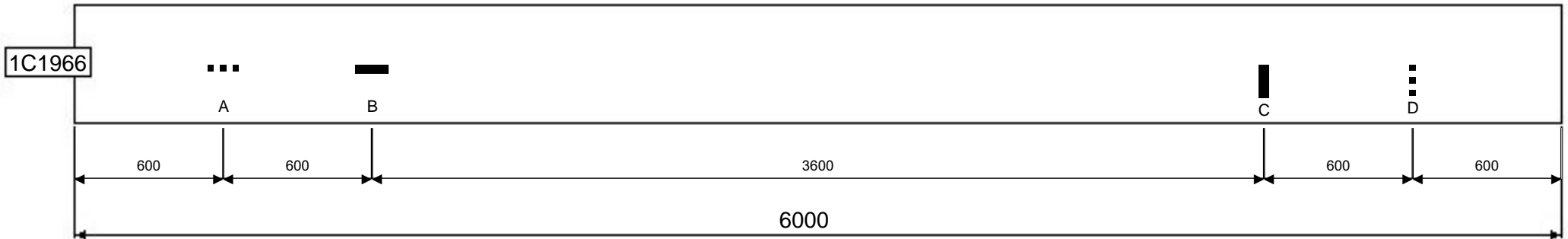


Tubo patrón número
Reference standard #

1C1966

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|------|-----------------------------------|-------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | DEMO | Ciclo Product | 60494 |
| Espesor [mm] Wall Thickness | 6 | Tratamiento Termico Heat Treatment | DEMO | Colada Heat | 38462 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | DEMO |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|-----------------------------------------|----------------------------------------------|-------------------------------------|--------------------------------|-----------------------------------------|-----------------------------------------|------------------------------------------|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,690 | 0,510 | 0,600 | 50,80 | 47,00 | 0,670 | 0,665 | 0,87 | Daniel Carcacha | 07/05/10 |
| B | Longitudinal Externo Longitudinal OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 48,00 | 0,344 | 0,341 | 0,86 | Daniel Carcacha | 07/05/10 |
| C | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 42,00 | 0,332 | 0,320 | 0,85 | Daniel Carcacha | 07/05/10 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,690 | 0,510 | 0,600 | 50,80 | 31,00 | 0,680 | 0,675 | 0,87 | Daniel Carcacha | 07/05/10 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- All dimensions in milimeters unless stated.
- Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 07/05/2010 12:53:09 p.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|