

## CERTIFICADO PATRON DE CND

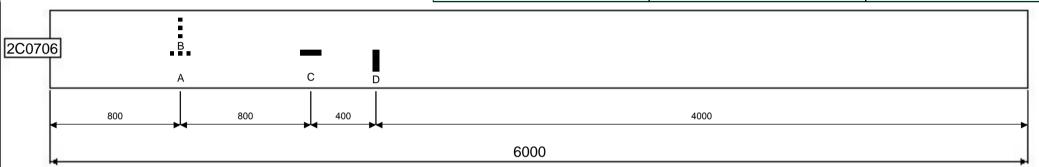
**TEND** 

NDT Reference Standard Certificate



2C0706

| Datos del Producto Product Information |      |                                       |                   |                                   |       |  |  |  |  |
|--|------|---------------------------------------|-------------------|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter                 | 127  | Cliente<br>Client                     | CONSORCIO<br>GOB. | Ciclo<br>Product                  | 81934 |  |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 7,52 | Tratamiento Termico<br>Heat Treatment | SI                | Colada<br><sub>Heat</sub>         | 74282 |  |  |  |  |
| Trazabilidad<br>Traceability           | 0    |                                       |                   | Expediente<br>Manufacturing Order |       |  |  |  |  |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| ·                    |   |  |                                     |                                |   |   |  |  |                            |                                   |                                   |                                      |                            |               |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
| ι Δ                  | Longitudinal Interno<br>Longitudinal ID | 1,00   | 10                                  | ±15                            | 0,865                                   | 0,639                                   | 0,752                                    | 50,80                                    | 49,00                      | 0,863                             | 0,860                             | 0,83                                 | Agustin Torres             | 01/06/16      |
| В                    | Transversal Interno Transverse ID       | 1,00   | 10                                  | ±15                            | 0,865                                   | 0,639                                   | 0,752                                    | 50,80                                    | 40,00                      | 0,789                             | 0,838                             | 0,86                                 | Agustin Torres             | 01/06/16      |
| C                    | Longitudinal Externo longitudinal OD    | 1,00   | 10                                  | ±15                            | 0,865                                   | 0,639                                   | 0,752                                    | 50,80                                    | 49,00                      | 0,859                             | 0,848                             | 0,84                                 | Agustin Torres             | 01/06/16      |
| D                    | Transversal Externo Transverse OD       | 1,00   | 10                                  | ±15                            | 0,865                                   | 0,639                                   | 0,752                                    | 50,80                                    | 46,00                      | 0,831                             | 0,839                             | 0,84                                 | Agustin Torres             | 01/06/16      |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

## Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES