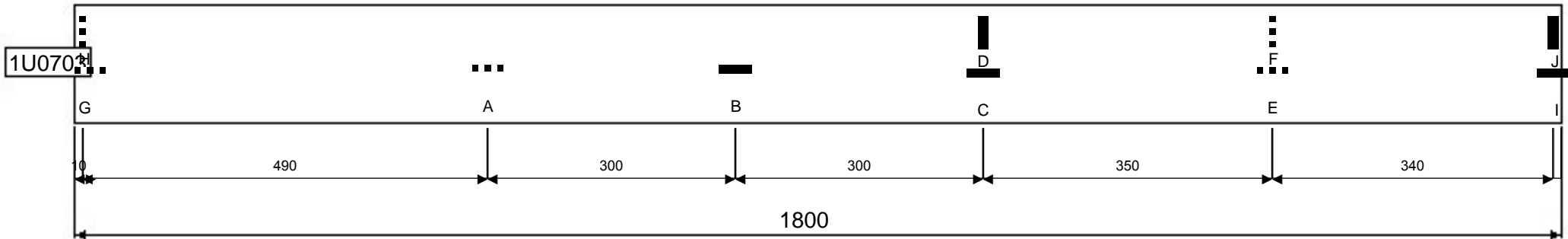


Tubo patrón número
Reference standard #

1U0703

Datos del Producto Product Information

| | | | | | |
|--------------------------------|-------|---------------------------------------|----------------|-----------------------------------|-------|
| Diametro [mm] Diameter | 95,25 | Cliente Client | PRUEBA USL1 | Ciclo Product | 14116 |
| Espesor [mm] Wall Thickness | 17,5 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 38202 |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | |



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundidad A [mm] Depth A | Profundidad B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|----------------------------------|----------------------------------|--------------------------------------|----------------------------|---------------|
| A | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 38,10 | 38,00 | 0,936 | 0,967 | 0,86 | Agustin Torres | 31/01/15 |
| B | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 38,10 | 37,00 | 0,994 | 1,000 | 0,85 | Dante Antunez | 31/01/15 |
| C | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 38,10 | 37,00 | 0,975 | 0,984 | 0,85 | Dante Antunez | 31/01/15 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 38,10 | 37,00 | 0,991 | 0,978 | 0,84 | Dante Antunez | 31/01/15 |
| E | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 38,10 | 38,00 | 0,907 | 0,910 | 0,86 | Agustin Torres | 30/01/15 |
| F | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 38,10 | 29,50 | 0,924 | 0,970 | 0,84 | Agustin Torres | 30/01/15 |
| G | Longitudinal Interno Longitudinal ID | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 38,00 | 38,00 | 0,950 | 0,935 | 0,85 | Agustin Torres | 26/08/15 |
| H | Transversal Interno Transverse ID | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 38,00 | 37,00 | 0,932 | 0,938 | 0,85 | Agustin Torres | 26/08/15 |

Notas:

- Todas las dimensiones son en milímetros excepto que se indique lo contrario.
- Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

- All dimensions in milimeters unless stated.
- Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | | | | | | | | |
|---|--|-------|---------------------------------------|----------------|------------------|-----------------------------------|--|--|--|--|--|--|--|
| Tubo patrón número Reference standard # 1U0703 | Datos del Producto Product Information | | | | | | | | | | | | |
| | Diametro [mm] Diameter | 95,25 | Cliente Client | PRUEBA USL1 | Ciclo Product | 14116 | | | | | | | |
| | Espesor [mm] Wall Thickness | 17,5 | Tratamiento Termico Heat Treatment | SI | Colada Heat | 38202 | | | | | | | |
| | Trazabilidad Traceability | 0 | | | | Expediente Manufacturing Order | | | | | | | |

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|---|--|-------------------------------------|--------------------------------|---|---|--|---------------------------------------|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| I | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 38,00 | 38,00 | 0,901 | 0,866 | 0,86 | Agustin Torres | 26/08/15 |
| J | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 1,006 | 0,744 | 0,875 | 38,00 | 37,00 | 0,902 | 0,879 | 0,85 | Agustin Torres | 26/08/15 |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

- 1.-Todas las dimensiones son en milímetros excepto que se indique lo contrario.
 - 2.-Minima Profundidad Nominal de las ranuras 0.3 mm.
- CERTIFICADO CON REPLICA SI

Notes:

- 1.-All dimensions in milimeters unless stated.
 - 2.-Minimum notch nominal depth 0.3 mm.
- CERTIFIED WITH PLASTIC REPLICA YES

| | | | | | | |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|
| OT-PMANT | Fecha Date | 26/08/2015 07:54:49 p.m. | Hoja Page | 2/2 | Documento Vigencia | TAND-001-05 17/04/2006 |
|----------|---------------|-----------------------------|--------------|-----|-----------------------|---------------------------|