

# Transportation Problem

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# Content

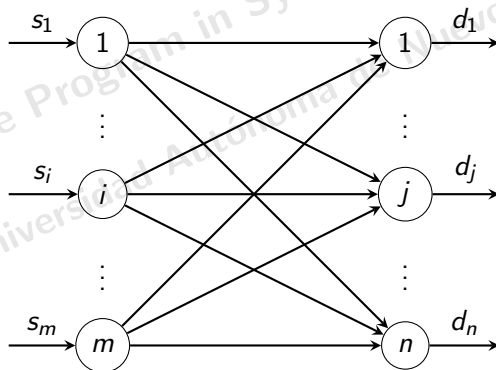
- 1 Optimization Model
- 2 Balanced Transportation Problem
- 3 Solution Approaches

# Agenda

- 1 Optimization Model
- 2 Balanced Transportation Problem
- 3 Solution Approaches

# Definition

The transportation problem is a special type of LP problem where the objective is to minimize the cost of transportation of a product from a number of origins (suppliers) to a number of destinations (customers). Each origin has a number of products that it can supply, and each destination has a demand of products.



# General Model

## Decision

Number of products to transport from each origin to each destination.

## Objective

Minimize the total transportation cost.

## Constraints

- The origins' supply capacity cannot be exceeded.
- The destinations' demand has to be satisfied.

# General Model

## Decision Variables

- $x_{ij}$ : the number of products sent from origin  $i$  to destination  $j$ .

## Objective

- $z = \sum_{i=1}^m \sum_{j=1}^n c_{ij} x_{ij}$ , where  $c_{ij}$  is the cost of transporting one unit of product from origin  $i$  to destination  $j$ .

## Constraints

- Supply Capacity of Origin  $i$ :  $\sum_{j=1}^n x_{ij} \leq s_i$ ,
- Demand of destination  $j$ :  $\sum_{i=1}^m x_{ij} \geq d_j$ .

# General Model

## The Mathematical Model:

$$\begin{aligned}
 \text{Min } z &= \sum_{i=1}^m \sum_{j=1}^n c_{ij} x_{ij} \\
 \text{s.t. } \sum_{j=1}^n x_{ij} &\leq s_i, \quad \forall i \in \{1, \dots, m\}, \\
 \sum_{i=1}^m x_{ij} &\geq d_j, \quad \forall j \in \{1, \dots, n\}, \\
 x_{ij} &\geq 0, \quad \forall i \in \{1, \dots, m\}, \forall j \in \{1, \dots, n\}.
 \end{aligned}$$

# Agenda

- 1 Optimization Model
- 2 **Balanced Transportation Problem**
- 3 Solution Approaches



# Definition

## Definition of a Balanced Transportation Problem

A transportation problem is said **balanced** when the total number of products that the origins can supply is equal to the total demand of the

destinations (i.e.  $\sum_{i=1}^m s_i = \sum_{j=1}^n d_j$ ).

# Mathematical Model

## Mathematical Model of a Balanced Transportation Problem

$$\begin{aligned}
 \text{Min } z &= \sum_{i=1}^m \sum_{j=1}^n c_{ij} x_{ij} \\
 \text{s.t. } \sum_{j=1}^n x_{ij} &= s_i, \quad \forall i \in \{1, \dots, m\}, \\
 \sum_{i=1}^m x_{ij} &= d_j, \quad \forall j \in \{1, \dots, n\}, \\
 x_{ij} &\geq 0, \quad \forall i \in \{1, \dots, m\}, \forall j \in \{1, \dots, n\}.
 \end{aligned}$$

# The PowerCo Problem

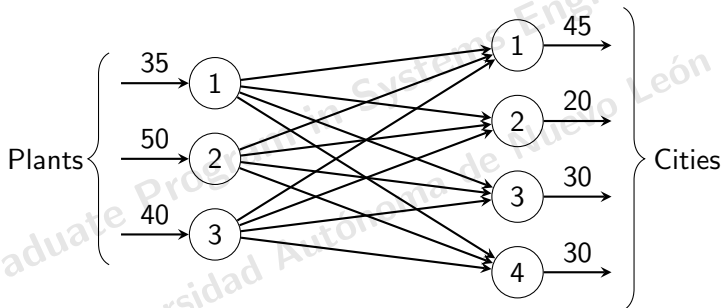
PowerCo has three electric power plants that supply the power needs of four cities. Each power plant can supply the following numbers of kilowatt-hours (kwh) of electricity: plant 1, 35 million; plant 2, 50 million; plant 3, 40 million. The peak power demands in these cities which occur at the same time (2 p.m.), are as follows (in kwh): city 1, 45 million; city 2, 20 million; city 3, 30 million; city 4, 30 million.

The costs of sending 1 million kwh of electricity from plant to city depend on the distance the electricity must travel. Formulate an LP to minimize the cost of meeting each city's peak power demand.

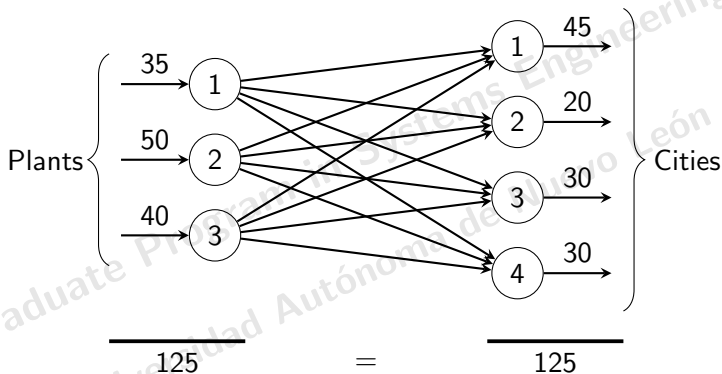
FROM	TO				SUPPLY*
	City 1	City 2	City 3	City 4	
Plant 1	\$8	\$6	\$10	\$9	35
Plant 2	\$9	\$12	\$13	\$7	50
Plant 3	\$14	\$9	\$16	\$5	40
DEMAND*	45	20	30	30	

\*Million kwh

# The PowerCo Problem



# The PowerCo Problem



BALANCED TP

# The PowerCo Problem

## Decision Variables

- $x_{ij}$ : the number of MkwH of electricity sent from Plant  $i$  to City  $j$ .

## Objective

- $$z = \begin{array}{cccc} 8x_{11} + & 6x_{12} + & 10x_{13} + & 9x_{14} + \\ & 9x_{21} + & 12x_{22} + & 13x_{23} + & 7x_{24} + \\ & 14x_{31} + & 9x_{32} + & 16x_{33} + & 5x_{34}. \end{array}$$

## Constraints

- Supply of Plants.
- Demand of Cities.

# The PowerCo Problem

## Decision Variables

## Objective

## Constraints

- Supply of Plant 1:  $x_{11} + x_{12} + x_{13} + x_{14} = 35$
- Supply of Plant 2:  $x_{21} + x_{22} + x_{23} + x_{24} = 50$
- Supply of Plant 3:  $x_{31} + x_{32} + x_{33} + x_{34} = 40$
- Demand of City 1:  $x_{11} + x_{21} + x_{31} = 45$
- Demand of City 2:  $x_{12} + x_{22} + x_{32} = 20$
- Demand of City 3:  $x_{13} + x_{23} + x_{33} = 30$
- Demand of City 4:  $x_{14} + x_{24} + x_{34} = 30$

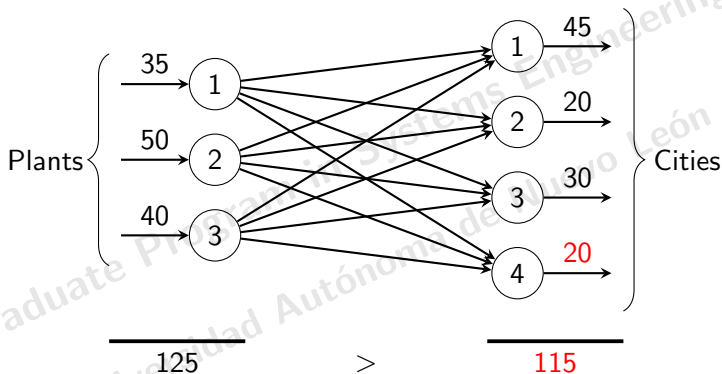
# The PowerCo Problem

## The Model

$$\begin{aligned}
 \text{Min } z = & \quad 8x_{11} + 6x_{12} + 10x_{13} + 9x_{14} + \\
 & \quad 9x_{21} + 12x_{22} + 13x_{23} + 7x_{24} + \\
 & \quad 14x_{31} + 9x_{32} + 16x_{33} + 5x_{34} \\
 \text{s.t.} \quad & \quad x_{11} + x_{12} + x_{13} + x_{14} = 35 \\
 & \quad x_{21} + x_{22} + x_{23} + x_{24} = 50 \\
 & \quad x_{31} + x_{32} + x_{33} + x_{34} = 40 \\
 & \quad x_{11} + x_{21} + x_{31} = 45 \\
 & \quad x_{12} + x_{22} + x_{32} = 20 \\
 & \quad x_{13} + x_{23} + x_{33} = 30 \\
 & \quad x_{14} + x_{24} + x_{34} = 30 \\
 & \quad x_{ij} \geq 0, \forall i \in \{1, 2, 3\}, \forall j \in \{1, 2, 3, 4\}
 \end{aligned}$$

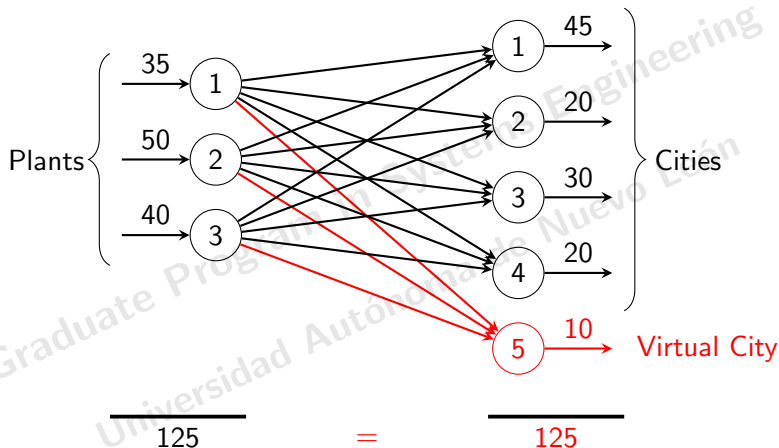


# Supply > Demand



UNBALANCED TP

## Supply &gt; Demand



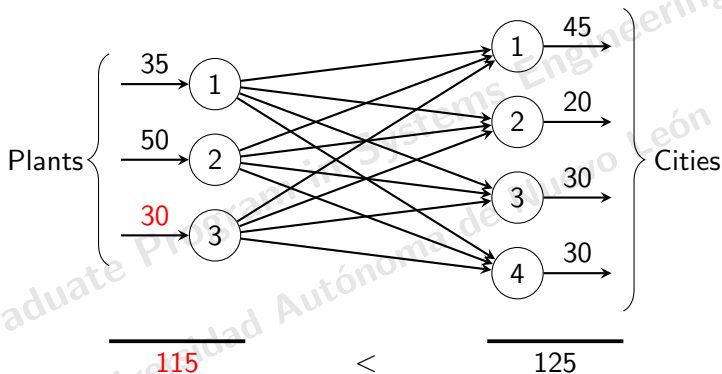
BALANCED TP

## Supply &gt; Demand

## The Model

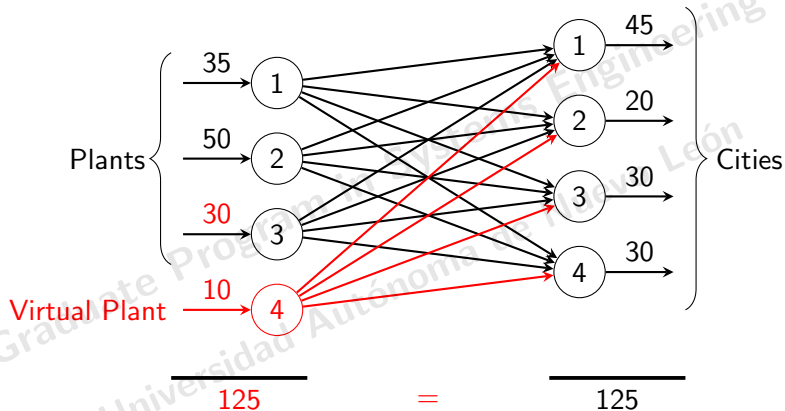
$$\begin{aligned}
 \text{Min } z = & 8x_{11} + 6x_{12} + 10x_{13} + 9x_{14} + \\
 & 9x_{21} + 12x_{22} + 13x_{23} + 7x_{24} + \\
 & 14x_{31} + 9x_{32} + 16x_{33} + 5x_{34} \\
 \text{s.t.} \quad & x_{11} + x_{12} + x_{13} + x_{14} + x_{15} = 35 \\
 & x_{21} + x_{22} + x_{23} + x_{24} + x_{25} = 50 \\
 & x_{31} + x_{32} + x_{33} + x_{34} + x_{35} = 40 \\
 & x_{11} + x_{21} + x_{31} = 45 \\
 & x_{12} + x_{22} + x_{32} = 20 \\
 & x_{13} + x_{23} + x_{33} = 30 \\
 & x_{14} + x_{24} + x_{34} = 20 \\
 & x_{15} + x_{25} + x_{35} = 10 \\
 & x_{ij} \geq 0, \forall i \in \{1, 2, 3\}, \forall j \in \{1, 2, 3, 4, 5\}
 \end{aligned}$$

# Supply < Demand



UNBALANCED TP

# Supply < Demand



BALANCED TP

# Supply < Demand

## The Model

$$\begin{aligned}
 \text{Min } z = & \quad 8x_{11} + \quad 6x_{12} + \quad 10x_{13} + \quad 9x_{14} + \\
 & \quad 9x_{21} + \quad 12x_{22} + \quad 13x_{23} + \quad 7x_{24} + \\
 & \quad 14x_{31} + \quad 9x_{32} + \quad 16x_{33} + \quad 5x_{34} + \\
 & \quad 20x_{41} + \quad 40x_{42} + \quad 30x_{43} + \quad 10x_{44} \\
 \text{s.t.} \quad & \quad x_{11} + \quad x_{12} + \quad x_{13} + \quad x_{14} = \quad 35 \\
 & \quad x_{21} + \quad x_{22} + \quad x_{23} + \quad x_{24} = \quad 50 \\
 & \quad x_{31} + \quad x_{32} + \quad x_{33} + \quad x_{34} = \quad 30 \\
 & \quad x_{41} + \quad x_{42} + \quad x_{43} + \quad x_{44} = \quad 10 \\
 & \quad x_{11} + \quad x_{21} + \quad x_{31} + \quad x_{41} = \quad 45 \\
 & \quad x_{12} + \quad x_{22} + \quad x_{32} + \quad x_{42} = \quad 20 \\
 & \quad x_{13} + \quad x_{23} + \quad x_{33} + \quad x_{43} = \quad 30 \\
 & \quad x_{14} + \quad x_{24} + \quad x_{34} + \quad x_{44} = \quad 30 \\
 & \quad x_{ij} \geq 0, \quad \forall i \in \{1, 2, 3, 4\}, \quad \forall j \in \{1, 2, 3, 4\}
 \end{aligned}$$

# Supply < Demand

## The Model

$$\begin{aligned} \text{Min } z = & 8x_{11} + 6x_{12} + 10x_{13} + 9x_{14} + \\ & 9x_{21} + 12x_{22} + 13x_{23} + 7x_{24} + \\ & 14x_{31} + 9x_{32} + 16x_{33} + 5x_{34} + \\ & 20x_{41} + 40x_{42} + 30x_{43} + 10x_{44} \rightarrow \text{Penalization Cost} \end{aligned}$$

$$\begin{aligned} \text{s.t.} \quad & x_{11} + x_{12} + x_{13} + x_{14} = 35 \\ & x_{21} + x_{22} + x_{23} + x_{24} = 50 \\ & x_{31} + x_{32} + x_{33} + x_{34} = 30 \\ & x_{41} + x_{42} + x_{43} + x_{44} = 10 \\ & x_{11} + x_{21} + x_{31} + x_{41} = 45 \\ & x_{12} + x_{22} + x_{32} + x_{42} = 20 \\ & x_{13} + x_{23} + x_{33} + x_{43} = 30 \\ & x_{14} + x_{24} + x_{34} + x_{44} = 30 \end{aligned}$$

$$x_{ij} \geq 0, \forall i \in \{1, 2, 3, 4\}, \forall j \in \{1, 2, 3, 4\}$$

# Agenda

- 1 Optimization Model
- 2 Balanced Transportation Problem
- 3 Solution Approaches



# Northwest Corner Method

		Cities				
		1	2	3	4	
Plants	1	8	6	10	9	35
	2	9	12	13	7	50
	3	14	9	16	5	40
		45	20	30	30	

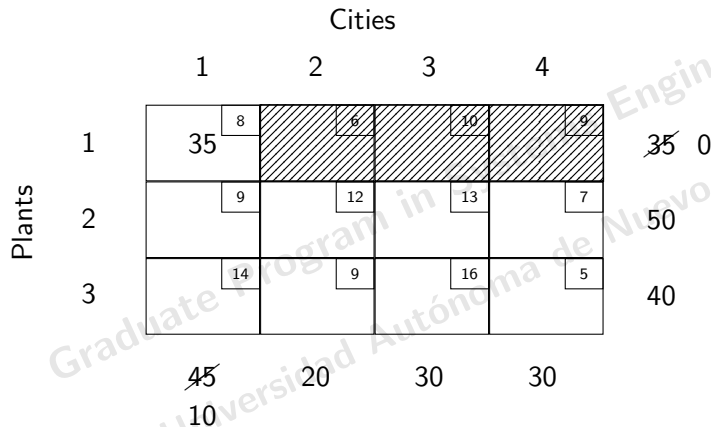
$$z = 0$$

# Northwest Corner Method

		Cities					
		1	2	3	4		
Plants	1	35	8	6	10	9	<del>35</del> 0
	2		9	12	13	7	50
	3		14	9	16	5	40
		45	20	30	30		

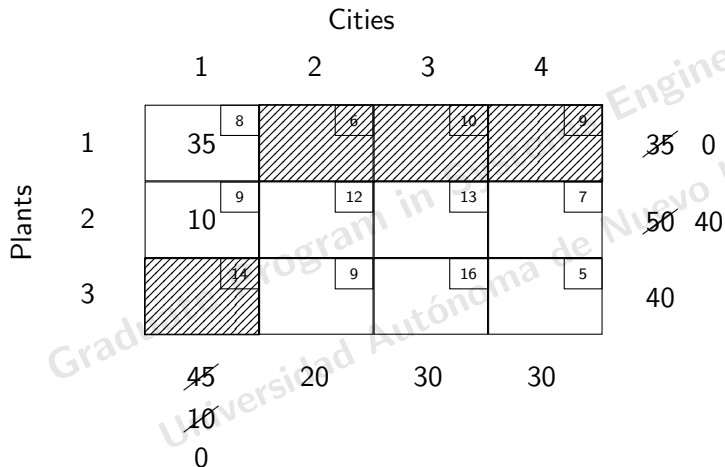
$$z = 0$$

# Northwest Corner Method



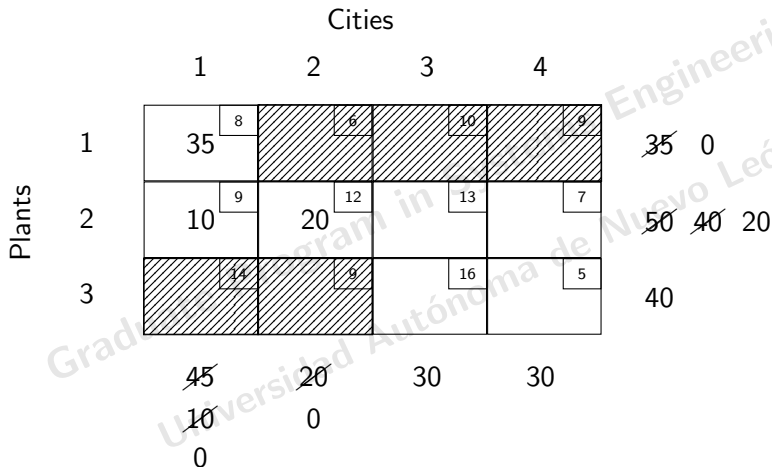
$$z = 8 \times 35$$

# Northwest Corner Method



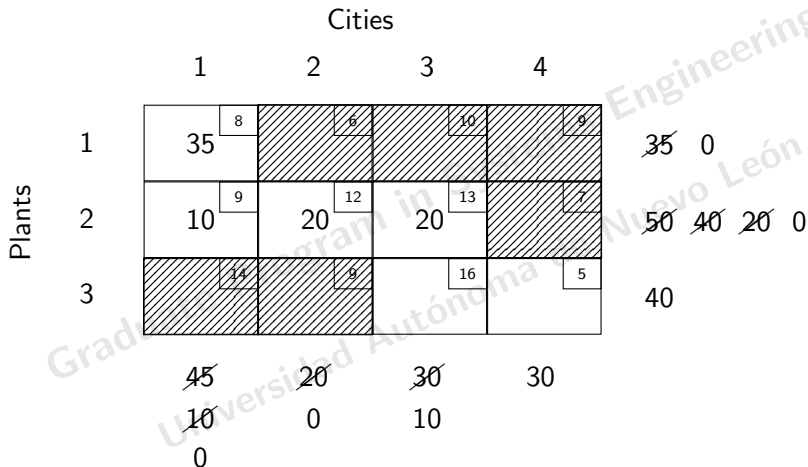
$$z = 8 \times 35 + 9 \times 10$$

# Northwest Corner Method



$$z = 8 \times 35 + 9 \times 10 + 12 \times 20$$

# Northwest Corner Method



$$z = 8 \times 35 + 9 \times 10 + 12 \times 20 + 13 \times 20$$

# Northwest Corner Method

		Cities							
		1	2	3	4				
Plants	1	35 <sup>8</sup>	<del>6</del>	<del>10</del>	<del>9</del>	<del>35</del>	0		
	2	10 <sup>9</sup>	20 <sup>12</sup>	20 <sup>13</sup>	<del>7</del>	<del>50</del>	<del>40</del>	<del>20</del>	0
	3	<del>14</del>	<del>9</del>	10 <sup>16</sup>	5	<del>40</del>	30		
		<del>45</del>	<del>20</del>	<del>30</del>	30				
		<del>10</del>	0	<del>10</del>					
		0		0					

$$z = 8 \times 35 + 9 \times 10 + 12 \times 20 + 13 \times 20 + 16 \times 10$$

# Northwest Corner Method

		Cities							
		1	2	3	4				
Plants	1	35 <sup>8</sup>	<del>6</del>	<del>10</del>	<del>9</del>	<del>35</del>	<del>0</del>		
	2	10 <sup>9</sup>	20 <sup>12</sup>	20 <sup>13</sup>	<del>7</del>	<del>50</del>	<del>40</del>	<del>20</del>	<del>0</del>
	3	<del>14</del>	<del>9</del>	10 <sup>16</sup>	30 <sup>5</sup>	<del>40</del>	<del>30</del>	<del>0</del>	
		<del>45</del>	<del>20</del>	<del>30</del>	<del>30</del>				
		<del>10</del>	0	<del>10</del>	0				
		0		0					

$$z = 8 \times 35 + 9 \times 10 + 12 \times 20 + 13 \times 20 + 16 \times 10 + 5 \times 30$$



# Northwest Corner Method

		Cities							
		1	2	3	4				
Plants	1	35 <sup>8</sup>	<del>6</del>	<del>10</del>	<del>9</del>	<del>35</del>	<del>0</del>		
	2	10 <sup>9</sup>	20 <sup>12</sup>	20 <sup>13</sup>	<del>7</del>	<del>50</del>	<del>40</del>	<del>20</del>	<del>0</del>
	3	<del>14</del>	<del>9</del>	10 <sup>16</sup>	30 <sup>5</sup>	<del>40</del>	<del>30</del>	<del>0</del>	
		<del>45</del>	20	<del>30</del>	<del>30</del>				
		10	0	<del>10</del>	0				
		0		0					

$$z = 1180$$

# Minimum Cost Method

		Cities				
		1	2	3	4	
Plants	1	8	6	10	9	35
	2	9	12	13	7	50
	3	14	9	16	5	40
		45	20	30	30	

$$z = 0$$

# Minimum Cost Method

Plants

	Cities				
	1	2	3	4	
1	8	6	10	9	35
2	9	12	13	7	50
3	14	9	16	5	40
	45	20	30	30	10
				0	

~~30~~  
~~40~~

$$z = 5 \times 30$$






# Minimum Cost Method

		Cities					
		1	2	3	4		
Plants	1	8 20	6	10	9	<del>35</del>	15
	2	9	12	13	7	50	
	3	14	9	16	5	<del>40</del>	10
		45	20	30	<del>30</del>		
			0		0		

$$z = 5 \times 30 + 6 \times 20$$







# Minimum Cost Method

Plants

	Cities				
	1	2	3	4	
1	15 <sup>8</sup>	20 <sup>6</sup>	 <sup>10</sup>	 <sup>9</sup>	<del>35</del> <del>15</del> 0
2	<sup>9</sup>	 <sup>12</sup>	<sup>13</sup>	 <sup>7</sup>	50
3	<sup>14</sup>	 <sup>9</sup>	<sup>16</sup>	<sup>5</sup>	<del>40</del> 10
	<del>45</del> 30	<del>20</del> 0	30	<del>30</del> 0	

$$z = 5 \times 30 + 6 \times 20 + 8 \times 15$$

# Minimum Cost Method

		Cities					
		1	2	3	4		
Plants	1	15 <sup>8</sup>	20 <sup>6</sup>	 <sup>10</sup>	 <sup>9</sup>	<del>35</del>	<del>15</del> 0
	2	30 <sup>9</sup>	 <sup>12</sup>	13 <sup>13</sup>	 <sup>7</sup>	<del>50</del>	20
	3	 <sup>14</sup>	 <sup>9</sup>	16 <sup>16</sup>	30 <sup>5</sup>	<del>40</del>	10
		<del>45</del>	20	30	<del>30</del>		
		30	0		0		
		0					







$$z = 5 \times 30 + 6 \times 20 + 8 \times 15 + 9 \times 30$$

# Minimum Cost Method

		Cities						
		1	2	3	4			
Plants	1	15 <sup>8</sup>	20 <sup>6</sup>	<del>35</del> <sup>10</sup>	<del>15</del> <sup>9</sup>	<del>35</del>	<del>15</del>	0
	2	30 <sup>9</sup>	<del>50</del> <sup>12</sup>	20 <sup>13</sup>	<del>20</del> <sup>7</sup>	<del>50</del>	<del>20</del>	0
	3	<del>45</del> <sup>14</sup>	<del>20</del> <sup>9</sup>	<del>30</del> <sup>16</sup>	30 <sup>5</sup>	<del>40</del>	10	
		<del>45</del>	<del>20</del>	<del>30</del>	<del>30</del>			
		30	0	10	0			
		0						

$$z = 5 \times 30 + 6 \times 20 + 8 \times 15 + 9 \times 30 + 13 \times 20$$

# Minimum Cost Method

		Cities						
		1	2	3	4			
Plants	1	15 <sup>8</sup>	20 <sup>6</sup>			<del>35</del>	<del>15</del>	0
	2	30 <sup>9</sup>		20 <sup>13</sup>		<del>50</del>	<del>20</del>	0
	3			10 <sup>16</sup>	30 <sup>5</sup>	<del>40</del>	<del>10</del>	0
		<del>45</del>	<del>20</del>	<del>30</del>	<del>30</del>			
		<del>30</del>	0	<del>10</del>	0			
		0		0				

$$z = 5 \times 30 + 6 \times 20 + 8 \times 15 + 9 \times 30 + 13 \times 20 + 16 \times 10$$



# Minimum Cost Method

		Cities						
		1	2	3	4			
Plants	1	15 <sup>8</sup>	20 <sup>6</sup>	<del>10</del>	<del>9</del>	<del>35</del>	<del>15</del>	0
	2	30 <sup>9</sup>	<del>12</del>	20 <sup>13</sup>	<del>7</del>	<del>50</del>	<del>20</del>	0
	3	<del>14</del>	<del>9</del>	10 <sup>16</sup>	30 <sup>5</sup>	<del>40</del>	<del>10</del>	0
		<del>45</del>	20	<del>30</del>	<del>30</del>			
		<del>30</del>	0	<del>10</del>	0			
		0		0				

$$z = 1080$$

# Vogel Approximation Method

		Cities				
		1	2	3	4	
Plants	1	8	6	10	9	35
	2	9	12	13	7	50
	3	14	9	16	5	40
		45	20	30	30	

$$z = 0$$

# Vogel Approximation Method

		Cities					
		1	2	3	4		
Plants	1	8	6	10	9	35	$8-6=2$
	2	9	12	13	7	50	$9-7=2$
	3	14	9	16	5	40	$9-5=4$
		45	20	30	30		

$$9-8=1 \quad 9-6=3 \quad 13-10=3 \quad 7-5=2$$

$$z = 0$$

# Vogel Approximation Method

		Cities					
		1	2	3	4		
Plants	1	8	6	10	9	35	$8-6=2$
	2	9	12	13	7	50	$9-7=2$
	3	14	9	16	5	<del>40</del> 10	$9-5=4$
		45	20	30	<del>30</del> 0		

$$9-8=1 \quad 9-6=3 \quad 13-10=3 \quad 7-5=2$$

$$z = 5 \times 30$$

# Vogel Approximation Method

		Cities					
		1	2	3	4		
Plants	1	8	6	10	<div></div>	35	$8-6=2$
	2	9	12	13	<div></div>	50	$12-9=3$
	3	14	9	16	<div></div>	<del>40</del> 10	$14-9=5$
		45	20	30	<del>30</del> 0		

$$9-8=1 \quad 9-6=3 \quad 13-10=3 \quad -$$

$$z = 5 \times 30$$

# Vogel Approximation Method

		Cities					
		1	2	3	4		
Plants	1	8	6	10	<div>9</div>	35	$8-6=2$
	2	9	12	13	<div>7</div>	50	$12-9=3$
	3	<div>14</div>	9	<div>16</div>	5	<del>40</del> <del>10</del> 0	$14-9=5$
		45	<del>20</del> 10	30	<del>30</del> 0		

$$9-8=1 \quad 9-6=3 \quad 13-10=3 \quad -$$

$$z = 5 \times 30 + 9 \times 10$$

# Vogel Approximation Method

		Cities					
		1	2	3	4		
Plants	1		8	6	10	<div></div>	35
	2		9	12	13	<div></div>	50
	3	<div></div>	14	9	16	<div></div>	40
		45	20	30	30		
			10		0		

$$8-6=2$$

$$12-9=3$$

$$40-10=30$$

$$9-8=1 \quad 12-6=6 \quad 13-10=3 \quad -$$

$$z = 5 \times 30 + 9 \times 10$$

# Vogel Approximation Method

		Cities					
		1	2	3	4		
Plants	1	8	10	6	10	9	<del>35</del> 25 $8-6=2$
	2	9	12	13	7	50	$12-9=3$
	3	14	9	16	5	<del>40</del> <del>10</del> 0	-
		45	<del>20</del> 10	30	<del>30</del> 0		
			0				
		$9-8=1$	$12-6=6$	$13-10=3$	-		

$$z = 5 \times 30 + 9 \times 10 + 6 \times 10$$



# Vogel Approximation Method

		Cities							
		1	2	3	4				
Plants	1	<div><div></div><div>8</div></div>	<div>10</div>	<div><div></div><div>6</div></div>	<div><div></div><div>10</div></div>	<div><div></div><div>9</div></div>	<del>35</del> 25	10-8=2	
	2	<div><div></div><div>9</div></div>	<div><div></div><div>12</div></div>	<div><div></div><div>13</div></div>	<div><div></div><div>7</div></div>	50	13-9=4		
	3	<div><div></div><div>14</div></div>	<div>10</div>	<div><div></div><div>16</div></div>	<div><div></div><div>5</div></div>	<del>40</del> <del>10</del> 0	-		
		45	<del>20</del>	30	<del>30</del>				
			<del>10</del>		0				
		9-8=1	-	13-10=3	-				

$$z = 5 \times 30 + 9 \times 10 + 6 \times 10$$

# Vogel Approximation Method

		Cities							
		1	2	3	4				
Plants	1	<div><div>8</div><div>35</div></div>	<div><div>10</div><div>25</div></div>	<div><div>6</div><div>10</div></div>	<div><div>10</div><div>35</div></div>	$10-8=2$			
	2	<div><div>9</div><div>45</div></div>	<div><div>12</div><div>50</div></div>	<div><div>13</div><div>5</div></div>	<div><div>7</div><div>50</div></div>	$13-9=4$			
	3	<div><div>14</div><div>40</div></div>	<div><div>9</div><div>10</div></div>	<div><div>16</div><div>10</div></div>	<div><div>5</div><div>30</div></div>	$16-9=7$			
		<div><div>45</div><div>0</div></div>	<div><div>20</div><div>10</div></div>	<div><div>30</div><div>0</div></div>	<div><div>30</div><div>0</div></div>				
		$9-8=1$	-	$13-10=3$	-				

$$z = 5 \times 30 + 9 \times 10 + 6 \times 10 + 9 \times 45$$

# Vogel Approximation Method

		Cities						
		1	2	3	4			
Plants	1	<div><div></div><div>8</div></div>	<div><div>10</div><div>6</div></div>	<div><div></div><div>10</div></div>	<div><div></div><div>9</div></div>	<del>35</del>	25	-
	2	<div><div>45</div><div>9</div></div>	<div><div></div><div>12</div></div>	<div><div></div><div>13</div></div>	<div><div></div><div>7</div></div>	<del>50</del>	5	-
	3	<div><div></div><div>14</div></div>	<div><div>10</div><div>9</div></div>	<div><div></div><div>16</div></div>	<div><div>30</div><div>5</div></div>	<del>40</del>	<del>10</del>	0
		<del>45</del>	<del>20</del>	30	<del>30</del>			
		0	<del>10</del>		0			
		-	-	13-10=3	-			

$$z = 5 \times 30 + 9 \times 10 + 6 \times 10 + 9 \times 45$$

# Vogel Approximation Method

		Cities							
		1	2	3	4				
Plants	1	<div><div></div><div>8</div></div>	<div><div>10</div><div>6</div></div>	<div><div>25</div><div>10</div></div>	<div><div></div><div>9</div></div>	<del>35</del>	<del>25</del>	0	-
	2	<div><div>45</div><div>9</div></div>	<div><div></div><div>12</div></div>	<div><div></div><div>13</div></div>	<div><div></div><div>7</div></div>	<del>50</del>	5		-
	3	<div><div></div><div>14</div></div>	<div><div>10</div><div>9</div></div>	<div><div></div><div>16</div></div>	<div><div>30</div><div>5</div></div>	<del>40</del>	<del>10</del>	0	-
		<del>45</del>	<del>20</del>	<del>30</del>	<del>30</del>				
		0	<del>10</del>	5	0				
		-	-	13-10=3	-				

$$z = 5 \times 30 + 9 \times 10 + 6 \times 10 + 9 \times 45 + 10 \times 25$$

# Vogel Approximation Method

		Cities						
		1	2	3	4			
Plants	1	<div><div></div><div>8</div></div>	<div><div>10</div><div>6</div></div>	<div><div>25</div><div>10</div></div>	<div><div></div><div>9</div></div>	<del>35</del>	<del>25</del>	0
	2	<div><div>45</div><div>9</div></div>	<div><div></div><div>12</div></div>	<div><div></div><div>13</div></div>	<div><div></div><div>7</div></div>	<del>50</del>	5	
	3	<div><div></div><div>14</div></div>	<div><div>10</div><div>9</div></div>	<div><div></div><div>16</div></div>	<div><div>30</div><div>5</div></div>	<del>40</del>	<del>10</del>	0
		<del>45</del>	<del>20</del>	<del>30</del>	<del>30</del>			
		0	<del>10</del>	5	0			
			0					

$$z = 5 \times 30 + 9 \times 10 + 6 \times 10 + 9 \times 45 + 10 \times 25$$

# Vogel Approximation Method

		Cities						
		1	2	3	4			
Plants	1	<div><div></div><div>8</div></div>	<div><div>10</div><div>6</div></div>	<div><div>25</div><div>10</div></div>	<div><div></div><div>9</div></div>	<del>35</del>	<del>25</del>	0
	2	<div><div>45</div><div>9</div></div>	<div><div></div><div>12</div></div>	<div><div>5</div><div>13</div></div>	<div><div></div><div>7</div></div>	<del>50</del>	<del>5</del>	0
	3	<div><div></div><div>14</div></div>	<div><div>10</div><div>9</div></div>	<div><div></div><div>16</div></div>	<div><div>30</div><div>5</div></div>	<del>40</del>	<del>10</del>	0
		<del>45</del>	<del>20</del>	<del>30</del>	<del>30</del>			
		0	<del>10</del>	<del>5</del>	0			
			0	0				

$$z = 5 \times 30 + 9 \times 10 + 6 \times 10 + 9 \times 45 + 10 \times 25 + 13 \times 5$$

# Vogel Approximation Method

		Cities						
		1	2	3	4			
Plants	1	<div><div></div><div>8</div></div>	<div><div>10</div><div>6</div></div>	<div><div>25</div><div>10</div></div>	<div><div></div><div>9</div></div>	<del>35</del>	<del>25</del>	0
	2	<div><div>45</div><div>9</div></div>	<div><div></div><div>12</div></div>	<div><div>5</div><div>13</div></div>	<div><div></div><div>7</div></div>	<del>50</del>	<del>5</del>	0
	3	<div><div></div><div>14</div></div>	<div><div>10</div><div>9</div></div>	<div><div></div><div>16</div></div>	<div><div>30</div><div>5</div></div>	<del>40</del>	<del>10</del>	0
		<del>45</del>	<del>20</del>	<del>30</del>	<del>30</del>			
		0	<del>10</del>	<del>5</del>	0			
			0	0				

$$z = 1020$$