

## CERTIFICADO PATRON DE CND

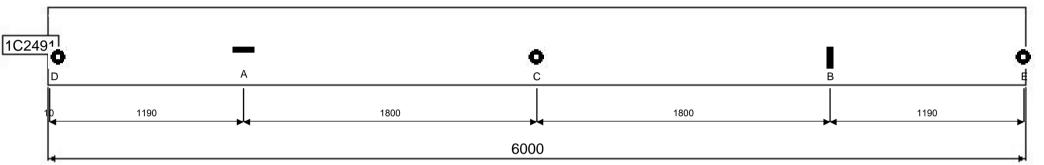
**TEND** 

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C2491





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type          | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Externo longitudinal OD | 1,00   | 5                                   | ±15                            | 0,821                                   | 0,606                                   | 0,714                                    | 50,80                                    | 48,00                      | 0,774                             | 0,782                             | 0,94                                 | Pablo Mazzeo               | 21/02/13      |
| В                    | Transversal Externo Transverse OD    | 1,00   | 5                                   | ±15                            | 0,821                                   | 0,606                                   | 0,714                                    | 50,80                                    | 39,00                      | 0,770                             | 0,781                             | 0,94                                 | Pablo Mazzeo               | 21/02/13      |
| С                    | Agujero Pasante<br>Drilled hole      | 3,20   | -                                   | -                              | -                                       | -                                       | -  | -  | -                          | -                                 | -                                 | 3,20                                 | Agustin Torres             | 21/02/13      |
| D                    | Agujero Pasante<br>Drilled hole      | 1,60   | -                                   | -                              | -                                       | -                                       | -  | -  | -                          | -                                 | -                                 | 1,60                                 | Dante Antunez              | 21/02/13      |
| E                    | Agujero Pasante<br>Drilled hole      | 1,60   | -                                   | -                              | -                                       | -                                       | -  | -  | -                          | -                                 | -                                 | 1,60                                 | Agustin Torres             | 21/02/13      |

## Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

1/2



## CERTIFICADO PATRON DE CND

**TEND** 

NDT Reference Standard Certificate

Tubo patrón número Reference standard #

1C2491

| Datos del Producto Product Information |       |                     |                  |                                   |         |  |  |  |  |
|--|-------|---------------------|------------------|-----------------------------------|---------|--|--|--|--|
| Diametro [mm] Diameter                 | 127   | Cliente<br>Client   | SMITH<br>INT.BRA | Ciclo<br>Product                  | 80626   |  |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 14,27 | Tratamiento Termico | SI               | Colada<br><sub>Heat</sub>         | 27549   |  |  |  |  |
| Trazabilidad<br>Traceability           | 2692  |                     |                  | Expediente<br>Manufacturing Order | 5389501 |  |  |  |  |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES