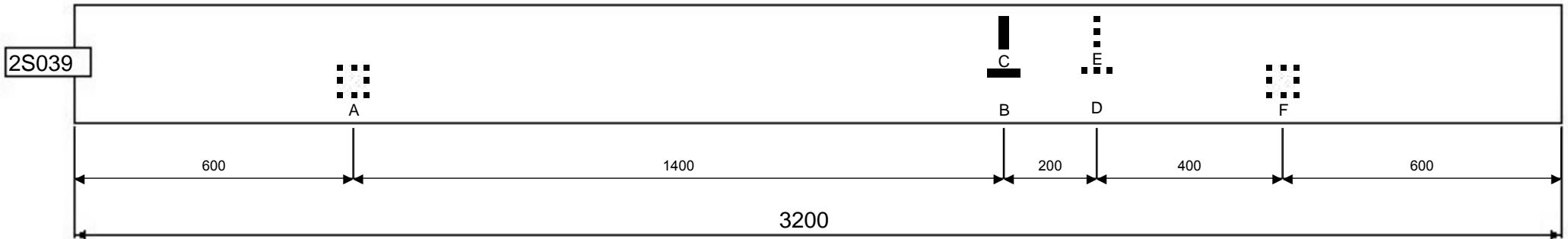


Tubo patrón número
Reference standard #

2S039

Datos del Producto Product Information

| | | | | | |
|--------------------------------|--------|---------------------------------------|---------------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 244,48 | Cliente Client | DRAGON OIL | Ciclo Product | 82655 |
| Espesor [mm] Wall Thickness | 13,84 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 87527 |
| Trazabilidad Traceability | 88 | | | Expediente Manufacturing Order | 5/4104.07 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Reduccion de espesor interno | 23,00 | 13 | ±0 | 1,730 | 1,730 | 1,730 | 46,00 | 46,00 | - | - | 23,00 | Agustin Torres | 20/04/18 |
| B | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,796 | 0,588 | 0,692 | 50,80 | 50,80 | 0,753 | 0,757 | 0,84 | Agustin Torres | 20/04/18 |
| C | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,796 | 0,588 | 0,692 | 50,80 | 44,50 | 0,735 | 0,752 | 0,84 | Agustin Torres | 20/04/18 |
| D | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,796 | 0,588 | 0,692 | 50,00 | 50,00 | 0,719 | 0,765 | 0,84 | Agustin Torres | 20/04/18 |
| E | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,796 | 0,588 | 0,692 | 50,80 | 46,00 | 0,779 | 0,764 | 0,84 | Agustin Torres | 20/04/18 |
| F | Reduccion de espesor interno | 25,40 | 7 | ±0 | 0,969 | 0,969 | 0,969 | 50,80 | 46,00 | - | - | 22,00 | Default Default | 20/04/18 |

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número
Reference standard #**2S039****Datos del Producto**
Product Information

| | | | | | |
|--------------------------------|--------|---------------------------------------|---------------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 244,48 | Cliente Client | DRAGON OIL | Ciclo Product | 82655 |
| Espesor [mm] Wall Thickness | 13,84 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 87527 |
| Trazabilidad Traceability | 88 | | | Expediente Manufacturing Order | 5/4104.07 |

Instrumentos de Medicion Utilizados:**Proyector de Perfiles Mitutoyo PJ300 Codigo: 302-916E**

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI**

Notes:

- 1.-All dimensions in millimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES**