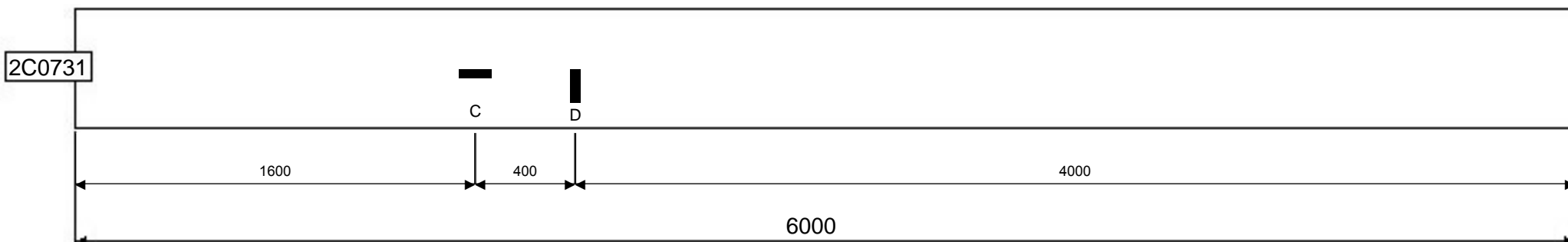


Tubo patrón número
Reference standard #

2C0731

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|---------|-----------------------------------|-----------|
| Diametro [mm] Diameter | 193,7 | Cliente Client | SANDVIK | Ciclo Product | 14495 |
| Espesor [mm] Wall Thickness | 25,4 | Tratamiento Termico Heat Treatment | NO | Colada Heat | 79542 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/7097-38 |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-------------------------------|-------------------------------|--------------------------------------|----------------------------|---------------|
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,461 | 1,080 | 1,270 | 25,40 | 25,40 | 1,413 | 1,420 | 0,85 | Carlos Aguilar | 27/12/16 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,461 | 1,080 | 1,270 | 25,40 | 23,00 | 1,327 | 1,333 | 0,83 | Carlos Aguilar | 27/12/16 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 27/12/2016 09:23:27 a.m. | Hoja Page | 1/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|