

CERTIFICADO PATRON DE CND

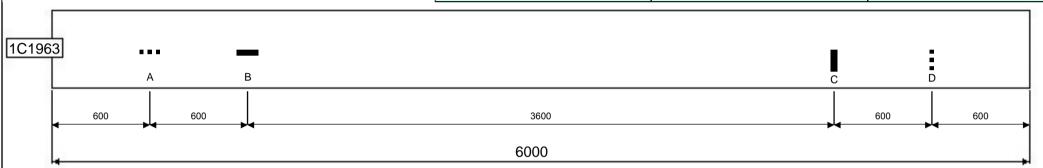
TEND

NDT Reference Standard Certificate



1C1963

| Datos del Producto Product Information | | | | | | | | |
|--|-------|---------------------|------|-----------------------------------|-------|--|--|--|
| Diametro [mm] Diameter | 114,3 | Cliente Client | DEMO | Ciclo Product | 87936 | | | |
| Espesor [mm] Wall Thickness | 8,56 | Tratamiento Termico | DEMO | Colada _{Heat} | 38115 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | DEMO | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 0,492 | 0,364 | 0,428 | 50,80 | 45,60 | 0,485 | 0,489 | 0,86 | Dante Antunez | 07/05/10 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,492 | 0,364 | 0,428 | 50,80 | 45,60 | 0,459 | 0,456 | 0,84 | Dante Antunez | 07/05/10 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,492 | 0,364 | 0,428 | 50,80 | 41,60 | 0,429 | 0,474 | 0,84 | Dante Antunez | 07/05/10 |
| D | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,492 | 0,364 | 0,428 | 50,80 | 38,00 | 0,492 | 0,449 | 0,85 | Dante Antunez | 07/05/10 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES