

CERTIFICADO PATRON DE CND

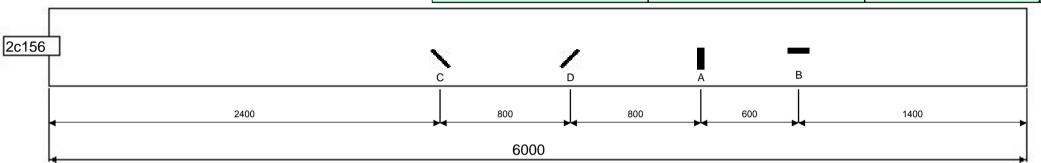
TEND

NDT Reference Standard Certificate



2c156

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|-------|-----------------------------------|----------------|--|--|--|--|
| Diametro [mm] | 193,7 | Cliente Client | AMOCO | Ciclo Product | 0 | | | | |
| Espesor [mm] Wall Thickness | 15,88 | Tratamiento Termico | | Colada _{Heat} | 0 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 64929/65 27 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,913 | 0,675 | 0,794 | 25,00 | 24,80 | 0,760 | 0,760 | 0,41 | Sebastian Monteros | 28/03/07 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,913 | 0,675 | 0,794 | 25,00 | 24,50 | 0,820 | 0,820 | 0,42 | Sebastian Monteros | 28/03/07 |
| С | Oblicuo Izquierdo Externo | 1,00 | 5 | ±15 | 0,913 | 0,675 | 0,794 | 25,00 | 24,55 | 0,770 | 0,770 | 0,43 | Sebastian Monteros | 28/03/07 |
| D | Oblicuo Derecho Externo | 1,00 | 5 | ±15 | 0,913 | 0,675 | 0,794 | 25,00 | 24,90 | 0,820 | 0,820 | 0,39 | Sebastian Monteros | 28/03/07 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ300 Codigo: 302-916E

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES