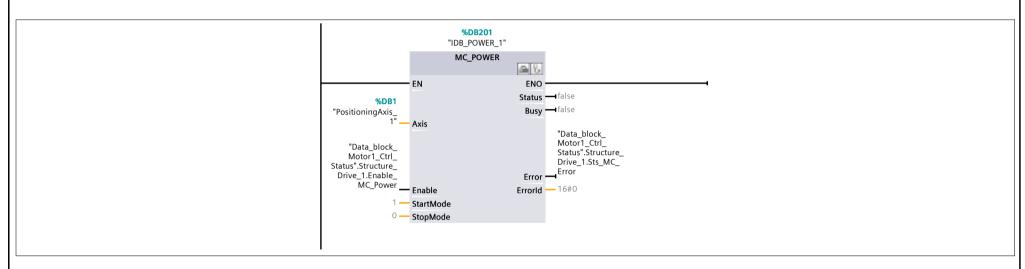
|--|--|

FC_Drive_1 [FC100]

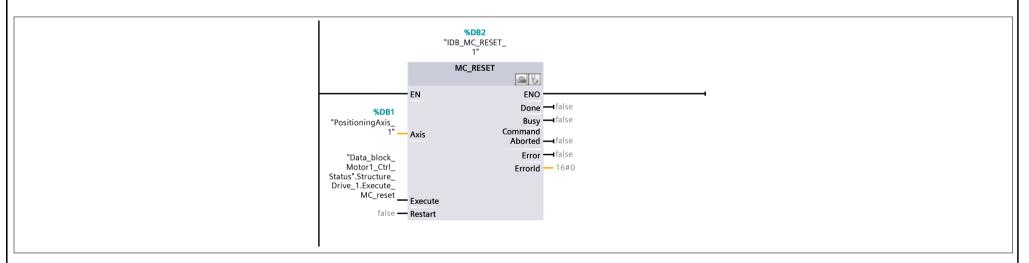
FC_Drive_1 Properties									
General									
Name	FC_Drive_1	Number	100	Туре	FC	Language	LAD		
Numbering	Manual								
Information									
Title		Author		Comment		Family			
Version	0.1	User-defined ID							

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
FC_Drive_1	Void		

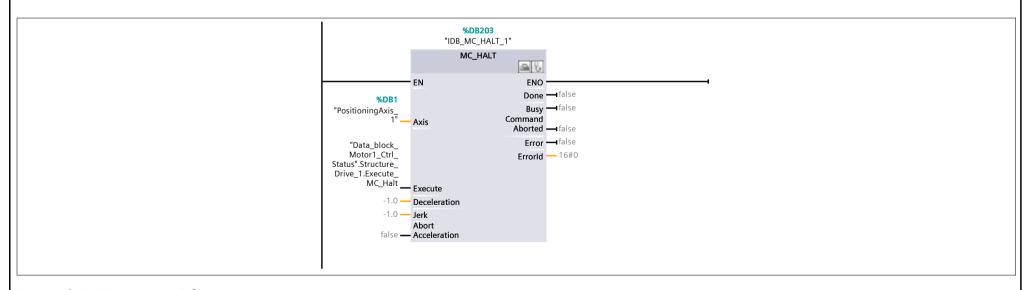
Network 1: Motor_1_MC_Power



Network 2: Motor_1_MC_Reset



Network 3: Motor_1_MC_Halt

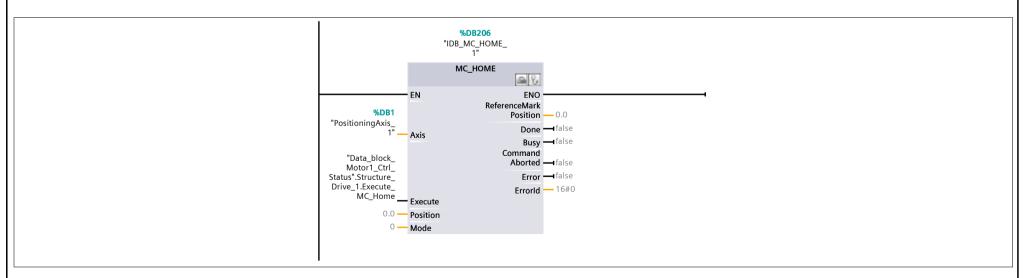


Network 4: Motor_1_MC_jog

Totally Integrated **Automation Portal** %DB204 "IDB_MC_ MOVEJOG_1" MC_MOVEJOG ું હ ENO InVelocity —false %DB1 "PositioningAxis_ 1" — **Busy →**false Command
Aborted —false "Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.Execute_ Jog_Forward _ Error → false Errorld — 16#0 JogForward "Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.Execute_ Jog_Backward __ JogBackward "Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.Sp_lr_ Velocity__ Velocity -1.0 — Acceleration -1.0 — Deceleration -1.0 — **Jerk** "Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.Enable_ Postition_Control _ Position
Controlled Network 5: Motor_1_MoveVelocity **%DB205**"IDB_MC_
MOVEVELOCITY_
1" MC_MOVEVELOCITY **₽** 8 ΕN ENO InVelocity — false %DB1 "PositioningAxis_ 1" — **Busy →**false Command Aborted → false Axis 0 — Execute Error → false 0.0 — Velocity Errorld — 16#0 -1.0 — Acceleration -1.0 — Deceleration -1.0 — **Jerk** 0 — Direction false — Current

"Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.Enable_ Postition_Control _ Position Controlled

Network 6: Motor_1_Home



Network 7: Motor_1_Stop

Totally Integrated **Automation Portal %DB207**"IDB_MC_STOP_1" MC_STOP <u>₽</u>8 ENO Done —false "PositioningAxis_ 1" — Axis Busy —false Command
Aborted —Ifalse "Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.Execute_ MC_Stop_ Error —false Errorld — 16#0 Execute 0 **— Mode** -1.0 — Deceleration -1.0 — Jerk Abort
false — Acceleration **Network 8: Motor 1 actual velocity** MOVE "PositioningAxis_ 1".ActualVelocity __ "Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.lr_Actual_ Velocity 😃 OUT1 -**Network 9: Motor 1 Actual Torque** MOVE EN - ENO "PositioningAxis_ 1".StatusTorque Data.Actual Torque_ "Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.Lr_ __Actual_Torque 😃 OUT1 -**Network 10: Motor 1 Torque Range** "IDB_MC_ TORQUERANGE_1" MC_TORQUERANGE <u>₽</u> 6 ENO Busy → false %DB1 "PositioningAxis_ 1" — Axis Error → false Errorld — 16#0 "Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.Enable_ Torque_Reduction_ - Enable "Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.Sp_Ir_ Torque_Upper_ Limit__ UpperLimit "Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.Sp_lr_ Torque_Lower_ Limit LowerLimit Network 11: Read Velocoity Motor 1 %FC1 "Split" ΕN ENO "dbHolding Registers".Motor Registers[9] "Data_block_ Motor1_Ctrl_ Status".Structure_ Drive_1.lr_Actual_ Velocity_ High "dbHolding Registers".Motor Registers[10] Network 12: Turn on Motor 1

