

CERTIFICADO PATRON DE CND

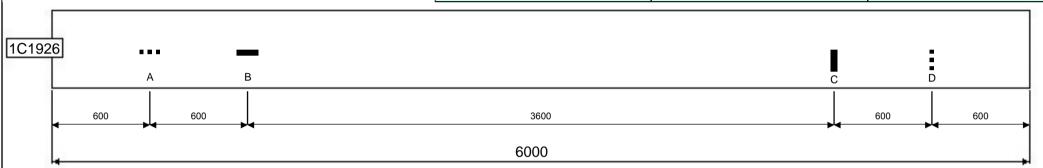
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C1926

| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------------------------|-------------------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] Diameter | 48,3 | Cliente Client | ADCO/ABU DHABI | Ciclo Product | 87854 | | | | |
| Espesor [mm] Wall Thickness | 7,14 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 36209 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5151744 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | [mm] | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|-------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,821 | 0,607 | 0,714 | 50,80 | 48,00 | 0,802 | 0,800 | 0,85 | Daniel Carcacha | 30/10/09 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,411 | 0,303 | 0,357 | 50,80 | 48,50 | 0,401 | 0,408 | 0,82 | Daniel Carcacha | 30/10/09 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,411 | 0,303 | 0,357 | 50,80 | 26,50 | 0,400 | 0,410 | 0,85 | Daniel Carcacha | 30/10/09 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,411 | 0,303 | 0,357 | 50,80 | 12,00 | 0,408 | 0,407 | 0,84 | Daniel Carcacha | 30/10/09 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2