

CERTIFICADO PATRON DE CND

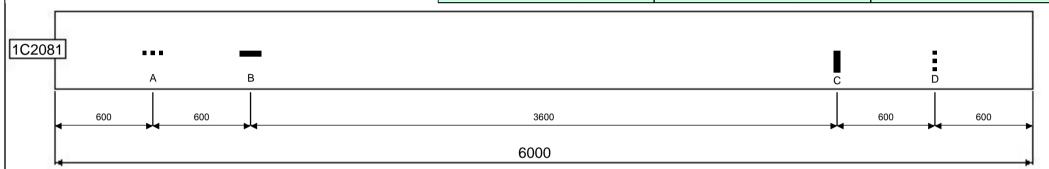
TEND

NDT Reference Standard Certificate



1C2081

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|------------------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] | 60,32 | Cliente Client | SHELL OIL USA | Ciclo Product | 66893 | | | | |
| Espesor [mm] Wall Thickness | 4,83 | Tratamiento Termico | NO | Colada _{Heat} | 41557 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5525401 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,555 | 0,411 | 0,483 | 50,00 | 45,00 | 0,534 | 0,525 | 0,92 | Agustin Torres | 18/10/10 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 47,50 | 0,314 | 0,315 | 0,83 | Agustin Torres | 18/10/10 |
| С | Transversal Externo Transverse OD | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 34,40 | 0,319 | 0,315 | 0,92 | Agustin Torres | 18/10/10 |
| D | Transversal Interno Transverse ID | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 25,30 | 0,341 | 0,339 | 0,83 | Agustin Torres | 18/10/10 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES