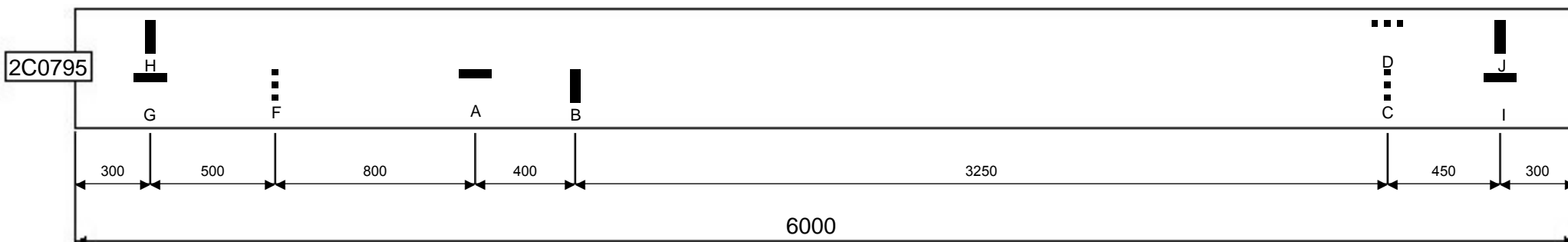


Tubo patrón número
Reference standard #

2C0795

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|-----------------------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 177,8 | Cliente Client | QATARGAS OPERATION | Ciclo Product | 82856 |
| Espesor [mm] Wall Thickness | 11,51 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 51024 |
| Trazabilidad Traceability | 104 | | | Expediente Manufacturing Order | 5/5304.30 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Externo longitudinal OD | 0,81 | 5 | ±15 | 0,662 | 0,489 | 0,576 | 50,20 | 50,20 | 0,645 | 0,628 | 0,81 | Carlos Aguilar | 10/09/18 |
| B | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,662 | 0,489 | 0,576 | 50,80 | 48,30 | 0,637 | 0,621 | 0,85 | Carlos Aguilar | 10/09/18 |
| C | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 1,324 | 0,978 | 1,151 | 50,80 | 43,70 | 1,319 | 1,306 | 0,85 | Carlos Aguilar | 11/09/18 |
| D | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 1,324 | 0,978 | 1,151 | 50,80 | 50,20 | 1,236 | 1,230 | 0,87 | Carlos Aguilar | 11/09/18 |
| E | Transversal Interno Transverse ID | - | - | - | - | - | - | - | - | - | - | - | N/A N/A | 11/11/20 |
| F | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,662 | 0,489 | 0,576 | 50,80 | 40,60 | 0,580 | 0,631 | 0,84 | Default Default | 21/08/19 |
| G | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,662 | 0,489 | 0,576 | 50,00 | 50,00 | 0,609 | 0,635 | 0,85 | Agustin Torres | 11/11/20 |
| H | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,662 | 0,489 | 0,576 | 50,00 | 44,50 | 0,603 | 0,610 | 0,85 | Agustin Torres | 11/11/20 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.
CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número
Reference standard #**2C0795****Datos del Producto**
Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|-----------------------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 177,8 | Cliente Client | QATARGAS OPERATION | Ciclo Product | 82856 |
| Espesor [mm] Wall Thickness | 11,51 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 51024 |
| Trazabilidad Traceability | 104 | | | Expediente Manufacturing Order | 5/5304.30 |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,662 | 0,489 | 0,576 | 50,00 | 50,00 | 0,605 | 0,608 | 0,85 | Agustin Torres | 11/11/20 |
| J | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,662 | 0,489 | 0,576 | 50,00 | 44,50 | 0,605 | 0,633 | 0,85 | Agustin Torres | 11/11/20 |

Instrumentos de Medicion Utilizados:**Comparador a cuchilla Codigo:****Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A****Calibre Pie de Rey Codigo:**

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES