

## CERTIFICADO PATRON DE CND

**TEND** 

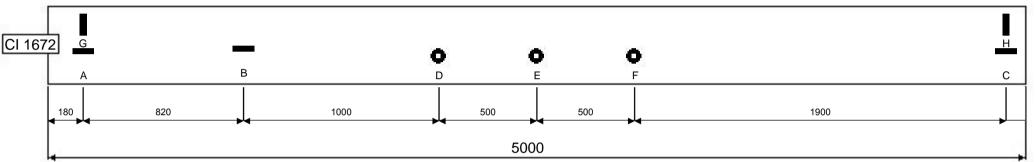
NDT Reference Standard Certificate

Tubo patrón número

Reference standard #

CI 1672





Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion<br>Position | Tipo de Notch<br>Notch Type          | Ancho / Diam<br>Max [mm]<br>Max Width / Diam | Profundidad<br>Nominal [%]<br>Depth | Tolerancia<br>[%]<br>Tolerance | Profundidad<br>Maxima [mm]<br>Max Depth | Profundidad<br>Minima [mm]<br>Min Depth | Profundidad<br>Nominal [mm]<br>Nom Depth | Longitud<br>Maxima<br>[mm]<br>Max Length | Longitud<br>[mm]<br>Length | Profundida<br>d A [mm]<br>Depth A | Profundida<br>d B [mm]<br>Depth B | Ancho / Diam<br>[mm]<br>Width / Diam | Responsable<br>Responsible | Fecha<br>Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α                    | Longitudinal Externo longitudinal OD | -  | -                                   | -                              | -                                       | -                                       | -  | -  | -                          | -                                 | -                                 | -                                    | trefila trefila            | 26/06/14      |
| В                    | Longitudinal Externo longitudinal OD | -  | -                                   | -                              | -                                       | 1                                       | -  | ı  | -                          | -                                 | ı                                 | ı                                    | trefila trefila            | 26/06/14      |
| С                    | Longitudinal Externo longitudinal OD | -  | -                                   | -                              | -                                       | -                                       | -  | -  | -                          | -                                 | -                                 | -                                    | trefila trefila            | 26/06/14      |
| D                    | Agujero Pasante Drilled hole         | 1,00   | -                                   | -                              | -                                       | -                                       | -  | 1  | -                          | -                                 | -                                 | 1,00                                 | trefila trefila            | 26/06/14      |
| Е                    | Agujero Pasante Drilled hole         | 1,00   | -                                   | ı                              | -                                       | 1                                       | -  | ı  | -                          | -                                 | ı                                 | 1,00                                 | trefila trefila            | 26/06/14      |
| F                    | Agujero Pasante<br>Drilled hole      | 1,00   | -                                   | -                              | -                                       | -                                       | -  | ı  | -                          | -                                 | ı                                 | 1,00                                 | trefila trefila            | 26/06/14      |
| G                    | Transversal Externo Transverse OD    | -  | -                                   | -                              | -                                       | -                                       | -  | -  | -                          | -                                 | -                                 | -                                    | trefila trefila            | 26/06/14      |
| Н                    | Transversal Externo Transverse OD    | -  | -                                   | -                              | -                                       | -                                       | -  | •  | -                          | -                                 |                                   | -                                    | trefila trefila            | 26/06/14      |

## Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA NO

## Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

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| Datos del Producto Product Information |       |                                    |     |                                   |       |  |  |  |  |
|--|-------|------------------------------------|-----|-----------------------------------|-------|--|--|--|--|
| Diametro [mm] Diameter                 | 20,62 | Cliente<br>Client                  |     | Ciclo<br>Product                  | 0     |  |  |  |  |
| Espesor [mm]<br>Wall Thickness         | 3,02  | Tratamiento Termico Heat Treatment | GBK | Colada<br><sub>Heat</sub>         | 33623 |  |  |  |  |
| Trazabilidad<br>Traceability           | 7     |                                    |     | Expediente<br>Manufacturing Order |       |  |  |  |  |

Instrumentos de Medicion Utilizados:

Comparador a cuchilla Codigo:

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