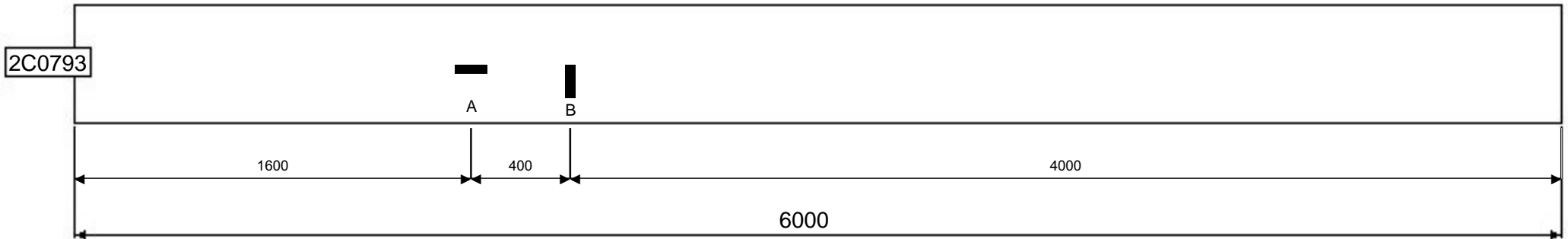


Tubo patrón número
Reference standard #

2C0793

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|-----------------------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 270,6 | Cliente Client | QATARGAS OPERATION | Ciclo Product | 2514 |
| Espesor [mm] Wall Thickness | 28,8 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 50587 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 0/9104.03 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-------------------------------|-------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Externo longitudinal OD | 0,50 | 5 | ±15 | 1,656 | 1,224 | 1,440 | 25,40 | 25,30 | 1,558 | 1,576 | 0,49 | Carlos Aguilar | 25/08/18 |
| B | Transversal Externo Transverse OD | 0,50 | 5 | ±15 | 1,656 | 1,224 | 1,440 | 25,40 | 25,10 | 1,498 | 1,510 | 0,47 | Carlos Aguilar | 25/08/18 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- All dimensions in milimeters unless stated.
 - Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 25/08/2018 09:02:43 a.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|