

CERTIFICADO PATRON DE CND

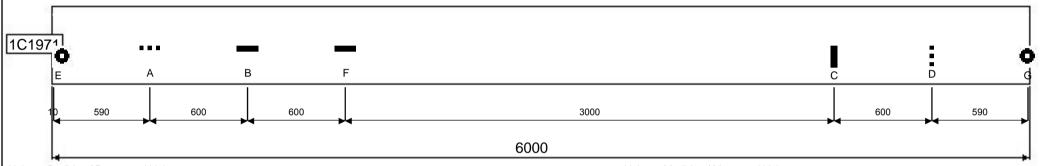
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C1971

| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------|---------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 88,9 | Cliente Client | PRUEBAS | Ciclo Product | 66441 | | | | |
| Espesor [mm] Wall Thickness | 6,45 | Tratamiento Termico | SI | Colada _{Heat} | 64219 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 0,87 | 10 | ±15 | 0,742 | 0,548 | 0,645 | 39,00 | 39,00 | 0,670 | 0,690 | 0,87 | Daniel Carcacha | 07/05/10 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,371 | 0,274 | 0,323 | 50,00 | 46,50 | 0,336 | 0,330 | 0,83 | Dante Antunez | 07/05/10 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,371 | 0,274 | 0,323 | 50,00 | 44,50 | 0,354 | 0,338 | 0,83 | Dante Antunez | 07/05/10 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,742 | 0,548 | 0,645 | 50,00 | 32,00 | 0,660 | 0,676 | 0,86 | Daniel Carcacha | 07/05/10 |
| Е | Agujero Pasante Drilled hole | 1,60 | - | ı | - | - | - | - | - | - | ı | 1,60 | Default Default | 09/07/11 |
| F | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,742 | 0,548 | 0,645 | 50,80 | 47,80 | 0,705 | 0,710 | 0,82 | Default Default | 09/07/11 |
| G | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Default Default | 09/07/11 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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CERTIFICADO PATRON DE CND

TEND

NDT Reference Standard Certificate

Tubo patrón número 1C1971

| Datos del Producto Product Information | | | | | | | |
|--|------|---------------------|---------|-----------------------------------|-------|--|--|
| Diametro [mm] Diameter | 88,9 | Cliente Client | PRUEBAS | Ciclo Product | 66441 | | |
| Espesor [mm] Wall Thickness | 6,45 | Tratamiento Termico | SI | Colada _{Heat} | 64219 | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES