

Unnamed Project

Replications: 1 Time Units: Minutes

Key Performance Indicators

System	Average
Number Out	30

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Entity

Time

VA Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	30.5000	(Insufficient)	30.5000	30.5000
NVA Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	(Insufficient)	0.00	0.00
Wait Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	116.00	(Insufficient)	0.00	232.00
Transfer Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	(Insufficient)	0.00	0.00
Other Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	(Insufficient)	0.00	0.00
Total Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	146.50	(Insufficient)	30.5000	262.50

Other

Number In	Value			
Entity 1	30.0000			
Number Out	Value			
Entity 1	30.0000			
WIP	Average	Half Width	Minimum Value	Maximum Value
Entity 1	16.7429	(Insufficient)	0.00	30.0000

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Queue

Time

Waiting Time	Average	Half Width	Minimum Value	Maximum Value
Capper blocked.Queue	0.1833	(Insufficient)	0.00	3.0000
Capping.Queue	0.01666667	(Insufficient)	0.00	0.5000
Carton Packing.Queue	0.00	(Insufficient)	0.00	0.00
Filler blocked.Queue	0.00	(Insufficient)	0.00	0.00
Filling.Queue	94.2500	(Insufficient)	0.00	188.50
Labeling.Queue	21.5500	(Insufficient)	0.00	40.0000
Labeller blocked.Queue	0.00	(Insufficient)	0.00	0.00
Sealer blocked.Queue	0.00	(Insufficient)	0.00	0.00
Sealing.Queue	0.00	(Insufficient)	0.00	0.00

Other

Number Waiting	Average	Half Width	Minimum Value	Maximum Value
Capper blocked.Queue	0.02095238	(Insufficient)	0.00	1.0000
Capping.Queue	0.00190476	(Insufficient)	0.00	1.0000
Carton Packing.Queue	0.00	(Insufficient)	0.00	0.00
Filler blocked.Queue	0.00	(Insufficient)	0.00	0.00
Filling.Queue	10.7714	(Insufficient)	0.00	29.0000
Labeling.Queue	2.4629	(Insufficient)	0.00	5.0000
Labeller blocked.Queue	0.00	(Insufficient)	0.00	0.00
Sealer blocked.Queue	0.00	(Insufficient)	0.00	0.00
Sealing.Queue	0.00	(Insufficient)	0.00	0.00

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Resource**Usage**

Instantaneous Utilization	Average	Half Width	Minimum Value	Maximum Value
Capper	0.5924	(Insufficient)	0.00	1.0000
Filler	0.7429	(Insufficient)	0.00	1.0000
Labeller	0.9143	(Insufficient)	0.00	1.0000
Packer	0.6857	(Insufficient)	0.00	1.0000
Sealer	0.5714	(Insufficient)	0.00	1.0000
Number Busy	Average	Half Width	Minimum Value	Maximum Value
Capper	0.5924	(Insufficient)	0.00	1.0000
Filler	0.7429	(Insufficient)	0.00	1.0000
Labeller	0.9143	(Insufficient)	0.00	1.0000
Packer	0.6857	(Insufficient)	0.00	1.0000
Sealer	0.5714	(Insufficient)	0.00	1.0000
Number Scheduled	Average	Half Width	Minimum Value	Maximum Value
Capper	1.0000	(Insufficient)	1.0000	1.0000
Filler	1.0000	(Insufficient)	1.0000	1.0000
Labeller	1.0000	(Insufficient)	1.0000	1.0000
Packer	1.0000	(Insufficient)	1.0000	1.0000
Sealer	1.0000	(Insufficient)	1.0000	1.0000

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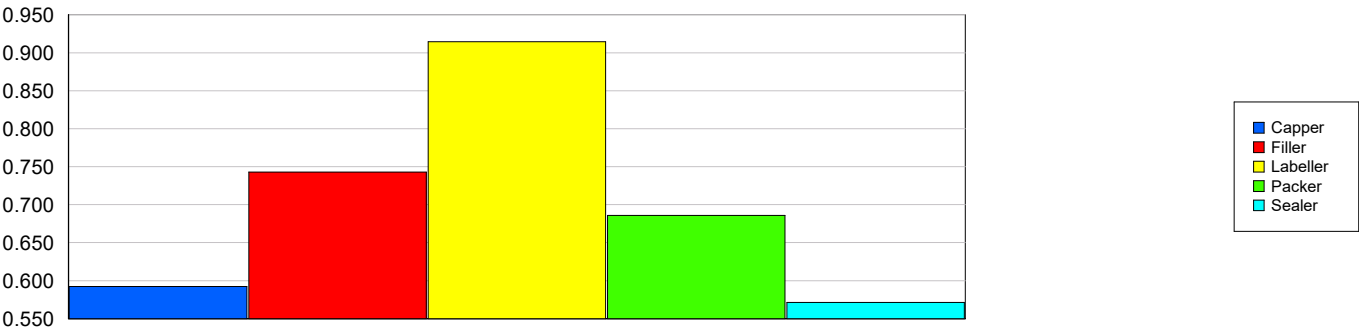
Replications: 1 Time Units: Minutes

Resource

Usage

Scheduled Utilization Value

Capper	0.5924
Filler	0.7429
Labeller	0.9143
Packer	0.6857
Sealer	0.5714



Total Number Seized Value

Capper	30.0000
Filler	30.0000
Labeller	30.0000
Packer	30.0000
Sealer	30.0000

