

## CERTIFICADO PATRON DE CND

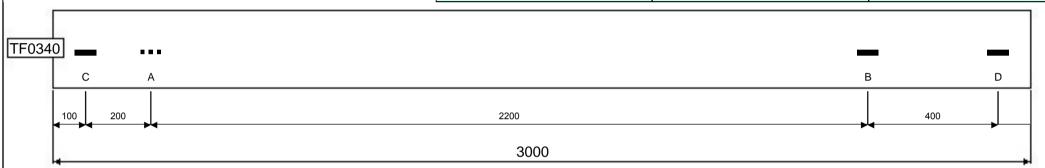
**TEND** 

NDT Reference Standard Certificate

Tubo patrón número Reference standard #

TF0340

| Datos del Producto Product Information |    |                     |                   |                                   |           |  |  |  |
|--|----|---------------------|-------------------|-----------------------------------|-----------|--|--|--|
| Diametro [mm] Diameter                 | 52 | Cliente<br>Client   | METALMECA<br>NICA | Ciclo<br>Product                  | 33307     |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 17 | Tratamiento Termico | SI                | Colada<br><sub>Heat</sub>         | 0         |  |  |  |
| Trazabilidad<br>Traceability           | 0  |                     |                   | Expediente<br>Manufacturing Order | 5/9521-01 |  |  |  |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Interno<br>Longitudinal ID | 0,60   | 8                                   | ±15                            | 1,466                                   | 1,084                                   | 1,275                                    | 25,00                                    | 25,00                      | 1,200                             | 1,200                             | 0,60                                 | Default Default            | 31/05/18      |
| В                    | Longitudinal Externo longitudinal OD    | 0,60   | 7                                   | ±5                             | 1,250                                   | 1,131                                   | 1,190                                    | 25,00                                    | 24,30                      | 1,233                             | 1,239                             | 0,60                                 | Dante Antunez              | 18/08/09      |
| С                    | Longitudinal Externo longitudinal OD    | 0,60   | 7                                   | ±5                             | 1,250                                   | 1,131                                   | 1,190                                    | 25,00                                    | 24,30                      | 1,214                             | 1,240                             | 0,60                                 | Dante Antunez              | 18/08/09      |
| D                    | Longitudinal Externo longitudinal OD    | 0,60   | 7                                   | ±5                             | 1,250                                   | 1,131                                   | 1,190                                    | 25,00                                    | 24,30                      | 1,217                             | 1,205                             | 0,60                                 | Dante Antunez              | 18/08/09      |

## Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

## Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA NO

OT-PMANT

Fecha Date 31/05/2018 10:27:27 a.m. Hoja Page 1/2 Documento Vigencia

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