

# Insulators

# Module 4

Part I

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# Insulators

- Towers are at ground potential.
- Insulators are used to insulate tower from bare conductors.
- Ideal insulator must have following properties:
  - No pores or air spaces.
  - No impurity.
  - Perfectly homogenous material.
  - Leakage current through insulators should be minimum.
  - Able to withstand over voltage and normal working voltage.
  - Mechanically strong enough to bear conductor load.

# Material for insulators

- Porcelain
  - 20% silica
  - 30% feldspar
  - 50% clay
- Dielectric strength 120-280 kV/cm
- Toughened glass
- Glass is toughened to make skin more resistant to damage
- Dielectric strength 1200 kV/cm



strength



Figure 4.1: Material for Insulators

# Glass Insulators

Advantages:

- High dielectric strength
- Longer life
- High thermal shock resistant
- Lower coefficient of thermal expansion
- Greater mechanical strength under compression but tension is same as porcelain.
- Fault can be easily seen.

Disadvantages:

- Moistures are readily condensed on the surface.
- expensive than porcelain

# Ratings of Insulators

Rated by three voltage

- **Working Voltage:** The voltage at which an insulator is designed to bear the steady state voltage.
- **Puncture voltage:** The voltage ta which flashover occurs through air surrounding the insulator.
- **Flashover voltage:** The voltage at which insulator breaks through between conductor and pin.
- Safety Factor = Flashover Voltage/ Working Voltage

# Types of insulators

- **Pin type :** For transmission and distribution upto 33 KV .
- **String type insulator:**
  1. **Suspension type :** For voltage greater than 33 KV.
  2. **Strain type:** For dead ends, corner or sharp curve.
- **Shackle type:** For low voltage distribution lines & can be used either in a horizontal or vertical position.

# Pin type Insulators



Figure 4.2: Pin Type Insulators

# Pin type Insulators

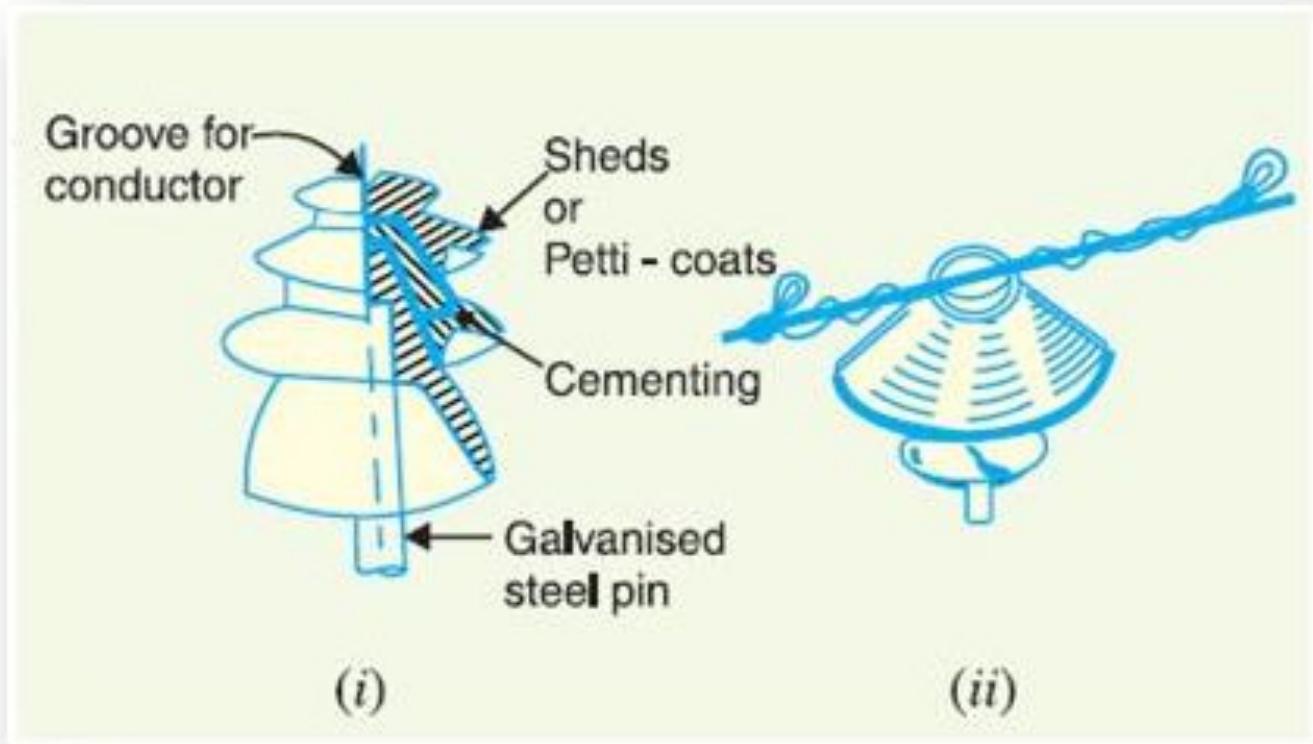


Figure 4.3: parts of Pin type insulator

# Pin type Insulators

- Pin type insulator can be one part, two parts or three parts type, depending upon application voltage.
- Generally one part type insulator where whole pin insulator is one piece of properly shaped porcelain or glass is used in 11 kV lines.
- One, two or more rain sheds or petticoats are provided on the insulator body to provide lengthy leakage path.
- During rains the outer surface of the rain shed becomes wet but the inner surface remains dry and non-conductive.

# String type Insulators

- String insulator consists of numbers of insulators connected in series to form a string.



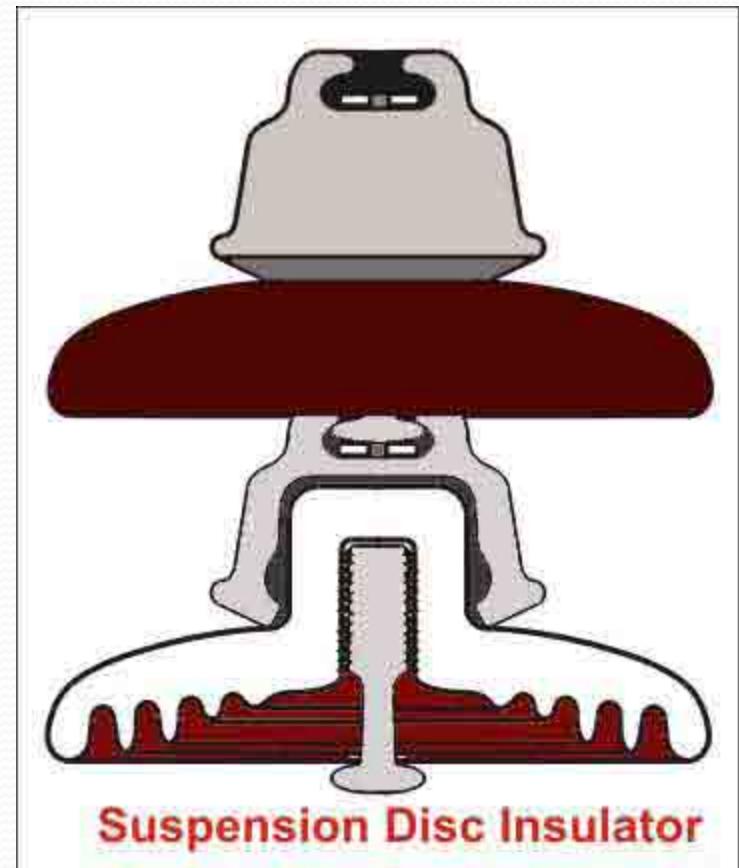
Suspension type



Strain type

# Suspension type Insulators

- The conductor is suspended at the bottom end of this string while the other end of the string is secured to the cross-arm of the tower.
- Each insulator of a suspension string is called disc insulator because of their disc like shape.



# Advantages of Suspension Insulators

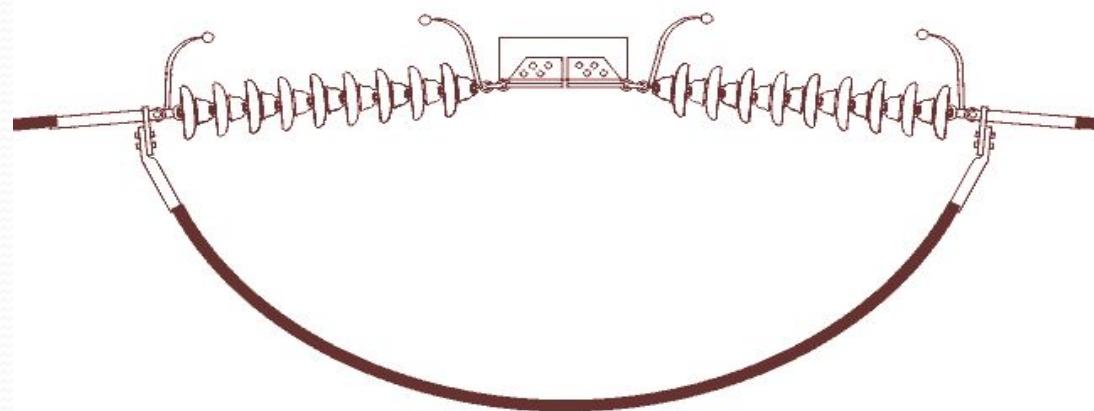
- Each suspension disc is designed for 11 kV, so by using numbers of discs, a suspension string can be made suitable for any voltage level.
- If any one of the disc insulators in a suspension string is damaged, it can be replaced much easily without replacing whole string.
- Mechanical stresses on the suspension insulator is less since the line hanged on a flexible suspension string.
- Flexible in extension of voltage rating by adding more units.

# Disadvantages of Suspension Insulators

- Suspension insulator string costlier than pin type insulator.
- Suspension string requires more height of supporting structure than that for pin insulator to maintain same ground clearance of current conductor.
- The amplitude of free swing of conductors is larger in suspension insulator system, hence, more spacing between conductors should be provided.

# Strain Insulator

- Exactly same as suspension insulator but placed in horizontal plane.
- Used to sustain extraordinary tensile load of conductor
- At dead ends, at sharp corners in transmission line.



**STRAIN INSULATOR**

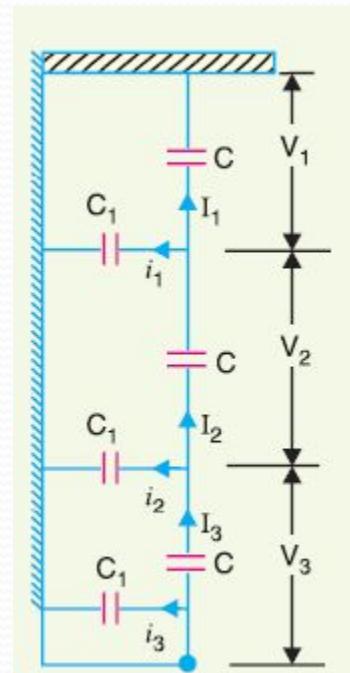
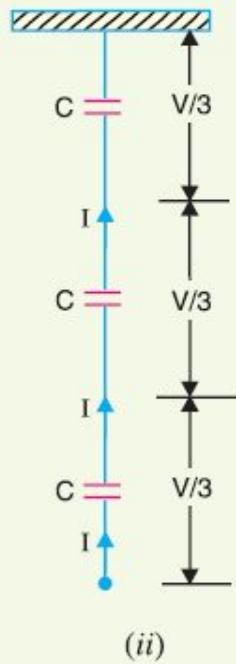
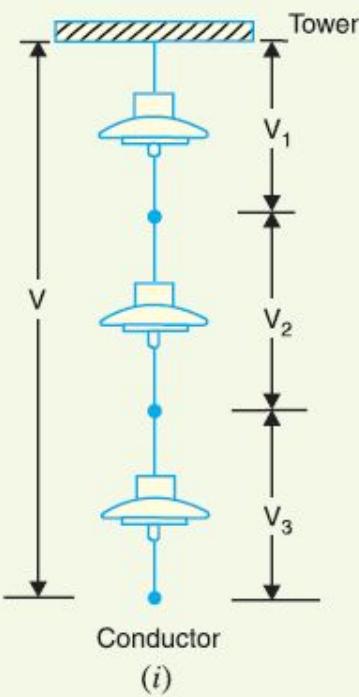
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# Potential distribution over a string of insulators

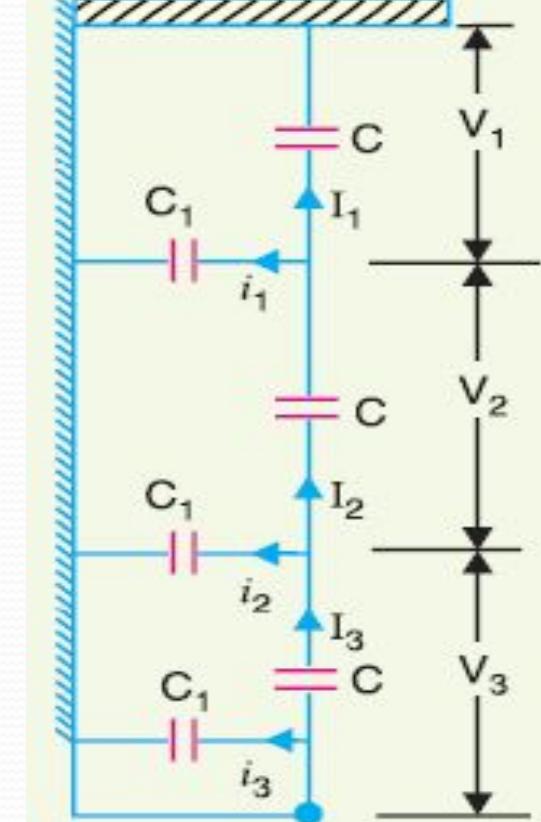


# String efficiency

- Unequal distribution of voltage across string due to presence of shunt capacitance
- Disc nearest to the conductor is having more voltage across it
- Moving towards cross arms, magnitude of voltage keeps on decreasing

String efficiency=

# Mathematical expression







# Insulators

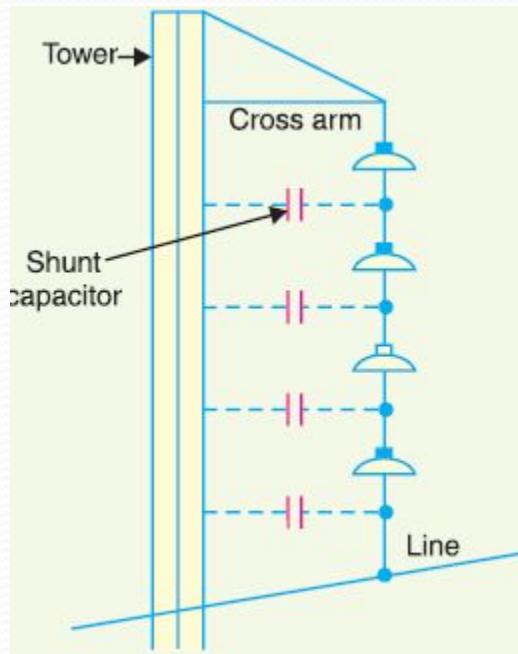
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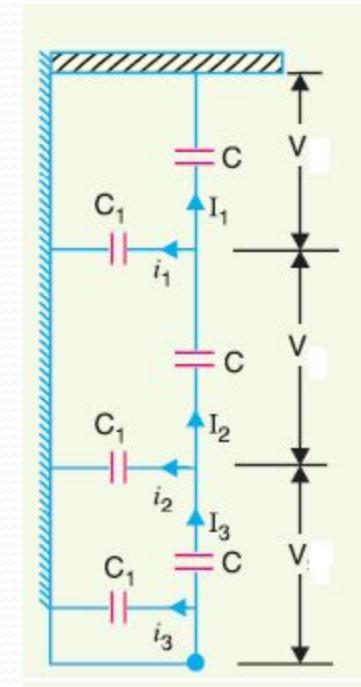
# Methods to improve string efficiency

- By using longer cross arms- by reducing the value of K



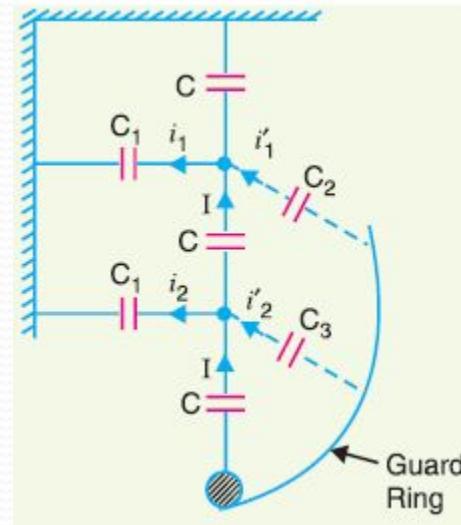
# By grading the insulators

- Graded in the ring in such a way that the insulator nearest to disc has higher capacitance and capacitance goes on decreasing , moving towards cross arms
- Limitation-large number of different sized insulators are required for large string

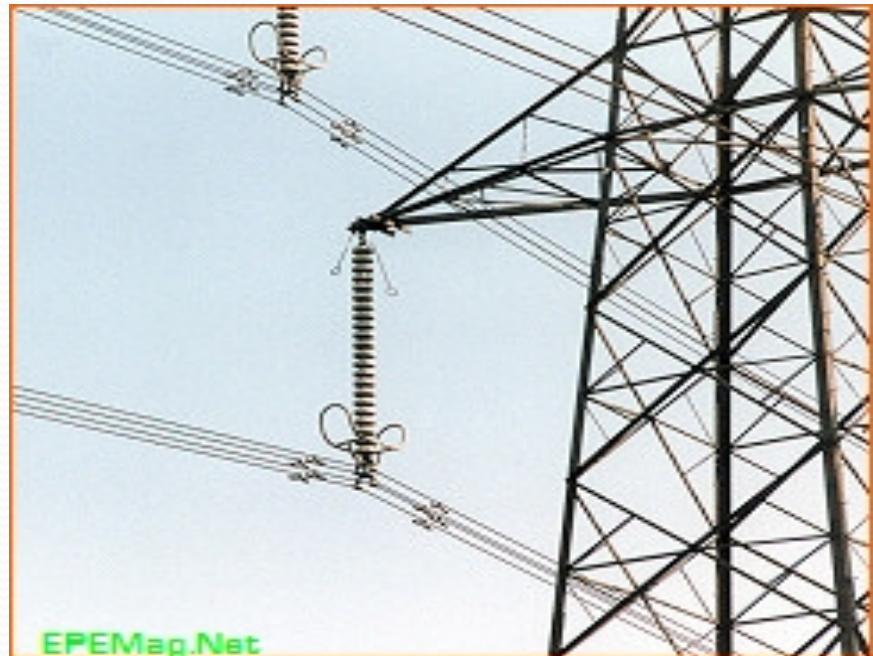
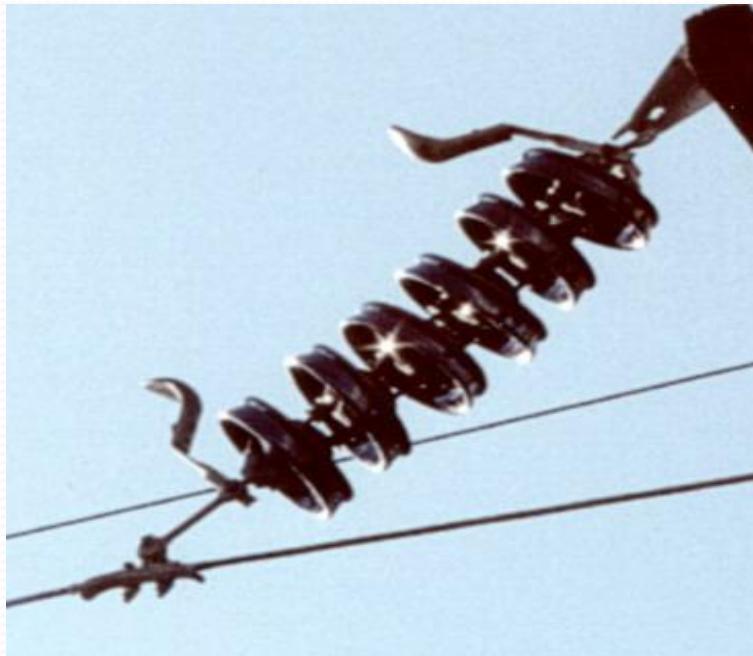




# By using guard ring



# Grading rings and Arcing horns



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# Grading rings and arcing horns

Grading ring serves two purposes:

- Equal distribution of voltage across string of insulator
- When used in combination with arcing horns, it protects insulator from flashover

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# Insulator Failure

- Flashover voltage
- Mechanical stress
- Crack
- Porosity
- Short circuit