

EVEREST-TECH LLC - ORGANIZATIONAL STRUCTURE v2

Production and Engineering Support Division

Created with Claude Opus 4.5 - Professional Quality

GENERAL DIRECTOR

TECHNICAL DIRECTOR BLOCK

Design Bureau (KB)

- Head of KB
- Design Engineer, CAD Operator
- Product development, working drawings, 3D models

Quality Control Department (QCD)

- Head of QCD
- Input Controller, Operational Controller
- INDEPENDENT FROM PRODUCTION!
- Input control of raw materials, operational by sections

Technology Department

- Chief Technologist
- Process Engineer
- Route maps, standards, tooling, cutting/bending modes

Chief Mechanic Service

- Chief Mechanic
- Equipment Adjuster, Electrician
- Maintenance and repair of all 5 sections

PRODUCTION MANAGER BLOCK

Deputy Production Manager

- Operational control, daily meetings with masters

1. PREPARATION SECTION

- Laser, CNC Punching, Guillotine
- Section Master
- Laser Operator, CNC Operator, Guillotine Operator, Rigger

2. BENDING SECTION

- CNC Press Brakes, Panel Benders
- Section Master
- Press Brake Operator, Panel Bender Operator, Helper

3. WELDING SECTION

- MIG/TIG, Assembly
- Section Master, Welder, Fitter-Assembler

4. PAINTING SECTION

- Powder Coating
- Section Master, Surface Preparer, Booth Operator, Overcoat

5. PACKAGING/SHIPPING SECTION

- Packaging Line
- Section Master, Packer, Picker

PDO / SUPPLY / LOGISTICS BLOCK

Production Planning Department (PDO)

- Head of PDO
- Planner/Norm-setter, Production Dispatcher
- Shift assignments, plan control, coordination

Supply Department

- Head of Supply Department
- Procurement Manager
- Raw material procurement (KUMZ, Cladding Solutions)
- Components, consumables, inventory control

Logistics Department

- Logistician
- Driver/Forwarder
- Raw material delivery, finished goods shipping
- Transport logistics, documentation flow

Warehouse

- Warehouse Manager
- Material Keeper (raw materials)
- Material Keeper (finished products)
- Loader/Rigger
- Reception, storage, inventory of materials
- Separate: raw materials warehouse + finished goods warehouse

PRODUCTION MANAGER

KEY CONSTRUCTION PRINCIPLES

Plan, deadlines, sections, people

- > QCD -> Technical Director: independent from production.
Production Manager CANNOT pressure quality control
- > Technical Director - "brain": KB, technologists, QCD, mechanic.
Responsible for WHAT and HOW to produce
- > Production Manager - "hands": 5 sections, masters, plan.
Responsible for HOW MUCH and WHEN

TECHNICAL DIRECTOR connects supply, production and shipping into a single flow

- > Master = single command: one section - one master, one responsible

000 Three verticals: Technical Director (quality) + Production Manager (volume) + PDO (coordination) - balance without distortions