

## CERTIFICADO PATRON DE CND

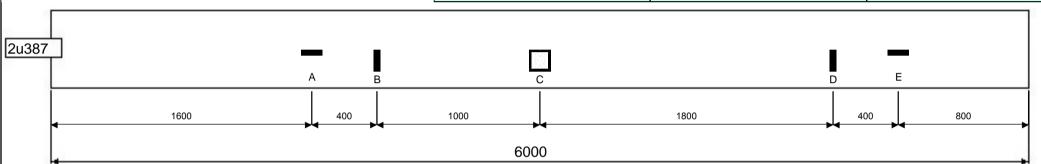
**TEND** 

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

2u387

Datos del Producto Product Information Ciclo Product Cliente Diametro [mm] AGIP OIL 269,88 8024 LIBYA Diameter Espesor [mm]
Wall Thickness Tratamiento Termico Colada 21,5 39414 **Heat Treatment** Heat Trazabilidad Expediente Manufacturing Order 0/9822.01 0 Traceability



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 1,236                                   | 0,914                                   | 1,075                                    | 50,00                                    | 46,50                      | 1,162                             | 1,134                             | 0,95                                 | Sebastian Monteros         | 22/08/05      |
| В                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 1,236                                   | 0,914                                   | 1,075                                    | 50,00                                    | 46,50                      | 1,185                             | 1,166                             | 0,91                                 | Sebastian Monteros         | 22/08/05      |
| С                    | Reduccion de Espesor<br>Externo         | 50,00  | 10                                  | ±15                            | 2,473                                   | 1,828                                   | 2,150                                    | 75,00                                    | 75,00                      | -                                 | -                                 | 46,00                                | Sebastian Monteros         | 22/08/05      |
| D                    | Transversal Externo Transverse OD       | 1,00   | 3                                   | ±15                            | 0,727                                   | 0,537                                   | 0,632                                    | 50,00                                    | 46,50                      | 0,694                             | 0,695                             | 0,91                                 | Sebastian Monteros         | 22/08/05      |
| Е                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 3                                   | ±15                            | 0,727                                   | 0,537                                   | 0,632                                    | 50,00                                    | 46,50                      | 0,672                             | 0,551                             | 0,88                                 | Sebastian Monteros         | 22/08/05      |

## Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

## Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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