

## CERTIFICADO PATRON DE CND

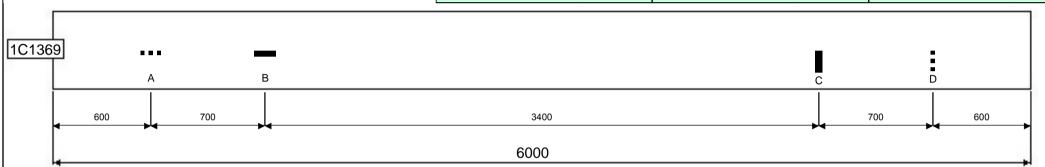
**TEND** 

NDT Reference Standard Certificate



1C1369

Datos del Producto Product Information Ciclo Product Cliente Client Diametro [mm] 88.9 65166 Diameter Espesor [mm]
Wall Thickness Tratamiento Termico Colada 9.52 No 41459 **Heat Treatment** Heat Trazabilidad Expediente Manufacturing Order 0 Traceability



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 5                                   | ±15                            | 0,547                                   | 0,405                                   | 0,476                                    | 50,00                                    | 48,00                      | 0,502                             | 0,496                             | 0,80                                 | Sebastian Monteros         | 02/11/06      |
| В                    | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 0,547                                   | 0,405                                   | 0,476                                    | 50,00                                    | 49,00                      | 0,516                             | 0,529                             | 0,87                                 | Sebastian Monteros         | 02/11/06      |
| С                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 0,547                                   | 0,405                                   | 0,476                                    | 50,00                                    | 48,00                      | 0,484                             | 0,506                             | 0,83                                 | Sebastian Monteros         | 02/11/06      |
| D                    | Transversal Interno Transverse ID       | 1,00   | 5                                   | ±15                            | 0,547                                   | 0,405                                   | 0,476                                    | 50,00                                    | 34,00                      | 0,505                             | 0,489                             | 0,83                                 | Sebastian Monteros         | 02/11/06      |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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