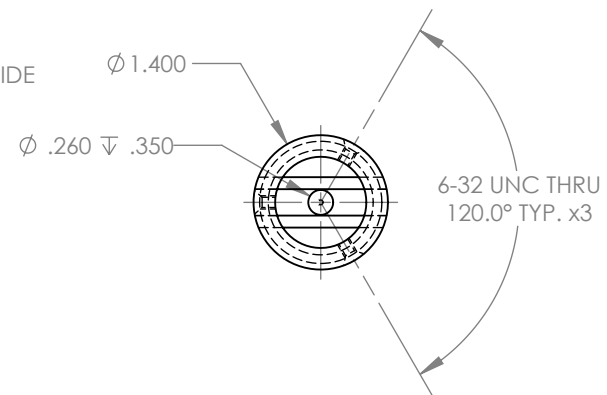
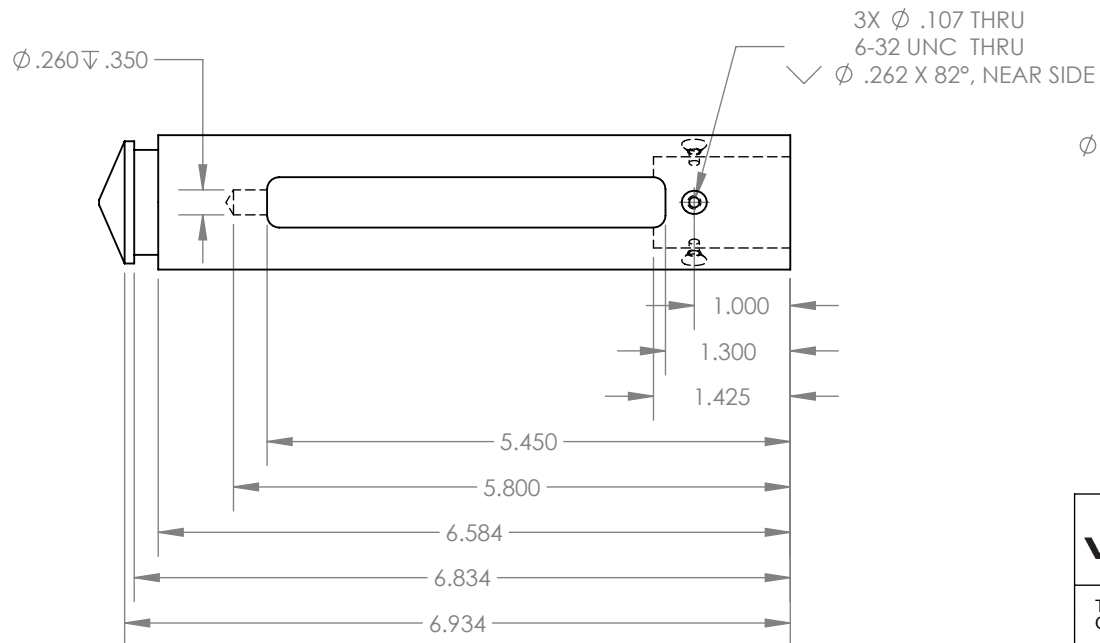
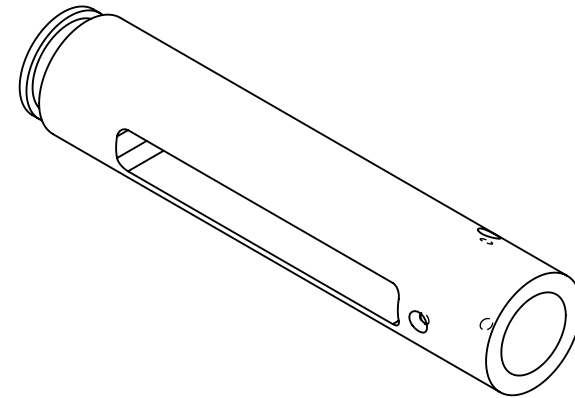
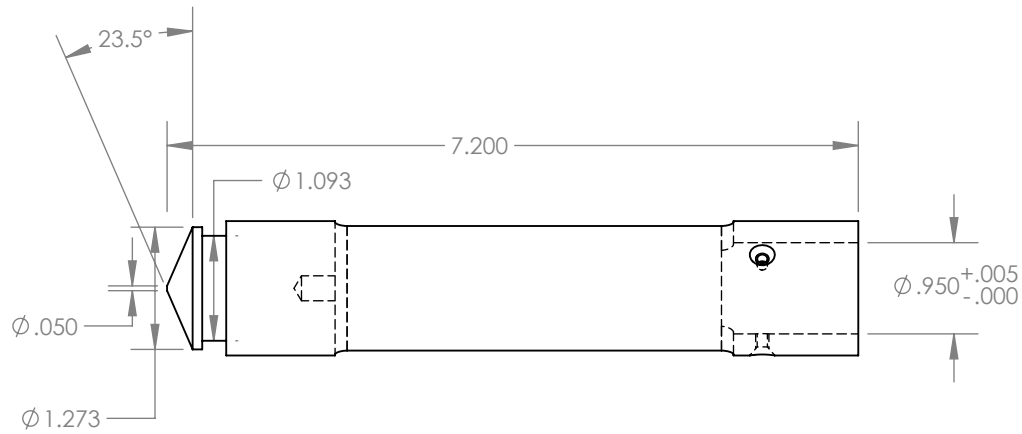



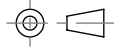
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	A	RELEASE FOR MANUFACTURING	11/21/2013	TG



APPROVALS		DATE
DRAWN	CEC	11/11/2013
CHECKED	SL	11/18/2013
APPROVED	TG	11/21/2013



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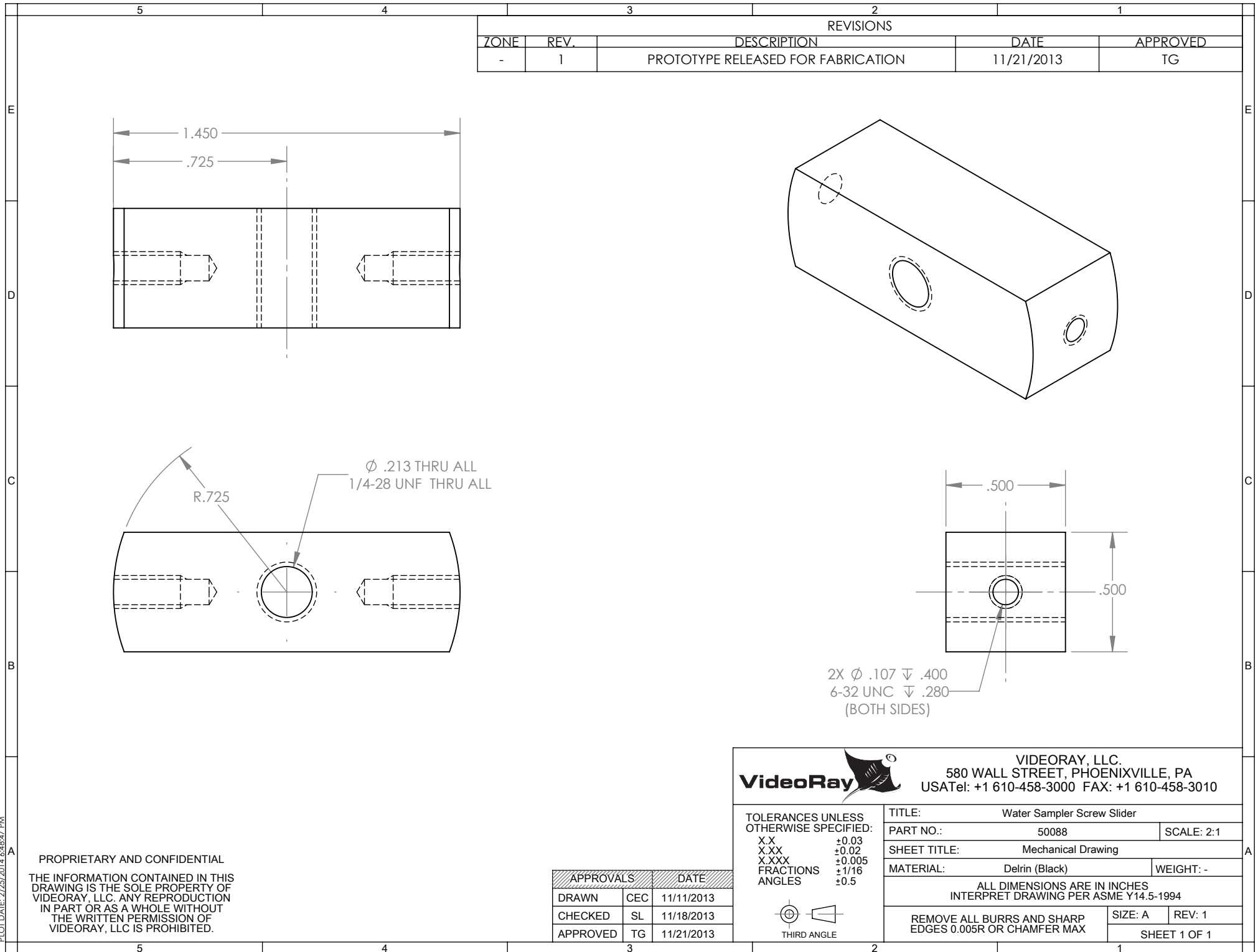
TOLERANCES UNLESS OTHERWISE SPECIFIED:		TITLE: Water Sampler Fixed Plunger	
X.X	±0.03	PART NO.: 50087	SCALE: 1:2
X.XX	±0.02	SHEET TITLE: Mechanical Drawing	
X.XXX	±0.005	MATERIAL: Delrin (Black)	WEIGHT: -
FRACTIONS	±1/16	ALL DIMENSIONS ARE IN INCHES INTERPRET DRAWING PER ASME Y14.5-1994	
ANGLES	±0.5		
 THIRD ANGLE		REMOVE ALL BURRS AND SHARP EDGES 0.005R OR CHAMFER MAX	SIZE: A REV: A
		SHEET 1 OF 1	

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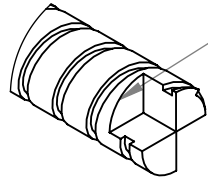
PLOT DATE: 12/6/2013 5:12:30 PM

PLOT DATE: 2/25/2014 6:48:47 PM



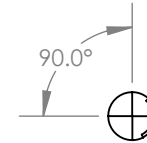
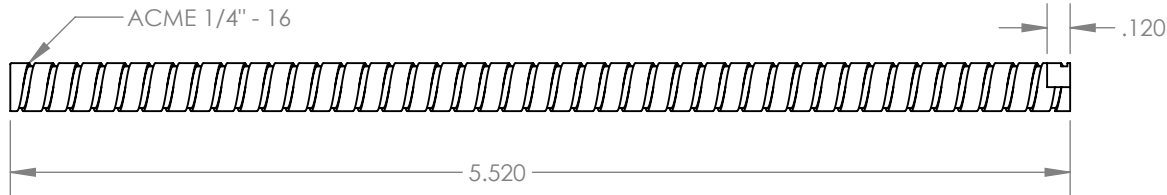
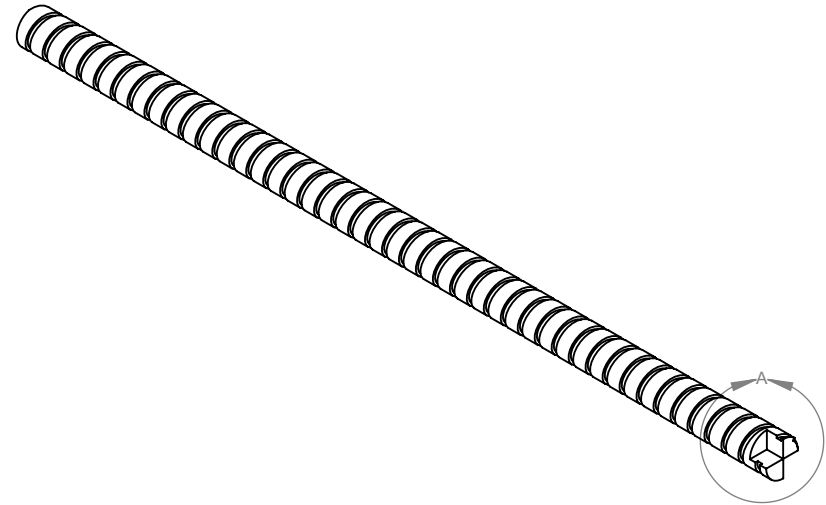
NOTE: USE MCMASTER P/N 25061A601 OR EQUIVALENT STOCK.


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	1	PROTOTYPE RELEASE FOR FABRICATION	11/21/2013	TG



DETAIL A
SCALE 2 : 1

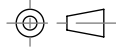
NOTCH ROD 0.120" DEEP AT END





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TOLERANCES UNLESS OTHERWISE SPECIFIED:		TITLE: Water Sampler ACME Threaded Rod	
X.X	±0.03	PART NO.: 50089	SCALE: 1:1
X.XX	±0.02	SHEET TITLE: Mechanical Drawing	
X.XXX	±0.005	MATERIAL: 18-8 Stainless Steel	WEIGHT: -
FRACTIONS	±1/16	ALL DIMENSIONS ARE IN INCHES INTERPRET DRAWING PER ASME Y14.5-1994	
ANGLES	±0.5	REMOVE ALL BURRS AND SHARP EDGES 0.005R OR CHAMFER MAX	
 THIRD ANGLE		SIZE: A	REV: 1
		SHEET 1 OF 1	

APPROVALS		DATE
DRAWN	CEC	11/11/2013
CHECKED	SL	11/18/2013
APPROVED	TG	11/21/2013

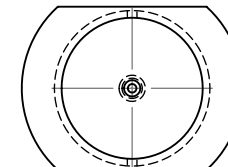
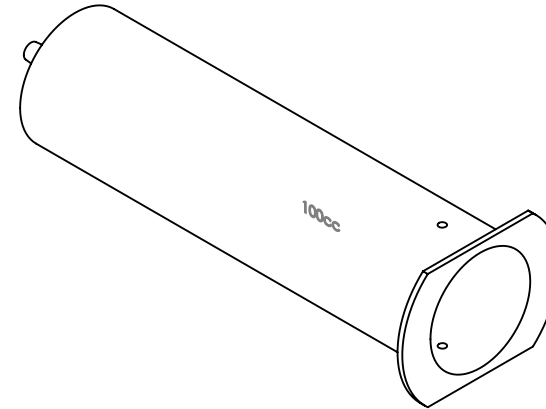
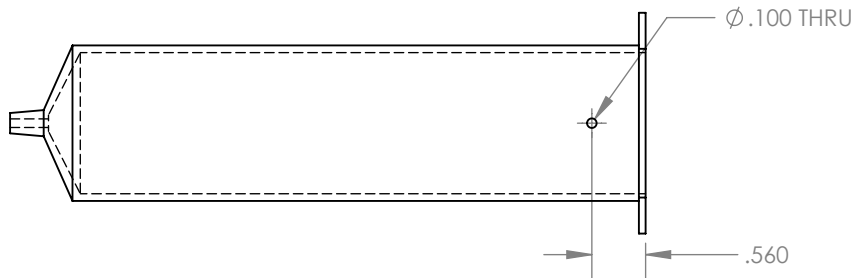
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NOTE: MODIFICATIONS FOR FISHER SCIENTIFIC PART 05-561-50

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
-	1	PROTOTYPE RELEASED FOR FABRICATION	11/21/2013	TG



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TOLERANCES UNLESS OTHERWISE SPECIFIED:
X.X ±0.03
X.XX ±0.02
X.XXX ±0.005
FRACTIONS ±1/16
ANGLES ±0.5

THIRD ANGLE

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TITLE: Water Sampler 140cc Syringe	
PART NO.: 50090	SCALE: 1:2
SHEET TITLE: Mechanical Drawing	
MATERIAL: -	WEIGHT: -
ALL DIMENSIONS ARE IN INCHES INTERPRET DRAWING PER ASME Y14.5-1994	
REMOVE ALL BURRS AND SHARP EDGES 0.005R OR CHAMFER MAX	SIZE: A REV: 1
SHEET 1 OF 1	

APPROVALS		DATE
DRAWN	CEC	11/11/13
CHECKED	SL	11/18/2013
APPROVED	TG	11/21/2013

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