

CERTIFICADO PATRON DE CND

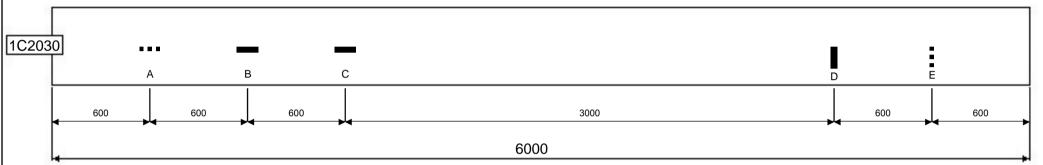
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C2030

| Datos del Producto Product Information | | | | | | | | |
|--|------|---------------------|--------|-----------------------------------|---------|--|--|--|
| Diametro [mm] Diameter | 88,9 | Cliente Client | Y.P.F. | Ciclo Product | 70067 | | | |
| Espesor [mm] Wall Thickness | 5,5 | Tratamiento Termico | NO | Colada _{Heat} | 40574 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 8630701 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 8 | ±15 | 0,506 | 0,374 | 0,440 | 50,00 | 48,00 | 0,489 | 0,495 | 0,94 | Daniel Carcacha | 14/07/10 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 48,00 | 0,328 | 0,332 | 0,93 | Daniel Carcacha | 14/07/10 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,633 | 0,468 | 0,550 | 50,00 | 48,00 | 0,596 | 0,602 | 0,95 | Daniel Carcacha | 14/07/10 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 40,00 | 0,336 | 0,321 | 0,93 | Daniel Carcacha | 14/07/10 |
| Е | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 38,00 | 0,318 | 0,325 | 0,93 | Daniel Carcacha | 14/07/10 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



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| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 8630701 | | |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

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CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES