

CERTIFICADO PATRON DE CND

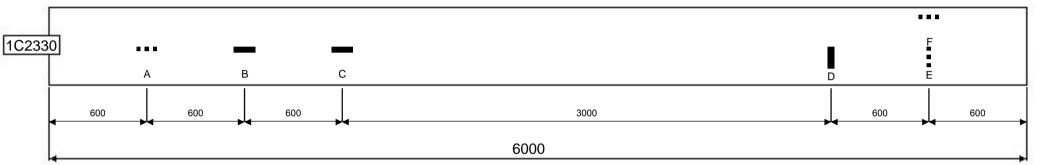
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C2330

| Datos del Producto Product Information | | | | | | | | |
|--|------|---------------------------------------|---------------------|-----------------------------------|---------|--|--|--|
| Diametro [mm] | 127 | Cliente Client | PLUSPETRO L NORT | Ciclo Product | 80260 | | | |
| Espesor [mm] Wall Thickness | 7,52 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 20739 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5343902 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,865 | 0,639 | 0,752 | 48,00 | 48,00 | 0,830 | 0,836 | 0,83 | Pablo Mazzeo | 17/01/12 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,432 | 0,320 | 0,376 | 50,80 | 48,00 | 0,410 | 0,412 | 0,83 | Pablo Mazzeo | 17/01/12 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,865 | 0,639 | 0,752 | 50,80 | 48,00 | 0,823 | 0,819 | 0,82 | Pablo Mazzeo | 17/01/12 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,432 | 0,320 | 0,376 | 50,80 | 40,00 | 0,412 | 0,416 | 0,83 | Pablo Mazzeo | 17/01/12 |
| Е | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,432 | 0,320 | 0,376 | 36,00 | 36,00 | 0,423 | 0,426 | 0,83 | Pablo Mazzeo | 17/01/12 |
| F | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,432 | 0,320 | 0,376 | 50,80 | 50,70 | 0,411 | 0,415 | 0,81 | Default Default | 07/03/18 |

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



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| Datos del Producto Product Information | | | | | | | | |
|--|------|---------------------|---------------------|-----------------------------------|---------|--|--|--|
| Diametro [mm] Diameter | 127 | Cliente Client | PLUSPETRO L NORT | Ciclo Product | 80260 | | | |
| Espesor [mm] Wall Thickness | 7,52 | Tratamiento Termico | SI | Colada _{Heat} | 20739 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5343902 | | | |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES