

Connector Care and Handling

Connectors should be handled with care and inspected and cleaned regularly. The following general guidelines are provided to help extend the life of the connectors.

- 1. Do not allow dirt or debris to get into the female sockets.
- 2. Do not allow the male pins to suffer from abrasion.
- 3. Make sure the connector is clean before mating. Do not use an abrasive cleaner.
- 4. Make sure the connector is dry before mating unless the connector is designed to be wet mateable or rated to be connected underwater.
- 5. Apply a light coating of silicone lubricant before connecting to its mate (unless told otherwise).
- 6. Make sure to align the pins with sockets carefully to prevent damage while mating.
- 7. Make sure any sealing O-rings are in good condition and installed properly.
- 8. Make sure the connection is completely sealed when connected.
- 9. Use an adequate strain relief if applicable for the connection.
- 10. For underwater connectors, rinse the connector in fresh water any time is has been disconnected from its mate.
- 11. Periodically, disconnect the connector and inspect it for corrosion or damage and inspect the sealing surfaces or O-rings.

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