

CERTIFICADO PATRON DE CND

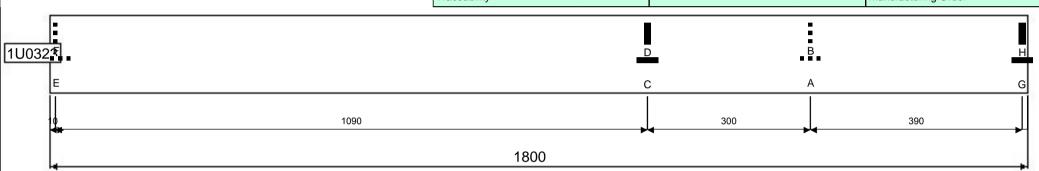
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1U0323

| Datos del Producto Product Information | | | | | | | | |
|--|-------|---------------------|-------------------|-----------------------------------|-----------|--|--|--|
| Diametro [mm] | 127 | Cliente Client | Smith Internac | Ciclo Product | 64670 | | | |
| Espesor [mm] Wall Thickness | 14,27 | Tratamiento Termico | SI | Colada _{Heat} | 34713 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/6551.02 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,821 | 0,606 | 0,714 | 50,00 | 49,00 | 0,772 | 0,740 | 0,99 | Sebastian Monteros | 12/02/09 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,821 | 0,606 | 0,714 | 50,00 | 34,00 | 0,710 | 0,761 | 0,99 | Sebastian Monteros | 12/02/09 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,821 | 0,606 | 0,714 | 50,00 | 49,00 | 0,760 | 0,782 | 0,98 | Sebastian Monteros | 12/02/09 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,821 | 0,606 | 0,714 | 50,00 | 42,00 | 0,743 | 0,761 | 0,93 | Sebastian Monteros | 12/02/09 |
| E | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,821 | 0,606 | 0,714 | 38,00 | 36,10 | 0,799 | 0,793 | 0,82 | Carlos Aguilar | 22/05/18 |
| F | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,821 | 0,606 | 0,714 | 38,00 | 32,70 | 0,802 | 0,803 | 0,83 | Carlos Aguilar | 22/05/18 |
| G | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,821 | 0,606 | 0,714 | 38,00 | 36,10 | 0,812 | 0,809 | 0,83 | Carlos Aguilar | 22/05/18 |
| Н | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,821 | 0,606 | 0,714 | 38,00 | 35,50 | 0,804 | 0,806 | 0,83 | Carlos Aguilar | 22/05/18 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT | Fecha | 22/05/2018 | Hoja | 1/2 | Documento | TAND-001-05 | Vigencia | 17/04/2006 | TAND-001-05 | TAND-



CERTIFICADO PATRON DE CND

TEND

NDT Reference Standard Certificate

Tubo patrón número Reference standard #

| Datos del Producto Product Information | | | | | | | | |
|--|-------|---------------------|-------------------|-----------------------------------|-----------|--|--|--|
| Diametro [mm] Diameter | 127 | Cliente Client | Smith Internac | Ciclo Product | 64670 | | | |
| Espesor [mm] Wall Thickness | 14,27 | Tratamiento Termico | SI | Colada _{Heat} | 34713 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/6551.02 | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES