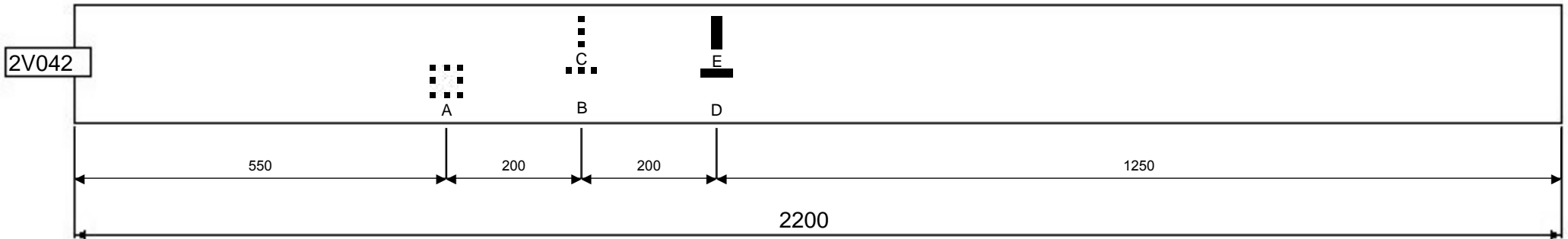


Tubo patrón número
Reference standard #

2V042

Datos del Producto Product Information

| | | | | | |
|--------------------------------|--------|---------------------------------------|------|-----------------------------------|-------|
| Diametro [mm] Diameter | 219,08 | Cliente Client | DEMO | Ciclo Product | 64938 |
| Espesor [mm] Wall Thickness | 8,94 | Tratamiento Termico Heat Treatment | DEMO | Colada Heat | 69508 |
| Trazabilidad Traceability | 60 | | | Expediente Manufacturing Order | DEMO |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Reduccion de espesor interno | 25,00 | 13 | ±0 | 1,118 | 1,118 | 1,118 | 25,00 | 25,00 | - | - | 25,00 | Daniel Carcacha | 07/05/10 |
| B | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,514 | 0,380 | 0,447 | 50,00 | 47,00 | 0,500 | 0,498 | 0,87 | Daniel Carcacha | 07/05/10 |
| C | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,514 | 0,380 | 0,447 | 50,00 | 42,00 | 0,510 | 0,512 | 0,84 | Daniel Carcacha | 07/05/10 |
| D | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,514 | 0,380 | 0,447 | 50,00 | 47,00 | 0,510 | 0,509 | 0,87 | Daniel Carcacha | 07/05/10 |
| E | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,514 | 0,380 | 0,447 | 50,00 | 42,00 | 0,507 | 0,511 | 0,85 | Daniel Carcacha | 07/05/10 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- All dimensions in milimeters unless stated.
- Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 07/05/2010 12:53:08 p.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|