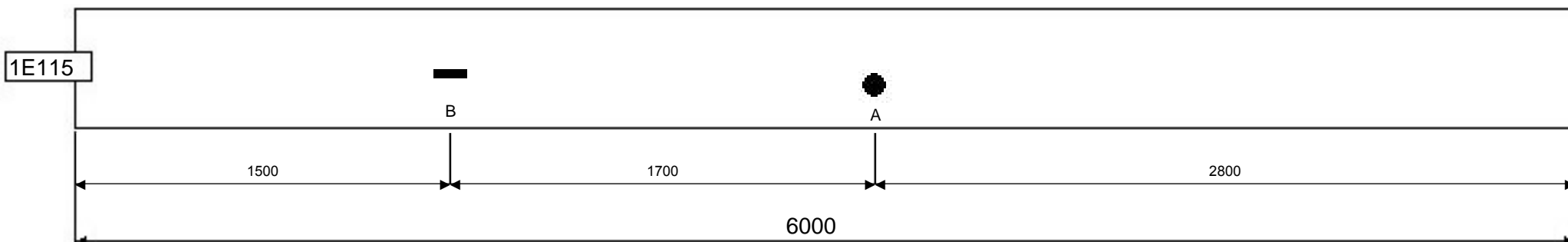


Tubo patrón número  
Reference standard #

**1E115**

### Datos del Producto Product Information

|                                |       |                                       |                                   |                |       |
|--------------------------------|-------|---------------------------------------|-----------------------------------|----------------|-------|
| Diametro [mm]<br>Diameter      | 69,09 | Cliente<br>Client                     | Ciclo<br>Product                  | 27794          |       |
| Espesor [mm]<br>Wall Thickness | 9,78  | Tratamiento Termico<br>Heat Treatment | SI                                | Colada<br>Heat | 35569 |
| Trazabilidad<br>Traceability   | 0     |                                       | Expediente<br>Manufacturing Order |                |       |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima [mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A                    | Circular de ecualización<br>Externo     | 1,00   | 10                                  | ±15                            | 1,125                                   | 0,831                                   | 0,978                                    | -                                     | -                          | 0,863                             | 0,905                             | 0,87                                 | Sebastian Monteros         | 18/12/06      |
| B                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 10                                  | ±15                            | 1,125                                   | 0,831                                   | 0,978                                    | 150,00                                | 19,00                      | 0,964                             | 0,867                             | 0,52                                 | Sebastian Monteros         | 18/12/06      |

### Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E   Codigo: 90012410

#### Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

#### Notes:

- 1.-All dimensions in milimeters unless stated.
  - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES