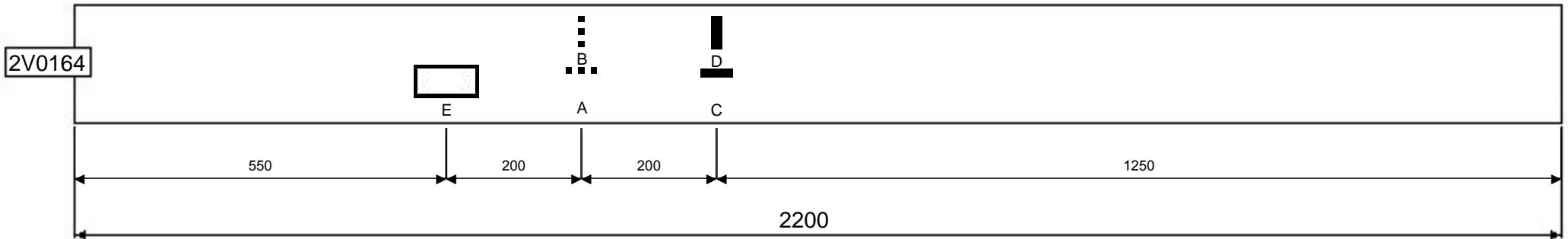


Tubo patrón número
Reference standard #

2V0164

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|---------|-----------------------------------|---------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | Techinp | Ciclo Product | 12554 |
| Espesor [mm] Wall Thickness | 7,1 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 40242 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 0889609 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,408 | 0,302 | 0,355 | 50,80 | 50,00 | 0,326 | 0,368 | 0,84 | Agustin Torres | 16/11/15 |
| B | Transversal Interno Transverse ID | 1,00 | 5 | ±0 | 0,355 | 0,355 | 0,355 | 50,80 | 40,00 | 0,355 | 0,355 | 0,98 | Agustin Torres | 16/11/15 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,408 | 0,302 | 0,355 | 50,80 | 50,10 | 0,370 | 0,372 | 0,84 | Agustin Torres | 16/11/15 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,408 | 0,302 | 0,355 | 50,80 | 50,00 | 0,361 | 0,364 | 0,84 | Agustin Torres | 16/11/15 |
| E | Chavetero Grove | 6,00 | 50 | ±0 | 3,550 | 3,550 | 3,550 | 17,00 | 14,00 | 3,550 | 3,550 | 5,00 | Dante Antunez | 16/11/15 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.
CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 16/11/2015 07:42:32 p.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|

Tubo patrón número
Reference standard #**2V0164****Datos del Producto**
Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|---------|-----------------------------------|---------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | Techinp | Ciclo Product | 12554 |
| Espesor [mm] Wall Thickness | 7,1 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 40242 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 0889609 |

Instrumentos de Medicion Utilizados:**Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A****Calibre Pie de Rey Codigo:**

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI**

Notes:

- 1.-All dimensions in millimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES**