Unnamed Project

Replications: 1 Time Units: Hours

Key Performance Indicators

System

	Average
Number Out	445

Unnamed Project

Replications: 1 Time Units: Hours

Entity

Time

VA Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00902075	0.000945549	0.00448880	0.05323508

NVA Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	0.000000000	0.00	0.00

Wait Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.01280777	0.002814264	0.00	0.1145

Transfer Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	0.000000000	0.00	0.00

Other Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	0.000000000	0.00	0.00

Total Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.02182852	0.003083463	0.00451039	0.1541

Other

Number In	Value
Entity 1	457.00

Number Out	Value
Entity 1	445.00

WIP	Average	Half Width	Minimum Value	Maximum Value
Entity 1	3.6156	(Insufficient)	0.00	15.0000

Unnamed Project

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Process

Time per Entity

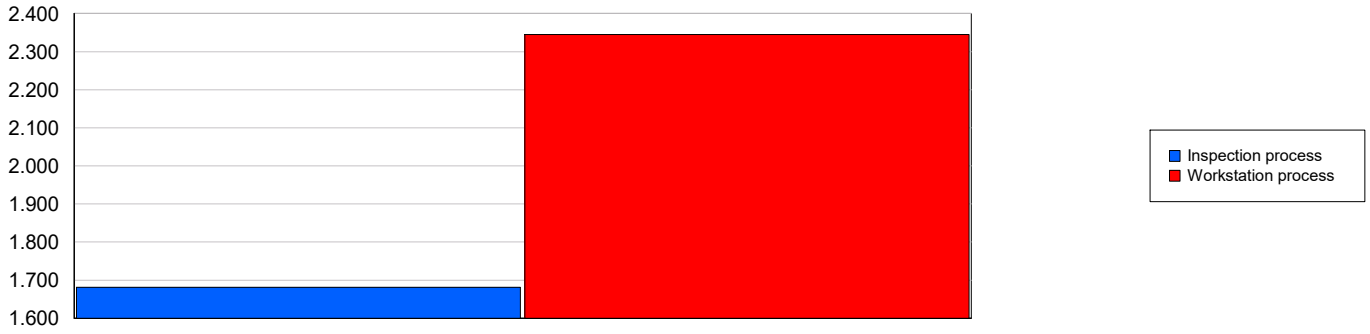
VA Time Per Entity	Average	Half Width	Minimum Value	Maximum Value
Inspection process	0.03820681	(Insufficient)	0.03036379	0.04753986
Workstation process	0.00524526	0.000030210	0.00448880	0.00606796

Wait Time Per Entity	Average	Half Width	Minimum Value	Maximum Value
Inspection process	0.02509963	(Insufficient)	0.00	0.1126
Workstation process	0.01037208	0.002697559	0.00	0.03676467

Total Time Per Entity	Average	Half Width	Minimum Value	Maximum Value
Inspection process	0.06330644	(Insufficient)	0.03036379	0.1465
Workstation process	0.01561734	0.002699391	0.00451039	0.04197270

Accumulated Time

Accum VA Time	Value
Inspection process	1.6811
Workstation process	2.3446



Unnamed Project

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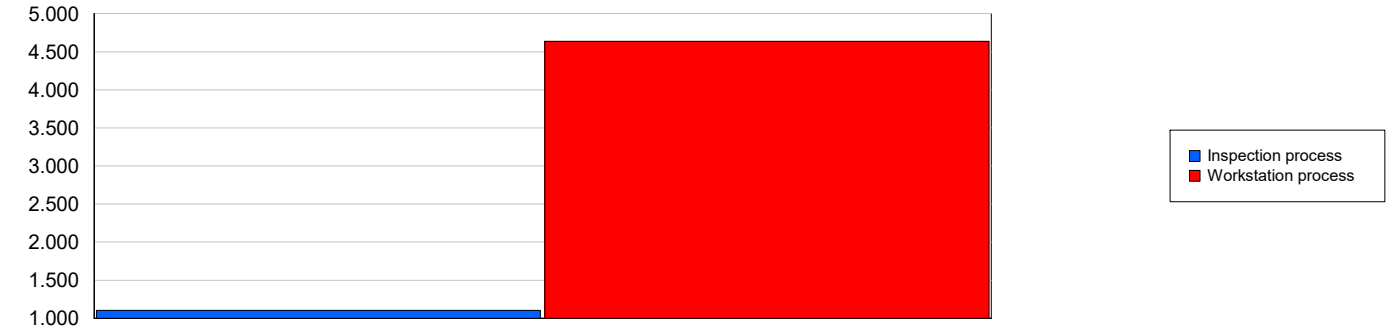
Process

Accumulated Time

Accum Wait Time

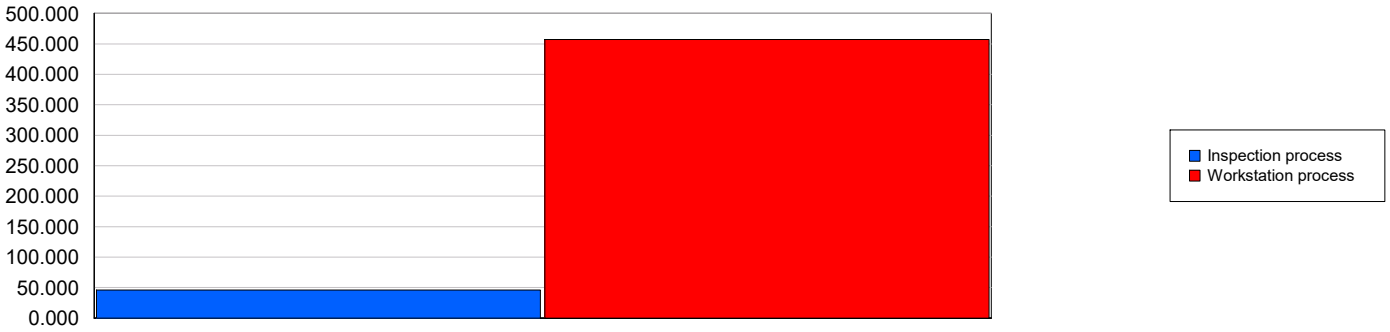
	Value
Inspection process	1.1044
Workstation process	4.6363



Other

Number In

	Value
Inspection process	46.0000
Workstation process	457.00



Number Out

	Value
Inspection process	44.0000
Workstation process	447.00

Unnamed Project

Replications: 1 Time Units: Hours

Queue

Time

Waiting Time	Average	Half Width	Minimum Value	Maximum Value
Inspection process.Queue	0.02454186	(Insufficient)	0.00	0.1126
Workstation process.Queue	0.01041345	0.002664830	0.00	0.03676467

Other

Number Waiting	Average	Half Width	Minimum Value	Maximum Value
Inspection process.Queue	0.4056	(Insufficient)	0.00	3.0000
Workstation process.Queue	1.7503	(Insufficient)	0.00	12.0000

Unnamed Project

Replications: 1 Time Units: Hours

Resource

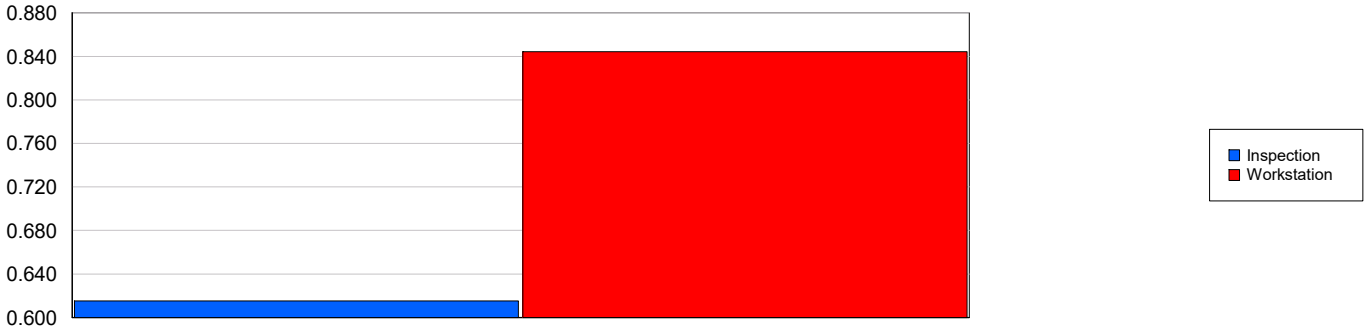
Usage

Instantaneous Utilization	Average	Half Width	Minimum Value	Maximum Value
Inspection	0.6153	(Insufficient)	0.00	1.0000
Workstation	0.8444	(Insufficient)	0.00	1.0000

Number Busy	Average	Half Width	Minimum Value	Maximum Value
Inspection	0.6153	(Insufficient)	0.00	1.0000
Workstation	0.8444	(Insufficient)	0.00	1.0000

Number Scheduled	Average	Half Width	Minimum Value	Maximum Value
Inspection	1.0000	(Insufficient)	1.0000	1.0000
Workstation	1.0000	(Insufficient)	1.0000	1.0000

Scheduled Utilization	Value
Inspection	0.6153
Workstation	0.8444



Unnamed Project

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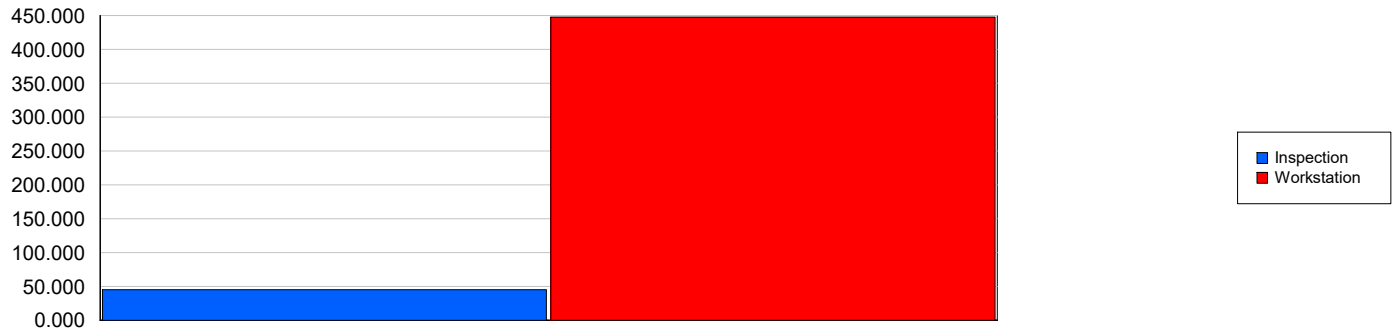
Resource

Usage

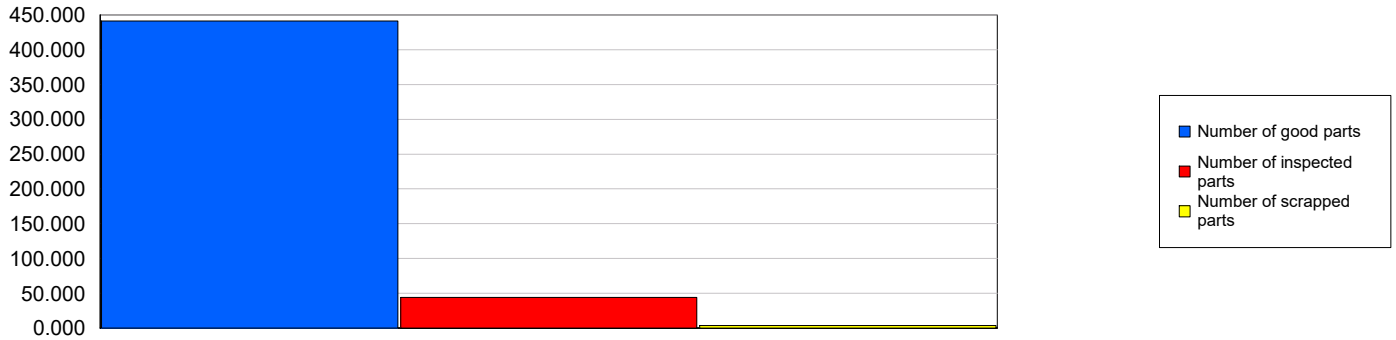
Total Number Seized

	Value
Inspection	45.0000
Workstation	448.00



User Specified

Counter

Count

	Value
Number of good parts	441.00
Number of inspected parts	44.0000
Number of scrapped parts	4.0000