

CERTIFICADO PATRON DE CND

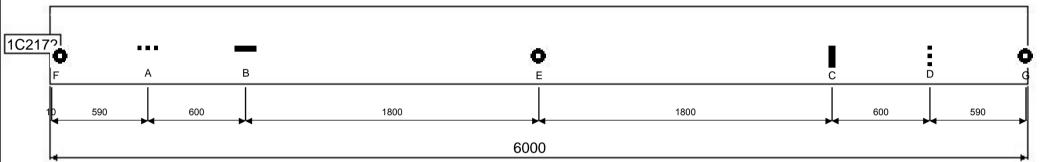
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C2172





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 0,89 | 8 | ±15 | 0,616 | 0,456 | 0,536 | 48,00 | 48,00 | 0,610 | 0,598 | 0,89 | Dante Antunez | 05/05/11 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,385 | 0,285 | 0,335 | 50,80 | 49,40 | 0,380 | 0,378 | 0,94 | Dante Antunez | 05/05/11 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,385 | 0,285 | 0,335 | 50,80 | 35,50 | 0,354 | 0,368 | 0,94 | Dante Antunez | 05/05/11 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,385 | 0,285 | 0,335 | 50,80 | 20,70 | 0,381 | 0,373 | 0,95 | Dante Antunez | 05/05/11 |
| Е | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | | - | - | 1,60 | Default Default | 09/11/11 |
| F | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | • | - | - | 1,60 | Default Default | 17/07/12 |
| G | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | , | - | - | 1,60 | Default Default | 17/07/12 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



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| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------------------------|-------------------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] Diameter | 48,8 | Cliente Client | METALMECA NICA | Ciclo Product | 22602 | | | | |
| Espesor [mm] Wall Thickness | 6,7 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 46136 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5077201 | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

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Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

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