

CERTIFICADO PATRON DE CND

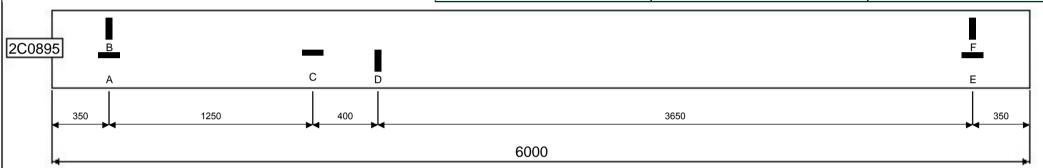
TEND

NDT Reference Standard Certificate



2C0895

Datos del Producto Product Information Ciclo Product Cliente Diametro [mm] **PROVEMET** 141.3 15945 S.A. Diameter Espesor [mm]
Wall Thickness Tratamiento Termico Colada NO 16 62541 **Heat Treatment** Heat Trazabilidad Expediente Manufacturing Order 0 5/2279.08 Traceability



Valores Pedidos / Requested Values

Valores Medidos / Measured Values

| Posicion Position | Tipo de Notch Notch Type | Ancho / Diam Max [mm] Max Width / Diam | Profundidad Nominal [%] Depth | Tolerancia [%] Tolerance | Profundidad Maxima [mm] Max Depth | Profundidad Minima [mm] Min Depth | Profundidad Nominal [mm] Nom Depth | Longitud Maxima [mm] Max Length | Longitud [mm] Length | Profundida d A [mm] Depth A | Profundida d B [mm] Depth B | Ancho / Diam [mm] Width / Diam | Responsable Responsible | Fecha Date |
|----------------------|--------------------------------------|--|-------------------------------------|--------------------------------|---|---|--|--|----------------------------|-----------------------------------|-----------------------------------|--------------------------------------|----------------------------|---------------|
| Α | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 50,00 | 0,863 | 0,862 | 0,81 | Carlos Aguilar | 26/08/20 |
| В | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 49,00 | 0,854 | 0,858 | 0,84 | Carlos Aguilar | 26/08/20 |
| С | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 50,00 | 0,841 | 0,847 | 0,83 | Carlos Aguilar | 26/08/20 |
| D | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 49,00 | 0,860 | 0,854 | 0,84 | Carlos Aguilar | 26/08/20 |
| Е | Longitudinal Externo longitudinal OD | 1,00 | 5 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 50,00 | 0,861 | 0,862 | 0,83 | Carlos Aguilar | 26/08/20 |
| F | Transversal Externo Transverse OD | 1,00 | 5 | ±15 | 0,920 | 0,680 | 0,800 | 50,80 | 49,00 | 0,864 | 0,845 | 0,82 | Carlos Aguilar | 26/08/20 |

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

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Notes:

- 1.-All dimensions in milimeters unless stated.
- 2.-Minimum notch nominal depth 0.3 mm.

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Tubo patrón número Reference standard #

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| | Datos del Producto Product Information | | | | | | | | | |
|--------------------------------|--|---------------------|------------------|-----------------------------------|-----------|--|--|--|--|--|
| Diametro [mm] Diameter | 141,3 | Cliente Client | PROVEMET S.A. | Ciclo Product | 15945 | | | | | |
| Espesor [mm] Wall Thickness | 16 | Tratamiento Termico | NO | Colada _{Heat} | 62541 | | | | | |
| Trazabilidad Traceability | 0 | | | Expediente Manufacturing Order | 5/2279.08 | | | | | |

Instrumentos de Medicion Utilizados:

Proyector de Perfiles Mitutoyo PJ-A3000 Codigo: 302-711A

Calibre Pie de Rey Codigo:

Notas:

1.-Todas las dimensiones son en milimetros excepto que se indique lo contrario.

2.-Minima Profundidad Nominal de las ranuras 0.3 mm.

CERTIFICADO CON REPLICA SI

Notes:

1.-All dimensions in milimeters unless stated.

2.-Minimum notch nominal depth 0.3 mm.

CERTIFIED WITH PLASTIC REPLICA YES