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COE718: Embedded Systems Design



Lecture 10: Fault Tolerant Embedded Systems



High Performance Emb Sys

- Many safety critical application require:
 - High performance
 - High speed I/O (i.e. From Mb – Gb/sec)
 - Memory
 - Reliable software and hardware
 - Strict performance requirements
 - Deadlines!
 - Reliable

High Performance Emb Sys

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 - High performance
 - High speed I/O (i.e. From Mb – Gb/sec)

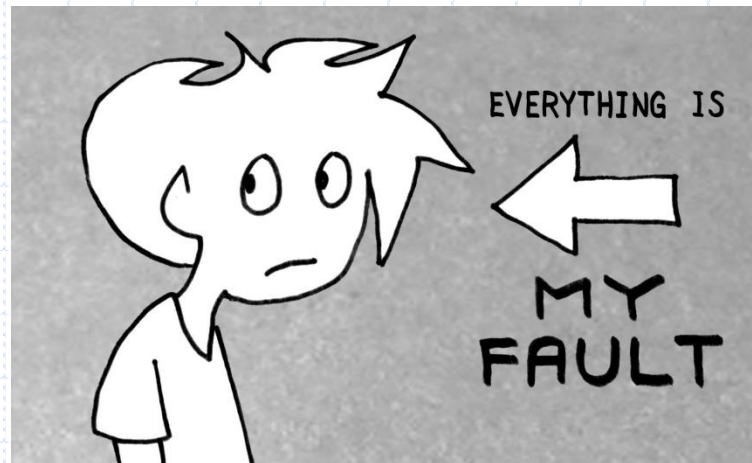
Fault Tolerance

Reliable software and hardware

- Strict performance requirements
 - Deadlines!
 - Reliable

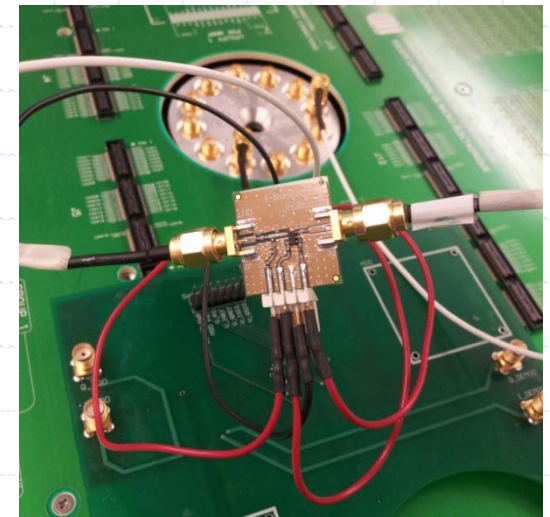
Faults – Why and how?

- **Fault** – erroneous state of software or hardware resulting from component failure(s)



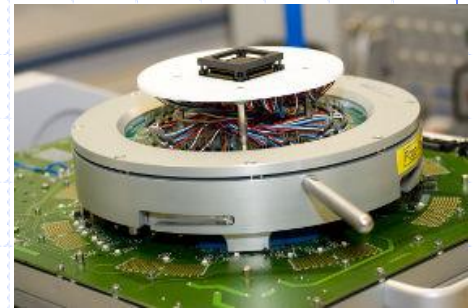
Faults – Why and how?

- **Fault Sources**
 - Design errors
 - Software or hardware
 - Manufacturing Problems
 - Damage, deterioration, stress
 - External disturbances
 - Environment conditions
 - Electromagnetic interference, radiation etc
 - System Misuse



Fault Sources & Types

- Mechanical
 - Wears out, fatigue, overload, corrodes
- Electronic (Hardware)
 - Manufacturing defects
 - Tests
 - Operating Environment – noise, heat, ESD
 - Design defects (i.e. Pentium I)
- Software
 - Design defects, run-time faults etc (Mars Pathfinder)
- PEOPLE
 - This lecture is only 3 hours so lets continue...



Fault Type Classifications

- Failure – component does not provide its service
- Fault – defect within the system (result from failure)
- Error – manifestation of a fault
 - System deviates from its required operation

Fault Type Classifications

- Extent – Local or distributed?
 - Independent or dependent?
- Value – Determinate? (stuck) or indeterminate (varying value)?
- Duration –
 - Transient = design error, environment
 - Intermittent = repair by replacement
 - Permanent = repair by (total) replacement



How do we design an embedded system to tolerate faults?

FAULT TOLERANT COMPUTING

Tolerating Faults

- 4 categories on how to deal with system faults and increase system reliability

1. Fault Avoidance

- Prevent the fault from occurring during the design phase
 - Use highly reliable components
 - Conservative design
 - Modular design

Tolerating Faults

2. Fault Tolerance

- Provide a service to comply with the component specification in spite of the fault that occurs
 - Redundancy
 - Fault detection

Fault Tolerance = ability for a system to survive the presence of faults

Tolerating Faults

3. Fault Removal

- Minimize the presence of faults
 - Verify through various tests during different design phases:
 - Initial design, individual components
 - Prototype tests
 - Once manufactured (i.e. Fabling)
 - Stress tests etc

Tolerating Faults

3. Fault Removal

- Recovering from Faults, 3 classes:

1. Full Recovery

- May require to switch in another system

2. Degraded Recovery

- Hopefully graceful degradation
- Defective component is taken out of service

3. Safe Shutdown

- Fail-safe operation, 2. may lead to this

Tolerating Faults

4. Fault Forecasting

- How to estimate the presence, occurrence, and consequences of faults
 - Evaluation models, i.e. Reliability, MTTF
- We'll be taking a closer look at points 2. and 4. in class i.e tolerating and forecasting

Fault Tolerance

- Fault detection – gives warning when a fault occurs.
- Basic idea would be *duplication*
 - 2 identical copies of hardware running in parallel, doing same computations
 - Compare results to one another
 - When results don't match = fault

Redundancy

Hardware

- Use extra components to mask the effect of a faulty component
 - i.e. Masking Redundancy

HW Fault-Tolerant Design Technique

- **Triple Modular Redundancy (TMR)**
 - 3 identical copies of modules provide separate results to a voter that produces a majority vote



TMR ARCHITECTURES



Redundancy

Software

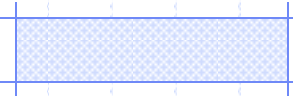
- Even bigger challenge!
 - Bugs usually show up later
 - Watchdog – but only good if SW crashes
- **SW Fault-Tolerant Design Techniques**
- **Recovery Block Scheme (RB)**
- **N-Version Programming Scheme (NVP)**

Biggest Software Bugs!



Recovery Block Scheme (RB)

- Employs dynamic redundancy – use an online acceptance test to determine which version to believe
- Scheme consists of:
 1. A primary module to execute critical SW functions
 2. Acceptance test for output of primary module
 3. Alternate modules performing same functions as primary



Recovery Block Scheme (RB)

- Basic algorithm:

Ensure Acceptance Test (AT) met by P

– P = Primary module

Else use A1

Else use A2

....

Else use An

Else Error

Recovery Block Scheme (RB)

- What are the **acceptance tests**? Can use a variety of distinct approaches:
- **Reversal Checks** – take result from module and attempt to calculate what input value was applied, compare and determine if acceptable
 - i.e. If module $\text{SQRT}(x)$, AT would $\text{pow}(x,2)$ and check input
- **Coding Checks** – verify checksums etc
- **Reasonableness Checks** – Check values before and after execution, see if they've changed, exceptions etc



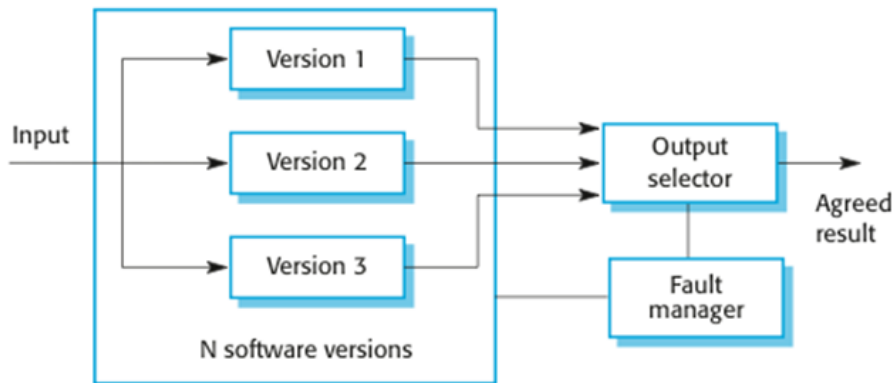
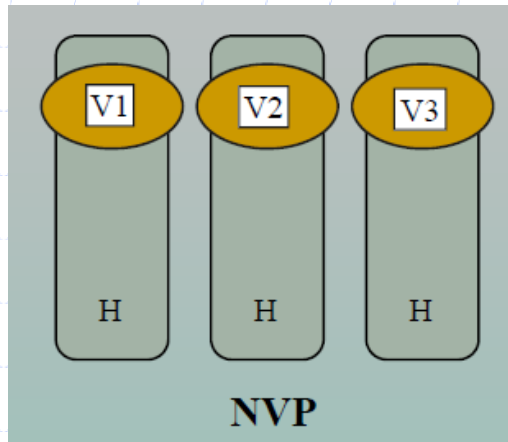
RB ARCHITECTURE



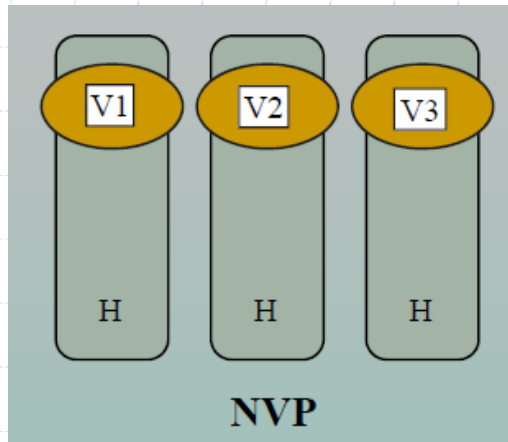
N-Version Programming (NVP)

- Create N-independent program variants of the system that execute in parallel
- Each program must be developed using different:
 - Algorithms, or Techniques, or Programming languages etc
- Vote at end – create checkpoints (synchronize programs)
 - Community Error Recovery - Detect errors at the checkpoints, select best of N, or
 - Acceptance test – compare outcome/result

N-Version Programming (NVP)

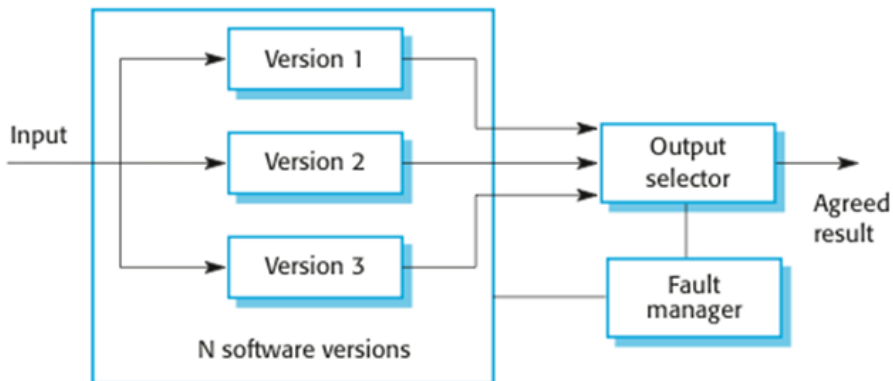


N-Version Programming (NVP)



Unless....

Output Selector





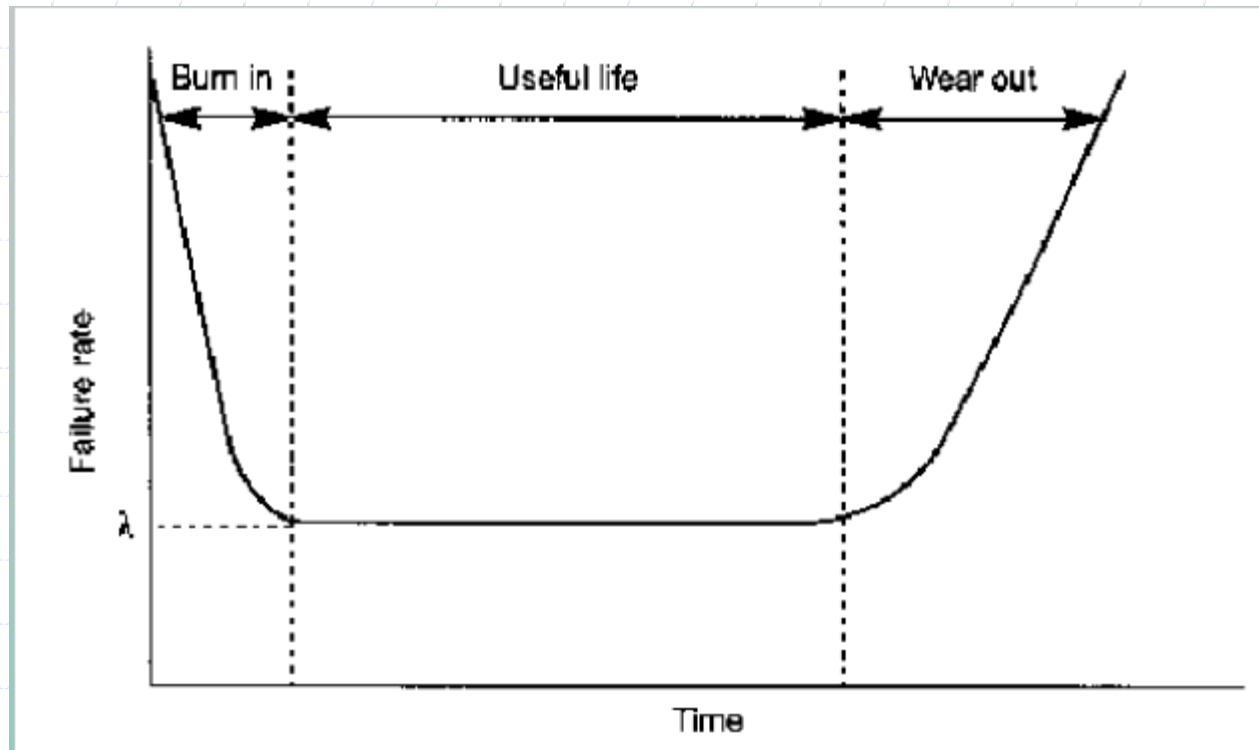
BACK TO FAULT FORECASTING....



System Reliability

- Reliability of a system = $R_f(t)$
 - Probability that no fault of the class F occurs during time t
- $R_f(t) = P[t_{\text{init}} \leq t < t_f, \text{ for all } f \text{ in } F]$
 - t_{init} is the time system is introduced to service
 - T_f is the time first failure f (of set F) occurred
- $Q_f(t)$ is the failure probability
 - $R_f(t) + Q_f(t) = 1$

System Reliability



- Not so straight forward
- During the system's "useful life", components exhibit a constant failure rate = λ

$$R(t) = e^{-\lambda t}$$

System Reliability

Automotive Embedded System Component	Failure Rate, λ
Military Microprocessor	0.022
Typical Automotive Microprocessor	0.12
Electric Motor Lead/Acid battery	16.9
Oil Pump	37.3

- Failure rates expressed as:
Failures/million operating hours

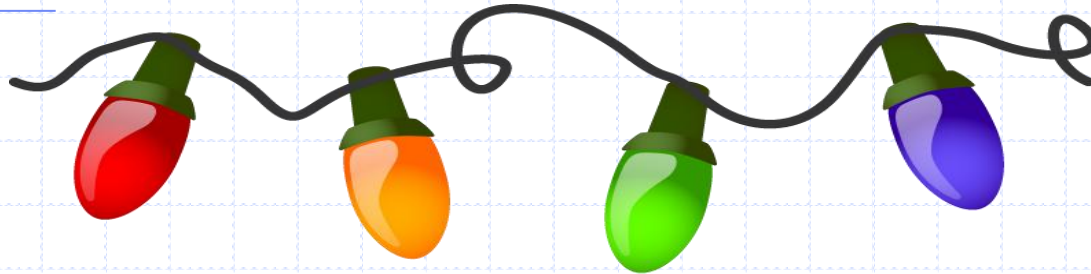
Calculating System Reliability

- System reliability depends on the correct functionality of component
- We calculate considering statistical independence
 - Independent if occurrence of one does not affect the probability of the other
 - Encapsulate the components that affect each other

Calculating System Reliability

- We will consider the following 3 connections for system reliability:
 1. **Serial** (Connected) System Reliability
 2. **Parallel** (Connected) System Reliability
 3. **Parallel-Serial** System Reliability

Serial System Reliability



- Overall system reliability depends on the proper working of each component

$$R_{ser}(t) = R_1(t) \times R_2(t) \times R_3(t) \times \dots \times R_n(t)$$

$$R_{ser}(t) = \prod_{i=1}^n R_i(t)$$

$$\text{Serial Failure rate, } \lambda_{ser} = \sum_{i=1}^n \lambda_i$$

$$R_{ser}(t) = e^{-t \left(\sum_{i=1}^n \lambda_i \right)}$$

Parallel System Reliability

- Consider $Q(t)$ when calculating parallel connected components
 - i.e. The failure ($Q(t)$) of a component is independent of a component that is connect in parallel

- $\Rightarrow Q(t) = 1 - R(t)$

$$Q_{par}(t) = \prod_{i=1}^n Q_i(t)$$

$$R_{par}(t) = 1 - \prod_{i=1}^n [1 - R_i(t)]$$

$$Q_k(t) = 1 - e^{-\lambda_k t}$$



SERIAL/PARALLEL CONNECTED SYSTEM EXAMPLES....

