | 0,689 | 0,58 | Pablo Mazzeo | 11/08/14 |
| H | Transversal Interno Transverse ID | 0,50 | 5 | ±15 | 0,689 | 0,510 | 0,600 | 9,52 | 9,00 | 0,681 | 0,681 | 0,58 | Pablo Mazzeo | 11/08/14 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.
CERTIFIED WITH PLASTIC REPLICA YES

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Reference standard #**SS0286****Datos del Producto**
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|--------------------------------|--------|---------------------------------------|------------------------------------|-----------------------------------|-------|
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| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Longitudinal Interno Longitudinal ID | 0,50 | 5 | ±15 | 0,689 | 0,510 | 0,600 | 25,40 | 25,10 | 0,659 | 0,663 | 0,57 | Pablo Mazzeo | 11/08/14 |
| J | Transversal Interno Transverse ID | 0,50 | 5 | ±15 | 0,689 | 0,510 | 0,600 | 9,52 | 9,00 | 0,642 | 0,642 | 0,58 | Pablo Mazzeo | 11/08/14 |
| K | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Default Default | 09/09/14 |
| L | Agujero Pasante Drilled hole | 3,20 | - | - | - | - | - | - | - | - | - | 3,20 | Default Default | 09/09/14 |

Instrumentos de Medicion Utilizados:**Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A****Calibre Pie de Rey Codigo:**

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI**

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES**