



carhartt®

**FR**

2010 **NEW** FLAME-RESISTANT CLOTHING



For the new year,  
new **lighterweight** styles,  
new levels of **comfort.**

With flame-resistant clothing safety comes first, but comfort is a very close second. After all, it can't help protect you from electric arc flashes or flash fires if it's left on the truck seat or in the locker room.

No one knows this better than Carhartt. You see, we've been making workwear for 120 years. And, knowing that you can never have enough comfort, we added four new lightweight styles to our FR line for 2010.

These items join four other new and innovative FR clothes for the new year -- including a Flame-Resistant Lanyard-Access Jacket that's specially designed for fall protection.

Of course, we apply our extensive workwear experience to every Carhartt flame-resistant garment we make.

As a result, our FR clothes are cut a little larger for extra room. They're outfitted for comfort with features like easy bending pleated elbows. And, they're built strong with details such as triple-stitched main seams.

Don't settle for less. See the full line of Carhartt flame-resistant workwear for men and women at your local Carhartt dealer.





**NEW FRB002**

HRC	ATPV (CAL/CM²)
2	12.4

**Flame-Resistant Twill Work Pant**

9-ounce FR twill: a blend of 88% cotton and 12% high-tenacity nylon  
· Arc-resistant button closure at waist · Brass zipper fly with Nomex®  
FR zipper tape · Two reinforced back welt pockets · Leg openings  
fit over work boots · Sits slightly below the natural waist · Full seat  
and thighs · Triple-stitched main seams · Carhartt FR label sewn on  
back pocket · HRC 2 label sewn on waistband · Meets NFPA 70E  
and NFPA 2112 standards · Amplitude™ Flame-resistant fabric  
by Milliken™



Style #/Color  
FRB002DNY/Dark Navy

		WAIST															
		30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	
INSEAM	30		•	•	•	•	•	•	•	•	•	•	•	•			
	32		•	•	•	•	•	•	•	•	•	•	•	•	•	•	
	34		•	•	•	•	•	•	•	•	•	•			•	•	
	36					•	•	•							•	•	

LIGHTERWEIGHT



**NEW FRB100**

HRC	ATPV (CAL/CM²)
2	15.2

**Flame-Resistant Relaxed-Fit Jean –  
Straight Leg**

11.75-ounce FR 100% cotton denim · Arc-resistant button closure at  
waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced  
back pockets · Leg openings fit over work boots · Sits slightly below  
the natural waist · Relaxed-fitting seat and thighs · Carhartt FR label  
sewn on back pocket · HRC 2 label sewn on front coin pocket · Meets  
NFPA 70E and NFPA 2112 standards · Flame-resistant fabric by  
Mount Vernon Mills



Style #/Color  
FRB100DNM/Denim

**AVAILABLE OCTOBER 2009**

		WAIST															
		30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	

LIGHTERWEIGHT





# FR PROTECTION IN NEW, LIGHTWEIGHT PANTS

## Who Says FR Clothing Has To Be Heavy?

Not Carhartt. Our new Flame-Resistant Cargo Pant is not only light, but also brings big-pocket versatility to jobs requiring FR clothing. Our new Flame-Resistant Twill Work Pant provides a new, lightweight easy wearing option to FR users. And, our comfortable new Flame-Resistant Relaxed-Fit Jean is lighter than many comparable FR products.



LIGHTWEIGHT

### NEW FRB240

HRC	ATPV (CAL/CM²)
2	12.1

#### Flame-Resistant Canvas Cargo Pant

8.5-ounce FR canvas: a blend of 88% cotton and 12% high-tenacity nylon · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two large side cargo pockets with pen slot · Two reinforced back pockets · Leg openings fit over work boots · Sits slightly below the natural waist · Full seat and thighs · Triple-stitched main seams · Carhartt FR label sewn on back pocket · HRC 2 label sewn on front waistband · Meets NFPA 70E and NFPA 2112 standards · Flame-resistant fabric by Mount Vernon Mills

DNY

Style #/Color  
FRB240DNY/Dark Navy

		WAIST														
		30	31	32	33	34	36	38	40	42	44	46	48	50	52	54
INSEAM	30	●	●	●	●	●	●	●	●	●	●	●	●			
	32	●	●	●	●	●	●	●	●	●	●	●	●		●	●
	34	●	●	●	●	●	●	●	●	●	●	●	●			
	36					●	●	●			●					



## NEW FRX010

HRC	ATPV (CAL/CM <sup>2</sup> )
2	8.6

## Flame-Resistant Twill Coverall / Unlined

7-ounce FR twill: a blend of 88% cotton and 12% high-tenacity nylon  
 · Spread collar · Two-way brass front zipper with Nomex® FR zipper  
 tape and inside and outside protective flaps · Two chest pockets with  
 flaps · Two pass-through pockets · Pleated elbows · Multiple tool and  
 utility pockets · Left-leg utility band · Split-back construction · Pleated  
 bi-swing back · Leg openings fits over boots for easy on and off  
 · Triple-stitched main seams · Carhartt FR label sewn on back and  
 front pockets · HRC label sewn on left-chest pocket · Meets NFPA  
 70E and NFPA 2112 standards · Flame-resistant fabric by Mount  
 Vernon Mills



Style #/Color  
FRX010DNY/Dark Navy  
FRX010KHI/Khaki

[illegible]

# THE FIVE WIVES OF THE WIND



## NEW FRJ020

HRC	ATPV (CAL/CM <sup>2</sup> )
2	19.2

# Flame-Resistant All-Season Bomber Jacket

8.5-ounce canvas: a blend of 88% cotton and 12% high-tenacity nylon · 6-ounce twill face-cloth lining · Brass front zipper with Nomex® tape plus inside and outside protective flaps with hook-and-loop closures for electric-arc protection · Two lower-front pockets · Two inside patch pockets with FR hook-and-loop closures · Nomex® rib-knit cuffs and waistband · Size Large Regular back length 29 inches, Tall 31 inches · Carhartt FR label sewn on front pocket · HRC 2 label sewn on zipper flap · Meets NFPA 70E standards · Flame-resistant fabric by Mount Vernon Mills · Replaces FRJ198



**AVAILABLE OCTOBER 2009**

Style #/Color  
FRJ020BRN/Carhartt Brown  
FRJ020DNY/Dark Navy

SIZE							
S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
		●	●	●	●	●	●





HRC	ATPV (CAL/CM <sup>2</sup> )
3	33.5

FR 8.5-ounce canvas: a blend of 88% cotton and 12% high-tenacity nylon · 6.75-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth · Flapped opening in back admits a lanyard for attachment to a safety harness · Brass front zipper with Nomex® tape plus inside and outside protective flaps plus hook-and-loop closure for electric-arc protection · Two chest pockets with flaps and hook-and-loop closures · Two inside patch pockets with FR hook-and-loop closures · Inner-sleeve, Nomex® rib-knit storm cuffs · Two large lower-front pockets · Sleeves cinch tight under long gloves · Under-collar snaps for optional FR hood (FRA002) · Size large Regular back length 29 inches, Tall 31 inches · Carhartt FR label and HRC 2 label sewn on front left pocket · Meets NFPA 70E standards · Flame-resistant fabric by Mount-Vernon Mills



Back

A flapped opening in back permits pass through for a safety harness D-ring.



## Sleeve hook-and-loop flap

With adjustable hook-and-loop closures, sleeves cinch tight under work gloves.



SIZE							
S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	
		●	●	●	●		

REGULAR

TALL



## NEW FRJ237

HRC	ATPV (CAL/CM <sup>2</sup> )
3	33.5

## Flame-Resistant Midweight Active Jac / Quilt Lined

8.5-ounce FR canvas: a blend of 88% cotton and 12% high-tenacity nylon · 6.75- ounce FR quilt lining, FR modacrylic batting quilted to twill face cloth · Attached quilt-lined hood with adjustable Nomex® draw cord · Brass front zipper with Nomex® tape plus inside and outside protective flaps with hook-and-loop closures for electric-arc protection · Two inside patch pockets with FR hook-and-loop closures · Two lower front pockets · Nomex® rib-knit cuffs and waistband · Size Large Regular back length 29 inches, Tall 31 inches · Carhartt FR label sewn on front pocket · HRC 3 label sewn on zipper flap · Meets NFPA 70E standards · Flame-resistant fabric by Mount Vernon Mills



**AVAILABLE OCTOBER 2009**

Style #/Color  
FRJ237BRN/Carhartt Brown  
FRJ237DNY/Dark Navy

SIZE							
S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	
		●	●	●	●		

REGULAR  
TALL

**NEW FRK087**

HRC	ATPV (CAL/CM <sup>2</sup> )
2	9.8

## Flame-Resistant Short-Sleeve T-Shirt

6.5-ounce FR knit: a blend of 55% modacrylic and 45% cotton  
 · Stretchable, spandex-reinforced rib-knit collar · Left-chest pocket  
 · Side-seamed construction minimizes twisting · Square hem  
 · Carhartt FR and HRC 2 labels sewn on pocket · Meets NFPA 70E  
 standards · Flame-resistant fabric by Innovative Textiles, Inc.



**AVAILABLE OCTOBER 2009**

Style #/Color  
FRK087DNY/Dark Navy  
FRK087LGY/Light Gray

SIZE							
S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	
		●	●	●	●		

REGULAR

TALL



**“I switched to Carhartt FR about three years ago  
and have **NEVER LOOKED BACK.**”**

**- Alan Beasley,**  
Wilmington, North Carolina

