| + | + | | + | + × | × × | × + | + × | × | × | 0 | 0 |
|----------|-----|-----|-----|-----|-----|-----|----------|---|---|------|-----|
| | | | | | | | | + | + | 0 | 0 |
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| | | | | | | | | + | + | 0 | 0 |
| | | | + | + | | | | | | 0 | 0 |
| | | | | | | | | + | + | 0 | 0 |
| | | | + | + | | | | | | 0 | 0 |
| | | | + | + | | | | + | + | 0 | 0 |
| | | | ' | ' | | | | | | 0 | 0 |
| | | | + | + | | | | + | + | 0 | 0 |
| | | | | | | | | + | + | 0 | 0 |
| + | + + | + + | + + | + + | + + | + + | + | • | · | 0 | 0 |
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| | | | + | + | | | × × × | | | 0 | 0 |
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| 1, | 1 | | 1 | | | × | | ' | ' | | |
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| _+ | + | | + | + | | + | + | | | | |
| <u>'</u> | ' | | | ' | | ' | ' | | | | |

Drill Map:

^{× 0.400}mm / 0.0157" (15 holes)
O 1.020mm / 0.0402" (43 holes)
+ 1.100mm / 0.0433" (92 holes)