

## CERTIFICADO PATRON DE CND

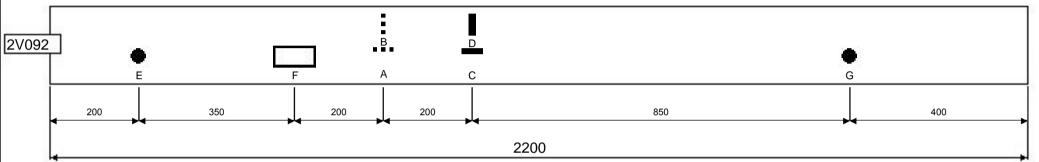
**TEND** 

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

2V092





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 5                                   | ±15                            | 0,592                                   | 0,438                                   | 0,515                                    | 50,80                                    | 48,00                      | 0,492                             | 0,447                             | 0,92                                 | Daniel Carcacha            | 21/04/12      |
| В                    | Transversal Interno Transverse ID       | 1,00   | 5                                   | ±0                             | 0,515                                   | 0,515                                   | 0,515                                    | 50,80                                    | 36,00                      | 0,515                             | 0,515                             | 0,62                                 | Daniel Carcacha            | 21/04/12      |
| С                    | Longitudinal Externo longitudinal OD    | 1,00   | 5                                   | ±15                            | 0,592                                   | 0,438                                   | 0,515                                    | 50,80                                    | 48,00                      | 0,587                             | 0,586                             | 0,90                                 | Daniel Carcacha            | 21/04/12      |
| D                    | Transversal Externo Transverse OD       | 1,00   | 5                                   | ±15                            | 0,592                                   | 0,438                                   | 0,515                                    | 50,80                                    | 38,00                      | 0,587                             | 0,585                             | 0,91                                 | Daniel Carcacha            | 21/04/12      |
| E                    | Agujero Fondo Plano<br>Flat bottom hole | 6,40   | 33                                  | ±15                            | 3,944                                   | 2,915                                   | 3,430                                    | -  | 1                          | 3,840                             | -                                 | 6,10                                 | Pablo Mazzeo               | 21/04/12      |
| F                    | Chavetero<br>Grove                      | 6,00   | 33                                  | ±15                            | 3,944                                   | 2,915                                   | 3,430                                    | 16,00                                    | 14,00                      | 3,810                             | 3,841                             | 5,20                                 | Pablo Mazzeo               | 21/04/12      |
| G                    | Agujero Fondo Plano<br>Flat bottom hole | 6,40   | 33                                  | +15-0                          | 3,944                                   | 3,430                                   | 3,430                                    | -  | ,                          | 3,350                             | -                                 | 6,40                                 | Dante Antunez              | 17/12/12      |

## Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

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Fecha Date 17/12/2012 07:02:00 p.m. Hoja Page 1/2 Documento Vigencia

TAND-001-05 17/04/2006



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| Datos del Producto Product Information |       |                     |        |                                   |       |  |  |  |  |
|--|-------|---------------------|--------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter                 | 219,1 | Cliente<br>Client   | ARAMCO | Ciclo<br>Product                  | 61129 |  |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 10,3  | Tratamiento Termico | NO     | Colada<br><sub>Heat</sub>         | 88184 |  |  |  |  |
| Trazabilidad<br>Traceability           | 0     |                     |        | Expediente<br>Manufacturing Order |       |  |  |  |  |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

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CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

 $\ensuremath{\text{2.-Minimum}}$  notch nominal depth 0.3 mm.

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