



WARNING CAPACITY INCREASE



PLANTE	FIASA
SAP/COFOR	800000055
SUPPLIER NAME	MARELLI SISTEMAS

STELLANTIS RESPONSIBLE	Robson Cassemiro
DHL RESPONSIBLE	Isabela Santos

PROTOCOLO
250325

SUMMARY CAPACITY INCREASE / SHORT DESCRIPTION
Limited capacity at Marelli supplier in order attend 770 JPD of Stellantis. Duplicate the Final Assembly line.

CAPACITY INCREASE DATA:15/08/2025	SOP DATE: 22/12/2025
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#	PN	DESCRIPTION	Last Capacity					New Capacity				
			Shift/Day	Hours/Shift	Days/Week	Parts/Day	Parts/Week	Shift/Day	Hours/Shift	Days/Week	Parts/Day	Parts/Week
1	52127954 52182188 52220138	Tubulação descarga Posterior	3	7	5,4	676	3764	3	7	5,4	850	4368
2	52253226 52253225 52220137	Tubulação descarga Central	3	7	5,4	620	3452	3	7	5,4	850	4368

OBSERVATIONS / ATTENTION POINTS / COMPLEMENTARY INFORMATIONS

AREAS INVOLVED			
PURCHASING	Maria Eduarda	SUPPLIER	Ivan Anjos
SQD	André Albuquerque	SDRM	Victor Gonçalves Souza
ENGINEERING		SOP(SIM)	-

DATE: 03/04/2025