

CERTIFICADO PATRON DE CND

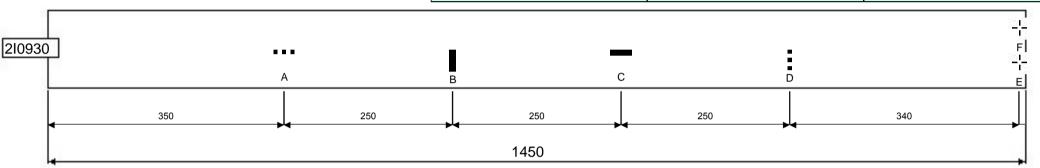
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

210930





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | | Longitud Maxima [mm] Max Length | Length | Profundid ad A [mm] Depth A | | Ancho / Diam [mm] Width / Diam | Espesor Remanente [mm] Thickness | Responsable Responsible | Fecha Date |
|----------------------|--|---|-------------------------------------|-----|--|---|-------|--|--------|-----------------------------------|-------|--------------------------------------|---|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 1,461 | 1,080 | 1,270 | 25,40 | 25,00 | 1,236 | 1,209 | 0,94 | - | Agustin Torres | 24/03/12 |
| В | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,461 | 1,080 | 1,270 | 25,40 | 22,50 | 1,384 | 1,388 | 0,94 | - | Agustin Torres | 24/03/12 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,461 | 1,080 | 1,270 | 25,40 | 24,80 | 1,407 | 1,393 | 0,95 | - | Agustin Torres | 24/03/12 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 1,461 | 1,080 | 1,270 | 25,40 | 24,40 | 1,369 | 1,379 | 0,95 | - | Agustin Torres | 24/03/12 |
| Е | Punto de Espesor Wall thickness point | - | - | - | - | - | - | - | - | - | - | - | 24,93 | Agustin Torres | 24/03/12 |
| F | Punto de Espesor Wall thickness point | - | - | - | - | - | - | - | - | - | - | - | 25,37 | Agustin Torres | 24/03/12 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------------------------|----------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] Diameter | 193,7 | Cliente Client | Met.Tassarolli | Ciclo Product | 16656 | | | | |
| Espesor [mm] Wall Thickness | 25,4 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 85349 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/5381.03 | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES