

CERTIFICADO PATRON DE CND

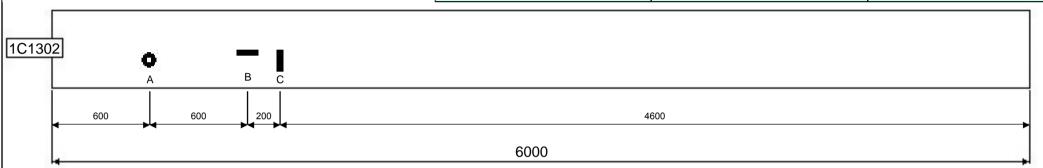
TEND

NDT Reference Standard Certificate

Tubo patrón número
Reference standard #

1C1302

| Datos del Producto Product Information | | | | | | | | | |
|--|-------|---------------------------------------|----|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] | 101,6 | Cliente Client | | Ciclo Product | 8085 | | | | |
| Espesor [mm] Wall Thickness | 16,75 | Tratamiento Termico Heat Treatment | SI | Colada _{Heat} | 45475 | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | | | | | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|-----|---|---|--|--|----------------------------|-----------------------------------|-------|--------------------------------------|----------------------------|---------------|
| ι Δ | Agujero Pasante Drilled hole | 2,20 | - | - | - | - | - | - | - | - | - | 2,20 | Sebastian Monteros | 31/10/06 |
| В | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,963 | 0,712 | 0,838 | 50,00 | 49,00 | 0,954 | 0,931 | 0,99 | Sebastian Monteros | 31/10/06 |
| С | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,963 | 0,712 | 0,838 | 50,00 | 41,00 | 0,942 | 0,860 | 0,94 | Sebastian Monteros | 31/10/06 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Notas:

- 1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.
- 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

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