

CERTIFICADO PATRON DE CND

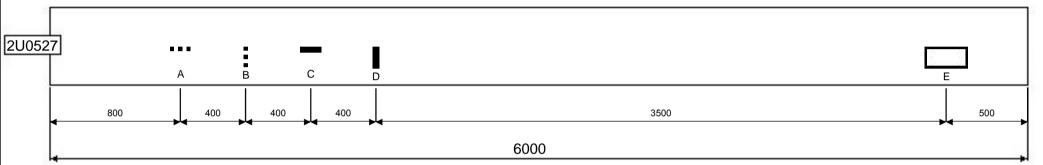
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

2U0527

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter | 219,1 | Cliente Client | DEMO | Ciclo Product | 60479 | | | | |
| Espesor [mm] Wall Thickness | 16,8 | Tratamiento Termico | DEMO | Colada _{Heat} | 37215 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | DEMO | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,966 | 0,714 | 0,840 | 50,00 | 48,00 | 0,945 | 0,942 | 0,84 | Dante Antunez | 07/05/10 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,966 | 0,714 | 0,840 | 50,00 | 40,30 | 0,915 | 0,921 | 0,83 | Dante Antunez | 07/05/10 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 4 | ±15 | 0,811 | 0,600 | 0,706 | 50,00 | 47,00 | 0,750 | 0,745 | 0,87 | Dante Antunez | 07/05/10 |
| D | Transversal Externo Transverse OD | 1,00 | 4 | ±15 | 0,811 | 0,600 | 0,706 | 50,00 | 41,20 | 0,708 | 0,771 | 0,86 | Dante Antunez | 07/05/10 |
| Е | Chavetero Grove | 6,00 | 50 | +40-0 | 11,760 | 8,400 | 8,400 | 17,00 | 15,70 | 6,900 | 6,900 | 6,00 | Dante Antunez | 07/05/10 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

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Notes:

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