

CERTIFICADO PATRON DE CND

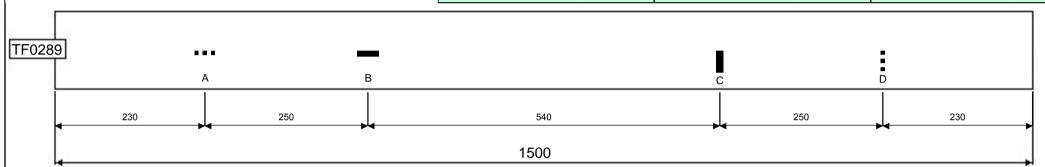
TEND

NDT Reference Standard Certificate



TF0289

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------|-----------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] | 95,25 | Cliente Client | WEATHERF ORD | Ciclo Product | 33178 | | | | |
| Espesor [mm] Wall Thickness | 9,53 | Tratamiento Termico | SI | Colada _{Heat} | 0 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/9050-26 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 0,60 | 8 | +6,25-0 | 0,851 | 0,801 | 0,801 | 25,00 | 24,10 | 0,754 | 0,758 | 0,43 | Daniel Carcacha | 06/06/08 |
| В | Longitudinal Externo longitudinal OD | 0,60 | 8 | +6,25-0 | 0,851 | 0,801 | 0,801 | 25,00 | 24,10 | 0,799 | 0,778 | 0,48 | Daniel Carcacha | 06/06/08 |
| С | Transversal Externo Transverse OD | 0,60 | 8 | +6,25-0 | 0,851 | 0,801 | 0,801 | 25,00 | 24,00 | 0,789 | 0,792 | 0,46 | Daniel Carcacha | 06/06/08 |
| D | Transversal Interno Transverse ID | 0,60 | 8 | +6,25-0 | 0,851 | 0,801 | 0,801 | 25,00 | 22,50 | 0,754 | 0,756 | 0,46 | Daniel Carcacha | 06/06/08 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES