

# A third type of PETase from the marine *Halopseudomonas* lineage

Onur Turak<sup>1,2</sup> | Andreas Gagsteiger<sup>1</sup> | Ashank Upadhyay<sup>3</sup> | Mark Kriegel<sup>1</sup> |  
Peter Salein<sup>1</sup> | Stefanie Böhnke-Brandt<sup>2</sup> | Seema Agarwal<sup>3</sup> | Erik Borchert<sup>2</sup> |  
Birte Höcker<sup>1</sup> 

<sup>1</sup>Department of Biochemistry, University of Bayreuth, Bayreuth, Germany

<sup>2</sup>RD3 Marine Symbioses, GEOMAR Helmholtz Centre for Ocean Research Kiel, Kiel, Germany

<sup>3</sup>Advanced Sustainable Polymers, Macromolecular Chemistry II, University of Bayreuth, Bayreuth, Germany

## Correspondence

Erik Borchert, RD3 Marine Symbioses, GEOMAR Helmholtz Centre for Ocean Research Kiel, Kiel, Germany.

Email: [eborchert@geomar.de](mailto:eborchert@geomar.de)

Birte Höcker, Department of Biochemistry, University of Bayreuth, Bayreuth, Germany.  
Email: [birte.hoecker@uni-bayreuth.de](mailto:birte.hoecker@uni-bayreuth.de)

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## Abstract

The enzymatic degradation of polyethylene terephthalate (PET) offers a sustainable solution for PET recycling. Over the past two decades, more than 100 PETases have been characterized, primarily exhibiting similar sequences and structures. Here, we report PET-degrading  $\alpha/\beta$  hydrolases, including *HaloPETase1* from the marine *Halopseudomonas* lineage, thereby extending the narrow sequence space by novel features at the active site. The crystal structure of *HaloPETase1* was determined to a resolution of 1.16 Å, revealing a unique active site architecture and a lack of the canonical  $\pi$ -stacking clamp found in PETases so far. Further, variations in active site composition and loop structures were observed. Additionally, we found five more enzymes from the same lineage, two of which have a high similarity to type IIa bacterial PETases, while the other three resemble *HaloPETase1*. All these enzymes exhibited high salt tolerance ranging from 2.5 to 5 M NaCl, leading to higher total product releases upon PET degradation at 40 or 50°C. Based on these findings, we propose an extension of the existing PETase classification system to include type III PETases.

## KEY WORDS

classification, *Halopseudomonas*, hydrolases, PET degradation, PETase, polyethylene, structure–function relationship, terephthalate

## 1 | INTRODUCTION

The recycling of commodity plastics is currently under extensive investigation, mainly motivated by the need to mitigate environmental plastic pollution and reduce unsustainable resource depletion (Environment, U. N., 2023). This is supported by recent efforts towards a legally binding UN plastic treaty, which emphasizes plastic recycling as a key component of a holistic approach to mitigating plastic pollution (Environment, U. N., 2022). However, only 9% of plastic waste is globally recycled (Geyer et al., 2017). This indicates the need for improvement of the current recycling

infrastructure for the implementation of a circular economy for plastics.

Polyethylene terephthalate (PET) is an aromatic polyester and one of the commodity plastics that is widely recycled in comparison to other plastics, such as polypropylene, polyurethane, or polyvinyl chloride (Ritchie et al., 2023). The use of enzymes for the recycling of PET can provide an almost complete conversion to monomeric starting materials such as terephthalic acid (TPA) (Cui et al., 2024; Pfaff et al., 2022; Tournier et al., 2020). This product can be incorporated into the production of new PET (recycling) (Lu et al., 2022) or the synthesis of new and valuable

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chemicals such as vanillin (upcycling) (Sadler & Wallace, 2021). Enzymatic recycling enables the selective de-polymerization of PET without losing material properties (downcycling), which can be the case for mechanical recycling, and requires generally less harsh reaction conditions, for example, milder temperatures and aqueous buffers, in contrast to chemical recycling (Carniel et al., 2021).

Enzymes such as improved variants of leaf-branch cutinase (LCC) (Tournier et al., 2020) and polyester hydrolase 7 (PHL7 (Richter et al., 2023; Sonnendecker et al., 2022), also called PES-H1 (Pfaff et al., 2022)) are potential candidates for their application in industrial PET recycling (Arnal et al., 2023; Fritzsche et al., 2023). These enzymes de-polymerize low crystalline PET at the glass transition temperature (65–75°C) quite efficiently (Thomsen et al., 2022). However, most of the post-consumer PET (pcPET) waste has a crystallinity up to 45%, leading to a drastic reduction of the enzymatic rates (Thomsen et al., 2022; Thomsen et al., 2024). Contaminants, additives, and polymer blends, as well as the size of the plastic, can affect the same, and thus, the energy- and water-demanding cleaning, sorting, and pre-treatment of pcPET for crystallinity reduction is key for efficient enzymatic de-polymerization (Singh et al., 2021; Uekert et al., 2022). Current PETases are already quite optimized and show relatively high de-polymerization rates at the glass transition temperature, but the challenges remain. This leaves the future role of enzymes for PET recycling undefined. Novel enzymes with, for example, the ability to degrade high crystalline PET or a tolerance against a wide range of reaction conditions could enhance the sustainability of PET recycling (Uekert et al., 2023) and have an impact on the future role of enzymes in PET recycling as a part of a circular plastic economy.

Here in this study, we apply a sequence homology search in marine metagenomes from the Tara Oceans project (Sunagawa et al., 2015) with the goal of identifying more versatile enzymes. Several studies indicated that marine-derived enzymes can be highly salt-, pressure-, cold-, and organic solvent tolerant (Ghattavi & Homaei, 2023; Sana et al., 2007; Wu et al., 2015; Yang et al., 2018). Most recently, PET-degrading enzymes with a NaCl tolerance up to 5 M were identified from the deep-sea, including areas such as hydrothermal vents (Chen et al., 2024). Due to stability at lower water activity in the presence of high ionic strength or at low temperatures, these enzymes are more likely to show organic solvent tolerance (Karan et al., 2012). In the context of PET depolymerization, salt-tolerant PET hydrolases from marine environments are promising candidates for harsh conditions, potentially enabling whole-cell applications without extensive engineering (Wei et al., 2025).

The need for more versatile enzymes mirrors the need for an expansion of PETase sequence and

structure spaces (Xu et al., 2023). Over the past 10 years, more than 100 PETases, that is, PET-degrading  $\alpha/\beta$  hydrolases, were identified and biochemically characterized (see also PAZy database [Buchholz et al., 2022]). These enzymes originate mostly from bacteria such as *Pseudomonadota*, *Actinomycetota*, and *Bacillota*. Since these enzymes were mainly identified by sequence homology searches partially based on already identified PETases (Danso et al., 2018), they exhibit similar sequence and structure properties. Later enzymes with more diversity were found. These PETases showed to some extent higher thermostabilities (Erickson et al., 2022) or originated from archaea instead of bacteria (Perez-Garcia et al., 2023).

Although bacterial PETases show higher similarities, they can be distinguished based on some structure and sequence differences (Joo et al., 2018). The following criteria are used for categorization: the occurrence and position of disulfide bonds, the amino acid composition at the active sites (subsite I and II), and the occurrence of an extended loop flanking the active site. A representative of type I enzymes is LCC. These PETases show one disulfide bond at a conserved position and have no extended loop region surrounding their active site. Type II enzymes have two conserved disulfide bonds and show an extended loop region. Representatives are commonly mesophilic enzymes in contrast to PETases from type I. Type II is further subdivided into type IIa and IIb, whereby these two differ in their amino acid composition in subsite II and the extended loop region. The benchmark *IsPETase* is classified as a type IIb PETase and consists of a stabilizing disulfide bond close to its active site. A representative of type IIa PETases is polyester hydrolase (PE-H) from the marine bacterium *Pseudomonas aestusnigri* (Bollinger, Thies, Knieps-Grünhagen, et al., 2020). This bacterium belongs to the bacterial lineage *Halopseudomonas* (formerly *Pseudomonas pertucinogena* [Rudra & Gupta, 2021]), which has been a good source for the identification of PET-degrading enzymes (Bollinger, Thies, Katzke, & Jaeger, 2020), such as PE-H from *H. aestusnigri* (*Haes\_PE-H*) (Bollinger, Thies, Knieps-Grünhagen, et al., 2020), PE-H from *H. formosensis* (*Hfor\_PE-H*) (de Witt et al., 2024), or *PbauzCut* from *H. bauzanensis* (Avilan et al., 2023). Bioinformatic analysis further suggested putative PETases in *H. sabulinigri*, *H. pachastrellae*, and *H. litoralis* (Joo et al., 2018). All of these are classified as type IIa PETases.

In this study, we characterize six novel PETases from the bacterial genus *Halopseudomonas*. We show that four enzymes (*HaloPETase1*, 2, 3, and 4) cannot be categorized into one of the known PETase types. Therefore, we establish together with other characterized PETases the new bacterial PETase type III and explore by bioinformatic analyses more homologs of

this type in the proteome of *Halopseudomonas*. In addition, we test the so far sparsely explored salt tolerance of PETases originating from *Halopseudomonas*. These enzymes show improved PET degradation in the presence of 2.5 to 5 M NaCl. Thus, we (1) provide enzymes for PET degradation in a high-salt environment. This might enable the use of these enzymes under more chemically demanding conditions for PET waste management. (2) We explore and highlight the potential of the *Halopseudomonas* lineage as a source for PETases or other biotechnologically useful polyesterases. And (3), we extend the narrow sequence space of PETases and enable the search for novel enzymes by covering more diverse candidates.

## 2 | RESULTS AND DISCUSSION

### 2.1 | Screening for novel PETases

To identify PETases from the marine environment, a profile hidden Markov-Model (pHMM) search was applied to marine bacterial metagenomes, published by the Tara Oceans project (Sunagawa et al., 2015). Twenty target proteins that showed a bit-score higher than 100 were selected to analyze their ability for PET degradation. These proteins were recombinantly produced in *E. coli*. Subsequently, purified proteins were spotted onto PBS-agar plates supplemented with either BHET, PET-NP, or PCL to characterize their enzymatic activity towards these substrates.

We observed the formation of zones of clearances (halos) for 14 target proteins towards all substrates (Figure S1 and Table S1). Three hits, PSW62-1, *HaloPETase1*, and ASW29-1, indicated halos on PET-plates after 7 days of incubation at 30°C. We analyzed their affiliation and identified the origin of their gene sequences in metagenomes associated with *Pseudomonas* sp. According to a BLASTp search in non-redundant protein databases, PSW62-1 and ASW29-1 have a sequence identity of 89.2% with the PET-active polyester hydrolase (PE-H) from *Halopseudomonas aestusnigri* (Bollinger, Thies, Katzke, & Jaeger, 2020). In the case of *HaloPETase1*, a cutinase from *Pseudomonas mendocina* (*PmC*) was the closest related and characterized PETase (Ronkvist et al., 2009) until later on, Chen et al. (2024) published dsPETase05, a salt-tolerant PETase from the North Su hydrothermal vent (Chen et al., 2024) that shares over 98% sequence identity with *HaloPETase1*. Due to sequence identities of 62.4% with *PmC* and sequence identities of <34% to PETases from type I and II (see Table S2), we concluded that *HaloPETase1* is a promising candidate for the extension of the narrow sequence space of currently known PETases.

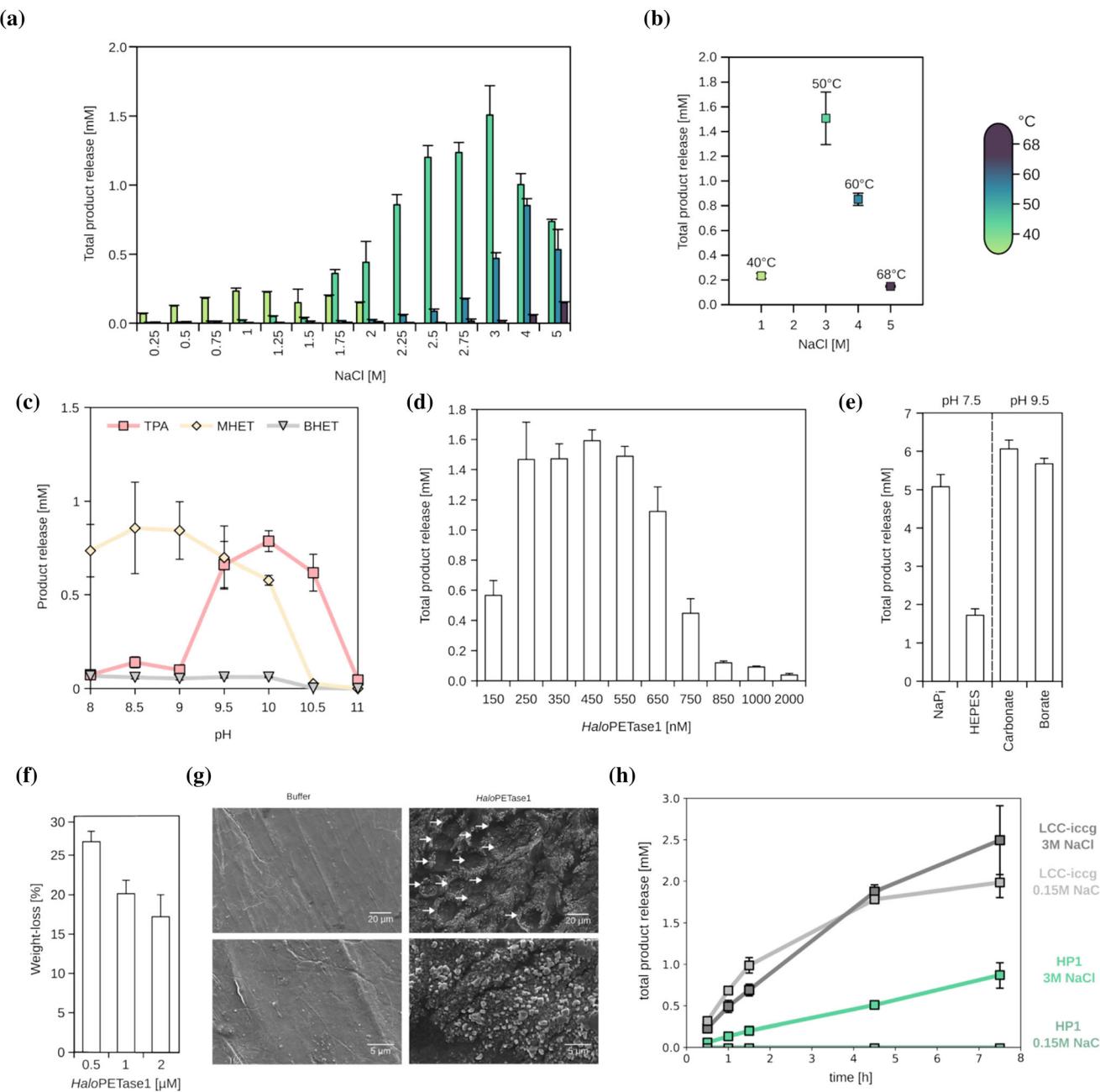
### 2.2 | Quantification and optimization of PET-degradation by *HaloPETase1*

*HaloPETase1* was produced and tested in the functional agar screening with an N-10xHis-SUMO-tag. For subsequent experiments, the tag was removed from the enzyme during purification (see also Figure S2 for SDS-polyacrylamide gel). We investigated the PET degradation (Figure 1) conditions by *HaloPETase1* first using PET-coated well-plates (Weigert et al., 2021) and then using in solution immersed PET films to assess the potential of this enzyme.

*HaloPETase1* was found in marine metagenomes and includes an N-terminal signal peptide indicating that the protein is likely secreted into the saline marine environment. Therefore, we tested degradation of PET using a NaCl gradient ranging from 0.25 to 2 M at 40, 50, and 60°C (Figure 1a). The highest total product release at 40°C after 20 h was observed in the enzyme solution with 1 M NaCl (Figure 1b), whereby higher NaCl concentrations led to a decreased product release. Since the total product release increased continuously from 0.25 to 2 M NaCl at 50°C, we assumed that NaCl concentrations higher than 2 M would lead to even higher total product releases. Consequently, we also tested PET degradation at 50, 60, and 68°C with up to 5 M NaCl. Notably, the optimal NaCl concentrations increased with higher reaction temperatures (Figure 1b). We observed the highest total product release at 50°C with 3 M NaCl. At 60°C, it decreased in comparison to the PET degradation at 50°C, but the NaCl optimum increased to 4 M. Similarly, at 68°C the total product release was even lower than at 60°C, but the NaCl optimum increased even up to 5 M.

To test the effect of NaCl on the enzymatic thermostability, we incubated *HaloPETase1* up to 3 days at 50, 60, and 68°C with either 1, 3, or 5 M NaCl. Subsequently, the residual activity was measured by a *p*-nitrophenyl butyrate (*p*NPB) assay (Figure S3). The residual activity after 72 h at 50°C with 5 M NaCl apparently did not decrease. However, we observed a reduction of the residual activity to 49% and 74% with 1 and 3 M NaCl after 72 h, respectively. At 60°C, the residual activity dropped to 0.6% with 1 M NaCl after 4 days, while with NaCl concentrations of 3 and 5 M it decreased to 2.7% and 15.3%, respectively, after 72 h at the same temperature. Finally, at 68°C, no more residual activity could be observed for all NaCl concentrations after 1 h. Taken together, these results indicate a stabilizing effect of high NaCl concentrations on *HaloPETase1* at higher temperatures.

Next, we investigated the pH dependent degradation in the PET-coated well-plate setup with 100 nM *HaloPETase1*. We observed that the highest total product release at 50°C with 3 M NaCl occurs at pH values between 9.5 and 10, as indicated by the sum of TPA,



**FIGURE 1** Reaction conditions for PET-degradation by *HaloPETase1*. (a) NaCl-dependent total product release (sum of BHET, MHET, and TPA) at 40, 50, 60, and 68°C in 20 mM NaPi, pH 7.4. (b) NaCl optimum concentrations for PET degradation shift upon increase of reaction temperature. (c) pH-dependent PET-degradation, using 20 mM Bicine for pH 8 and 8.5, 20 mM CAPSO for pH 9 or 9.5, 20 mM CAPS for pH 10, 10.5 or 11. Incubation at 50°C for 20 h. (d) Enzyme concentration dependent PET degradation at 50°C, 3 M NaCl and pH 7.4 for 20 h. (e) pH- and buffer-dependent PET-degradation. 0.1 M buffer, 3 M NaCl, 0.5  $\mu$ M *HaloPETase1*. Analyses in (a–e) were performed with the PET-coated well-plate assay (Weigert et al., 2021). (f) Weight-loss analysis of solution immersed PET-films upon buffer and *HaloPETase1* solution treatment for 7 days. (g) SEM micrographs of buffer and *HaloPETase1* solution treated films from experiment shown in “f”. Pit-hole like formations upon degradation by *HaloPETase1* are indicated by arrows. (h) PET hydrolysis over time by *HaloPETase1* and LCC-iccg at 50°C measured in PET-coated well-plates. The analysis was performed with 500 nM enzyme in 0.1 M carbonate with low (0.15 M) or high (3 M) NaCl concentration at pH 9.5. All PET hydrolysis experiments were performed with 3 technical replicas, error bars indicate standard deviations.

MHET and BHET concentrations (Figure 1c). The degradation of PET with sodium phosphate buffer at pH 8 mainly led to the formation of MHET. However, the degradation of PET with CAPS buffer at pH 10.5 mainly led to the formation of TPA. Both conditions, nevertheless, indicated similar total product releases.

After identifying the apparent optimal enzyme concentration within this experimental framework (Figure 1d), we performed buffer and pH-dependent PET-degradation experiments with 500 nM *HaloPETase1*. The release of acidic products, such as MHET or TPA, during enzymatic hydrolysis of PET can reduce the pH if not sufficiently

buffered. This can affect the enzymatic rates due to effects on protein stability and activity. Further, the choice of buffer can have a concentration-dependent effect on enzyme rates of PETases as well (Schmidt et al., 2016). Thus, we increased the buffer concentrations to 0.1 M to gain a higher total product release. When degradation was tested at pH 7.5 with sodium phosphate or pH 9.5 with carbonate or borate buffer, total product releases increased, yielding between 5 and 6 mM (Figure 1e). In the case of 0.1 M HEPES buffer at pH 7.5, <2 mM total product release was observed, indicating an inhibiting effect of this buffer.

Further, we analyzed PET-degradation by *HaloPETase1* using medium crystallinity PET-films (~15% crystallinity [see also Figure S11], 150–200 µm thickness, 1 cm × 1 cm, ~40 mg) in a weight-loss experiment (Figure 1f). Here, PET films were immersed in an enzyme solution for 7 days at 50°C, and the weight loss of the films was subsequently measured. Due to differences in the PET-coated well plate and PET-film assays, the optimal enzyme concentration had to be re-evaluated. The highest weight loss (~25%) was observed with 0.5 µM *HaloPETase1*. An increase in the enzyme concentration to 1 and 2 µM showed lower weight losses of about 20% and 17%, respectively. Correspondingly, scanning electron microscopy (SEM) micrographs were acquired to analyze changes in the surface topography of the PET films after immersion in the enzyme solution (Figure 1g). In comparison to the negative control (only buffer treated PET film), the surface of the 0.5 µM *HaloPETase1* treated film showed the formation of pit-hole-like topographies with diameters ranging from 10 to 20 µm. Similar topography has been observed previously for the thermostable PETase PHL7, where larger pits were seen on PET-disks with a similar crystallinity (15.8%) upon treatment (Thomsen et al., 2023). Notably, crystal-like formation on the treated film surfaces may indicate NaCl crystals due to buffer conditions.

To compare the PETase-activity of *HaloPETase1* to the benchmark PETase LCC-iccg (an activity and thermostability improved variant) (Tournier et al., 2020), we performed a hydrolysis time course measurement in a PET-coated well plate. Apparently, *HaloPETase1* is inactive at 50°C in the presence of 0.15 M NaCl. However, increasing the NaCl concentration up to 3 M leads to a total product release of about 1 mM after 7.5 h. In contrast, the improved LCC-iccg performs similarly at low and high NaCl concentrations, in both cases reaching a total product release of about 2.5 mM after 7.5 h.

Taken together, these results demonstrate that *HaloPETase1* degrades PET in both the PET-coated well-plate assay and the solution immersed PET-film assay. *HaloPETase1* is a salt-tolerant enzyme and depends on higher salt concentrations for the degradation of PET at elevated temperatures. These results

align well with observations made for dsPETase05 (Chen et al., 2024).

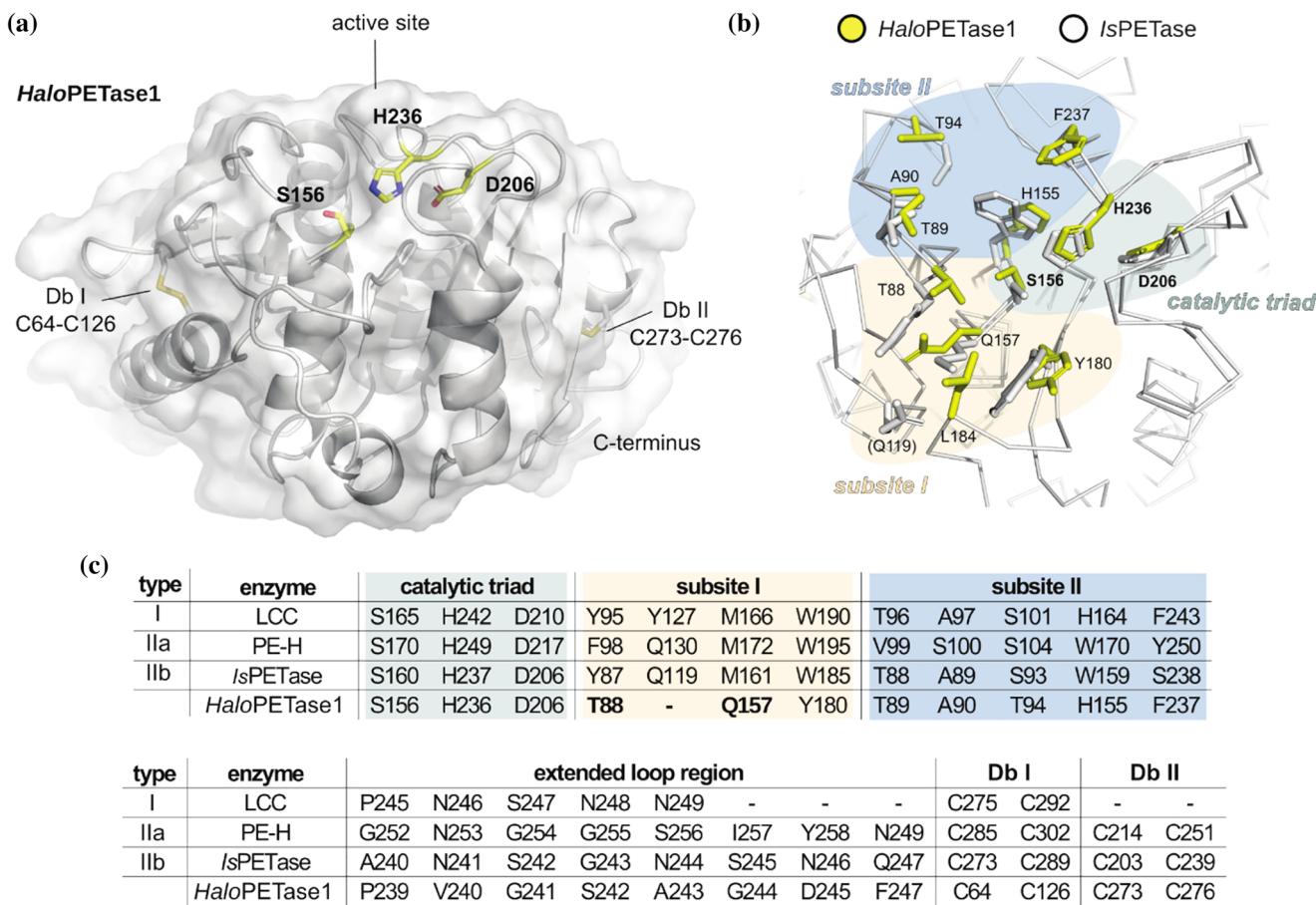
### 2.3 | Structure and sequence classification of *HaloPETase1*

Bacterial PETases can be classified as type I, type IIa, and type IIb based on their structural and sequence features near their active sites (Joo et al., 2018; Richter et al., 2023), such as the presence of an extended loop surrounding the active site, the number and position of disulfide bonds, and the amino acid composition at subsites I and II. Type I PETases have no extended loop regions and show one disulfide bond. In contrast, type II PETases have extended loop regions and two disulfide bonds; they are further subdivided into type IIa and IIb based on differences in the extended loop regions.

To better classify *HaloPETase1*, we elucidated its X-ray crystal structure to a resolution of 1.16 Å (PDB code: 9hl5, Table S3) and compared it to existing PETases (Figure 2). *HaloPETase1* has the canonical α/β hydrolase fold illustrating highly conserved spatial positions for its catalytic residues S156, D206, and H236 as known for *IsPETase* (type IIb). There are two disulfide bonds observed: Db I (C64-C126) and Db II (C273-C276) (Figure 2a). While two bonds are characteristic for type II PETases, these are, however, located at different positions in *HaloPETase1*. Notably, we could not observe a disulfide bond flanking the active site, as it is known for *IsPETase* (Joo et al., 2018).

Previous structure analyses on the binding mode of PET substrate modules to PETases suggested an aromatic interaction between the benzene moiety of the substrate with two opposing aromatic amino acids at the active site. For example, PHL7 (type I) indicated a distorted T-shaped π–π-interaction of F63 and W156 with the benzene moiety of TPA in a co-crystal structure (Richter et al., 2023). Similarly, *IsPETase* showed, depending on the study, up to two π–π interactions by Y87 and W185 (docking of tetrameric PET module and mutational analysis) (Joo et al., 2018) or W185 (QM/MM analysis or complex crystal structure with HEMT) (Burgin et al., 2024; Chen et al., 2021). Altogether, type I and II PETases consist of two opposing aromatic amino acids such as Y/F and W at equivalent positions to F63 and W156 in PHL7, and Y87 and W185 in *IsPETase*.

In *HaloPETase1*, on the other hand, we observed the non-conserved aromatic acid Y180 in subsite I (equivalent to W185 in *IsPETase*, Figure 2b,c), which might form a π-stacking interaction with the substrate. However, instead of an aromatic residue at the equivalent position of Y87 in *IsPETase*, we found T88 for *HaloPETase1*. Thus, the so-called π-stacking “clamp” does not exist for *HaloPETase1*. Further, we



**FIGURE 2** Structure and sequence features of *HaloPETase1* in comparison to previously characterized PETases. (a) Crystal structure of *HaloPETase1* with a resolution of 1.16 Å (PDB code 9hl5). Cartoon representation of the protein backbone overlaid with a surface representation. The catalytic residues at the active site S156, H236 and D206 are labeled in bold. These residues and the disulfide bonds, C64-C126 and C273-C276, are shown as sticks. (b) Superimposed active sites of *IsPETase* (PDB: 5xjh) and *HaloPETase1*. Ribbon representation of the backbones and stick for sidechains that are associated with PET-activity. Respective amino acids for *HaloPETase1* are shown in yellow with corresponding labels. These were inferred from the alignment with *IsPETase* and according to Joo et al. (2018). Residues from *IsPETase* are shown as gray sticks. Only residue Q119 from subsite I of *IsPETase* is shown in brackets as no equivalent residue could be derived for *HaloPETase1*. (c) Amino acid occupation at the catalytic site, subsites I and II, the extended loop region, and the presence of one or two disulfide bonds of representative PETases from type I (LCC), IIa (PE-H), IIb (*IsPETase*) and *HaloPETase1*. The catalytic triad, subsites I and II are highlighted by the same colors as in "b", thus corresponding to these structure sites.

hypothesize that the backbone amide protons of T88 and Q157 are responsible for the formation of the oxy-anion hole in *HaloPETase1* since these residues are located at equivalent positions as M161 and Y87 in *IsPETase*. With the goal of restoring the otherwise conserved π-stacking clamp, we tested single mutations by substituting T88 with either T88W, T88F, or T88Y. These mutations led to a reduction of total product release by almost half of the wild-type enzyme (Figure S4a). A similar result was observed for the Q157M mutation. Here, we intended to restore the highly conserved methionine and reduce the polarity in the active site. Neither the restoration of the π-stacking clamp nor the reintroduction of the highly conserved methionine showed improved total product releases. We assume that other factors may play a role. For example, larger structural changes affecting

enzymatic activity or a reduction in thermostability might be responsible for the lower product releases under these reaction conditions. The restoration of the π-stacking clamp might also require further mutations for a cooperative effect to enable the correct architecture for a π-stacking clamp. Amino acids in the vicinity of the introduced aromatic residues might not pair well due to unfavorable interactions or steric hindrances. For example, residue L163 of *HaloPETase1* is apparently placed between the putative π-stacking clamp, possibly blocking the insertion of the substrate between the aromatic residues (Figure S4b). It should be noted that this residue is placed on a unique and extended loop which is not observed for *IsPETase*. Due to the existence of this loop, no equivalent residue for Q157 in *IsPETase* could be derived for *HaloPETase1*.

The extended loop region, which is known for type II PETases, is present in *HaloPETase1* as well. However, only P239 and G241 in *HaloPETase1* are also present at equivalent positions in LCC (type I) and PE-H (type IIa).

We found similarities to other PETase types in subsite II of *HaloPETase1*. The amino acid occupation at this part of the active site resembles that of LCC (type I). The only difference is the presence of T94, which is S101 in the case of LCC (type I). A serine seems to be conserved at this position in other PETases: S104 in PE-H (type IIa) and S93 in *IsPETase* (type IIb).

## 2.4 | A characteristic active site architecture of *HaloPETase1* and homologs

The structural alignment of *HaloPETase1* and *IsPETase* at subsite I indicates that Q119 (*IsPETase*) is located on a loop that is distinct from the corresponding loop of *HaloPETase1* (Figure 2b,c). Therefore, no corresponding residue could be derived for *HaloPETase1*. This difference was also observed for spatially similar loops from representative PETases of other types, such as LCC (type I, Y129) and PE-H (type IIa, Q130) (Figure 3a). In contrast, *HaloPETase1* has a distinct and extended loop (loop 3) due to an insertion of five amino acids (Figure 4a,b). Notably, L163 in *HaloPETase1*, not observed for other PETases, is located on this loop and is potentially involved in substrate binding.

Another characteristic loop (loop 2) was observed, close to loop 3, where in other PETases a residue of subsite I is present, for example, Q119 of *IsPETase* or Y95 of LCC. Overall, loop 2 is shorter than corresponding loops of other PETases by five amino acids (Figure 4b). There is potentially no residue on loop 2 of *HaloPETase1* directly involved in substrate binding. Nevertheless, loop 2 flanks the active site and is in close contact with loops 1 and 3, indicating an indirect effect on substrate binding. Finally, loop 1 of *HaloPETase1* shows a similar amino acid composition and has the same length as *IsPETase* and LCC. However, a major difference is the missing aromatic residue for the  $\pi$ -stacking interaction with the substrate. Note that loop 1 in PE-H is longer than in other PETases (Bollinger, Thies, Knieps-Grünhagen, et al., 2020).

Based on these observations, we performed another pHMM search in the proteome of *Halopseudomonas* with a profile consisting of already biochemically characterized PETases. The goal was to identify more PETases resembling *HaloPETase1*. We identified hit sequences with bit-scores ranging from 125.2 to 412.4 (Table S4). The hits were separated into a low bit score [ $<200$ ] and a high bit-score [ $>200$ ] group.

Upon modeling the 3D-structures of *HaloPETase1* homologs from the low bit-score group in ColabFold

(Mirdita et al., 2022) we found the same active site backbone architecture (see Figure 3c). Thus, loops directly involved or flanking the active site (loop 1–3) appear conserved. This is also seen in the amino acid composition and frequency of their occurrence in respective loops, as shown in Figure 3d.

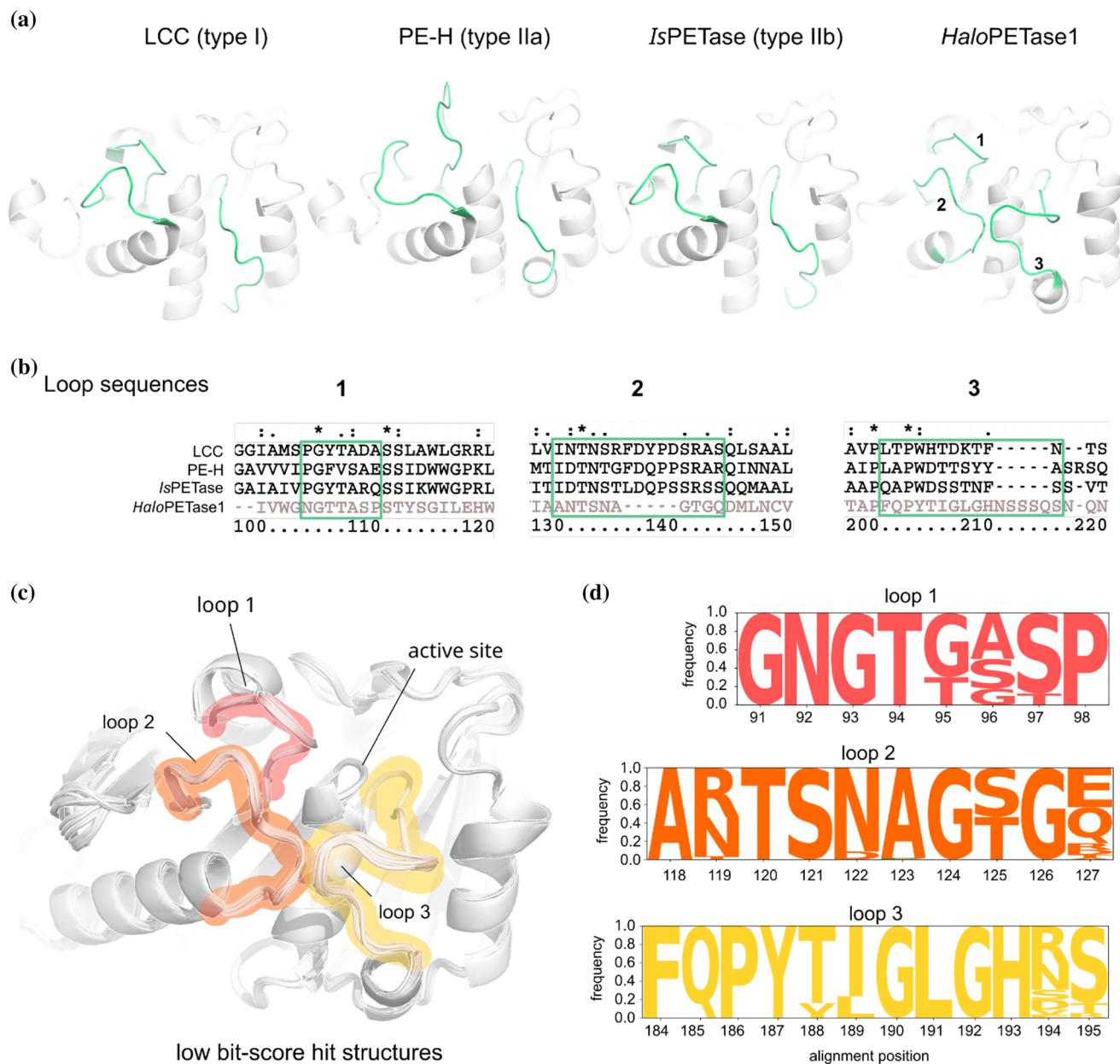
In addition to these conserved loops, we found highly conserved amino acids in parts of the active site (logo plot in Figure S10). All amino acids in subsite I among these homologs (orange letters in Figure S10) are strictly conserved (alignment positions T94, Q163, and Y186). Subsite II composition indicates more variance at the following alignment positions: G/T95, A/S/G96, T/G100, H161, and F243. Finally, the extended loop region also indicates more variability: P245, V/A/I246, G/S/N247, N/D/S248, A/G249, G250, D/G/E251, and Y/F252. The known PETase with the highest sequence identity to *HaloPETase1* (62.4% identity, see Table S2), *PmC*, also shows high sequence similarity to low bit-score *HaloPETases*, including *HaloPETase2*, 3, and 4 (MSA in Figure S7).

In conclusion, we observed that conserved features of the existing PETase types I, IIa, and IIb were missing in *HaloPETase1*. The subsite I does not consist of a  $\pi$ -stacking clamp and has different amino acids forming the oxyanion hole. Additionally, one amino acid could not be derived from the structural alignment with *IsPETase* due to the existence of another extended loop at this position. We identified two disulfide bonds as in type II PETases, but these were located at different positions.

## 2.5 | Sequence characterization of *HaloPETase1* homologs

Construction of an unrooted phylogenetic tree with hit protein sequences (see Table S4) illustrated the separation into two sub-clades, indicating two sequentially distinct groups (see Figure 4a). The hit sequences occurred in one of the two sub-clades according to their assigned bit-scores.

Currently known PETases consist of a lipase-box motif which includes the catalytic serine and has the G-X-S-X-G sequence. For example, type I PETases such as LCC and PHL7 have a G-H-S-M-G (Richter et al., 2023; Tournier et al., 2020) and type II PETases such as *Haes*\_PE-H (type IIa) and *IsPETase* (type IIb) have a G-W-S-M-G motif (Bollinger, Thies, Knieps-Grünhagen, et al., 2020; Yoshida et al., 2016). The high bit-score group represents the lipase-box motif G-W-S-M-G as other type II PETases. Notably, LCC and *IsPETase*, as indicated in the tree, are more closely related to the high bit-score than the low bit-score group. Pairwise sequence alignment identities of *IsPETase* and LCC with all hits from the high and low bit-score groups support this observation: the sequence identity of

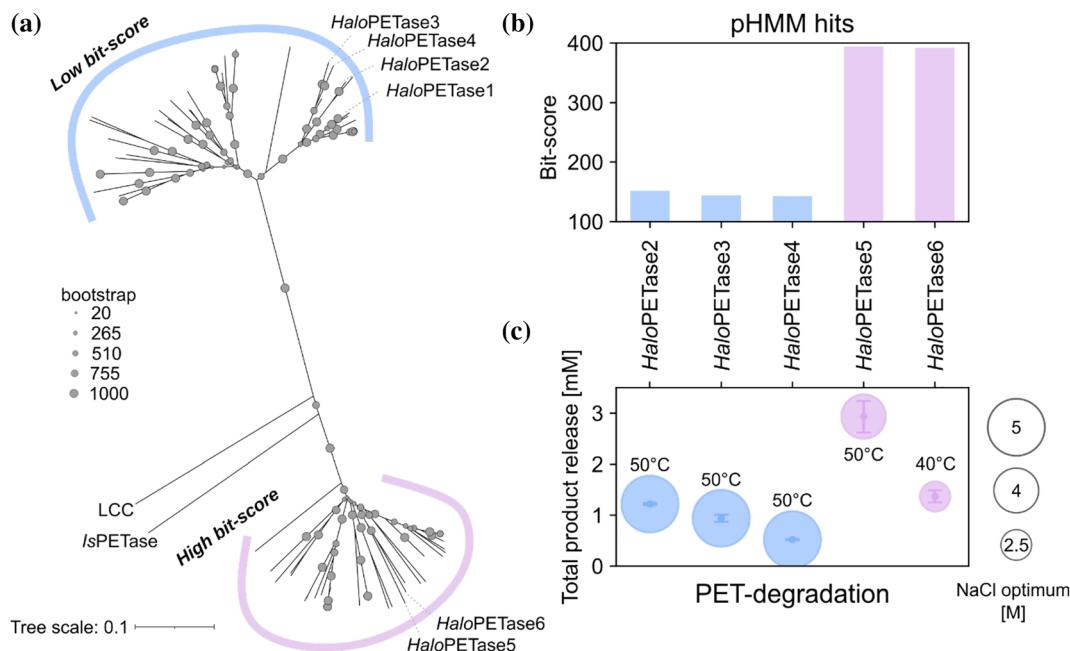


**FIGURE 3** Loops surrounding the active sites in representative PETases from type I, IIa, IIb, and *HaloPETases*. (a) Loops of interest in crystal structures of LCC (PDB: 4eb0), *Haes*\_PE-H (PDB: 6sbn), *IsPETase* (PDB: 5xjh) and *HaloPETase1* (PDB: 9hl5) are colored green. These loops are numbered for *HaloPETase1*. (b) Corresponding sequence alignments for loop regions in “a”. (c) Aligned ColabFold (Mirdita et al., 2022) model structures of low bit-score hits from *Halopseudomonas* proteome including *HaloPETase2*, 3, and 4. Structure alignment was performed globally with align in PyMOL over backbone C<sub>α</sub> atoms (5 refinement cycles, >2 Å outlier rejection) without the first 40 residues to exclude the N-terminal signal peptides. Corresponding loops are highlighted in red (loop 1), orange (loop 2), and yellow (loop 3). (d) Logo plot of aligned loop regions for low bit-score hits.

*IsPETase* and LCC ranges from 46% to 54% for high bit-score sequence alignments (Figure S5), whereas the sequence identities for both PETases ranged from 23% to 31% for low bit-score sequence alignments (Figure S6). Finally, hits in the low bit-score group represent the lipase-box motif G-H-S-Q-G (see Figure S10), which we observed for the PET-degrading enzyme *PmC* and the newly characterized *HaloPETase1* (see MSA in Figure S7).

We included *HaloPETase1* in the phylogenetic tree and observed that it can be found in the sub-clade with other low bit-score hits (Figure 4a). *HaloPETase1* shows high sequence identities to other hit sequences in the same group, ranging from 63% to 98% (Figure S5). In contrast, sequence identities in the high bit-score group are much lower, ranging from 26% to 32% (Figure S6).

Other previous large screenings for the identification of novel PETases have intentionally left out homologs



**FIGURE 4** Phylogenetic tree of putative PETases from *HaloPETase1* homologs in the proteome of *Halopseudomonas*. (a) Neighborhood-joining tree of all pHMM hits in the proteome of *Halopseudomonas* separated into low bit-score group and high bit-score group sub-clades (see also Figure S8 for extended tree with PETases from PAZy database). (b) Bit-scores of selected *HaloPETase*s 2 to 6. (c) Total product releases of respective *HaloPETase*s at their apparent NaCl- and temperature-optimum. The PET-degradation was performed with PET-coated well plates for 20 h and soluble products were analyzed via UHPLC. Enzymatic degradation studies were performed with 3 technical replica; error bars indicate standard deviations.

of *HaloPETase1* due to their low sequence identities to reported PETases (Erickson et al., 2022). For example, in a recently published large-scale search for novel PETases (Seo et al., 2025), *HaloPETase1*, while present in the initial set of non-redundant alpha/beta hydrolases, was eliminated immediately due to low sequence identity even before testing activity towards PET.

## 2.6 | *HaloPETase1* homologs degrade PET

We selected three hit sequences from the low (*HaloPETase2*, 3, 4) and two from the high bit-score clade (*HaloPETase5*, 6) as representative candidates from both bit-score groups for testing their PET hydrolysis activity (see Figure 4b for pHMM bit-scores). The hits from this representative set are all located on one metagenome-derived genome of *H. sabulinigri* HyVt376 obtained from a marine hydrothermal vent site sediment (Zhou, 2020) (see boldly highlighted target proteins in Table S4). The selected enzymes were produced by heterologous expression in *E. coli* (Figure S2) and tested for PET degradation (Figure S9). Like *HaloPETase1*, all enzymes showed hydrolysis activity on PET-coated well plates at high concentrations of NaCl. *HaloPETase2-6* indicated apparent optima between 2.5 and 5 M NaCl and 40 to 50°C (see Figure 4c).

## 3 | CONCLUSION

In this study, we present highly halo-tolerant PETases from the bacterial lineage of *Halopseudomonas*. Our bioinformatic analysis shows that there are two PETase groups in this lineage, whereby *HaloPETase5* and 6 are more closely related to existing PETases such as LCC and *lsPETase*. More specifically, the sequences of these enzymes resemble type IIa PETases such as *Haes\_PE-H*. In contrast, *HaloPETase1*, 2, 3, and 4 form a distinct active site, which is especially seen in the amino acid composition of subsite I and in the extended loop region. No typical π-stacking clamp could be identified, and an atypical lipase-box motif for bacterial PETases (G-H-S-Q-G) was observed. In addition, there are two disulfide bonds that are located at different positions in comparison to the ones found in other PETase types. Loops surrounding the active site showed either an extended or shortened length compared to known PETases. Therefore, we could not categorize these enzymes according to the widely accepted classification system for PETases (Joo et al., 2018; Richter et al., 2023). We propose an extension of this PETase classification system by type III PETases that include *HaloPETase1*, 2, 3, and 4, as well as *PmC* and *dsPETase05*.

We believe that the identification of *HaloPETases* enables the discovery of further polyestersases in the bacterial lineage of *Halopseudomonas*, especially

PETases of type III. This notion is supported by the discovery of several homologs in the low bit-score group (type III), including the here-characterized *HaloPETases* 1, 2, 3, and 4. These enzymes form a distinct subclade among other PETases, as indicated by our phylogenetic analysis (green subclade in Figure S8). This subclade also includes known PETases such as dsPETase05 and *PmC*, which categorize these as type III as well. In addition, we identified further homologs in the high bit-score group (type IIa), which include PET-degrading enzymes from other studies (Avilan et al., 2023; Bollinger, Thies, Knieps-Grünhagen, et al., 2020) and the herein presented *HaloPETase* 5, and 6. These homologs form a branch in the subclade of type I and other type II PETases (magenta subclade in Figure S8).

The identification of PETase type III provides new and distinct sequences. Inclusion of these sequences in future homology searches will enable further discovery of distinct PETases with novel features, ultimately helping to improve sustainable PET recycling by enzymes.

## 4 | MATERIALS AND METHODS

### 4.1 | Metagenomic mining for putative PETase candidates in marine bacterial metagenomes

To identify novel PETases with higher sequence and structure diversity to known ones in the PAZy database, a profile hidden-Markov model was prepared. Shortly, the profile was generated with biochemically characterized PETases, as reported previously (Buchholz et al., 2022), and a search was performed against marine metagenomes from the Tara Oceans (Sunagawa et al., 2015) and other publicly available metagenomes (accession numbers PRJNA454581 and PRJNA901861) with HMMER3 (Eddy, 1998). Hit-sequences with a bit score higher than 100 were selected for further filtering. The filtering was implemented by excluding duplicates and highly similar sequences as well as sequences that did not include a canonical catalytic triad with Ser-His-Asp. Additionally, hits with more diverse bacterial origins in comparison to existing affiliations were chosen. Finally, 20 target proteins were selected for further analysis.

### 4.2 | Molecular cloning and target protein production in *E. coli* MC1061

The corresponding target genes were truncated if N-terminal signal sequences were present. These sequences were identified by SignalP 6.0 (Teufel et al., 2022). Molecular cloning was performed with the fragment-exchange (FX)-cloning methodology, whereby the truncated target genes were extended with recognition sites for the restriction enzyme *SapI* using the FX-

cloning tool (<https://www.fxcloning.org/>) (Geertsma & Dutzler, 2011). This cloning methodology leads to a single amino acid overhang on each end (N-terminal serine and C-terminal alanine) of the final gene product. Finally, all target genes were codon-optimized for heterologous expression in *E. coli* MC1061. The target genes were cloned into the plasmid vectors p1 (Geertsma & Dutzler, 2011), p2, p3, or p12 (Bjerga et al., 2016), leading to the attachment of an N-10xHis-, N-10xHis-Maltose-binding-protein (MBP)-, N-10xHis-Small Ubiquitin-related MOdifier (SUMO)- or C-6xHis-tag, respectively, to the final protein. The positive control, LCC<sup>ICCG</sup>, was cloned into p12, and the negative control, namely a linker sequence of GSGSGS, was cloned into each vector. Successful cloning was tested by colony PCR and subsequent agarose gel electrophoresis. Finally, genes were verified by sequencing if the corresponding target protein showed hydrolytic activity towards PET. Sequencing was also performed for every negative and the positive control.

For heterologous gene expression in *E. coli* MC1061, chemically competent bacteria were transformed with the plasmid constructs. A pre-culture with 3 mL LB and 100 µg/mL ampicillin was prepared by inoculation and subsequent incubation at 37°C, overnight and 180 rpm. Next, 20 mL 2YT medium with 100 µg/mL ampicillin in a 100 mL Erlenmeyer flask (main culture) was inoculated with 1% (v/v) of the pre-culture and incubated at 140 rpm, 37°C for 2 to 3 h until an OD<sub>600</sub> ~ 0.6. Then, the main cultures were transferred to 18°C and gene expression was induced by adding 100 µL of a 20% (w/v) L-arabinose stock-solution for a final concentration of 0.1% (v/v). After 20 h, cultures were placed on ice, decanted into pre-cooled 50 mL tubes and centrifuged for 20 min at 4°C and 3000×g. Next, cell pellets were resuspended in 10 mL phosphate buffered saline (PBS) with 10 mM imidazole. Cells were disrupted by ultrasonication, and the lysates centrifuged for 30 min at 4°C and 3000×g. The cleared cell lysate was used for further purification.

### 4.3 | Target protein purification by Ni-immobilized metal affinity chromatography (Ni-IMAC)

The soluble fractions of the poly-His-tagged target proteins were subjected to a Ni-NTA column purification using a HisPur™ Ni-NTA Spin Purification Kit (0.2 mL, ThermoFisher) according to the manufacturer's protocol. Finally, three 200 µL elution fractions were collected and stored at 4°C for a maximum of 2 days.

### 4.4 | Functional screening on substrate supplemented agar plates

The production of agar plates supplemented with respective substrates was adapted from Pérez-García

et al. (2021). PBS agar was prepared with 0.1 M PBS and 1.5% (w/v) agar, sterilized by autoclaving, and allowed to cool down to ca. 60°C until substrate solutions were added. 20 mL of substrate PBS agar was dispensed into Petri dishes and allowed to solidify under sterile conditions.

#### 4.5 | Production of PET nanoparticle (PET-NP) suspension and agar-plates

A stock PET-NP suspension was prepared by dissolving 0.1 g thin pieces of a PET film (Goodfellow) in 10 mL 1,1,1,3,3,3-hexafluoro-2-propanol (HFIP, Sigma-Aldrich) in a separatory funnel in the fume hood. The solution was dropped slowly into 100 mL pre-cooled and deionized water in a glass beaker under vigorous mixing with an Ultra-Turrax™ T25 basic (IKA Labortechnik). Residual HFIP was allowed to evaporate for several days. The suspension (ca. 0.3 mg/mL) was added to 200 mL molten PBS-agar. In all PET-NP suspension preparations, precipitation of PET was observed, which potentially decreased the final concentration of PET-NPs after filtration in the agar plates. Agar plates with sufficient turbidity after visual inspection were used for further experiments.

#### 4.6 | Production of BHET solution and agar-plates

A 1 M stock solution of Bis(hydroxyethyl) terephthalate (BHET, Sigma-Aldrich) was prepared in DMSO. BHET-containing PBS-agar plates were prepared with a final concentration of 0.5 M BHET.

#### 4.7 | Production of PCL solution and agar-plates

0.25 g of PCL granules (Sigma-Aldrich) were dissolved in 15 mL acetone at 60°C. This solution was transferred into 500 mL of PBS-agar.

#### 4.8 | Functional screening of target proteins

Twenty microliters of Ni-NTA purified target protein was spotted onto PCL, BHET, or PET-NP supplemented PBS-agar plates. The plates were incubated at 30°C for 7 days. Enzymatic hydrolysis activity was detected by the formation of zones of clearance (halos), which became visible due to the decrease of turbidity on the plate.

#### 4.9 | Heterologous expression and purification of *HalopETase1* and single mutants thereof

The codon-optimized gene sequence (without N-terminal signal peptide) of *HalopETase1* (GenBank ID: MAB42154.1) was cloned into the p3 vector, which leads to a protein with N-10xHis-SUMO-tag upon expression. Chemically competent *E. coli* Shuffle® T7 (NEB) were transformed with the respective construct and cultivated on LB-agar plates with 100 µg/mL ampicillin. A pre-culture was prepared in LB with 100 µg/mL ampicillin by cultivation overnight at 37°C and 180 rpm. A 2 L culture with TB medium and 100 µg/mL ampicillin in a 5 L Erlenmeyer flask was inoculated with 1% (v/v) of the pre-culture and grown until an OD<sub>600</sub> of ~0.6 at 37°C and 140 rpm. The culture was placed at 18°C and gene expression induced by adding 0.2% (v/v) from a 20% (w/v) L-Arabinose stock. Bacteria were harvested after 20 h by centrifugation, the cell pellet was washed in 20 mL PBS and subsequently frozen at -20°C until further use.

For purification, the cell pellets were thawed on ice and resuspended in 40 mL of cold buffer A (50 mM NaPi, 50 mM imidazole, 500 mM NaCl, pH 7.4). Cells were lysed by sonication, and the supernatant collected after centrifugation was subjected to a Ni-IMAC with a 5 mL HisTrap® FF column (Cytiva) attached to an ÄKTA pure™ (Cytiva) purification system. Elution was performed by an imidazole gradient with buffer B (50 mM NaPi, 500 mM imidazole, 500 mM NaCl, pH 7.4) ranging from 0 to 50% over 20 CV.

To cleave the N-10xHis-SUMO-tag from the target protein, 2 mg of SUMO-tag protease SenP2 was added to approx. 40 mg protein (1:20 mass ratio) in the pooled Ni-IMAC fractions. The protein was dialyzed overnight at 4°C against buffer C (20 mM NaPi, 150 mM NaCl, pH 7.4) to remove imidazole and then further purified by reverse Ni-IMAC. Finally, the target protein was further purified by size-exclusion chromatography (SEC) using a HiLoad 26/600 Superdex 75 pg. column attached to an ÄKTA pure™ (Cytiva) purification system. SEC fractions were pooled, and the protein was concentrated to 10 to 50 mg/mL. 25 to 50 µL samples were flash frozen in liquid nitrogen and stored at -20°C until further use.

#### 4.10 | PET-degradation endpoint and kinetic measurements in PET-coated well plates and soluble product analysis

96-well plates (Thermo Scientific™ Nunc MicroWell™ flat bottom) were coated with a PET-film according to Weigert et al. (2021) 50 µL of an enzyme solution was added per well, and the plates were sealed with a gas-

tight self-adhesive film. In general, plates with enzyme solutions were incubated at the target temperature for 20 h. Subsequently, all samples were prepared and analyzed via reverse-phase UHPLC as described in Weigert et al. (2021).

Kinetic analysis was performed with 70  $\mu$ L enzyme solution per well. To analyze the total product releases at specific time points, 50  $\mu$ L solution was transferred to a non-coated 96-well plate. This plate was then transferred to –20°C to quench the reaction. Reverse-phase UHPLC analysis was performed as before.

#### 4.11 | pNPB-activity measurement for thermostability assessment of *HaloPETase1*

500 nM of *HaloPETase1* were incubated in 1 mL 20 mM NaPi, pH 7.4, with 1, 3, or 5 M NaCl concentration at 50, 60, or 68°C for up to 72 h. 10  $\mu$ L samples were taken after 1, 4, 24, 48, and 72 h from each salt and temperature condition and diluted with 980  $\mu$ L 20 mM NaPi pH 7.4, 150 mM NaCl in a UV-transmissible plastic cuvette. To begin the hydrolytic reaction, 10  $\mu$ L of a 100 mM pNPB in DMSO were transferred to the enzyme solution in the cuvette. The reaction was mixed by inversion, and kinetic absorbance measurement was performed at 405 nm immediately after mixing. The residual activity was determined by normalizing the initial rates with the one at 0 h incubation.

#### 4.12 | Heterologous expression and purification of *HaloPETases2 to 6*

The genes of *HaloPETases2 to 6* were analyzed with SignalP 6.0 (Teufel et al., 2022) to identify and remove the N-terminal signal peptide. Genes were codon-optimized for production in *E. coli* Shuffle® T7 cells (NEB) and cloned into the pET21b-vector. Pre-cultures were prepared as before. The expression was then induced by the addition of 0.1 mM IPTG (final concentration) and cultures were left overnight at 16 or 20°C with 140 rpm shaking. Cells were harvested, and pellets were washed with 30 mL PBS.

Cells were thawed on ice, resuspended with 30 mL of buffer A, and subsequently lysed via ultrasonication. Crude cell lysates were centrifuged to separate cell debris from soluble protein at 4°C, 18,000 rpm for 1 h. The cleared lysates (supernatants) were transferred into a fresh vessel and stored on ice. Ni-NTA and SEC purification steps were performed for all proteins. If insufficient purity was observed by SDS-PAGE, ion-exchange chromatography was performed as a final step.

If so, fractions from the SEC were pooled and concentrated to dilute the NaCl concentration 20-fold from 150 to

theoretically 7.5 mM with buffer D (20 mM NaPi, pH 7.4). Cation- and anion-exchange chromatography was performed with a 1 mL HiTrap® SP FF or 1 mL HiTrap® Q FF column, respectively. The elution was performed by a linear gradient from 0 to 25% of buffer E (20 mM NaPi, 2 M NaCl, pH 7.4) over 20 CV. The peak fractions were pooled, concentrated, aliquoted, and flash frozen.

#### 4.13 | Site-directed mutagenesis of *HaloPETase1*

Single mutations were introduced in *HaloPETase1* at position T88 to re-establish the  $\pi$ -stacking clamp and at position Q157 to re-introduce the canonical methionine in the lipase-box motif using site-directed mutagenesis. See Table S5 for primer pairs and sequences. Sequences were verified by Sanger sequencing.

#### 4.14 | Bioinformatic mining for putative PETases in *Halopseudomonas*

A search was conducted against the proteome of *Halopseudomonas*. For this, 40 genomes were retrieved from NCBI (for accession numbers see Table S4). Open reading frames of the *Halopseudomonas* genomes were predicted with Prodigal version 2.6.3 (Hyatt et al., 2010). A hidden Markov model profile from biochemically characterized PETases from the PAZy database (Buchholz et al., 2022) was generated with HMMER version 3.1b1 (Eddy, 1998) using the *hmmbuild* option, and a search against the *Halopseudomonas* proteome was performed using HMMER 3.1b1 with the *hmmssearch* option and a bitscore threshold of 100.

#### 4.15 | Three-dimensional structure determination

*HaloPETase1* in 50 mM Tris, 150 mM NaCl, pH 7.5 was set to a final concentration of 10 mg/mL. Sitting-drop vapor-diffusion methodology was used with JCSG Core I-III and PEGs II (Qiagen) for screening crystallization conditions in 96 well Intelli plates (Art Robbins) stored at 20°C in Rock Imager RI 182 (Formulatrix). Volume ratios of 2:1, 1:1, and 1:2 were prepared using a Phoenix robot dispenser (Art Robbins Instruments) with a total drop volume of 0.8  $\mu$ L. Crystal formation was observed in the following condition: 1:1 ratio, 0.1 M imidazole, 40% (v/v) PEG 400. For cryoprotection, 25% (v/v) glycerol was added to the crystals before flash-freezing in liquid nitrogen. Diffraction data were collected at the German Electron Synchrotron (DESY) beamline P13 (Cianci et al., 2017) operated by the Helmholtz association using a wavelength of 0.97 Å and a PILATUS detector.

Diffraction data were processed with X-ray Detector Software (XDS) using XDSAPP 3.1.5 (Krug et al., 2012). The structure was solved by molecular replacement with PHASER in the PHENIX (Adams et al., 2010) software suite v.1.21 using a ColabFold (Mirdita et al., 2022) model of *HaloPETase1*. The refinement was performed with phenix.refine. The model was improved by electron density map inspection and iterative manual rebuilding performed in Coot v.0.9 (Emsley et al., 2010). The 3D-structure and structure factors were deposited in the PDB (Berman, 2000) with accession code 9hl5. All structural representations and graphical manipulations were performed in PyMOL 3.0.0 (Schrodinger, LLC) (Schrödinger, LLC, 2024).

## 4.16 | Sequence and structure analysis of *HaloPETases*

Multiple sequence alignments (MSAs) were performed using ProbCons (Do et al., 2005) with full-length sequences. Alignment of *Pseudomonas mendocina* cutinase (*PmC*) was performed with the protein sequence retrieved from UniProtKB (The UniProt Consortium, 2023) (entry: A4Y035). Sequence homology analysis of *HaloPETases* and reference PETases such as leaf-branch compost cutinase (LCC, UniProtKB entry: G9BY57) and *Ideonella sakaiensis* PETase (*IsPETase*, UniProtKB entry: A0K8P6T7) was performed by creating a MSA with ProbCons and using the ClustalX 2.1 (Larkin et al., 2007) software suite to generate a neighborhood-join tree with 1000 bootstrap. The tree was illustrated using the website tool Interactive Tree of Life (iTOL, <https://itol.embl.de/>). To plot the amino-acid frequencies from the MSA as a logo plot, the python library LogoMaker was employed (<https://github.com/jbkinney/logomaker>).

The 3D structures of putative and experimentally characterized *HaloPETases* were modeled with ColabFold (Mirdita et al., 2022); only rank 1 structures were considered for further analyses. Structural alignments were generated in PyMOL with the sequence-independent align algorithm (default settings; 2 Å cut-off and 5 refinement cycles) implemented in the software. In all cases, the alignment was done globally and with all backbone C<sub>α</sub> atoms, except the first 40 C<sub>α</sub> to exclude the N-terminal signal peptides.

## 4.17 | Preparation of PET-films

Polymer films were prepared using a 25-12-2HC hot press (Carver) with a 130 × 130 × 0.1 mm mold. The required amount of polymer (fiber grade PET granules RT3050, Indorma Ventures) was placed in the mold, which was then sandwiched between stainless-steel plates coated with Nowoflon Perfluoralkoxy (PFA) foil. The material was heated to 270°C for 3 min and

pressed at 5 tons for 1 min. Afterwards, the PET films, along with the mold, were rapidly quenched in ice water immediately after removal from the hot press. The crystallinity of the films was determined using DSC.

## 4.18 | Differential scanning calorimetry

Differential scanning calorimetry (DSC) measurements were conducted using a Netzsch 204 F1 Phoenix instrument. Approximately 5–7 mg of the sample was placed in an aluminum crucible with a pierced lid. The analysis was performed over a temperature range of 0 to 300°C under a nitrogen atmosphere (Flow: 20 mL/min). Data analysis was carried out using the Proteus Analysis 8.0 software.

The percentage crystallinity of the polymer was determined using DSC by calculating the ratio of the enthalpy of fusion of the polymer sample subtracted by the enthalpy of crystallization to the enthalpy of fusion of the polymer at 100% crystallinity, as shown in the following equation:

$$\% \text{Crystallinity} = ((\Delta H_{f,\text{sample}} - \Delta H_{c,\text{sample}})/\Delta H_{f,100\%}) \times 100$$

where  $\Delta H_{f,\text{sample}}$  is the enthalpy of fusion of the sample,  $\Delta H_{c,\text{sample}}$  is the enthalpy of crystallization obtained from the 1st heating curve of the DSC plot.  $\Delta H_{f,100\%}$  represents the enthalpy of fusion of the fully crystalline polymer. The  $\Delta H_{f,100\%}$  was taken as 140 J/g (Zhu, 2002). Using the above equation the crystallinity of the PET films was calculated to be ~14%.

## 4.19 | Scanning electron microscopy

Scanning electron microscopy (SEM) was performed on an FEI Quanta FEG 250 (Thermo Fisher Scientific), equipped with an ET detector. To prepare the samples for imaging, a 2.0 nm platinum coating was applied using a Cressington 208HR Platinum Sputter Coater, with the coating thickness monitored by an MTM20 thickness monitor.

## AUTHOR CONTRIBUTIONS

**Onur Turak:** Conceptualization; investigation; writing – original draft; writing – review and editing; formal analysis. **Andreas Gagsteiger:** Investigation; writing – review and editing; formal analysis. **Ashank Upadhyay:** Investigation; writing – review and editing. **Mark Kriegel:** Investigation; writing – review and editing. **Peter Salein:** Investigation. **Stefanie Böhne-Brandt:** Resources. **Seema Agarwal:** Supervision; writing – review and editing; formal analysis. **Erik Borchert:** Conceptualization; writing – review and editing; formal analysis; supervision; writing – original draft; investigation.

**Birte Höcker:** Conceptualization; writing – original draft; writing – review and editing; formal analysis; supervision; funding acquisition; validation.

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## DATA AVAILABILITY STATEMENT

The data that supports the findings of this study are available in the supplementary material of this article.

## ORCID

Birte Höcker  <https://orcid.org/0000-0002-8250-9462>

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## SUPPORTING INFORMATION

Additional supporting information can be found online in the Supporting Information section at the end of this article.

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