Unnamed Project

Replications: 1 Time Units: Seconds

Key Performance Indicators

System

	Average
Number Out	445

Unnamed Project

Replications: 1 Time Units: Seconds

Entity

Time

VA Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	32.4747	3.40398	16.1597	191.65

NVA Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	0.000000000	0.00	0.00

Wait Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	46.1080	10.13135	0.00	412.28

Transfer Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	0.000000000	0.00	0.00

Other Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	0.00	0.000000000	0.00	0.00

Total Time	Average	Half Width	Minimum Value	Maximum Value
Entity 1	78.5827	11.10047	16.2374	554.89

Other

Number In	Value
Entity 1	457.00

Number Out	Value
Entity 1	445.00

WIP	Average	Half Width	Minimum Value	Maximum Value
Entity 1	3.6156	(Correlated)	0.00	15.0000

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Process

Time per Entity

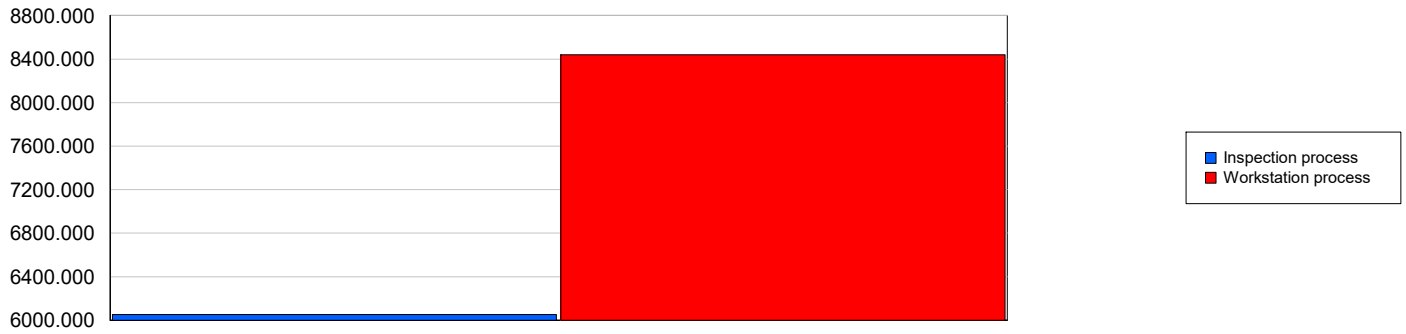
VA Time Per Entity	Average	Half Width	Minimum Value	Maximum Value
Inspection process	137.54	(Insufficient)	109.31	171.14
Workstation process	18.8829	0.108756896	16.1597	21.8447

Wait Time Per Entity	Average	Half Width	Minimum Value	Maximum Value
Inspection process	90.3587	(Insufficient)	0.00	405.26
Workstation process	37.3395	9.71121	0.00	132.35

Total Time Per Entity	Average	Half Width	Minimum Value	Maximum Value
Inspection process	227.90	(Insufficient)	109.31	527.31
Workstation process	56.2224	9.71781	16.2374	151.10

Accumulated Time

Accum VA Time	Value
Inspection process	6051.96
Workstation process	8440.67



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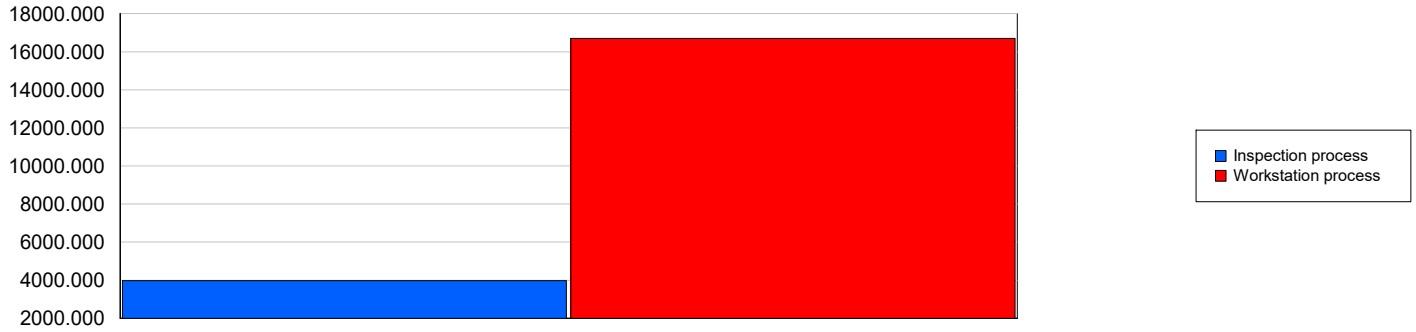
Replications: 1 Time Units: Seconds

Process

Accumulated Time

Accum Wait Time

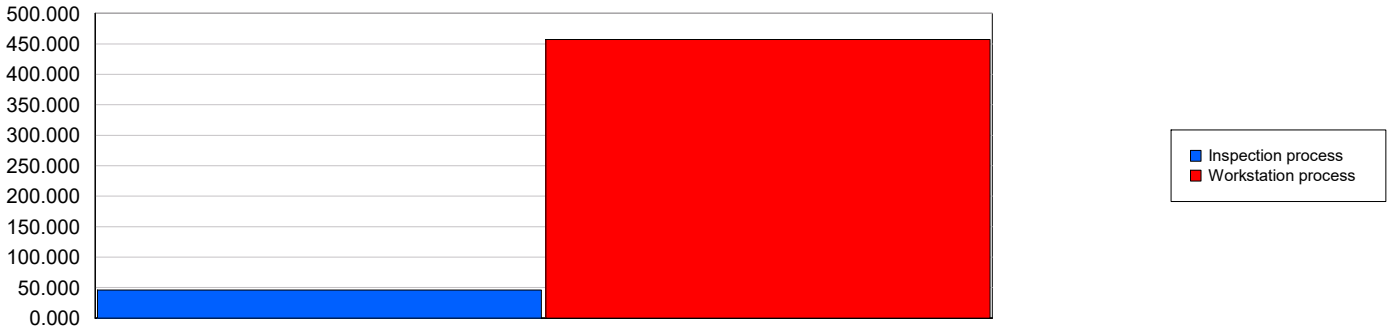
	Value
Inspection process	3975.78
Workstation process	16690.75



Other

Number In

	Value
Inspection process	46.0000
Workstation process	457.00



Number Out

	Value
Inspection process	44.0000
Workstation process	447.00

Unnamed Project

Replications: 1 Time Units: Seconds

Queue

Time

Waiting Time	Average	Half Width	Minimum Value	Maximum Value
Inspection process.Queue	88.3507	(Insufficient)	0.00	405.26
Workstation process.Queue	37.4884	9.59339	0.00	132.35

Other

Number Waiting	Average	Half Width	Minimum Value	Maximum Value
Inspection process.Queue	0.4056	(Insufficient)	0.00	3.0000
Workstation process.Queue	1.7503	0.500390793	0.00	12.0000

Unnamed Project

Replications: 1 Time Units: Seconds

Resource

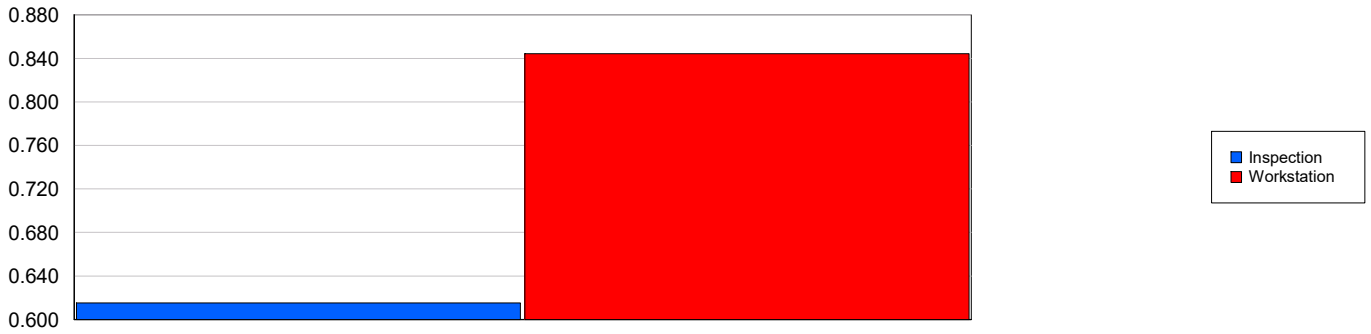
Usage

Instantaneous Utilization	Average	Half Width	Minimum Value	Maximum Value
Inspection	0.6153	(Insufficient)	0.00	1.0000
Workstation	0.8444	(Insufficient)	0.00	1.0000

Number Busy	Average	Half Width	Minimum Value	Maximum Value
Inspection	0.6153	(Insufficient)	0.00	1.0000
Workstation	0.8444	(Insufficient)	0.00	1.0000

Number Scheduled	Average	Half Width	Minimum Value	Maximum Value
Inspection	1.0000	(Insufficient)	1.0000	1.0000
Workstation	1.0000	(Insufficient)	1.0000	1.0000

Scheduled Utilization	Value
Inspection	0.6153
Workstation	0.8444



Unnamed Project

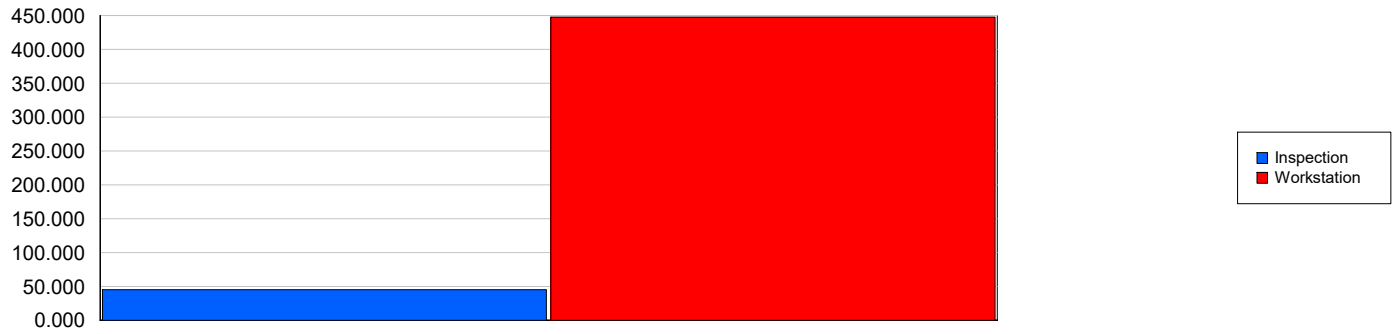
Replications: 1 Time Units: Seconds

Resource

Usage

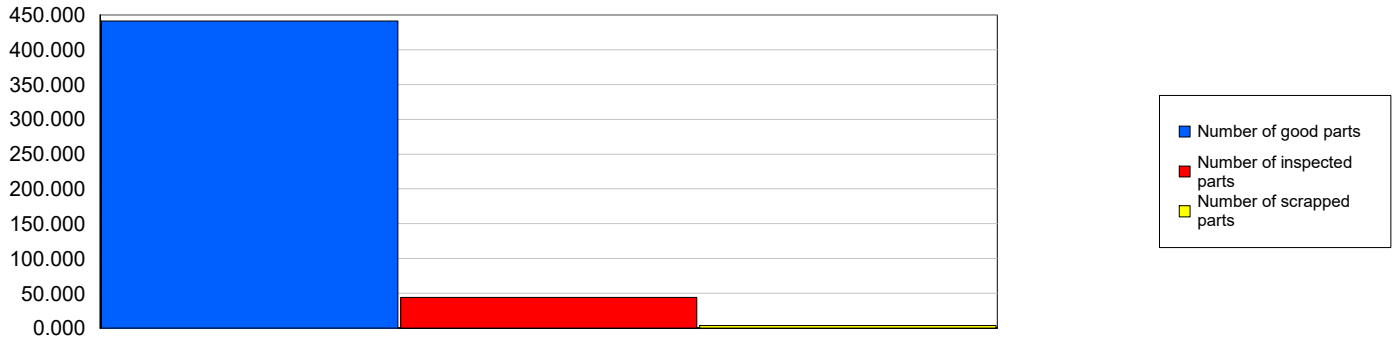
Total Number Seized

	Value
Inspection	45.0000
Workstation	448.00



User Specified

Counter

Count

	Value
Number of good parts	441.00
Number of inspected parts	44.0000
Number of scrapped parts	4.0000