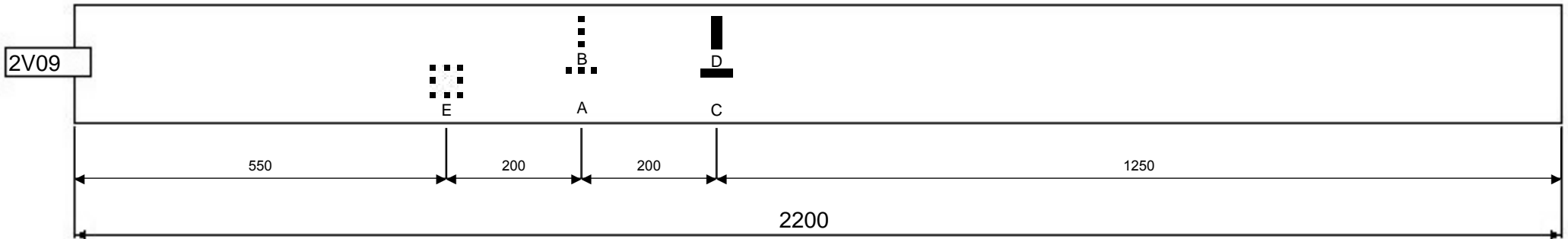


Tubo patrón número  
Reference standard #

**2V09**

### Datos del Producto Product Information

|                                |     |                                       |                   |                                   |           |
|--------------------------------|-----|---------------------------------------|-------------------|-----------------------------------|-----------|
| Diametro [mm]<br>Diameter      | 273 | Cliente<br>Client                     | Kioshi<br>compres | Ciclo<br>Product                  | 23004     |
| Espesor [mm]<br>Wall Thickness | 8   | Tratamiento Termico<br>Heat Treatment | NO                | Colada<br>Heat                    | 56913     |
| Trazabilidad<br>Traceability   | 0   |                                       |                   | Expediente<br>Manufacturing Order | 5/0851-02 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type             | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima [mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundidad A [mm]<br>Depth A | Profundidad B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-------------------------------|-------------------------------|--------------------------------------|----------------------------|---------------|
| A                    | Longitudinal Interno<br>Longitudinal ID | 1,00   | 5                                   | ±15                            | 0,460                                   | 0,340                                   | 0,400                                    | 50,80                                 | 48,00                      | 0,426                         | 0,425                         | 0,83                                 | Dante Antunez              | 02/09/19      |
| B                    | Transversal Interno<br>Transverse ID    | 1,00   | 5                                   | ±15                            | 0,460                                   | 0,340                                   | 0,400                                    | 50,00                                 | 40,20                      | 0,442                         | 0,426                         | 0,81                                 | Dante Antunez              | 09/06/08      |
| C                    | Longitudinal Externo<br>longitudinal OD | 1,00   | 5                                   | ±15                            | 0,460                                   | 0,340                                   | 0,400                                    | 50,00                                 | 47,00                      | 0,458                         | 0,451                         | 0,83                                 | Dante Antunez              | 09/06/08      |
| D                    | Transversal Externo<br>Transverse OD    | 1,00   | 5                                   | ±15                            | 0,460                                   | 0,340                                   | 0,400                                    | 50,00                                 | 47,00                      | 0,457                         | 0,458                         | 0,85                                 | Dante Antunez              | 09/06/08      |
| E                    | Reduccion de espesor<br>interno         | 25,40  | 13                                  | ±0                             | 1,000                                   | 1,000                                   | 1,000                                    | 50,80                                 | 48,00                      | -                             | -                             | 23,00                                | Agustin Torres             | 03/09/19      |

### Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

#### Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
  - Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

#### Notes:

- All dimensions in milimeters unless stated.
  - Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

|          |               |                             |              |     |                       |                           |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha<br>Date | 03/09/2019<br>10:05:10 a.m. | Hoja<br>Page | 1/2 | Documento<br>Vigencia | TAND-001-05<br>17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|