

# A SUSTAINABLE ALTERNATIVE TO TOOTHBRUSH

**Group 05**

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**CE1913 - TERM PROJECT**





# ***INTRODUCTION***

- ❑ Toothbrushes are widely used for dental hygiene.
- ❑ They are made using different types of plastics

## ***Why this project is important?***

- ❑ Reduce the impact on environment
- ❑ Therefore Implementing a sustainable substitute is necessary



# Ingredients of a Toothbrush



Ingredients	Percentage	Renewable	Non-Renewable
Nylon 6 / Polyester	4-5%		✓
Polypropylene	40-60%		✓
Polyethylene	30-40%		✓
Sulfur	Less than 1%	✓	
Cis - 1,4 poly(isoprene)	10-20%	✓	

# Properties of a Toothbrush

	Properties	Description
<b>Bristles</b>	Softness	<ul style="list-style-type: none"><li>• Reduces the damage to the teeth.</li></ul>
<b>Rubber grip</b>	Flexibility	<ul style="list-style-type: none"><li>• Rubber is flexible because it has the elastic properties</li><li>• Makes it easy to firmly grip by hand</li></ul>
<b>Plastic handle (Polypropylene, Polyethylene)</b>	Moisture resistance	<ul style="list-style-type: none"><li>• Water repellency due to its structure.</li><li>• Polypropylene plastics offer higher moisture resistance.</li><li>• Helps to hold the toothbrush handle without slipping</li></ul>
<b>Plastic handle (Polypropylene, Polyethylene)</b>	Durability	<ul style="list-style-type: none"><li>• The structure of plastic is made from carbon-to-carbon bonds and these bonds make plastic durable.</li></ul>
<b>Bristles</b>	Reliability	<ul style="list-style-type: none"><li>• Nylon is extremely strong than polyester.</li><li>• Both Nylon and Polyester are abrasion resistance</li><li>• Resistant to damage from many chemicals.</li></ul>



# Properties of the Ingredients

Ingredients	Softness	Moisture resistance	Flexibility	Durability	Reliability
Nylon 6 / Polyester	✓	✓	✓	✓	✓
Polypropylene		✓		✓	
Polyethylene		✓		✓	
Cis - 1,4 polyisoprene		✓	✓		
Sulfur			✓		



# Manufacturing Process

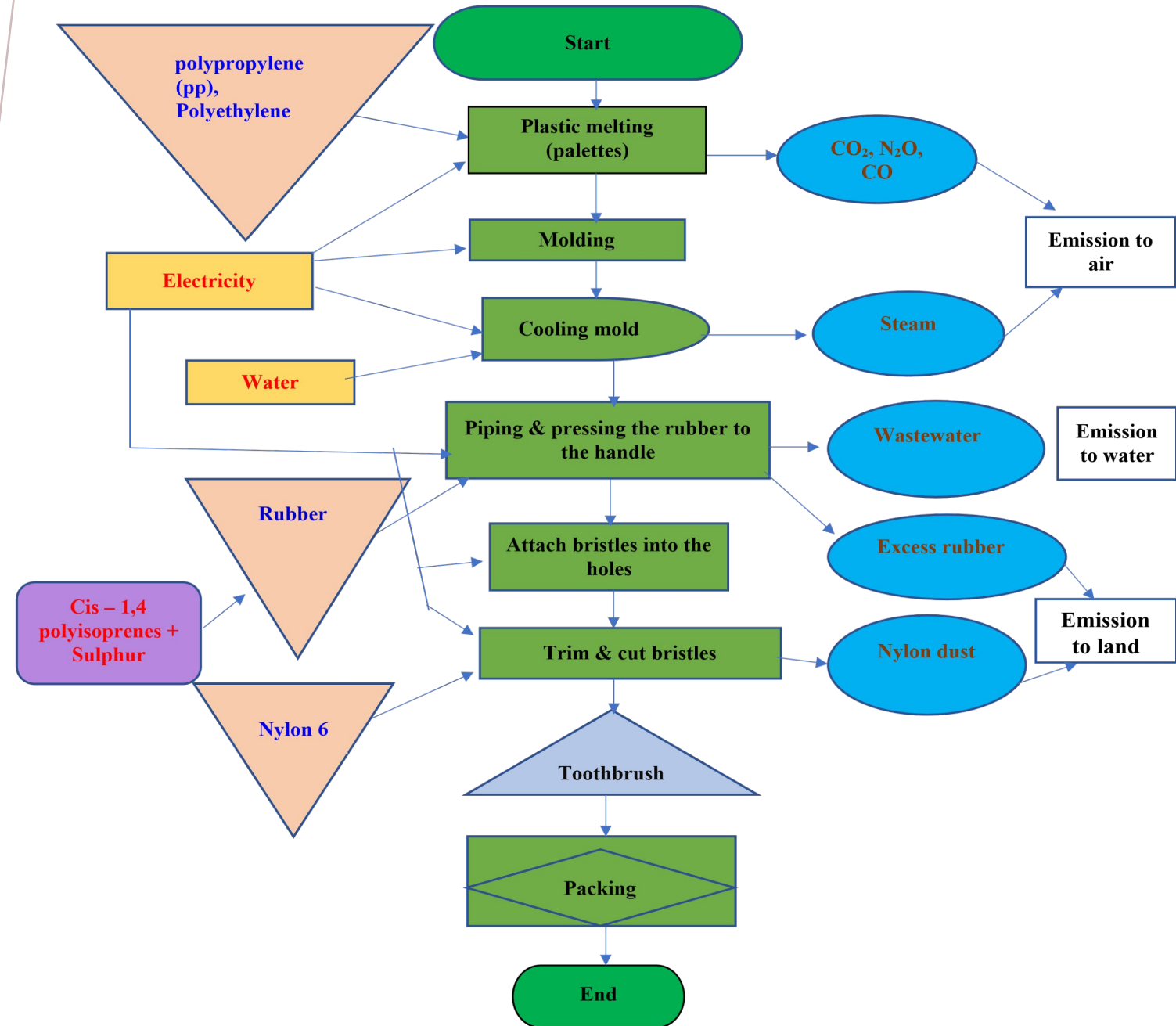


Figure 01: Manufacturing process of the toothbrush

# ***USES & APPLICATIONS OF A TOOTHBRUSH***

## USES/APPLICATIONS

- Helping to remove bacterial plaque that causes tooth decay and gum diseases.
- Brushing teeth

## ALTERNATIVE APPLICATIONS

- Cleaning the grout grime on tile floors
- Applying hair dye
- Refreshing a comb
- Cleaning the shoe soles
- Removing marks on the floor
- Cleaning hairbrush

# Problems with the Toothbrush

## Extraction of Raw materials

- **Environmental problems**– Biodiversity damage  
Natural habitat destruction
- **Social problems**– Poor governance  
Weak institutional and legal frameworks  
Labor-intensive process
- **Economical problems**– Waste of non-renewable sources  
Have to spend money for some cases

## Manufacturing process

- **Environmental problems**– Environmental pollution( water, air, land)
- **Social problems**– Sound pollution due to machines  
Causes respiratory diseases from harmful gases
- **Economical problems**– High level of energy use  
High cost in repairing machines  
Government labour laws and taxation policies





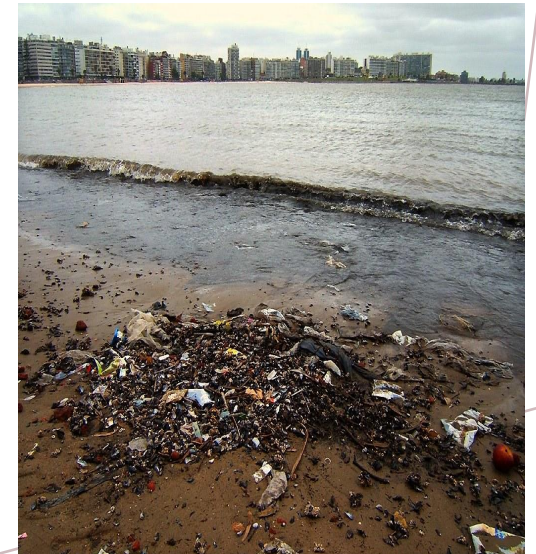
## Use of product

- **Environmental problems** – microplastics released to the environment
- **Social problems** effects
  - Some kids may chew bristles and it causes some harmful effects
- **Economical problems** can't afford them
  - Some types of toothbrushes are expensive, and some people



## Disposal

- **Environmental problems**
  - Pollution of waterways
  - Harming the marine life
  - When burning plastics, they release hazardous gas into the air
  - Soil fertility can be lost
- **Social problems**
  - People throw plastic toothbrushes instead of recycling
  - Poor knowledge of recycling
  - Overuse of the toothbrushes
- **Economical problems**
  - High labour cost for collecting and partitioning the toothbrushes according to the recycling number



# Available Alternatives

	What previous problems are addressed by the solution	Alternative solutions
Alternative to handle	• Recyclable	PLA – biowaste plastic
	• Reusable	Stainless steel
	• Biodegradable	Bamboo sticks
	• Minimize the land pollution	
	• Minimize the use of non-renewable resources	
	• Minimize the high cost	
Alternative to rubber	• Minimize the use of renewable resources	Silicone
	• Minimize the labor-intense process	
Alternative to bristles	• increases softness	Silicone
	• Minimize land pollution and air pollution (if burned)	
	• Minimize the use of non-renewable resources	Bamboo strands
	• Minimize the land pollution	
	• Minimize the high cost	
	• Biodegradable	Boar bristles
	• Effective at removing plaque and bacteria	
	• Minimize the use of renewable resources	Castor oil
	• Reduce the high level of energy use	

# Best Alternative Product to Replace the Original Product

**Selected Alternative-** Bamboo sticks to the plastic handle and Bamboo strands to bristles

## Why plastic handles and bristles can replace with bamboo?

- The most sustainable option for plastic toothbrush handles is bamboo sticks.
- Bamboo has many properties and it is good for the oral cavity.
- Plastic can replace with this rapidly growing renewable resource and it can be fully composted.

## Targeted problem to solve

- Preventing the waste of non-renewable sources
- Reduce the damage of biodiversity
- Minimize the waste of non-renewable sources
- Minimize land pollution, water pollution, and air pollution

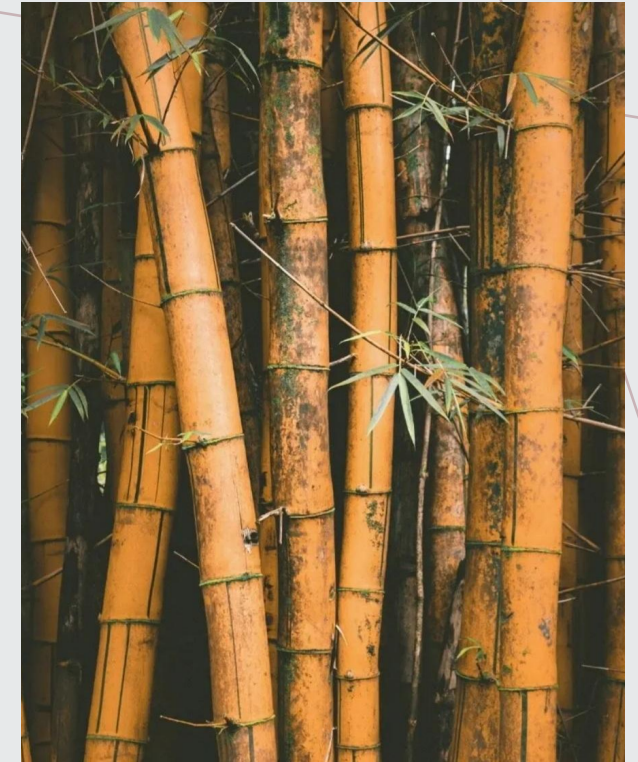




# Benefits to achieved

## Bamboo is;

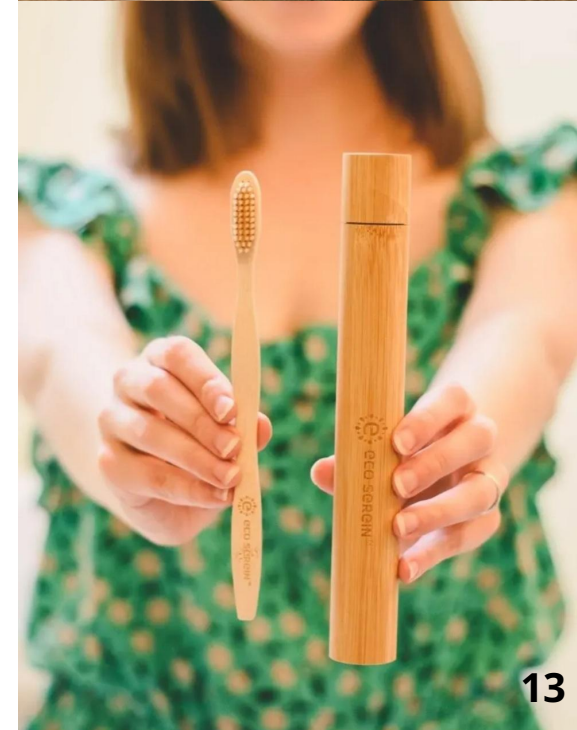
- Fast growing
- Not very expensive
- Lightweight
- Durable
- Strong than plastic
- Biodegradable
- Can be composted
- Can recycle and reuse
- Have a smaller ecological footprint than plastic
- Reducing the Carbon footprint and Water footprint
- BPA-free





# Discussion

	Description
<b>Rubber grip replace with Silicone</b>	<ul style="list-style-type: none"><li>● Silicone rubber is highly flexible</li></ul>
<b>Plastic handle replaces with the bamboo stick</b>	<ul style="list-style-type: none"><li>● Bamboo sticks are more durable</li><li>● Waterproof handle than the plastic</li></ul>
<b>Bristles replace with bamboo strands</b>	<ul style="list-style-type: none"><li>● Very soft than plastic</li><li>● Gentle on our gum tissue and enamel</li><li>● More eco-friendly</li></ul>



- The bamboo toothbrushes are natural and biodegradable rather than plastics
- Using a bamboo toothbrush makes oral hygiene routine more environmentally friendly rather than nylon
- Minimize use of non-renewable sources and CO2 emission
- It fulfills the needs of the customer while being more sustainable





# *Conclusion*



- Learning to apply sustainable concepts to Engineering projects
- Learning to make formal reports
- Working according to a rubric
- Experience to do research
- Working on time as a team

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# Thank You!

