

CERTIFICADO PATRON DE CND

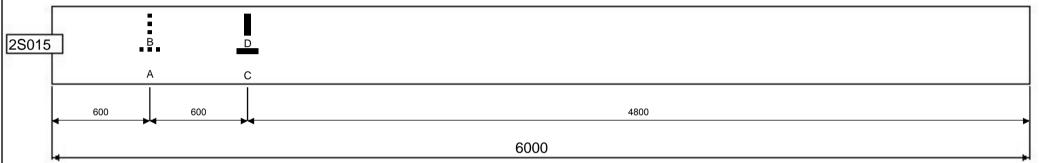
TEND

NDT Reference Standard Certificate



2S015

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------------------------|-------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 60,32 | Cliente Client | PRUEBA EN UTL3 | Ciclo Product | 88087 | | | | |
| Espesor [mm] Wall Thickness | 4,83 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 0 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| ι Δ | Longitudinal Interno Longitudinal ID | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 25,40 | 24,00 | 0,341 | 0,345 | 0,81 | Pablo Mazzeo | 21/03/15 |
| В | Transversal Interno Transverse ID | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 25,40 | 22,20 | 0,319 | 0,342 | 0,81 | Pablo Mazzeo | 21/03/15 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 25,40 | 24,00 | 0,336 | 0,343 | 0,81 | Pablo Mazzeo | 21/03/15 |
| D | Transversal Externo Transverse OD | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 25,40 | 23,50 | 0,339 | 0,345 | 0,81 | Pablo Mazzeo | 21/03/15 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES