

Tubo patrón número

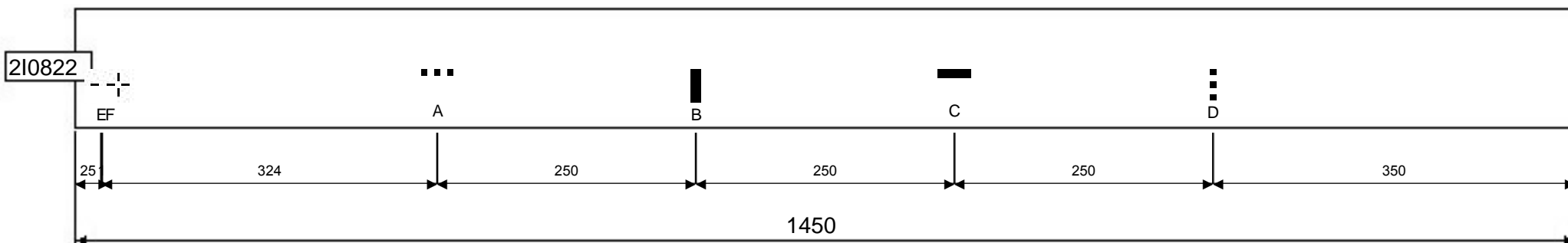
Reference standard #

**210822**

### Datos del Producto

Product Information

|                                |      |                                       |         |                                   |           |
|--------------------------------|------|---------------------------------------|---------|-----------------------------------|-----------|
| Diametro [mm]<br>Diameter      | 127  | Cliente<br>Client                     | Chevron | Ciclo<br>Product                  | 20863     |
| Espesor [mm]<br>Wall Thickness | 25,4 | Tratamiento Termico<br>Heat Treatment | SI      | Colada<br>Heat                    | 69978     |
| Trazabilidad<br>Traceability   | 0    |                                       |         | Expediente<br>Manufacturing Order | 5/3062.03 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type              | Ancho / Diam<br>Max [mm]<br>Max Width /<br>Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima<br>[mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal<br>[mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundidad A [mm]<br>Depth A | Profundidad B [mm]<br>Depth B | Ancho / Diam<br>Width / Diam | Espesor<br>Remanente<br>[mm]<br>Thickness | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|--|---|-------------------------------------|--------------------------------|--|---|---|--|----------------------------|-------------------------------|-------------------------------|------------------------------|---|----------------------------|---------------|
| A                    | Longitudinal Interno<br>Longitudinal ID  | 1,00  | 5                                   | ±15                            | 1,461                                      | 1,080                                   | 1,270                                       | 50,80                                    | 47,00                      | 1,385                         | 1,378                         | 0,85                         | -   | Daniel Carcacha            | 10/05/10      |
| B                    | Transversal Externo<br>Transverse OD     | 1,00  | 5                                   | ±15                            | 1,461                                      | 1,080                                   | 1,270                                       | 50,80                                    | 41,70                      | 1,410                         | 1,406                         | 0,85                         | -   | Daniel Carcacha            | 10/05/10      |
| C                    | Longitudinal Externo<br>Longitudinal OD  | 1,00  | 5                                   | ±15                            | 1,461                                      | 1,080                                   | 1,270                                       | 50,80                                    | 46,00                      | 1,413                         | 1,417                         | 0,85                         | -   | Daniel Carcacha            | 10/05/10      |
| D                    | Transversal Interno<br>Transverse ID     | 1,00  | 5                                   | ±15                            | 1,461                                      | 1,080                                   | 1,270                                       | 50,80                                    | 38,20                      | 1,386                         | 1,379                         | 0,84                         | -   | Dante Antunez              | 10/05/10      |
| E                    | Punto de Espesor<br>Wall thickness point | -   | -                                   | -                              | -  | -                                       | -   | -  | -                          | -                             | -                             | -                            | 25,62                                     | Dante Antunez              | 10/05/10      |
| F                    | Punto de Espesor<br>Wall thickness point | -   | -                                   | -                              | -  | -                                       | -   | -  | -                          | -                             | -                             | -                            | 26,60                                     | Dante Antunez              | 10/05/10      |

#### Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

#### Notes:

- All dimensions in milimeters unless stated.
- Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

OT-PMANT

Fecha  
Date

10/05/2010  
04:51:00 p.m.

Hoja  
Page

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Documento  
Vigencia

TAND-001-05  
17/04/2006

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**Instrumentos de Medicion Utilizados:****Calibre Pie de Rey   Codigo:****Proyector de Perfiles Mitutoyo PJ-A3000   Codigo: 302-711A**

## Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in millimeters unless stated.
  - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES