

Inter IIT tech meet 13.0

# FedEx ULD Optimization

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# Problem Overview

- **Objective:** Optimize packing for ULDs to reduce operational costs and improve efficiency.
- **Constraints:**
  - Weight and volume limits for ULDs
  - Prioritize shipping all high-value priority packages
  - Minimize ULD count carrying priority packages
- **Output:** Optimal package-ULD assignments with minimized costs.
- **Important Metrics:**
  - Total cost incurred
  - Number of priority packages shipped successfully
  - Efficiency in ULD space utilization

# Approach Overview

- **Step 1:** Use Linear Programming (LP) to find a basic feasible solution respecting ULD constraints.
- **Step 2:** Apply Mixed-Integer Linear Programming (MILP) for precision, particularly for binary decisions (e.g., package-ULD assignments).
- **Step 3:** Enhance solution with Greedy Heuristic and Genetic Algorithm (GA) to improve packing and cost efficiency.

# Objective in Linear Programming

- Cost of Spreading Priority Packages
- Cost of Packages Left Behind (Delay Cost)

$$\text{Minimize } \sum_{i \in P} c_i \cdot (1 - x_{i,u}) + K \cdot \sum_{u \in U} y_u$$

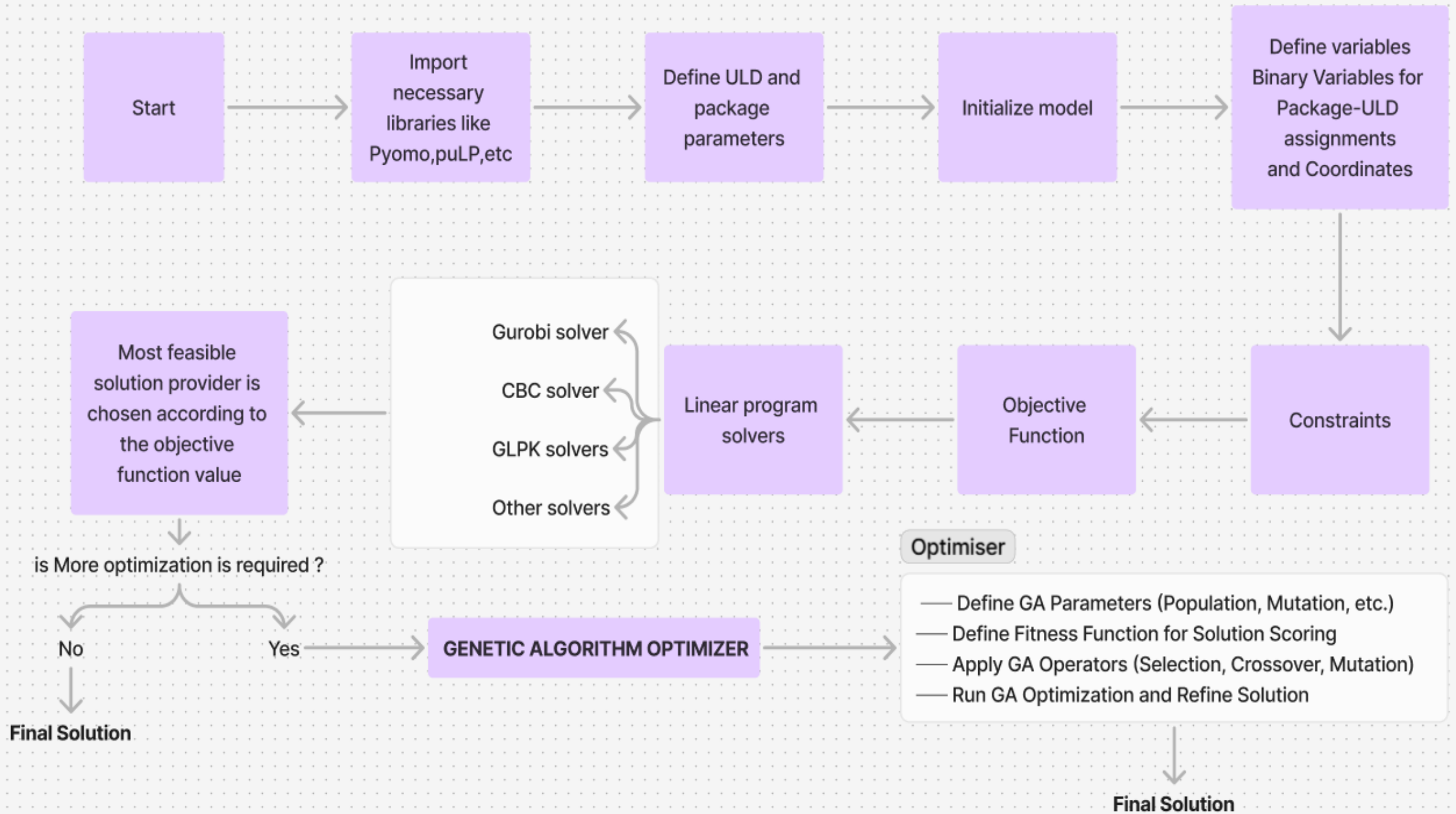
- $x_{i,u}$  is a binary variable that is 1 if package  $i$  is assigned to ULD  $u$ , and 0 otherwise.
- $y_u$  is a binary variable that is 1 if ULD  $u$  contains any priority packages, and 0 otherwise.

# Constraints

- Weight Constraint :

$$\sum_{i \in P} w_i \cdot x_{i,u} \leq W_u, \quad \forall u \in U$$

- Volume Constraint(according to coordinates)
  - Varies when each package is put in the ULD
  - (continuous updating of new available dimensions is necessary)
- Priority Constraint
- ULD priority order



# Enhance the Linear Programming Model

- Relax Constraints
- Tighter Bounds on Variables
- Use Column Generation
- **Hybrid Approach: Combine LP and GA**
  - Optimize GA Parameters
- Heuristic Initialization, Iterative Relaxation

# Genetic Algorithm Enhancement

- **Purpose:** Refine the LP/MILP solution by exploring alternative package placements.
- **Steps:**
  - **Chromosome Representation:** Encode package-ULD assignments.
  - **Fitness Function:** Based on minimized cost and efficient ULD use.
- **Operations:** Selection, Crossover, and Mutation to optimize solutions iteratively.



# Thank You

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