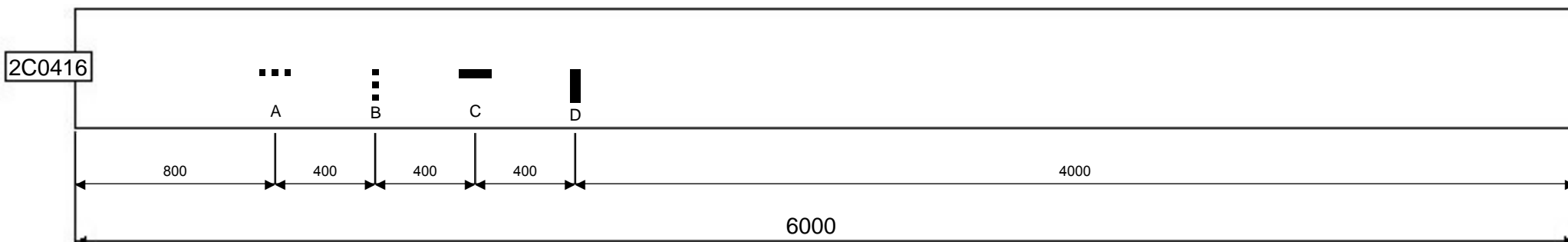


Tubo patrón número
Reference standard #

2C0416

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|-----|-----------------------------------|-----------|
| Diametro [mm] Diameter | 254 | Cliente Client | NTS | Ciclo Product | 20543 |
| Espesor [mm] Wall Thickness | 19,05 | Tratamiento Termico Heat Treatment | NO | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/0760-07 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|-----------------------------------------|----------------------------------------------|-------------------------------------|--------------------------------|-----------------------------------------|-----------------------------------------|------------------------------------------|---------------------------------------|----------------------------|-------------------------------|-------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 2,191 | 1,619 | 1,905 | 50,80 | 48,70 | 2,189 | 2,155 | 0,89 | Dante Antunez | 29/09/09 |
| B | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 2,191 | 1,619 | 1,905 | 50,80 | 40,50 | 2,169 | 2,087 | 0,89 | Dante Antunez | 29/09/09 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,095 | 0,810 | 0,953 | 50,80 | 49,30 | 1,054 | 1,073 | 0,88 | Dante Antunez | 29/09/09 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,095 | 0,810 | 0,953 | 50,80 | 41,20 | 1,091 | 1,089 | 0,85 | Dante Antunez | 29/09/09 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- All dimensions in milimeters unless stated.
 - Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT

Fecha
Date 29/09/2009
03:00:58 p.m.

Hoja
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Documento
Vigencia TAND-001-05
17/04/2006