

CERTIFICADO PATRON DE CND

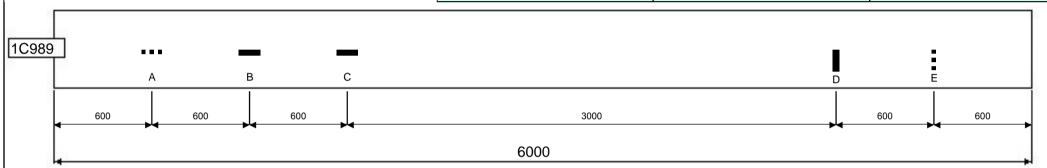
TEND

NDT Reference Standard Certificate



1C989

| Datos del Producto Product Information | | | | | | | | |
|--|-------|------------------------------------|----|-----------------------------------|-------|--|--|--|
| Diametro [mm] | 139,7 | Cliente Client | | Ciclo Product | 29303 | | | |
| Espesor [mm] Wall Thickness | 6,2 | Tratamiento Termico Heat Treatment | NO | Colada _{Heat} | 38275 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Interno Longitudinal ID | 1,00 | 8 | ±15 | 0,570 | 0,422 | 0,496 | 38,00 | 38,00 | 0,566 | 0,568 | 0,98 | Sebastian Monteros | 10/11/06 |
| | Longitudinal Externo longitudinal OD | 1,00 | 10 | ±15 | 0,713 | 0,527 | 0,620 | 38,00 | 38,00 | 0,699 | 0,708 | 0,98 | Sebastian Monteros | 10/11/06 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,357 | 0,264 | 0,310 | 38,00 | 38,00 | 0,348 | 0,357 | 0,98 | Sebastian Monteros | 10/11/06 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,357 | 0,264 | 0,310 | 38,00 | 38,00 | 0,352 | 0,355 | 0,98 | Sebastian Monteros | 10/11/06 |
| E | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 0,357 | 0,264 | 0,310 | 38,00 | 38,00 | 0,322 | 0,357 | 0,98 | Sebastian Monteros | 10/11/06 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Nikon V-16E Codigo: 90012410

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2