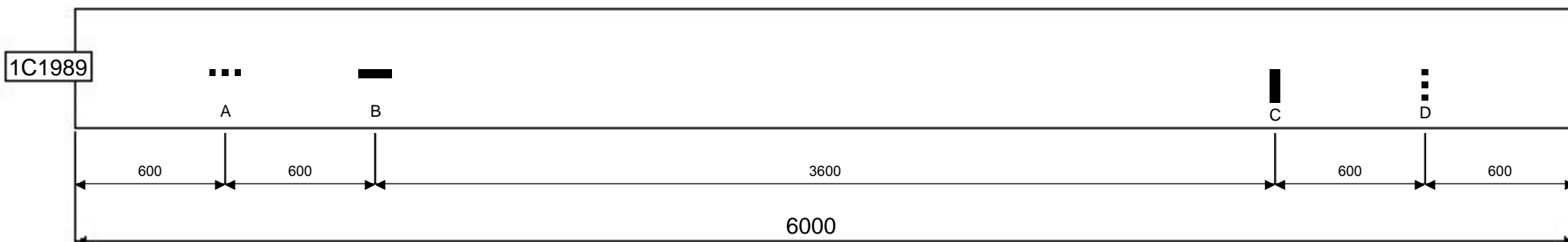


Tubo patrón número
Reference standard #

1C1989

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|-------------------|-----------------------------------|---------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | ADCO ABU DHABI | Ciclo Product | 60139 |
| Espesor [mm] Wall Thickness | 5 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 36724 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5056614 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-------------------------------|-------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 10 | ±15 | 0,575 | 0,425 | 0,500 | 50,80 | 46,70 | 0,467 | 0,483 | 0,85 | Dante Antunez | 10/05/10 |
| B | Longitudinal Externo longitudinal OD | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 45,70 | 0,313 | 0,315 | 0,85 | Dante Antunez | 10/05/10 |
| C | Transversal Externo Transverse OD | 1,00 | 6 | ±15 | 0,345 | 0,255 | 0,300 | 50,80 | 41,40 | 0,318 | 0,314 | 0,85 | Dante Antunez | 10/05/10 |
| D | Transversal Interno Transverse ID | 1,00 | 10 | ±15 | 0,575 | 0,425 | 0,500 | 50,80 | 41,00 | 0,552 | 0,565 | 0,86 | Daniel Carcacha | 12/05/10 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- All dimensions in milimeters unless stated.
- Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 12/05/2010 07:21:43 a.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|