

CERTIFICADO PATRON DE CND

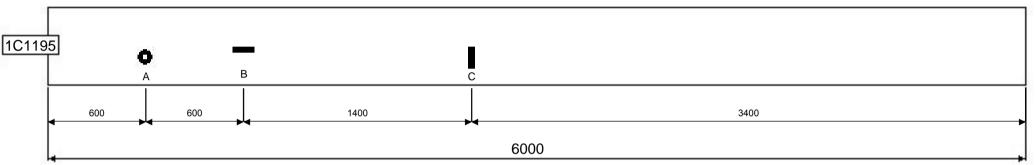
TEND

NDT Reference Standard Certificate

Tubo patrón número Reference standard #

1C1195

| Datos del Producto Product Information | | | | | | | | | |
|--|-----|------------------------------------|----|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 121 | Cliente Client | | Ciclo Product | 22619 | | | | |
| Espesor [mm] Wall Thickness | 12 | Tratamiento Termico Heat Treatment | No | Colada _{Heat} | 0 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Agujero Pasante Drilled hole | 3,20 | - | - | - | - | - | - | - | - | - | 3,20 | Sebastian Monteros | 26/10/06 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,690 | 0,510 | 0,600 | 50,80 | 49,00 | 0,669 | 0,675 | 0,93 | Sebastian Monteros | 26/10/06 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,690 | 0,510 | 0,600 | 50,80 | 42,00 | 0,682 | 0,675 | 0,87 | Sebastian Monteros | 26/10/06 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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