

CERTIFICADO PATRON DE CND

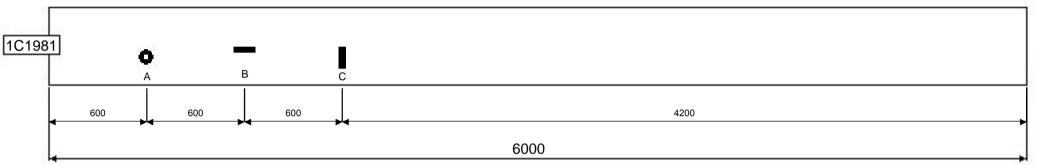
TEND

NDT Reference Standard Certificate



1C1981

| Datos del Producto Product Information | | | | | | | | | |
|--|------|---------------------------------------|-------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter | 33,4 | Cliente Client | ADCO/ABU DHABI | Ciclo Product | 84489 | | | | |
| Espesor [mm] Wall Thickness | 4,55 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 38371 | | | | |
| Trazabilidad Traceability | 242 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | | | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|-----|-------|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Agujero Pasante Drilled hole | 1,60 | - | - | - | - | - | - | - | - | - | 1,60 | Default Default | 30/05/11 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 7 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 48,00 | 0,331 | 0,338 | 0,83 | Default Default | 30/05/11 |
| С | Transversal Externo Transverse OD | 1,00 | 7 | ±15 | 0,345 | 0,255 | 0,300 | 50,00 | 23,00 | 0,342 | 0,330 | 0,80 | Default Default | 30/05/11 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2