

# **TCAD-Based Analysis of a Novel Dual Dielectric Gate MOSFET for High-Speed Applications**

**25VL681 Analog VLSI and Device Modelling Lab**

**M. Tech. VLSI Design**

Batch: **VLDA9**

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## Objective

To design, simulate, and analyze various dual-dielectric gate MOSFET architectures using Silvaco TCAD ATLAS and compare their electrostatic performance. The study focuses on the influence of oxide asymmetry, metal gate work function variation, and gate overlap on short-channel effects (SCEs), threshold voltage, drive current ( $I_{on}$ ), leakage ( $I_{off}$ ), DIBL, and subthreshold swing (SS).

## Software / Hardware Used

**Software:** Silvaco TCAD ATLAS

## Introduction

As the MOSFET channel length scales below 50 nm, classical electrostatic control of the channel by the gate deteriorates due to increased drain-induced barrier lowering (DIBL), high leakage currents, and poor subthreshold slope. These issues stem from short-channel effects, where the drain potential starts to influence the channel barrier formed near the source, reducing the effective threshold voltage.

Using high-k dielectrics like  $\text{TiO}_2$  and  $\text{HfO}_2$  improves gate capacitance without reducing physical oxide thickness, thereby minimizing gate tunneling currents. Similarly, dual-metal gate engineering allows localized control of the surface potential, balancing charge distribution along the channel.

This project analyzes three structures — SMSDO, SMADO, and DMADO — that apply these principles in different combinations, demonstrating how material and structural asymmetry can effectively suppress SCEs and enhance device performance.

## Overview of the System

The MOSFETs were modeled with identical silicon channels, dopant profiles, and geometry, while varying only oxide and gate configurations. The dielectric stack uses TiO<sub>2</sub> (higher  $k \approx 80$ ) and HfO<sub>2</sub> (lower  $k \approx 25$ ), arranged symmetrically or asymmetrically. The high dielectric constant increases gate capacitance, allowing stronger control of the channel potential for a given gate voltage.

The dual-metal gate configuration (in DMADO) introduces a small work-function difference ( $\Delta\Phi_m = 0.15$  eV), creating a controlled potential gradient across the gate. This modulates the barrier height near the drain, improving current drive and reducing DIBL simultaneously.

## Device Design and Parameters

Parameter	Value / Range	Description
Channel Length	20 nm	Active silicon channel
Source/Drain Length	40 nm each	Terminal regions
Channel Thickness	2 nm	Thin silicon body
Oxide 1 (TiO <sub>2</sub> )	2–2.5 nm	High-k dielectric near source
Oxide 2 (HfO <sub>2</sub> )	2 nm	Lower-k dielectric near drain
Source/Drain Doping	$1 \times 10^{20} \text{ cm}^{-3}$	Heavy n-type doping
Channel Doping	$1 \times 10^{16}$ – $2 \times 10^{16} \text{ cm}^{-3}$	Light p-type doping

<b>Substrate Doping</b>	$5 \times 10^{15}$ – $5 \times 10^{16} \text{ cm}^{-3}$	p-type substrate
<b>Gate Metal (SMSDO/SMADO)</b>	5.1 eV	Single metal gate
<b>Gate Metals (DMADO)</b>	5.1 eV / 4.95 eV	Dual-metal gate stack
<b>Gate Overlap</b>	2.5 nm, 7.5 nm	Small-overlap and increased overlap variants (on one side)

## Simulation Methodology

### 1. Device Setup:

All devices were defined in Silvaco ATLAS using the region and doping commands. The structure was partitioned into silicon channel, dual oxides, and gate regions.

<b>SMSDO with small overlap</b>	<b>SMSDO after increasing overlap</b>
SMSDO go atlas TITLE SMSDO  #meshing mesh space.mult=1 x.mesh loc=0.0 spac=0.01 x.mesh loc=0.010 spac=0.01 x.mesh loc=0.0375 spac=0.005 x.mesh loc=0.040 spac=0.001 x.mesh loc=0.045 spac=0.0005 x.mesh loc=0.048 spac=0.00025 x.mesh loc=0.049 spac=0.0001 x.mesh loc=0.050 spac=0.001 x.mesh loc=0.051 spac=0.0001 x.mesh loc=0.052 spac=0.00025	SMSDO go atlas TITLE SMSDO  #meshing mesh space.mult=1 x.mesh loc=0.0 spac=0.01 x.mesh loc=0.010 spac=0.01 x.mesh loc=0.0335 spac=0.005 x.mesh loc=0.040 spac=0.001 x.mesh loc=0.045 spac=0.0005 x.mesh loc=0.048 spac=0.00025 x.mesh loc=0.049 spac=0.0001 x.mesh loc=0.050 spac=0.001 x.mesh loc=0.051 spac=0.0001 x.mesh loc=0.052 spac=0.00025

x.mesh loc=0.055 spac=0.0005  
x.mesh loc=0.060 spac=0.001  
x.mesh loc=0.0625 spac=0.005  
x.mesh loc=0.090 spac=0.01  
x.mesh loc=0.1 spac=0.01

y.mesh loc=0.0 spac=0.005  
y.mesh loc=0.00025 spac=0.005  
y.mesh loc=0.001 spac=0.005  
y.mesh loc=0.00125 spac=0.005  
y.mesh loc=0.00325 spac=0.00025  
y.mesh loc=0.00525 spac=0.0005  
y.mesh loc=0.01425 spac=0.005

#### #regions

region num=1 material=air x.min=0.0 x.max=0.1  
y.min=0.0 y.max=0.013  
region num=2 material=tio2 x.min=0.0375  
x.max=0.050 y.min=0.00125 y.max=0.00325  
region num=3 material=hfo2 x.min=0.050  
x.max=0.0625 y.min=0.00125 y.max=0.00325  
region num=4 material=silicon x.min=0.00  
x.max=0.040 y.min=0.00325 y.max=0.00525  
region num=5 material=silicon x.min=0.040  
x.max=0.060 y.min=0.00325 y.max=0.00525  
region num=6 material=silicon x.min=0.060  
x.max=0.100 y.min=0.00325 y.max=0.00525  
region num=7 material=silicon x.min=0.0  
x.max=0.100 y.min=0.00525 y.max=0.01425

#### #electrode

electrode name=source x.min=0.0 x.max=0.010  
y.min=0.002 y.max=0.00325  
electrode name=gate x.min=0.0375  
x.max=0.0625 y.min=0.00025 y.max=0.00125  
electrode name=drain x.min=0.090  
x.max=0.100 y.min=0.002 y.max=0.00325

#### #doping

#doping uniform n.type conc=1e20 reg=4  
#doping uniform p.type conc=1e16 reg=5  
#doping uniform n.type conc=1e20 reg=6  
#doping uniform p.type conc=1e15 reg=7  
doping uniform n.type conc=1e20 reg=4  
doping uniform p.type conc=2e16 reg=5  
doping uniform n.type conc=1e20 reg=6  
doping uniform p.type conc=5e15 reg=7

x.mesh loc=0.055 spac=0.0005  
x.mesh loc=0.060 spac=0.001  
x.mesh loc=0.0665 spac=0.005  
x.mesh loc=0.090 spac=0.01  
x.mesh loc=0.1 spac=0.01

y.mesh loc=0.0 spac=0.005  
y.mesh loc=0.00025 spac=0.005  
y.mesh loc=0.001 spac=0.005  
y.mesh loc=0.00125 spac=0.005  
y.mesh loc=0.00325 spac=0.00025  
y.mesh loc=0.00525 spac=0.0005  
y.mesh loc=0.01425 spac=0.005

#### #regions

region num=1 material=air x.min=0.0 x.max=0.1  
y.min=0.0 y.max=0.013  
region num=2 material=tio2 x.min=0.0335  
x.max=0.050 y.min=0.00125 y.max=0.00325  
region num=3 material=hfo2 x.min=0.050  
x.max=0.0665 y.min=0.00125 y.max=0.00325  
region num=4 material=silicon x.min=0.00  
x.max=0.040 y.min=0.00325 y.max=0.00525  
region num=5 material=silicon x.min=0.040  
x.max=0.060 y.min=0.00325 y.max=0.00525  
region num=6 material=silicon x.min=0.060  
x.max=0.100 y.min=0.00325 y.max=0.00525  
region num=7 material=silicon x.min=0.0  
x.max=0.100 y.min=0.00525 y.max=0.01425

#### #electrode

electrode name=source x.min=0.0 x.max=0.010  
y.min=0.002 y.max=0.00325  
electrode name=gate x.min=0.0335  
x.max=0.0665 y.min=0.00025 y.max=0.00125  
electrode name=drain x.min=0.090  
x.max=0.100 y.min=0.002 y.max=0.00325

#### ##doping

doping uniform n.type conc=1e20 reg=4  
doping uniform p.type conc=2e16 reg=5  
doping uniform n.type conc=1e20 reg=6  
doping uniform p.type conc=5e15 reg=7  
  
#doping uniform n.type conc=2e20 reg=4  
#doping uniform p.type conc=2e16 reg=5  
#doping uniform n.type conc=2e20 reg=6

```

#contacts
contact name=source
contact name=gate workfunction=5.1
contact name=drain

save outf=smsdo.str

models srh auger conmob fldmob fermi cvt
quantum name=ldd bgn
output e.field j.electron j.hole j.conduc j.total
ex.field ey.field e.mobility h.mobility qsse.temp
h.temp qfn qfp con.band val.band j.disp

##method
method newton
solve init

#voltage
solve vdrain=0
solve vdrain=0.05
solve vdrain=0.1
solve vdrain=0.2
solve vdrain=0.4
solve vdrain=0.5
solve vdrain=0.6
solve vdrain=0.8
log outf=smsdo_d08_g08_s0.log
solve name=gate vgate=0 vstep=0.1 vfinal=0.8
save outf=smsdo_d08_g08_s0.str
log off

solve init
solve name=gate vfinal=0.3

solve name=gate vfinal=0.6
log outf=smsdo_g06_d08_s0.log master
solve vsource=0 vdrain=0 vstep=0.1 vfinal=0.8
name=drain
save outf=smsdo_g06_d08_s0.str
log off

solve name=gate vfinal=0.8
log outf=smsdo_g08_d08_s0.log master
solve vsource=0 vdrain=0 vstep=0.1 vfinal=0.8
name=drain
save outf=smsdo_g08_d08_s0.str
log off

#####DIBL
solve init

```

```

#doping uniform p.type conc=5e15 reg=7
#
#
##contacts
#contact name=source
#contact name=gate workfunction=5.1
#contact name=drain

#added later (down)
#doping uniform n.type conc=1e20 reg=4
#doping uniform p.type conc=1e16 reg=5
#doping uniform n.type conc=1e20 reg=6
#doping uniform p.type conc=5e16 reg=7

#contacts
contact name=source
contact name=gate workfunction=5.1
#contact name=gate2 workfunction=4.95
contact name=drain
#adder later (up)

save outf=smsdo.str

models srh auger conmob fldmob fermi cvt
quantum name=ldd bgn
output e.field j.electron j.hole j.conduc j.total
ex.field ey.field e.mobility h.mobility qsse.temp
h.temp qfn qfp con.band val.band j.disp

##method
method newton
#solve init

#voltage
solve init
solve vdrain=0
solve vdrain=0.05
solve vdrain=0.1
solve vdrain=0.2
solve vdrain=0.4
solve vdrain=0.6
solve vdrain=0.8
log outf=smsdo_d08_g08_s0.log
solve name=gate vgate=0 vstep=0.1 vfinal=0.8
save outf=smsdo_d08_g08_s0.str
log off

solve init
solve name=gate vfinal=0.6
log outf=smsdo_g06_d08_s0.log master

```

```

solve vdrain=0
solve vdrain=0.01
solve vdrain=0.02
solve vdrain=0.03
solve vdrain=0.04
solve vdrain=0.05
log outf=smsdo_ch20_Vd005.log
solve name=gate vgate=0 vstep=0.1 vfinal=0.8
extract name="vt1" x.val from curve ((v."gate"),
log10(abs(i."drain")))) where y.val=-7
log off

solve init
solve prev
solve vdrain=0
solve vdrain=0.05
solve vdrain=0.1
solve vdrain=0.2
solve vdrain=0.4
solve vdrain=0.6
solve vdrain=0.8
solve vdrain=1
log outf=smsdo_ch20_Vd1.log
solve name=gate vgate=0 vstep=0.1 vfinal=0.8
extract name="vt2" x.val from curve
((v."gate"),log10(abs(i."drain")))) where y.val=-7
log off

go atlas
extract name="dibl" ($"vt1"-$"vt2")/(1-0.05)
extract init infile="smsdo_ch20_Vd005.log"
extract name="subvt"
1.0/slope(maxslope(curve(v."gate",log10(abs(i.
"drain")))))
extract init infile="smsdo_d08_g08_s0.log"
extract name="loff_n" y.val from
curve(v."gate",i."drain") where x.val=0.0
extract name="lon_n" y.val from
curve(v."gate",i."drain") where x.val=0.8
extract name="lon_loff" $lon_n/$loff_n
extract name="vt" x.val from curve
((v."gate"),log10(abs(i."drain")))) where y.val=-7
quit

```

```

solve vsource=0 vdrain=0 vstep=0.1 vfinal=0.8
name=drain
save outf=smsdo_g06_d08_s0.str
log off

solve name=gate vfinal=0.8
log outf=smsdo_g08_d08_s0.log master
solve vsource=0 vdrain=0 vstep=0.1 vfinal=0.8
name=drain
save outf=smsdo_g08_d08_s0.str
log off

#####DIBL
#solve init
solve previous
solve vdrain=0
solve vdrain=0.01
solve vdrain=0.02
solve vdrain=0.03
solve vdrain=0.04
solve vdrain=0.05
log outf=smsdo_ch20_Vd005.log
solve name=gate vgate=0 vstep=0.1 vfinal=0.8
extract name="vt1" x.val from curve ((v."gate"),
log10(abs(i."drain")))) where y.val=-7
log off

#solve init
solve prev
solve vdrain=0
solve vdrain=0.05
solve vdrain=0.1
solve vdrain=0.2
solve vdrain=0.4
solve vdrain=0.6
solve vdrain=0.8
solve vdrain=1
log outf=smsdo_ch20_Vd1.log
solve name=gate vgate=0 vstep=0.1 vfinal=0.8
extract name="vt2" x.val from curve
((v."gate"),log10(abs(i."drain")))) where y.val=-7
log off

go atlas
extract name="dibl" ($"vt1"-$"vt2")/(1-0.05)
extract init infile="smsdo_ch20_Vd005.log"
extract name="subvt"
1.0/slope(maxslope(curve(v."gate",log10(abs(i.
"drain")))))
extract init infile="smsdo_d08_g08_s0.log"

```

	extract name="loff_n" y.val from curve(v."gate",i."drain") where x.val=0.0 extract name="lon_n" y.val from curve(v."gate",i."drain") where x.val=0.8 extract name="lon_loff" \$lon_n/\$loff_n extract name="vt" x.val from curve ((v."gate"),log10(abs(i."drain")))) where y.val=-7 quit
<b>SMADO with small overlap</b>	<b>SMADO after increasing overlap</b>
go atlas TITLE SMADO  #meshing mesh space.mult=1 x.mesh loc=0.0 spac=0.01 x.mesh loc=0.010 spac=0.01 x.mesh loc=0.0375 spac=0.005 x.mesh loc=0.040 spac=0.001 x.mesh loc=0.045 spac=0.0005 x.mesh loc=0.048 spac=0.00025 x.mesh loc=0.049 spac=0.0001 x.mesh loc=0.050 spac=0.001 x.mesh loc=0.051 spac=0.0001 x.mesh loc=0.052 spac=0.00025 x.mesh loc=0.055 spac=0.0005 x.mesh loc=0.060 spac=0.001 x.mesh loc=0.0625 spac=0.005 x.mesh loc=0.090 spac=0.01 x.mesh loc=0.1 spac=0.01  y.mesh loc=0.0 spac=0.005 y.mesh loc=0.00025 spac=0.005 y.mesh loc=0.001 spac=0.005 y.mesh loc=0.00125 spac=0.005 y.mesh loc=0.00175 spac=0.005 y.mesh loc=0.00375 spac=0.00025 y.mesh loc=0.00575 spac=0.0005 y.mesh loc=0.01475 spac=0.005  #regions region num=1 material=air x.min=0.0 x.max=0.1 y.min=0.0 y.max=0.013 region num=2 material=tio2 x.min=0.0375 x.max=0.050 y.min=0.00125 y.max=0.00375 region num=3 material=hfo2 x.min=0.050 x.max=0.0625 y.min=0.00175 y.max=0.00375 region num=4 material=silicon x.min=0.00 x.max=0.040 y.min=0.00375 y.max=0.00575	go atlas TITLE SMADO  #meshing mesh space.mult=1 x.mesh loc=0.0 spac=0.01 x.mesh loc=0.010 spac=0.01 x.mesh loc=0.0335 spac=0.005 x.mesh loc=0.040 spac=0.001 x.mesh loc=0.045 spac=0.0005 x.mesh loc=0.048 spac=0.00025 x.mesh loc=0.049 spac=0.0001 x.mesh loc=0.050 spac=0.001 x.mesh loc=0.051 spac=0.0001 x.mesh loc=0.052 spac=0.00025 x.mesh loc=0.055 spac=0.0005 x.mesh loc=0.060 spac=0.001 x.mesh loc=0.0665 spac=0.005 x.mesh loc=0.090 spac=0.01 x.mesh loc=0.1 spac=0.01  y.mesh loc=0.0 spac=0.005 y.mesh loc=0.00025 spac=0.005 y.mesh loc=0.001 spac=0.005 y.mesh loc=0.00125 spac=0.005 y.mesh loc=0.00175 spac=0.005 y.mesh loc=0.00375 spac=0.00025 y.mesh loc=0.00575 spac=0.0005 y.mesh loc=0.01475 spac=0.005  #regions region num=1 material=air x.min=0.0 x.max=0.1 y.min=0.0 y.max=0.013 region num=2 material=tio2 x.min=0.0335 x.max=0.050 y.min=0.00125 y.max=0.00375 region num=3 material=hfo2 x.min=0.050 x.max=0.0665 y.min=0.00175 y.max=0.00375 region num=4 material=silicon x.min=0.00 x.max=0.040 y.min=0.00375 y.max=0.00575



region num=5 material=silicon x.min=0.040  
x.max=0.060 y.min=0.00375 y.max=0.00575  
region num=6 material=silicon x.min=0.060  
x.max=0.100 y.min=0.00375 y.max=0.00575  
region num=7 material=silicon x.min=0.0  
x.max=0.100 y.min=0.00575 y.max=0.01475

#electrode

electrode name=source x.min=0.0 x.max=0.010  
y.min=0.002 y.max=0.00375  
electrode name=gate1 x.min=0.0375  
x.max=0.050 y.min=0.00025 y.max=0.00125  
electrode name=gate2 x.min=0.050  
x.max=0.0625 y.min=0.00025 y.max=0.00175  
electrode name=drain x.min=0.090  
x.max=0.100 y.min=0.002 y.max=0.00375

#doping

doping uniform n.type conc=2e20 reg=4  
doping uniform p.type conc=2e16 reg=5  
doping uniform n.type conc=2e20 reg=6  
doping uniform p.type conc=5e16 reg=7

#contacts

contact name=source  
contact name=gate1 workfunction=5.1  
contact name=gate2 workfunction=5.1  
contact name=drain

save outf=smado.str

models srh auger conmob fldmob fermi cvt  
quantum name=ldd bgn  
output e.field j.electron j.hole j.conduc j.total  
ex.field ey.field e.mobility h.mobility qsse.temp  
h.temp qfn qfp con.band val.band j.disp

##method

method newton  
solve init

solve vdrain=0  
solve vdrain=0.05  
solve vdrain=0.1  
solve vdrain=0.2  
solve vdrain=0.4  
solve vdrain=0.6  
solve vdrain=0.8

region num=5 material=silicon x.min=0.040  
x.max=0.060 y.min=0.00375 y.max=0.00575  
region num=6 material=silicon x.min=0.060  
x.max=0.100 y.min=0.00375 y.max=0.00575  
region num=7 material=silicon x.min=0.0  
x.max=0.100 y.min=0.00575 y.max=0.01475

#electrode

electrode name=source x.min=0.0 x.max=0.010  
y.min=0.002 y.max=0.00375  
electrode name=gate1 x.min=0.0335  
x.max=0.050 y.min=0.00025 y.max=0.00125  
electrode name=gate2 x.min=0.050  
x.max=0.0665 y.min=0.00025 y.max=0.00175  
electrode name=drain x.min=0.090  
x.max=0.100 y.min=0.002 y.max=0.00375

#doping

doping uniform n.type conc=2e20 reg=4  
doping uniform p.type conc=2e16 reg=5  
doping uniform n.type conc=2e20 reg=6  
doping uniform p.type conc=5e16 reg=7

#contacts

contact name=source  
contact name=gate1 workfunction=5.1  
contact name=gate2 workfunction=5.1  
contact name=drain

save outf=smado.str

models srh auger conmob fldmob fermi cvt  
quantum name=ldd bgn  
output e.field j.electron j.hole j.conduc j.total  
ex.field ey.field e.mobility h.mobility qsse.temp  
h.temp qfn qfp con.band val.band j.disp

##method

method newton  
solve init

solve vdrain=0  
solve vdrain=0.05  
solve vdrain=0.1  
solve vdrain=0.2  
solve vdrain=0.4  
solve vdrain=0.6  
solve vdrain=0.8

```
log outf=smado_d08_g08_s0.log master
solve name=gate1 vfinal=0
solve name=gate1 vstep=0.1 vfinal=0.8
save outf=smado_d08_g08_s0.str
log off
```

```
#voltage
solve init
solve name=gate1 vfinal=0.6
log outf=smado_g06_d08_s0.log master
solve vsource=0 vdrain=0 vstep=0.1 vfinal=0.8
name=drain
save outf=smado_g06_d08_s0.str
log off
```

```
solve name=gate1 vfinal=0.8
log outf=smado_g08_d08_s0.log master
solve vsource=0 vdrain=0 vstep=0.1 vfinal=0.8
name=drain
save outf=smado_g08_d08_s0.str
log off
```

```
#####DIBL
solve init
solve vdrain=0
solve vdrain=0.01
solve vdrain=0.02
solve vdrain=0.03
solve vdrain=0.04
solve vdrain=0.05
log outf=smado_ch20_Vd005.log
solve name=gate1 vfinal=0
solve name=gate1 vstep=0.1 vfinal=0.8
extract name="vt1" x.val from curve
((v."gate1"), log10(abs(i."drain")))) where y.val=-
7
log off
```

```
solve init
solve prev
solve vdrain=0
solve vdrain=0.05
solve vdrain=0.1
solve vdrain=0.2
solve vdrain=0.4
solve vdrain=0.6
solve vdrain=0.8
solve vdrain=1
```

```
log outf=smado_d08_g08_s0.log master
solve name=gate1 vfinal=0
solve name=gate1 vstep=0.1 vfinal=0.8
save outf=smado_d08_g08_s0.str
log off
```

```
#voltage
solve init
solve name=gate1 vfinal=0.6
log outf=smado_g06_d08_s0.log master
solve vsource=0 vdrain=0 vstep=0.1 vfinal=0.8
name=drain
save outf=smado_g06_d08_s0.str
log off
```

```
solve name=gate1 vfinal=0.8
log outf=smado_g08_d08_s0.log master
solve vsource=0 vdrain=0 vstep=0.1 vfinal=0.8
name=drain
save outf=smado_g08_d08_s0.str
log off
```

```
#####DIBL
solve init
solve vdrain=0
solve vdrain=0.01
solve vdrain=0.02
solve vdrain=0.03
solve vdrain=0.04
solve vdrain=0.05
log outf=smado_ch20_Vd005.log
solve name=gate1 vfinal=0
solve name=gate1 vstep=0.1 vfinal=0.8
extract name="vt1" x.val from curve
((v."gate1"), log10(abs(i."drain")))) where y.val=-
7
log off
```

```
solve init
solve prev
solve vdrain=0
solve vdrain=0.05
solve vdrain=0.1
solve vdrain=0.2
solve vdrain=0.4
solve vdrain=0.6
solve vdrain=0.8
solve vdrain=1
```

<pre> log outf=smado_ch20_Vd1.log solve name=gate1 vfinal=0 solve name=gate1 vstep=0.1 vfinal=0.8 extract name="vt2" x.val from curve ((v."gate1"),log10(abs(i."drain")))) where y.val=- 7 log off  go atlas extract name="dibl" (\$"vt1"-"\$vt2")/(1-0.05) extract init infile="smado_ch20_Vd005.log" extract name="subvt" 1.0/slope(maxslope(curve(v."gate1",log10(abs(i ."drain"))))) extract init infile="smado_d08_g08_s0.log" extract name="loff_n" y.val from curve(v."gate1",i."drain") where x.val=0.0 extract name="lon_n" y.val from curve(v."gate1",i."drain") where x.val=0.8 extract name="lon_loff" \$lon_n/\$loff_n extract name="vt" x.val from curve ((v."gate1"),log10(abs(i."drain")))) where y.val=- 7 quit </pre>	<pre> log outf=smado_ch20_Vd1.log solve name=gate1 vfinal=0 solve name=gate1 vstep=0.1 vfinal=0.8 extract name="vt2" x.val from curve ((v."gate1"),log10(abs(i."drain")))) where y.val=- 7 log off  go atlas extract name="dibl" (\$"vt1"-"\$vt2")/(1-0.05) extract init infile="smado_ch20_Vd005.log" extract name="subvt" 1.0/slope(maxslope(curve(v."gate1",log10(abs(i ."drain"))))) extract init infile="smado_d08_g08_s0.log" extract name="loff_n" y.val from curve(v."gate1",i."drain") where x.val=0.0 extract name="lon_n" y.val from curve(v."gate1",i."drain") where x.val=0.8 extract name="lon_loff" \$lon_n/\$loff_n extract name="vt" x.val from curve ((v."gate1"),log10(abs(i."drain")))) where y.val=- 7 quit </pre>
<b>DMADO with small overlap</b>	<b>DMADO after increasing overlap</b>
<pre> go atlas TITLE DMADO  #meshing mesh space.mult=1 x.mesh loc=0.0 spac=0.01 x.mesh loc=0.010 spac=0.01 x.mesh loc=0.0375 spac=0.005 x.mesh loc=0.040 spac=0.001 x.mesh loc=0.045 spac=0.0005 x.mesh loc=0.048 spac=0.00025 x.mesh loc=0.049 spac=0.0001 x.mesh loc=0.050 spac=0.001 x.mesh loc=0.051 spac=0.0001 x.mesh loc=0.052 spac=0.00025 x.mesh loc=0.055 spac=0.0005 x.mesh loc=0.060 spac=0.001 x.mesh loc=0.0625 spac=0.005 x.mesh loc=0.090 spac=0.01 x.mesh loc=0.1 spac=0.01  y.mesh loc=0.0 spac=0.005 y.mesh loc=0.00025 spac=0.005 y.mesh loc=0.001 spac=0.005 </pre>	<pre> go atlas TITLE DMADO  #meshing mesh space.mult=1 x.mesh loc=0.0 spac=0.01 x.mesh loc=0.010 spac=0.01 x.mesh loc=0.0335 spac=0.005 x.mesh loc=0.040 spac=0.001 x.mesh loc=0.045 spac=0.0005 x.mesh loc=0.048 spac=0.00025 x.mesh loc=0.049 spac=0.0001 x.mesh loc=0.050 spac=0.001 x.mesh loc=0.051 spac=0.0001 x.mesh loc=0.052 spac=0.00025 x.mesh loc=0.055 spac=0.0005 x.mesh loc=0.060 spac=0.001 x.mesh loc=0.0665 spac=0.005 x.mesh loc=0.090 spac=0.01 x.mesh loc=0.1 spac=0.01  y.mesh loc=0.0 spac=0.005 y.mesh loc=0.00025 spac=0.005 y.mesh loc=0.001 spac=0.005 </pre>

y.mesh loc=0.00125 spac=0.005  
y.mesh loc=0.00175 spac=0.005  
y.mesh loc=0.00375 spac=0.00025  
y.mesh loc=0.00575 spac=0.0005  
y.mesh loc=0.01475 spac=0.005

#regions

region num=1 material=air x.min=0.0 x.max=0.1  
y.min=0.0 y.max=0.013  
region num=2 material=tio2 x.min=0.0375  
x.max=0.050 y.min=0.00125 y.max=0.00375  
region num=3 material=hfo2 x.min=0.050  
x.max=0.0625 y.min=0.00175 y.max=0.00375  
region num=4 material=silicon x.min=0.00  
x.max=0.040 y.min=0.00375 y.max=0.00575  
region num=5 material=silicon x.min=0.040  
x.max=0.060 y.min=0.00375 y.max=0.00575  
region num=6 material=silicon x.min=0.060  
x.max=0.100 y.min=0.00375 y.max=0.00575  
region num=7 material=silicon x.min=0.0  
x.max=0.100 y.min=0.00575 y.max=0.01475

#electrode

electrode name=source x.min=0.0 x.max=0.010  
y.min=0.002 y.max=0.00375  
electrode name=gate1 x.min=0.0375  
x.max=0.050 y.min=0.00025 y.max=0.00125  
electrode name=gate2 x.min=0.050  
x.max=0.0625 y.min=0.00025 y.max=0.00175  
electrode name=drain x.min=0.090  
x.max=0.100 y.min=0.002 y.max=0.00375

#doping

doping uniform n.type conc=1e20 reg=4  
doping uniform p.type conc=1e16 reg=5  
doping uniform n.type conc=1e20 reg=6  
doping uniform p.type conc=5e16 reg=7

#contacts

contact name=source  
contact name=gate1 workfunction=5.1  
contact name=gate2 workfunction=4.95  
contact name=drain

save outf=dmado.str

models srh auger conmob fldmob fermi cvt  
quantum name=ldd bgn

y.mesh loc=0.00125 spac=0.005  
y.mesh loc=0.00175 spac=0.005  
y.mesh loc=0.00375 spac=0.00025  
y.mesh loc=0.00575 spac=0.0005  
y.mesh loc=0.01475 spac=0.005

#regions

region num=1 material=air x.min=0.0 x.max=0.1  
y.min=0.0 y.max=0.013  
region num=2 material=tio2 x.min=0.0335  
x.max=0.050 y.min=0.00125 y.max=0.00375  
region num=3 material=hfo2 x.min=0.050  
x.max=0.0665 y.min=0.00175 y.max=0.00375  
region num=4 material=silicon x.min=0.00  
x.max=0.040 y.min=0.00375 y.max=0.00575  
region num=5 material=silicon x.min=0.040  
x.max=0.060 y.min=0.00375 y.max=0.00575  
region num=6 material=silicon x.min=0.060  
x.max=0.100 y.min=0.00375 y.max=0.00575  
region num=7 material=silicon x.min=0.0  
x.max=0.100 y.min=0.00575 y.max=0.01475

#electrode

electrode name=source x.min=0.0 x.max=0.010  
y.min=0.002 y.max=0.00375  
electrode name=gate1 x.min=0.0335  
x.max=0.050 y.min=0.00025 y.max=0.00125  
electrode name=gate2 x.min=0.050  
x.max=0.0665 y.min=0.00025 y.max=0.00175  
electrode name=drain x.min=0.090  
x.max=0.100 y.min=0.002 y.max=0.00375

#doping

doping uniform n.type conc=1e20 reg=4  
doping uniform p.type conc=1e16 reg=5  
doping uniform n.type conc=1e20 reg=6  
doping uniform p.type conc=5e16 reg=7

#contacts

contact name=source  
contact name=gate1 workfunction=5.1  
contact name=gate2 workfunction=4.95  
contact name=drain

save outf=dmado.str

models srh auger conmob fldmob fermi cvt  
quantum name=ldd bgn

output e.field j.electron j.hole j.conduc j.total  
ex.field ey.field e.mobility h.mobility qsse.temp  
h.temp qfn qfp con.band val.band j.disp

##method  
method newton  
solve init

solve vdrain=0  
solve vdrain=0.05  
solve vdrain=0.1  
solve vdrain=0.2  
solve vdrain=0.4  
solve vdrain=0.6  
solve vdrain=0.8

log outf=dmado\_d08\_g08\_s0.log master  
solve name=gate1 vfinal=0  
solve name=gate1 vstep=0.1 vfinal=0.8  
save outf=dmado\_d08\_g08\_s0.str  
log off

#voltage  
solve init  
solve name=gate1 vfinal=0.6  
log outf=dmado\_g06\_d08\_s0.log master  
solve vsorce=0 vdrain=0 vstep=0.1 vfinal=0.8  
name=drain  
save outf=dmado\_g06\_d08\_s0.str  
log off

solve name=gate1 vfinal=0.8  
log outf=dmado\_g08\_d08\_s0.log master  
solve vsorce=0 vdrain=0 vstep=0.1 vfinal=0.8  
name=drain  
save outf=dmado\_g08\_d08\_s0.str  
log off

#####DIBL

solve init  
solve vdrain=0  
solve vdrain=0.01  
solve vdrain=0.02  
solve vdrain=0.03  
solve vdrain=0.04  
solve vdrain=0.05  
log outf=dmado\_ch20\_Vd005.log  
solve name=gate1 vfinal=0  
solve name=gate1 vstep=0.1 vfinal=0.8

output e.field j.electron j.hole j.conduc j.total  
ex.field ey.field e.mobility h.mobility qsse.temp  
h.temp qfn qfp con.band val.band j.disp

##method  
method newton  
solve init

solve vdrain=0  
solve vdrain=0.05  
solve vdrain=0.1  
solve vdrain=0.2  
solve vdrain=0.4  
solve vdrain=0.6  
solve vdrain=0.8

log outf=dmado\_d08\_g08\_s0.log master  
solve name=gate1 vfinal=0  
solve name=gate1 vstep=0.1 vfinal=0.8  
save outf=dmado\_d08\_g08\_s0.str  
log off

#voltage  
solve init  
solve name=gate1 vfinal=0.6  
log outf=dmado\_g06\_d08\_s0.log master  
solve vsorce=0 vdrain=0 vstep=0.1 vfinal=0.8  
name=drain  
save outf=dmado\_g06\_d08\_s0.str  
log off

solve name=gate1 vfinal=0.8  
log outf=dmado\_g08\_d08\_s0.log master  
solve vsorce=0 vdrain=0 vstep=0.1 vfinal=0.8  
name=drain  
save outf=dmado\_g08\_d08\_s0.str  
log off

#####DIBL

solve init  
solve vdrain=0  
solve vdrain=0.01  
solve vdrain=0.02  
solve vdrain=0.03  
solve vdrain=0.04  
solve vdrain=0.05  
log outf=dmado\_ch20\_Vd005.log  
solve name=gate1 vfinal=0  
solve name=gate1 vstep=0.1 vfinal=0.8

```

extract name="vt1" x.val from curve
((v."gate1"), log10(abs(i."drain")))) where y.val=-
7
log off

solve init
solve prev
solve vdrain=0
solve vdrain=0.05
solve vdrain=0.1
solve vdrain=0.2
solve vdrain=0.4
solve vdrain=0.6
solve vdrain=0.8
solve vdrain=1

log outf=dmado_ch20_Vd1.log
solve name=gate1 vfinal=0
solve name=gate1 vstep=0.1 vfinal=0.8
extract name="vt2" x.val from curve
((v."gate1"),log10(abs (i."drain")))) where y.val=-
7
log off

go atlas
extract name="dibl" ("vt1"- "vt2")/(1-0.05)
extract init infile="dmado_ch20_Vd005.log"
extract name="subvt"
1.0/slope(maxslope(curve(v."gate1",log10(abs(i
."drain")))))
extract init infile="dmado_d08_g08_s0.log"
extract name="loff_n" y.val from
curve(v."gate1",i."drain") where x.val=0.0
extract name="lon_n" y.val from
curve(v."gate1",i."drain") where x.val=0.8
extract name="lon_loff" $lon_n/$loff_n
extract name="vt" x.val from curve
((v."gate1"),log10(abs(i."drain")))) where y.val=-
7

quit

```

```

extract name="vt1" x.val from curve
((v."gate1"), log10(abs(i."drain")))) where y.val=-
7
log off

solve init
solve prev
solve vdrain=0
solve vdrain=0.05
solve vdrain=0.1
solve vdrain=0.2
solve vdrain=0.4
solve vdrain=0.6
solve vdrain=0.8
solve vdrain=1

log outf=dmado_ch20_Vd1.log
solve name=gate1 vfinal=0
solve name=gate1 vstep=0.1 vfinal=0.8
extract name="vt2" x.val from curve
((v."gate1"),log10(abs (i."drain")))) where y.val=-
7
log off

go atlas
extract name="dibl" ("vt1"- "vt2")/(1-0.05)
extract init infile="dmado_ch20_Vd005.log"
extract name="subvt"
1.0/slope(maxslope(curve(v."gate1",log10(abs(i
."drain")))))
extract init infile="dmado_d08_g08_s0.log"
extract name="loff_n" y.val from
curve(v."gate1",i."drain") where x.val=0.0
extract name="lon_n" y.val from
curve(v."gate1",i."drain") where x.val=0.8
extract name="lon_loff" $lon_n/$loff_n
extract name="vt" x.val from curve
((v."gate1"),log10(abs(i."drain")))) where y.val=-
7

quit

```

## 2. Mesh Refinement:

A fine mesh ( $\sim 0.0001 \mu\text{m}$ ) was used near the silicon–oxide interface to improve the accuracy of electric field and potential solutions.

## 3. Model Activation:

Physical models such as SRH, Auger, CONMOB, FLDMOB, FERMI, CVT, QUANTUM, and BGN were used to capture recombination, mobility degradation, and quantum confinement.

## 4. Biasing and Extraction:

- $V_d$  swept from 0 to 0.8 V
- $V_g$  swept from 0 to 0.8 V in 0.1 V steps
- Extraction of  $V_{th}$ ,  $I_{on}$ ,  $I_{off}$ , SS, and DIBL from log files

# Device Analysis and Physics

## 1. SMSDO (Single Metal Symmetric Dual Oxide)

### Structure Description

SMSDO uses a single gate metal (5.1 eV) with equal  $\text{TiO}_2$  and  $\text{HfO}_2$  oxide layers on both sides of the channel. The dielectric symmetry ensures uniform gate control along the channel.

### Physics Explanation:

In this structure, the electric field from the gate penetrates symmetrically through both dielectric layers, producing a uniform potential profile in the silicon channel. While this provides stable gate coupling, it lacks localized field enhancement at the source end. As a result, carrier injection remains moderate,

and the barrier at the drain end is not sufficiently isolated from the drain bias — leading to significant drain-induced barrier lowering (DIBL).

The symmetric dielectric configuration also means that both the source and drain ends experience comparable electric field strength. This uniformity fails to suppress the drain's influence, hence increasing leakage current when  $V_d$  rises.

**Advantages:**

- Balanced potential distribution along the channel
- Stable threshold voltage
- Simple fabrication structure

**Disadvantages:**

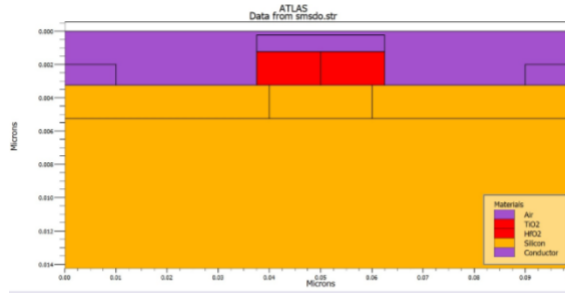
- High DIBL due to drain control over the channel barrier
- Limited Ion/Ioff ratio
- Higher subthreshold swing due to less aggressive field confinement



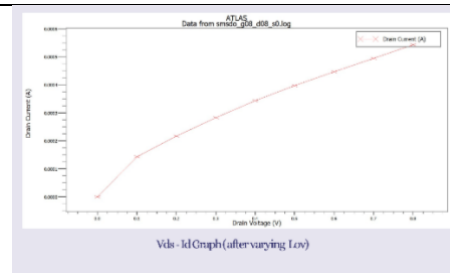
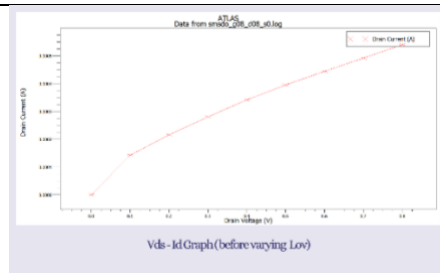
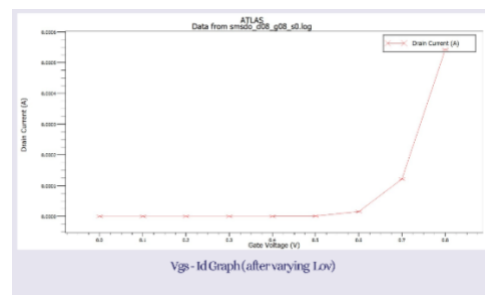
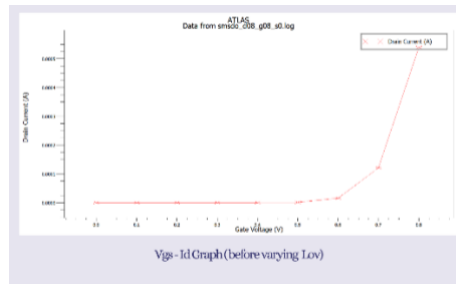
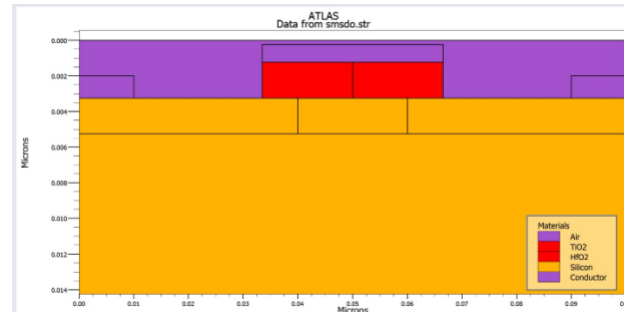
## SMSDO with small overlap length

## SMSDO structure after increasing overlap length

### Structure



### Structure



```
ATLAS>
EXTRACT> init infile="smsdo_ch20_V81.log"
EXTRACT> extract name="dibl" (0.499777-0.394133)/(1-0.05)
<ctrl>=1.0923
EXTRACT> quit
EXTRACT> init infile="smsdo_ch20_V8005.log"
EXTRACT> extract name="subvt" 1.0/slope(maxslope(curve(v."gate",log10(abs(i."drain")))))
subvt=0.072944 V/decade
EXTRACT> quit
EXTRACT> init infile="smsdo_g08_g08_s0.log"
EXTRACT> extract name="loff_n" y.val from curve(v."gate",i."drain") where x.val=0.0
loff_n=5.91399e-013
EXTRACT> extract name="Ion_n" y.val from curve(v."gate",i."drain") where x.val=0.8
Ion_n=0.0002394e7
EXTRACT> extract name="Ion_loff" 0.000539667/5.91399e-013
Ion_loff=9.12520e+005
EXTRACT> extract name="vt" x.val from curve ((v."gate"),log10(abs(i."drain")))) where y.val=-7
vt=0.41245 V
EXTRACT> quit
quit
```

Device Parameters (before varying Lov)

```
ATLAS>
EXTRACT> init infile="smsdo_ch20_V81.log"
EXTRACT> extract name="dibl" (0.499339-0.395640)/(1-0.05)
dibl=0.109148
EXTRACT> quit
EXTRACT> init infile="smsdo_ch20_V8005.log"
EXTRACT> extract name="subvt" 1.0/slope(maxslope(curve(v."gate",log10(abs(i."drain")))))
subvt=0.077121 V/decade
EXTRACT> quit
EXTRACT> init infile="smsdo_g08_g08_s0.log"
EXTRACT> extract name="loff_n" y.val from curve(v."gate",i."drain") where x.val=0.0
loff_n=5.89487e-013
EXTRACT> extract name="Ion_n" y.val from curve(v."gate",i."drain") where x.val=0.8
Ion_n=0.000542202
EXTRACT> extract name="Ion_loff" 0.000542202/5.89487e-013
Ion_loff=9.19706e+005
EXTRACT> extract name="vt" x.val from curve ((v."gate"),log10(abs(i."drain")))) where y.val=-7
vt=0.41245 V
EXTRACT> quit
quit
```

Device Parameters (after varying Lov)

## **2. SMADO (Single Metal Asymmetric Dual Oxide)**

### **Structure Description:**

SMADO retains a single gate metal but introduces oxide asymmetry —  $\text{TiO}_2$  near the source (higher  $k$ ) and  $\text{HfO}_2$  near the drain (lower  $k$ ).

### **Physics Explanation:**

The asymmetry in dielectric constants alters the electric field distribution across the channel. Since the  $\text{TiO}_2$  side (source end) has a higher  $k$ -value, it effectively strengthens the gate's control near the source junction. This allows stronger modulation of the source barrier, leading to improved carrier injection into the channel during ON-state.

On the other hand, the  $\text{HfO}_2$  near the drain (with lower  $k$ ) weakens the drain's electric field penetration, reducing DIBL by shielding the channel from drain potential fluctuations. The result is a more uniform channel potential gradient, minimizing hot-carrier effects and improving threshold voltage stability.

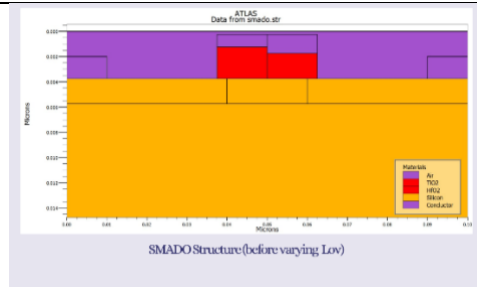
### **Advantages:**

- Enhanced source-end control improves carrier injection
- Reduced DIBL due to weaker drain coupling
- Improved  $I_{\text{on}}/I_{\text{off}}$  ratio and subthreshold slope
- Better energy band alignment and lower effective barrier height

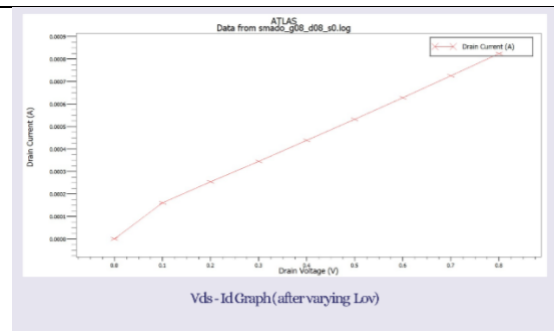
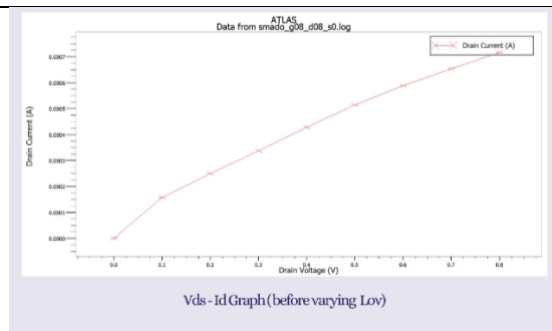
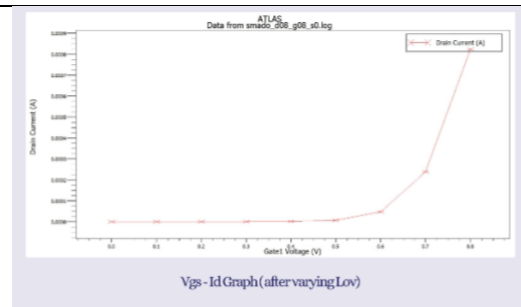
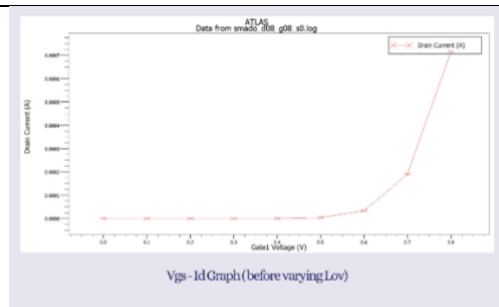
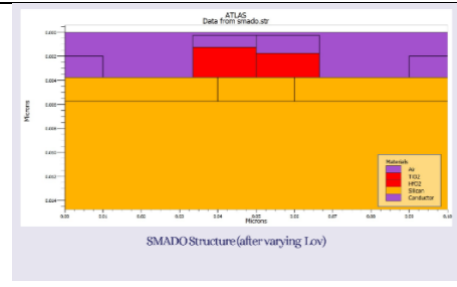
### **Disadvantages:**

- Slight asymmetry in gate capacitance can cause non-uniform switching behavior
- Slightly more complex oxide deposition process

## SMADO with small overlap



## SMADO after increasing overlap



```
ATLAS>
EXTRACT> init inf="smado_ch20_Vd1.log"
EXTRACT> extract name="dibl" (0.461349-0.30717)/(1-0.05)
dibl=0.142294
EXTRACT> quit
EXTRACT> init inf="smado_ch20_Vd005.log"
EXTRACT> extract name="subvt" 1.0/slope(maxslope(curve(v."gate1",log10(abs(i."drain")))))
subvt=0.0932709 V/decade
EXTRACT> quit
EXTRACT> init inf="smado_g08_g08_s0.log"
EXTRACT> extract name="loff_n" y.val from curve(v."gate1",i."drain") where x.val=0.0
loff_n=9.67879e-012
EXTRACT> extract name="Ion_n" y.val from curve(v."gate1",i."drain") where x.val=0.8
Ion_n=0.00023073
EXTRACT> extract name="Ion_loff" 0.00023073/9.67879e-012
Ion_loff=0.0388e+00
EXTRACT> extract name="vt" x.val from curve ((v."gate1"),log10(abs(i."drain")))) where y.val=-7
vt=0.327269 V
EXTRACT> quit
quit
```

Device Parameters (before varying Lov)

```
ATLAS>
EXTRACT> init inf="smado_ch20_Vd1.log"
EXTRACT> extract name="dibl" (0.468351-0.363782)/(1-0.05)
dibl=0.110073
EXTRACT> quit
EXTRACT> init inf="smado_ch20_Vd005.log"
EXTRACT> extract name="subvt" 1.0/slope(maxslope(curve(v."gate1",log10(abs(i."drain")))))
subvt=0.0722207 V/decade
EXTRACT> quit
EXTRACT> init inf="smado_g08_g08_s0.log"
EXTRACT> extract name="loff_n" y.val from curve(v."gate1",i."drain") where x.val=0.0
loff_n=7.07963e-013
EXTRACT> extract name="Ion_n" y.val from curve(v."gate1",i."drain") where x.val=0.8
Ion_n=0.000716194
EXTRACT> extract name="Ion_loff" 0.000716194/7.07963e-013
Ion_loff=1.01163e+009
EXTRACT> extract name="vt" x.val from curve ((v."gate1"),log10(abs(i."drain")))) where y.val=-7
vt=0.373742 V
EXTRACT> quit
quit
```

Device Parameters (after varying Lov)

### **3. DMADO (Dual Metal Asymmetric Dual Oxide)**

#### **Structure Description:**

DMADO combines both dual-dielectric and dual-metal engineering. It uses  $\text{TiO}_2$  (near source) and  $\text{HfO}_2$  (near drain) oxides, with Gate1 (5.1 eV) and Gate2 (4.95 eV) metals, forming a graded work-function gate stack.

#### **Physics Explanation:**

The DMADO structure introduces a lateral work-function gradient across the gate, which directly modulates the electrostatic potential along the channel. The slightly lower work function at the drain end (4.95 eV) reduces the potential barrier there, maintaining a smooth potential drop from source to drain.

This configuration enhances carrier transport by facilitating easier injection at the source and smoother collection at the drain, thereby improving current drive while suppressing DIBL. The combined effect of high-k  $\text{TiO}_2$  near the source (strong gate control) and low-k  $\text{HfO}_2$  near the drain (reduced drain coupling) produces the best possible trade-off between drive current and leakage.

The asymmetric gate work function also creates an internal electric field gradient that helps “pull” electrons toward the drain in ON-state, effectively increasing mobility and lowering subthreshold swing.

#### **Advantages:**

- Strongest gate control and channel modulation
- Lowest DIBL and subthreshold slope among all designs
- High  $I_{\text{on}}/I_{\text{off}}$  ratio and improved switching speed
- Excellent electrostatic integrity and short-channel suppression

### Disadvantages:

- Slightly higher fabrication complexity due to dual-metal integration
- Careful alignment needed between two gate metals during deposition

[illegible]

## Comparative Performance Summary

Parameter	SMSDO	SMADO	DMADO
Ion/Ioff Ratio	Low	Higher	Highest
DIBL	High	Moderate	Lowest
Subthreshold Slope	Steep	Improved	Best
Threshold Tunability	Minimal	Good	Excellent
Channel Control	Balanced	Asymmetric Control	Optimal
Fabrication Complexity	Simple	Moderate	High

### Discussion:

The results reveal that electrostatic control improves progressively from SMSDO to SMADO to DMADO. The key reason lies in how the gate field interacts with the channel.

- In SMSDO, symmetric gate fields allow drain influence to leak into the channel.
- In SMADO, field asymmetry localizes gate control near the source, shielding the drain.
- In DMADO, dual work-function gating introduces a deliberate potential slope along the channel, optimizing transport while suppressing leakage.

Gate overlap further enhances control but adds minimal parasitic capacitance — an acceptable trade-off for higher Ion and reduced SS.

## **Conclusion**

The TCAD simulations conclusively demonstrate that the DMADO structure offers the most optimized trade-off between drive strength and leakage control among the analyzed configurations. The integration of dual dielectrics ( $\text{TiO}_2/\text{HfO}_2$ ) with dual-metal gates effectively tailors the electrostatic profile, minimizing short-channel degradation and improving overall performance.

The project successfully verifies that work-function engineering combined with dielectric asymmetry is an effective strategy for next-generation MOSFET scaling.

## **Future Work**

1. Include temperature and process variation analysis for thermal reliability.
2. Extract analog and RF parameters ( $g_m$ , gain,  $f_T$ ).
3. Extend the study to 3D structures for fringe-field impact.
4. Compare with experimental data once fabrication is complete.

## **References**

1. A. S. Al-Jawadi, M. T. Yaseen, and Q. T. Algwari, "TCAD-Based Analysis of a Novel Dual Dielectric Gate MOSFET for High-Speed Applications," *Journal of Computational Electronics*, Springer, 2025.