# SKF stainless steel deep groove ball bearings



Reliable bearing solutions for corrosive environments





# A

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# SKF – the knowledge engineering company

From one simple but inspired solution to a misalignment problem in a textile mill in Sweden, and fifteen employees in 1907, SKF has grown to become a global industrial knowledge leader.





Over the years, we have built on our expertise in bearings, extending it to seals, mechatronics, services and lubrication systems. Our knowledge network includes 46 000 employees, 15 000 distributor partners, offices in more than 130 countries, and a growing number of SKF Solution Factory sites around the world.

# Research and development

We have hands-on experience in over forty industries based on our employees' knowledge of real life conditions. In addition, our world-leading experts and university partners pioneer advanced theoretical research and development in areas including tribology, condition monitoring, asset management and bearing life theory. Our ongoing commitment to research and development helps us keep our customers at the forefront of their industries.

## Meeting the toughest challenges

Our network of knowledge and experience, along with our understanding of how our core technologies can be combined, helps us create innovative solutions that meet the toughest of challenges. We work closely with our customers throughout the asset life cycle, helping them to profitably and responsibly grow their businesses.

## Working for a sustainable future

Since 2005, SKF has worked to reduce the negative environmental impact from our operations and those of our suppliers. Our continuing technology development resulted in the introduction of the SKF BeyondZero portfolio of products and services which improve efficiency and reduce energy losses, as well as enable new technologies harnessing wind, solar and ocean power. This combined approach helps reduce the environmental impact both in our operations and our customers' operations.

SKF Solution Factory makes SKF knowledge and manufacturing expertise available locally to provide unique solutions and services to our customers.



Working with SKF IT and logistics systems and application experts, SKF Authorized Distributors deliver a valuable mix of product and application knowledge to customers worldwide.



# Our knowledge – your success

SKF Life Cycle Management is how we combine our technology platforms and advanced services, and apply them at each stage of the asset life cycle, to help our customers to be more successful, sustainable and profitable.

# Design and develop Manufacture and these SKF Life Cycle Management SKF Life Cycle Management Operate and monitor

# Working closely with you

Our objective is to help our customers improve productivity, minimize maintenance, achieve higher energy and resource efficiency, and optimize designs for long service life and reliability.

#### Innovative solutions

Whether the application is linear or rotary or a combination, SKF engineers can work with you at each stage of the asset life cycle to improve machine performance by looking at the entire application. This approach doesn't just focus on individual components like bearings or seals. It looks at the whole application to see how each component interacts with each other.

# Design optimization and verification

SKF can work with you to optimize current or new designs with proprietary 3-D modelling software that can also be used as a virtual test rig to confirm the integrity of the design.



# Bearings

SKF is the world leader in the design, development and manufacture of high performance rolling bearings, plain bearings, bearing units and housings.



#### Machinery maintenance

Condition monitoring technologies and maintenance services from SKF can help minimize unplanned downtime, improve operational efficiency and reduce maintenance costs.



#### Sealing solutions

SKF offers standard seals and custom engineered sealing solutions to increase uptime, improve machine reliability, reduce friction and power losses, and extend lubricant life.



### Mechatronics

SKF fly-by-wire systems for aircraft and drive-bywire systems for off-road, agricultural and forklift applications replace heavy, grease or oil consuming mechanical and hydraulic systems.



# Lubrication solutions

From specialized lubricants to state-of-the-art lubrication systems and lubrication management services, lubrication solutions from SKF can help to reduce lubrication related downtime and lubricant consumption.



# Actuation and motion control

With a wide assortment of products – from actuators and ball screws to profile rail guides – SKF can work with you to solve your most pressing linear system challenges.

# Demanding applications and environments require special solutions

Applications in industries like food and beverage, pharmaceutical, chemical and hydrocarbon processing or medical require components that can provide high operational reliability and long service life.

SKF stainless steel deep groove ball bearings are manufactured to both withstand tough application requirements and to be the first choice when moisture, corrosive or abrasive materials are present.

SKF now offers an expanded assortment of stainless steel deep groove ball bearings in both metric and imperial sizes. A wide variety of diameters and types can be supplied through SKF's logistics network. Beside the standard range, SKF also offers two specific product assortments for the food and beverage industry: The existing range of stainless steel deep groove ball bearings with food compatible grease as well as a new product line, SKF Food Line stainless steel deep groove ball bearings with:

- seals made from synthetic rubber, coloured blue for optical detectability should any fragments enter the food stream, and complying with US Food and Drug Administration (FDA) and European Communicty (EC) recommendations (1).
- high quality grease, suitable for typical food and beverage application conditions registered by NSF as category H1 (2).

SKF stainless steel deep groove ball bearing





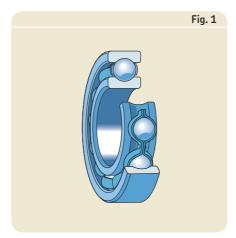


- 1) FDA (21 CFR section 177.2600 "Rubber articles intended for repeated use" in food manufacture, preparation and transportation including aqueous and fatty foods) and EC (conformity to the overall migration requirements of the German BfR recommendations for food contact materials, recommendation XXI for category 3 materials)
- 2) Lubricant registered by NSF as category H1 (lubricant acceptable with incidental food contact for use in and around food processing areas). The NSF registration confirms it fulfil the requirements listed in the US Food and Drug Administration's guidelines under 21 CFR section 178.35070.

# SKF stainless steel bearings for increased reliability

SKF stainless steel deep groove ball bearings ( $\rightarrow$  fig. 1) are corrosion resistant when exposed to moisture and several other media. They can accommodate radial loads and axial loads acting in both directions. SKF stainless steel deep groove ball bearings have a lower load carrying capacity than same-sized bearings made of high chromium steel.

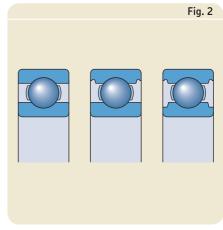
The bearings are available open or capped (with seals or shields) and with or without a flange. Open bearings that are also available capped may have recesses in both the inner and outer rings or only in the outer ring ( $\rightarrow$  fig. 2).



# **Benefits**

The main benefit of SKF stainless steel deep groove ball bearings is their resistance to corrosion in moist and other corrosive environments.

They are also very versatile since the sealed versions can be supplied with different greases as well as seals from different materials. This allows the choice of the most suitable grease for each application, for example, the use of food compatible, nontoxic bearing grease for the food industry. SKF stainless steel deep groove ball bearings are dimensionally stable up to at least 120 °C (250 °F).



# **Applications**

SKF stainless steel deep groove ball bearings are recommended for use wherever resistance to corrosion is desired. Typical industries include:

- Food and beverage
- Pharmaceutical
- · Chemical and hydrocarbon processing
- Medical
- Printing
- Engines and pumps
- Paper
- Offshore

# Industry focus: Food and beverage

Food and beverage industry regulation is placing ever greater demands on safe food production. Food grade and optically detectable components are some of the supporting developments being applied to bearings to meet HACCP and other food safety management systems and regulation requirements.

Recalls are often being initiated because of very small parts of metal or plastic in food.

When machine components directly contact foodstuffs, there is a risk that the lubricant will contaminate the product. To avoid this, food safety management systems and regulations<sup>1)</sup> require the use of certified food grade lubricants.

Taking that recommendation one step further, the developing industry trend is to use food grade lubricants plant-wide. This avoids the possibility that a non-food grade lubricant is mistakenly applied to a critical position.

To prevent bacterial growth, machinery is often exposed to frequent washdowns with caustic antibacterial cleansing agents, that can drastically increase the risk of corroding standard bearings, leading to costly unplanned stops.

# New food industry compliant bearings

In order to comply with food safety requirements, the new SKF Food Line stainless steel deep groove ball bearing (suffix VP311) offer is introduced as a reliable solution, that meets the industry needs and requirements:

- High quality grease, suitable for typical food and beverage application conditions registered as NSF H1 (

  Note 2, page 6)
- The blue seal material for optical detection in case of failed seal material entering the food stream, is according to FDA and the qualification of EC (→ Note 1, page 6)

Manufactured from stainless steel, the SKF deep groove ball bearings offer high corrosion resistance for virtually all food and beverage environments.

Compliance to food safety requirements makes the new SKF Food Line stainless steel deep groove ball bearings an ideal solution for virtually all applications in food and beverage processes.

# Food grade grease filled bearings

In addition to this new offer, SKF can still offer stainless steel deep groove ball bearings with food grade grease registred as NSF H1 (→ Note 2, page 6) (identified by the SKF suffix VT378). Bearings with this special grease come with a standard black nitrile seal

Food safety management systems and regulations: HACCP, GMPS and ISO22000

Challenging process environments and hygienic washdowns require corrosion resistant bearing components to keep assets reliable and HACCP compliant.







Princip	al dimens	ions	<b>Basic load</b> dynamic	ratings static	Fatigue load limit	Speed ratir Reference	Limiting	Mass	Designation
d	D	В	С	$C_0$	$P_u$	speed	speed		
mm			N		N	r/min		kg	_
8	22	7	1 990	780	34	-	22 000	0,0117	W 608-2RS1/VP311
10	26	8	3 970	1 960	83	-	19 000	0,0185	W 6000-2RS1/VP311
	30	9	4 360	2 320	100	-	16 000	0,0304	W 6200-2RS1/VP311
12	28	8	4 420	2 360	102	-	16 000	0,0198	W 6001-2RS1/VP311
	32	10	5 720	3 000	127	-	15 000	0,0362	W 6201-2RS1/VP311
15	32	9	4 880	2 800	120	_	14 000	0,0288	W 6002-2RS1/VP311
	35	11	6 370	3 600	156	_	13 000	0,0442	W 6202-2RS1/VP311
17	35	10	4 940	3 150	137	-	13 000	0,0385	W 6003-2RS1/VP311
	40	12	8 060	4 750	200	-	12 000	0,0647	W 6203-2RS1/VP311
20	42	12	8 060	5 000	212	-	11 000	0,0657	W 6004-2RS1/VP311
	47	14	10 800	6 550	280	-	10 000	0,1047	W 6204-2RS1/VP311
25	47	12	8 710	5 850	250	-	9 500	0,077	W 6005-2RS1/VP311
	52	15	11 700	7 650	335	-	8 500	0,1291	W 6205-2RS1/VP311
30	55	13	11 400	8 150	355	_	8 000	0,113	W 6006-2RS1/VP311
	62	16	16 500	11 200	480	_	7 000	0,1958	W 6206-2RS1/VP311
35	62	14	13 800	10 200	440	_	6 700	0,1475	W 6007-2RS1/VP311
	72	17	22 100	15 300	655	_	6 000	0,2792	W 6207-2RS1/VP311
40	68	15	14 600	11 400	490	-	6 300	0,1856	W 6008-2RS1/VP311
	80	18	25 100	17 600	750	-	5 600	0,3578	W 6208-2RS1/VP311







# Bearing data – designs

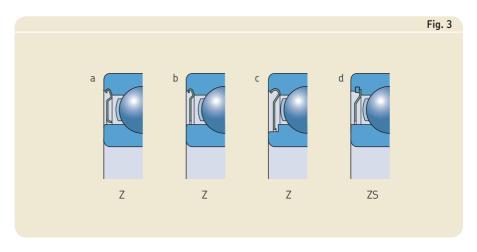
SKF stainless steel deep groove ball bearings are available for shaft diameters from 0,6 to 50 mm. Other sizes may also be available, please contact the SKF application engineering service. Also, a range of inch series bearings is available.

# Sealing solutions Shields

Shields identified by the designation suffix Z typically have an extension in the shield bore to form a long, narrow gap with the land of the inner ring shoulder. Bearings fitted with shields are primarily intended for applications where the inner ring rotates and both high temperatures and high speeds apply (→ fig. 3a). A grease other than that provided may be needed. Some shields do not have the extension ( $\rightarrow$  fig. 3b). The bore of a Z shield on some stainless steel bearings can extend into a recess on the inner ring  $(\rightarrow$  fig. 3c). Shields identified by the designation suffix ZS are fixed in the outer ring by a retaining ring ( $\rightarrow$  fig. 3d) and may extend into a recess on the inner ring. For stainless steel bearings, shields made of polytetrafluoroethylene (PTFE) may be available. For additional information, contact the SKF application engineering service.

# Contact seals

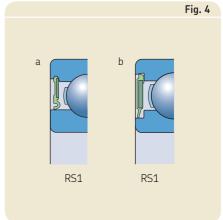
Contact seals, which are fitted in a recess on the outer ring, make good, positive contact with the recess, without deforming the outer ring. Theses seals are made of an oil and wear resistant acrylonitrile-butadiene rubber (NBR) and are reinforced with a sheet steel insert. SKF stainless steel bearings are equipped with RS1 seals to design (a) or (b) ( $\rightarrow$  fig. 4). The exact seal design may differ from the illustrations.



# Non-contact seals

Some sizes of SKF stainless steel deep groove ball bearings with non-contact seals are available on request. Low-friction seals, made of polytetrafluoroethylene (PTFE), are also available for some sizes.

Other seal types or materials may also be available, please contact the SKF application engineering service.



# Cages

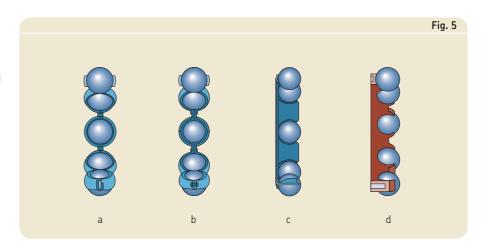
The bearings are equipped with a stamped stainless steel cage as standard. The following standard cage types can be supplied:

- Ribbon type, ball centred (→ fig. 5a)
- Riveted, ball centred (→ fig. 5b)
- Snap type, ball centred (→ fig. 5c)

Injection moulded, ball centred ( $\rightarrow$  fig. 5d) polymer cages made of fibre reinforced polyamide 66 may also be available. For additional information about these cages, contact the SKF engineering service.

# Grease

Standard SKF capped stainless steel deep groove ball bearings are filled with LHT23 under clean conditions. The bearings are considered maintenance-free for the life of the bearing. Details of this grease can be found in table 1. Other lubricating greases can be supplied on request.



# **Materials**

The rings, balls, cages and shields of SKF stainless steel bearings are all made from stainless steel. The bearing rings are produced from X65Cr13 according to ISO 683-17:2000. The balls are made from X105CrMo17 while the shields and cages are made from X5CrNi18-10 in accordance with EN 10088-1:1995.



the grease life obtained by 20 4) GFJ-grease is used in VP311.

<sup>1)</sup> For the SKF traffic light concept, please refer to the SKF rolling bearings catalogue
2) For calculating the grease life of an SKF standard capped stainless steel deep groove ball bearing, please refer to the SKF Interactive Engineering Catalogue
3) For calculating the grease life of an SKF standard capped stainless steel deep groove ball bearing, please refer to the SKF Interactive Engineering Catalogue (reference grease MT33) and multiply

# Bearing data - general

### **Dimensions**

The boundary dimensions of metric stainless steel deep groove ball bearings conform to ISO 15-1998, except for bearings with a WBB1 prefix or an X suffix. Inch series stainless steel deep groove ball bearings conform to ANSI/AFBMA Std. 12.2-1992.

#### Tolerances

All stainless steel deep groove ball bearings are manufactured as standard to Normal tolerances corresponding to ISO 492-2002.

## Internal clearance

SKF stainless steel deep groove ball bearings are manufactured as standard with Normal radial internal clearance to ISO 5753-1991, except for bore diameters < 10 mm (→ table 2). Other classes are available upon request. The values for radial internal clearance given in table 2 are valid for unmounted bearings under zero measuring load.

# Misalignment

SKF stainless steel deep groove ball bearings have only a limited ability to accomodate misalignment. The permissible angular misalignment between inner and outer rings which will not produce inadmissibly high additional stresses in the bearing depends on the radial internal clearance of the bearing in operation, bearing size, the internal design and the forces and moments acting on the bearing. In other words, depending on the various influencing factors, the permissible angular misalignment lies between 2 and 10 minutes of arc. Any misalignment will increase bearing noise and reduce bearing service life. For additional information, contact the SKF application engineering service.

Padia	al internal cl	oaranco							Table 2
	diameter incl.		l internal	clearanc Norm min		C3 min	max	C4 min	max
mm		μm				-			
- 10 10	9,525 10 18	3 0 0	8 7 9	5 2 3	10 13 18	8 8 11	13 23 25	13 14 18	20 29 33
18 24 30	24 30 40	1 1 1	10 11 11	5 5 6	20 20 20	13 13 15	28 28 33	20 23 28	36 41 46
40 50 65	50 65 80	1 1 1	11 15 15	6 8 10	23 28 30	18 23 25	36 43 51	30 38 46	51 61 71

# Minimum load

For satisfactory operation, SKF stainless steel deep groove ball bearings must always be subjected to a given minimum load.

The requisite minimum radial load to be applied to SKF stainless steel deep groove ball bearings can be estimated using

$$F_{rm} = k_r \bigg( \frac{v \, n}{1 \, 000} \bigg)^{2/3} \, \bigg( \frac{d_m}{100} \bigg)^2$$

#### where

F<sub>rm</sub> = minimum radial load [kN]

 $k_r$  = minimum load factor

v = oil viscosity at operating temperature [mm²/s]

n = rotational speed [r/min]

d<sub>m</sub> = bearing mean diameter

= 0.5 (d + D) [mm]

When starting up at low temperatures or when the lubricant is highly viscous, even greater minimum loads may be required. The weight of the compoments supported by the bearing, together with external forces, generally exceeds the requisite minimum load. If this is not the case, the bearing must be subjected to an additional radial load.

For applications where stainless steel deep groove ball bearings are used, an axial preload can be applied by adjusing the inner and outer rings against each other or by using springs.

## Axial load carrying capacity

SKF stainless steel deep groove ball bearings have the same axial load carrying capacity as standard SKF deep groove ball bearings. If they are subjected to purely axial loads, this load should generally not exceed the value of 0,25 Co. Excessive axial load can lead to a reduction in bearing service life.

### Equivalent bearing loads

Equivalent bearing loads for SKF stainless steel deep groove ball bearings can be calculated the same way as for standard SKF deep groove ball bearings. For additional information, contact the SKF application engineering service.

# **Designations**

The designations for SKF stainless steel deep groove ball bearings follow the basic SKF designation system except for inch types. However, the prefix "W" has been implemented to indicate that the material is stainless steel.

For additional information, refer to the SKF rolling bearings catalogue or the SKF Interactive Engineering Catalogue available online at www.skf.com.

## Supplementary designations

In addition to the designation suffixes that are listed in the *SKF rolling bearings catalogue*, the following designation suffixes are relevant for SKF stainlees steel deep groove ball bearings:

W Stainless steel deep groove ball bearing metric series

**D/W** Stainless steel deep groove ball bearing inch series

X One boundary dimension deviates from ISO standard

**BB1** Two or more boundary dimensions deviate from ISO standard

**2TS** PTFE seal for stainless steel deep groove ball bearing

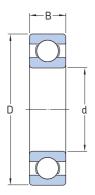
2ZS Shield of pressed sheet steel on both sides of the bearing with retaining ring

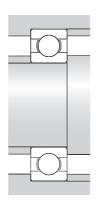
**R** Flanged outer ring

R-2Z Shield of pressed sheet steel on both sides of the bearing and flanged outer ring

VT378 Food grade grease with aluminium thickener of consistency 2 to the NLGI Scale for a temperature range –25 to +120 °C (normal fill grade)

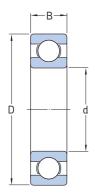
VP311 Blue colored seal made of FDA and EC approved rubber (NBR) on both sides of the bearing and lubricant registered by NSF as category H1. FDA approval according to CFR 21 section 177.2600 'Rubber articles intended for repeated use' for use in contact with aqueous and fatty foods. EC approval according to the overall migration requirements of the German BfR recommendation XXI for category 3 materials.





Princip	oal dimensi	ions	<b>Basic loa</b> dynamic	n <b>d ratings</b> static	Fatigue load limit	Speed ratings Reference speed	Limiting speed	Mass	Designation
d	D	В	С	$C_0$	$P_u$	speed	Speeu		
mm			N		N	r/min		kg	_
0,6	2,5	1	34	7	_	260 000	160 000	0,00002	W 618/0.6
1	3 3 4	1 1,5 1,6	52 52 79	12 12 18	1 1 1	240 000 240 000 220 000	150 000 150 000 140 000	0,00003 0,0001 0,0001	W 618/1 W 638/1 W 619/1
1,2	4	1,8	62	16	1	220 000	140 000	0,0001	WBB1-8700
1,5	4 5 6	1,2 2 2,5	62 135 190	16 36 51	1 2 2	220 000 200 000 180 000	140 000 120 000 110 000	0,0001 0,0002 0,00038	W 618/1.5 W 619/1.5 W 60/1.5
2	4 5 5 6 6 7 7	1,2 1,5 2 2,3 2,5 2,8 2,5	68 94 94 190 190 221 221	19 25 25 51 51 67 67	1 1 1 2 2 2 3 3	200 000 200 000 200 000 180 000 180 000 160 000	130 000 120 000 120 000 110 000 110 000 100 000 100 000	0,0001 0,00015 0,00016 0,00028 0,0003 0,0005 0,00042	W 617/2 W 618/2 W 618/2 X W 619/2 W 619/2 X W 602 WBB1-8701
2,5	6 7 8 8	1,8 2,5 2,8 2,5	117 221 312 319	36 67 88 90	2 3 4 4	170 000 160 000 160 000 150 000	110 000 100 000 95 000 95 000	0,0002 0,0004 0,0006 0,0004	W 618/2.5 W 619/2.5 W 60/2.5 WBB1-8702
3	6 7 8 8 9 9 10 13	2 2 3 2,5 3 2,5 4 5	117 178 319 225 325 325 358 741	36 57 90 72 95 95 110 250	2 2 4 3 4 4 5 11	170 000 160 000 150 000 150 000 140 000 140 000 140 000 110 000	110 000 100 000 95 000 90 000 90 000 90 000 90 000 70 000	0,0002 0,00034 0,0007 0,0006 0,0008 0,00075 0,0016 0,0031	W 617/3 W 618/3 W 619/3 WBB1-8703 W 603 WBB1-8704 W 623 W 633
4	7 8 9 10 11 12 13 16	2 2 2,5 3 4 4 5	178 225 364 553 540 540 741 761	57 72 114 245 176 176 250 265	3 3 5 11 8 8 11 11	150 000 150 000 140 000 130 000 130 000 130 000 110 000 100 000	95 000 90 000 85 000 80 000 80 000 80 000 70 000 63 000	0,0002 0,0004 0,0006 0,001 0,002 0,002 0,002 0,0028 0,005	W 617/4 W 617/4 X W 618/4 W 637/4 X W 619/4 W 604 W 624 W 634

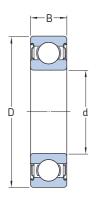
Princip	oal dimens	ions	Basic load ratings dynamic static		Fatigue load limit			Mass	Designation
d	D	В	С	$C_0$	$P_{u}$	speeu	speed		
mm			N		N	r/min		kg	_
5	8 9 10 11 13 14 16 19	2 2,5 3 3 4 5 5	174 247 247 403 761 761 1 430 2 030	61 85 85 143 335 260 630 880	3 4 6 14 11 27 38	140 000 130 000 130 000 120 000 110 000 110 000 100 000 85 000	85 000 85 000 85 000 75 000 70 000 67 000 63 000 56 000	0,0003 0,0005 0,001 0,0012 0,0024 0,0031 0,0046 0,0075	W 617/5 W 627/5 X WBB1-8705 W 618/5 W 619/5 W 605 W 625 W 635
6	10 12 13 15 17 19 22	2,5 3 3,5 5 6 6 7	286 403 618 761 1 950 1 530 1 990	112 146 224 265 830 585 780	5 6 10 11 36 25 34	120 000 110 000 110 000 100 000 95 000 85 000 75 000	75 000 70 000 67 000 63 000 60 000 56 000 48 000	0,0006 0,0013 0,0019 0,0036 0,0055 0,0072 0,0122	W 617/6 W 627/6 X W 618/6 W 619/6 W 606 W 626 W 636
7	11 13 14 17 19 22 26	2,5 3 3,5 5 6 7	260 312 663 923 1 530 1 990 3 970	104 143 260 365 585 780 1 960	4 6 11 16 25 34 83	110 000 100 000 100 000 90 000 85 000 75 000 67 000	70 000 63 000 63 000 56 000 56 000 48 000 40 000	0,0006 0,0016 0,0021 0,0049 0,0068 0,0117 0,0227	W 617/7 W 627 X W 618/7 W 619/7 W 607 W 627 W 637
8	12 14 16 19 22 24 28	2,5 3,5 4 6 7 8	312 462 715 1 250 1 990 2 470 3 970	140 193 300 455 780 1 120 1 960	6 8 12 20 34 48 83	100 000 95 000 90 000 85 000 75 000 70 000 67 000	63 000 60 000 56 000 53 000 48 000 45 000 40 000	0,0007 0,0019 0,0032 0,0063 0,0111 0,0164 0,0273	W 617/8 W 637/8 X W 618/8 W 619/8 W 608 W 628 W 638
9	14 17 20 24 26 30	3 4 6 7 8 10	520 761 2120 2030 3970 4360	236 335 1 060 815 1 960 2 320	10 14 45 36 83 100	95 000 85 000 80 000 70 000 67 000 56 000	60 000 53 000 50 000 43 000 40 000 36 000	0,0012 0,0035 0,0072 0,0134 0,0182 0,0335	W 617/9 W 618/9 W 619/9 W 609 W 629 W 639
10	15 19 19 22 26 30 35	3 5 7 6 8 9	488 1 480 1 480 2 340 3 970 4 360 7 020	220 830 830 1 250 1 960 2 320 3 400	9 36 36 54 83 100 146	85 000 80 000 80 000 70 000 67 000 60 000 53 000	56 000 48 000 48 000 45 000 40 000 36 000 34 000	0,0014 0,0048 0,0068 0,0089 0,0176 0,0291 0,0505	W 61700 W 61800 W 63800 W 61900 W 6000 W 6200 W 6300



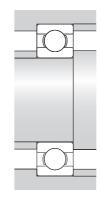


Princip	oal dimens	ions	Basic load dynamic	d ratings static	Fatigue load limit	<b>Speed ratings</b> Reference Limiting speed speed		Mass	Designation
d	D	В	С	$C_0$	$P_u$	эрсси	эрсси		
mm			N		N	r/min		kg	-
12	18 21 21 24 28 32 37	4 5 7 6 8 10 12	527 1 510 1 510 2 510 4 420 5 720 8 320	265 900 900 1 460 2 360 3 000 4 150	11 39 39 62 102 127 176	75 000 70 000 70 000 67 000 60 000 53 000 48 000	48 000 43 000 43 000 40 000 36 000 34 000 30 000	0,0027 0,0054 0,0076 0,0104 0,0185 0,0344 0,0566	W 61701 W 61801 W 63801 W 61901 W 6001 W 6201 W 6301
15	20 21 21 24 24 28 32 35 42	3,5 4 3,5 5 7 7 9 11	527 527 527 1 650 1 650 3 710 4 880 6 370 9 950	290 290 290 1 080 1 080 2 240 2 800 3 600 5 400	12 12 12 48 48 95 120 156 232	67 000 67 000 67 000 60 000 60 000 56 000 50 000 48 000 40 000	43 000 40 000 40 000 38 000 38 000 34 000 32 000 30 000 26 000	0,0022 0,0033 0,0031 0,0064 0,0091 0,015 0,0273 0,0422 0,0786	WBB1-8709 W 61702 WBB1-8710 W 61802 W 63802 W 61902 W 6002 W 6202 W 6302
16	22 23	4 4,5	553 832	320 585	14 27	63 000 60 000	40 000 38 000	0,0038 0,0040	WBB1-8711 WBB1-8712
17	23 26 26 30 35 40 47	4 5 7 7 10 12 14	559 1 780 1 780 3 970 4 940 8 060 11 700	340 1 270 1 270 2 550 3 150 4 750 6 550	15 54 54 108 137 200 280	60 000 56 000 56 000 50 000 45 000 40 000 36 000	38 000 34 000 34 000 32 000 28 000 26 000 22 000	0,0036 0,0073 0,0102 0,0161 0,0367 0,0622 0,1085	W 61703 W 61803 W 63803 W 61903 W 6003 W 6203 W 6303
18	24	4	806	630	29	56 000	36 000	0,0040	WBB1-8713
20	25 27 32 32 37 42 47 52	4 7 10 9 12 14 15	572 585 3 120 3 120 5 530 8 060 10 800 13 800	365 390 2 080 2 080 3 650 5 000 6 550 7 800	16 17 90 90 156 212 280 335	53 000 50 000 48 000 48 000 43 000 38 000 34 000 34 000	34 000 32 000 30 000 30 000 26 000 24 000 22 000 20 000	0,0032 0,0000054 0,0162 0,023 0,0332 0,0621 0,1018 0,1397	WBB1-8714 W 61704 W 61804 W 63804 W 61904 W 6004 W 6204 W 6304
25	32 37 37 42 47 52 62	4 7 10 9 12 15 17	618 3 380 3 380 6 050 8 710 11 700 17 800	465 2 500 2 500 4 500 5 850 7 650 11 200	20 108 108 193 250 335 480	43 000 38 000 38 000 34 000 32 000 30 000 26 000	26 000 24 000 24 000 22 000 20 000 19 000 17 000	0,0000065 0,0199 0,0283 0,0395 0,0731 0,1241 0,2277	W 61705 W 61805 W 63805 W 61905 W 6005 W 6205 W 6305

Princip	oal dimens	ions	Basic load ratings dynamic static		Fatigue load limit			Mass	Designation
b	D	В	С	$C_0$	$P_u$	speeu	speed		
mm			N		N	r/min		kg	<del>-</del>
30	37	4	650	530	22	36 000	22 000	0,0076	W 61706
	42	7	3 580	2 900	125	34 000	20 000	0,0228	W 61806
	42	10	3 580	2 900	125	34 000	20 000	0,035	W 63806
	47	9	6 240	5 000	212	30 000	19 000	0,0445	W 61906
	55	13	11 400	8 150	355	28 000	17 000	0,108	W 6006
	62	16	16 500	11 200	480	26 000	16 000	0,1872	W 6206
	72	19	22 900	15 000	640	22 000	14 000	0,34	W 6306
35	44	5	1 060	915	39	30 000	19 000	0,014	W 61707
	47	7	3 710	3 350	140	30 000	18 000	0,0269	W 61807
	55	10	9 360	7 650	325	26 000	16 000	0,0701	W 61907
	62	14	13 800	10 200	440	24 000	15 000	0,141	W 6007
	72	17	22 100	15 300	655	22 000	14 000	0,2677	W 6207
	80	21	28 600	19 000	815	20 000	13 000	0,447	W 6307
0	50	6	1 430	1 270	54	26 000	16 000	0,0213	W 61708
	52	7	3 900	3 750	160	26 000	16 000	0,0293	W 61808
	62	12	11 900	9 800	425	24 000	14 000	0,1048	W 61908
	68	15	14 600	11 400	490	22 000	14 000	0,1769	W 6008
	80	18	25 100	17 600	750	20 000	12 000	0,3449	W 6208
5	55	6	1 460	1 370	60	24 000	15 000	0,0236	W 61709
	58	7	4 940	5 000	212	24 000	14 000	0,0345	W 61809
	68	12	12 100	10 800	465	20 000	13 000	0,1179	W 61909
	75	16	18 200	15 000	640	20 000	12 000	0,2281	W 6009
	85	19	28 100	20 400	865	18 000	11 000	0,377	W 6209
50	62	6	1 530	1 530	67	22 000	13 000	0,0348	W 61710
	65	7	5 070	5 500	236	20 000	13 000	0,048	W 61810
	72	12	12 500	11 600	500	19 000	12 000	0,1316	W 61910
	80	16	19 000	16 600	710	18 000	11 000	0,2458	W 6010
	90	20	30 200	23 200	980	17 000	10 000	0,4279	W 6210





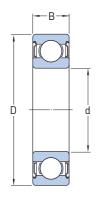


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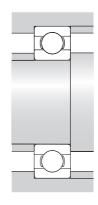
		22			21/31				
Princip	al dimens	ions	Basic loa dynamic	ad ratings static	Fatigue load limit	Speed rating Reference speed	<b>js</b> Limiting speed	Mass	Designation
d	D	В	С	$C_0$	$P_{u}$	эреец	эрсец		
mm			N		N	r/min		kg	-
l,2	4	2,5	62	16	1	220 000	110 000	0,00012	WBB1-8700-2Z
1,5	4 5 6	2 2,6 3	62 135 190	16 36 51	1 2 2	220 000 200 000 180 000	110 000 100 000 90 000	0,00014 0,00025 0,00042	W 638/1.5-2Z W 639/1.5-2Z W 630/1.5-2Z
2	4 5 5 6 6 6 7 7	2 2,5 2,3 2,5 2,3 3 3 3,5	68 94 94 190 94 190 221 221	19 25 25 51 25 51 67	1 1 1 2 1 2 3 3	200 000 200 000 200 000 180 000 200 000 180 000 160 000	100 000 100 000 100 000 90 000 100 000 90 000 80 000 80 000	0,00009 0,0002 0,0002 0,00031 0,00035 0,00035 0,0005 0,0006	W 637/2-2Z W 638/2 X-2Z W 638/2-2Z W 619/2 X-2Z W 619/2-2Z W 639/2-2Z W 602 X-2ZS W 630/2-2ZS
2,5	6 7 8 8	2,6 3,5 2,8 4	117 221 178 312	36 67 57 88	2 3 2 4	170 000 160 000 160 000 160 000	85 000 80 000 80 000 80 000	0,00035 0,00055 0,00073 0,00085	W 638/2.5-2Z W 639/2.5-2ZS W 60/2.5-2Z W 630/2.5-2Z
3	6 7 7 8 8 8 8 9 9 10 10 13 13	2,5 3 3 4 4 4 5 4 5 5	117 178 178 225 319 319 325 325 358 358 741 741	36 57 57 72 90 90 95 95 110 110 250 250	2 2 3 4 4 4 4 5 5 5 11	170 000 - 160 000 150 000 - 150 000 140 000 - 140 000 - 140 000	85 000 45 000 80 000 75 000 43 000 75 000 70 000 70 000 40 000 70 000 32 000 56 000	0,00025 0,0005 0,0005 0,0006 0,00083 0,00083 0,001 0,001 0,0017 0,0017 0,0033 0,0032	W 627/3-2Z W 638/3-2RS1 W 638/3-2Z W 619/3-2Z W 639/3-2RS1 W 639/3-2Z W 603 X-2Z W 630/3-2Z W 623-2RS1 W 623-2Z W 633-2RS1 W 633-2RS1 W 633-2Z
4	7 7 8 9 9 10 10 11 11 12 12 13 13 16 16	2,5 2,5 3 4 4 4 4 4 4 5 5 5 5	143 143 225 364 364 553 553 540 540 540 540 741 741 761	53 53 72 114 114 245 245 176 176 176 176 250 250 265 265	2 2 3 5 5 11 11 11 8 8 8 8 11 11 11	150 000 150 000 150 000 - 140 000 - 130 000 - 130 000 - 130 000 - 110 000	75 000 75 000 75 000 40 000 70 000 36 000 63 000 63 000 63 000 63 000 36 000 63 000 30 000 56 000 50 000	0,0003 0,0003 0,0005 0,001 0,0009 0,0014 0,0013 0,0022 0,0022 0,0021 0,0022 0,003 0,003 0,0052 0,0053	W 627/4-2Z W 627/4-2ZS W 637/4 X-2Z W 638/4-2RS1 W 638/4-2Z W 638/4 X-2Z W 619/4-2RS1 W 619/4-2Z W 604-2RS1 W 604-2Z W 624-2Z W 624-2Z W 634-2RS1 W 634-2Z

Princi	pal dimens	ions	<b>Basic loa</b> dynamic	<b>d ratings</b> static	Fatigue load limit	Speed ration Reference speed	ngs Limiting speed	Mass	Designation
d	D	В	С	$C_0$	$P_u$	speeu	speeu		
mm			N		N	r/min		kg	-
5	8 8 9 9 10 10 11 11 11 11 13 13 13 14 14 16 19 19	2,5 2,5 3 3 4 4 4 4 5 5 5 5 5 4 4 5 5 5 6 6 6 6 6	121 121 247 247 247 247 403 403 403 403 761 761 761 761 761 2 030 2 030	45 45 85 85 85 143 143 143 143 335 335 335 260 260 630 630 880 880	2 2 4 4 4 4 6 6 6 6 14 11 11 27 27 38 38	140 000 140 000 130 000 130 000 - 130 000 - 120 000 - 120 000 - 110 000 - 110 000 - 100 000	70 000 70 000 67 000 67 000 38 000 67 000 34 000 60 000 34 000 56 000 32 000 56 000 30 000 53 000 28 000 50 000 24 000 43 000	0,0004 0,0004 0,0005 0,0006 0,0012 0,0018 0,0015 0,0018 0,0029 0,0023 0,0023 0,0034 0,0034 0,0049 0,0049 0,008	W 627/5-2Z W 627/5-2ZS W 637/5 X-2Z W 637/5 X-2ZS WBB1-8705-2RS1 WBB1-8705-2Z W 628/5-2RS1 W 628/5-2Z W 638/5-2Z W 638/5-2Z W 619/5 X-2Z W 619/5-2RS1 W 619/5-2Z W 605-2Z W 605-2Z W 625-2Z W 635-2RS1 W 625-2Z W 635-2RS1 W 635-2Z
6	10 12 12 13 13 15 16 16 17 17 19 19 22 22	3 4 4 5 5 5 5 5 5 5 6 6 6 6 6 7 7	286 403 403 618 618 761 761 761 761 1 950 1 950 1 530 1 990 1 990	112 146 146 224 224 265 265 265 265 830 830 585 585 780 780	5 6 10 10 11 11 11 11 36 36 25 25 34 34	120 000 -110 000 -110 000 -100 000 -100 000 -75 000	60 000 32 000 56 000 30 000 53 000 50 000 30 000 50 000 26 000 48 000 24 000 43 000 22 000 38 000	0,0007 0,0016 0,0016 0,0025 0,0025 0,0038 0,0039 0,0047 0,0048 0,0058 0,006 0,0077 0,0078 0,0129 0,0128	W 627/6-2Z WBB1-8706-2RS1 WBB1-8706-2Z W 628/6-2RS1 W 628/6-2Z W 619/6-2RS1 W 619/6-2Z W 619/6 X-2RS1 W 619/6 X-2Z W 606-2RS1 W 606-2Z W 626-2RS1 W 626-2Z W 636-2RS1 W 636-2Z
7	11 13 14 14 17 17 17 19 22 22 26 26	3 4 5 5 5 5 5 6 6 7 7 9 9	260 312 663 663 923 923 1 530 1 530 1 990 1 990 3 970 3 970	104 143 260 260 365 365 585 585 780 780 1 960 1 960	4 6 11 11 16 16 25 25 34 34 83 83	110 000 100 000 - 100 000 - 90 000 - 85 000 - 75 000 - 67 000	56 000 50 000 28 000 50 000 26 000 45 000 24 000 43 000 22 000 38 000 19 000 32 000	0,0008 0,002 0,0028 0,0052 0,0051 0,0073 0,0074 0,0124 0,0123 0,0236 0,0238	W 627/7-2ZS WBB1-8707-2Z W 628/7-2RS1 W 628/7-2Z W 619/7-2RS1 W 619/7-2Z W 607-2RS1 W 607-2Z W 627-2RS1 W 627-2Z W 637-2RS1 W 637-2RS1



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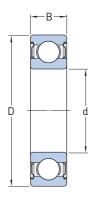




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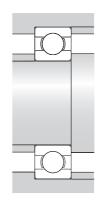
Princi	pal dimens	ions	<b>Basic loa</b> dynamic	<b>d ratings</b> static	Fatigue load limit	Speed ratir Reference speed	ngs Limiting speed	Mass	Designation
d	D	В	С	$C_0$	$P_{u}$	speed	speeu		
mm			N		N	r/min		kg	_
8	12 12 14 14 16 16 16 19 19 22 22 22 24 24 28 28	3,5 3,5 4 4 5 6 6 6 7 7 7 8 8 9 9	312 319 319 715 715 715 715 715 1 250 1 250 1 990 1 990 2 470 2 470 3 970 3 970	140 140 53 53 300 300 300 455 455 780 780 1120 1120 1 960	6 6 2 2 12 12 12 12 20 20 34 34 34 48 48 83 83	100 000 100 000 - 95 000 90 000 - 90 000 - 85 000 - - 75 000 - 70 000	53 000 50 000 28 000 48 000 45 000 45 000 45 000 24 000 22 000 22 000 38 000 20 000 36 000 19 000 32 000	0,0011 0,001 0,0021 0,002 0,0038 0,0038 0,0041 0,0065 0,0068 0,0117 0,0117 0,0171 0,0172 0,0282 0,0285	W 637/8-2Z W 637/8-2ZS WBB1-8708-2RS1 WBB1-8708-2Z W 618/8-2Z W 628/8-2RS1 W 628/8-2Z W 638/8-2Z W 619/8-2RS1 W 619/8-2Z W 608-2RS1 W 608-2RS1 W 608-2Z W 628-2RS1 W 628-2Z W 628-2Z W 638-2RS1
9	14 14 17 17 17 20 20 24 24 26 30 30	4,5 4,5 5 6 6 6 7 7 8 8 10	520 520 761 761 761 2 120 2 120 2 030 2 030 3 970 3 970 4 360 4 360	236 236 335 335 335 1 060 1 060 815 815 1 960 1 960 2 320 2 320	10 10 14 14 14 14 45 45 36 36 38 83 100 100	95 000 95 000 - 85 000 85 000 - 80 000 - 70 000 - 67 000 - 56 000	45 000 45 000 24 000 43 000 43 000 22 000 40 000 20 000 36 000 19 000 32 000 16 000 30 000	0,0018 0,0018 0,0042 0,0041 0,0049 0,0076 0,0077 0,0143 0,0144 0,0191 0,0193 0,0348 0,0335	W 637/9-2Z W 637/9-2ZS W 628/9-2RS1 W 628/9-2Z W 638/9-2Z W 619/9-2RS1 W 609-2Z W 609-2Z W 609-2Z W 629-2RS1 W 629-2Z W 639-2Z W 639-2RS1 W 639-2Z
10	15 15 19 19 19 19 22 22 26 26 26 30 30 30 35 35	4 4 5 7 7 6 6 8 8 9 9 9 11 11	488 488 1 480 1 480 1 480 2 340 2 340 2 340 3 970 3 970 4 360 4 360 4 360 7 020 7 020	220 220 830 830 830 1 250 1 250 1 960 1 960 1 960 2 320 2 320 2 320 2 320 3 400 3 400	9 9 36 36 36 36 54 54 83 83 100 100 100 146 146	- 85 000 - 80 000 - 70 000 - 67 000 - 60 000 - 53 000	24 000 43 000 22 000 38 000 22 000 38 000 20 000 36 000 19 000 19 000 16 000 16 000 30 000 26 000	0,0018 0,0018 0,0052 0,0051 0,0071 0,0071 0,0094 0,0095 0,0185 0,0185 0,0187 0,0304 0,0304 0,0306 0,0509 0,0532	W 61700 X-2RS1 W 61700 X-2ZS W 61800-2RS1 W 61800-2Z W 63800-2RS1 W 63800-2RS1 W 61900-2RS1 W 61900-2Z W 6000-2RS1 W 6000-2RS1/VP311 W 6000-2Z W 6200-2RS1 W 6200-2RS1 W 6200-2Z W 6300-2RS1 W 6300-2Z

	rincipal dimensions		dynamic static		dynamic static						Designation	
d	D	В	С	$C_0$	$P_{u}$	speed	speed					
mm			N		N	r/min		kg	_			
40	40	,	F 2.7	27.5	44		22.000	0.003	W (4704 DDC4			
12	18 18	4	527 527	265	11 11	_ 75.000	22 000 38 000	0,003 0,0029	W 61701-2RS1			
	21	4	1 510	265 900	39	75 000	20 000	0,0029	W 61701-2ZS			
	21	5	1 510	900	39 39	- 70.000		0,006	W 61801-2RS1			
	21	5 7	1 510		39	70 000	36 000	0,0056	W 61801-2Z W 63801-2RS1			
	21	7	1 210	900 900	39 39	- 70.000	20 000 36 000	0,0082 0,0078	W 63801-2K51 W 63801-2Z			
	21		1 510	900 1770	39 43	70 000	10 000	0,0076				
	24	6	2 510	1 460	62	- /7.000	19 000	0,011	W 61901-2RS1			
	24	6	2 510	1 460	62	67 000	32 000	0,0113	W 61901-2Z			
	28	8	4 420	2 360	102	-	16 000	0,0198	W 6001-2RS1			
	28	8	4 420	2 360	102	-	16 000	0,0198	W 6001-2RS1/VP311			
	28	8	4 420	2 360	102	60 000	30 000	0,0199	W 6001-2Z			
	32	10	5 720	3 000	127	-	15 000	0,0362	W 6201-2RS1			
	32	10	5 720	3 000	127	-	15 000	0,0362	W 6201-2RS1/VP311			
	32	10	5 720	3 000	127	53 000	28 000	0,0361	W 6201-2Z			
	37	12	8 320	4 150	176	-	14 000	0,0572	W 6301-2RS1			
	37	12	8 320	4 150	176	48 000	24 000	0,06	W 6301-2Z			
15	21	4	527	290	12	_	19 000	0,0036	W 61702-2RS1			
	21	4	527	290	12	67 000	32 000	0,0036	W 61702-2Z			
	24	5	1 650	1 080	48	_	17 000	0,0071	W 61802-2RS1			
	24	5 5	1 650	1 080	48	60 000	30 000	0,0068	W 61802-2Z			
	24	7	1 650	1 080	48	_	17 000	0,0099	W 63802-2RS1			
	24	7	1 650	1 080	48	60 000	30 000	0,0096	W 63802-2Z			
	28	7	3 710	2 240	95	_	16 000	0,0159	W 61902-2RS1			
	28	7	3 710	2 240	95	56 000	28 000	0,0161	W 61902-2Z			
	32	7 9	4 880	2 800	120	_	14 000	0,0288	W 6002-2RS1			
	32	9	4 880	2 800	120	_	14 000	0,0288	W 6002-2RS1/VP311			
	32	9	4 880	2 800	120	50 000	26 000	0,0292	W 6002-2Z			
	35	11	6 370	3 600	156	_	13 000	0,0442	W 6202-2RS1			
	35	11	6 370	3 600	156	_	13 000	0.0442	W 6202-2RS1/VP311			
	35	11	6 370	3 600	156	48 000	24 000	0,0442	W 6202-2Z			
	42	13	9 950	5 400	232	_	11 000	0,0442 0,0793	W 6302-2RS1			
	42	13	9 950	5 400	232	40 000	20 000	0,0824	W 6302-2Z			
16	23	4,5	832	585	27	60 000	30 000	0,0040	WBB1-8712-2ZS			
17	23	4	559	340	15	_	17 000	0,0039	W 61703-2RS1			
	23	4	559	340	15	60 000	30 000	0,0039	W 61703-2Z			
	26	5 5	1 780	1 270	54	_	16 000	0,008	W 61803-2RS1			
	26	5	1 780	1 270	54	56 000	28 000	0,0076	W 61803-2Z			
	26	7	1 780	1 270	54	_	16 000	0,011	W 63803-2RS1			
	26	7	1 780	1 270	54	56 000	28 000	0,0105	W 63803-2Z			
	30	7	3 970	2 550	108	_	14 000	0,0173	W 61903-2RS1			
	30	7	3 970	2 550	108	50 000	24 000	0,017	W 61903-2Z			
	35	10	4 940	3 150	137	_	13 000	0,0385	W 6003-2RS1			
	35	10	4 940	3 150	137	_	13 000	0,0385	W 6003-2RS1/VP311			
	35	10	4 940	3 150	137	45 000	22 000	0,0388	W 6003-2Z			
	40	12	8 060	4 750	200	_	12 000	0,0647	W 6203-2RS1			
	40	12	8 060	4 750	200	_	12 000	0,0647	W 6203-2RS1/VP311			
	40	12	8 060	4 750	200	40 000	20 000	0,0655	W 6203-2Z			
	47	14	1 1700	6 550	280	_	10 000	0,1128	W 6303-2RS1			
	/ 7	14	1 1700	6 550	280	36 000	18 000	0,1127	W 6303-2Z			
	47	14										



2Z

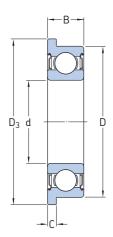


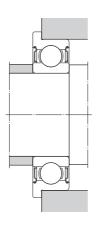


2RS1

Princi	pal dimens	ions	<b>Basic load</b> dynamic	<b>l ratings</b> static	Fatigue load limit	Speed rati Reference speed	<b>ngs</b> Limiting speed	Mass	Designation
b	D	В	С	$C_0$	$P_u$	speeu	speeu		
mm			N		N	r/min		kg	-
20	25 27 27 32 32 32 37 37 42 42 42 47 47 47 52 52	4 4 7 7 10 10 9 9 12 12 12 14 14 14 15 15	572 585 585 3 120 3 120 3 120 3 120 5 530 5 530 8 060 8 060 8 060 10 800 10 800 10 800 13 800 13 800	365 390 390 2 080 2 080 2 080 2 080 3 650 3 650 5 000 5 000 6 550 6 550 7 800	16 17 17 90 90 90 90 156 156 212 212 212 280 280 280 335 335	53 000 -50 000 -48 000 -48 000 -43 000 -38 000 -34 000 -34 000	26 000 14 000 26 000 13 000 24 000 13 000 24 000 12 000 20 000 11 000 11 000 10 000 17 000 9 500 17 000	0,0035 0,0059 0,0057 0,0178 0,0173 0,0246 0,0244 0,0354 0,0353 0,0657 0,0657 0,0651 0,1047 0,1047 0,106 0,1452 0,146	WBB1-8714-2ZS W 61704-2RS1 W 61704-2ZS W 61804-2RS1 W 61804-2Z W 63804-2RS1 W 63804-2Z W 61904-2RS1 W 61904-2Z W 6004-2RS1 W 6004-2RS1/VP311 W 6004-2Z W 6204-2RS1 W 6204-2RS1 W 6204-2RS1 W 6304-2Z
25	32 37 37 37 37 42 42 47 47 47 47 52 52 52 62	4 7 7 10 10 9 9 12 12 12 15 15 17	618 3 380 3 380 3 380 6 050 6 050 8 710 8 710 8 710 11 700 11 700 17 800 17 800	465 2 500 2 500 2 500 2 500 4 500 4 500 5 850 5 850 7 650 7 650 11 200 11 200	20 108 108 108 108 193 193 250 250 250 250 335 335 335 480 480	- 38 000 - 38 000 - 34 000 - 32 000 - 30 000 - 26 000	12 000 11 000 19 000 11 000 19 000 10 000 17 000 9 500 9 500 16 000 8 500 8 500 15 000 7 500 13 000	0,0073 0,0213 0,021 0,0297 0,0294 0,0422 0,0423 0,077 0,077 0,0782 0,1291 0,1291 0,1299 0,2348 0,2356	W 61705-2RS1 W 61805-2RS1 W 61805-2Z W 63805-2RS1 W 63805-2Z W 61905-2RS1 W 61905-2Z W 6005-2RS1 W 6005-2RS1/VP311 W 6005-2Z W 6205-2RS1 W 6205-2RS1 W 6205-2RS1 W 6205-2Z W 6305-2Z
30	42 42 42 47 47 55 55 62 62 62 72	7 7 10 10 9 9 13 13 13 16 16 16 19	3 580 3 580 3 580 6 240 6 240 11 400 11 400 16 500 16 500 22 900 22 900	2 900 2 900 2 900 5 000 5 000 8 150 8 150 8 150 11 200 11 200 15 000	125 125 125 125 212 212 355 355 355 480 480 480 640 640	- 34 000 - 34 000 - 30 000 - 28 000 - 26 000 - 22 000	9 500 17 000 9 500 17 000 8 500 15 000 8 000 14 000 7 000 7 000 13 000 6 300 11 000	0,0244 0,0241 0,036 0,036 0,0477 0,0485 0,113 0,1141 0,1958 0,1958 0,1951 0,3512 0,3496	W 61806-2RS1 W 61806-2Z W 63806-2RS1 W 63806-2Z W 61906-2RS1 W 61906-2Z W 6006-2RS1 W 6006-2RS1/VP311 W 6006-2Z W 6206-2RS1 W 6206-2RS1 W 6206-2RS1 W 6306-2Z W 6306-2Z W 6306-2Z

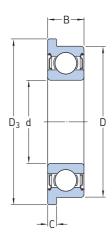
Princi	pal dimens	ions	<b>Basic load</b> dynamic	<b>I ratings</b> static	Fatigue load limit	Speed rati Reference speed	<b>ngs</b> Limiting speed	Mass	Designation
d	D	В	С	$C_0$	$P_u$	speeu	speed		
mm			N		N	r/min		kg	_
35	44 47 47 55 55 62 62 62 72 72 72 72 80 80	5 7 7 10 10 14 14 14 17 17 17 21 21	1 060 3 710 3 710 9 360 9 360 13 800 13 800 13 800 22 100 22 100 22 100 28 600 28 600	915 3 350 3 350 7 650 7 650 10 200 10 200 10 200 15 300 15 300 19 000 19 000	39 140 140 325 325 340 440 440 655 655 655 815 815	- 30 000 - 26 000 - 24 000 - 22 000	8 500 8 500 15 000 7 500 13 000 6 700 6 700 12 000 6 000 11 000 5 600 10 000	0,0153 0,0292 0,0282 0,0743 0,0742 0,1475 0,1475 0,1489 0,2792 0,2792 0,2788 0,459 0,457	W 61707-2RS1 W 61807-2RS1 W 61807-2Z W 61907-2RS1 W 61907-2Z W 6007-2RS1 W 6007-2Z W 6007-2Z W 6207-2RS1 W 6207-2RS1 W 6207-2RS1 W 6207-2Z W 6307-2Z W 6307-2Z
40	50 52 52 62 62 68 68 68 80 80	6 7 7 12 12 15 15 15 18 18	1 430 3 900 3 900 11 900 11 900 14 600 14 600 25 100 25 100 25 100	1 270 3 750 3 750 9 800 9 800 11 400 11 400 17 600 17 600 17 600	54 160 160 425 425 490 490 490 750 750	- 26 000 - 24 000 - - 22 000 - - 20 000	7 500 7 500 13 000 6 700 12 000 6 300 6 300 11 000 5 600 5 600 10 000	0,0235 0,0322 0,0308 0,1102 0,1113 0,1856 0,1856 0,1859 0,3578 0,3578	W 61708-2RS1 W 61808-2RS1 W 61808-2Z W 61908-2RS1 W 61908-2Z W 6008-2RS1 W 6008-2RS1/VP311 W 6008-2Z W 6208-2RS1 W 6208-2RS1
45	55 58 58 68 68 75 75 85	6 7 7 12 12 16 16 19	1 460 4 940 4 940 12 100 12 100 18 200 18 200 28 100 28 100	1 370 5 000 5 000 10 800 10 800 15 000 15 000 20 400 20 400	60 212 212 465 465 640 640 865 865	- 24 000 - 20 000 - 20 000 - 18 000	6 700 6 700 12 000 6 000 10 000 5 600 10 000 5 000 9 000	0,0262 0,0373 0,0363 0,1245 0,1247 0,2388 0,238 0,3937 0,3915	W 61709-2RS1 W 61809-2RS1 W 61809-2Z W 61909-2RS1 W 61909-2Z W 6009-2Z W 6009-2Z W 6209-2RS1 W 6209-2Z
50	62 65 65 72 72 80 80 90	6 7 7 12 12 16 16 20 20	1 530 5 070 5 070 12 500 12 500 19 000 19 000 30 200 30 200	1 530 5 500 5 500 11 600 11 600 16 600 16 600 23 200 23 200	67 236 236 500 500 710 710 980 980	- 20 000 - 19 000 - 18 000 - 17 000	6 000 6 000 10 000 5 600 9 500 5 000 9 000 4 800 8 500	0,0377 0,0503 0,0501 0,1388 0,1393 0,2575 0,2572 0,4436 0,4476	W 61710-2RS1 W 61810-2RS1 W 61810-2Z W 61910-2RS1 W 61910-2Z W 6010-2Z W 6010-2Z W 6210-2RS1 W 6210-2Z

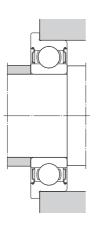




Princip	al dime	nsions			Basic loa dynamic	ad ratings static	Fatigue load limit	<b>Speed ratir</b> Reference	Limiting	Mass	Designation
d	D	$D_3$	В	С	С	$C_0$	$P_u$	speed	speed		
mm					N		N	r/min		kg	——————————————————————————————————————
1	3 4	3,8 5	1 1,6	0,3 0,5	52 79	12 18	1 1	240 000 220 000	150 000 140 000	0,00004 0,00011	W 618/1 R W 619/1 R
1,2	4	4,8	1,8	0,4	62	16	1	220 000	140 000	0,0001	WBB1-8700 R
1,5	4 4 5 5 6 6	5 5 6,5 6,5 7,5 7,5	1,2 2 2 2,6 2,5 3	0,4 0,6 0,6 0,8 0,6 0,8	62 62 135 135 190 190	16 16 36 36 51 51	1 1 2 2 2 2 2	220 000 220 000 200 000 200 000 180 000 180 000	140 000 110 000 120 000 100 000 110 000 90 000	0,00012 0,00017 0,00026 0,0003 0,001 0,0011	W 618/1.5 R W 638/1.5 R-2Z W 619/1.5 R W 639/1.5 R-2Z W 60/1.5 R W 630/1.5 R-2Z
2	5 5 5 6 6 6 6 7 7 7	6,1 6,2 6,1 6,2 7,5 7,2 7,2 7,5 8,5 8,2 8,2 8,5	1,5 2 2,3 2,5 2,5 2,5 2,5 3 2,8 2,5 3,5	0,5 0,6 0,6 0,6 0,6 0,6 0,8 0,7 0,6 0,6	94 94 94 94 190 190 190 190 221 221 221 221	25 25 25 25 51 51 51 67 67 67	1 1 1 1 2 2 2 2 2 3 3 3 3	200 000 200 000 200 000 200 000 180 000 180 000 180 000 160 000 160 000 160 000	120 000 120 000 100 000 100 000 110 000 110 000 90 000 90 000 100 000 100 000 80 000 80 000	0,00025 0,00023 0,00025 0,00025 0,00036 0,00025 0,00025 0,00047 0,0008 0,0005 0,0006 0,0012	W 618/2 R W 618/2 XR W 638/2 R-2Z W 638/2 XR-2Z W 619/2 R W 619/2 XR W 619/2 XR-2Z W 639/2 R-2Z W 602 R WBB1-8701 R W 602 XR-2ZS W 630/2 R-2ZS
2,5	6 6 7 7 8 8	7,1 7,1 8,5 8,5 9,5 9,5 9,5	1,8 2,6 2,5 3,5 2,8 2,5	0,5 0,8 0,7 0,9 0,7 0,6 0,9	117 117 221 221 312 319 312	36 36 67 67 88 90 88	2 2 3 3 4 4 4	170 000 170 000 160 000 160 000 160 000 150 000 160 000	110 000 85 000 100 000 80 000 95 000 95 000 80 000	0,00025 0,00043 0,0006 0,0006 0,0006 0,0005 0,0009	W 618/2.5 R W 638/2.5 R-2Z W 619/2.5 R W 639/2.5 R-2ZS W 60/2.5 R WBB1-8702 R W 630/2.5 R-2Z

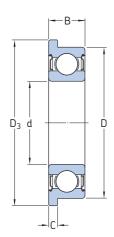
Princip	al dime	nsions			Basic loa dynamic	ad ratings static	Fatigue load limit	<b>Speed ratin</b> Reference speed	Limiting	Mass	Designation
d	D	$D_3$	В	С	С	$C_0$	$P_{u}$	speeu	speed		
nm					N		N	r/min		kg	
3	6 6 7 7 7 8 8 8 8 8 8 9 9 9 9 10 10	7,2 7,2 8,1 8,1 8,1 9,5 9,2 9,5 10,5 10,5 10,5 11,5 11,5	2 2,5 2 3 3 3 2,5 4 4 3 2,5 4 4 4 4 4 4 4 4 4 4 4 4 4	0,6 0,6 0,5 0,8 0,7 0,6 0,6 0,9 0,7 0,6 0,8 1 1 1	117 117 178 178 178 319 225 225 319 319 325 325 325 325 358 358	36 36 57 57 57 90 72 72 90 90 95 95 95 110 110	2 2 2 2 2 4 3 3 4 4 4 4 4 4 4 5 5 5 5 5 5	170 000 170 000 160 000 - 160 000 150 000 150 000 - 150 000 140 000 140 000 140 000 140 000 140 000	110 000 85 000 100 000 45 000 80 000 95 000 90 000 75 000 43 000 75 000 90 000 90 000 70 000 90 000 40 000 70 000	0,00025 0,00031 0,00038 0,00055 0,00055 0,0008 0,0006 0,0007 0,00095 0,001 0,0008 0,0013 0,00105 0,0018 0,0019 0,0019	W 617/3 R W 627/3 R-2Z W 618/3 R W 638/3 R-2RS1 W 638/3 R-2Z W 619/3 R W 819/3 R-2Z W 639/3 R-2Z W 639/3 R-2Z W 603 R W 811-8704 R W 603 XR-2Z W 603 R W 603 XR-2Z W 623 R-2Z W 623 R
	7 7 7 8 8 8 9 9 10 10 11 11 11 12 12 12 13 13 13 16 16	8,2 8,2 9,2 9,2 10,3 10,3 11,6 11,6 12,5 12,5 13,5 13,5 15 15 18 18	2 2.5 2 2.5 2 3 2.5 4 4 3 4 4 4 4 4 4 4 4 5 5 5 5 5 5 5 5 5	0,6 0,6 0,6 0,6 0,6 1 1 0,6 0,8 1 1 1 1 1 1 1	178 143 143 225 225 364 364 364 553 553 553 540 540 540 540 540 741 741 761 761	57 53 53 72 72 72 114 114 245 245 245 176 176 176 176 176 250 250 250 265 265	3 2 2 3 3 5 5 5 11 11 11 8 8 8 8 8 8 8 11 11 11 11 11 1	150 000 150 000 150 000 150 000 150 000 140 000 140 000 130 000 130 000 130 000 130 000 130 000 110 000 110 000	95 000 75 000 75 000 90 000 75 000 85 000 40 000 70 000 80 000 36 000 63 000 80 000 36 000 63 000	0,0003 0,0004 0,0004 0,0006 0,0007 0,0011 0,0011 0,0015 0,0023 0,0024 0,0023 0,0024 0,0023 0,0024 0,0023 0,0024 0,0023	W 617/4 R W 627/4 R-2Z W 627/4 R-2ZS W 617/4 XR W 637/4 XR-2Z W 618/4 R W 638/4 R-2RS1 W 638/4 XR-2RS1 W 638/4 XR-2Z W 637/4 XR W 638/4 XR-2Z W 619/4 R W 619/4 R-2RS1 W 619/4 R-2Z W 604 R W 604 R-2RS1 W 604 R-2Z W 624 R W 624 R-2Z W 624 R W 624 R-2Z W 634 R W 634 R-2RS1 W 634 R-2Z

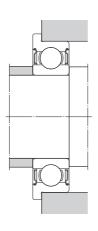




Princip	al dime	nsions			Basic loa dynamic	<b>d ratings</b> static	Fatigue load limit	<b>Speed ratir</b> Reference	Limiting	Mass	Designation
d	D	$D_3$	В	С	С	$C_0$	$P_{u}$	speed	speed		
mm					N		N	r/min		kg	_
5	8 8 9 9 9 10 10 11 11 11 11 13 13 13 14 14 14 16 16 16 19 19	9,2 9,2 10,2 10,2 11,6 11,6 12,5 12,5 15 15 16 16 16 18 18 18 22 22 22	2222333443455444555556666	0,6 0,6 0,6 0,6 0,6 0,8 0,8 0,8 1 1 1 1 1 1 1,5 1,5	174 121 121 247 247 247 247 247 403 403 403 403 761 761 761 761 761 1 430 1 430 1 430 2 030 2 030 2 030	61 45 45 85 85 85 85 85 85 143 143 143 335 335 260 260 260 630 630 630 880 880 880	3 2 2 4 4 4 4 4 4 4 6 6 6 6 6 6 14 11 11 11 27 27 27 27 38 38 38 38	140 000 140 000 140 000 130 000 130 000 130 000 130 000 120 000 120 000 120 000 110 000 110 000 110 000 110 000 100 000 85 000	85 000 70 000 70 000 85 000 67 000 85 000 38 000 67 000 75 000 60 000 70 000 32 000 56 000 67 000 30 000 53 000 54 000 55 000 56 000	0,0003 0,0004 0,0004 0,0006 0,0007 0,0007 0,001 0,0014 0,0014 0,0017 0,002 0,002 0,0025 0,0025 0,0027 0,0035 0,0038 0,0038 0,0048 0,005 0,005 0,0092 0,0092	W 617/5 R W 627/5 R-2Z W 627/5 R-2ZS W 627/5 RR W 637/5 XR W 637/5 XR-2ZS W 637/5 XR-2ZS WBB1-8705 R-2RS1 WBB1-8705 R-2RS1 WBB1-8705 R-2Z W 618/5 R W 628/5 R-2Z W 638/5 R-2Z W 638/5 R-2Z W 619/5 R W 619/5 R-2Z W 605 R W 605 R-2RS1 W 605 R-2ZS1 W 605 R W 605 R-2ZS1 W 605 R-2ZSS1 W 625 R-2ZSS1 W 625 R-2ZSS1 W 635 R-2ZSS1 W 635 R-2ZSS1 W 635 R-2ZSS1 W 635 R-2ZSS1 W 635 R-2ZSS1
6	10 10 12 12 12 13 13 15 15 17 17 17 17 19 19	11,2 11,2 13,2 13,6 13,6 15 15 17 17 17 19 19 22 22 22	2,5 3 3 4 4 3,5 5 5 5 5 5 6 6 6 6 6 6 6	0,6 0,6 0,8 0,8 1 1,1 1,1 1,2 1,2 1,2 1,2 1,2 1,5 1,5	286 286 403 403 618 618 618 761 761 761 1 950 1 950 1 530 1 530	112 112 146 146 146 224 224 265 265 265 265 830 830 830 585 585	5 5 6 6 6 10 10 11 11 11 11 36 36 25 25 25	120 000 120 000 110 000 - 110 000 - 110 000 100 000 - 100 000 95 000 - 95 000 85 000	75 000 60 000 70 000 32 000 56 000 67 000 30 000 53 000 63 000 50 000 60 000 26 000 48 000 24 000 43 000	0,0007 0,0008 0,0014 0,0018 0,0022 0,0029 0,0029 0,004 0,0043 0,0043 0,006 0,0063 0,0065 0,0088 0,0088	W 617/6 R W 627/6 R-2Z W 627/6 XR WBB1-8706 R-2RS1 WBB1-8706 R-2Z W 618/6 R W 628/6 R-2RS1 W 628/6 R-2Z W 619/6 R W 619/6 R-2Z W 606 R W 606 R-2RS1 W 606 R-2Z W 606 R-2Z W 606 R-2Z W 626 R-2Z W 626 R-2Z

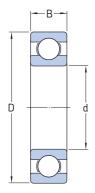
Princip	oal dime	nsions			<b>Basic loa</b> dynamic	<b>d ratings</b> static	Fatigue load limit	Speed rati Reference speed	<b>ngs</b> Limiting speed	Mass	Designation
d	D	$D_3$	В	С	С	$C_0$	$P_u$	Speed	speeu		
mm					N		N	r/min		kg	_
7	11 11 13 13 14 14 14 17 17 17 19 19 19 22 22	12,2 12,2 14,2 14,6 16 16 19 19 19 22 22 22 25 25	2,5 3 4 3,5 5 5 5 5 5 6 6 6 7 7	0,6 0,6 0,6 0,8 1 1,1 1,2 1,2 1,2 1,5 1,5 1,5	260 260 312 312 663 663 923 923 923 1 530 1 530 1 530 1 990	104 104 143 143 260 260 260 365 365 365 585 585 585 780 780	4 4 6 6 11 11 11 16 16 16 25 25 25 25 34 34	110 000 110 000 100 000 100 000 100 000 - 100 000 90 000 - 90 000 85 000 - 85 000 75 000	70 000 56 000 63 000 50 000 63 000 28 000 50 000 56 000 26 000 45 000 24 000 43 000 48 000 38 000	0,0007 0,0009 0,0024 0,0023 0,0024 0,0032 0,0032 0,0054 0,0057 0,0056 0,0078 0,0083 0,0083 0,0131 0,0137	W 617/7 R W 627/7 R-2ZS W 627 XR WBB1-8707 R-2Z W 618/7 R W 628/7 R-2RS1 W 628/7 R-2Z W 619/7 R W 619/7 R-2RS1 W 619/7 R-2Z W 607 R W 607 R-2RS1 W 607 R-2Z W 607 R W 607 R-2Z W 627 R
8	12 12 14 14 14 16 16 16 19 19 19 22 22 22	13,2 13,6 13,6 15,6 15,6 15,6 18 18 18 22 22 22 25 25	2,5 3,5 3,5 4 4 4 5 5 6 6 6 6 7 7 7	0,6 0,8 0,8 0,8 0,8 1 1,1 1,1 1,3 1,5 1,5 1,5 1,5	312 312 312 462 462 715 715 715 715 1 250 1 250 1 990 1 990 1 990	140 140 140 193 193 193 300 300 300 455 455 455 780 780	6 6 8 8 8 12 12 12 12 20 20 20 34 34 34	100 000 100 000 100 000 95 000 - 95 000 90 000 - 90 000 85 000 - 85 000 - 75 000	63 000 53 000 50 000 60 000 28 000 48 000 26 000 45 000 45 000 24 000 24 000 24 000 22 000 38 000	0,0008 0,0012 0,0012 0,0021 0,0023 0,0023 0,0036 0,0043 0,0043 0,005 0,0074 0,0076 0,0079 0,0124 0,013 0,013	W 617/8 R W 637/8 R-2Z W 637/8 R-2ZS W 637/8 XR WBB1-8708 R-2RS1 WBB1-8708 R-2Z W 618/8 R W 628/8 R-2RS1 W 628/8 R-2Z W 638/8 R-2Z W 619/8 R W 619/8 R-2ZS1 W 619/8 R-2Z W 608 R W 608 R-2RS1 W 608 R-2ZS1
9	14 14 17 17 17 20 20 20 24 24	15,5 15,5 19 19 19 23 23 23 27 27	3 4,5 4 5 5 6 6 6 7	0,8 0,8 1 1,1 1,1 1,5 1,5 1,5 1,5	520 520 761 761 761 2 120 2 120 2 120 2 030 2 030	236 236 335 335 1060 1060 1060 815 815	10 10 14 14 14 45 45 45 36 36	95 000 95 000 85 000 - 85 000 80 000 - 80 000 70 000 70 000	60 000 45 000 53 000 24 000 43 000 50 000 22 000 40 000 43 000 36 000	0,0013 0,0019 0,0039 0,0046 0,0046 0,0084 0,0088 0,0089 0,0151 0,0158	W 617/9 R W 637/9 R-2Z W 618/9 R W 628/9 R-2RS1 W 628/9 R-2Z W 619/9 R W 619/9 R-2RS1 W 619/9 R-2Z W 609 R W 609 R-2Z

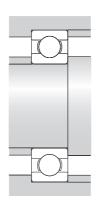




Princip	al dimer	nsions			Basic load dynamic	<b>I ratings</b> static	Fatigue load limit	Speed rati Reference speed		Mass	Designation
d	D	$D_3$	В	С	С	$C_0$	$P_u$	speeu	speed		
mm					N		N	r/min		kg	-
10	15 15 15 19 19 19 19 19 22 22 22	16,5 16,5 16,5 21 21 21 21 21 21 25 25	3 4 4 5 7 5 5 7 7 6 6 6	0,8 0,8 1,5 1,5 1,5 1,5 1,5 1,5	488 488 488 1 480 1 480 1 480 1 480 1 480 2 340 2 340 2 340	220 220 220 830 830 830 830 830 1 250 1 250 1 250	9 9 9 36 36 36 36 36 36 54 54	85 000 - 85 000 80 000 - 80 000 - 80 000 70 000 - 70 000	56 000 24 000 43 000 48 000 22 000 38 000 22 000 38 000 45 000 20 000 36 000	0,0016 0,0021 0,002 0,0053 0,0075 0,0057 0,0056 0,0079 0,0078 0,01 0,0105 0,0106	W 61700 R W 61700 XR-2RS1 W 61700 XR-2ZS W 61800 R W 63800 R W 61800 R-2RS1 W 61800 R-2Z W 63800 R-2Z W 63800 R-2Z W 61900 R W 61900 R-2RS1 W 61900 R-2Z
12	18 18 18 21 21 21 21 24 24 24	19,5 19,5 19,5 23 23 23 26,5 26,5 26,5	4 4 4 5 7 5 7 6 6 6	0,8 0,8 1,1 1,5 1,1 1,5 1,5 1,5	527 527 527 1 510 1 510 1 510 1 510 2 510 2 510 2 510	265 265 265 900 900 900 900 1 460 1 460 1 460	11 11 11 39 39 39 39 62 62 62	75 000 -75 000 70 000 70 000 70 000 70 000 67 000 -67 000	48 000 22 000 38 000 43 000 43 000 36 000 40 000 19 000 32 000	0,003 0,0033 0,0033 0,0062 0,0084 0,0068 0,0116 0,0121 0,0124	W 61701 R W 61701 R-2RS1 W 61701 R-2ZS W 61801 R W 63801 R W 61801 R-2ZS W 63801 R-2Z W 61901 R W 61901 R-2RS1 W 61901 R-2Z
15	21 21 21 24 24 24 24 28 28	22,5 22,5 22,5 26 26 26 26 30,5 30,5 30,5	4 4 5 7 5 7 7 7	0,8 0,8 0,8 1,1 1,5 1,1 1,5 1,5 1,5	527 527 527 1 650 1 650 1 650 1 650 3 710 3 710 3 710	290 290 290 1 080 1 080 1 080 2 240 2 240 2 240	12 12 12 48 48 48 48 95 95	67 000 - 67 000 60 000 60 000 60 000 56 000 - 56 000	40 000 19 000 32 000 38 000 38 000 30 000 30 000 34 000 16 000 28 000	0,0036 0,0039 0,0039 0,007 0,0101 0,0074 0,0105 0,0164 0,0173 0,0175	W 61702 R W 61702 R-2RS1 W 61702 R-2Z W 61802 R W 63802 R W 61802 R-2Z W 63802 R-2Z W 61902 R W 61902 R-2RS1 W 61902 R-2Z
17	23 23 26 26 26 26 26 30 30	24,5 24,5 28 28 28 28 28 32,5 32,5	4 4 5 7 5 7 7	0,8 0,8 1,1 1,5 1,1 1,5 1,5 1,5	559 559 1 780 1 780 1 780 1 780 3 970 3 970	340 340 1 270 1 270 1 270 1 270 2 550 2 550	15 15 54 54 54 54 108	60 000 60 000 56 000 56 000 56 000 56 000 50 000	38 000 30 000 34 000 34 000 28 000 28 000 32 000 24 000	0,0041 0,0044 0,008 0,0112 0,0085 0,0117 0,0175 0,0187	W 61703 R W 61703 R-2ZS W 61803 R W 63803 R W 61803 R-2Z W 63803 R-2Z W 61903 R W 61903 R-2Z

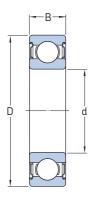
Princip	oal dimei	nsions			<b>Basic load</b> dynamic	<b>l ratings</b> static	Fatigue load limit	Speed rat Reference		Mass	Designation
d	D	$D_3$	В	С	С	$C_0$	$P_u$	speed	speeu		
mm					N		N	r/min		kg	_
20	27 27 32 32 32 32 32 37	28,5 28,5 35 35 35 35 40 40	4 7 10 7 10 9	0,8 0,8 1,5 2 1,5 2 2 2	585 585 3 970 3 120 3 970 3 120 5 530 5 530	390 390 2 600 2 080 2 600 2 080 3 650 3 650	17 17 110 90 110 90 156 156	50 000 50 000 45 000 48 000 45 000 48 000 43 000 43 000	32 000 26 000 28 000 30 000 22 000 24 000 26 000 20 000	0,0058 0,0062 0,0175 0,0250 0,0189 0,0265 0,0366 0,0387	W 61704 R W 61704 R-2ZS W 61804 R W 63804 R W 61804 R-2Z W 63804 R-2Z W 61904 R W 61904 R-2Z
25	32 37 37 37 37 42 42	34 40 40 40 40 45 45	4 7 10 7 10 9	1 1,5 2 1,5 2 2 2	618 3 380 3 380 3 380 3 380 6 050 6 050	465 2 500 2 500 2 500 2 500 4 500 4 500	20 108 108 108 108 193 193	43 000 38 000 38 000 38 000 38 000 34 000 34 000	26 000 24 000 24 000 19 000 19 000 22 000 17 000	0,0074 0,0234 0,0330 0,0245 0,0341 0,0434 0,0462	W 61705 R W 61805 R W 63805 R W 61805 R-2Z W 63805 R-2Z W 61905 R W 61905 R-2Z
30	37 42 42 42 42 47 47	39 45 45 45 45 50	4 7 10 7 10 9	1 1,5 2 1,5 2 2 2	650 3 580 3 580 3 580 3 580 6 240 6 240	530 2 900 2 900 2 900 2 900 5 000 5 000	22 125 125 125 125 212 212	36 000 34 000 34 000 34 000 34 000 30 000 30 000	22 000 20 000 20 000 17 000 17 000 19 000 15 000	0,0085 0,0257 0,0380 0,0269 0,0392 0,0489 0,0529	W 61706 R W 61806 R W 63806 R W 61806 R-2Z W 63806 R-2Z W 61906 R W 61906 R-2Z
35	47 47 55 55	50 50 58 58	7 7 10 10	1,5 1,5 2,5 2,5	3 710 3 710 9 360 9 360	3 350 3 350 7 650 7 650	140 140 325 325	30 000 30 000 26 000 26 000	18 000 15 000 16 000 13 000	0,0334 0,0347 0,0882 0,0922	W 61807 R W 61807 R-2Z W 61907 R W 61907 R-2Z
40	52 52 62 62	55 55 65 65	7 7 12 12	1,5 1,5 2,5 2,5	3 900 3 900 11 900 11 900	3 750 3 750 9 800 9 800	160 160 425 425	26 000 26 000 24 000 24 000	16 000 13 000 14 000 12 000	0,0316 0,0380 0,1300 0,1370	W 61808 R W 61808 R-2Z W 61908 R W 61908 R-2Z
45	58 58 68 68	61 61 71 71	7 7 12 12	1,5 1,5 2,5 2,5	4 940 4 940 12 100 12 100	5 000 5 000 10 800 10 800	212 212 465 465	24 000 24 000 20 000 20 000	14 000 12 000 13 000 10 000	0,0435 0,0453 0,1460 0,1530	W 61809 R W 61809 R-2Z W 61909 R W 61909 R-2Z
50	65 65 72 72	68 68 75 75	7 7 12 12	1,5 1,5 2,5 2,5	5 070 5 070 12 500 12 500	5 500 5 500 11 600 11 600	236 236 500 500	20 000 20 000 19 000 19 000	13 000 10 000 12 000 9 500	0,0524 0,0545 0,1323 0,1400	W 61810 R W 61810 R-2Z W 61910 R W 61910 R-2Z



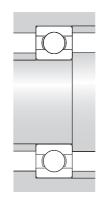


Principa	l dimension:	s	Width	<b>Basic loa</b> dynamic	n <b>d ratings</b> static	Fatigue load limit	Speed ratir Reference	Limiting	Mass	Designation
d	D	В	outer ring	С	$C_0$	$P_{u}$	speed	speed		
mm			mm	N		N	r/min		kg	_
1,016	3,175	1,191	1,191	57	14	1	240 000	150 000	0,00005	D/W R09
1,191	3,967	1,588	1,588	62	16	1	220 000	140 000	0,0001	D/W R0
1,397	4,762	1,984	1,984	133	34	1	200 000	130 000	0,0001	D/W R1
1,984	6,35	2,38	2,38	163	48	2	170 000	100 000	0,0004	D/W R1-4
2,38	4,762 7,938	1,588 2,779	1,588 2,779	104 312	30 88	1 4	190 000 160 000	120 000 95 000	0,0001 0,00058	D/W R133 D/W R1-5
3,175	6,35 6,35 7,938 9,525 9,525 12,7	2,38 2,38 2,779 3,967 2,779 4,366	2,38 2,38 2,779 3,967 2,779 4,366	163 174 319 364 364 364	48 55 90 114 114	2 2 4 5 5 5	170 000 170 000 150 000 130 000 130 000 130 000	100 000 100 000 95 000 80 000 80 000 80 000	0,00027 0,00027 0,0005 0,0013 0,001 0,0031	D/W R144 D/W R144J D/W R2-5 D/W R2 D/W R2-6 D/W R2A
3,967	7,938	2,779	2,779	203	75	3	140 000	90 000	0,0005	D/W R155
4,762	7,938 9,525 12,7 15,875	2,779 3,175 3,967 4,978	2,779 3,175 3,967 4,978	203 403 741 852	75 137 250 315	3 6 11 14	140 000 130 000 110 000 85 000	90 000 80 000 70 000 56 000	0,0004 0,0006 0,0022 0,0045	D/W R156 D/W R166 D/W R3 D/W R3A
6,35	9,525 12,7 15,875 19,05	3,175 3,175 4,978 5,558	3,175 3,175 4,978 5,558	212 618 852 1 530	88 224 315 585	4 10 14 25	120 000 110 000 95 000 80 000	75 000 67 000 60 000 50 000	0,0005 0,0015 0,0039 0,0074	D/W R168 D/W R188 D/W R4 D/W R4A
7,938	12,7	3,967	3,967	312	143	6	100 000	63 000	0,0014	D/W R1810
9,525	15,875 15,875 15,875 22,225	3,967 3,967 3,967 5,558	3,967 3,967 3,967 5,558	488 488 488 2 470	220 220 220 1 120	9 9 9 48	85 000 85 000 85 000 70 000	56 000 56 000 56 000 45 000	0,0025 0,0025 0,0045 0,0088	D/W ER1038 D/W SRI-1038 D/W SRI-1634 D/W R6
12,7	19,05 19,05 22,225 28,575	3,967 3,967 5,558 6,35	3,967 3,967 5,558 6,35	520 520 1 110 4 420	270 270 530 2 360	11 11 22 102	75 000 75 000 70 000 60 000	45 000 45 000 43 000 36 000	0,0031 0,0031 0,0079 0,0175	D/W ER1212 D/W SRI-1212 D/W R6-5 D/W R8

Principal	dimension	s	Width	<b>Basic load</b> dynamic	<b>d ratings</b> static	Fatigue load limit	Speed ration Reference	Limiting	Mass	Designation
d	D	В	outer ring	С	$C_0$	$P_{u}$	speed	speed		
mm			mm	N		N	r/min		kg	-
15,875	22,225 22,225 34,925	3,967 3,967 7,142	3,967 3,967 7,142	553 553 4 940	320 320 3 150	14 14 137	63 000 63 000 40 000	40 000 40 000 26 000	0,0037 0,0037 0,0299	D/W ER1458 D/W SRI-1458 D/W R10
19,05	25,4 41,275	3,967 7,938	3,967 7,938	572 6 630	365 4 400	16 186	53 000 38 000	34 000 24 000	0,0045 0,0466	D/W ER1634 D/W R12





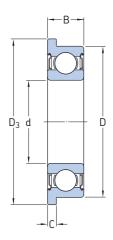


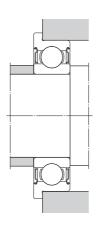
2Z

2RS1

Principa	l dimension	s	Width outer	Basic loa dynamic	<b>d ratings</b> static	Fatigue load limit	Speed ration Reference speed	<b>ngs</b> Limiting speed	Mass	Designation
d	D	В	ring	С	$C_0$	$P_{u}$	speeu	speeu		
mm			mm	N		N	r/min		kg	_
1,191	3,967	2,38	2,38	62	16	1	220 000	110 000	0,00015	D/W R0-2Z
1,397	4,762	2,779	2,779	133	34	1	200 000	100 000	0,0001	D/W R1-2Z
1,984	6,35 6,35	3,571 3,571	3,571 3,571	163 163	48 48	2 2	170 000 170 000	85 000 85 000	0,0004 0,0004	D/W R1-4-2Z D/W R1-4-2ZS
2,38	4,762 7,938	2,38 3,571	2,38 3,571	78 312	25 88	1 4	190 000 160 000	95 000 80 000	0,00015 0,00068	D/W R133-2ZS D/W R1-5-2Z
3,175	6,35 6,35 7,938 9,525 9,525 9,525 9,525 9,525	2,779 2,779 2,38 3,571 3,967 3,571 3,571 4,366	2,779 2,779 2,38 3,571 3,967 3,967 3,571 4,366	163 174 174 319 364 358 364 364 364	48 55 55 90 114 110 114 114 114	2 2 2 4 5 5 5 5 5	170 000 170 000 170 000 150 000 - 130 000 - 130 000 130 000	85 000 85 000 85 000 75 000 40 000 67 000 40 000 63 000 63 000	0,0003 0,0003 0,0003 0,0011 0,0014 0,0013 0,0012 0,0032	D/W R144-2Z D/W R144J-2Z D/W R144W.0937-2Z D/W R2-5-2Z D/W R2-2RS1 D/W R2-2Z D/W R2-6-2RS1 D/W R2-6-2Z D/W R2A-2Z
3,967	7,938	3,175	3,175	203	75	3	140 000	70 000	0,0006	D/W R155-2ZS
4,762	7,938 9,525 12,7 12,7 12,7 15,875 15,875	3,175 3,175 4,978 4,978 3,967 4,978 4,978	3,175 3,175 4,978 4,978 3,967 4,978 4,978	203 403 741 741 605 852 852	75 137 250 250 216 315 315	3 6 11 11 9 14 14	140 000 130 000 - 110 000 110 000 - 85 000	70 000 63 000 32 000 56 000 56 000 28 000 45 000	0,0005 0,0008 0,0027 0,0026 0,0027 0,0049 0,0048	D/W R156-2ZS D/W R166-2Z D/W R3-2R51 D/W R3-2Z D/W R3W.1562-2Z D/W R3A-2R51 D/W R3A-2Z
6,35	9,525 9,525 12,7 12,7 15,875 15,875 19,05	3,175 3,175 4,762 4,762 4,978 4,978 7,142 7,142	3,175 3,175 4,762 4,762 4,978 4,978 7,142 7,142	212 212 618 618 852 852 1 530 1 530	88 88 224 224 315 315 585 585	4 4 10 10 14 14 25 25	120 000 120 000 - 110 000 - 95 000 - 80 000	60 000 60 000 30 000 53 000 28 000 48 000 24 000	0,0006 0,0006 0,002 0,002 0,0042 0,0043 0,0089 0,009	D/W R168-2Z D/W R168-2ZS D/W R188-2R51 D/W R188-2Z D/W R4-2RS1 D/W R4-2Z D/W R4A-2RS1 D/W R4A-2Z
7,938	12,7	3,967	3,967	312	143	6	100 000	50 000	0,0015	D/W R1810-2ZS
9,525	15,875 15,875 22,225 22,225	3,967 3,967 7,142 7,142	3,967 3,967 7,142 7,142	488 488 2 470 2 470	220 220 1 120 1 120	9 9 48 48	85 000 85 000 - 70 000	43 000 43 000 20 000 36 000	0,0027 0,0027 0,0107 0,0107	D/W ER1038-2ZS D/W SRI-1038-2ZS D/W R6-2RS1 D/W R6-2Z

<b>Principal</b>	<b>dimension</b>	B	Width outer ring	Basic load dynamic	d ratings static C <sub>0</sub>	Fatigue load limit P <sub>u</sub>	<b>Speed rati</b> Reference speed	<b>ngs</b> Limiting speed	Mass	Designation
mm			mm	N		N	r/min		kg	_
12,7	19,05 19,05 22,225 28,575 28,575	3,967 3,967 7,142 7,938 7,938	3,967 3,967 7,142 7,938 7,938	520 520 1 110 4 420 4 420	270 270 530 2 360 2 360	11 11 22 102	75 000 75 000 70 000 - 60 000	36 000 36 000 36 000 16 000 30 000	0,0034 0,0034 0,0099 0,0204 0,0205	D/W ER1212-2ZS D/W SRI-1212-2ZS D/W R6-5-2ZS D/W R8-2RS1 D/W R8-2Z
15,875	22,225 22,225 34,925 34,925	3,967 3,967 8,733 8,733	3,967 3,967 8,733 8,733	553 553 4 940 4 940	320 320 3 150 3 150	14 14 137 137	63 000 63 000 - 40 000	32 000 32 000 13 000 20 000	0,005 0,005 0,036 0,0362	D/W ER1458-2ZS D/W SRI-1458-2ZS D/W R10-2RS1 D/W R10-2Z
19,05	25,4 25,4 41,275 41,275	3,967 3,967 11,113 11,113	3,967 3,967 11,113 11,113	572 572 8 060 8 060	365 365 5 000 5 000	16 16 212 212	53 000 53 000 - 38 000	26 000 26 000 11 000 19 000	0,0048 0,0048 0,0609 0,061	D/W ER1634-2ZS D/W SRI-1634-2ZS D/W R12-2RS1 D/W R12-2Z





Princip	al dimen	sions			Basic lo dynamic	oad ratings static	Fatigue load limit	Speed ratin Reference	Limiting	Mass	Designation
d	D	$D_3$	В	С	С	$C_0$	$P_{u}$	speed	speed		
mm					N		N	r/min		kg	_
1,016	3,175	4,343	1,191	0,33	57	14	1	240 000	150 000	0,00005	D/W R09 R
1,191	3,967 3,967	5,156 5,156	1,588 2,38	0,33 0,787	62 62	16 16	1 1	220 000 220 000	140 000 110 000	0,00013 0,00013	D/W R0 R D/W R0 R-2Z
,397	4,762 4,762	5,944 5,944	1,984 2,779	0,584 0,787	133 133	34 34	1 1	200 000 200 000	130 000 100 000	0,00033 0,00033	D/W R1 R D/W R1 R-2Z
,984	6,35 6,35 6,35	7,518 7,518 7,518	2,38 3,571 3,571	0,584 0,787 0,787	163 163 163	48 48 48	2 2 2	170 000 170 000 170 000	100 000 85 000 85 000	0,0004 0,0004 0,0004	D/W R1-4 R D/W R1-4 R-2Z D/W R1-4 R-2ZS
,38	4,762 4,762 7,938 7,938	5,944 5,944 9,119 9,119	1,588 2,38 2,779 3,571	0,457 0,787 0,584 0,787	104 78 312 312	30 25 88 88	1 1 4 4	190 000 190 000 160 000 160 000	120 000 95 000 95 000 80 000	0,00015 0,0002 0,00058 0,00068	D/W R133 R D/W R133 R-2ZS D/W R1-5 R D/W R1-5 R-2Z
,175	6,35 6,35 6,35 7,938 7,938 9,525 9,525 9,525 9,525	7,518 7,518 7,518 7,518 9,119 9,119 11,176 10,719 11,176 11,176 10,719	2,38 2,38 2,779 2,779 2,779 3,571 3,967 2,779 3,967 3,967 3,571	0,584 0,584 0,787 0,787 0,584 0,787 0,762 0,584 0,762 0,762 0,762 0,787	163 174 163 174 319 319 358 364 358 358 364	48 55 48 55 90 90 110 114 110 110	2 2 2 2 4 4 5 5 5 5	170 000 170 000 170 000 170 000 150 000 150 000 130 000 130 000 - 130 000 130 000	100 000 100 000 85 000 85 000 75 000 85 000 85 000 80 000 40 000 67 000 63 000	0,00033 0,00033 0,00044 0,00044 0,0006 0,0012 0,0015 0,001 0,0016 0,0016 0,0013	D/W R144 R D/W R144J R D/W R144 R-2Z D/W R144J R-2Z D/W R2-5 R D/W R2-5 R-2Z D/W R2 R D/W R2-6 R D/W R2 R-2RS1 D/W R2 R-2Z D/W R2 R-2Z
,967	7,938 7,938	9,119 9,119	2,779 3,175	0,584 0,914	203 203	75 75	3 3	140 000 140 000	90 000 70 000	0,0006 0,0007	D/W R155 R D/W R155 R-2ZS
¥,762	7,938 7,938 9,525 9,525 12,7 12,7 12,7 12,7	9,119 9,119 10,719 10,719 14,351 14,351 14,351 14,351	2,779 3,175 3,175 3,175 4,978 3,967 4,978 4,978	0,584 0,914 0,584 0,787 1,067 1,067 1,067	203 203 403 403 741 741 741	75 75 137 137 250 250 250	3 3 6 6 11 11 11 11	140 000 140 000 130 000 130 000 110 000 110 000 - 110 000	90 000 70 000 80 000 63 000 70 000 70 000 32 000 56 000	0,0005 0,0006 0,0008 0,0009 0,0029 0,0026 0,003 0,0029	D/W R156 R D/W R156 R-2ZS D/W R166 R D/W R166 R-2Z D/W R3 R D/W R3W.1562 R D/W R3 R-2RS1 D/W R3 R-2Z

Princip	al dimens	ions			Basic load ratings dynamic static		Fatigue load limit	<b>Speed rati</b> Reference	Limiting	Mass	Designation
d	D	$D_3$	В	С	С	$C_0$	$P_u$	speed	speed		
nm					N		N	r/min		kg	-
3,35	9,525 9,525 9,525 12,7 12,7 15,875 15,875	10,719 10,719 10,719 13,894 13,894 17,526 17,526	3,175 3,175 3,175 3,175 4,762 4,978 4,978 4,978	0,584 0,914 0,914 0,584 1,143 1,067 1,067	212 212 212 618 618 852 852 852	88 88 88 224 224 315 315 315	4 4 4 10 10 14 14 14	120 000 120 000 120 000 110 000 110 000 95 000 - 95 000	75 000 60 000 60 000 67 000 53 000 60 000 28 000 48 000	0,0007 0,0007 0,0007 0,0016 0,0023 0,0043 0,0045 0,0046	D/W R168 R D/W R168 R-2ZS D/W R168 R-2Z D/W R188 R D/W R188 R-2Z D/W R4 R D/W R4 R-2RS1 D/W R4 R-2Z
,938	12,7 12,7	13,894 13,894	3,967 3,967	0,787 0,787	312 312	143 143	6	100 000 100 000	63 000 50 000	0,0016 0,0017	D/W R1810 R D/W R1810 R-2ZS
,525	22,225 22,225 22,225	24,613 24,613 24,613	5,558 7,142 7,142	1,575 1,575 1,575	2 470 2 470 2 470	1 120 1 120 1 120	48 48 48	70 000 - 70 000	45 000 20 000 36 000	0,0098 0,0118 0,0118	D/W R6 R D/W R6 R-2RS1 D/W R6 R-2Z
2,7	28,575 28,575 28,575	31,12 31,12 31,12	6,35 7,938 7,938	1,575 1,575 1,575	4 420 4 420 4 420	2 360 2 360 2 360	102 102 102	60 000 - 60 000	36 000 16 000 30 000	0,0186 0,0219 0,0219	D/W R8 R D/W R8 R-2RS1 D/W R8 R-2Z
5,875	34,925	37,846	8,733	1,745	4 940	3 150	137	40 000	20 000	0,0393	D/W R10 R-2Z

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