

CERTIFICADO PATRON DE CND

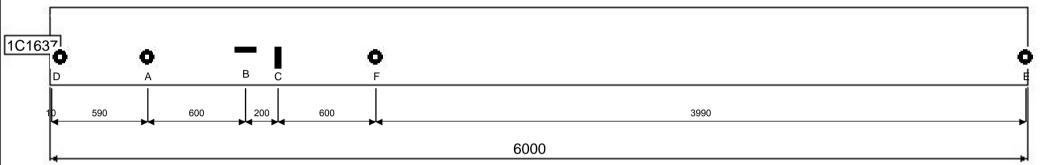
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C1637

Datos del Producto Product Information Ciclo Product Cliente Diametro [mm] **TOTAL** 60.3 85489 AUSTRAL Diameter Espesor [mm] Wall Thickness Tratamiento Termico Colada _{Heat} SI 12,7 22612 **Heat Treatment** Trazabilidad Expediente Manufacturing Order 0 Traceability



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Ι Δ | Agujero Pasante Drilled hole | 2,20 | - | - | - | - | - | - | ı | - | - | 2,20 | Nicolas Lorenzato | 16/05/07 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,730 | 0,540 | 0,635 | 50,80 | 48,80 | 0,725 | 0,712 | 0,96 | Nicolas Lorenzato | 16/05/07 |
| С | Transversal Externo Transverse OD | 0,85 | 5 | ±15 | 0,730 | 0,540 | 0,635 | 37,40 | 37,40 | 0,653 | 0,605 | 0,85 | Nicolas Lorenzato | 16/05/07 |
| 1 1) | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Default Default | 19/08/11 |
| Е | Agujero Pasante Drilled hole | 10,00 | - | - | - | - | - | | | - | | 10,00 | Default Default | 19/08/11 |
| | Agujero Pasante Drilled hole | 3,20 | - | - | - | - | - | - | - | - | - | 3,20 | Default Default | 24/04/14 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



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| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------|------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter | 60,3 | Cliente Client | TOTAL AUSTRAL | Ciclo Product | 85489 | | | | |
| Espesor [mm] Wall Thickness | 12,7 | Tratamiento Termico | SI | Colada _{Heat} | 22612 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES