

Unnamed Project

Replications: 1 Time Units: Hours

Key Performance Indicators

System	Average
Number Out	300

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Entity

Time

VA Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.5069	(Insufficient)	0.4396	0.5689
NVA Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	(Insufficient)	0.00	0.00
Wait Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	4.6347	(Insufficient)	0.00	9.9164
Transfer Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	(Insufficient)	0.00	0.00
Other Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	(Insufficient)	0.00	0.00
Total Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	5.1417	(Insufficient)	0.5562	10.4225

Other

Number In	Value			
Entity 1	300.00			
Number Out	Value			
Entity 1	300.00			
WIP	Average	Half Width	Minimum Value	Maximum Value
Entity 1	38.4968	(Correlated)	0.00	79.0000

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Queue

Time

Waiting Time	Average	Half Width	Minimum Value	Maximum Value
Capper blocked.Queue	0.04104720	(Insufficient)	0.00	0.0905
Capping.Queue	0.5066	(Insufficient)	0.00	0.7556
Carton Packing.Queue	0.00104826	(Insufficient)	0.00	0.02272771
Filler blocked.Queue	0.01790706	(Insufficient)	0.00	0.06704977
Filling.Queue	3.4451	(Insufficient)	0.00	8.5062
Labeling.Queue	0.6231	(Insufficient)	0.00	0.7556
Labeller blocked.Queue	0.00	(Insufficient)	0.00	0.00
Sealer blocked.Queue	0.00	(Insufficient)	0.00	0.00
Sealing.Queue	0.00	(Insufficient)	0.00	0.00

Other

Number Waiting	Average	Half Width	Minimum Value	Maximum Value
Capper blocked.Queue	0.3073	(Correlated)	0.00	1.0000
Capping.Queue	3.7930	(Insufficient)	0.00	5.0000
Carton Packing.Queue	0.00784852	(Insufficient)	0.00	1.0000
Filler blocked.Queue	0.1341	(Correlated)	0.00	1.0000
Filling.Queue	25.7940	(Correlated)	0.00	65.0000
Labeling.Queue	4.6649	(Insufficient)	0.00	5.0000
Labeller blocked.Queue	0.00	(Insufficient)	0.00	0.00
Sealer blocked.Queue	0.00	(Insufficient)	0.00	0.00
Sealing.Queue	0.00	(Insufficient)	0.00	0.00

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Resource

Usage

Instantaneous Utilization	Average	Half Width	Minimum Value	Maximum Value
Capper	0.9317	(Insufficient)	0.00	1.0000
Filler	0.9405	(Insufficient)	0.00	1.0000
Labeller	0.9903	(Insufficient)	0.00	1.0000
Packer	0.7514	0.021249071	0.00	1.0000
Sealer	0.6231	0.016301842	0.00	1.0000
Number Busy	Average	Half Width	Minimum Value	Maximum Value
Capper	0.9317	(Insufficient)	0.00	1.0000
Filler	0.9405	(Insufficient)	0.00	1.0000
Labeller	0.9903	(Insufficient)	0.00	1.0000
Packer	0.7514	0.021249071	0.00	1.0000
Sealer	0.6231	0.016301842	0.00	1.0000
Number Scheduled	Average	Half Width	Minimum Value	Maximum Value
Capper	1.0000	(Insufficient)	1.0000	1.0000
Filler	1.0000	(Insufficient)	1.0000	1.0000
Labeller	1.0000	(Insufficient)	1.0000	1.0000
Packer	1.0000	(Insufficient)	1.0000	1.0000
Sealer	1.0000	(Insufficient)	1.0000	1.0000

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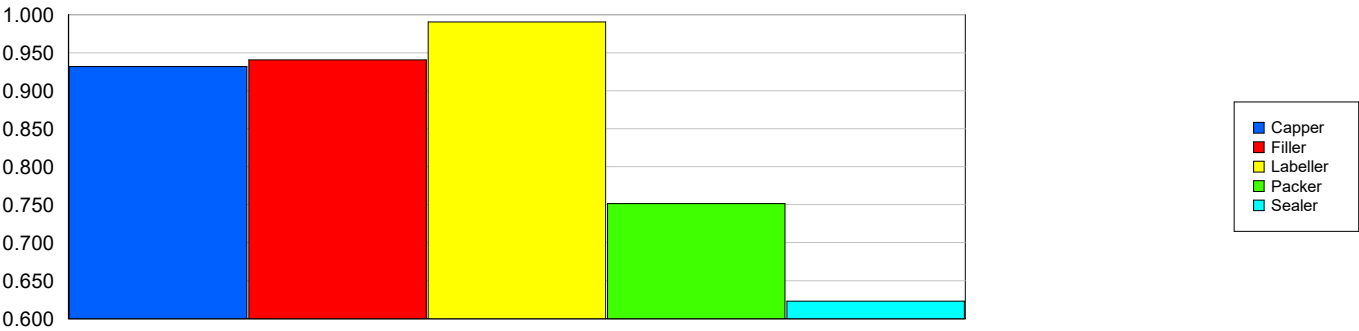
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Resource

Usage

Scheduled Utilization Value

Capper	0.9317
Filler	0.9405
Labeller	0.9903
Packer	0.7514
Sealer	0.6231



Total Number Seized Value

Capper	300.00
Filler	300.00
Labeller	300.00
Packer	300.00
Sealer	300.00

