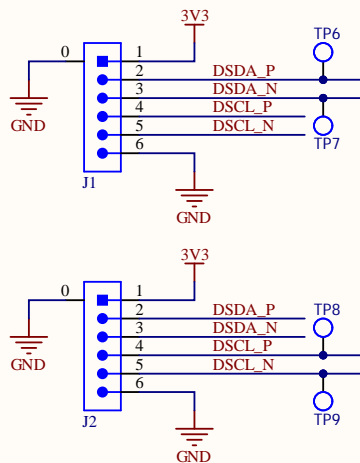
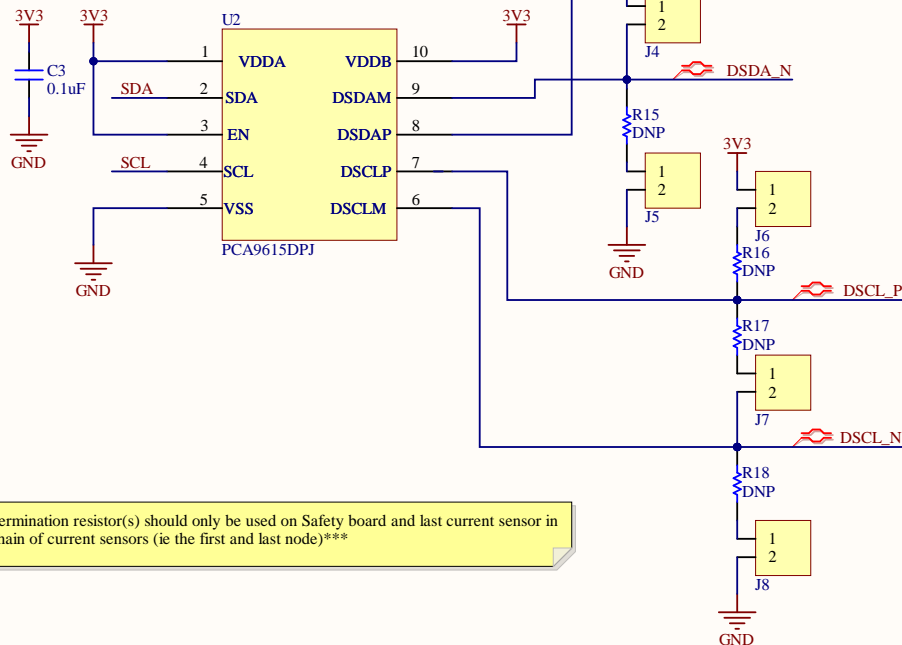


Turntable: I = 60.95 A, R = 0.75 mΩ, P = 2.786 W, Shunt V = 39.75 mV
 Bicep: I = 5.75 A, R = 15 mΩ, P = 0.496 W, Shunt V = 75 mV
 Elbow: I = 28.75 A, R = 3 mΩ, P = 2.48 W, Shunt V = 75 mV
 Wrist: I = 8.05 A, R = 10 mΩ, P = 0.648 W, Shunt V = 70 mV
 Claw: I = 6.325 A, R = 12 mΩ, P = 0.48 W, Shunt V = 66 mV
 Allen Key: I = 3.45 A, R = 22 mΩ, P = 0.262 W, Shunt V = 75.9 mV

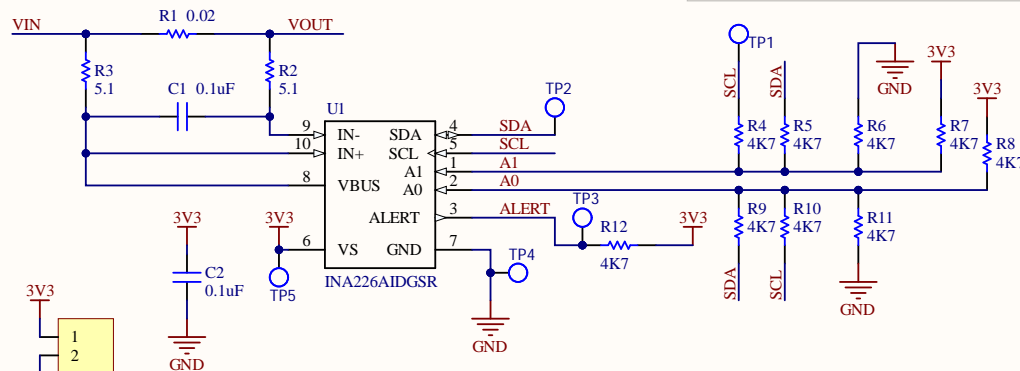
H1 H2
 H3 H4
 O O



Differential I2C Bus Buffer



Termination resistor(s) should only be used on Safety board and last current sensor in the chain of current sensors (ie the first and last node)



I2C Address Resistors

Characteristic impedance of cable = $Z_0 = 100 \text{ Ohms}$
 Cable: <https://www.digikey.ca/product-detail/en/general-cable-carol-brand/C0601A-41-10/C0601AG-50-ND/7313814>
 Calculations & Theory: <http://www.ti.com/lit/an/snla031/snla031.pdf> pg3
 Terminating resistance = $Z_0 = 100 \text{ Ohm} = R_c = R_b$
 Bias resistors for FAILSAFE BIAS = $R_d = R_a$
 $V_{fsb} = V_{cc} (R_c / R_b) / (R_c / R_b + R_d + R_a)$
 Parallel terminating resistance = $100 / 100 = 50 \text{ Ohms}$, $V_{cc} = 3.3 \text{V}$, $V_{fsb} = 0.2 \text{V}$ (for FAILSAFE bias)
 Therefore, $R_a = R_d = (50 * 3.3 / 0.2 - 50) / 2 = 387.5 \text{ Ohms}$
 Recalculating total terminating resistance: $100 / (387.5 * 2) = 88.6 \text{ Ohms}$
 88.6 is more than 10% diff from Z_0 , therefore recalculate R_c using $Z_0 = R_c / (R_a + R_d) = 100$
 $R_c = Z_0 * (R_a + R_d) / (R_a + R_d - Z_0) = 114.8 \text{ Ohms}$
 Using 1% tolerance: $R_c = 115 \text{ Ohms}$ $R_a = R_d = 392 \text{ Ohms}$
 Check:
 $R_c / (R_a + R_d) = 100.3 = Z_0$
 $F_{sb} = V_{cc} (R_c / R_b) / (R_c / R_b + R_d + R_a) = 3.3 (115 / 100) / (115 / 100 + 2 * 392) = 0.21 \text{V}$

