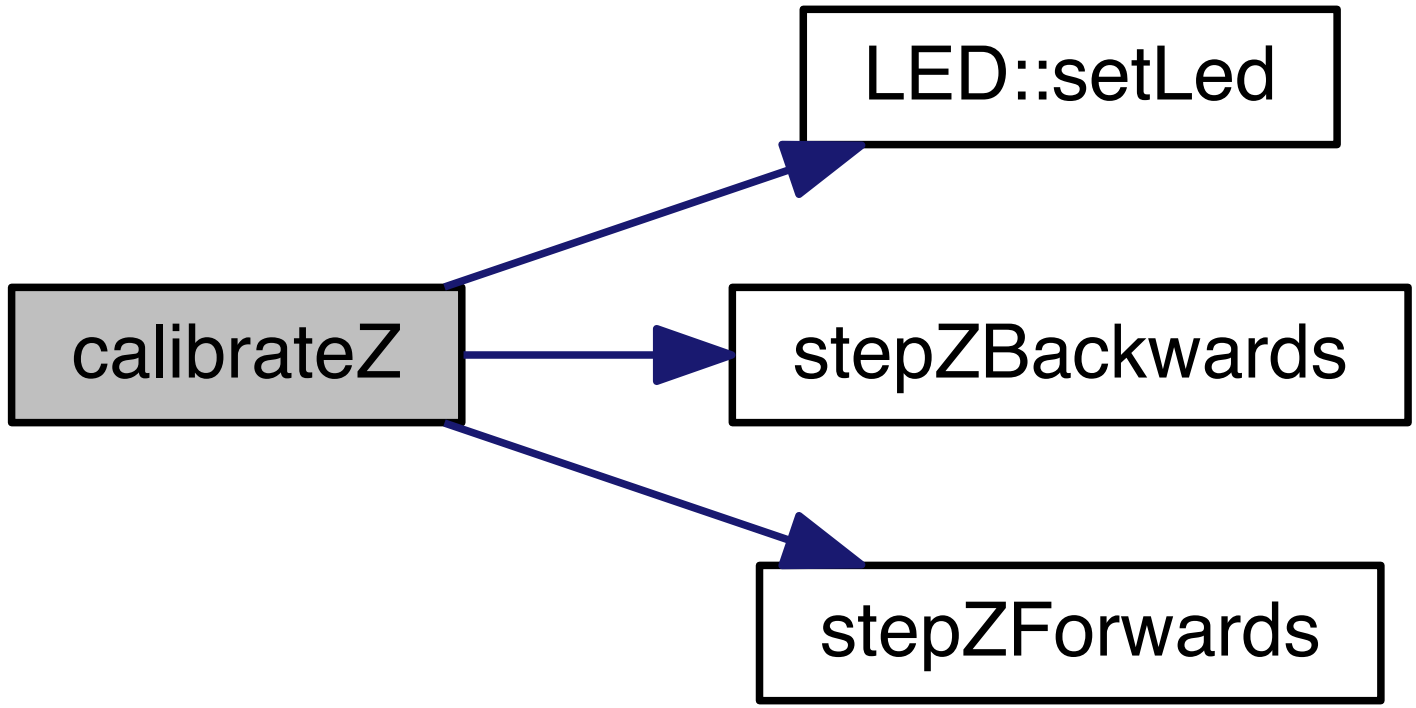
LED::setLed
calibrateZ
stepZBackwards
stepZForwards