MEM 103 Unit 3, Lesson 1

## **Lesson 1** Terminal Questions

1. What points you need to consider before you select 'casting process' for manufacturing the component.

- 2. Do you think the process of casting is competitive when compared with machining and metal forming process? Justify your reasoning.
- 3. Write a short note on history and development of casting.
- 4. What are the advantages of casting process over other shaping process?
- 5. What are the basic steps in the casting process.
- 6. Explain sand casting process in details, with its advantages.
- 7. List five typical components produced by casting process.
- 8. Write short notes on following: runner, riser and sprue;
- 9. Discuss the design of gating system for casting.
- 10. What are the major drawbacks of casting processes and how they are overcome?