

CERTIFICADO PATRON DE CND

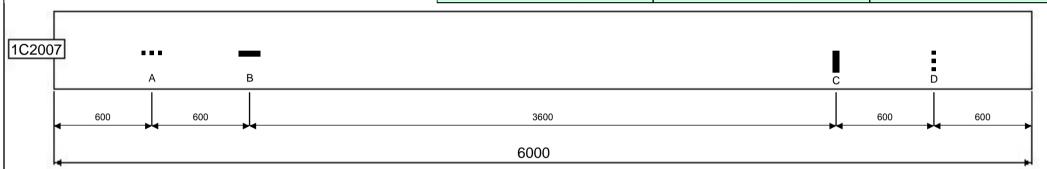
TEND

NDT Reference Standard Certificate

Tubo patrón número Reference standard #

1C2007

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|--------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] | 88,9 | Cliente Client | CUÑADO | Ciclo Product | 84782 | | | | |
| Espesor [mm] Wall Thickness | 11,13 | Tratamiento Termico | SI | Colada _{Heat} | 39018 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5401607 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | • | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | - | - | - | - | - | - | • | 44,00 | 1,276 | 1,264 | 0,64 | Daniel Carcacha | 15/06/10 |
| В | Longitudinal Externo longitudinal OD | - | - | - | - | - | - | ı | 48,00 | 0,594 | 0,599 | 0,91 | Daniel Carcacha | 15/06/10 |
| С | Transversal Externo Transverse OD | - | - | - | - | - | - | • | 37,00 | 0,591 | 0,597 | 0,92 | Daniel Carcacha | 15/06/10 |
| D | Transversal Interno Transverse ID | - | - | - | - | - | - | - | 33,00 | 1,189 | 1,195 | 0,63 | Daniel Carcacha | 15/06/10 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT

Fecha Date 15/06/2010 07:41:26 p.m. Hoja Page 1/2 Documento Vigencia

TAND-001-05 17/04/2006