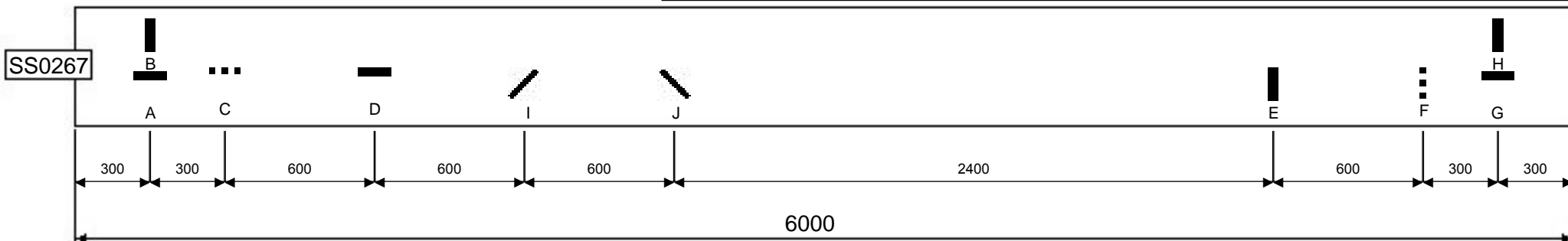


Tubo patrón número
Reference standard #

SS0267

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|--------------------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 73,02 | Cliente Client | SHELL EMI QUALIFICATI ON | Ciclo Product | 88047 |
| Espesor [mm] Wall Thickness | 5,51 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 23622 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±10 | 0,606 | 0,496 | 0,551 | 25,40 | 25,20 | 0,601 | 0,604 | 0,85 | Daniel Carcacha | 31/10/13 |
| B | Transversal Externo Transverse OD | 1,00 | 10 | ±10 | 0,606 | 0,496 | 0,551 | 25,40 | 25,40 | 0,557 | 0,509 | 0,85 | Daniel Carcacha | 31/10/13 |
| C | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±10 | 0,606 | 0,496 | 0,551 | 25,40 | 24,70 | 0,501 | 0,532 | 0,88 | Daniel Carcacha | 31/10/13 |
| D | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±10 | 0,606 | 0,496 | 0,551 | 25,40 | 25,00 | 0,576 | 0,593 | 0,85 | Daniel Carcacha | 31/10/13 |
| E | Transversal Externo Transverse OD | 1,00 | 10 | ±10 | 0,606 | 0,496 | 0,551 | 25,40 | 25,40 | 0,560 | 0,576 | 0,83 | Daniel Carcacha | 31/10/13 |
| F | Transversal Interno Transverse ID | 1,00 | 10 | ±10 | 0,606 | 0,496 | 0,551 | 25,40 | 24,50 | 0,521 | 0,537 | 0,83 | Daniel Carcacha | 31/10/13 |
| G | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±10 | 0,606 | 0,496 | 0,551 | 25,40 | 25,00 | 0,541 | 0,579 | 0,84 | Daniel Carcacha | 31/10/13 |
| H | Transversal Externo Transverse OD | 1,00 | 10 | ±10 | 0,606 | 0,496 | 0,551 | 25,40 | 25,40 | 0,550 | 0,511 | 0,83 | Daniel Carcacha | 31/10/13 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.
CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | | | | | | | | |
|--|--|---|--|-------|--|---------------------------------------|--|----------------------------|--|-----------------------------------|--|-------|--|
| Tubo patrón número Reference standard # | | Datos del Producto Product Information | | | | | | | | | | | |
| SS0267 | | Diámetro [mm] Diameter | | 73,02 | | Cliente Client | | SHELL EMI QUALIFICATION | | Ciclo Product | | 88047 | |
| | | Espesor [mm] Wall Thickness | | 5,51 | | Tratamiento Termico Heat Treatment | | SI | | Colada Heat | | 23622 | |
| | | Trazabilidad Traceability | | 0 | | | | | | Expediente Manufacturing Order | | | |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|------------------------------|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Oblicuo Derecho Externo | 1,00 | 10 | ±10 | 0,606 | 0,496 | 0,551 | 25,40 | 25,30 | 0,583 | 0,585 | 0,85 | Daniel Carcacha | 31/10/13 |
| J | Oblicuo Izquierdo Externo | 1,00 | 10 | ±10 | 0,606 | 0,496 | 0,551 | 25,40 | 25,30 | 0,563 | 0,553 | 0,84 | Daniel Carcacha | 31/10/13 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | | | | | | | | | | |
|----------|--|--|--|---------------|--|-----------------------------|--|--------------|--|-----|--|-----------------------|--|---------------------------|--|
| OT-PMANT | | | | Fecha Date | | 31/10/2013 10:04:58 a.m. | | Hoja Page | | 2/2 | | Documento Vigencia | | TAND-001-05 17/04/2006 | |
|----------|--|--|--|---------------|--|-----------------------------|--|--------------|--|-----|--|-----------------------|--|---------------------------|--|