

Reusable Modular Pod for LUNAR Missions

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Abstract

This report covers the LUNAR Pod, which is a reusable, modular spacecraft for autonomous transport from LUNAR orbit to the Moon's surface. The pod was designed to fit within the Interplanetary Transport System (ITS) Architecture, has a Methalox propulsive capability, there are five decks with a modular architecture for the Life Support for a maximum crew of six on a mission of up to 30 days. The modular architecture will allow for reconfigurability suitable for various mission profiles, such as crewed, cargo, or a combination of both. To accompany the technical and economical considerations of this project we outline a business plan utilizing the following aspects: reusability, efficiency, and strategic partnerships. With our technical and market analysis, including risk and financial models, the LUNAR Pod can be a sustainable and viable option for LUNAR operations and commercial use.

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Acronyms

AI	Artificial Intelligence
CH ₄	Methane
CONOPS	Concept of Operations
ECLSS	Environmental Control and Life Support System
EVA	Extra-Vehicular Activity
GCR	Galactic Cosmic Rays
HUD	Heads-Up Display
ISRU	In-Situ Resource Utilization
ITS	Interplanetary Transport System
LIDAR	Light Detection and Ranging
LOX	Liquid Oxygen
MVP	Minimum Viable Product
PESTEL	Political, Economic, Social, Technological, Environmental, Legal
PID	Proportional–Integral–Derivative (Controller)
RACI	Responsible–Accountable–Consulted–Informed
RCS	Reaction Control System
TRL	Technology Readiness Level
WBS	Work Breakdown Structure

Chapter 1

Vision and Reusability in Space Transportation

Author: Sriram Repaka

1.1 Introduction

ITS as a space transport vehicle is very capable and can be used for deep space travel, its long range space travel capability and crew/cargo carrying capability sets it apart from other space travel options. Although ITS has immense space travel capabilities it also has its limitations, like the limited crew size, as the crew module is embedded in the ITS. Also the mission costs and timelines for each lift of and landing might be a problem or risk. If there is an interface where a single ITS can be used for multiple missions and can also be extended based on mission requirements. This would help in establishing a system that allows you to do mission specific tasks also minimizing the risk/costs of landing the ITS multiple times.

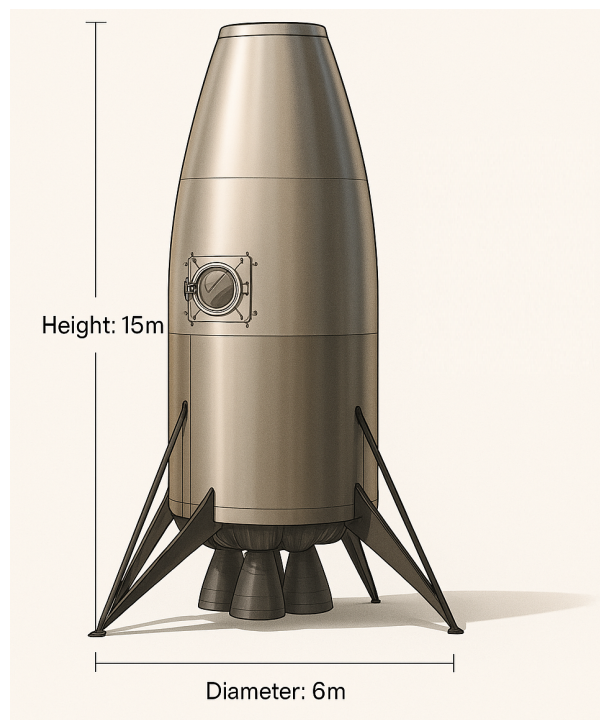


Figure 1.1: LUNAR Pod Exterior View - Concept Render (AI-generated)

1.2 Context and Objectives

As interplanetary space travel (ITS) systems become more capable, the need for flexible, reusable infrastructure to support long-duration missions is growing. Traditional spacecraft designs with fixed crew and cargo modules limit adaptability, scalability, and cost-efficiency, especially when supporting multiple destinations or extended operations in space. This concept proposes the use of autonomous, reusable pods that can attach to an ITS during transit and detach for specific missions once in destination orbit (e.g., near the Moon, Mars, or deep-space outposts). These pods designed for crew, cargo, or hybrid use enable a modular, efficient approach to space logistics.

The key objectives driving the need for reusable space infrastructure include:

1. **Long-Term Habitation** supporting sustained human presence beyond Earth requires flexible resupply, modular living quarters, and maintenance capabilities, all enabled by a reusable, mission-specific systems.
2. **Scientific Research** frequent deployment of instruments, sample return, and regional exploration demands reusable platforms that can operate across diverse environments and destinations.
3. **Commercial Cargo Delivery** a reusable infrastructure allows private companies to deliver cargo, services, and equipment efficiently, supporting a growing space economy around multiple celestial bodies.

1.3 The Role of Reusability

Reusable space architecture reduces mission costs by allowing hardware to be used multiple times, eliminating the need to build new systems for each flight. This reuse also increases launch cadence, enabling more frequent missions with shorter turnaround times. Additionally, by minimizing waste and reducing the production of disposable components, reusable systems align with global space sustainability goals, supporting responsible exploration and long-term use of space environments.

1.4 Strategic Importance

Integrating a reusable pod system with an Interplanetary Transport System (ITS) enables scalable operations by decoupling surface mission requirements from the core transit vehicle. These pods—dedicated to crew, cargo, or hybrid roles—can be launched independently, docked with the ITS in orbit, and autonomously detached near the destination. This architecture allows for modular expansion without altering the ITS design, supporting varied missions to the Moon, Mars, or deep space. It enables targeted surface access, in-orbit deployment, or transfer to other vehicles, all while optimizing mass and mission flexibility. The result is a scalable, cost-effective framework that supports continuous exploration, resupply, and development across multiple destinations.

1.5 Summary

This vision of reusable, autonomous pods integrated with a larger interplanetary transport system outlines a flexible and scalable approach to deep space operations. By enabling modular mission planning, reducing costs, and supporting sustainable practices, the proposed architecture addresses both current challenges in space exploration. The following chapters will translate this concept into actionable system design considerations and explore its implications for mission logistics, operational planning, and commercial viability, laying the groundwork for a robust business and engineering strategy.

Chapter 2

Mission Definition, Use Cases, and CONOPS

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2.1 Mission Statement

Key mission goals:

- **Enable surface access from lunar orbit** provide autonomous and reusable transportation between lunar orbit and the Moon’s surface, allowing for frequent, reliable, and cost-effective mission support without relying on the primary transport system for landing operations
- **Support up to 6 crew for 30-day missions** accommodate short-term lunar stays with full life support systems, crew accommodations, and safety measures designed for missions lasting up to one month, enabling both exploration and early-stage habitation efforts
- **Facilitate modular cargo or science configurations** offer a flexible internal layout that can be customized for various payload types—including scientific instruments, surface infrastructure, or resupply cargo—supporting a wide range of mission objectives and partners.

2.2 Use Case Scenarios

Various mission profiles:

- **Crewed lunar landings** the crew pod enables safe and repeated transport of astronauts . Outfitted with life support, navigation, and landing systems, it supports missions of up to 30 days with a crew of up to six, making it ideal for scientific expeditions or rotating surface teams.
- **Cargo delivery and logistics** the cargo pod is optimized for transporting equipment, supplies, and infrastructure to the lunar surface. It supports both pressurized and unpressurized configurations and can deliver modular payloads to support base construction, science operations, or resupply missions.
- **Science deployment and surface infrastructure** the hybrid pod combines limited crew support with cargo capability, offering flexibility for missions that involve

personnel and equipment deployment together. This configuration is well-suited for tasks such as setting up infrastructure, performing repairs, or conducting field research with minimal crew.

2.3 Concept of Operations (CONOPS)

Operational phases of the pod:

- **Launch and ITS docking** the pod is launched from Earth—either independently or integrated with a booster—and autonomously docks with the Interplanetary Transport System (ITS) in Earth orbit. Multiple pods can be docked to ITS, depending on mission needs (crew, cargo, or hybrid).
- **Lunar descent and surface ops**, once ITS reaches lunar orbit, the pod detaches and initiates an autonomous descent to the Moon’s surface. Depending on its configuration, it supports crew operations, delivers cargo, or performs automated tasks such as deploying scientific instruments or infrastructure.
- **Lunar ascent and re-docking**, after surface operations are complete, the pod lifts off from the lunar surface using its integrated propulsion system and returns to lunar orbit. It then autonomously re-docks with the ITS or a lunar orbital platform for crew transfer, refueling, or storage.
- **Return to Earth or relay to future missions**, based on mission design, the pod may return to Earth using an integrated reentry module (for crew), remain in orbit for refurbishment, or be reassigned to support future missions in lunar orbit or beyond (e.g., Mars transit staging or gateway logistics).

2.4 Operational Constraints

Highlight limitations:

- **ITS geometry and docking height**, the physical structure of the ITS, including the placement and clearance of the docking port, may limit the pod size and shape compromising on the cargo and crew loads.
- **Propulsion limits and mass constraints**, each pod must carry its own propulsion system for descent and ascent, placing strict limits on total mass. Balancing structural integrity, fuel capacity, and payload volume requires careful optimization to ensure mission capability without exceeding launch or operational thresholds.
- **Reentry thermal and structural design**, for Earth-Lunar missions, the pod must withstand high thermal and mechanical loads during reentry. This requires robust heat shielding and structural reinforcement along with radiation shielding, which can increase mass and reduce available space for crew or cargo unless efficiently designed.

2.5 Summary

The Concept of Operations (CONOPS) directly informs the technical and architectural decisions of the reusable pod system. Each mission phase from launch and docking to surface operations and return imposes specific requirements on propulsion, navigation, docking interfaces, thermal protection, and structural design. For example, autonomous docking drives the need for precision guidance systems, while repeated surface access demands durable landing gear and efficient ascent engines. Additionally, the option to return to Earth or support future missions influences modularity, reusability, and onboard life support design. In general, CONOPS ensures that every component of the system is purpose built to support a safe, flexible, and scalable operational cycle.

Chapter 3

System Concept and Mission Requirements

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3.1 System Overview

The reusable pod is a modular, autonomous vehicle designed to support crewed and uncrewed missions between lunar orbit and the Moon's surface. It consists of several key subsystems that work together to enable safe, reliable, and reusable operations.

- **Crew/Cargo Pod** the core structure houses either a pressurized crew cabin, a configurable cargo bay, or a hybrid layout. It includes shielding, structural supports, and thermal insulation, designed to seamlessly interface with the ITS airlock through the embedded crew module. Modular internal layouts enable flexibility for scientific equipment, cargo racks, or living quarters.
- **Propulsion System** the pod contains an integrated propulsion unit capable of controlled lunar descent and ascent. It includes main engines for landing and lift-off, reaction control thrusters for attitude adjustment, and propellant tanks designed to optimize mass efficiency while meeting delta-V requirements.
- **ECLSS and Habitat Stack** for crewed missions, the Environmental Control and Life Support System (ECLSS) maintains air quality, temperature, humidity, water recovery, and waste management. The habitat stack includes sleeping quarters, workstations, and storage, designed for missions of up to 30 days for a crew of up to six.
- **Avionics and Integration with ITS** the pod is equipped with autonomous navigation, communication, and docking systems that interface with the ITS guidance network. It securely docks with the ITS airlock, allowing for safe crew transfer through the embedded crew module. Avionics also handle onboard diagnostics, mission sequencing, and contingency response.

3.2 Functional Requirements

The reusable pod system must fulfill the following essential requirements:

- **6-crew occupancy** the pod shall support up to six crew members with appropriate life support, habitability, and safety systems for both transit and surface operations.

- **30-day surface duration** the pod shall provide all necessary systems such as environmental control, power, and consumables—to sustain crewed missions on the lunar surface for up to 30 days.
- **Docking, detachment, and refueling capabilities** the pod shall autonomously dock and detach from the Interplanetary Transport System (ITS) and be compatible with in-space refueling and reusability for multiple mission cycles.

3.3 Performance Requirements

To support autonomous lunar surface access and return, the reusable pod must meet the following performance requirements:

- **Delta-V Capabilities** the pod shall provide sufficient Delta-V to perform descent and ascent maneuvers between lunar orbit and the surface. A total Delta-V capability of approximately 5.5–6.0 km/s is required, accounting for descent, ascent, and maneuvering margins.
- **Engine Specifications** the pod shall be equipped with high-thrust, restartable engines capable of precise throttle control for soft landing and launch. Minimum thrust level shall be sized to handle lunar gravity with full payload mass, with a target thrust-to-weight ratio greater than 1.2 during ascent.
- **Propellant Type and Quantity** the propulsion system shall use storable or cryogenic propellants (e.g., LOX/Methane or hypergolic alternatives) with a total capacity sized to meet Delta-V requirements. Estimated propellant mass ranges from 8,000 to 12,000 kg depending on mission configuration and payload.

3.4 Human Rating Standards

The reusable pod must comply with human spaceflight safety standards to ensure the well-being of crew during all mission phases. Key safety margin requirements include:

- **Pressure Vessel Integrity** the crew module shall maintain structural integrity under all expected loads, including launch, landing, and pressurization cycles. A minimum safety factor shall be applied to primary pressure structures, with rigorous testing and leak rate validation.
- **Radiation Protection** the pod shall provide shielding to reduce crew radiation exposure to within accepted limits for lunar missions, accounting for solar particle events and galactic cosmic rays. Shielding materials and layout shall be optimized to protect critical habitat zones.
- **Life Support Redundancy** the Environmental Control and Life Support System (ECLSS) shall include redundant subsystems for oxygen generation, carbon dioxide removal, temperature regulation, and power supply. Backup systems must be capable of supporting full crew occupancy for mission-critical durations.

3.5 Summary

The mission requirements outlined in this chapter establish the foundation for a reusable, crew-capable pod system that supports scalable, sustainable space operations. Key functional and performance needs, such as crew occupancy, surface duration, propulsion capability, and safety standards, directly inform the design principles of the system. These requirements guide the development of a Minimum Viable Product (MVP) and a modular architecture that can adapt to a variety of mission profiles. Chapter 7 will translate these mission-driven needs into specific design strategies, hardware configurations, and development phases that support incremental deployment and long-term operability

Chapter 4

Project Identity & Strategic Risk Assessment

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4.1 Project Name and Identity

The Reusable lunar Pod stands for lunar Utility Node Architecture, resembling a modular, mission-adaptable spacecraft system for lunar Infrastructure and development of the Interplanetary system.

The name (lunar Pod) was chosen to reflect the project’s future-oriented approach. The identity builds upon foundational concepts, such as modularity, reusability, and custom mission configuration, introduced in the Interplanetary Travel System Extension to refine the dedicated lunar architecture. For a sustained lunar presence, approach it strategically as a transition from a routine interplanetary mission to a customized lunar application.

The brand is designed with three main aspects in mind to envision the future of the lunar pod, which also reflects the broader business value proposition:

- **Reliability:** Designing and engineering for safety, durability, and minimal maintenance under multiple lunar missions.
- **Adaptability:** Customized design configuration enables dedicated lunar missions (Crew, Cargo, and Hybrid Missions).
- **Forward-Thinking:** The architecture anticipates future lunar ecosystems as a scalable infrastructure backbone.

“Empowering Modular Mobility on the Moon.” The slogan originated from the principles of flexibility, reusability, and modularity in the design and architecture.

Visual branding features a logo inspired by a crescent moon, resembling the lunar environment, and three nested arcs for modularity, flexibility, and reusability. Our team carefully chose the color palette to reflect the core values of our mission.

4.2 SWOT Analysis

Strategic Positioning of the lunar Pod. A comprehensive SWOT analysis evaluated the strategic approach of the lunar Project. This assessment enhances the decision-making strategy across design, prototyping, funding, and market alignment.

Strengths:

- **Modular Architecture:** The pod design will be customized for a focused lunar mission, accommodating required changes with minimal redesign and maintenance.
- **Reusability:** Designed and engineered for multiple missions, reducing the mission costs in the long run and increasing operational efficiency.
- **ITS Compatibility:** Seamless integration with the Interplanetary system expands the mission scalability and flexibility across planetary destinations.
- **Human-Rated Configuration:** Designed with safety and autonomy suitable for long-term lunar habitation.

Weaknesses:

- **Complex Systems Integration:** Integrating with Interplanetary travel systems, life support, propulsion, autonomous navigation, and customizable payloads increases the complexity of design and testing.
- **Mass Optimization Constraints:** To maintain structural integrity while meeting thermal and radiation shielding requirements, minimizing weight is challenging.
- **High Initial Development Costs:** Designing an lunar pod for multiple missions demands high initial costs for R&D, prototyping, and extensive testing and simulations.

Opportunities:

- **Expanding lunar Economy:** Government space agencies such as NASA, ISRO, and ESA are seeking low-cost lunar missions.
- **Private Collaborations:** Strategic collaborations with space agencies and aerospace companies improve funding, technology access, and mission endorsements.
- **Technology Licensing and Spin-offs:** Modular spacecraft, autonomous systems, and advanced composites offer cross-sector commercial applications.

Threats:

- **Geopolitical Risks:** International cooperation for lunar missions, shifting policies, sanctions, and budget priorities could compromise collaboration.
- **Competing Solutions:** Alternative lander systems from established players may attract key partnerships.
- **Technological Dependencies:** Delays in gathering critical systems, such as in-space cryogenic propulsion and autonomous docking, could change deployment schedules.

4.3 PESTEL Assessment

A PESTEL framework is identified as a powerful strategy for analyzing the external business environment by considering six important aspects (political, economic, social, technological, environmental, and legal). It helps to evaluate macro-level influences that affect the long-term success and feasibility of the pod initiative.

Political:

- The lunar pod mission aligns with the rising global emphasis on lunar missions supported by government initiatives.
- NASA Artemis Program.
- ESA's Terrae Novae.
- ISRO's Chandrayaan Program.
- These programs support collaboration internationally, technical exchange, and co-development opportunities.
- Politics is a crucial aspect in business and should be carefully navigated with trade tariffs, tax policies, and regulations to avoid political risks.

Economic:

- Financial decisions should adapt to market fluctuations and shape client behavior and investment strategies.
- The business case for lunar Pod benefits from:
 - Advanced automation that can reduce design and manufacturing costs.
 - Reduced costs in the long run due to reusability.
- Financial success relies on effective cost management, risk-sharing partnerships, and insurance frameworks for lunar missions.

Social:

- Understanding social factors encompasses the preferences and values of the client.
- Space exploration and research popularity strengthen the social license for lunar infrastructure projects.
- Prioritizing ergonomics, crew comfort, privacy, and psychological well-being during extended stays is crucial to meeting clients' needs effectively and ensuring mission success.

Technological:

- Technological advancements boost innovation and operational efficiencies.
- The reusable pod advances state-of-the-art in several mission-critical areas:

- In-space refueling and autonomous docking.
 - Advanced thermal shielding for lunar missions.
 - AI-based autonomous system controls.
- These innovations provide complete advantages in pod development and system integration planning.

Environmental:

- Spacecraft degrade equipment such as sensors and mechanical systems.
- It is crucial to design with robust thermal shielding and radiation protection due to extreme temperatures in space.
- Environmental factors, including regulatory requirements, impact operational strategies and gain public scrutiny.

Legal:

- Laws, regulations, client protection, and functional efficiencies are essential legal considerations that mitigate risks and preserve trust.
- Key issues include:
 - Resource rights.
 - Liability in multi-party missions.
 - Transparent operational data policies.
- Legal compliance is crucial to building international trust and coalitions.

4.4 Risk Matrix

A properly analyzed risk matrix helps identify key threats in business and engineering domains.

High Likelihood, High Impact:

- Mitigation: Redundant life support systems, abort protocols, and robust simulations.
- Interplanetary travel system integration with pods requires extensive testing, simulations, and early prototyping.

Medium Likelihood, High Impact:

- Thermal shielding degradation (Multilayer Insulation, and reusable heat-resistant tiles).
- Launch delays due to supplier or integration issues (Flexible launch windows, and backup vendors).

Low Likelihood, Medium Impact:

- Supply chain disruption (Multisupplier procurement, in-house manufacturing capabilities).
- Software integration failure (Continuous integration testing and rigorous version control).

Every risk is actively tracked, understood, prioritized, and mitigated through targeted actions during design reviews and partner coordination.

4.5 Summary

The project's identity, centered around modularity, reusability, and lunar access, provides a strategic vision for the lunar Pod. SWOT and PESTEL frameworks show alignment with current and future market, regulatory, and mission trends. The multi-level risk matrix reveals how risk awareness is integrated into every stage of design and business strategy, ensuring long-term adaptability and resilience for both crewed and cargo-based lunar surface operations.

Chapter 5

Business Model and Revenue Strategies

Author: Vandana Chegondi

5.1 Business Model Canvas

Designing a reusable LUNAR pod to support/extend the interplanetary travel system. This initiative aims not only to create but also to offer a flexible, reliable, and sustainable service platform to clients in the global space industry. The LUNAR Pod leverages the business model framework to structure operational, partnership, and revenue mechanisms required for commercial and research success in lunar missions.

5.1.1 Customer Segments

- Government space agencies such as ISRO, NASA, and ESA, responsible for public space missions.
- Private space companies such as SpaceX and Blue Origin.
- Research and academic institutions, benefiting from minimal costs of reusable pods for small-scale missions or experiments.
- Independent clients or small nations with custom payloads.

5.1.2 Key Partnerships

- Launch providers: Collaborations with SpaceX, ArianeGroup, and other partners for deployment via reusable launch systems.
- Space agencies: Partnerships help with funding and access to test facilities.
- Technology suppliers: Engagements with material vendors, propulsion vendors, avionics vendors, software vendors, and life support system vendors.
- Infrastructure collaborators: Partners involved in lunar surface bases, communication networks, and orbital relays.

5.1.3 Key Activities

Five crucial activities that could alter the entire business model:

- **Design and Manufacturing:**
 - Focus on reusable, modular pod design with components upgradeable or swappable without full rebuild.
 - Use advanced materials such as carbon composites and space-grade materials to enhance strength and weight efficiency.
 - Employ 3D printing technologies to accelerate prototyping, deliver customizable payloads, and reduce lead times.
 - Distribute manufacturing across global hubs to reduce logistical risk and improve scalability.
- **Maintenance:**
 - Develop a maintenance, overhaul, and repair framework including inspection protocols, life tracking, and automated logistics.
 - Ensure each pod undergoes regular maintenance cycles where components are tested, repaired, or replaced.
 - Emphasize reusability by preparing pods for multiple missions rather than discarding after use.
- **Prototyping and Testing:**
 - Prototype critical aspects (structural frame, propulsion assembly, life support) with full-size models.
 - Perform thermal cycling to simulate extreme space temperatures.
 - Use vacuum chambers to mimic pressureless environments.
 - Conduct launch stress tests.
 - Simulate docking scenarios and reentry conditions to ensure mission reliability.
- **System Integration:**
 - Integrate seamlessly with the interplanetary travel system.
 - Combine propulsion units, autonomous navigation, docking mechanisms, life support, and thermal protection.
 - Ensure subsystems operate independently and cooperatively across cargo, crew, and hybrid missions.
- **Innovation and R&D:**
 - Focus on radiation shielding advancements, e.g., hydrogen-rich materials.
 - Develop next-generation propulsion options such as ion or hybrid systems.
 - Advance autonomous control and AI for docking, navigation, and fault detection.
 - Optimize lightweight structural designs to improve payload-to-weight ratio.
 - Collaborate with research and academic institutions for shared access to facilities.

5.1.4 Key Resources

- **Testing Facilities:** Access to high-end facilities and simulation environments; some labs accessed via academic partnerships, others built specifically.
- **Design and Simulation Tools:** Use robust simulation and modeling tools for stress testing and refinement before prototyping.
- **Funding and Capital Access:** Secure grants from government innovation programs, partnerships with private space companies, and venture capital investment.
- **Human Resources:** Hire a multidisciplinary team skilled in designing and manufacturing reusable, reliable, mission-practical pods.

5.1.5 Customer Relationships

- Long-term contracts with performance incentives.
- Post-mission technical support and updates.
- Joint research and roadmap development.

5.1.6 Value Proposition

- **True Modularity:** Customizable interior and payloads tailored to mission needs versus fixed layouts.
- **ITS Integration:** Seamless integration with the Interplanetary Travel System for enhanced flexibility.
- **Reusability:** Designed for multiple missions to reduce overall mission costs.
- **Built-in Human Rating:** Use of advanced materials and autonomous docking systems increases safety and balances weight.
- **Strong Branding and Institutional Trust:** Unified design identity aligned with agency goals enhances market credibility.

5.2 Tradeoffs

Deploying a reusable modular lunar pod system involves balancing competing priorities identified during design and business modeling phases:

- **Cost vs Reusability:**
 - Robust design and materials increase initial build cost.
 - **Decision:** Prioritize long-term savings by investing upfront for 3-5 mission reuse cycles, reducing lifetime costs.
- **Weight vs Safety:**
 - Additional radiation and thermal shielding increase weight and launch cost.

- **Decision:** Optimize structural mass using advanced materials and multi-layer insulation to ensure safety without compromising ITS compatibility.
- **Government Collaboration vs Independence:**
 - Government partnerships offer funding and facility access but may cause delays and regulatory constraints.
 - **Decision:** Strategically partner with government agencies while preserving flexibility for private sector opportunities.
- **Speed to Market vs Technological Reliability:**
 - Early market entry garners client interest and visibility.
 - **Decision:** Use phased rollout:
 - * Phase I: Uncrewed pod missions.
 - * Phase II: Crewed and research-ready pods after full Technology Readiness Level (TRL) validation.
- **Innovation vs Reliability:**
 - Cutting-edge features increase technical risks.
 - **Decision:** Integrate proven technologies first; phase advanced features via incremental upgrades and pilot testing.

5.3 Revenue Streams

- **Government Contracts:** Revenues from public-sector missions funded via grants, tenders, or joint programs.
- **Commercial Cargo Services:** Modular pod leasing for payload delivery, lunar base resupply, or infrastructure setup.
- **Science Mission Leasing:** Time-bound pod use for experiments or small satellite deployments, similar to CubeSat rideshares but lunar-focused.
- **Technology Licensing:** Licensing subsystems such as autonomy software and Environmental Control and Life Support Systems (ECLSS) for aerospace and terrestrial uses.
- **Dual-Use Adaptation:** Compatibility with Mars missions or Gateway projects extending lifecycle revenue and customer base.

5.4 Cost Structure

Initial costs are high due to infrastructure setup and R&D, but reusability and scalability improve long-term cost savings.

- **Research and Development:** Design, modeling, simulation, prototyping, and software development.

- **Manufacturing:** Use of 3D printing, modular fabrication according to mission requirements, and clean room assembly.
- **Operations:** Ground systems, mission control, and quality assurance.
- **Reuse Amortization:** Costs distributed over 3-5 missions lowering per-mission expense.
- **Launch Integration:** Docking procedures, ITS interface alignment, and payload late loading support.

Automation, in-space servicing, and digital twin simulations are expected to further reduce lifecycle costs.

5.5 Summary

This chapter outlines the business vision underpinning the technical architecture of the LUNAR Pod. Covering key partnerships, revenue diversification, cost control, and competitive positioning, the model ensures viability in a rapidly evolving space economy. The financial blueprint here will transition into operational planning and organizational execution detailed in Chapter 6.

Chapter 6

Team Structure and Project Timeline

Author: Vandana Chegondi

6.1 Team Roles and Work Breakdown Structure

The LUNAR Pod initiative was planned and executed within a well-structured and collaborative framework that adhered to a proper business strategy and technical responsibilities.

Work Breakdown

- **Mission and Vision (Sriram Repaka):** Sriram laid the foundation for the reusable transportation pods that would extend the interplanetary travel system. He led the development of the Concept of Operations (CONOPS), shaping the mission statement, use cases, and initial system vision.
- **Business Planning (Vandana Chegondi):** Vandana conducted market analysis, developed the Business Model Canvas, performed stakeholder mapping, and assessed the cost structure and risks. She was responsible for the business and market strategy. Furthermore, she performed SWOT and PESTEL analyses and defined the branding and identity of the LUNAR Pod project.
- **Engineering Design (Naga Sai Vamsi Uppuluri):** Vamsi led the technical development, covering life support systems, modular pod architecture, propulsion, avionics, and structural planning. His work resulted in a detailed Minimum Viable Product (MVP) and system-level design ready for evaluation.

The success of the LUNAR Pod initiative relied on a structured Work Breakdown Structure that organized all project tasks into manageable components. This structure enabled efficient division of responsibilities, optimized team strengths, and ensured deliverables were completed on schedule.

6.2 RACI Matrix

The RACI (Responsible, Accountable, Consulted, Informed) matrix was employed for all major deliverables, ensuring clear task ownership and effective collaboration. This matrix clarified roles and responsibilities, allowed for parallel workflows, and enabled traceability across tasks.

6.3 Timeline and Milestones

The timeline and development phase of our reusable interplanetary pod system followed a structured approach. This roadmap outlines the process of transitioning the concept from ideation to deployment over five years. Key milestones included:

Ideation and Feasibility

- Define the mission scope and determine the mission type: cargo, crew, or hybrid.
- Define potential use cases for reusable pod transportation systems, setting key parameters such as orbit type, duration, and reusability.
- Identify key functional constraints, perform market analysis, study competitor models, and identify opportunities for differentiation.
- Develop the initial concept by the end of the year, including sketches, preliminary simulations, and basic 3D models to visualize internal configurations such as cargo layouts and crew modules.

Conceptual Design and Prototyping

- Enter detailed design and early prototyping in the second year.
- Establish subsystem architecture—propulsion, life support, and communication systems—to ensure safety and performance.
- Build an alpha prototype to test preliminary integration and modularity.
- Collaborate with government and private space agencies for funding and access to testing infrastructure.

Full System Integration and Testing

- Build a beta prototype that is functionally complete.
- Integrate subsystems including navigation, autonomous docking, propulsion, life support, and shielding.
- Conduct extensive testing in vacuum environments to simulate real-world challenges.
- Simulate space missions, automated docking trials, and validate reusability, safety, and durability.

Final Pod Build and Certification

- Finalize pod architecture with reliability, fault tolerance, and full safety features.
- Complete human-rating and cargo-certification processes.
- Ensure the LUNAR Pod is flight-ready, certified, and commercially viable by the end of the final year.

6.4 Summary

Chapter 6 organized the LUNAR Pod project with clarity. A detailed work breakdown ensured a fair distribution of work, while the RACI matrix provided transparent task ownership and accountability. Milestone-driven planning supported rapid prototyping and development, and the use of modern collaboration tools streamlined communication. This strong organizational foundation paved the way for the technical depth discussed in Chapter 7.

Chapter 7

MVP Definition and Pod Modularity

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7.1 MVP Goals and Scope

The Lunar Pod's Minimum Viable Product (MVP) will meet crucial mission goals while keeping options for flexibility, frugality, and upgradability. The following elements describe the baseline scope of the MVP:

- **Reliable ITS Docking:** The MVP will have a robust capability to dock with the interplanetary transport system (ITS). This docking capability will require mechanical precision, redundant means for alignment, and reliable operation features under typical operations and emergency conditions in orbit and on the moon surface.
- **Crew Autonomy and Survival:** The pod will support six astronauts up to a maximum of 30 days while conducting surface operations. The autonomous operation window is enough to sustain scientific exploration, infrastructure development, and return to ground data collection attempts, with integrated life support, energy storage, radiation protection, and environmental management systems.
- **Flexible Mission Configurations:** With interchangeable internal modules for diverse mission profiles, the pod will have modular racks to store cargo and scientific payloads to quickly reconfigure between crewed and uncrewed missions without rebuilding.
- **Reusability Built-In:** All major structural components, heat protection elements, and assemblies are designed to last and be reused. If the interchangeability of mission payloads eliminates the need for a new component between missions, these features enable rapid turn-around after a mission.
- **Thermal Regulation System:** The Moon's extreme thermal environment is managed through a passive thermal management strategy (multi-layered thermal shielding and deployable radiators), which actively lessens the burden of cooling systems, while maintaining acceptable living temperatures for the crew and electronics.
- **Centralized and Redundant Avionics:** Navigation, diagnostics, and control systems are housed in a single avionics bay, including redundant flight computers and a protocol for autonomous navigation that mitigates crew workload during time-critical situations.

- **Built-in Safety Framework:** Structural system redundancies, fail-safe docking procedures, escape systems, and redundant communication links will ensure the safety of the crew and systems in all mission situations. The redundant structures and systems will ensure redundant means of communication, while the onboard crew will maintain complete situational awareness.
- **Efficient Logistics Management:** The pod has storage systems that included collapsible compartments and utility corridors that provide the crew with quick access to items without having to an inordinate amount of supplies or reconfigure large storage compartments. These storage solutions will allow for both human interaction and robotic interaction without issue.
- **Future Upgrade Support:** The MVP includes standardized mechanical, electrical, and data ports to allow for future upgrades, which could include additional robotic arms, instruments, or power generation systems, without requiring any modifications to the architecture of the pod.
- **Advanced Manufacturing Readiness:** The pod is built using 3D printing, composite layering, and other modern techniques. This reduces production time and weight, and allows field repairs or on-site part manufacturing using digital templates.

7.2 Modular Architecture

The architecture of the LUNAR Pod incorporates five functional decks in a vertical stack stacked design connected by a central core. Each deck provides a function:

- **Deck 1 – Surface Access and Landing Interface:** The base deck includes the airlock interface, landing gear and EVA suit storage. It includes radiation shielding and thruster control modules to stabilize during landing and the primary crew ingress and egress to the lunar surface.
- **Deck 2 – Life Support and Mechanical Systems:** The life support and mechanical systems are housed on this deck. The core infrastructure includes CO2 scrubbers, oxygen tanks, power convertors, and water your recycling units. Sealed compartments, combined with sensor monitored systems maximize robustness for environmental control, allow the integration of payload or cargo units.
- **Deck 3 – Habitability and Operational Areas:** Habitability and Operational Areas are included in this deck are facilities for hygiene, to cook food, and to perform light laboratory work. All surfaces are antimicrobial to mitigate contamination and all furniture is able to be folded away so that maximum area and storage can be utilized. Environmental sensors maintain the functionality to create cleanliness on possibly a long-term mission.
- **Deck 4 – Crew Living Quarters:** Deck 04 contains sleeping pods with climate and light control for each crew member to rest and recover. Each pod is slightly separated, with privacy, and windows are modified specifically for each individual so that one can look outside as needed for personal comfort and psychology support.

- **Deck 5 – Command Center and Docking Interface:** The top deck serves as the mission’s control hub, with consoles for navigation, communication, and docking. It also connects to the ITS, acting as the operational nerve center during critical phases like descent and rendezvous.

All decks utilize standardized interfaces for power, air, and data. Modular walls and floor panels are used to give easy access to the systems and allow reconfiguration as needed. Pre-fabricated modules are independently tested prior to launch, and inserted using a lock-and-pin system that ensures structural integrity while allowing rapid reconfiguration. The top and bottom ports allow docking of auxiliary units, such as cargo bays, power modules, or rovers, using universal docking standards. Crew movement is facilitated through the use of ladders, handrails, and clearly marked emergency egress routes that are incorporated throughout the design.

7.3 Reusability and Interchangeability

The LUNAR Pod is intended to serve not just as a one-off lander, but as a reusable asset that can adapt to mission requirements. This will be accomplished through robust design, modular systems, and serviceable components.

- **Modular Internals and Rail Systems:** Internal systems—like racks, consoles, or habitat zones—are mounted on standardized rails and can be easily swapped or updated between missions. This minimizes downtime and allows quick retooling.
- **Resilient Structural Design:** The pod’s titanium alloy frame is built to handle repeated launch and reentry stress. Key joints and couplers are vibration-dampened and shielded to extend operational life.
- **Reusable Thermal Protection:** The outer shell of tiles can withstand up to ten lunar reentries with negligible degradation. The tiles are modular and replaceable, allowing for locally-sourced service instead of a total replacement.
- **Quick-Access Electronics:** The avionics bays have quick-disconnect cabling that’s color-coded, and they feature redundant circuits; any faulty systems can be bypassed in-flight and repaired for the next mission with basic tools.
- **Swappable Life Support and Propulsion Modules:** These systems are cooled and certified for reuse separately. With only one module removed and stored, the pod can return back to a flight state without affecting the flight framework.
- **Durable Docking Mechanisms:** The pod features a sealing gasket and magnetic alignment system to dock, dock immediately, and dock precisely - many times over. The material chosen to make gaskets and magnets is wear-resistant to outfit the pod with many more uses.
- **Serviceable Landing Gear:** The footpads and hydraulic ‘landing struts’ can be replaced or serviced after every mission. The landing gear can support articulated movement over rugged terrain from ice to sediment to slope.

- **Modular Software Infrastructure:** Firmware allows mission profiles to be added or switched on the fly. The automation scripts are modularized for that require a change of mission a 'science mission', 'crew rotation' and 'logistics' mission.
- **Maintenance-Friendly Interiors:** All interior materials are chosen for durability and sanitation. Equipment can be relocated using Velcro strips and clip-based systems, allowing high customization with minimal effort.

7.4 Scalability

One of LUNAR Pod's main advantages is its scalability; it can evolve with mission demands, allowing it to engage new locations and situations while preserving its original format. The pod design allows for scalability through the following mechanisms:

- **Cross-Planet Adaptability:** The structural core doesn't change from lunar to Martian missions. Add-on systems: such as atmospheric entry shields or thermal insulation systems: prepare the pod for new environments with minimal modification.
- **Science and Robotic Configurations:** Their habitat decks can be removed and replaced with science instrumentation or robotic systems: deployable booms, remote laboratories, or a rover bay, for example, making uncrewed surface missions achievable.
- **Auxiliary Expansion Pods:** Possible dockable accessories that allow for further capability: prolonged habitation, increased energy storage, more communications arrays, for example, with multiple pods when combined can create scalable lunar colonies.
- **Extendable Power and Comms:** The solar panels are deployed to 90 degrees orientation using telescoping struts, and they self-orient. Additional communication relays and amplifiers would be included in a suite of gear to support missions requiring complexity (e.g. multi-pod missions) or delays requiring potential features similar to Mars.
- **Shared Control Software:** Crew members can remotely operate multiple pods while coordinating team members. This would allow for coordinating construction, logistics, or scientific tasks across all pods in the mission zone from a central terminal.
- **Support for In-Situ Manufacturing:** The design supports fabrication using local resources. Structural molds and part blueprints are stored digitally, allowing additive manufacturing on the Moon or Mars.
- **Universal Mounts for Upgrades:** Pre-defined mounting points allow installation of external payloads like armor plating, shielding, or scientific modules. These upgrades don't require changes to the pod's internal systems.

7.5 Summary

Chapter 7 discusses the LUNAR Pod as a fully developed concept for modular, reusable and scalable space infrastructure. The pod has five decks, with each deck either operationally or structurally separating mission critical functions from each other, which allows the pod to nimbly transition between crewed missions, cargo, or science missions.

By establishing a reusability model across hardware, electronics, software, and structure, we make maintenance easier and we enable end-users to reuse the pod with aircraft-like efficiency. The establishment of interchangeable modules improves the cost and distribution management of different missions as using a single identified (rather than modeled) core platform is significantly easier than multiple modules.

Scalability provides the opportunity for the pod to develop with future exploration goals, by creating some upper-caps and lower-caps in terms of possible solutions for longer duration lunar missions, multi-unit lunar surface outposts, and operational management toward Mars. The form factor of the pod accommodates structural and modular upgrades, modular field repairs and/or refurbishments, and in-situ manufacturing to ensure that the LUNAR Pod will remain relevant in long-term interplanetary strategy and usable in space conceptual form.

Therefore, from an implementation perspective, the LUNAR Pod is more than just a lander but more so represents a platform for sustainable exploration to build into the referable space exploration infrastructure of the future. In the forthcoming chapters we will address propulsion, integration and test strategies further that build from the LUNAR Pod platform rationale.

Chapter 8

Propulsion System and Lunar Mission Cycle

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8.1 Propellant Design

The LUNAR Pod is engineered with a highly efficient bi-propellant in the form of Methane (CH₄) and Liquid Oxygen (LOX), commonly referred to as Methalox. This propellant tool fulfills a balance of performance, safety, and future compatibility with ISRU (In-Situ Resource Utilization) on planetary surfaces such as Mars. Methalox provides a higher specific impulse than hypergolic propellants, improved propulsion, and significantly reduced toxicity, thus safer for crew and ground personnel. The total capacity for onboard propellant is about 22.2 metric tons (7.2 tons CH₄ and 15 tons LOX), while keeping a good oxidizer to fuel ratio, that nears the optimal stoichiometric ratio of 2.08:1.

The propellant is stored in the lower section of the pod using two cryogenic cylindrical tanks. The CH₄ tank is 3 meters in diameter and 1.76 meters in height, whereas the LOX tank is 2.1 meters tall. The location of tanks helps to lower the vehicle's center of gravity, thus enhancing stability during powered descent and takeoff. The tank assembly uses cryogenic insulation and pressure systems to manage boil-off, each tank is wrapped in next generation insulation blankets. The tanks are also coupled with active cryo-coolers for longer duration missions. High-pressure helium tanks feed into a pressure-fed delivery system, ensuring reliable propulsion by pushing propellants into the combustion chambers with minimal moving parts. Vertical piping minimizes complexity, and critical flow regulators and shutoff valves are positioned for easy access and redundancy.

The tanks are designed with full cryogenic compatibility, using aluminum-lithium alloy linings for structural and thermal resilience, and elastomer seals rated for -200°C. Onboard instrumentation within each tank monitors fuel levels, temperature, and potential anomalies, with real-time telemetry routed to the pod's central avionics suite. This ensures that mission control and onboard systems remain informed and responsive throughout the mission cycle.

8.2 Engine Configuration

The propulsion system has four Methalox engines arranged in a rigid thrust plate in a square configuration. As a result, a quad-configured engine provides redundancy thereby permitting the pod to still apparently perform nominally in the case of one engine-out maneuvers. Each engine is designed to provide up to 43.4 kN thrust and be operating in

deep-throttle mode which will be important for any precision landing and variable-burn mission profiles. Each of the engine nozzles have thrust vector control (TVC) capability to $\pm 15^\circ$ gimbal motion using hydraulic actuators on the thrust plate to enable precision control for attitude during critical phases of flight.

The engine is turbo-pump-fed in a staged combustion cycle capable of maximizing mass flow while eliminating wasted propellant. The combustion chambers use regenerative cooling of LOX routed through channel linings to absorb excess heat to allow for sustained operation in the lunar vacuum without risking thermal failure. Reliability is improved through use of electronic spark torch igniters for reliable, consistent ignition sequence while eliminating the complications of pyrotechnic starters. The engine modules are modular – they can be removed quickly and replaced for use in a given mission and support a re-usable, serviceable propulsion system.

Thermal protection is addressed through ablative coatings on the engine bells and thermal shields integrated into the thrust structure, guarding the pod from exhaust heat during descent. Embedded instrumentation, including chamber pressure sensors, thermocouples, and accelerometers, allows constant health monitoring of each engine. This data is essential for both real-time decision-making and post-mission analysis.

8.3 Delta-V Budget and Mission Phases

Achieving a safe lunar mission requires meticulous planning of Delta-V allocations across all mission phases. For the LUNAR Pod, the total Delta-V budget is around 3.8 km/s divided equally between descent and ascent. Roughly 1.9 km/s is allocated for descent from lunar orbit to surface, and another 1.9 km/s for returning to orbit or docking with the ITS. These estimates include margins for hover operations and potential abort maneuvers.

Using the Tsiolkovsky rocket equation,

$$\Delta v = I_{sp} \cdot g_0 \cdot \ln \left(\frac{m_i}{m_f} \right),$$

and assuming a specific impulse (I_{sp}) of 360 seconds and a mass ratio of approximately 1.7, we can validate the feasibility of the pod's propulsion design. The mission profile begins with the pod detaching from ITS and initiating a controlled retrograde burn via RCS (Reaction Control System). Once stabilized, the main engines ignite and perform the primary deceleration burn. Midway through descent, the pod enters a hover phase to allow terrain-scanning systems to identify safe landing sites. A terrain-relative navigation system, incorporating LIDAR and optical sensors, assists in dynamically selecting and adjusting the descent path in real-time.

Throttle adjustments during descent are managed by PID (Proportional Integral Derivative) algorithms that account for changing mass and velocity, ensuring precision control. At low altitude, the engines throttle down to around 30% thrust, and the landing legs deploy. These legs use data from radar and barometric altimeters to time deployment optimally. Touchdown is confirmed by pressure sensors integrated into the landing struts, and the engines shut down milliseconds before contact to minimize surface disturbance. Ascent begins after mission completion, with engines reignited and RCS providing orientation corrections during vertical lift-off. The pod follows a preset rendezvous trajectory, using radar and laser altimeters to approach ITS for docking.

All maneuvers are pre-loaded into the pod's flight software as burn profiles, which are verified through high-fidelity simulations. These are adjusted post-mission using real-world telemetry, ensuring continuous performance optimization. Propellant margins of 10–15% are reserved to account for unplanned events or delays, maintaining a robust buffer against operational risk.

8.4 Landing Sequence and Safety Protocols

Landing on the Moon presents a considerable technical challenge, as it requires the coordination of a sequence of separate systems. After separation from ITS, the lunar pod reorients in space and gets to retrograde attitude using RCS bursts. The descent sequence has three major phases of engine burn: deceleration phase, hover phase and final descent phase. The deceleration engine burns are meant to slow to approximately 200 m/s. Once slowed, the pod will enter the hover phase, and will slow its descent to approximately 100 m from surface; during this hover phase, terrain-scanning LIDAR, alongside optical cameras, will assess the immediate landing zone to find a flat, clear approach, while sending LIDAR sensing data to onboard path-planning algorithms.

Landing legs are deployed using pneumatic actuators triggered by altimeter feedback. These actuators extend the legs in under two seconds, ensuring stability before touchdown. Real-time camera feeds beneath the pod are processed by visual navigation systems, and redundant visual sensors ensure resilience against data corruption or occlusion. Closed-loop throttle modulation keeps descent velocity under control, capping terminal descent speed at around 2.5 m/s for a smooth landing.

Engine designs specify that deployable extended bells will reduce disturbance of regolith from mere backscatter and ground impingement. Engine shutdown commands will occur just in time before impact to take advantage of the last propulsion for additional motive force to discharge landing environment dust clouds. Once the lunar pod has landed, inertial sensors will confirm the pod's stable attitude. The lunar pod will then transition from its landing posture to a semi-autonomous standby mode; wherein the gender treated sustained and inertial sensors, formulate on actor landing posture and maintained the critic systems while preparing for the crews' surface operations.

There are well-defined safety protocols for all of the various stages of descent (descent braking, hover, final descent). If the terrain or landing environment seems unstable, or if an engine anomaly is detected, then automated abort logic can either initiate a return-to-orbit burn or have the lunar pod enter a holding hover until the crew instructs the lunar pod to do something else. All of these contingencies will be coded in the software and can also be overridden by the crew or ground control if needed, providing layered assurance during high-risk operations.

8.5 Summary

This chapter covered all aspects of LUNAR Pod propulsion architecture - from propellant storage and engines, to mission planning and landing. Methalox provides the best combination of performance, safety and ISRU compatibility. The storage systems are built to withstand the extreme cryogenic experience of space travel while maintaining operability and reliability for maintenance.

The pod utilizes four engines which provides redundancy, deep throttling and precise control; all critically important for safe lunar operation. The use of regeneratively cooled engines with multiple restarts provides versatility through an unpredictable atmosphere. The LUNAR Pod Delta-V budget aligns with a real world lunar mission profile, provides ample propellant margins, and has the capability to autonomously navigate and land.

The engine modules are modular and replaceable, telemetry systems can allow for real-time fault detection, and all aspects are designed for fast turnaround and reusability. The safety systems integrate incredibly well at all aspects, and maintain the absolute priority of mission success and crew survival, even in dire circumstances.

Altogether, the propulsion architecture contributes to the LUNAR Pod's long-term vision: enabling sustained, flexible, and reusable exploration of the lunar surface and beyond. The next chapter will bring together all major subsystems—propulsion, avionics, life support, and crew habitat—into one unified spacecraft design.

Chapter 9

Pod Systems and ITS Integration

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9.1 Internal Systems

The LUNAR Pod's internal systems are engineered for extended missions and sustained autonomous operation. Central to this is the Environmental Control and Life Support System (ECLSS), responsible for managing breathable air, maintaining cabin pressure, and ensuring thermal stability. It incorporates solid amine-based CO₂ scrubbers that self-regenerate, allowing continuous operation with minimal maintenance. Water recovery is achieved through a closed-loop system that reclaims water from hygiene waste and cabin humidity via multi-stage filtration and distillation, reaching a reuse rate exceeding 90%.

Oxygen is provided through compressed tanks and an on-demand electrolysis system to provide redundancy, while temperature and humidity are maintained through active radiators and passive insulation incorporated into the pod's shell.

Crew comfort has been prioritized and the six individual sleeping pods provide sleeping privacy, sound isolation, adjustable lighting and biometric check capability. The hygiene module uses a low-water toilet, sponge-bath station and waste storage module. The galley consists of modular design techniques and is equipped with rehydration and warming units as well as a system for planned dietary.

The control deck consists of six workstations with a variety of predetermined access to multifunction displays and holographic navigation overlay. Life support has several zones that offer redundancy across decks providing crew members with independent survivability, should a failure occur in one or several areas at once.

9.2 Structural Layout

The arrangement of the LUNAR Pod is in a vertically positioned configuration of five decks within a frame measuring 15 meters tall and 6 meters wide. Each deck performing a purpose and maximization of safety and operational efficiency:

Deck 5 is focused on *EVA operations*, housing landing gear, an external airlock, a decompression chamber, and a suit preparation area.

Deck 4 contains *life support hardware and cargo*, including ECLSS components, storage tanks, and equipment racks mounted on vibration-isolated panels.

Deck 3 supports *hygiene, food, and light scientific work*, integrating the galley, hygiene module, and a compact laboratory bench.

Deck 2 serves as the *habitat deck*, featuring six sleeping pods, personal storage compartments, a crew lounge, and panoramic windows facing the lunar surface.

Deck 1 houses the *command center*, avionics bay, control seats, and an upper hatch designed for docking with the ITS.

Movement between decks is facilitated by a central spiral ladder; each deck is sealed with sound-insulated bulkheads to maintain pressure. The frame is constructed from a titanium-aluminum alloy reinforced with stress-absorbing ribs. Deck floors consist of composite panels rated to support loads up to 500 kg, and wiring and fluid conduits run through side channels for easy maintenance access. Walls are insulated with embedded heating loops to maintain a stable thermal environment, and lighting is adjustable to support crew circadian rhythms.

9.3 ITS Docking and Reentry Cycle

The LUNAR Pod is designed for seamless integration with the Interplanetary Transport System (ITS), supporting the entire mission cycle from Earth launch to lunar surface operations and return. Docking is achieved through a standardized top hatch featuring androgynous connectors that allow for soft capture, precise alignment, and hard mating.

Once docked, crew transfer and resupply can take place while the ITS supplies temporary power and life support. Undocking is fully automated, employing pyro-bolt releases and RCS thrusters to orient the pod for descent.

The ITS remains in lunar orbit during surface operations to minimize exposure to risk. After completing surface activities, the pod autonomously redocks using a combination of laser targeting, radar beacons, and RCS propulsion. Crew and samples transfer back to the ITS for the journey home, while the pod can either be detached for reuse or disposed of.

In emergency scenarios, the LUNAR Pod is capable of independent reentry using a backup ablative heat shield. Reentry trajectories are carefully controlled by aligning the center of mass and using thrusters for attitude control.

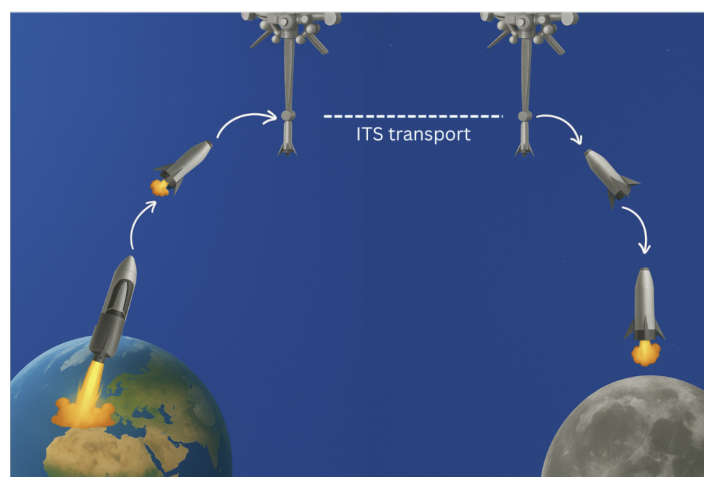


Figure 9.1: LUNAR Pod Mission Life Cycle: From Earth Launch to Lunar Surface and Return

9.4 Automation and Monitoring

Automation plays an important role in improving mission safety and lessening the crew workload. Each deck has control panels with status indicators and manual overrides. A triply redundant flight computer monitors all the subsystems and computes environmental variables for the flight envelope in real-time.

The crew interacts with the system using touchscreen displays, and heads-up displays (HUDs) that are built into the helmet visor which changes based upon the crew member's location and proximity to the element of the system. Fault detection rates any issues as either non-critical (yellow alerts) or critical (red alerts) which allows the crew to focus and reprioritize their workload effectively.

The pod's systems are continuously monitored via thermal sensors, pressure loops, and vibration analyzers. Fire detection relies on optical sensors linked to Halon-based suppression systems. Environmental conditions such as oxygen levels, humidity, and radiation exposure are actively managed to remain within optimal ranges.

All system data were recorded using red and electronically stored in system's on-board black box units and are sent to ITS and ground control for oversight, real-time intervention if required and debrief for any future missions.

9.5 Summary

LUNAR Pod is engineering rigor combined with operational flexibility through modular five-deck design and integrated systems ability. It is equipped with a redundant ECLSS, smart automation, and adaptive habitat modules to create a safe, efficient, and effective configuration for long-duration missions.

Standardized ITS interfaces will facilitate and ease docking, undocking, and resupply experiences. The LUNAR Pod has thermal protection, pressure isolation, and materials, which will allow for multiple missions with a limited amount of refurbishment.

Automation improves safety by providing real-time diagnostics, fault management, and all-encompassing sensors. The principle of human-centered design is integrated into the habitat, which promotes the physical and mental well-being of the crew while providing privacy, comfort, and intuitive control.

Overall, this combination of design features put the LUNAR Pod in an optimized position as a durable and versatile habitat for near-term missions in an austere environment. The subsequent chapter will discuss how industry collaboration and delivery methods can help with mission execution.

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