Page 1 of 13

Designing and Handling Guidline for CX90B-16P



Table of contents

Page 2 of 13

1.	Revision History	3
2.	Introduction	
	2.1 Purpose	3
	2.2 Scope	3
	2.3 Reference Specification	3
3.	Product Information	
	3.1 Product Feature	4
	3.2 Specification	4
	3.3 Product Size	5
	3.4 Pin Assignment	5
	3.5 Manufacturing Date Code System	6
	3.6 Part List	7
	3.7 Configuration of Product Name	7
	3.8 Reel Dimensions	8
	3.9 Emboss Carrier Tape Dimensions	8
	3.10 Packing Quantity	8
	3.11 Peeling Force	8
	3.12 Product Dimension	9
4.	Notice for Soldering	
	4.1 Recommended Reflow Temperature Profile 1	10
	4.2 PCB Designing 1	11
	4.3 PCB Thickness 1	11
	4.4 Metal Mask Designing 1	12
	4.5 Solder Paste 1	12
5	Notice for Connector Handling	
	5.1 Mating plug 1	13



Page 3 of 13

1. Revision History

Revision History	Date	Handled by	Remarks
1.0	March 22, 2019	S.H.LIM	Draft version
2.0	July 22, 2019	J.H.BOO	Revised
2.1 December 06, 2022		Y.G.KIM	RE-2-2062

2. Introduction

2.1 Purpose

The guidelines are intended to provide information on product features and how to handle them. Guidelines are intended to provide general information and do not limit your design or guarantee results in all situations.

2.2 Scope

Guidelines describe basic design information, recommended device dimensions and regulatory requirements. These guidelines will be revised from time to time to reflect changes in technology and production capacity.

2.3 Reference Specification

- Universal Serial Bus Type-C Connectors and Cable Assemblies Compliance Document Revision 1.2 March 25, 2016
- Universal Serial Bus Type-C Cable and Connector Specification Revision 1.3 July 14, 2017



Page 4 of 13

3. Product Information

3.1 Product Feature

- 1) 5A current rating for quick charging.
- 2) USB 2.0 High-speed(480Mbps) transmission.
- 3) Improved peeling strength using 4 THR* mounting posts.
 - * Through-Hole-Reflow
- 4) Reversible plug orientation ensures easy insertion.
- 5) Compliant to USB specification (USB Type-C compliant interface connector)

3.2 Specification

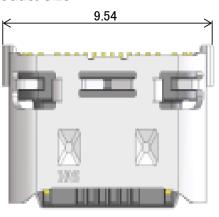
No. of Contacts	16
P.C.B Mounting type	On-Board
Soldering type	Single row SMT
Current rating	DC 1.25 A Max. for VBUS & GND (i.e. A1, A4, A9, A12, B1, B4, B9, B12) DC 0.25 A for the other pins
Voltage rating	20V AC
Operating Temperature	-40 °C ~ +85 °C (Including Temp. rise) / 95 % RH Max.
Storage Condition	-10 °C ~ +60 °C (With Packing) / 15 % ~ 70 % RH
Contact Resistance	40 mΩ Max. (Initial)
Withstanding Voltage	100 V AC for 1 Minute
Insulation Resistance	100 MΩ Min. (500 V DC)
Mating Cycles	10,000 Times
Insertion/ Extraction Force	Insertion: 5~20 N, Extraction: 8~20 N

Note

Storage conditions apply to original packaging only, void if opened. Warranty period is 12 months max. in the storage conditions above and calculated by manufacturing date code.

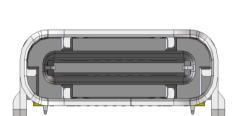


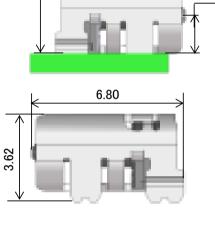
3.3 Product Size



	Width	9.54 mm
	Length	6.80 mm
	Height	3.62 mm
3.17(MOUNTING HEIGHT)		

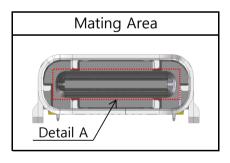
1.59(CENTER HEIGHT)



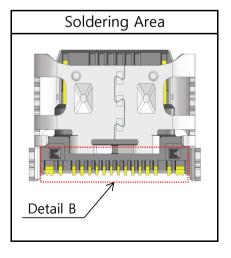


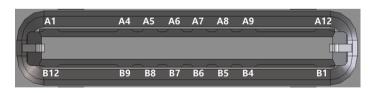


3.4 Pin Assignment

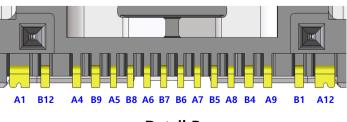


A1		A4	A5	A6	A7	A8	A9		A12
GND		Vbus	CC1	D+	D-	SBU1	Vbus		GND
GND		Vbus	SBU2	D-	D+	CC2	Vbus		GND





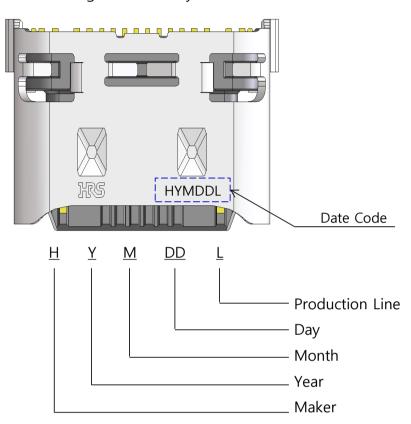
Detail A



Detail B



3.5 Manufacturing Date Code System



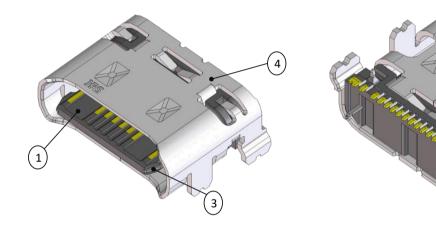
Maker		Year		Month		Day		Production Line		
Ex.	Mark	Ex.	Mark	Ex.	Mark	Ex.	Mark	Ex.	Mark	
		2019	9	Jan.	1	1st	01	SAMPLE	S	
		2020	0	Feb.	2	2nd	02	Manual #1	1	
		2021	1	Mar.	3	3rd	03	Manual #2	2	
		2022	2	Apr.	4	4th	04	Manual #3	3	
	Н	2023	3	May	5	5th	05	Manual #4	4	
HiroseKorea		2024	4	Jun.	6	6th	06	***		
illiosekolea		2025	5	Jul.	7	7th	07	Auto #1	Α	
		2026	6	Aug.	8	8th	80	Auto #2	В	
			2027	7	Sep.	9	9th	09	Auto #3	C
		2028	8	Oct.	Α	10th	10	Auto #4	D	
				Nov.	В	11th	11	Auto #5	Е	
				Dec.	C				•••	



Page 7 of 13

3.6 Part List

No	Part	Materials	Color / Finish		
1	Insulator	Thermal Plastic	UL94V-0, Black Color		
			Contact Area	: Au 0.20μm min. over Ni 2.0μm min.	
2	Contact	ct Copper Alloy	Non-contact Area	: Au 0.03µm min. over Ni 2.0µm min.	
			Lead Area	: Au 0.05µm min. over Ni 2.0µm min.	
3	Mid Plate	Stainless Steel	Ni 1.25µm min.		
4	Metal Shell	Stainless Steel	Ni 1.25µm min.		



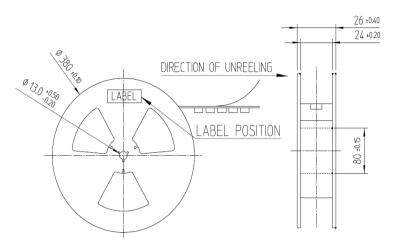
3.7 Configuration of Product Name

<u>CX</u> <u>90</u> <u>B</u> - <u>16</u> <u>P</u> (5)

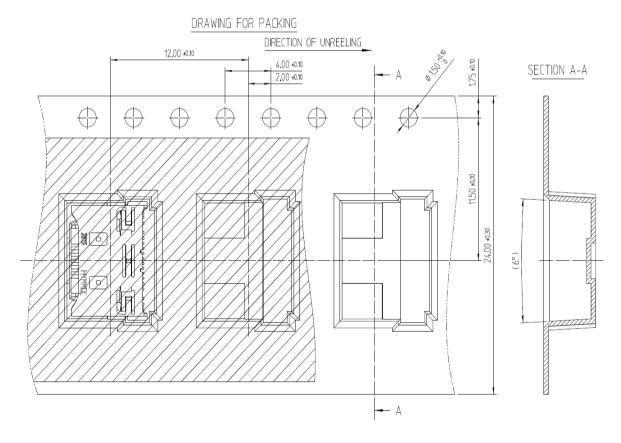
Series Name		CX
2 Soldering Type	60	Paddle Card
	70	Right angle Hybird (SMT+Dip)
	80	Straight SMT
	90	Rignt angle SMT
3 Mounting Type	В	On-Board
	М	Mid-mount
4 Contact No		16
5 Contact Type	Р	Male contacts
	S	Female contacts



3.8 Reel Dimensions



3.9 Emboss Carrier Tape Dimensions



X Emboss Tape was designed in accordance with EIA-481

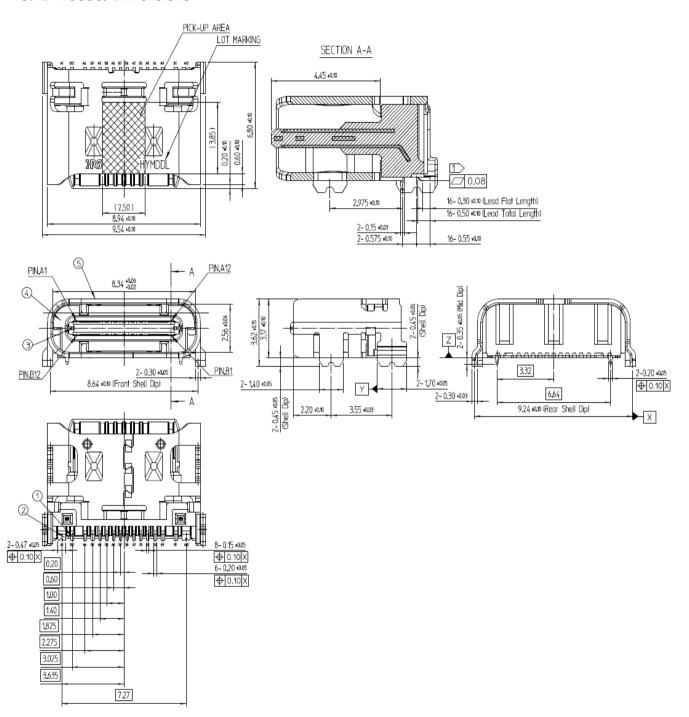
3.10 Packing Quantity Per Reel: 1,500 PCS

3.11 Peeling Strength: Cover tape shall have a total peel strength of from 0.10 N to 1.32 N



Page 9 of 13

3.12 Product Dimensions

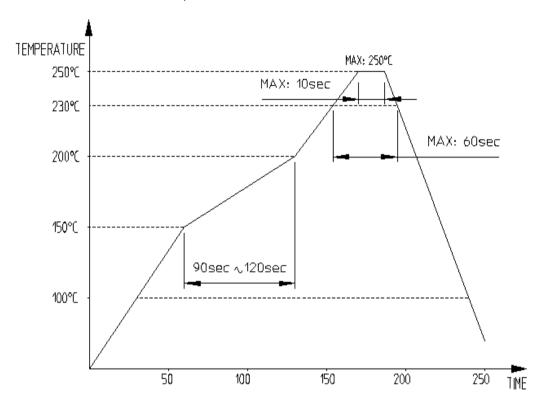




Page 10 of 13

4. Notice for Soldering

4.1 Recommended Reflow Temperature Profile



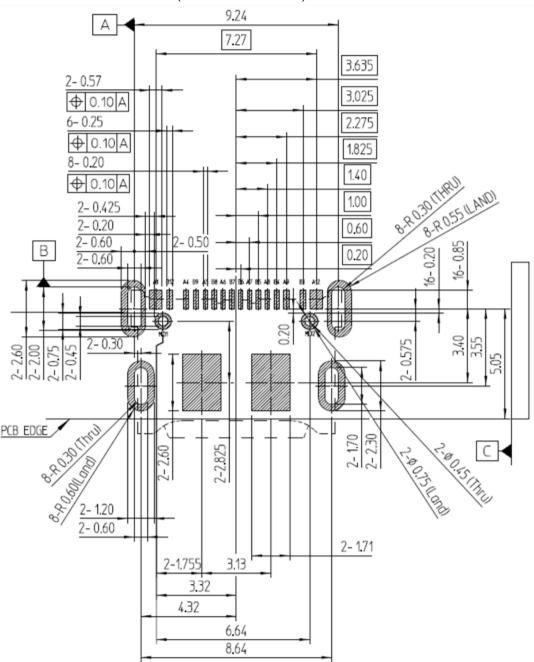
- Profile measuring point
 The temperature profile indicates the board surface temperature at the point of contacts with the connector terminals.
- Reflow cycles
 Up to 2 cycles of reflow soldering are possible under the same conditions.
 - * Temperature between 1st and 2nd reflow must be cooled down to room temperature
- Reflow heating method and condition
 Far-infrared heater and hot convective blowers used in combination.
 Nitrogen atmosphere is recommended.
- Top surface of the contact leads may not covered by solder depending on reflow condition



4.2 PCB Designing

RECOMMENDED PCB LAYOUT (TOP-VIEW)

(REFERENCE ONLY)



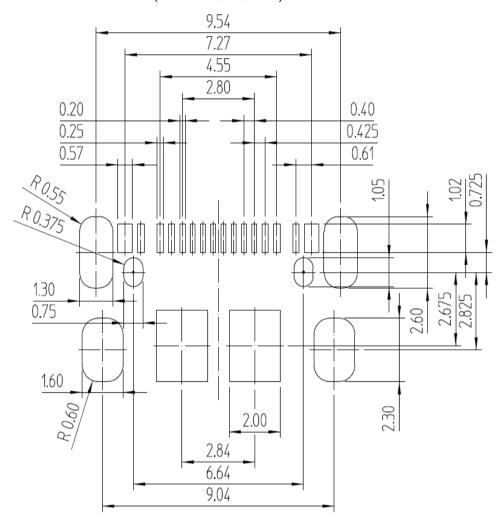
4.3 PCB Thickness

Applicable PCB thickness is 0.65mm or over considering 0.45mm DIP leg length

Page 12 of 13

4.4 Metal Mask Designing

RECOMMENDED METAL MASK LAYOUT (TOP-VIEW) (REFERENCE ONLY)



• Metal mask thickness: 0.10 mm

• Open rate: 120 %

Open rate (%) = $\frac{\text{Opening area of mask (mm}^2)}{\text{Land area of PCB lead (mm}^2)}$

4.5 Solder Paste

- Lead-free



5 Notice for Connector Handling

5.1 Mating Plug

Please do not use other plugs but TYPE-C plug

