

CERTIFICADO PATRON DE CND

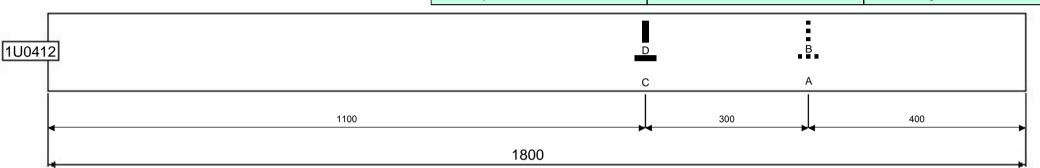
TEND

NDT Reference Standard Certificate



1U0412

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------------------------|--------------------|-----------------------------------|-----------|--|--|--|--|
| Diametro [mm] Diameter | 82,5 | Cliente Client | REUMANN E HIJOS | Ciclo Product | 20655 | | | | |
| Espesor [mm] Wall Thickness | 15,85 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 36644 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/2108.01 | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,911 | 0,674 | 0,793 | 50,00 | 48,40 | 0,910 | 0,908 | 0,88 | Daniel Carcacha | 09/02/10 |
| В | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,911 | 0,674 | 0,793 | 50,00 | 31,70 | 0,804 | 0,861 | 0,87 | Daniel Carcacha | 09/02/10 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,911 | 0,674 | 0,793 | 50,00 | 49,90 | 0,828 | 0,820 | 0,84 | Daniel Carcacha | 09/02/10 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,911 | 0,674 | 0,793 | 50,00 | 38,60 | 0,853 | 0,849 | 0,84 | Daniel Carcacha | 09/02/10 |

Instrumentos de Medicion Utilizados:

Calibre Pie de Rey Codigo:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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