

CERTIFICADO PATRON DE CND

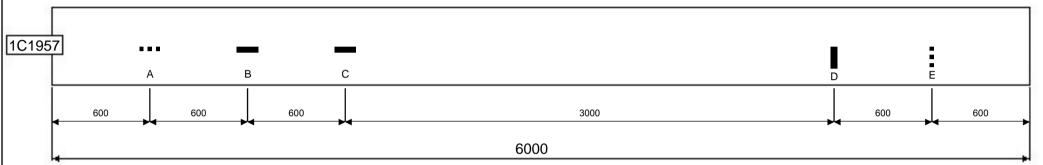
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C1957

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|------------------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] | 114,3 | Cliente Client | TOTAL AUSTRAL | Ciclo Product | 64197 | | | | |
| Espesor [mm] Wall Thickness | 6,88 | Tratamiento Termico | SI | Colada _{Heat} | 38279 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5313201 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,791 | 0,585 | 0,688 | 50,80 | 48,50 | 0,780 | 0,701 | 0,85 | Daniel Carcacha | 07/05/10 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,396 | 0,292 | 0,344 | 50,80 | 47,50 | 0,386 | 0,382 | 0,81 | Daniel Carcacha | 07/05/10 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,791 | 0,585 | 0,688 | 50,80 | 47,40 | 0,791 | 0,782 | 0,88 | Daniel Carcacha | 07/05/10 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,396 | 0,292 | 0,344 | 50,80 | 41,10 | 0,364 | 0,361 | 0,94 | Daniel Carcacha | 07/05/10 |
| Е | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,396 | 0,292 | 0,344 | 50,80 | 41,00 | 0,322 | 0,355 | 0,84 | Daniel Carcacha | 07/05/10 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES