

CERTIFICADO PATRON DE CND

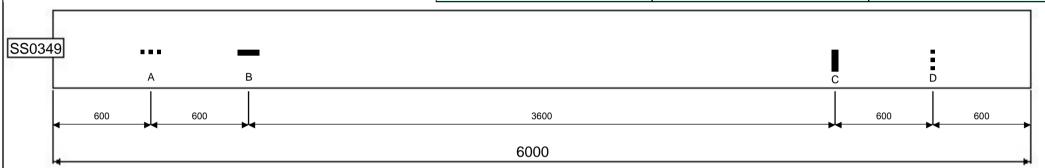
TEND

NDT Reference Standard Certificate



SS0349

| Datos del Producto Product Information | | | | | | | | |
|--|-------|---------------------|----------------------|-----------------------------------|---------|--|--|--|
| Diametro [mm] | 114,3 | Cliente Client | CALIF. SHELL LIN3 | Ciclo Product | 82081 | | | |
| Espesor [mm] Wall Thickness | 6,35 | Tratamiento Termico | SI | Colada _{Heat} | 76533 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 0897044 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,00 | 0,316 | 0,315 | 0,86 | Agustin Torres | 27/09/17 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 25,20 | 0,365 | 0,356 | 0,85 | Agustin Torres | 27/09/17 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 23,40 | 0,362 | 0,364 | 0,84 | Agustin Torres | 27/09/17 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,365 | 0,270 | 0,318 | 25,40 | 24,50 | 0,365 | 0,354 | 0,85 | Agustin Torres | 27/09/17 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES