

## CERTIFICADO PATRON DE CND

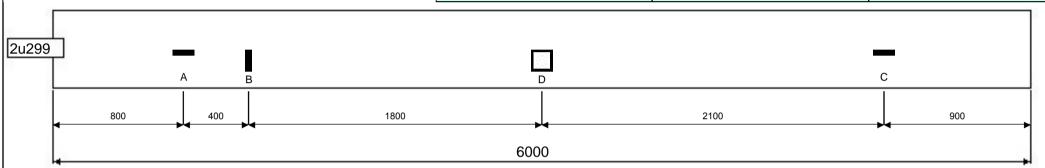
**TEND** 

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

2u299

Datos del Producto Product Information Ciclo Product Cliente Client Diametro [mm] 273,9 3883 Diameter Espesor [mm]
Wall Thickness Tratamiento Termico Colada 33 0 **Heat Treatment** Heat Trazabilidad Expediente Manufacturing Order 0 Traceability



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type          | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | [mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Externo longitudinal OD | 1,00   | 3                                   | ±15                            | 1,139                                   | 0,842                                   | 0,990                                    | 50,00                                    | 49,00          | 0,998                             | 1,012                             | 0,99                                 | Sebastian Monteros         | 09/06/04      |
| В                    | Transversal Externo Transverse OD    | 1,00   | 3                                   | ±15                            | 1,139                                   | 0,842                                   | 0,990                                    | 50,00                                    | 47,00          | 0,931                             | 0,984                             | 0,97                                 | Sebastian Monteros         | 09/06/04      |
| С                    | Longitudinal Externo longitudinal OD | 1,00   | 2                                   | ±15                            | 0,569                                   | 0,421                                   | 0,495                                    | 50,00                                    | 49,00          | 0,512                             | 0,508                             | 0,99                                 | Sebastian Monteros         | 09/06/04      |
| D                    | Reduccion de Espesor<br>Externo      | 50,00  | 8                                   | ±15                            | 3,036                                   | 2,244                                   | 2,640                                    | 75,00                                    | 75,00          | -                                 | -                                 | 50,00                                | Sebastian Monteros         | 09/06/04      |

## Instrumentos de Medicion Utilizados:

## Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO

OT-PMANT

Fecha

09/06/2004 09:58:52 a.m.

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