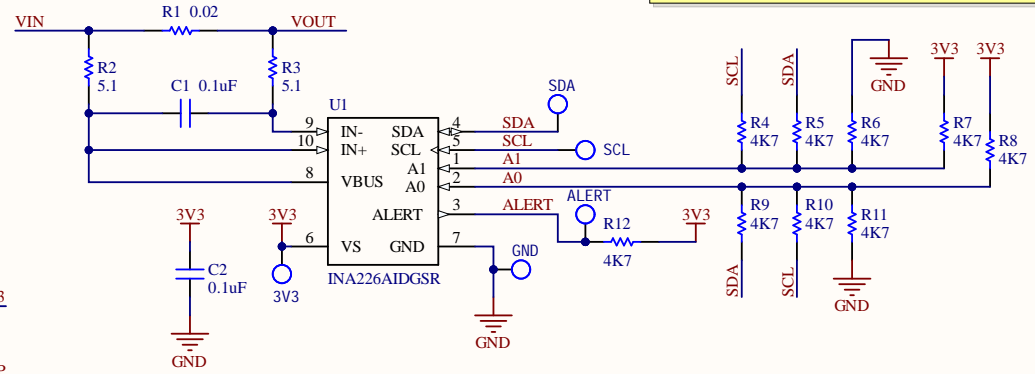
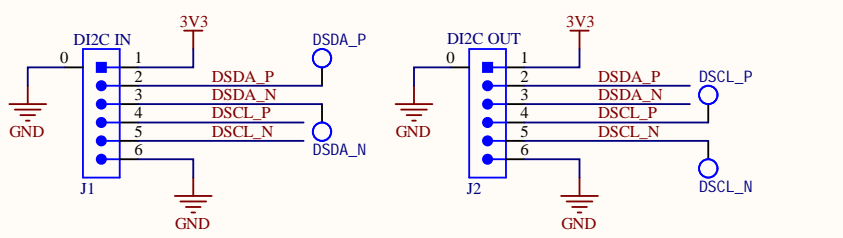


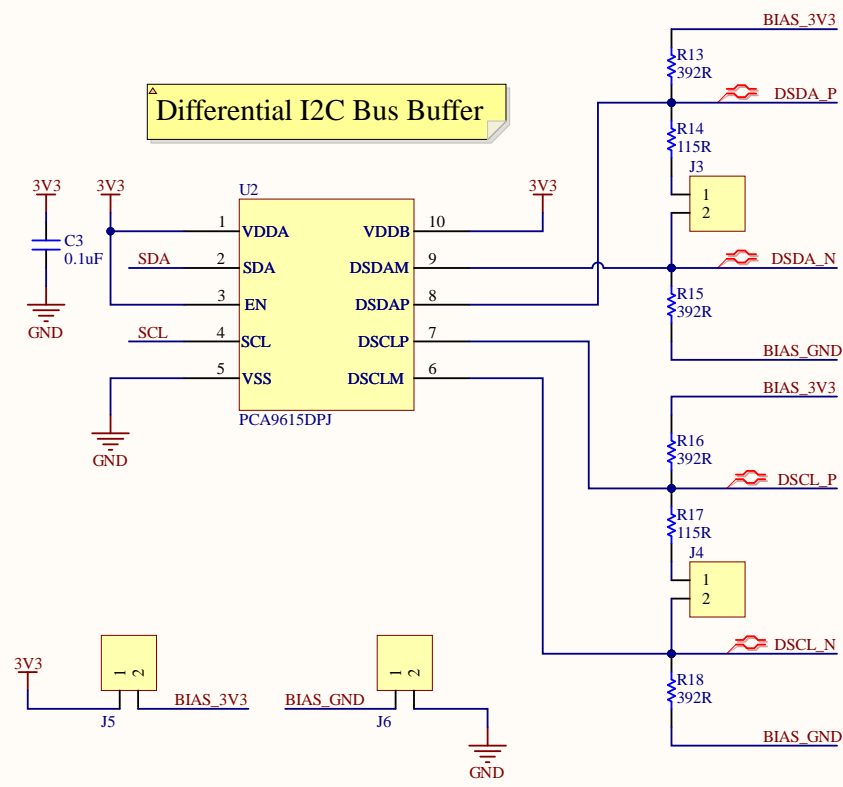
Turntable: I = 60.95 A, R = 0.75 mΩ, P = 2.786 W, Shunt V = 39.75 mV  
 Bicep: I = 5.75 A, R = 15 mΩ, P = 0.496 W, Shunt V = 75 mV  
 Elbow: I = 28.75 A, R = 3 mΩ, P = 2.48 W, Shunt V = 75 mV  
 Wrist: I = 8.05 A, R = 10 mΩ, P = 0.648 W, Shunt V = 70 mV  
 Claw: I = 6.325 A, R = 12 mΩ, P = 0.48 W, Shunt V = 66 mV  
 Allen Key: I = 3.45 A, R = 22 mΩ, P = 0.262 W, Shunt V = 75.9 mV

H1 H2  
 O O  
 H3 H4  
 O O

### I2C Address Resistors



### Differential I2C Bus Buffer



Characteristic impedance of cable=  $Z_0 = 100 \text{ Ohms}$   
 Cable: <https://www.digikey.ca/product-detail/en/general-cable-carol-brand/C0601A-41-10/C0601AG-50-ND/7313814>  
 Calculations & Theory: <http://www.ti.com/lit/an/snla031/snla031.pdf> pg3  
 Terminating resistance =  $Z_0 = 100\text{Ohm} = R_c = R_b$   
 Bias resistors for FAILSAFE  $Bias = R_d = R_a$   
 $V_{fsb} = V_{cc} (R_c / R_b) / (R_c / R_b + R_d + R_a)$   
 Parallel terminating resistance =  $100 / 100 = 50\text{Ohms}$ ,  $V_{cc} = 3.3\text{V}$ ,  $V_{fsb} = 0.2\text{V}$  (for FAILSAFE bias)  
 Therefore,  $R_a = R_d = (50 * 3.3 / 0.2 - 50) / 2 = 387.5 \text{ Ohms}$   
 Recalculating total terminating resistance:  $100 / ((387.5 * 2) = 88.6 \text{ Ohms}$   
 88.6 is more than 10% diff from  $Z_0$ , therefore recalculate  $R_c$  using  $Z_0 = R_c / (R_a + R_d) = 100$   
 $R_c = Z_0 * (R_a + R_d) / (R_a + R_d - Z_0) = 114.8\text{Ohms}$   
 Using 1% tolerance:  $R_c = 115 \text{ Ohms}$   $R_a = R_d = 392\text{Ohms}$   
 Check:  
 $R_c / (R_a + R_d) = 100.3 = Z_0$   
 $F_{sb} = V_{cc} (R_c / R_b) / (R_c / R_b + R_d + R_a) = 3.3(115 / 100) / (115 / 100 + 2 * 392) = 0.21\text{V}$

\*\*\*Termination resistor(s) should only be used on Safety board and last current sensor in the chain of current sensors (ie the first and last node).\*\*\*

