

CERTIFICADO PATRON DE CND

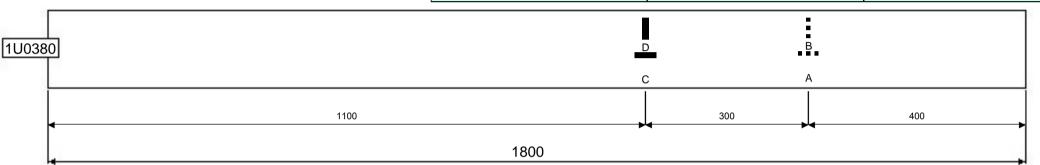
TEND

NDT Reference Standard Certificate



1U0380

| Datos del Producto Product Information | | | | | | | | |
|--|------|---------------------|--------------------|-----------------------------------|-----------|--|--|--|
| Diametro [mm] Diameter | 88,9 | Cliente Client | STOCK COMUN PAR | Ciclo Product | 86022 | | | |
| Espesor [mm] Wall Thickness | 6,4 | Tratamiento Termico | SI | Colada _{Heat} | 35735 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/1119.01 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| · | | | | | | | | | | | | | | |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
| ι Δ | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 49,00 | 0,301 | 0,351 | 0,89 | Sebastian Monteros | 26/09/09 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 31,00 | 0,350 | 0,312 | 0,90 | Sebastian Monteros | 26/09/09 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 48,00 | 0,360 | 0,361 | 0,87 | Sebastian Monteros | 26/09/09 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,368 | 0,272 | 0,320 | 50,00 | 48,00 | 0,320 | 0,318 | 0,85 | Sebastian Monteros | 26/09/09 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES