

CERTIFICADO PATRON DE CND

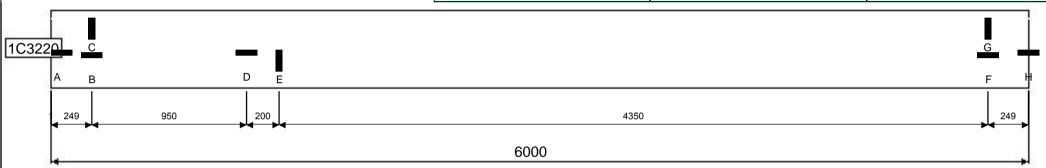
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C3220

| Datos del Producto Product Information | | | | | | | | |
|--|------|---------------------|----------|-----------------------------------|---------|--|--|--|
| Diametro [mm] | 73 | Cliente Client | Provemet | Ciclo Product | 22503 | | | |
| Espesor [mm] Wall Thickness | 4,25 | Tratamiento Termico | NO | Colada _{Heat} | 64118 | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5263101 | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 1,00 | 12 | ±15 | 0,577 | 0,426 | 0,502 | 50,00 | 50,00 | 0,508 | 0,430 | 1,00 | Sebastian Monteros | 26/11/20 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 12 | ±15 | 0,577 | 0,426 | 0,502 | 50,00 | 50,00 | 0,430 | 0,435 | 1,00 | Sebastian Monteros | 26/11/20 |
| С | Transversal Externo Transverse OD | 1,00 | 12 | ±15 | 0,577 | 0,426 | 0,502 | 50,00 | 45,00 | 0,508 | 0,510 | 1,00 | Sebastian Monteros | 26/11/20 |
| D | Longitudinal Externo longitudinal OD | 1,00 | 12 | ±15 | 0,577 | 0,426 | 0,502 | 50,00 | 50,00 | 0,485 | 0,460 | 1,00 | Sebastian Monteros | 26/11/20 |
| Е | Transversal Externo Transverse OD | 1,00 | 12 | ±15 | 0,577 | 0,426 | 0,502 | 50,00 | 45,00 | 0,460 | 0,435 | 1,00 | Sebastian Monteros | 26/11/20 |
| F | Longitudinal Externo longitudinal OD | 1,00 | 12 | ±15 | 0,577 | 0,426 | 0,502 | 50,00 | 50,00 | 0,510 | 0,535 | 1,00 | Sebastian Monteros | 26/11/20 |
| G | Transversal Externo Transverse OD | 1,00 | 12 | ±15 | 0,577 | 0,426 | 0,502 | 50,00 | 45,00 | 0,539 | 0,510 | 1,00 | Sebastian Monteros | 26/11/20 |
| Н | Longitudinal Externo longitudinal OD | 1,00 | 12 | ±15 | 0,577 | 0,426 | 0,502 | 50,00 | 50,00 | 0,510 | 0,460 | 1,00 | Sebastian Monteros | 26/11/20 |

Notas

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA NO

OT-PMANT Fecha 26/11/2020 Hoja 1/2 Documento TAND-001-05 Vigencia 17/04/2006



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| Datos del Producto Product Information | | | | | | | |
|--|------|---------------------|----------|-----------------------------------|---------|--|--|
| Diametro [mm] Diameter | 73 | Cliente Client | Provemet | Ciclo Product | 22503 | | |
| Espesor [mm] Wall Thickness | 4,25 | Tratamiento Termico | NO | Colada _{Heat} | 64118 | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5263101 | | |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

Calibre Pie de Rey Codigo:

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Notes:

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