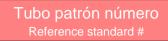


## CERTIFICADO PATRON DE CND

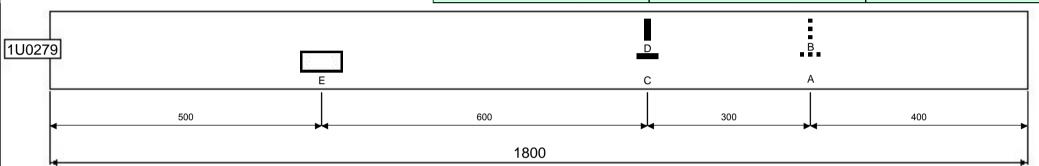
**TEND** 

NDT Reference Standard Certificate



1U0279





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type          | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Interno Longitudinal ID | 1,00   | 5                                   | ±15                            | 0,368                                   | 0,272                                   | 0,320                                    | 50,00                                    | 48,20                      | 0,300                             | 0,283                             | 0,84                                 | Daniel Carcacha            | 21/03/08      |
| В                    | Transversal Interno Transverse ID    | 1,00   | 5                                   | ±15                            | 0,368                                   | 0,272                                   | 0,320                                    | 50,00                                    | 26,00                      | 0,328                             | 0,301                             | 0,89                                 | Daniel Carcacha            | 21/03/08      |
| С                    | Longitudinal Externo longitudinal OD | 1,00   | 5                                   | ±15                            | 0,368                                   | 0,272                                   | 0,320                                    | 50,00                                    | 48,60                      | 0,344                             | 0,362                             | 0,83                                 | Daniel Carcacha            | 21/03/08      |
| D                    | Transversal Externo Transverse OD    | 1,00   | 5                                   | ±15                            | 0,368                                   | 0,272                                   | 0,320                                    | 50,00                                    | 27,50                      | 0,346                             | 0,355                             | 0,82                                 | Daniel Carcacha            | 21/03/08      |
| Е                    | Chavetero<br>Grove                   | 6,00   | 50                                  | +15-0                          | 3,680                                   | 3,200                                   | 3,200                                    | 16,00                                    | 15,60                      | 2,900                             | 2,900                             | 5,60                                 | Daniel Carcacha            | 21/03/08      |

## Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



## CERTIFICADO PATRON DE CND

**TEND** 

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1U0279

|                                | Datos del Producto Product Information |                     |            |                                   |           |  |  |  |  |  |
|--------------------------------|--|---------------------|------------|-----------------------------------|-----------|--|--|--|--|--|
| Diametro [mm] Diameter         | 88,9                                   | Cliente<br>Client   | Inagip DOO | Ciclo<br>Product                  | 86735     |  |  |  |  |  |
| Espesor [mm]<br>Wall Thickness | 6,4                                    | Tratamiento Termico | SI         | Colada<br><sub>Heat</sub>         | 28488     |  |  |  |  |  |
| Trazabilidad<br>Traceability   | 0                                      |                     |            | Expediente<br>Manufacturing Order | 5/6224.07 |  |  |  |  |  |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES