

Tubo patrón número

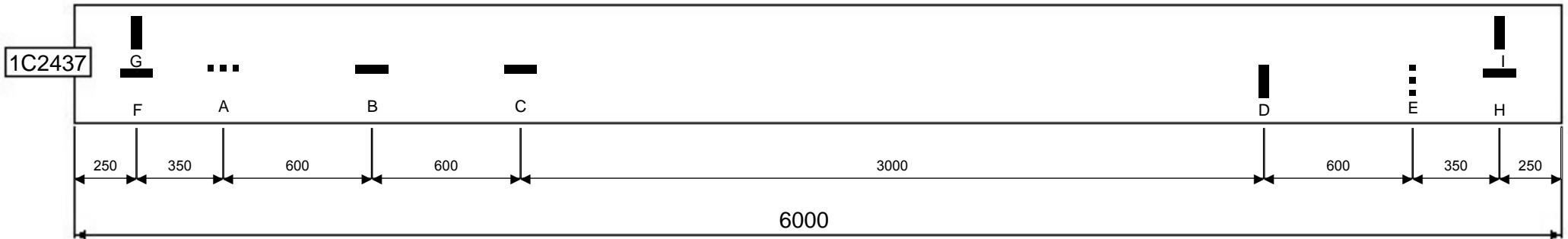
Reference standard #

1C2437

Datos del Producto

Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|-------------------|-----------------------------------|---------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | MET.TASSA ROLI | Ciclo Product | 15957 |
| Espesor [mm] Wall Thickness | 11,4 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 23119 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5713804 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 0,86 | 10 | ±15 | 1,311 | 0,969 | 1,140 | 48,80 | 48,80 | 1,187 | 1,142 | 0,86 | Dante Antunez | 09/08/12 |
| B | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,656 | 0,485 | 0,570 | 50,80 | 48,30 | 0,620 | 0,617 | 0,85 | Dante Antunez | 09/08/12 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 1,311 | 0,969 | 1,140 | 50,80 | 48,20 | 1,181 | 1,157 | 0,86 | Dante Antunez | 09/08/12 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,656 | 0,485 | 0,570 | 50,80 | 35,60 | 0,629 | 0,608 | 0,83 | Dante Antunez | 09/08/12 |
| E | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,656 | 0,485 | 0,570 | 50,80 | 41,60 | 0,642 | 0,592 | 0,85 | Dante Antunez | 09/08/12 |
| F | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,656 | 0,485 | 0,570 | 50,80 | 50,00 | 0,570 | 0,560 | 0,99 | Default Default | 17/12/19 |
| G | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,656 | 0,485 | 0,570 | 50,80 | 50,00 | 0,570 | 0,575 | 0,99 | Default Default | 17/12/19 |
| H | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,656 | 0,485 | 0,570 | 50,80 | 50,00 | 0,565 | 0,570 | 0,99 | Default Default | 17/12/19 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT

Fecha
Date

17/12/2019
10:47:06 a.m.

Hoja
Page

1/2

Documento
Vigencia

TAND-001-05
17/04/2006

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|---|---------------------|------------------|-------------|---------------------|-------------|-------------|--------------|-------------|----------|------------|------------|---------------------|-----------------|----------|--|---------|--|--|--|
| <div>Tubo patrón número</div> <div>Reference standard #</div> <div>1C2437</div> | | | | Datos del Producto | | | | | | | | | | | | | | | |
| | | | | Product Information | | | | | | | | | | | | | | | |
| | | | | Diametro [mm] | | | | 114,3 | | | | Cliente | | | | Ciclo | | | |
| | | | | Diameter | | | | | | | | Client | | | | Product | | | |
| | | | | Espesor [mm] | | | | 11,4 | | | | Tratamiento Termico | | | | Colada | | | |
| | | | | Wall Thickness | | | | | | | | Heat Treatment | | | | Heat | | | |
| | | | | Trazabilidad | | | | 0 | | | | Expediente | | | | 5713804 | | | |
| | | | | Traceability | | | | | | | | Manufacturing Order | | | | | | | |
| Posicion | Tipo de Notch | Ancho / Diam | Profundidad | Tolerancia | Profundidad | Profundidad | Profundidad | Longitud | Longitud | Profundida | Profundida | Ancho / Diam | Responsable | Fecha | | | | | |
| Position | Notch Type | Max [mm] | Nominal [%] | [%] | Maxima [mm] | Minima [mm] | Nominal [mm] | Maxima [mm] | [mm] | d A [mm] | d B [mm] | [mm] | Responsible | Date | | | | | |
| | | Max Width / Diam | Depth | Tolerance | Max Depth | Min Depth | Nom Depth | Max Length | Length | Depth A | Depth B | Width / Diam | Responsible | | | | | | |
| I | Transversal Externo | 1,00 | 5 | ±15 | 0,656 | 0,485 | 0,570 | 50,80 | 50,00 | 0,575 | 0,580 | 0,99 | Default Default | 17/12/19 | | | | | |
| | Transverse OD | | | | | | | | | | | | | | | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 **Codigo: 302-711A**

Calibre Pie de Rey **Codigo:**

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | | | | | | | | | | | |
|----------|--|--|--|--|----------------------|--|------------------------------------|--|---------------------|--|------------|--|------------------------------|--|----------------------------------|--|
| OT-PMANT | | | | | Fecha Date | | 17/12/2019 10:47:06 a.m. | | Hoja Page | | 2/2 | | Documento Vigencia | | TAND-001-05 17/04/2006 | |
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