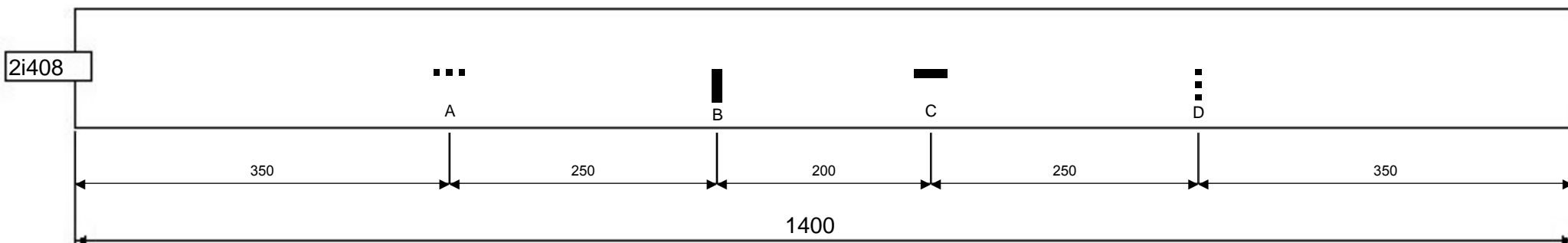


Tubo patrón número
Reference standard #

2i408

Datos del Producto Product Information

| | | | | |
|--------------------------------|------|---------------------------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 88,9 | Cliente Client | Ciclo Product | 24078 |
| Espesor [mm] Wall Thickness | 6,45 | Tratamiento Termico Heat Treatment | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-------------------------------|-------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,742 | 0,548 | 0,645 | 50,40 | 49,00 | 0,558 | 0,550 | 0,97 | Sebastian Monteros | 13/08/04 |
| B | Transversal Externo Transverse OD | 1,00 | 10 | ±15 | 0,742 | 0,548 | 0,645 | 50,40 | 48,00 | 0,710 | 0,730 | 0,93 | Sebastian Monteros | 13/08/04 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,742 | 0,548 | 0,645 | 50,40 | 49,00 | 0,717 | 0,735 | 0,97 | Sebastian Monteros | 13/08/04 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,742 | 0,548 | 0,645 | 50,40 | 43,00 | 0,607 | 0,584 | 0,95 | Sebastian Monteros | 13/08/04 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA NO

Notes:

- All dimensions in milimeters unless stated.
 - Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 13/08/2004 12:40:10 p.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|