

CERTIFICADO PATRON DE CND

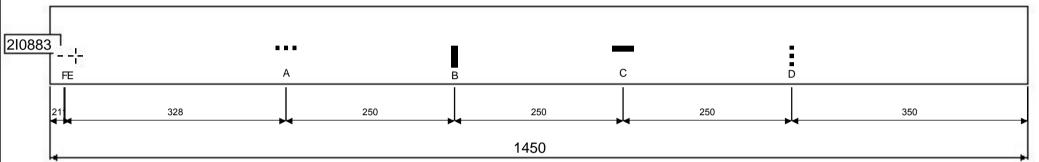
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

210883





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | | | Profundidad Minima [mm] Min Depth | | Longitud Maxima [mm] Max Length | Length | Profundid ad A [mm] Depth A | | Ancho / Diam [mm] Width / Diam | Espesor Remanente [mm] Thickness | Responsable Responsible | Fecha Date |
|----------------------|--|---|-------------------------------------|-----|-------|---|-------|--|--------|-----------------------------------|-------|--------------------------------------|---|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 1,278 | 0,944 | 1,111 | 50,80 | 48,00 | 1,260 | 1,258 | 0,95 | - | Daniel Carcacha | 02/03/11 |
| В | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,278 | 0,944 | 1,111 | 50,80 | 42,00 | 1,276 | 1,268 | 0,92 | - | Daniel Carcacha | 02/03/11 |
| l (' | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,278 | 0,944 | 1,111 | 50,80 | 48,00 | 1,220 | 1,232 | 0,92 | - | Daniel Carcacha | 02/03/11 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 1,278 | 0,944 | 1,111 | 50,80 | 41,00 | 0,991 | 0,988 | 0,90 | - | Daniel Carcacha | 02/03/11 |
| Е | Punto de Espesor Wall thickness point | - | - | - | - | - | - | - | - | - | - | - | 22,42 | Daniel Carcacha | 02/03/11 |
| F | Punto de Espesor Wall thickness point | - | - | - | - | - | - | - | - | - | - | - | 21,59 | Daniel Carcacha | 02/03/11 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|-----------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] Diameter | 114,3 | Cliente Client | TEXPROIL SRL | Ciclo Product | 15203 | | | | |
| Espesor [mm] Wall Thickness | 22,22 | Tratamiento Termico | SI | Colada _{Heat} | 7884 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 8/6311.01 | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

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CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES