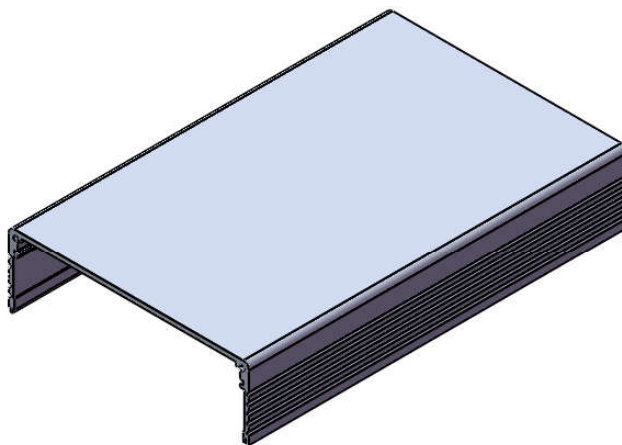
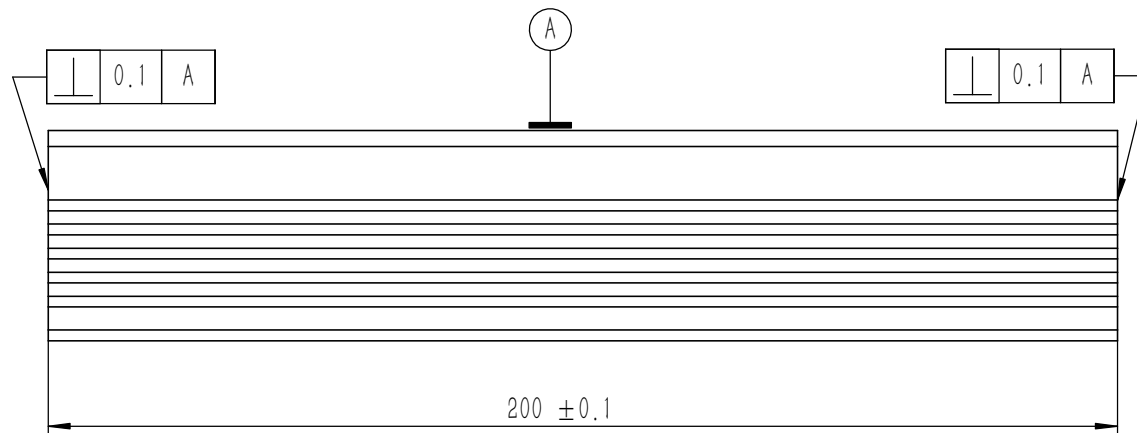
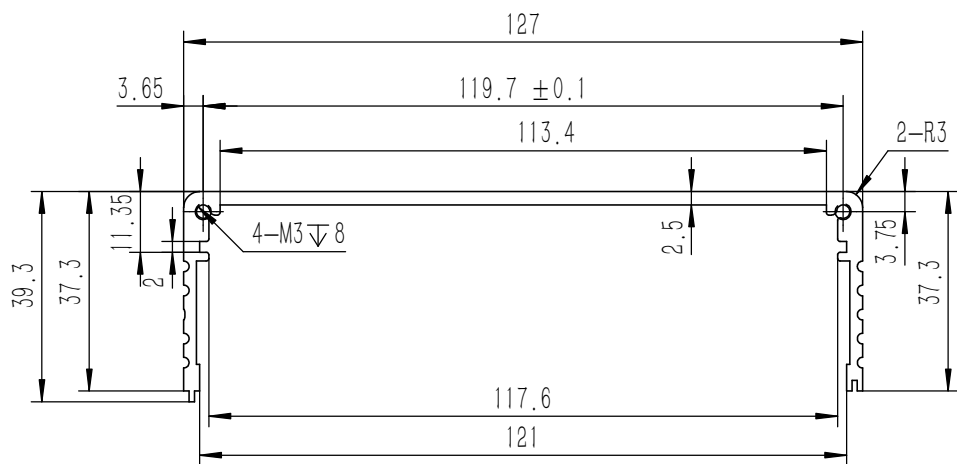


#### 技术要求:

- 1、必须按照设计、工艺要求及本规定和有关标准进行装配;
- 2、所有零部件 (包括外购、外协件) 必须具有检验合格证方能进行装配;
- 3、零件在装配前必须清理和清洗干净, 不得有毛刺、飞边、氧化皮、锈蚀、切屑、砂粒、灰尘和油污等, 并应符合相应清洁度要求;
- 4、装配过程中零件不得磕碰、划伤和锈蚀;
- 5、油漆未干的零件不得进行装配;
- 6、相对运动的零件, 装配时接触面间应加润滑油脂;
- 7、各零、部件装配后相对位置应准确。

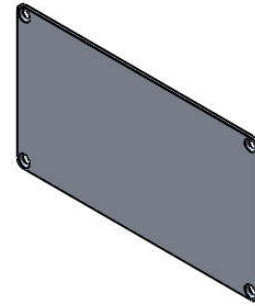
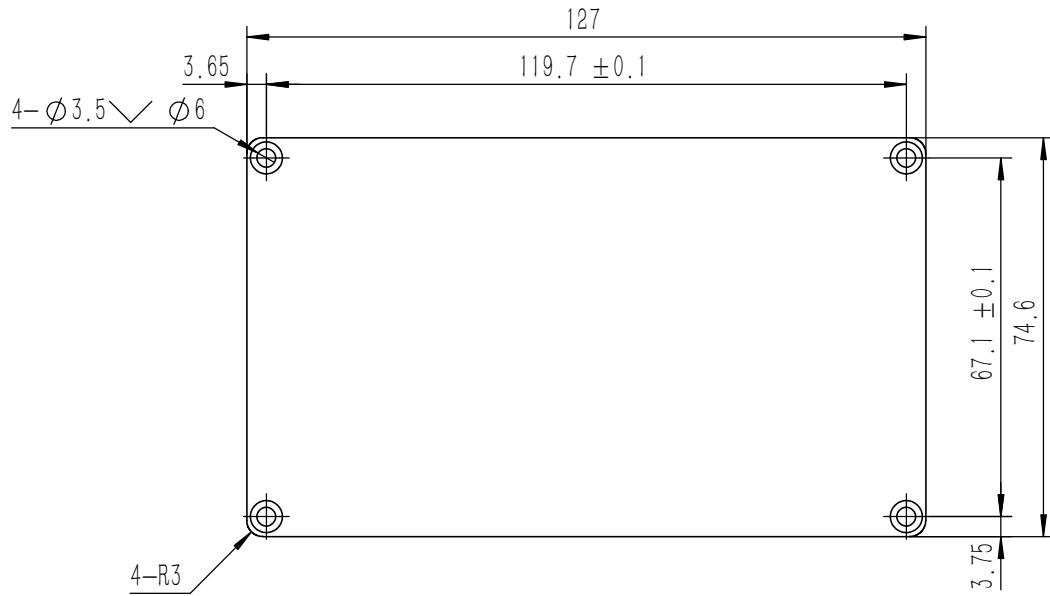
3	GB-T-819.1-2000-C-NI-M3X6	碳钢镀镍十字沉头螺丝M3X6	普通碳钢	8	0.0004	
2	YG-H24A-0000-002	挡板	5052-H32	2	0.038	
1	YG-H24A-0000-001	壳体	6063-T5	2	0.276	
序号	图号	名称	材料	数量	单重	备注
Tolerances (未注公差):		Material (材料): (装配图)		<div>YONGU永固</div>		
0.5 to 6 ± 0.1		Weight: (重量) (Kg): 0.630				
6 to 30 ± 0.2		Protection: (表面处理):				
30 to 120 ± 0.3		Part Name (零/部件名称):				
120 to 400 ± 0.4				Drawing Number (图号):		
		H24A壳体		YG-H24A-0000-000		
Angular tolerances (未注角度公差):		Drawn by (绘图): 莫永康		Date (日期): 2020.05.12		Size: (图幅): A2
<6° ± 10'		Check by (校对):		Date (日期):		Scale (比例): 1:1
<30° ± 20'		Signature by (批准):		Date (日期):		Revision (版本): A1
<120° ± 30'						Sheet (页数): 1 / 1
>120° ± 1°						



#### 技术要求:



- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

Tolerances (未注公差): 0.5 to 6 ± 0.1 6 to 30 ± 0.2 30 to 120 ± 0.3 120 to 400 ± 0.4	Material (材料): 6063-T5	<b>YONGU</b> 永固	
	Weight: (重量) (Kg) 0.276		
Break sharp edges (未注锐边倒角): Ch 0.05 to 0.25 x45° Position tolerances (未注位置公差): ± 0.05	Protection: (表面处理):	Part Name (零/部件名称): 壳体	
	Angular tolerances (未注角度公差): <6° ± 10' <30° ± 20' <120° ± 30' >120° ± 1°	Drawing Number (图号): YG-H24A-0000-001	Size: (图幅): A3
Drawn by (绘图): 莫永康		Date (日期): 2020.05.12	Scale (比例): 1:1
Check by (校对):		Date (日期):	Revision (版本): A1
Signature by (批准):		Date (日期):	Sheet (页数): 1 / 1



技术要求:

- 1、零件加工表面不应有划痕、擦伤等损伤零件表面的缺陷;
- 2、去除毛刺飞边,锐角倒钝;
- 3、未标注尺寸见3D数模。

<div>Tolerances (未注公差) :</div> <div>0.5 to 6 ± 0.1</div> <div>6 to 30 ± 0.2</div> <div>30 to 120 ± 0.3</div> <div>120 to 400 ± 0.4</div>		Material (材料) : 5052-H32		<div>YONGU</div> <div>永固</div>	
		Weight: (重量) (Kg) 0.038			
		Protection: (表面处理) :			
		<div>Break sharp edges (未注锐边倒角) :</div> <div>Ch 0.05 to 0.25 x45°</div> <div>Position tolerances (未注位置公差) :</div> <div>± 0.05</div>		Part Name (零/部件名称) :	
挡板				YG-H24A-0000-002	
<div>Drawn by (绘图) : 莫永康</div> <div>Check by (校对) :</div> <div>Signature by (批准) :</div>				<div>Date (日期) : 2020.05.12</div> <div>Date (日期) :</div> <div>Date (日期) :</div>	
<div>Angular tolerances (未注角度公差) :</div> <div>&lt;6° ± 10'</div> <div>&lt;30° ± 20'</div> <div>&lt;120° ± 30'</div> <div>&gt;120° ± 1°</div>				<div> - </div> <div>Sheet (页数) :</div> <div>1 / 1</div>	