

CERTIFICADO PATRON DE CND

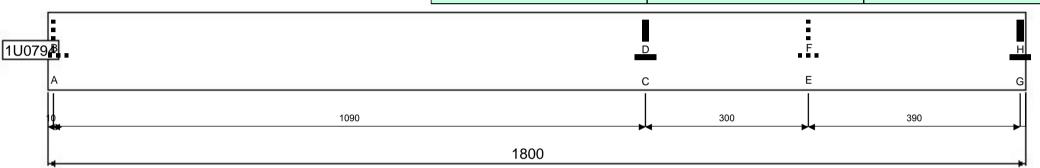
TEND

NDT Reference Standard Certificate



1U0794





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| | Tallotte Mediatory Mediato | | | | | | | | | | | | | |
|----------------------|--|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 25,40 | 25,00 | 0,954 | 0,979 | 0,85 | Carlos Aguilar | 07/10/20 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 25,40 | 24,00 | 1,000 | 0,994 | 0,85 | Carlos Aguilar | 07/10/20 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 25,40 | 25,40 | 0,812 | 0,815 | 0,85 | Agustin Torres | 07/10/20 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 25,40 | 25,40 | 0,812 | 0,816 | 0,85 | Agustin Torres | 07/10/20 |
| Е | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 25,40 | 25,00 | 0,985 | 0,998 | 0,86 | Carlos Aguilar | 07/10/20 |
| F | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 25,40 | 24,00 | 0,993 | 0,993 | 0,85 | Carlos Aguilar | 07/10/20 |
| G | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 25,40 | 25,40 | 0,813 | 0,815 | 0,85 | Agustin Torres | 07/10/20 |
| Н | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 25,40 | 25,40 | 0,812 | 0,787 | 0,85 | Agustin Torres | 07/10/20 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT Fecha 07/10/2020 Hoja 1/2 Documento TAND-001-05 Vigencia 17/04/2006



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Tubo patrón número
Reference standard #

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| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------|---------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] Diameter | 127 | Cliente Client | TREFILA | Ciclo Product | 27210 | | | | |
| Espesor [mm] Wall Thickness | 17,5 | Tratamiento Termico | SI | Colada _{Heat} | 61918 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 0/8975.70 | | | | |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

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CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

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