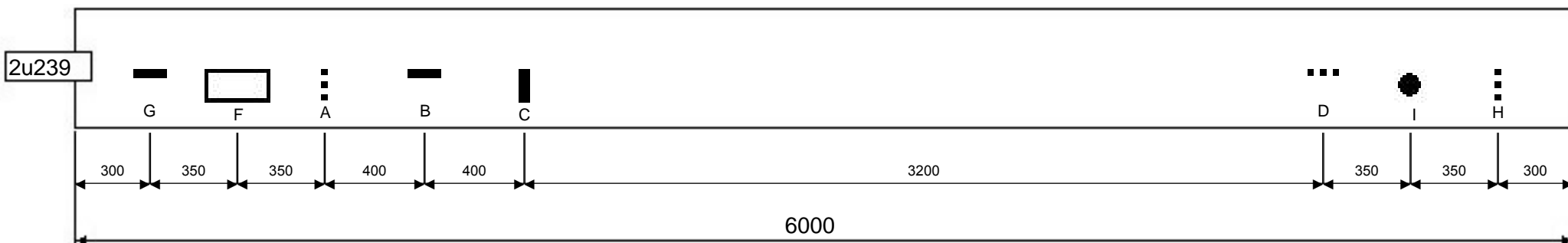


Tubo patrón número
Reference standard #

2u239

Datos del Producto Product Information

| | | | | |
|--------------------------------|-------|---------------------------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 273,1 | Cliente Client | Ciclo Product | 73430 |
| Espesor [mm] Wall Thickness | 6,4 | Tratamiento Termico Heat Treatment | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Transversal Interno Transverse ID | 1,00 | 13 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 45,00 | 0,852 | 0,904 | 0,98 | Sebastian Monteros | 27/05/04 |
| B | Longitudinal Externo longitudinal OD | 1,00 | 13 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 49,10 | 0,904 | 0,899 | 0,95 | Sebastian Monteros | 27/05/04 |
| C | Transversal Externo Transverse OD | 1,00 | 13 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 47,00 | 0,911 | 0,913 | 0,95 | Sebastian Monteros | 27/05/04 |
| D | Longitudinal Interno Longitudinal ID | 1,00 | 13 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 49,50 | 0,910 | 0,909 | 0,98 | Sebastian Monteros | 27/05/04 |
| E | Agujero Fondo Plano Flat bottom hole | - | - | - | - | - | - | - | - | - | - | - | Sebastian Monteros | 27/05/04 |
| F | Chavetero Grove | 1,00 | 50 | ±15 | 3,680 | 2,720 | 3,200 | 10,00 | 9,80 | 3,500 | 3,500 | 9,70 | Sebastian Monteros | 27/05/04 |
| G | Longitudinal Externo longitudinal OD | 1,00 | 13 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 49,00 | 0,895 | 0,901 | 0,95 | Sebastian Monteros | 27/05/04 |
| H | Transversal Interno Transverse ID | 1,00 | 13 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 44,00 | 0,912 | 0,912 | 0,94 | Sebastian Monteros | 27/05/04 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
CERTIFICADO CON REPLICA NO

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.
CERTIFIED WITH PLASTIC REPLICA NO

Tubo patrón número
Reference standard #**2u239****Datos del Producto**
Product Information

| | | | | |
|--------------------------------|-------|---------------------------------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 273,1 | Cliente Client | Ciclo Product | 73430 |
| Espesor [mm] Wall Thickness | 6,4 | Tratamiento Termico Heat Treatment | Colada Heat | 0 |
| Trazabilidad Traceability | 0 | | Expediente Manufacturing Order | |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Agujero Fondo Plano Flat bottom hole | 6,35 | 50 | ±15 | 3,680 | 2,720 | 3,200 | - | - | 3,600 | - | 6,10 | Sebastian Monteros | 27/05/04 |

Instrumentos de Medicion Utilizados:**Proyector de Perfiles Mitutoyo PJ300 Codigo: 302-916E**

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO