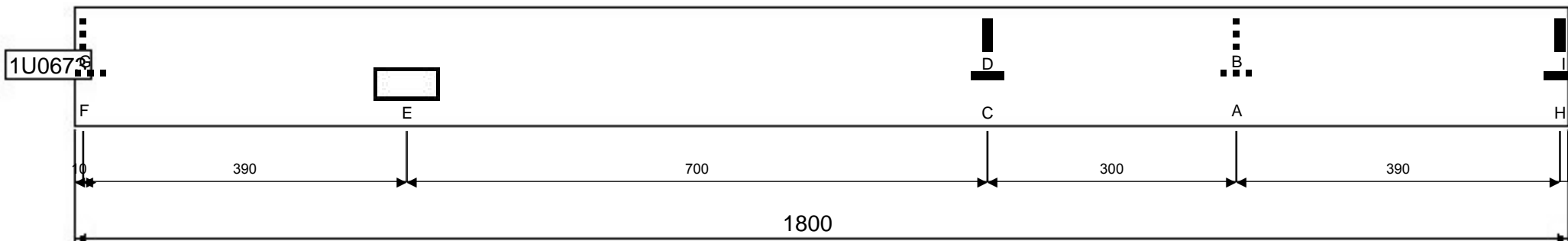


Tubo patrón número
Reference standard #

1U0673

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|---------------|-----------------------------------|---------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | Total Austral | Ciclo Product | 62439 |
| Espesor [mm] Wall Thickness | 4,8 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 32170 |
| Trazabilidad Traceability | 103 | | | Expediente Manufacturing Order | 5146401 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 6 | ±15 | 0,348 | 0,257 | 0,302 | 30,00 | 29,00 | 0,325 | 0,338 | 0,82 | Pablo Mazzeo | 08/02/14 |
| B | Transversal Interno Transverse ID | 1,00 | 6 | ±15 | 0,348 | 0,257 | 0,302 | 30,00 | 29,50 | 0,326 | 0,337 | 0,82 | Pablo Mazzeo | 08/02/14 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 6 | ±15 | 0,348 | 0,257 | 0,302 | 30,00 | 29,00 | 0,333 | 0,345 | 0,82 | Pablo Mazzeo | 07/02/14 |
| D | Transversal Externo Transverse OD | 1,00 | 6 | ±15 | 0,348 | 0,257 | 0,302 | 30,00 | 29,50 | 0,341 | 0,344 | 0,82 | Pablo Mazzeo | 07/02/14 |
| E | Chavetero Grove | 6,00 | 50 | +15-0 | 2,760 | 2,400 | 2,400 | 15,00 | 15,00 | 2,300 | 2,300 | 5,00 | Pablo Mazzeo | 08/02/14 |
| F | Longitudinal Interno Longitudinal ID | 1,00 | 6 | ±15 | 0,348 | 0,257 | 0,302 | 30,00 | 29,00 | 0,328 | 0,339 | 0,82 | Pablo Mazzeo | 08/02/14 |
| G | Transversal Interno Transverse ID | 1,00 | 6 | ±15 | 0,348 | 0,257 | 0,302 | 30,00 | 29,50 | 0,329 | 0,343 | 0,82 | Pablo Mazzeo | 08/02/14 |
| H | Longitudinal Externo longitudinal OD | 1,00 | 6 | ±15 | 0,348 | 0,257 | 0,302 | 30,00 | 29,00 | 0,330 | 0,339 | 0,82 | Pablo Mazzeo | 07/02/14 |

Notas:

1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.
2.-Minimum notch nominal depth 0.3 mm.
CERTIFIED WITH PLASTIC REPLICA YES

Tubo patrón número
Reference standard #**1U0673****Datos del Producto**
Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|---------------|-----------------------------------|---------|
| Diametro [mm] Diameter | 114,3 | Cliente Client | Total Austral | Ciclo Product | 62439 |
| Espesor [mm] Wall Thickness | 4,8 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 32170 |
| Trazabilidad Traceability | 103 | | | Expediente Manufacturing Order | 5146401 |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Transversal Externo Transverse OD | 1,00 | 6 | ±15 | 0,348 | 0,257 | 0,302 | 30,00 | 29,50 | 0,329 | 0,337 | 0,82 | Pablo Mazzeo | 07/02/14 |

Instrumentos de Medicion Utilizados:**Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A****Calibre Pie de Rey Codigo:**

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES