

Tubo patrón número

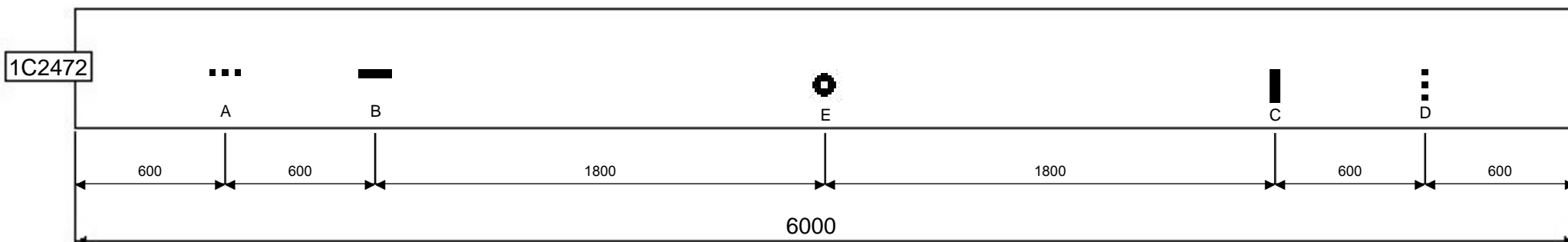
Reference standard #

**1C2472**

### Datos del Producto

Product Information

|                                |       |                                       |             |                                   |         |
|--------------------------------|-------|---------------------------------------|-------------|-----------------------------------|---------|
| Diametro [mm]<br>Diameter      | 88,9  | Cliente<br>Client                     | OIL (INDIA) | Ciclo<br>Product                  | 88479   |
| Espesor [mm]<br>Wall Thickness | 12,09 | Tratamiento Termico<br>Heat Treatment | NO          | Colada<br>Heat                    | 25981   |
| Trazabilidad<br>Traceability   | 0     |                                       |             | Expediente<br>Manufacturing Order | 5210401 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima [mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundidad A [mm]<br>Depth A | Profundidad B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-------------------------------|-------------------------------|--------------------------------------|----------------------------|---------------|
| A                    | Longitudinal Interno<br>Longitudinal ID | 0,86   | 10                                  | ±15                            | 1,390                                   | 1,028                                   | 1,209                                    | 47,80                                 | 47,80                      | 1,223                         | 1,198                         | 0,86                                 | Agustin Torres             | 29/10/12      |
| B                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 5                                   | ±15                            | 0,695                                   | 0,514                                   | 0,605                                    | 50,80                                 | 48,00                      | 0,659                         | 0,655                         | 0,94                                 | Agustin Torres             | 29/10/12      |
| C                    | Transversal Externo<br>Transverse OD    | 1,00   | 5                                   | ±15                            | 0,695                                   | 0,514                                   | 0,605                                    | 50,80                                 | 44,40                      | 0,684                         | 0,690                         | 0,84                                 | Agustin Torres             | 29/10/12      |
| D                    | Transversal Interno<br>Transverse ID    | 1,00   | 5                                   | ±15                            | 0,695                                   | 0,514                                   | 0,605                                    | 50,80                                 | 25,00                      | 0,627                         | 0,642                         | 0,85                                 | Agustin Torres             | 29/10/12      |
| E                    | Agujero Pasante<br>Drilled hole         | 2,20   | -                                   | -                              | -                                       | -                                       | -  | -                                     | -                          | -                             | -                             | 2,20                                 | Default Default            | 30/10/12      |

#### Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.  
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.  
CERTIFICADO CON REPLICA SI

#### Notes:

1.-All dimensions in milimeters unless stated.  
2.-Minimum notch nominal depth 0.3 mm.  
CERTIFIED WITH PLASTIC REPLICA YES

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**Instrumentos de Medicion Utilizados:****Proyector de Perfiles Mitutoyo PJ-A3000     Codigo: 302-711A****Calibre Pie de Rey     Codigo:**

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