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Predictive Maintenance for Flat Tire Detection

0.0.1 Problem Statement : Project Data Science / Analytics (UFO Platform Defect Recognition)

The aim of this project is to identify sensor features that can effectively track the condition of rear tires, specifically focusing on flat tires (left or right). The main objective is to leverage this information for implementing Predictive Maintenance for Test Equipment on driving platforms (UFOpro).

```
[1]: # Info Provided by the Domain Expert regarding the Dataset and also the target_
      ↪variables.
      # UFO_test_combined
      # Project Tire: "./UFO_project_flat_tire_rear.parquet"
      # UFO OK = UF01_736 - UF01_747
      # Flat Tire Rear Left = UF01_748 - 757
      # 758, 759 -> Fehlversuche
      # Flat Tire Rear Right = UF01_760 - UF01_770
      # Flat Tire Rear Right, Strong Flat Tire Rear Left = UF01_771 - UF01_782
```

```
[2]: # Importing necessary libraries for data analysis and visualization

import pandas as pd # pandas is used for data manipulation and analysis. It_
      ↪provides DataFrame and Series objects.
import numpy as np # numpy is used for numerical operations and handling_
      ↪arrays.
import re # re provides support for working with regular expressions, which is_
      ↪useful for text cleaning and processing.
import matplotlib.pyplot as plt # matplotlib.pyplot is a plotting library for_
      ↪creating visualizations like line plots, bar charts, etc.
import seaborn as sns # seaborn is used for statistical data visualization.
from sklearn.preprocessing import LabelEncoder # LabelEncoder is used to_
      ↪convert categorical labels into numerical format.
from sklearn.model_selection import train_test_split # train_test_split is_
      ↪used to split the dataset into training and testing sets.
from tensorflow.keras.models import Sequential # Sequential is a linear stack_
      ↪of layers for building neural networks.
```

```

from tensorflow.keras.layers import LSTM, Dense, Dropout # LSTM is a type of
↳recurrent neural network layer; Dense is a fully connected layer; Dropout is
↳used to prevent overfitting.
from tensorflow.keras.optimizers import Adam # Adam is an optimizer for
↳training the model.
from sklearn.utils import resample

```

```

[3]: # Load the dataset file into a pandas DataFrame
data = pd.read_parquet("UFO_project_flat_tire_rear.parquet")
# Display the first 5 rows of the DataFrame to inspect its structure and content
data.head(5)

```

```

[3]: 0      HPC Time [msec] Source  Vehicle State [-]  Steer algorithm [-] \
189647      0.0      M      3.0      0.0
189648      0.0      M      3.0      3.0
189649     10.0      M      3.0      3.0
189650     20.0      M      3.0      3.0
189651     30.0      M      3.0      3.0

```

```

0      Desired speed [kph]  Vehicle Speed [kph]  Desired Acc [m/ss] \
189647      0.00      0.02      0.0
189648      0.00      0.02      1.4
189649      0.05      0.02      1.4
189650      0.10      0.02      1.4
189651      0.15      0.02      1.4

```

```

0      Vehicle Acc [m/ss]  Desired steering radius [m] \
189647     -0.013      0.0
189648      0.020      0.0
189649     -0.019      0.0
189650     -0.013      0.0
189651     -0.007      0.0

```

```

0      Int. desired speed [kph]  ...  Motor [FL] PWM [â€°] \
189647      NaN  ...      NaN
189648      NaN  ...      NaN
189649      NaN  ...      NaN
189650      NaN  ...      NaN
189651      NaN  ...      NaN

```

```

0      Motor [FR] RPM [1/min]  Motor [FR] Current [A] \
189647      NaN      NaN
189648      NaN      NaN
189649      NaN      NaN
189650      NaN      NaN
189651      NaN      NaN

```

0	Motor [FR]	Voltage [V]	Motor [FR]	Throttle [A]	Motor [FR]	Brake [-]	\
189647		NaN		NaN		NaN	
189648		NaN		NaN		NaN	
189649		NaN		NaN		NaN	
189650		NaN		NaN		NaN	
189651		NaN		NaN		NaN	

0	Motor [FR]	State [-]	Motor [FR]	Temp [°C]	\
189647		NaN		NaN	
189648		NaN		NaN	
189649		NaN		NaN	
189650		NaN		NaN	
189651		NaN		NaN	

0	Motor [FR]	ctrl temp [°C]	Motor [FR]	PWM [°]
189647		NaN		NaN
189648		NaN		NaN
189649		NaN		NaN
189650		NaN		NaN
189651		NaN		NaN

[5 rows x 133 columns]

```
[4]: # Create a copy of the DataFrame
df = data.copy()
```

0.0.2 Data Cleaning

- Remove unnecessary or redundant columns for simplicity.
 - Standardize column names for easier reference in later steps.
 - Handle missing values to ensure model readiness.
1. Clean column names by removing unnecessary brackets and spaces.
 2. Identify and handle missing values in key features.

```
[5]: # List of original column names
original_columns = list(df.columns)
pd.DataFrame(original_columns)
```

```
[5]:
0
0      HPC Time [msec]
1      Source
2      Vehicle State [-]
3      Steer algorithm [-]
4      Desired speed [kph]
..
128    Motor [FR] Brake [-]
129    Motor [FR] State [-]
```

```

130      Motor [FR] Temp [°C]
131 Motor [FR] ctrl temp [°C]
132      Motor [FR] PWM [°]

```

```
[133 rows x 1 columns]
```

0.1 Exploring the Data for Analysis { E D A }

```

[8]: # Function to clean column names (removing text inside square brackets and
      ↪ extra spaces)
def clean_column_name(column):
    return re.sub(r"\s*\[.*?\]", "", column).strip()

# Apply cleaning to all column names
cleaned_columns = [clean_column_name(col) for col in original_columns]

# Update the DataFrame column names
df.columns = cleaned_columns

# Display the updated DataFrame with cleaned column names
df.head(1)

```

```

[8]:      HPC Time Source  Vehicle State  Steer algorithm  Desired speed \
189647      0.0      M           3.0           0.0           0.0

      Vehicle Speed  Desired Acc  Vehicle Acc  Desired steering radius \
189647      0.02           0.0      -0.013           0.0

      Int. desired speed  ...  Motor PWM  Motor RPM  Motor Current \
189647           NaN  ...      NaN      NaN           NaN

      Motor Voltage  Motor Throttle  Motor Brake  Motor State  Motor Temp \
189647           NaN           NaN           NaN           NaN           NaN

      Motor ctrl temp  Motor PWM
189647           NaN           NaN

[1 rows x 133 columns]

```

0.1.1 Identifying Missing Values and NaN values

```

[9]: # Display the count of null values for all columns
df.isnull().sum()

```

```

[9]: HPC Time      0
     Source      0

```

```

Vehicle State          0
Steer algorithm        0
Desired speed          0
...
Motor Brake            279456
Motor State            279456
Motor Temp             279456
Motor ctrl temp       279456
Motor PWM              279456
Length: 133, dtype: int64

```

0.1.2 Columns with null values and NaN values displayed and removed below

```

[10]: # Identify columns where all values are 0
columns_all_zero = df.columns[(df == 0).all()]

# Identify columns where all values are NaN
columns_all_nan = df.columns[df.isna().all()]

# Create a DataFrame to summarize the results
summary_data = {
    'Column Name': list(columns_all_zero) + list(columns_all_nan),
    'Status': ['All Zeros'] * len(columns_all_zero) + ['All NaN'] *
    ↪len(columns_all_nan)
}

summary_df = pd.DataFrame(summary_data)

# Display the summary DataFrame as a table
print("Summary of Columns with All Zeros or All NaN Values:")
print(summary_df)

```

Summary of Columns with All Zeros or All NaN Values:

	Column Name	Status
0	Way deviation	All Zeros
1	Motor PWM	All Zeros
2	Motor PWM	All Zeros
3	Time to meeting pos	All Zeros
4	VUT distance to crashpoint	All Zeros
5	VUT time to meeting pos	All Zeros
6	VUT long distance	All Zeros
7	VUT lat distance	All Zeros
8	VUT speed	All Zeros
9	VUT Pos E	All Zeros
10	VUT Pos N	All Zeros
11	VUT Pos X	All Zeros
12	VUT Pos Y	All Zeros

13	VUT distance to UFO	All Zeros
14	VUT side deviation	All Zeros
15	TTC long	All Zeros
16	TTC lat	All Zeros
17	TTC abs	All Zeros
18	Additional side offset	All Zeros
19	Additional forward offset	All Zeros
20	Int. desired speed	All NaN
21	Int. desired steering radius	All NaN
22	Int. desired steering angle	All NaN
23	Way from motors	All NaN
24	Motor Throttle	All NaN
25	Motor Throttle	All NaN
26	Motor RPM	All NaN
27	Motor Current	All NaN
28	Motor Voltage	All NaN
29	Motor Throttle	All NaN
30	Motor Brake	All NaN
31	Motor State	All NaN
32	Motor Temp	All NaN
33	Motor ctrl temp	All NaN
34	Motor PWM	All NaN
35	Motor RPM	All NaN
36	Motor Current	All NaN
37	Motor Voltage	All NaN
38	Motor Throttle	All NaN
39	Motor Brake	All NaN
40	Motor State	All NaN
41	Motor Temp	All NaN
42	Motor ctrl temp	All NaN
43	Motor PWM	All NaN

0.1.3 Removing the Missing Values

```
[11]: # Drop columns where all values are 0 or all values are NaN
df = df.loc[:, (df != 0).any() & (~df.isna().all())]
# Display the list of cleaned column names
columns_list = df.columns.tolist()
print(columns_list)
```

```
['HPC Time', 'Source', 'Vehicle State', 'Steer algorithm', 'Desired speed',
'Vehicle Speed', 'Desired Acc', 'Vehicle Acc', 'Desired steering radius',
'Desired steering speed', 'Steering position', 'Desired brake pressure', 'Brake
pressure', 'Desired brake position', 'Brake position', 'Desired brake speed',
'Steering angle measured', 'GPS Lat', 'GPS Long', 'Pos E', 'Pos N', 'Desired Pos
X', 'Desired Pos Y', 'Pos X', 'Pos Y', 'Speed', 'GPS Direction', 'GPS Heading',
'Change of Heading', 'GPS Num satellites', 'GPS Pos Accuracy', 'GPS Heading
Accuracy', 'Speed Accuracy', 'Position on Path', 'Side deviation', 'Heading']
```

```
deviation', 'Time deviation', 'Speed deviation', 'Acc deviation', 'Acc X', 'Acc Y', 'Acc Z', 'AngRate Z', 'Motor RPM', 'Motor Current', 'Motor Voltage', 'Motor Throttle', 'Motor Brake', 'Motor State', 'Motor Temp', 'Motor RPM', 'Motor Current', 'Motor Voltage', 'Motor Throttle', 'Motor Brake', 'Motor State', 'Motor Temp', 'Slip rear left', 'Slip rear right', 'Slip front left', 'Slip front right', 'RPM front left', 'RPM front right', 'Batt Voltage 1', 'Batt Current 1', 'Batt State of charge 1', 'Batt Voltage 2', 'Batt Current 2', 'Batt State of charge 2', 'Batt Voltage 3', 'Batt Current 3', 'Batt State of charge 3', 'Network roundtrip time', 'Additional offset blend factor', 'Safety CPU temp', 'Safety state', 'Safety flags #1', 'Safety flags #2', 'Safety flags #3', 'Safety flags #4', 'Relay State', 'Main buffer batt voltage', 'GNSS buffer batt voltage', 'test_number', 'UFO_number', 'UFO_test_combined', 'Motor ctrl temp', 'Motor ctrl temp', 'Time (UTC+1:00)']
```

```
[13]: df.info()
```

```
<class 'pandas.core.frame.DataFrame'>
Index: 279456 entries, 189647 to 469102
Data columns (total 89 columns):
#   Column                                Non-Null Count  Dtype
---  -
0   HPC Time                             279456 non-null float64
1   Source                               279456 non-null object
2   Vehicle State                        279456 non-null float64
3   Steer algorithm                      279456 non-null float64
4   Desired speed                        279456 non-null float64
5   Vehicle Speed                       279456 non-null float64
6   Desired Acc                         279456 non-null float64
7   Vehicle Acc                         279456 non-null float64
8   Desired steering radius              279456 non-null float64
9   Desired steering speed               279456 non-null float64
10  Steering position                    279456 non-null float64
11  Desired brake pressure               279456 non-null float64
12  Brake pressure                      279456 non-null float64
13  Desired brake position               279456 non-null float64
14  Brake position                      279456 non-null float64
15  Desired brake speed                  279456 non-null float64
16  Steering angle measured               279456 non-null float64
17  GPS Lat                             279456 non-null float64
18  GPS Long                            279456 non-null float64
19  Pos E                               279456 non-null float64
20  Pos N                               279456 non-null float64
21  Desired Pos X                       279456 non-null float64
22  Desired Pos Y                       279456 non-null float64
23  Pos X                               279456 non-null float64
24  Pos Y                               279456 non-null float64
25  Speed                               279456 non-null float64
26  GPS Direction                       279456 non-null float64
```

27	GPS Heading	279456	non-null	float64
28	Change of Heading	279456	non-null	float64
29	GPS Num satellites	279456	non-null	float64
30	GPS Pos Accuracy	279456	non-null	float64
31	GPS Heading Accuracy	279456	non-null	float64
32	Speed Accuracy	279456	non-null	float64
33	Position on Path	279456	non-null	float64
34	Side deviation	279456	non-null	float64
35	Heading deviation	279456	non-null	float64
36	Time deviation	279456	non-null	float64
37	Speed deviation	279456	non-null	float64
38	Acc deviation	279456	non-null	float64
39	Acc X	279456	non-null	float64
40	Acc Y	279456	non-null	float64
41	Acc Z	279456	non-null	float64
42	AngRate Z	279456	non-null	float64
43	Motor RPM	279456	non-null	float64
44	Motor Current	279456	non-null	float64
45	Motor Voltage	279456	non-null	float64
46	Motor Throttle	279456	non-null	float64
47	Motor Brake	279456	non-null	float64
48	Motor State	279456	non-null	float64
49	Motor Temp	279456	non-null	float64
50	Motor RPM	279456	non-null	float64
51	Motor Current	279456	non-null	float64
52	Motor Voltage	279456	non-null	float64
53	Motor Throttle	279456	non-null	float64
54	Motor Brake	279456	non-null	float64
55	Motor State	279456	non-null	float64
56	Motor Temp	279456	non-null	float64
57	Slip rear left	279456	non-null	float64
58	Slip rear right	279456	non-null	float64
59	Slip front left	279456	non-null	float64
60	Slip front right	279456	non-null	float64
61	RPM front left	279456	non-null	float64
62	RPM front right	279456	non-null	float64
63	Batt Voltage 1	279456	non-null	float64
64	Batt Current 1	279456	non-null	float64
65	Batt State of charge 1	279456	non-null	float64
66	Batt Voltage 2	279456	non-null	float64
67	Batt Current 2	279456	non-null	float64
68	Batt State of charge 2	279456	non-null	float64
69	Batt Voltage 3	279456	non-null	float64
70	Batt Current 3	279456	non-null	float64
71	Batt State of charge 3	279456	non-null	float64
72	Network roundtrip time	279456	non-null	float64
73	Additional offset blend factor	279456	non-null	float64
74	Safety CPU temp	279456	non-null	float64

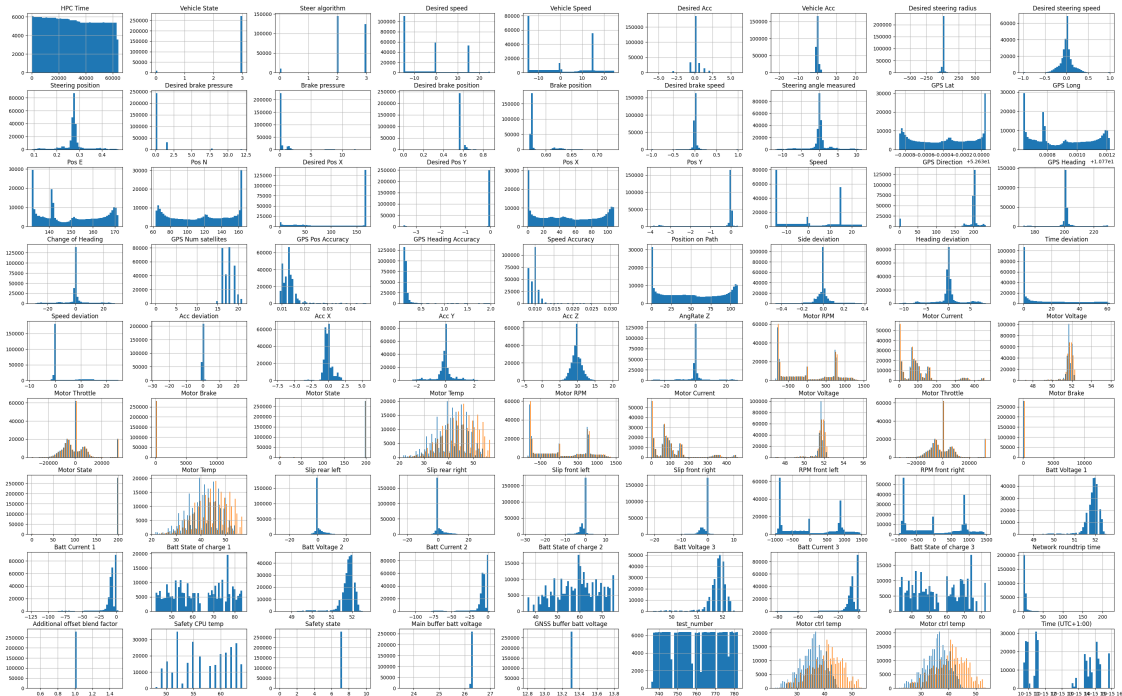
75	Safety state	279456	non-null	float64
76	Safety flags #1	279456	non-null	object
77	Safety flags #2	279456	non-null	object
78	Safety flags #3	279456	non-null	object
79	Safety flags #4	279456	non-null	object
80	Relay State	279456	non-null	object
81	Main buffer batt voltage	279456	non-null	float64
82	GNSS buffer batt voltage	279456	non-null	float64
83	test_number	279456	non-null	int64
84	UFO_number	279456	non-null	object
85	UFO_test_combined	279456	non-null	object
86	Motor ctrl temp	279456	non-null	float64
87	Motor ctrl temp	279456	non-null	float64
88	Time (UTC+1:00)	279456	non-null	datetime64[ns]

dtypes: datetime64[ns](1), float64(79), int64(1), object(8)

memory usage: 191.9+ MB

Feature Distribution Analysis This visualization shows the distribution of key features in the dataset, helping to: - Identify value ranges and patterns. - Understand feature behavior for modeling if data is skewed.

```
[14]: df.hist(bins=50,figsize=(40,25))
plt.show()
```



0.1.4 Adding Target Column Based on UFO_test_combined

To simplify since this is a Multiclass classification problem and improve the readability of the data and building model, we introduce a **target column** called `UFO_test_combined`, which assigns values based on specific test number ranges. The mapping of these values is as follows:

- `UFO_test_combined = 0`: UFO OK (Tests UF01_736 to UF01_747)
- `UFO_test_combined = 1`: Flat Tire Rear Left (Tests UF01_748 to UF01_757)
- `UFO_test_combined = -1`: Fehlversuche (Tests UF01_758 and UF01_759)
- `UFO_test_combined = 2`: Flat Tire Rear Right (Tests UF01_760 to UF01_770)
- `UFO_test_combined = 3`: Flat Tire Rear Right, Strong Flat Tire Rear Left (Tests UF01_771 to UF01_782)

This categorization helps in streamlining the analysis and enhances the interpretability of the dataset.

```
[15]: # Reset the index
df.reset_index(drop=True, inplace=True)
# Drop rows where test_number is 736
df = df[df['test_number'] != 736]

[16]: # Define the ranges for each condition with corresponding integer values for target
test_number_ranges = {
    0: (737, 747), # test_ok
    1: (748, 757), # slight flat_tire_rear_left
    2: (760, 770), # slight flat_tire_rear_right
    3: (771, 782) # severe_flat_rear_left_slight_flat_rear_right
}

# Function to assign integer values based on test_number
def assign_condition(test_number):
    for condition, (start, end) in test_number_ranges.items():
        if start <= test_number <= end:
            return condition # Return the condition number
    return -1 # Default value for unknown or excluded cases

# Create the new column in the DataFrame
df['target'] = df['test_number'].apply(assign_condition)

[18]: # Check unique values in the target column
unique_target_values = df['target'].unique()
print(f"Unique values in target column: {unique_target_values}")
```

Unique values in target column: [0 1 -1 2 3]

1 Filtering Failure Tests

Tests with -1 are identified as failure tests. These are being filtered out to ensure the dataset focuses on valid and relevant entries for analysis.

```
[21]: df_filtered = df[df['target'] != -1]
```

2 Selected Features for Tires Predictive Problem

Based on research and relevance to the problem statement, the following features have been identified as having high potential to solve the predictive problem related to tire performance:

```
[19]: # List of highly relevant features for flat tire prediction (as per your
      ↪request)
      relevant_features = [
          'HPC Time', 'Slip rear left', 'Slip rear right', 'Slip front left', 'Slip_
      ↪front right',
          'RPM front left', 'RPM front right', 'Speed', 'Vehicle Speed', 'Acc X',
          'Acc Y', 'Acc Z', 'Side deviation', 'Speed deviation', 'Heading deviation',
          'Time deviation', 'Desired brake speed', 'Brake pressure', 'Brake_
      ↪position', 'test_number',
          'Desired brake position', 'Steering angle measured',
          'Steering position', 'target'
      ]
```

```
[22]: # Create a new dataframe with only the relevant features
      df_relevant = df_filtered[relevant_features]
      df_relevant.reset_index(drop=True, inplace=True) # Dropping the index column
```

2.0.1 Visualization of Selected Features

The graphs plotted below provide a detailed visualization of the selected features. These plots help to:

- Understand the distribution of target and behavior of each feature.

```
[23]: # Plotting the distribution of the target variable

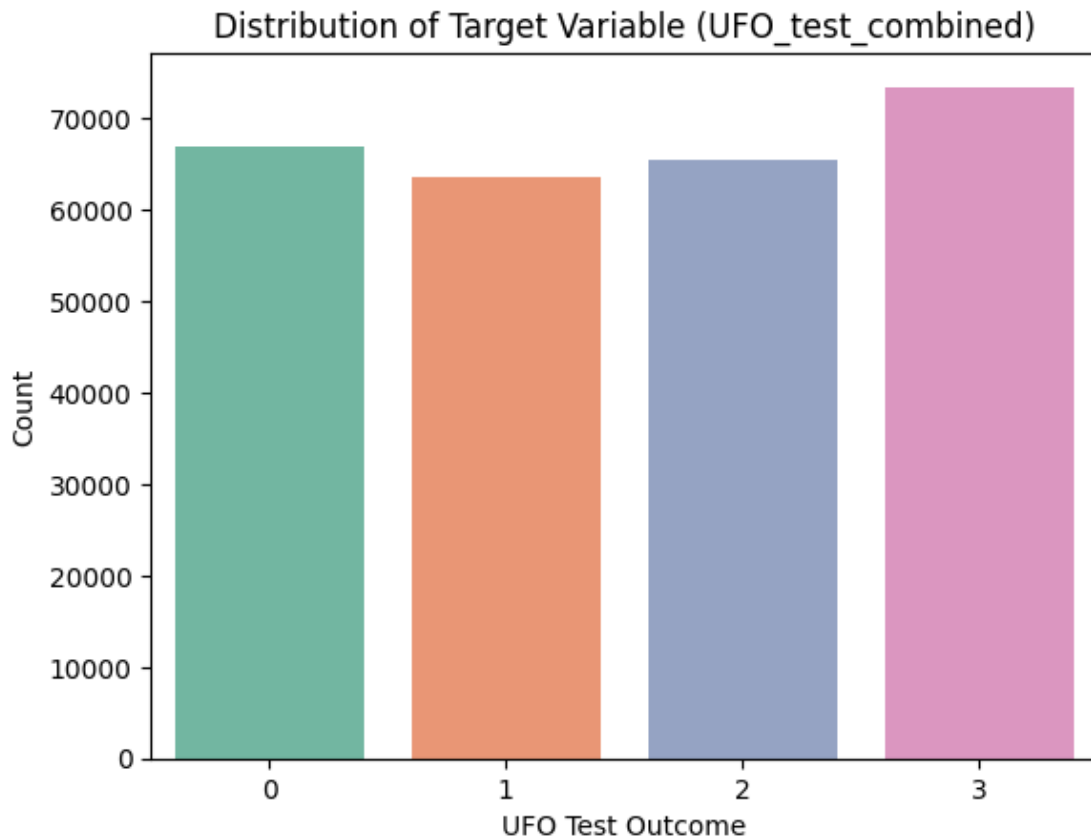
      sns.countplot(x='target', data=df_relevant, palette='Set2') # Use the filtered_
      ↪DataFrame
      plt.title('Distribution of Target Variable (UFO_test_combined)')
      plt.xlabel('UFO Test Outcome')
      plt.ylabel('Count')
      plt.show()
```

C:\Users\thoma\AppData\Local\Temp\ipykernel_3456\2524613440.py:3: FutureWarning:

Passing `palette` without assigning `hue` is deprecated and will be removed in

v0.14.0. Assign the `x` variable to `hue` and set `legend=False` for the same effect.

```
sns.countplot(x='target', data=df_relevant, palette='Set2') # Use the
filtered DataFrame
```



2.0.2 Sensor Characteristics and Relevance

To effectively detect flat tires or predict tire conditions, the following sensor characteristics are identified as most relevant:

1. Tire-Specific Parameters

- **Slip Rear Left / Rear Right:** Tracks the traction or slippage of the tires, providing critical insights for flat tire detection.

2. Vehicle Dynamics

- **Acceleration (Acc X, Acc Y, Acc Z):**
 - Lateral (Y) and Vertical (Z) acceleration changes can indicate vibrations or instability caused by tire conditions.
 - Overall acceleration dynamics help assess vehicle stability and motion.

```
[24]: # Filter the DataFrame to include only necessary columns
df_filtered = df_relevant[['HPC Time', 'Slip rear left', 'target']].copy()

# Convert 'HPC Time [msec]' to datetime
df_filtered.loc[:, 'time'] = pd.to_datetime(df_relevant['HPC Time'], unit='ms')

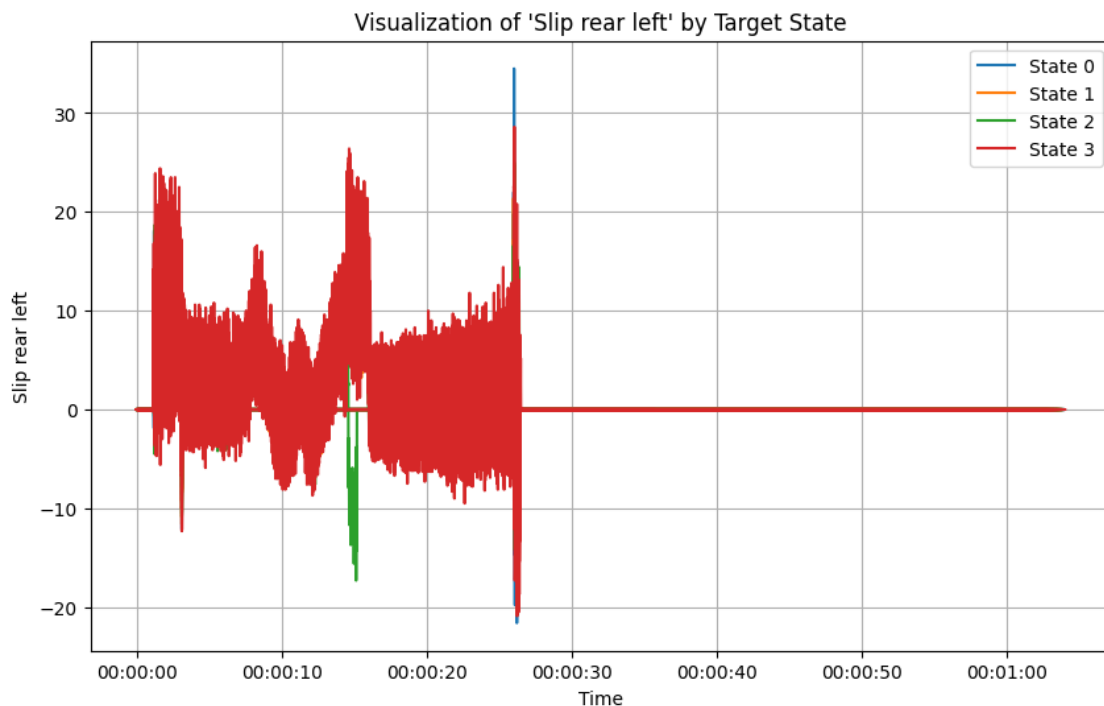
# Choose a feature to visualize
feature_to_plot = 'Slip rear left'

# Plot feature values for each target class
plt.figure(figsize=(10, 6))

for state in df_filtered['target'].unique():
    state_data = df_filtered[df_filtered['target'] == state]
    plt.plot(state_data['time'], state_data[feature_to_plot], label=f"State_{state}")

# Customize the plot
plt.xlabel('Time')
plt.ylabel(feature_to_plot)
plt.title(f"Visualization of '{feature_to_plot}' by Target State")
plt.legend()
plt.grid(True)

# Show the plot
plt.show()
```



```
[25]: # Filter the DataFrame to include only necessary columns
df_filtered = df_relevant[['HPC Time', 'Slip rear right', 'target']].copy()

# Convert 'HPC Time [msec]' to datetime
df_filtered.loc[:, 'time'] = pd.to_datetime(df_relevant['HPC Time'], unit='ms')

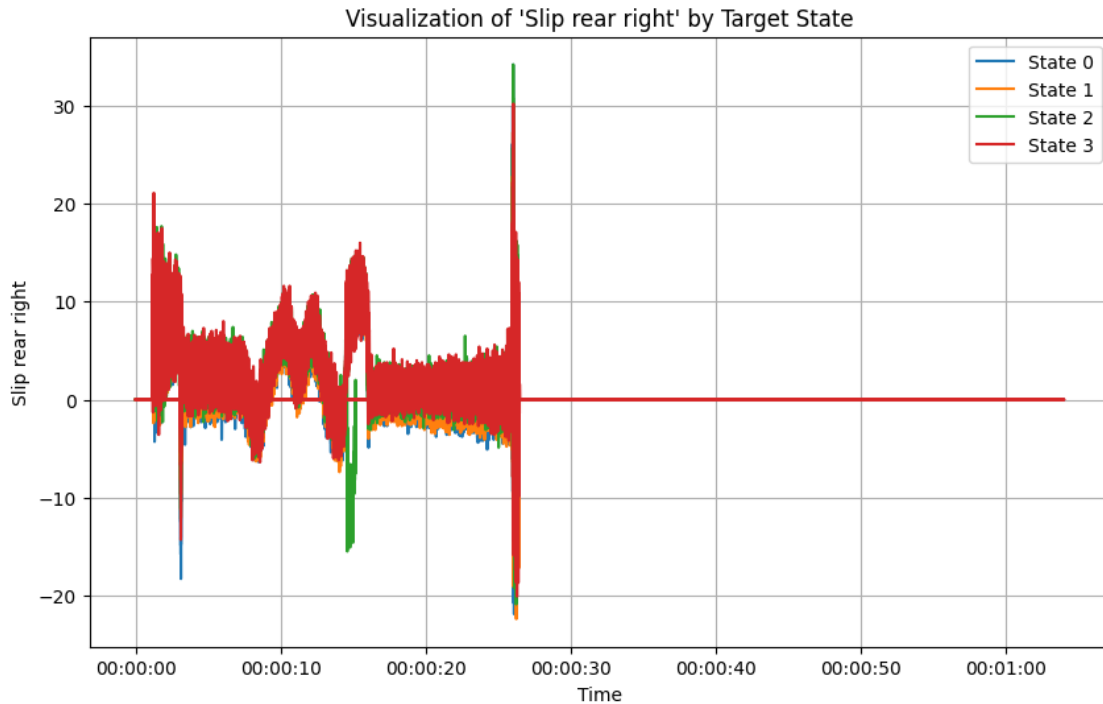
# Choose a feature to visualize
feature_to_plot = 'Slip rear right'

# Plot feature values for each target class
plt.figure(figsize=(10, 6))

for state in df_filtered['target'].unique():
    state_data = df_filtered[df_filtered['target'] == state]
    plt.plot(state_data['time'], state_data[feature_to_plot], label=f"State_
↪{state}")

# Customize the plot
plt.xlabel('Time')
plt.ylabel(feature_to_plot)
plt.title(f"Visualization of '{feature_to_plot}' by Target State")
plt.legend()
plt.grid(True)

# Show the plot
plt.show()
```



```
[23]: df_relevant_combinations = df_relevant.copy()
```

```
[24]: # Filter the required columns
df_filtered = df[['HPC Time', 'Acc X', 'Acc Y', 'Acc Z', 'target']]

# Convert 'HPC Time [msec]' to datetime format
df_filtered['time'] = pd.to_datetime(df_filtered['HPC Time'], unit='ms')

# Initialize the plot
plt.figure(figsize=(12, 6))

# Plot each feature with simple lines
plt.plot(df_filtered['time'], df_filtered['Acc X'], label='Acc X',
         linestyle='-', linewidth=1, color='blue')
plt.plot(df_filtered['time'], df_filtered['Acc Y'], label='Acc Y',
         linestyle='--', linewidth=1, color='orange')
plt.plot(df_filtered['time'], df_filtered['Acc Z'], label='Acc Z',
         linestyle='-.', linewidth=1, color='green')

# Customize the plot
plt.xlabel('Time')
plt.ylabel('Acceleration')
plt.title('Visualization of Acc X, Acc Y, and Acc Z over Time (Simple Lines)')
plt.legend(title="Features")
```

```
plt.grid(True)

# Show the plot
plt.show()
```

C:\Users\thoma\AppData\Local\Temp\ipykernel_18132\4289566643.py:5:

SettingWithCopyWarning:

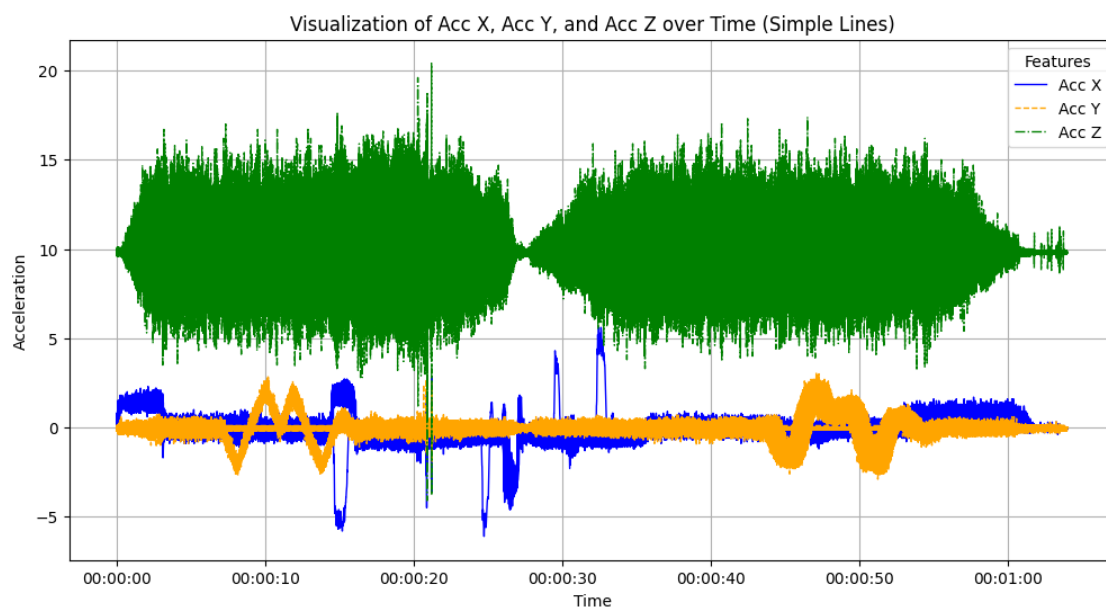
A value is trying to be set on a copy of a slice from a DataFrame.

Try using `.loc[row_indexer,col_indexer] = value` instead

See the caveats in the documentation: [https://pandas.pydata.org/pandas-](https://pandas.pydata.org/pandas-docs/stable/user_guide/indexing.html#returning-a-view-versus-a-copy)

[docs/stable/user_guide/indexing.html#returning-a-view-versus-a-copy](https://pandas.pydata.org/pandas-docs/stable/user_guide/indexing.html#returning-a-view-versus-a-copy)

```
df_filtered['time'] = pd.to_datetime(df_filtered['HPC Time'], unit='ms')
```



Acceleration Analysis and Key Observations

1. Acc Z (Green)

- Dominates the plot with high variability.
- Likely influenced by gravity and vertical motion, such as road bumps or vibrations.

2. Acc X (Blue)

- Shows moderate fluctuations.
- Reflects forward/backward motion or minor vibrations.

3. Acc Y (Orange)

- Exhibits relatively low variability.

- Indicates minimal lateral movement.

Key Events

- Sharp peaks in Acc X or Acc Z may signify braking, bumps, or abrupt changes in motion.

Potential Insights

- Patterns in Acc Z could correlate with specific events, such as flat tire detection or road irregularities.

2.0.3 Combinations of features

1. Avg_Slip Calculation

- Averages slip measurements to provide an overall indicator of tire traction.

2. Acceleration Magnitude

- Combines Acc X, Acc Y, and Acc Z to represent the total acceleration experienced by the vehicle.

3. Slip_Acc_Interaction

- Integrates the average slip and acceleration magnitude to capture interaction effects, such as traction loss during acceleration or deceleration.

```
[25]: # Combination 1: Combine Slip values into a single feature (e.g., average slip)
df_relevant_combinations['Avg_Slip'] = (df_relevant_combinations['Slip rear_
↳left'] + df_relevant_combinations['Slip rear right']) / 2

# Combination 2: Calculate the magnitude of acceleration (Euclidean norm)
df_relevant_combinations['Acc_Magnitude'] = (df_relevant_combinations['Acc_
↳X']**2 + df_relevant_combinations['Acc Y']**2 +_
↳df_relevant_combinations['Acc Z']**0.5)

# Combination 3: Create an interaction feature combining Avg_Slip and_
↳Acc_Magnitude
df_relevant_combinations['Slip_Acc_Interaction'] =_
↳df_relevant_combinations['Avg_Slip'] *_
↳df_relevant_combinations['Acc_Magnitude']

# Display the new features
print(df_relevant_combinations[['Avg_Slip', 'Acc_Magnitude',_
↳'Slip_Acc_Interaction']].head(1000))
```

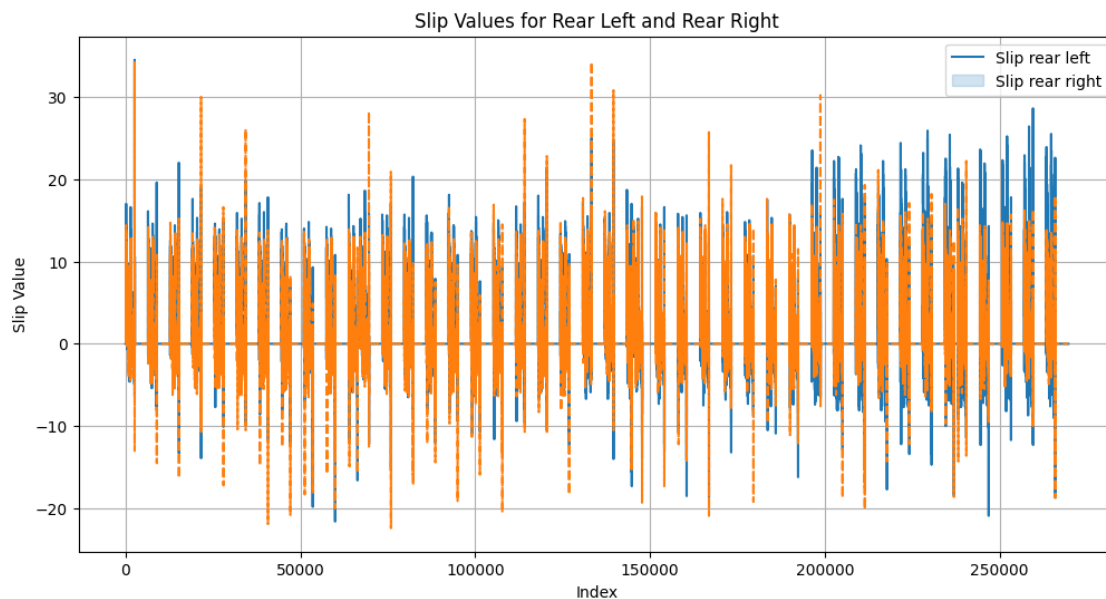
	Avg_Slip	Acc_Magnitude	Slip_Acc_Interaction
0	0.00	3.180495	0.000000
1	0.00	3.150495	0.000000
2	0.00	3.180495	0.000000
3	0.00	3.180495	0.000000
4	0.00	3.316427	0.000000
..
995	2.60	5.668613	14.738393
996	4.05	6.062278	24.552225

997	2.85	6.794102	19.363190
998	2.55	7.199576	18.358919
999	1.35	6.909361	9.327638

[1000 rows x 3 columns]

```
[46]: # Visualize the Slip values
plt.figure(figsize=(12, 6))

# Plotting Slip rear left and Slip rear right
sns.lineplot(data=df_relevant_combinations[['Slip rear left', 'Slip rear_
right']], palette='tab10')
plt.title('Slip Values for Rear Left and Rear Right')
plt.xlabel('Index')
plt.ylabel('Slip Value')
plt.legend(['Slip rear left', 'Slip rear right'])
plt.grid(True)
plt.show()
```



3 Data Modeling

The data modeling phase involves:

1. **Data Preparation:** Cleaning, scaling, and normalizing features.
2. **Feature Engineering:** Using key features (e.g., Avg_Slip, Acceleration Magnitude) and creating new interactions.

3. **Model Selection:** Testing algorithms like LSTM and CNN for performance.
4. **Training and Validation:** Splitting data, training model.
5. **Evaluation:** Confusion Matrix. Ensuring the model reliably predicts tire conditions for effective maintenance.

This ensures a robust and accurate predictive model.

```
[26]: # Drop 'target' and 'test_number' from the feature set
df_relevant_features = df_relevant.drop(columns=['target', 'test_number'])
target = df_relevant['target'] # Store target column separately

# Check the target distribution
print(target.value_counts())
```

```
target
3    73501
0    66983
2    65466
1    63667
Name: count, dtype: int64
```

3.0.1 Grouping Test Drive Data for Time Series Modeling

To prepare data for time series models like LSTM, test drive data is grouped by `test_number`. This ensures sequential data is organized chronologically, maintaining temporal relationships crucial for predictive modeling.

```
[27]: # Group the data by 'test_number' to ensure sequences belong to the same test
df_grouped = df_relevant.groupby('test_number')
# Check if the grouping looks correct
print(df_grouped.size())
```

```
test_number
737    6300
738    6348
739    6350
740    6371
741    6364
742    6385
743    6400
744    6402
745    6396
746    6401
747    3266
748    6298
749    6324
```

```
750    6364
751    6383
752    6387
753    6393
754    6397
755    6366
756    6367
757    6388
760    6283
761    6330
762    1842
763    6360
764    6379
765    6386
766    6358
767    6364
768    6382
769    6393
770    6389
771    6307
772    6349
773    6356
774    6381
775    6380
776    6371
777    3577
778    6383
779    6407
780    6290
781    6332
782    6368
dtype: int64
```

3.0.2 Balancing the data which was imbalanced to showcase how this is internally happening.

```
[35]: sequences = []
      labels = []

      for test_number, group in df_filtered.groupby('test_number'):
          # Extract features as sequences
          group_features = group[relevant_features].values
          # Extract corresponding label (assuming one label per test_number)
          group_label = group['target'].iloc[0]
          sequences.append(group_features)
          labels.append(group_label)
```

```
print(f"Number of sequences created: {len(sequences)}")
```

Number of sequences created: 44

```
[37]: from tensorflow.keras.preprocessing.sequence import pad_sequences
import numpy as np

# Determine the maximum sequence length
max_sequence_length = max(len(seq) for seq in sequences)

# Pad sequences to have the same length
sequences_padded = pad_sequences(sequences, maxlen=max_sequence_length,
    dtype='float32', padding='post', truncating='post')

# Convert labels to NumPy array
labels = np.array(labels)

print(f"Padded sequences shape: {sequences_padded.shape}")
```

Padded sequences shape: (44, 6407, 24)

```
[40]: from sklearn.utils import resample
# Check the distribution of the target variable
class_distribution = pd.Series(labels).value_counts()
print("Original Class Distribution:")
print(class_distribution)

# Create a DataFrame combining sequences and labels for easier manipulation
df_balanced = pd.DataFrame(
    sequences_padded.reshape(sequences_padded.shape[0], -1), # Flatten
    columns=[f'feature_{i}' for i in range(sequences_padded.shape[1] *
    df_balanced['target'] = labels # Add target column

# Ensure every class has at least 1 sample
balanced_df = pd.DataFrame()
for label in df_balanced['target'].unique():
    class_samples = df_balanced[df_balanced['target'] == label]
    if len(class_samples) < 1:
        print(f"Warning: Class {label} has insufficient samples!")
        continue
    # Add one sample per class (minimum representation)
    class_min = class_samples.sample(n=1, random_state=42)
    balanced_df = pd.concat([balanced_df, class_min])
```

```

# Now balance all classes to 10 samples each
target_samples_per_class = 10

# Loop through classes to balance the dataset
for label in df_balanced['target'].unique():
    class_samples = df_balanced[df_balanced['target'] == label]
    if len(class_samples) > target_samples_per_class:
        # Undersample majority class
        class_balanced = class_samples.sample(n=target_samples_per_class - 1,
        ↪random_state=42)
    else:
        # Oversample minority class
        class_balanced = resample(
            class_samples,
            replace=True,
            n_samples=target_samples_per_class - 1,
            random_state=42
        )
    balanced_df = pd.concat([balanced_df, class_balanced])

# Shuffle the balanced data
balanced_df = balanced_df.sample(frac=1, random_state=42).reset_index(drop=True)

# Separate sequences and labels
sequences_padded_balanced = balanced_df.drop(columns=['target']).values.
    ↪reshape(-1, sequences_padded.shape[1], sequences_padded.shape[2])
labels_balanced = balanced_df['target'].values

# Print results
print(f"Balanced Class Distribution: {pd.Series(labels_balanced).
    ↪value_counts()}")
print(f"Balanced dataset shape: {sequences_padded_balanced.shape}")

```

Original Class Distribution:

```

3    12
0     1
2     1
1     1

```

Name: count, dtype: int64

Balanced Class Distribution: 1 10

```

2     10
0     10
3     10

```

Name: count, dtype: int64

Balanced dataset shape: (40, 6407, 24)

3.1 Balancing the Data for Time Series Prediction

Instead of traditional oversampling/undersampling techniques above, I used a time-series-specific approach to prepare and balance the dataset. The process includes creating sequences from the data and splitting it into training and testing sets while preserving the temporal . **### Why This Approach?**

This approach maintains temporal order, captures time-dependent patterns, avoids data leakage, and is tailored for time-series models like LSTM to ensure accurate predictions.)

3.2 Normalize the Data

```
[31]: from sklearn.preprocessing import StandardScaler

# Initialize a list to store the normalized data
scaled_data = []

# Loop through each test group and normalize the features
for _, group in df_grouped:
    df_features = group.drop(columns=['target', 'test_number']) # Drop target
    ↪ and test_number columns
    scaler = StandardScaler()
    scaled_group = scaler.fit_transform(df_features) # Normalize the features
    scaled_data.append(np.column_stack([scaled_group, group['target'].values]))
    ↪ # Include the target column

# Combine the scaled data from all tests into a single DataFrame
df_scaled = np.vstack(scaled_data)

# Check the shape of the processed data
print(df_scaled.shape)
```

(269617, 23)

3.2.1 Creating Sequences for Time Series Prediction

Instead of padding, sequences can be created dynamically for time series prediction. This method preserves the temporal order and context of the data.

```
[32]: # Function to create dataset for time series prediction
def create_dataset(features, target, time_step=1):
    X, y = [], []
    for i in range(len(features) - time_step):
        X.append(features[i:i + time_step, :-1]) # All columns as features
        ↪ (exclude target)
        y.append(target[i + time_step]) # Target variable at the corresponding
        ↪ time step
    return np.array(X), np.array(y)
```

```

# Create the dataset (combine features and target columns)
X, y = create_dataset(df_scaled[:, :-1], df_scaled[:, -1], time_step=10)

# Train-test split (80% train, 20% test)
from sklearn.model_selection import train_test_split
X_train, X_test, y_train, y_test = train_test_split(X, y, test_size=0.2,
    ↪random_state=42)

# Reshaping data for LSTM model: (samples, time steps, features)
X_train = X_train.reshape(X_train.shape[0], X_train.shape[1], X_train.shape[2])
X_test = X_test.reshape(X_test.shape[0], X_test.shape[1], X_test.shape[2])

```

3.2.2 Building the LSTM Model

```

[33]: from tensorflow.keras.models import Sequential
      from tensorflow.keras.layers import LSTM, Dense, Dropout
      from tensorflow.keras.optimizers import Adam

# Define the LSTM model
model = Sequential()

# LSTM Layer 1
model.add(LSTM(units=64, return_sequences=True, input_shape=(X_train.shape[1],
    ↪X_train.shape[2])))
model.add(Dropout(0.2))

# LSTM Layer 2
model.add(LSTM(units=32))
model.add(Dropout(0.2))

# Output Layer (Softmax for multi-class classification)
model.add(Dense(units=len(np.unique(y)), activation='softmax')) # Number of
    ↪classes

# Compile the model
model.compile(optimizer=Adam(), loss='sparse_categorical_crossentropy',
    ↪metrics=['accuracy'])

```

C:\Users\thoma\AppData\Roaming\Python\Python312\site-packages\keras\src\layers\rnn\rnn.py:204: UserWarning: Do not pass an `input_shape`/`input_dim` argument to a layer. When using Sequential models, prefer using an `Input(shape)` object as the first layer in the model instead.
 super().__init__(**kwargs)

3.2.3 Training above model using Activation function SOFTMAX

[61]: *# Train the model*

```
history = model.fit(X_train, y_train, epochs=20, batch_size=64,  
                    validation_data=(X_test, y_test))
```

Epoch 1/10

3371/3371 47s 12ms/step -

accuracy: 0.5869 - loss: 0.7886 - val_accuracy: 0.8319 - val_loss: 0.3742

Epoch 2/10

3371/3371 49s 14ms/step -

accuracy: 0.8168 - loss: 0.3959 - val_accuracy: 0.8423 - val_loss: 0.3614

Epoch 3/10

3371/3371 42s 12ms/step -

accuracy: 0.8548 - loss: 0.3295 - val_accuracy: 0.9001 - val_loss: 0.2374

Epoch 4/10

3371/3371 41s 12ms/step -

accuracy: 0.8833 - loss: 0.2669 - val_accuracy: 0.9033 - val_loss: 0.2256

Epoch 5/10

3371/3371 43s 13ms/step -

accuracy: 0.9005 - loss: 0.2325 - val_accuracy: 0.9211 - val_loss: 0.1880

Epoch 6/10

3371/3371 41s 12ms/step -

accuracy: 0.9120 - loss: 0.2074 - val_accuracy: 0.9318 - val_loss: 0.1557

Epoch 7/10

3371/3371 42s 12ms/step -

accuracy: 0.9216 - loss: 0.1886 - val_accuracy: 0.9310 - val_loss: 0.1621

Epoch 8/10

3371/3371 40s 12ms/step -

accuracy: 0.9295 - loss: 0.1682 - val_accuracy: 0.9271 - val_loss: 0.1698

Epoch 9/10

3371/3371 41s 12ms/step -

accuracy: 0.9380 - loss: 0.1519 - val_accuracy: 0.9368 - val_loss: 0.1493

Epoch 10/10

3371/3371 44s 13ms/step -

accuracy: 0.9443 - loss: 0.1357 - val_accuracy: 0.9607 - val_loss: 0.0977

Evaluate the model on the test set

[63]: *# Evaluate the model on the test set*

```
loss, accuracy = model.evaluate(X_test, y_test)  
print(f'Loss: {loss}, Accuracy: {accuracy}')
```

1686/1686 7s 4ms/step -

accuracy: 0.9607 - loss: 0.0973

Loss: 0.09772282838821411, Accuracy: 0.9607396125793457

3.2.4 Model Results

The model demonstrated excellent performance with the following metrics:

- **Accuracy:** 96.07%
This indicates that the model correctly predicted the target class in 96.07% of cases, reflecting high reliability.
- **Loss:** 0.0973
A low loss value signifies that the model's predictions are closely aligned with the actual target values.

These results highlight the model's effectiveness in solving the predictive task, making it suitable for deployment or further fine-tuning.

3.2.5 # Predict on test data

```
[64]: predictions = model.predict(X_test)

# Convert predictions to the actual class labels
predicted_classes = np.argmax(predictions, axis=1)

# Compare with the actual target values
from sklearn.metrics import classification_report
print(classification_report(y_test, predicted_classes))
```

```
1686/1686      8s 5ms/step
              precision    recall  f1-score   support

    0.0         0.92         0.96         0.94        13364
    1.0         0.96         0.91         0.93        12597
    2.0         0.99         0.98         0.98        13100
    3.0         0.98         0.99         0.98        14861

 accuracy                   0.96         53922
 macro avg              0.96         0.96         0.96         53922
weighted avg              0.96         0.96         0.96         53922
```

3.2.6 Model Evaluation on Test Data

The model's performance on the test data is summarized below, showcasing its precision, recall, and F1-score for each class:

Class	Precision	Recall	F1-Score	Support
0.0	0.92	0.96	0.94	13,364
1.0	0.96	0.91	0.93	12,597
2.0	0.99	0.98	0.98	13,100
3.0	0.98	0.99	0.98	14,861

Overall Metrics: - Accuracy: 96%

- **Macro Average:** Precision = 0.96, Recall = 0.96, F1-Score = 0.96

- **Weighted Average:** Precision = 0.96, Recall = 0.96, F1-Score = 0.96

These results indicate consistent and robust performance across all classes, making the model highly reliable for predictive tasks.

3.2.7 # Generate confusion matrix

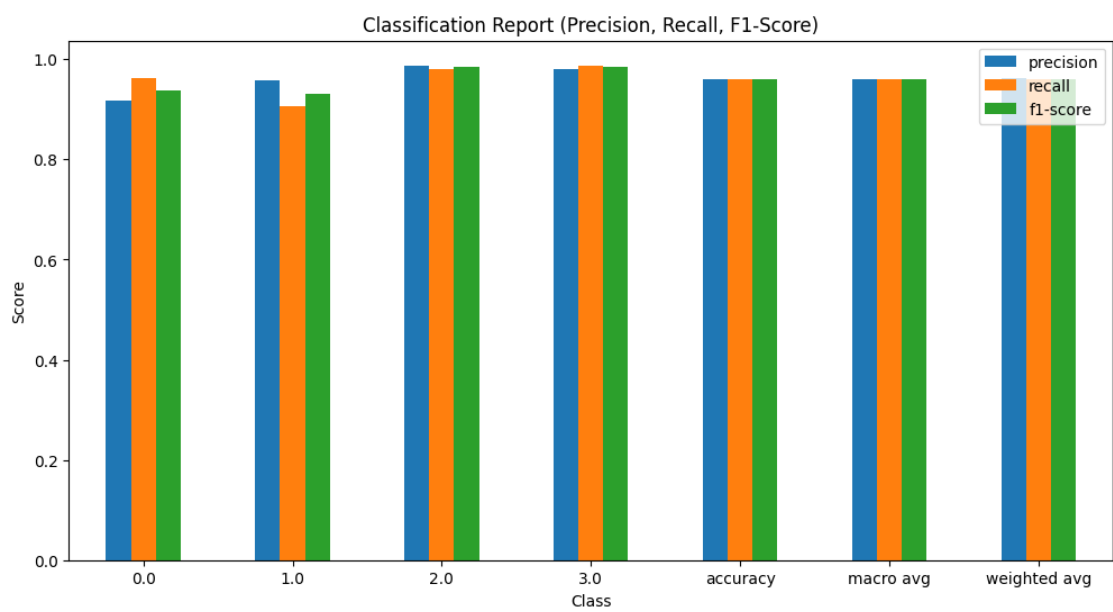
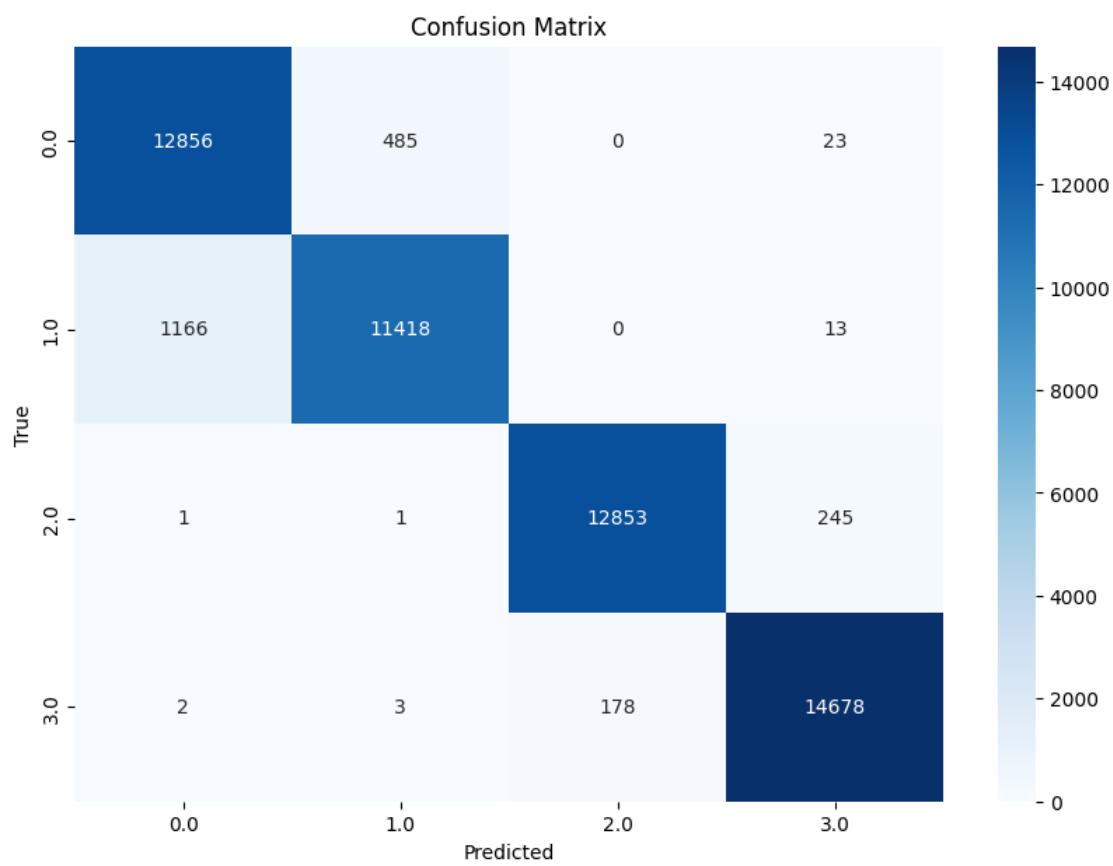
```
[65]: # Generate confusion matrix
from sklearn.metrics import confusion_matrix, classification_report
cm = confusion_matrix(y_test, predicted_classes)

# Create a heatmap for the confusion matrix
plt.figure(figsize=(10, 7))
sns.heatmap(cm, annot=True, fmt='d', cmap='Blues', xticklabels=np.
    ↪unique(y_test), yticklabels=np.unique(y_test))
plt.title('Confusion Matrix')
plt.xlabel('Predicted')
plt.ylabel('True')
plt.show()

# Optionally, plot the classification report
report = classification_report(y_test, predicted_classes, output_dict=True)

# Prepare data for plotting (extract precision, recall, and f1-score for each
    ↪class)
report_df = pd.DataFrame(report).transpose()

# Plot the metrics
report_df.drop(columns=['support'], inplace=True) # Drop support column
report_df.plot(kind='bar', figsize=(12, 6))
plt.title('Classification Report (Precision, Recall, F1-Score)')
plt.ylabel('Score')
plt.xlabel('Class')
plt.xticks(rotation=0)
plt.show()
```



3.2.8 Results Summary

Confusion Matrix The model performs exceptionally well across all classes: - **Class 0.0 & 1.0:** High accuracy with minimal misclassifications, primarily between neighboring classes. - **Class 2.0 & 3.0:** Outstanding precision and recall, with very few errors.

Classification Report

- Precision, recall, and F1-scores exceed 90% across all classes.
- Overall accuracy: **96%**, reflecting balanced and reliable predictions.

The model is highly effective and ready for deployment in predictive tasks.

3.3 Model 2 : CNN - Same process until grouping

```
[66]: from tensorflow.keras.models import Sequential
      from tensorflow.keras.layers import Conv1D, MaxPooling1D, Flatten, Dense,
      Dropout

      # Define the CNN model
      model = Sequential()

      # 1D Convolutional Layer
      model.add(Conv1D(filters=64, kernel_size=3, activation='relu',
      input_shape=(X_train.shape[1], X_train.shape[2])))
      model.add(MaxPooling1D(pool_size=2))
      model.add(Dropout(0.2))

      # Flatten the output to feed into a Dense layer
      model.add(Flatten())

      # Dense Layer
      model.add(Dense(units=64, activation='relu'))
      model.add(Dropout(0.2))

      # Output Layer (Softmax for multi-class classification)
      model.add(Dense(units=len(np.unique(y)), activation='softmax'))

      # Compile the model
      model.compile(optimizer='adam', loss='sparse_categorical_crossentropy',
      metrics=['accuracy'])
```

C:\Users\thoma\AppData\Roaming\Python\Python312\site-packages\keras\src\layers\convolutional\base_conv.py:107: UserWarning: Do not pass an `input_shape`/`input_dim` argument to a layer. When using Sequential models, prefer using an `Input(shape)` object as the first layer in the model instead.

```
super().__init__(activity_regularizer=activity_regularizer, **kwargs)
```

```
[67]: # Train the model
history = model.fit(X_train, y_train, epochs=20, batch_size=64,
                    validation_data=(X_test, y_test))
```

```
Epoch 1/20
3371/3371          16s 4ms/step -
accuracy: 0.4922 - loss: 0.9868 - val_accuracy: 0.8019 - val_loss: 0.4249
Epoch 2/20
3371/3371          14s 4ms/step -
accuracy: 0.7637 - loss: 0.4757 - val_accuracy: 0.8279 - val_loss: 0.3573
Epoch 3/20
3371/3371          13s 4ms/step -
accuracy: 0.8102 - loss: 0.3990 - val_accuracy: 0.8492 - val_loss: 0.3138
Epoch 4/20
3371/3371          13s 4ms/step -
accuracy: 0.8291 - loss: 0.3637 - val_accuracy: 0.8717 - val_loss: 0.2792
Epoch 5/20
3371/3371          15s 4ms/step -
accuracy: 0.8435 - loss: 0.3361 - val_accuracy: 0.8753 - val_loss: 0.2726
Epoch 6/20
3371/3371          12s 4ms/step -
accuracy: 0.8509 - loss: 0.3222 - val_accuracy: 0.8895 - val_loss: 0.2486
Epoch 7/20
3371/3371          12s 4ms/step -
accuracy: 0.8558 - loss: 0.3153 - val_accuracy: 0.8857 - val_loss: 0.2525
Epoch 8/20
3371/3371          12s 3ms/step -
accuracy: 0.8628 - loss: 0.3008 - val_accuracy: 0.8912 - val_loss: 0.2442
Epoch 9/20
3371/3371          11s 3ms/step -
accuracy: 0.8656 - loss: 0.2942 - val_accuracy: 0.8958 - val_loss: 0.2308
Epoch 10/20
3371/3371          10s 3ms/step -
accuracy: 0.8726 - loss: 0.2852 - val_accuracy: 0.8950 - val_loss: 0.2314
Epoch 11/20
3371/3371          10s 3ms/step -
accuracy: 0.8712 - loss: 0.2852 - val_accuracy: 0.9085 - val_loss: 0.2225
Epoch 12/20
3371/3371          10s 3ms/step -
accuracy: 0.8784 - loss: 0.2708 - val_accuracy: 0.9123 - val_loss: 0.2077
Epoch 13/20
3371/3371          10s 3ms/step -
accuracy: 0.8805 - loss: 0.2667 - val_accuracy: 0.9063 - val_loss: 0.2155
Epoch 14/20
3371/3371          11s 3ms/step -
accuracy: 0.8834 - loss: 0.2644 - val_accuracy: 0.8994 - val_loss: 0.2467
Epoch 15/20
```

```

3371/3371          10s 3ms/step -
accuracy: 0.8857 - loss: 0.2593 - val_accuracy: 0.9106 - val_loss: 0.1947
Epoch 16/20
3371/3371          10s 3ms/step -
accuracy: 0.8901 - loss: 0.2515 - val_accuracy: 0.9078 - val_loss: 0.2016
Epoch 17/20
3371/3371          10s 3ms/step -
accuracy: 0.8915 - loss: 0.2498 - val_accuracy: 0.9027 - val_loss: 0.2379
Epoch 18/20
3371/3371          9s 3ms/step -
accuracy: 0.8942 - loss: 0.2436 - val_accuracy: 0.9174 - val_loss: 0.1922
Epoch 19/20
3371/3371          10s 3ms/step -
accuracy: 0.8943 - loss: 0.2414 - val_accuracy: 0.9210 - val_loss: 0.1851
Epoch 20/20
3371/3371          10s 3ms/step -
accuracy: 0.8979 - loss: 0.2349 - val_accuracy: 0.9203 - val_loss: 0.1960

```

```

[68]: # Evaluate the model on the test set
loss, accuracy = model.evaluate(X_test, y_test)
print(f'Loss: {loss}, Accuracy: {accuracy}')

```

```

1686/1686          3s 2ms/step -
accuracy: 0.9185 - loss: 0.1980
Loss: 0.19603507220745087, Accuracy: 0.9203107953071594

```

```

[69]: # Predict on test data
predictions = model.predict(X_test)

# Convert predictions to the actual class labels
predicted_classes = np.argmax(predictions, axis=1)

# Compare with the actual target values
from sklearn.metrics import classification_report
print(classification_report(y_test, predicted_classes))

```

```

1686/1686          3s 2ms/step
              precision    recall  f1-score   support

0.0           0.86       0.90       0.88       13364
1.0           0.89       0.84       0.86       12597
2.0           0.97       0.97       0.97       13100
3.0           0.97       0.97       0.97       14861

accuracy                   0.92       53922
macro avg                  0.92       0.92       0.92       53922
weighted avg              0.92       0.92       0.92       53922

```

```
[70]: # Predict on test data
predictions = model.predict(X_test)

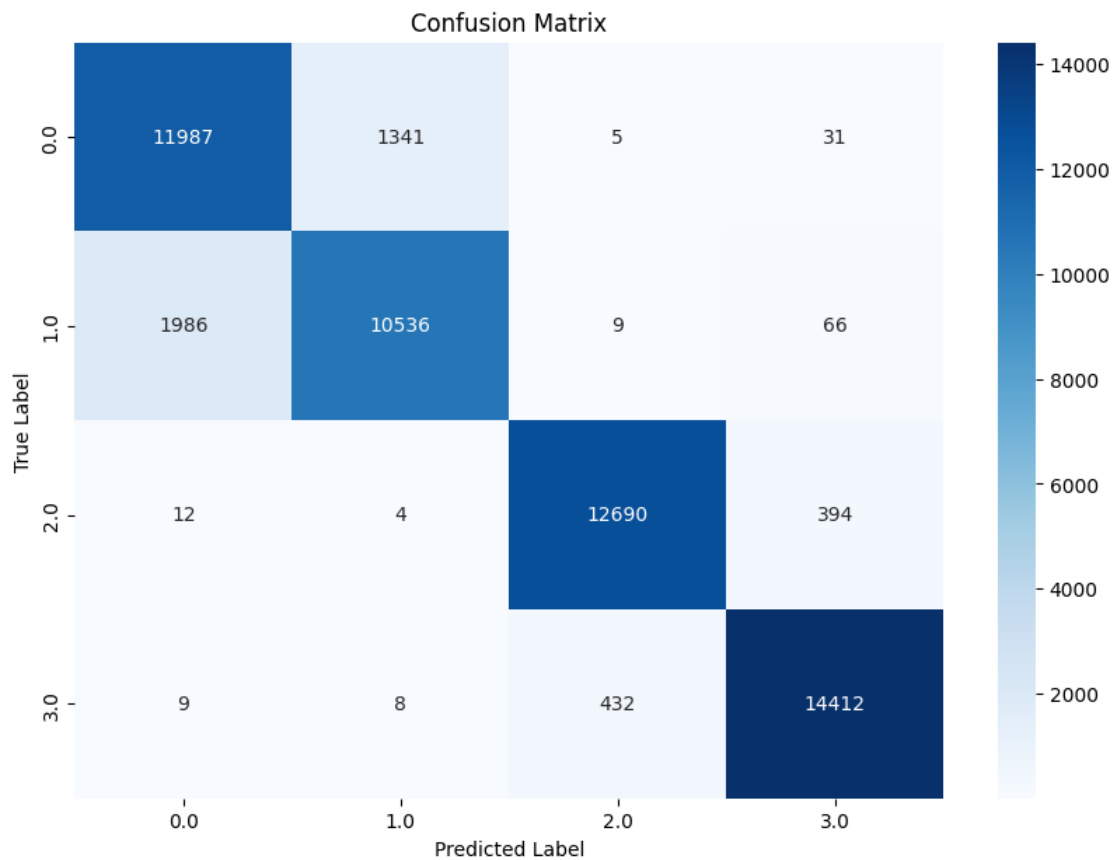
# Convert predictions to the actual class labels
predicted_classes = np.argmax(predictions, axis=1)

# Compute confusion matrix
cm = confusion_matrix(y_test, predicted_classes)

# Plot confusion matrix
plt.figure(figsize=(10, 7))
sns.heatmap(cm, annot=True, fmt='d', cmap='Blues', xticklabels=np.unique(y),
            yticklabels=np.unique(y))
plt.title('Confusion Matrix')
plt.xlabel('Predicted Label')
plt.ylabel('True Label')
plt.show()
```

1686/1686

4s 2ms/step



3.3.1 Comparison, Conclusion, and Recommendations

Comparison

- **CNN:** 92% accuracy, efficient and faster, best for spatial features.
- **LSTM:** Handles temporal dependencies well but slower and complex.

Conclusion CNN is preferred for its simplicity unless deep time-based patterns are critical.

Recommendations

1. Use CNN for fast, high-accuracy predictions.
 2. Optimize LSTM for time-dependent problems.
 3. Consider a hybrid CNN-LSTM approach for combined spatial-temporal tasks.
-

4 THE END