

CERTIFICADO PATRON DE CND

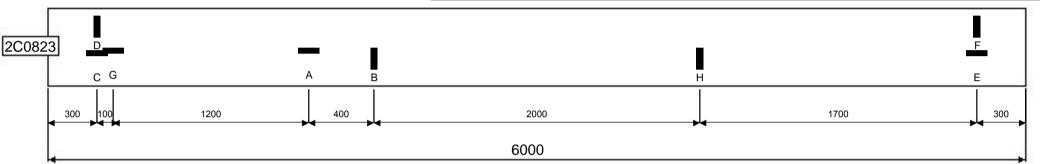
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

2C0823





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,868 | 0,642 | 0,755 | 50,80 | 50,20 | 0,848 | 0,850 | 0,84 | Agustin Torres | 18/03/19 |
| В | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,868 | 0,642 | 0,755 | 50,80 | 46,00 | 0,842 | 0,845 | 0,84 | Agustin Torres | 18/03/19 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 1,737 | 1,284 | 1,510 | 50,80 | 50,00 | 1,470 | 1,440 | 1,00 | Agustin Torres | 26/11/20 |
| D | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 1,737 | 1,284 | 1,510 | 50,80 | 49,00 | 1,447 | 1,500 | 1,00 | Agustin Torres | 26/11/20 |
| Е | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 1,737 | 1,284 | 1,510 | 50,80 | 50,00 | 1,447 | 1,475 | 1,00 | Agustin Torres | 26/11/20 |
| F | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 1,737 | 1,284 | 1,510 | 50,80 | 49,00 | 1,450 | 1,500 | 1,00 | Agustin Torres | 26/11/20 |
| G | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 1,737 | 1,284 | 1,510 | 50,80 | 50,00 | 1,500 | 1,470 | 1,00 | Agustin Torres | 26/11/20 |
| Н | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 1,737 | 1,284 | 1,510 | 50,80 | 49,00 | 1,422 | 1,447 | 1,00 | Agustin Torres | 26/11/20 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO

OT-PMANT Fecha 26/11/2020 Hoja 1/2 Documento TAND-001-05 Vigencia 17/04/2006



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| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|--------------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] Diameter | 219,1 | Cliente Client | CHEVRON AUSTRAL | Ciclo Product | 61927 | | | | |
| Espesor [mm] Wall Thickness | 15,1 | Tratamiento Termico | SI | Colada _{Heat} | 51574 | | | | |
| Trazabilidad Traceability | 3 | | | Expediente Manufacturing Order | 5/6805.02 | | | | |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

Calibre Pie de Rey Codigo:

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Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

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