

EVEREST-TECH LLC - ORGANIZATIONAL STRUCTURE v2

Production and Engineering Support

GENERAL DIRECTOR

TECHNICAL DIRECTOR BLOCK

Design Bureau (KB)

- Head of KB
- Design Engineer, CAD Operator
- Product development, working drawings, 3D models

Quality Control Department (QCD)

- Head of QCD
- Input Controller, Operational Controller
- INDEPENDENT FROM PRODUCTION!

Technology Department

- Chief Technologist, Process Engineer
- Route maps, standards, tooling, cutting/bending modes

Chief Mechanic Service

- Chief Mechanic, Equipment Adjuster, Electrician
- Maintenance and repair of all 5 sections

PRODUCTION MANAGER BLOCK

Deputy Production Manager - operational control, daily meetings

1. PREPARATION SECTION

- Laser, CNC Punching, Guillotine
- Section Master, Laser Operator, CNC Operator, Guillotine Operator

2. BENDING SECTION

- CNC Press Brakes, Panel Benders
- Section Master, Press Brake Operator, Panel Bender Operator

3. WELDING SECTION

- MIG/TIG, Assembly
- Section Master, Welder, Assembler

4. PAINTING SECTION

- Powder Coating
- Section Master, Surface Preparer, Booth Operator, Oven Operator

5. PACKAGING/SHIPPING SECTION

- Packaging Line
- Section Master, Packer, Picker

PDO / SUPPLY / LOGISTICS BLOCK

Production Planning Department (PDO)

- Head of PDO, Planner, Production Dispatcher
- Shift assignments, plan control, coordination

Supply Department

- Head of Supply, Procurement Manager
- Raw material procurement (KUMZ, Cladding Solutions)

Logistics Department

- Logistician, Driver/Forwarder
- Raw material delivery, finished goods shipping

Warehouse

- Warehouse Manager, Material Keeper, Loader
- Separate: raw materials warehouse + finished goods warehouse