

Tubo patrón número

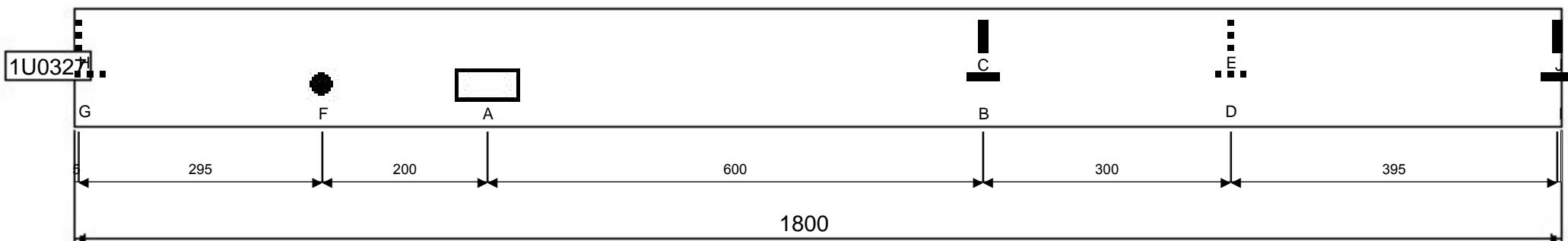
Reference standard #

1U0327

Datos del Producto

Product Information

| | | | | | |
|--------------------------------|------|---------------------------------------|-------|-----------------------------------|---------|
| Diametro [mm] Diameter | 60,3 | Cliente Client | GERAB | Ciclo Product | 70595 |
| Espesor [mm] Wall Thickness | 8,7 | Tratamiento Termico Heat Treatment | NO | Colada Heat | 35069 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5388005 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Chavetero Grove | 6,00 | 33 | +15-0 | 3,332 | 2,897 | 2,897 | 16,00 | 15,00 | 2,600 | 2,600 | 5,50 | Dante Antunez | 25/02/09 |
| B | Longitudinal Externo Longitudinal OD | 1,00 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 50,80 | 48,00 | 0,478 | 0,480 | 0,94 | Dante Antunez | 25/02/09 |
| C | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 50,80 | 39,20 | 0,423 | 0,477 | 0,94 | Dante Antunez | 25/02/09 |
| D | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 50,80 | 49,40 | 0,460 | 0,481 | 0,94 | Dante Antunez | 25/02/09 |
| E | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 50,80 | 27,00 | 0,497 | 0,494 | 0,95 | Dante Antunez | 25/02/09 |
| F | Agujero Fondo Plano Flat bottom hole | 6,40 | 33 | +15-0 | 3,302 | 2,871 | 2,871 | - | - | 2,850 | - | 6,10 | Sebastian Monteros | 27/04/12 |
| G | Longitudinal Interno Longitudinal ID | 0,25 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 37,80 | 37,80 | 0,457 | 0,460 | 0,25 | Agustin Torres | 18/04/13 |
| H | Transversal Interno Transverse ID | 0,50 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 20,00 | 20,00 | 0,486 | 0,499 | 0,50 | Agustin Torres | 18/04/13 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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Reference standard #**1U0327****Datos del Producto**
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| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Longitudinal Externo longitudinal OD | 0,25 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 37,00 | 37,00 | 0,496 | 0,472 | 0,25 | Agustin Torres | 18/04/13 |
| J | Transversal Externo Transverse OD | 0,50 | 5 | ±15 | 0,500 | 0,370 | 0,435 | 35,00 | 35,00 | 0,487 | 0,482 | 0,50 | Agustin Torres | 18/04/13 |

Instrumentos de Medicion Utilizados:**Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A****Calibre Pie de Rey Codigo:**

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 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI**

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES**